



Wheel Horse®

# **60" Side Discharge Cutting Unit**

Model No.78395 – 8900001 & Up

Model No.78469 – 8900001 & Up

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## **Parts Catalog**

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Contents

| Description                        | Page | Description          | Page |
|------------------------------------|------|----------------------|------|
| Reinforcement Plate Assembly ..... | 1    | Decal Assembly ..... | 5    |
| Spindle and Blade Assembly .....   | 2    |                      |      |
| Deck Suspension Assembly .....     | 3    |                      |      |
| Pulley Box Assembly .....          | 4    | Note:                |      |

Accessories

| Description | Model / Parts No. | Description | Model / Parts No. |
|-------------|-------------------|-------------|-------------------|
| ..          |                   |             |                   |

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning                | Abbreviation | Meaning                           |
|--------------|------------------------|--------------|-----------------------------------|
| AR .....     | as required            | HWHTF .....  | hex washer head<br>thread forming |
| ASM .....    | assembly               | INC .....    | incorporated                      |
| CARR .....   | carriage               | LH .....     | left hand                         |
| DEG .....    | degrees                | PH .....     | pan head                          |
| FH .....     | flat head              | PPH .....    | Phillips pan head                 |
| GA .....     | gauge                  | PTO .....    | power take off                    |
| HF .....     | hex flange             | RH .....     | right hand                        |
| HFW .....    | hex flange washer      | SFH .....    | slotted fillister head            |
| HH .....     | hex head               | SH .....     | square head                       |
| HHF .....    | hex head flange        | SHWH .....   | slotted hex washer head           |
| HHST .....   | hex head self tapping  | SPH .....    | slotted pan head                  |
| HJ .....     | hex jam                | STD .....    | standard                          |
| HOC .....    | height-of-cut          | TAP .....    | self tapping                      |
| HS .....     | hex socket             | TH .....     | truss head                        |
| HSBH .....   | hex socket button head | TTH .....    | Torx truss head                   |
| HSFH .....   | hex socket flat head   | WH .....     | wing head                         |
| HSH .....    | hex socket head        |              |                                   |
| HWH .....    | hex washer head        |              |                                   |

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

## Service Assemblies

Parts within service assemblies have reference numbers in the form  $X:Y$ .  $X$  is the reference number of the service assembly and  $Y$  is a sequential number unique to each part within the service assembly.

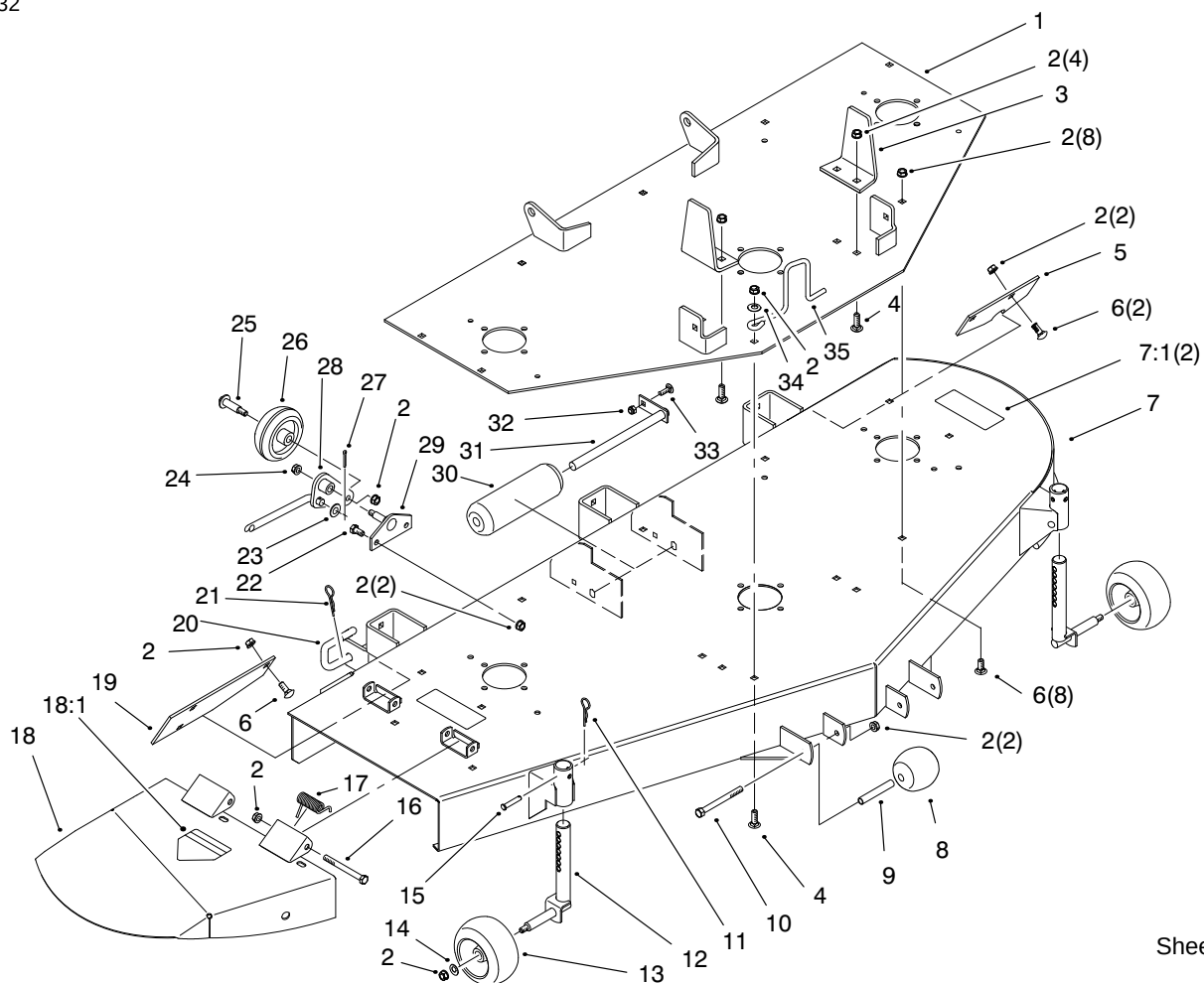
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

## Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form  $X (Y)$ .  $X$  is the reference number.  $Y$  in parentheses is the quantity of the part identified by the reference number.

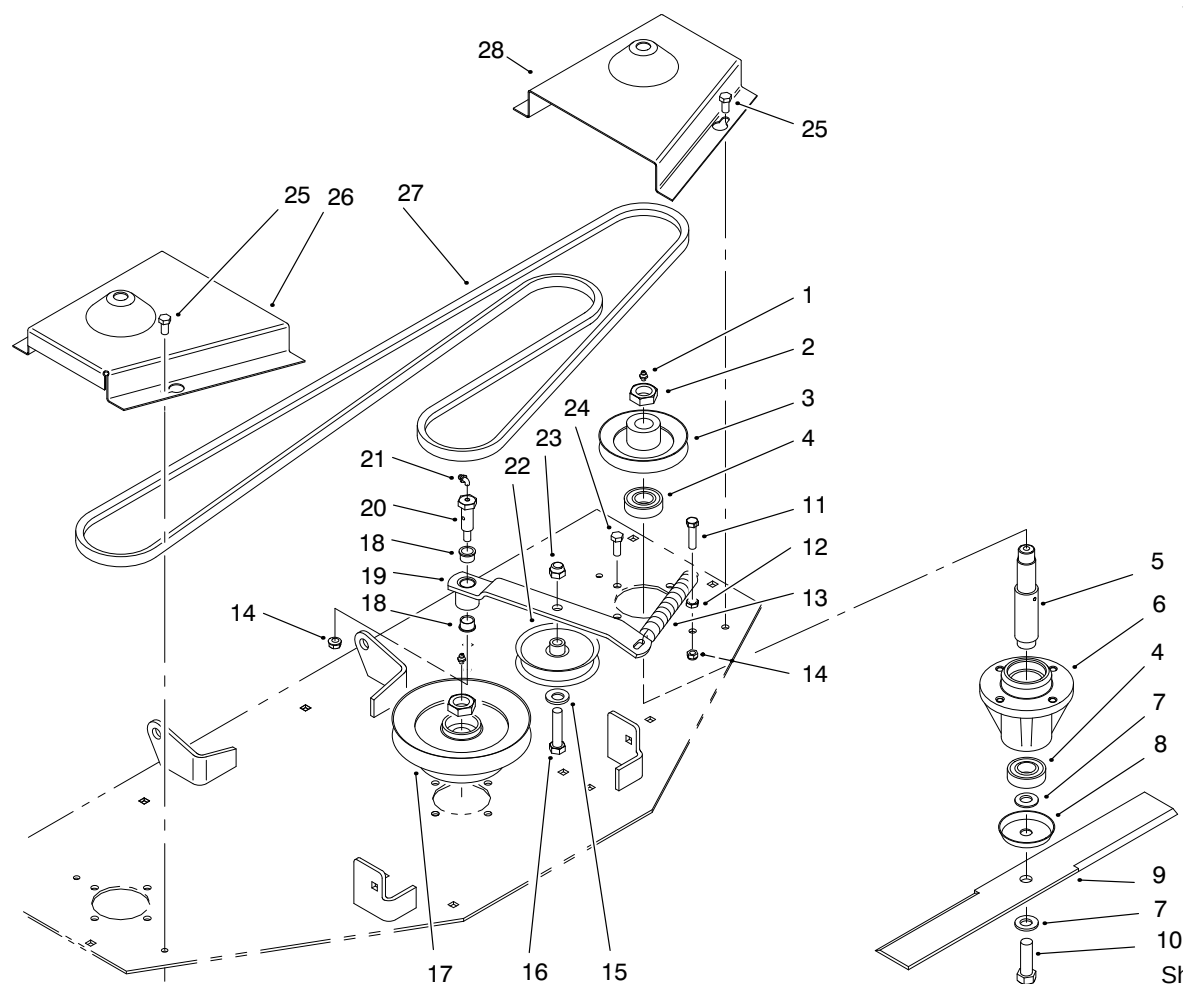
For example, the illustration callout 4 (2) indicates that two parts are used in that instance.



Sheet No.:2

## Reinforcement Plate Assembly

| Ref. No. | Part No.   | Qty. | Description                   | Ref. No. | Part No.   | Qty. | Description                   |
|----------|------------|------|-------------------------------|----------|------------|------|-------------------------------|
| 1        | 94-2369-01 | 1    | Plate – ASM                   | 18       | 98-5046    | 1    | Chute ASM (Only On: 78469)    |
| 2        | 3296-39    | 25   | Nut-Lock                      | 18:1     | 93-1122    | 1    | Decal-Danger (Only On: 78395) |
| 3        | 94-7642-01 | 2    | Bracket-Guide                 | 18:1     | 93-7316    | 1    | Decal-Danger (Only On: 78469) |
| 4        | 3231-25    | 5    | Screw-CARR                    | 19       | 79-1240-03 | 1    | Plate-Wear                    |
| 5        | 79-1230-03 | 1    | Plate-Wear LH                 | 20       | 94-7806    | 1    | Rod-Wheel Pivot               |
| 6        | 3231-2     | 11   | Screw-CARR                    | 21       | 9335064    | 1    | Hairpin                       |
| 7        | 98-5045    | 1    | Deck ASM (Only On: 78395)     | 22       | 323-6      | 2    | Screw-HH                      |
| 7        | 98-5047    | 1    | Deck ASM (Only On: 78469)     | 23       | 3256-26    | 1    | Washer-Flat                   |
| 7:1      | 92-7108    | 2    | Decal-Danger (Only On: 78395) | 24       | 102809     | 1    | Nut-Hex Lock                  |
| 7:1      | 93-7317    | 2    | Decal-Danger (Only On: 78469) | 25       | 56-6591    | 1    | Wheel Bolt                    |
| 8        | 29-4820    | 2    | Roller                        | 26       | 701756     | 1    | Wheel – Deck                  |
| 9        | 94-2500    | 2    | Tube-Spacer                   | 27       | 3272-12    | 1    | Pin-Cotter                    |
| 10       | 323-16     | 2    | Screw-HH                      | 28       | 94-7594    | 1    | Pivot Arm ASM                 |
| 11       | 3290-467   | 2    | Pin-Cotter                    | 29       | 94-7597    | 1    | Pivot Plate ASM               |
| 12       | 94-2364    | 2    | GA Whl Supp ASM               | 30       | 113349     | 1    | Roller-Anti Scalp             |
| 13       | 68-2730    | 2    | Wheel-Gage                    | 31       | 113603     | 1    | Shaft-Roller                  |
| 14       | 3256-24    | 2    | Washer-Flat                   | 32       | 3296-29    | 1    | Nut-Lock                      |
| 15       | 94-3829    | 2    | Clevis Pin                    | 33       | 3230-1     | 1    | Bolt-CARR                     |
| 16       | 323-42     | 2    | Screw-HH                      | 34       | 3256-41    | 1    | Washer-Flat                   |
| 17       | 40-6230    | 2    | Spring-Torsion                | 35       | 94-2484    | 1    | Guide-Belt                    |
| 18       | 92-6508-01 | 1    | Chute ASM (Only On: 78395)    |          |            |      |                               |

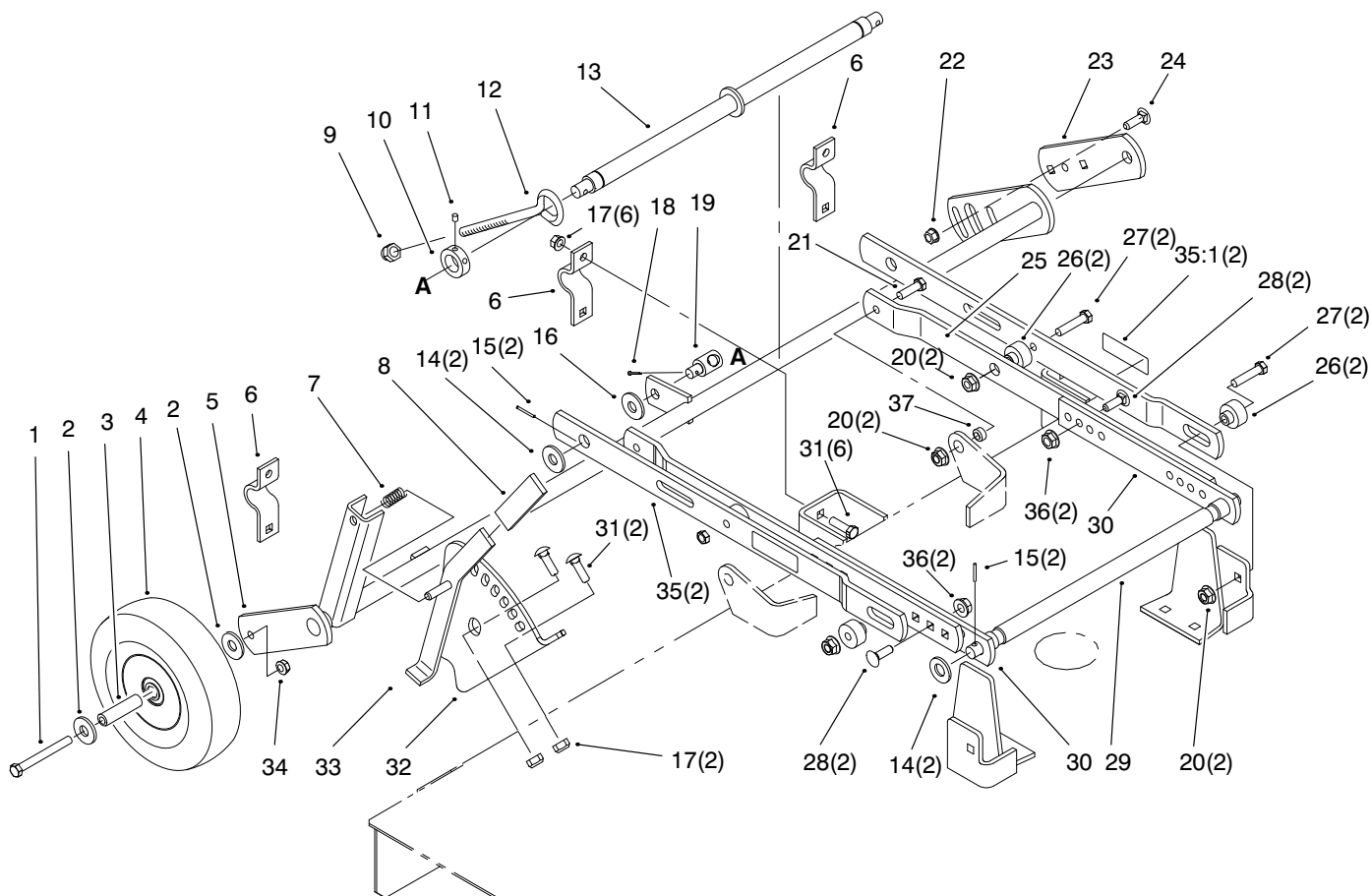


Sheet No.:3

## Spindle and Blade Assembly

| Ref. No. | Part No.   | Qty. | Description      |
|----------|------------|------|------------------|
| 1        | 302-2      | 3    | Fitting-Grease   |
| 2        | 3296-60    | 3    | Nut-Lock         |
| 3        | 94-7442    | 2    | Pulley           |
| 4        | 113514     | 6    | Bearing-Ball     |
| 5        | 94-2315    | 3    | Shaft-Spindle    |
| 6        | 94-2314    | 3    | Housing-Spindle  |
| 7        | 920260     | 6    | Washer-Flat      |
| 8        | 113512     | 3    | Cup-Spindle      |
| 9        | 112947     | 3    | Blade            |
| 10       | 327-6      | 3    | Screw-HH         |
| 11       | 323-8      | 1    | Screw-HH         |
| 12       | 3218-3     | 1    | Nut-HJ           |
| 13       | 100071     | 1    | Spring-Extention |
| 14       | 3296-39    | 2    | Nut-Lock         |
| 15       | 3256-26    | 1    | Washer-Flat      |
| 16       | 325-9      | 1    | Screw-HH         |
| 17       | 94-7440    | 1    | Pulley-Double    |
| 18       | 109859     | 2    | Bushing-Flange   |
| 19       | 94-2319-03 | 1    | Idler Arm ASM    |
| 20       | 120060     | 1    | Screw            |
| 21       | 302-40     | 1    | Fitting-Grease   |
| 22       | 114144     | 1    | Pulley-Idler     |
| 23       | 3296-23    | 1    | Nut-Lock         |
| 24       | 3235-22    | 12   | Screw-HH         |
| 25       | 9267154    | 4    | Screw            |
| 26       | 94-2320-01 | 1    | Cover-Belt RH    |

| Ref. No. | Part No.   | Qty. | Description   |
|----------|------------|------|---------------|
| 27       | 95-4229    | 1    | Belt-V        |
| 28       | 95-4241-01 | 1    | Cover-Belt LH |

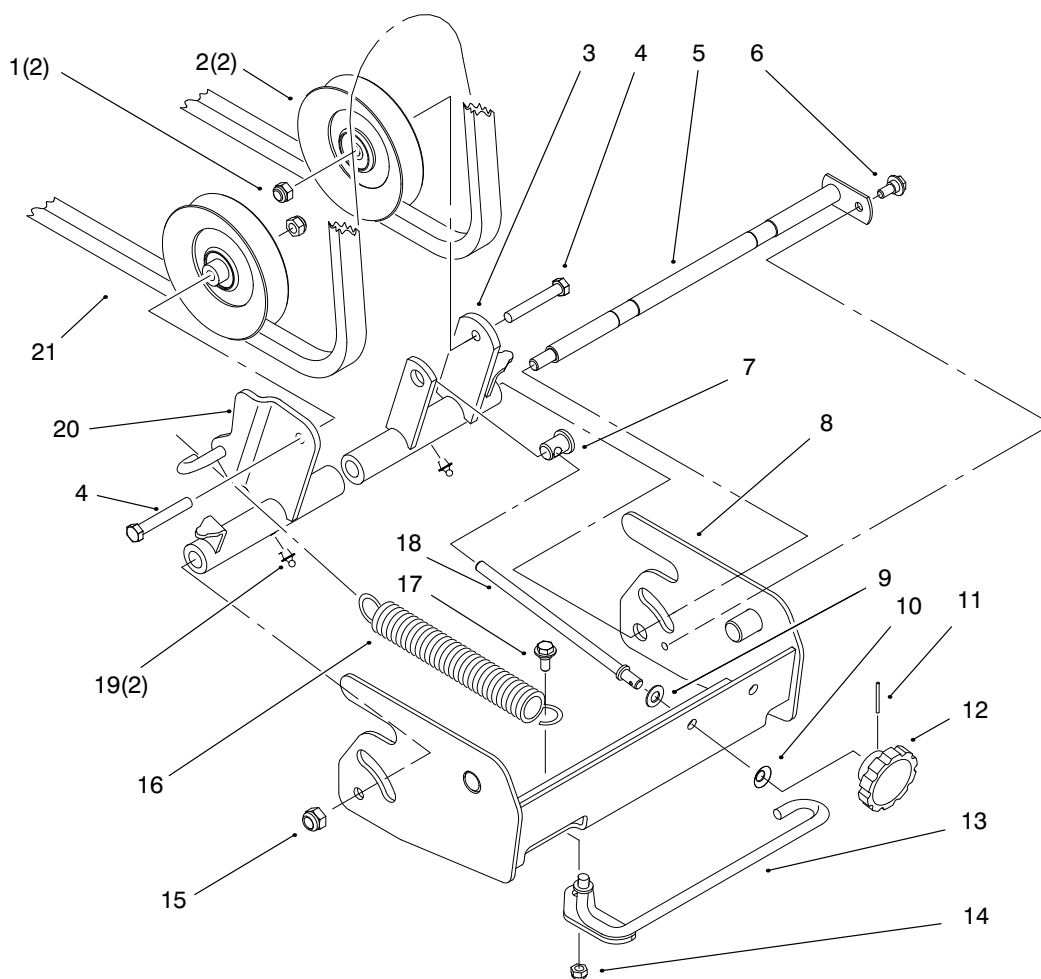


Sheet No.:4

## Deck Suspension Assembly

| Ref. No. | Part No.   | Qty. | Description                |
|----------|------------|------|----------------------------|
| 1        | 323-15     | 2    | Screw-HH                   |
| 2        | 3256-24    | 4    | Washer-Flat                |
| 3        | 109901     | 2    | Tube                       |
| 4        | 114275     | 2    | Wheel-Gage (With Bearings) |
| 5        | 94-7584-01 | 1    | Wheel Support ASM          |
| 6        | 94-7426-03 | 3    | Clamp                      |
| 7        | 101853     | 1    | Spring-Compression         |
| 8        | 102597     | 1    | Grip                       |
| 9        | 3296-23    | 1    | Nut-Lock                   |
| 10       | 94-7953    | 1    | Collar                     |
| 11       | 3245-2     | 2    | Screw-Set                  |
| 12       | 94-7954    | 1    | Rod-Level Adjustment       |
| 13       | 94-7943-01 | 1    | Leveler Shaft ASM          |
| 14       | 3256-69    | 4    | Washer-Flat                |
| 15       | 933216     | 4    | Pin                        |
| 16       | 3256-26    | 1    | Washer-Flat                |
| 17       | 3296-39    | 8    | Nut-Lock                   |
| 18       | 3272-12    | 1    | Pin-Cotter                 |
| 19       | 94-7802    | 1    | Trunnion                   |
| 20       | 102809     | 6    | Nut-Hex Lock               |
| 21       | 323-7      | 2    | Screw-HH                   |
| 22       | 32128-43   | 2    | Nut-Flange                 |
| 23       | 94-7580-01 | 1    | Support-Gage Wheel         |
| 24       | 3231-2     | 2    | Screw-CARR                 |
| 25       | 94-7801-01 | 2    | Draftbar                   |

| Ref. No. | Part No.   | Qty. | Description                     |
|----------|------------|------|---------------------------------|
| 26       | 115706     | 4    | Spacer                          |
| 27       | 323-9      | 4    | Screw-HH                        |
| 28       | 3231-38    | 4    | Screw-CARR                      |
| 29       | 94-2130-01 | 1    | Shaft-Draftbar                  |
| 30       | 94-7804-01 | 2    | Bar-Draftbar Adj.               |
| 31       | 3231-25    | 8    | Screw-CARR                      |
| 32       | 94-2321-01 | 1    | Quadrant                        |
| 33       | 94-2046-01 | 1    | HOC Lever ASM                   |
| 34       | 32146-2    | 2    | Nut-Hex Lock                    |
| 35       | 98-5041    | 1    | Leveler ASM LH (Only On: 78395) |
| 35       | 98-5042    | 1    | Leveler ASM LH (Only On: 78469) |
| 35       | 98-5043    | 1    | Leveler ASM RH (Only On: 78395) |
| 35       | 98-5044    | 1    | Leveler ASM RH (Only On: 78469) |
| 35:1     | 98-3478    | 1    | Decal-Warning (Only On: 78395)  |
| 35:1     | 93-9367    | 1    | Decal-Warning (Only On: 78469)  |
| 36       | 32152-2    | 4    | Nut-Lock HH                     |
| 37       | 114127     | 2    | Spacer                          |

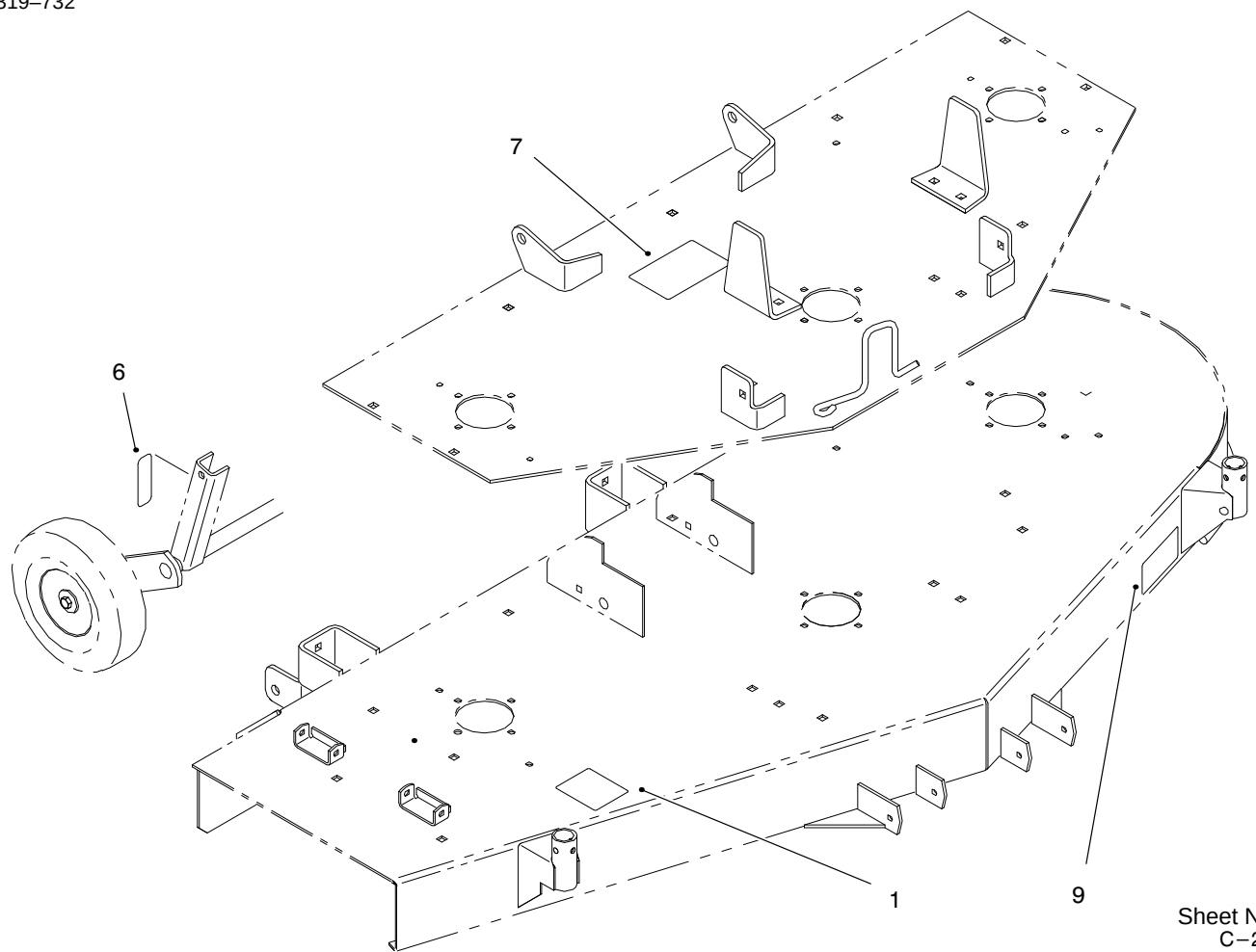


Sheet No.:5

## Pulley Box Assembly

| Ref. No. | Part No.   | Qty. | Description      |
|----------|------------|------|------------------|
| 1        | 3296-39    | 2    | Nut-Lock         |
| 2        | 94-2447    | 2    | Pulley-Idler     |
| 3        | 94-2284-01 | 1    | Idler Lever ASM  |
| 4        | 323-10     | 2    | Screw-HH         |
| 5        | 94-2423    | 1    | Pivot Rod        |
| 6        | 32144-70   | 1    | Screw-TAP        |
| 7        | 94-2449    | 1    | Ferrule-Adjuster |
| 8        | 94-2287-03 | 1    | Pulley Box ASM   |
| 9        | 3256-24    | 1    | Washer-Flat      |
| 10       | 108571     | 1    | Washer-Spring    |
| 11       | 933156     | 1    | Pin-Spirol       |
| 12       | 101851     | 1    | Knob-Adjustment  |
| 13       | 94-7764    | 1    | Idler Tensioner  |
| 14       | 3296-29    | 1    | Nut-Lock         |
| 15       | 32152-9    | 1    | Nut-Lock         |
| 16       | 94-2460    | 1    | Spring-Extension |
| 17       | 19-1471    | 1    | Bolt-Shoulder    |
| 18       | 94-2288    | 1    | Rod-Tension      |
| 19       | 302-5      | 2    | Fitting-Grease   |
| 20       | 94-2462-01 | 1    | Idler Arm ASM    |
| 21       | 95-4093    | 1    | Belt-V           |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |



Sheet No.:6  
C-2714

## Decal Assembly

| Ref. No. | Part No. | Qty. | Description                          |
|----------|----------|------|--------------------------------------|
| 1        | 98-3481  | 1    | Decal-PTO Belt Routing               |
| 6        | 111655   | 1    | Decal-Height Of Cut (Only On: 78395) |
| 7        | 98-3480  | 1    | Decal-Belt Routing                   |
| 9        | 93-7282  | 1    | Decal-Wheel Adjustment               |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |



# Toro Part Number Index

| Part No.   | Page No. | Ref. No. | Qty. | Description                          |
|------------|----------|----------|------|--------------------------------------|
| 100071     | 2        | 13       | 1    | Spring—Extention                     |
| 101851     | 4        | 12       | 1    | Knob—Adjustment                      |
| 101853     | 3        | 7        | 1    | Spring—Compression                   |
| 102597     | 3        | 8        | 1    | Grip                                 |
| 102809     | 1        | 24       | 1    | Nut—Hex Lock                         |
| 102809     | 3        | 20       | 6    | Nut—Hex Lock                         |
| 108571     | 4        | 10       | 1    | Washer—Spring                        |
| 109859     | 2        | 18       | 2    | Bushing—Flange                       |
| 109901     | 3        | 3        | 2    | Tube                                 |
| 111655     | 5        | 6        | 1    | Decal—Height Of Cut (Only On: 78395) |
| 112947     | 2        | 9        | 3    | Blade                                |
| 113349     | 1        | 30       | 1    | Roller—Anti Scalp                    |
| 113512     | 2        | 8        | 3    | Cup—Spindle                          |
| 113514     | 2        | 4        | 6    | Bearing—Ball                         |
| 113603     | 1        | 31       | 1    | Shaft—Roller                         |
| 114127     | 3        | 37       | 2    | Spacer                               |
| 114144     | 2        | 22       | 1    | Pulley—Idler                         |
| 114275     | 3        | 4        | 2    | Wheel—Gage (With Bearings)           |
| 115706     | 3        | 26       | 4    | Spacer                               |
| 120060     | 2        | 20       | 1    | Screw                                |
| 701756     | 1        | 26       | 1    | Wheel — Deck                         |
| 920260     | 2        | 7        | 6    | Washer—Flat                          |
| 933156     | 4        | 11       | 1    | Pin—Spirol                           |
| 933216     | 3        | 15       | 4    | Pin                                  |
| 9267154    | 2        | 25       | 4    | Screw                                |
| 9335064    | 1        | 21       | 1    | Hairpin                              |
| 19-1471    | 4        | 17       | 1    | Bolt—Shoulder                        |
| 29-4820    | 1        | 8        | 2    | Roller                               |
| 40-6230    | 1        | 17       | 2    | Spring—Torsion                       |
| 56-6591    | 1        | 25       | 1    | Wheel Bolt                           |
| 68-2730    | 1        | 13       | 2    | Wheel—Gage                           |
| 79-1230-03 | 1        | 5        | 1    | Plate—Wear LH                        |
| 79-1240-03 | 1        | 19       | 1    | Plate—Wear                           |
| 92-6508-01 | 1        | 18       | 1    | Chute ASM (Only On: 78395)           |
| 92-7108    | 1        | 7:1      | 2    | Decal—Danger (Only On: 78395)        |
| 93-1122    | 1        | 18:1     | 1    | Decal—Danger (Only On: 78395)        |
| 93-7282    | 5        | 9        | 1    | Decal—Wheel Adjustment               |
| 93-7316    | 1        | 18:1     | 1    | Decal—Danger (Only On: 78469)        |
| 93-7317    | 1        | 7:1      | 2    | Decal—Danger (Only On: 78469)        |
| 93-9367    | 3        | 35:1     | 1    | Decal—Warning (Only On: 78469)       |
| 94-2046-01 | 3        | 33       | 1    | HOC Lever ASM                        |
| 94-2130-01 | 3        | 29       | 1    | Shaft—Draftbar                       |
| 94-2284-01 | 4        | 3        | 1    | Idler Lever ASM                      |
| 94-2287-03 | 4        | 8        | 1    | Pulley Box ASM                       |
| 94-2288    | 4        | 18       | 1    | Rod—Tension                          |
| 94-2314    | 2        | 6        | 3    | Housing—Spindle                      |
| 94-2315    | 2        | 5        | 3    | Shaft—Spindle                        |
| 94-2319-03 | 2        | 19       | 1    | Idler Arm ASM                        |
| 94-2320-01 | 2        | 26       | 1    | Cover—Belt RH                        |
| 94-2321-01 | 3        | 32       | 1    | Quadrant                             |
| 94-2364    | 1        | 12       | 2    | GA Whl Supp ASM                      |
| 94-2369-01 | 1        | 1        | 1    | Plate — ASM                          |
| 94-2423    | 4        | 5        | 1    | Pivot Rod                            |
| 94-2447    | 4        | 2        | 2    | Pulley—Idler                         |
| 94-2449    | 4        | 7        | 1    | Ferrule—Adjuster                     |
| 94-2460    | 4        | 16       | 1    | Spring—Extension                     |
| 94-2462-01 | 4        | 20       | 1    | Idler Arm ASM                        |
| 94-2484    | 1        | 35       | 1    | Guide—Belt                           |
| 94-2500    | 1        | 9        | 2    | Tube—Spacer                          |
| 94-3829    | 1        | 15       | 2    | Clevis Pin                           |
| 94-7426-03 | 3        | 6        | 3    | Clamp                                |
| 94-7440    | 2        | 17       | 1    | Pulley—Double                        |

\*Not Illustrated

# Toro Part Number Index (cont.)

| Part No.   | Page No. | Ref. No. | Qty. | Description                     |
|------------|----------|----------|------|---------------------------------|
| 94-7442    | 2        | 3        | 2    | Pulley                          |
| 94-7580-01 | 3        | 23       | 1    | Support-Gage Wheel              |
| 94-7584-01 | 3        | 5        | 1    | Wheel Support ASM               |
| 94-7594    | 1        | 28       | 1    | Pivot Arm ASM                   |
| 94-7597    | 1        | 29       | 1    | Pivot Plate ASM                 |
| 94-7642-01 | 1        | 3        | 2    | Bracket-Guide                   |
| 94-7764    | 4        | 13       | 1    | Idler Tensioner                 |
| 94-7801-01 | 3        | 25       | 2    | Draftbar                        |
| 94-7802    | 3        | 19       | 1    | Trunnion                        |
| 94-7804-01 | 3        | 30       | 2    | Bar-Draftbar Adj.               |
| 94-7806    | 1        | 20       | 1    | Rod-Wheel Pivot                 |
| 94-7943-01 | 3        | 13       | 1    | Leveler Shaft ASM               |
| 94-7953    | 3        | 10       | 1    | Collar                          |
| 94-7954    | 3        | 12       | 1    | Rod-Level Adjustment            |
| 95-4093    | 4        | 21       | 1    | Belt-V                          |
| 95-4229    | 2        | 27       | 1    | Belt-V                          |
| 95-4241-01 | 2        | 28       | 1    | Cover-Belt LH                   |
| 98-3478    | 3        | 35:1     | 1    | Decal-Warning (Only On: 78395)  |
| 98-3480    | 5        | 7        | 1    | Decal-Belt Routing              |
| 98-3481    | 5        | 1        | 1    | Decal-PTO Belt Routing          |
| 98-5041    | 3        | 35       | 1    | Leveler ASM LH (Only On: 78395) |
| 98-5042    | 3        | 35       | 1    | Leveler ASM LH (Only On: 78469) |
| 98-5043    | 3        | 35       | 1    | Leveler ASM RH (Only On: 78395) |
| 98-5044    | 3        | 35       | 1    | Leveler ASM RH (Only On: 78469) |
| 98-5045    | 1        | 7        | 1    | Deck ASM (Only On: 78395)       |
| 98-5046    | 1        | 18       | 1    | Chute ASM (Only On: 78469)      |
| 98-5047    | 1        | 7        | 1    | Deck ASM (Only On: 78469)       |
| 302-2      | 2        | 1        | 3    | Fitting-Grease                  |
| 302-5      | 4        | 19       | 2    | Fitting-Grease                  |
| 302-40     | 2        | 21       | 1    | Fitting-Grease                  |
| 323-6      | 1        | 22       | 2    | Screw-HH                        |
| 323-7      | 3        | 21       | 2    | Screw-HH                        |
| 323-8      | 2        | 11       | 1    | Screw-HH                        |
| 323-9      | 3        | 27       | 4    | Screw-HH                        |
| 323-10     | 4        | 4        | 2    | Screw-HH                        |
| 323-15     | 3        | 1        | 2    | Screw-HH                        |
| 323-16     | 1        | 10       | 2    | Screw-HH                        |
| 323-42     | 1        | 16       | 2    | Screw-HH                        |
| 325-9      | 2        | 16       | 1    | Screw-HH                        |
| 327-6      | 2        | 10       | 3    | Screw-HH                        |
| 3218-3     | 2        | 12       | 1    | Nut-HJ                          |
| 3230-1     | 1        | 33       | 1    | Bolt-CARR                       |
| 3231-2     | 1        | 6        | 11   | Screw-CARR                      |
| 3231-2     | 3        | 24       | 2    | Screw-CARR                      |
| 3231-25    | 1        | 4        | 5    | Screw-CARR                      |
| 3231-25    | 3        | 31       | 8    | Screw-CARR                      |
| 3231-38    | 3        | 28       | 4    | Screw-CARR                      |
| 3235-22    | 2        | 24       | 12   | Screw-HH                        |
| 3245-2     | 3        | 11       | 2    | Screw-Set                       |
| 3256-24    | 1        | 14       | 2    | Washer-Flat                     |
| 3256-24    | 3        | 2        | 4    | Washer-Flat                     |
| 3256-24    | 4        | 9        | 1    | Washer-Flat                     |
| 3256-26    | 1        | 23       | 1    | Washer-Flat                     |
| 3256-26    | 2        | 15       | 1    | Washer-Flat                     |
| 3256-26    | 3        | 16       | 1    | Washer-Flat                     |
| 3256-41    | 1        | 34       | 1    | Washer-Flat                     |
| 3256-69    | 3        | 14       | 4    | Washer-Flat                     |
| 3272-12    | 1        | 27       | 1    | Pin-Cotter                      |
| 3272-12    | 3        | 18       | 1    | Pin-Cotter                      |
| 3290-467   | 1        | 11       | 2    | Pin-Cotter                      |
| 3296-23    | 2        | 23       | 1    | Nut-Lock                        |
| 3296-23    | 3        | 9        | 1    | Nut-Lock                        |

\*Not Illustrated

# Toro Part Number Index (cont.)

| <b>Part No.</b> | <b>Page No.</b> | <b>Ref. No.</b> | <b>Qty.</b> | <b>Description</b> |
|-----------------|-----------------|-----------------|-------------|--------------------|
| 3296-29         | 1               | 32              | 1           | Nut-Lock           |
| 3296-29         | 4               | 14              | 1           | Nut-Lock           |
| 3296-39         | 1               | 2               | 25          | Nut-Lock           |
| 3296-39         | 2               | 14              | 2           | Nut-Lock           |
| 3296-39         | 3               | 17              | 8           | Nut-Lock           |
| 3296-39         | 4               | 1               | 2           | Nut-Lock           |
| 3296-60         | 2               | 2               | 3           | Nut-Lock           |
| 32128-43        | 3               | 22              | 2           | Nut-Flange         |
| 32144-70        | 4               | 6               | 1           | Screw-TAP          |
| 32146-2         | 3               | 34              | 2           | Nut-Hex Lock       |
| 32152-2         | 3               | 36              | 4           | Nut-Lock HH        |
| 32152-9         | 4               | 15              | 1           | Nut-Lock           |

## MAINTENANCE RECORD

[illegible]