



**Count on it.**

**Parts Catalog**

**Z Master<sup>®</sup> Commercial 3000  
Series Riding Mower**

**with 72in TURBO FORCE<sup>®</sup> Side Discharge  
Mower**

**Model No. 74959—Serial No. 315000001 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HP:** high pressure

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** low pressure

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

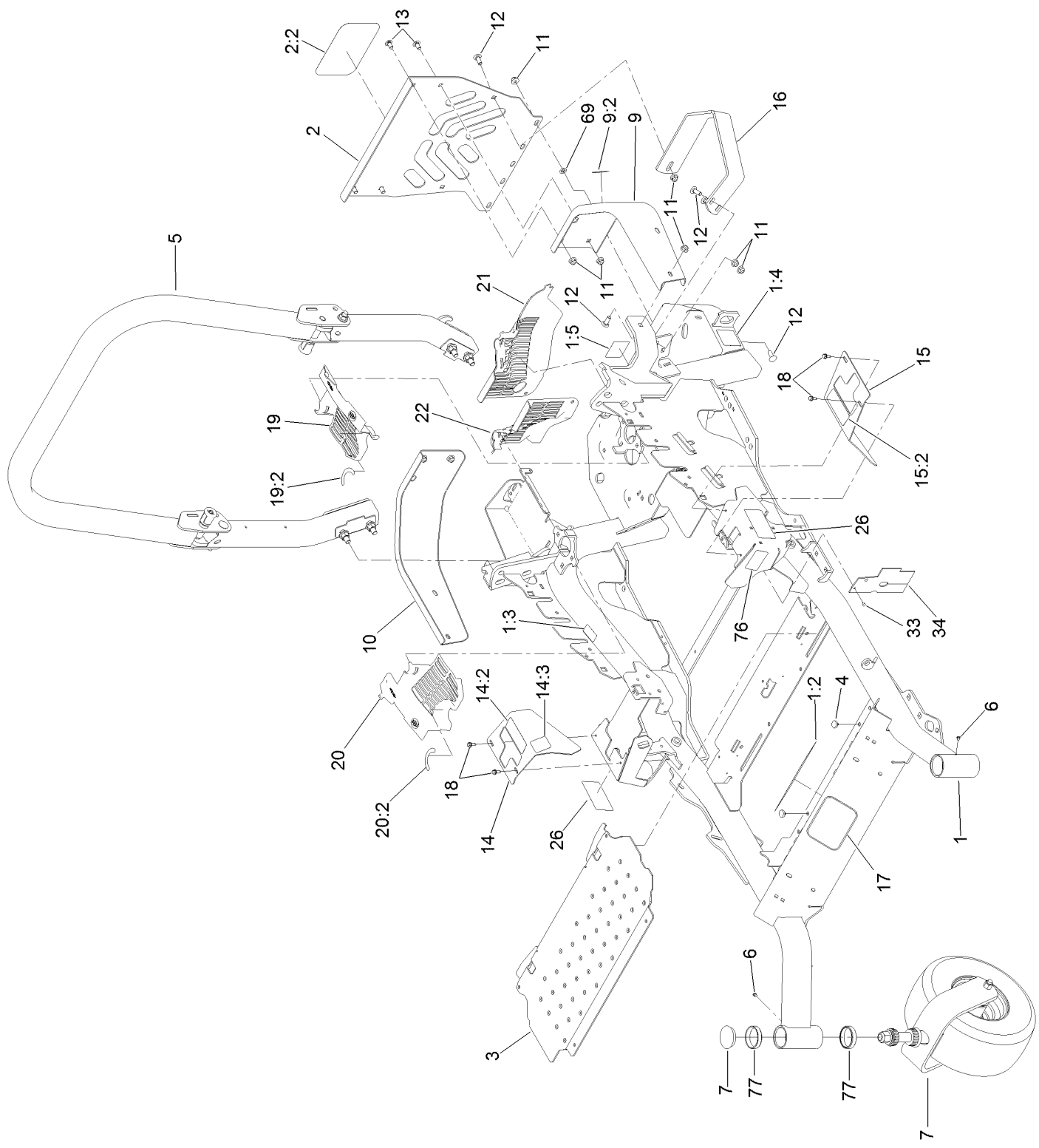
**TAP:** self tapping

**TTH:** torx truss head

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# Frame and Caster Wheel Assembly

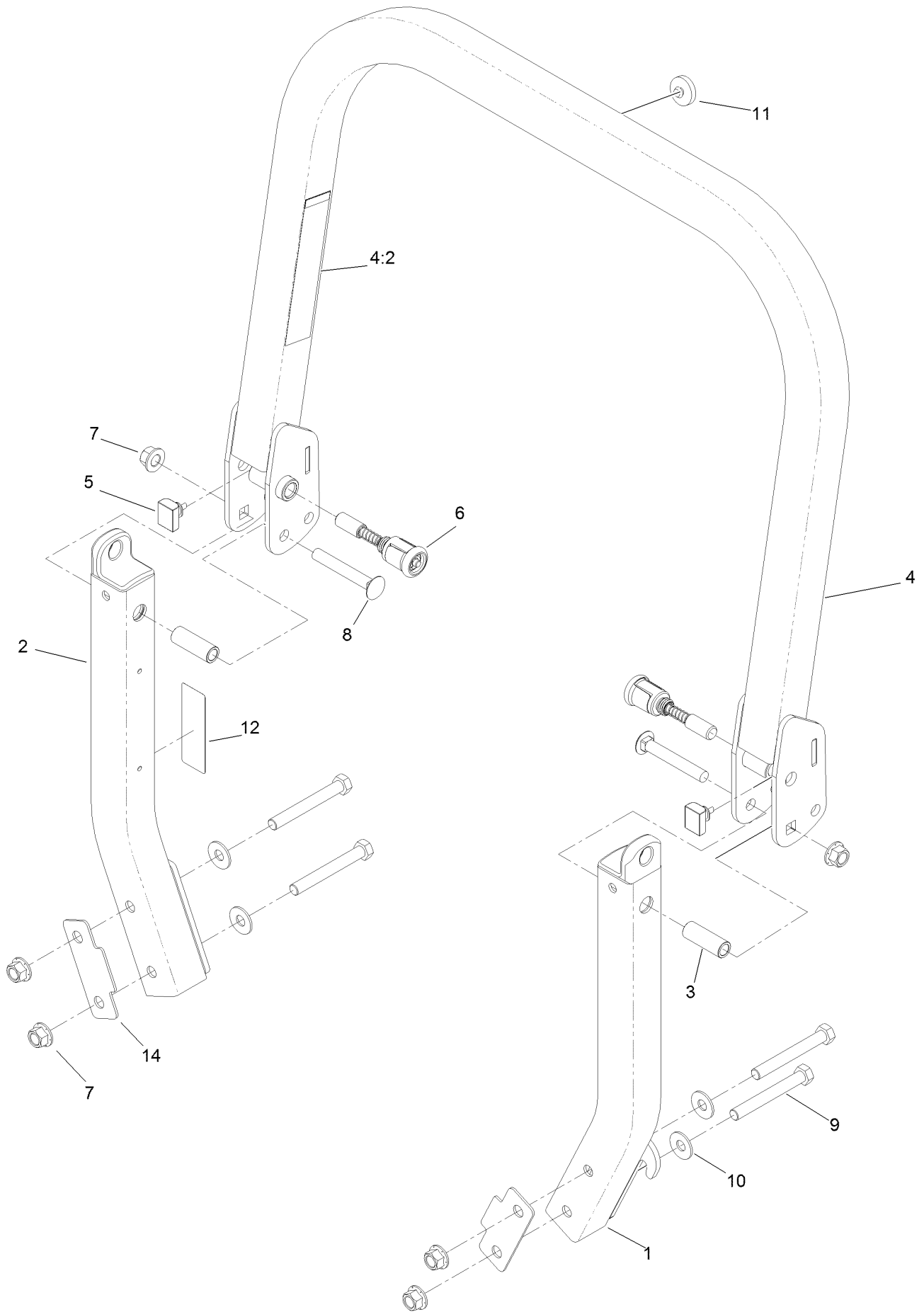


## Frame and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5904	1	Mainframe ASM	14:2	99-8936	1	Decal-Control, Motion
1:2	106-5517	2	Decal-Warning, Hot Surface	14:3	116-5988	1	Decal-Park Brake, Ce
1:3	127-0335	1	Decal-Warning, Slope	15	116-0580	1	LH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	15:2	99-8936	1	Decal-Control, Motion
1:5	116-4858	1	Decal-Spark Arrester	16	126-2067-03	1	Guard-Muffler
2	115-7410	1	Rear Guard ASM	17	68-3640	1	Decal
2:2	67-7320	1	Decal	18	32144-10	4	Screw-HWH
3	116-8898-01	1	Floorpan	19	116-0170	1	LH Hydro Guard ASM
4	1-513658	2	Bumper	19:2	116-8726	1	Decal-Oil, Hydro
5	116-0231	1	ROPS ASM	20	116-0171	1	RH Hydro Guard ASM
6	1-811010	2	Plug	20:2	116-8726	1	Decal-Oil, Hydro
7		2	Caster Wheel ASM ●	21	109-9057	1	Guard-Hydro, Rear (LH)
9	116-0180	1	LH Bumper ASM	22	109-9058	1	Guard-Hydro, Rear (RH)
9:2	106-5517	1	Decal-Warning, Hot Surface	26	120-5892	2	Decal
10	116-0057-03	1	Bumper-RH	33	1-803035	2	Rivet-Pop
11	104-8301	11	Nut-Flange, NI	34	116-2362	1	Deflector-Air Flow
12	3231-22	7	Screw-CARR	69	107-3154	2	Nut-Push
13	3231-21	3	Screw-CARR	76	117-3864	1	Decal-Fuel Fill, Ce
14	116-5899	1	RH Motion Control Cover ASM	77	1-543508	4	Cup-Bearing

● Not serviced separately

# Roll-Over Protection System Assembly No. 116-0231

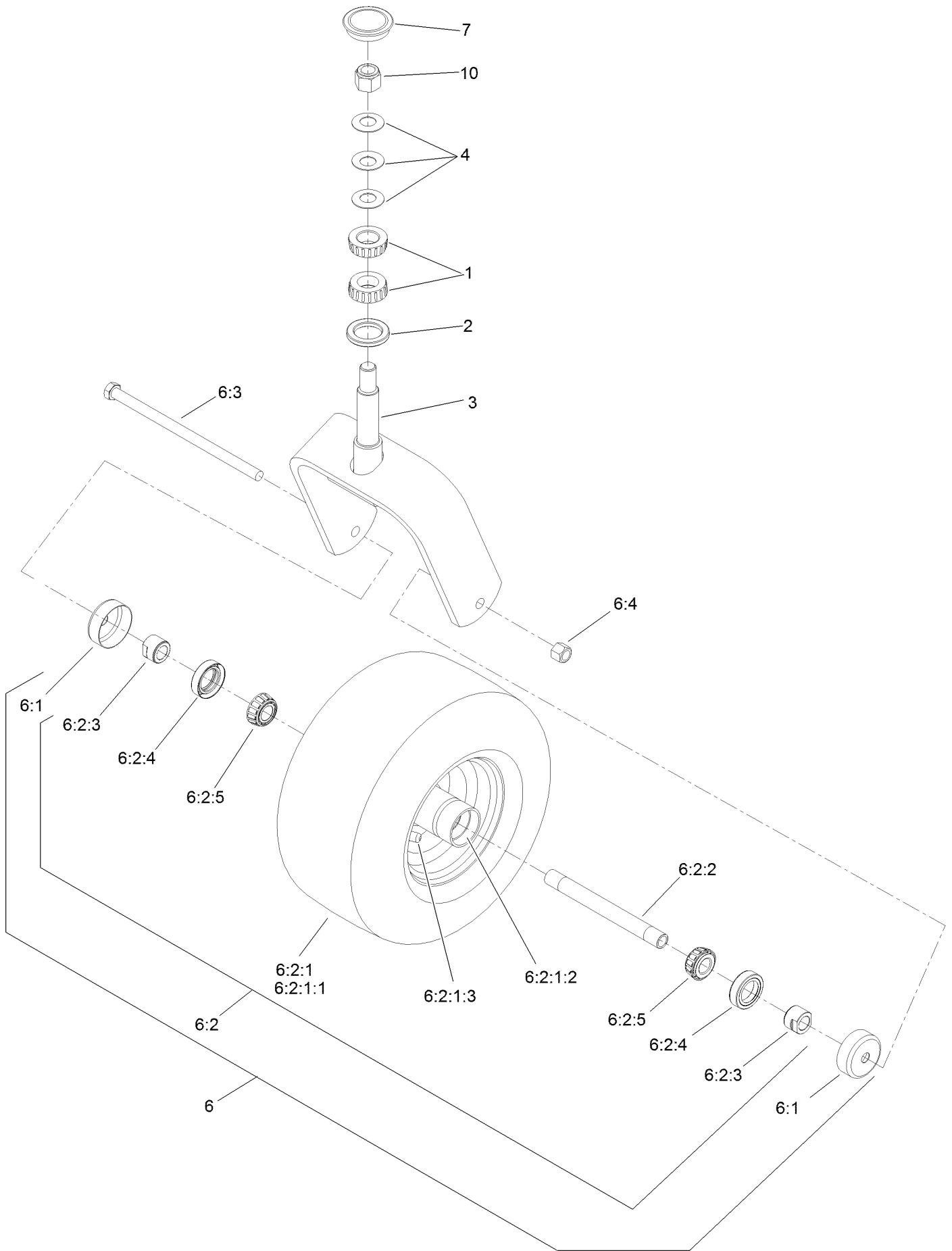


# Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●	7	99-5107	6	Nut-Lock
2		1	Leg-ROPS, RH ●	8	3233-10	2	Screw-CARR
3	109-6653	2	Spacer	9	325-35	4	Screw-HH
4		1	Upper ROPS ASM ●	10	109-9505	4	Washer-Spring
4:2	107-3069	1	Decal-Warning, Folding ROPS	11	109-9233	1	Bumper-Push-In, Rubber
5	109-5337	2	Bumper-ROPS	12	117-0346	1	Decal-Caution, Fuel Vent
6	116-0104	2	Pin-Spring	14	116-0960	2	Spacer

● Not serviced separately

# Caster Wheel and Fork Assembly



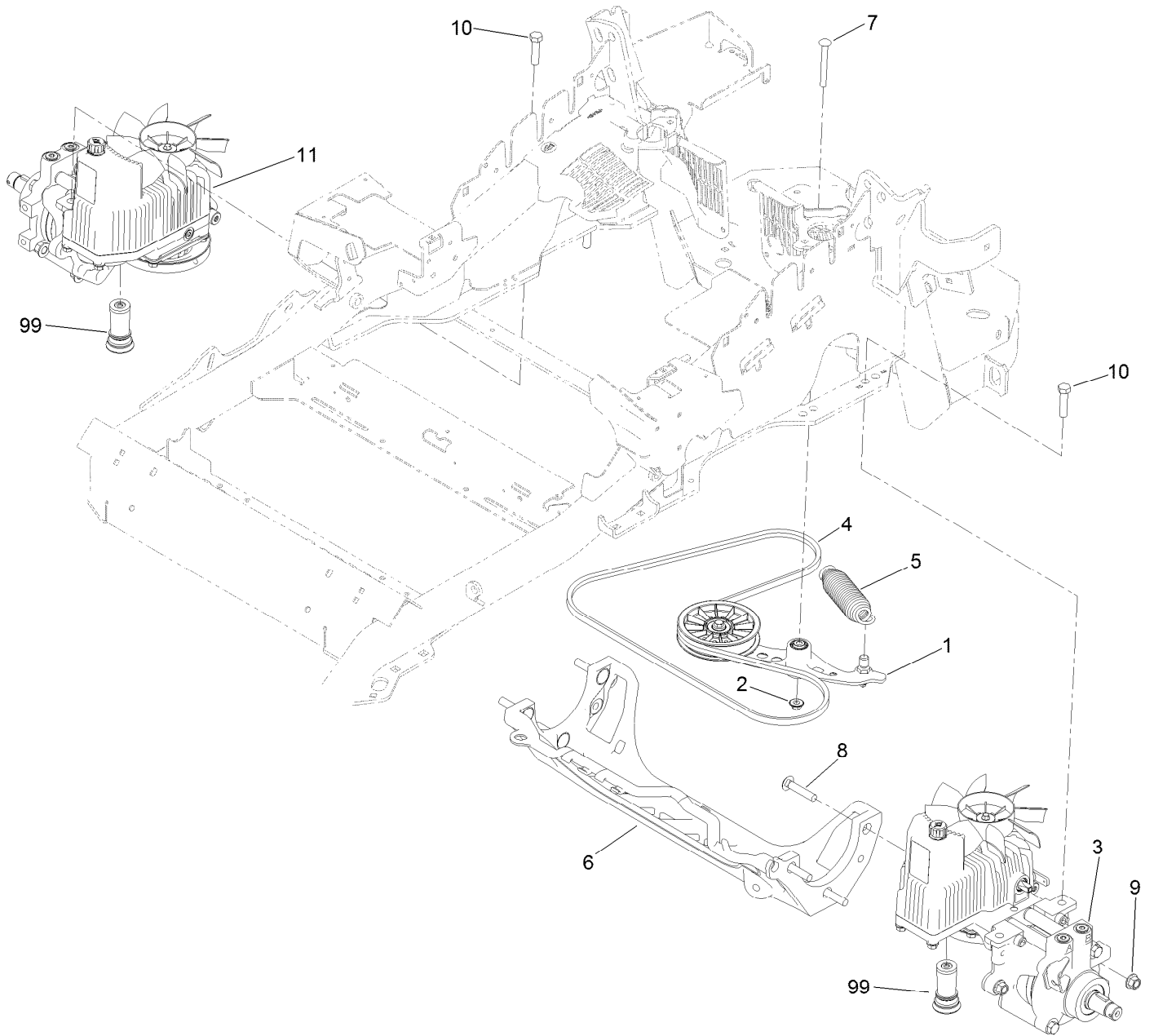


## Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered	6:2:1:3	5108	1	Valve
2	116-5647	1	Seal-Grease	6:2:2	103-5156	1	Axle-Caster
3	116-6707-01	1	Caster	6:2:3	103-3051	2	Spacer-Nut
4	1-633508	3	Washer-Bellville	6:2:4	103-0063	2	Seal-Caster
6	127-9540	1	Wheel And Axle ASM	6:2:5	1-633585	2	Bearing-Cone, Taper
6:1	103-2768	2	Guard-Seal	6:3	325-39	1	Screw-HH
6:2		1	Wheel And Bearing ASM ●	6:4	3296-23	1	Nut-Lock, NI
6:2:1		1	Wheel And Tire ASM ●	7	103-4882	1	Cap-Grease
6:2:1:1	1-523009	1	Tire	10	3296-51	1	Nut-Lock, NI
6:2:1:2	1-633584	2	Bearing-Cup				

● Not serviced separately

# Hydraulic Pump, Idler and Belt Assembly



## Hydraulic Pump, Idler and Belt Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	9	99-5107	6	Nut-Lock
2	109-6658	1	Nut-Flange, NI	10	325-8	4	Screw-HH
3	126-1323	1	LH Hydro ASM (12Cc W/ Shock)	11	126-1324	1	RH Hydro ASM (12Cc W/ Shock)
4	109-3388	1	Belt	99	114-4713	1	Hypr-Oil 500 (Quart) ●
5	116-6317	1	Spring-Extension	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
6	116-7558	1	Cradle-Hydro	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
7	116-1502	1	Bolt-Shoulder, Carriage	99	117-0390	1	Filter-Hydro
8	126-0095	6	Screw-CARR				

● Not illustrated

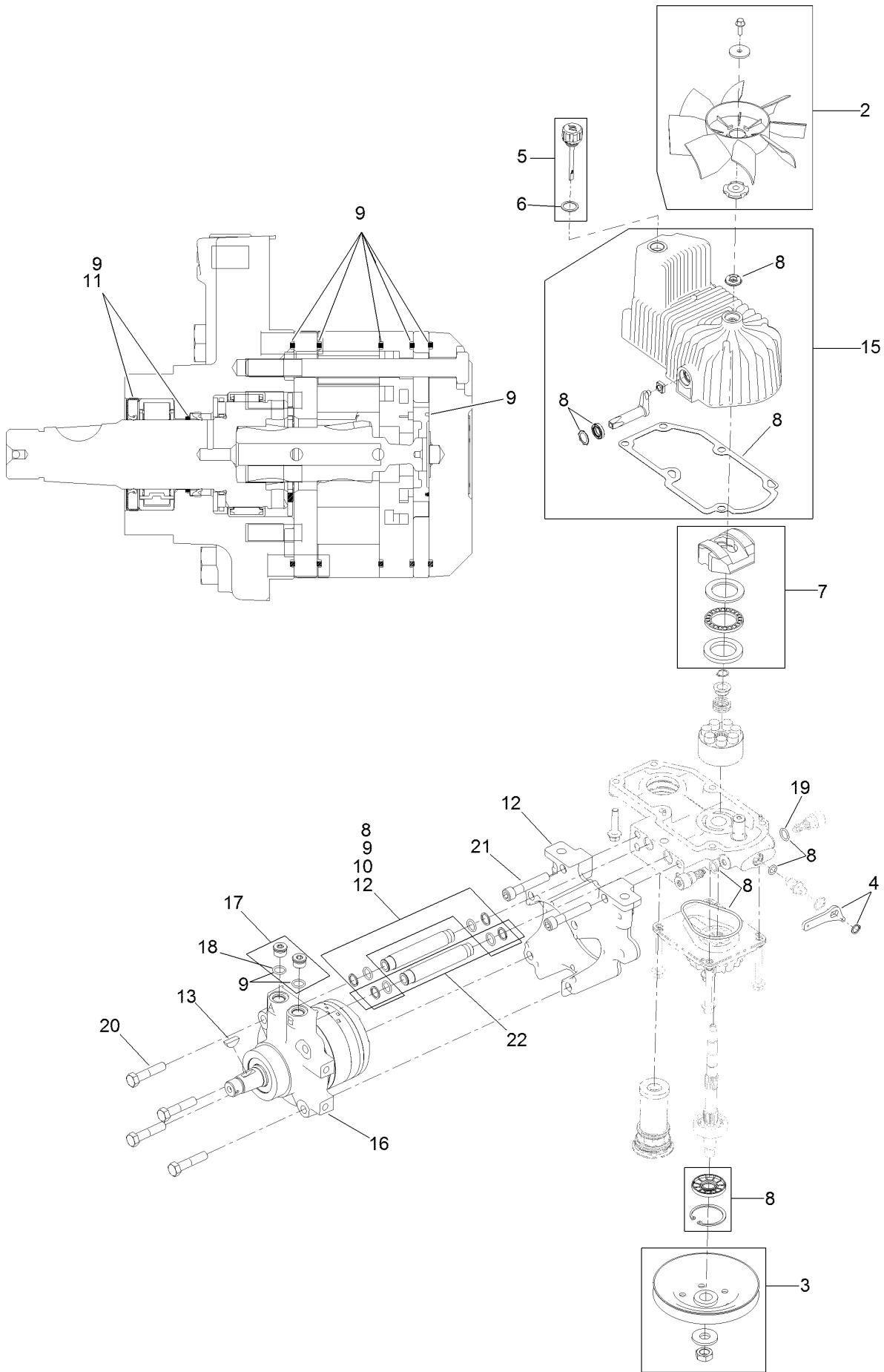
# Pump Idler Assembly No. 116-1255



## Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Double Lip	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	116-3467	1	Pin-Spring, Anchor
7	106-7159	2	O-Ring				

# LH Hydro Assembly No. 126-1323

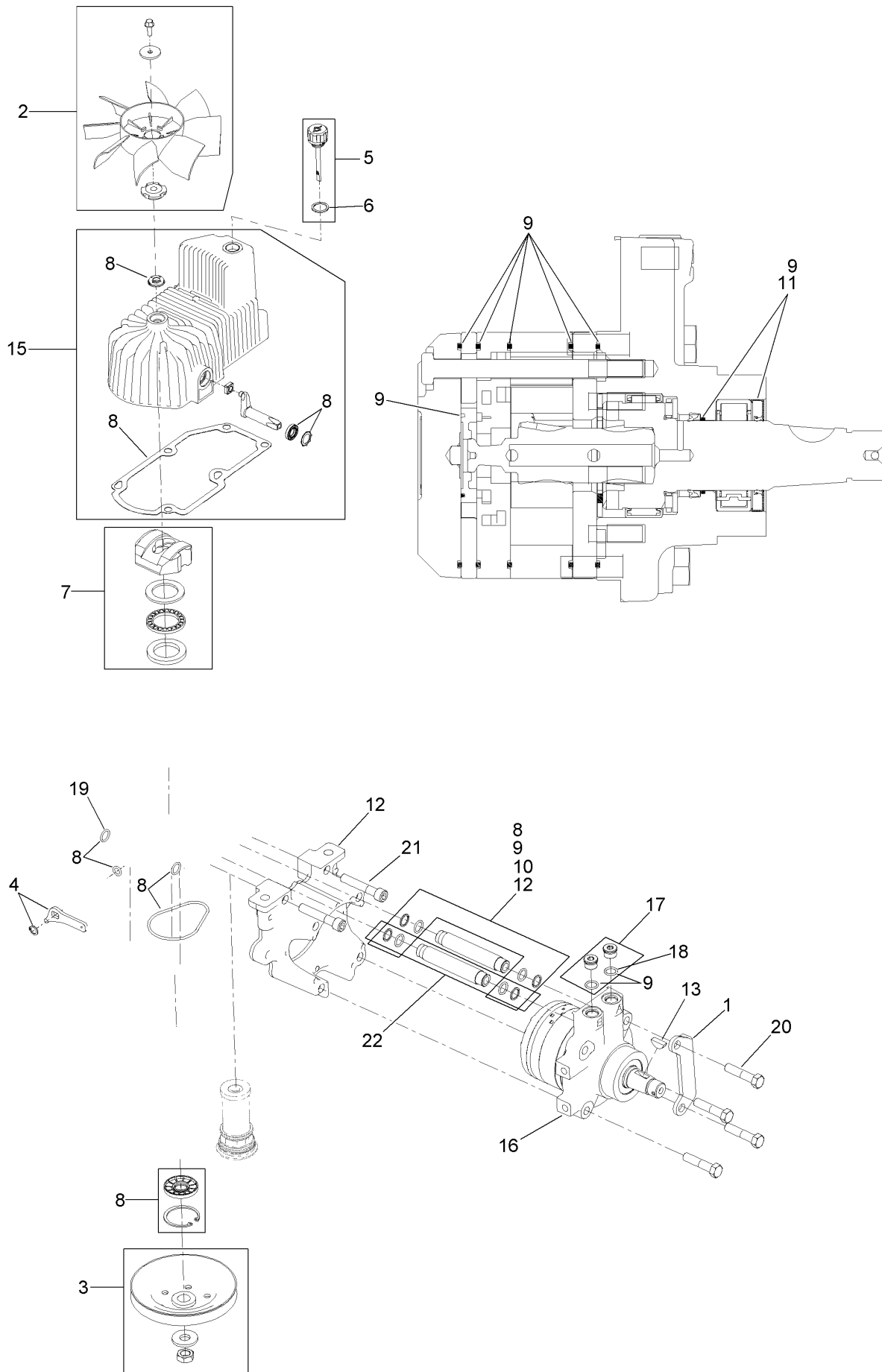


## LH Hydro Assembly No. 126-1323 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0233	1	Fan Kit	12	116-5469	1	Nose Cup-Uht
3	116-0234	1	Pulley Kit	13	3257-42	1	Key-Woodruff
4	116-0235	1	Handle-Bypass Valve, Hydro	15	116-3287	1	Housing-LH
5	116-0236	1	Dipstick-Hydro W/Gasket	16	116-8915	1	Motor-Hydraulic LH 240Cc
6	116-0237	1	Gasket-Dipstick, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
7	116-1367	1	Swash Block Kit	18	76-1900	2	O-Ring
8	116-1368	1	Pump Seal Kit	19	116-8662	2	O-Ring-Check Valve
9	116-1369	1	Motor Seal Kit	20	116-8974	4	Screw HH
10	116-1370	1	Tube Seal Kit	21	116-8975	2	Screw-HSH
11	116-1371	1	Output Shaft Seal Kit	22	116-9922	2	Hydraulic Tube Kit
				99	116-1373	1	Flow Test Kit ●

● Not illustrated

# RH Hydro Assembly No. 126-1324



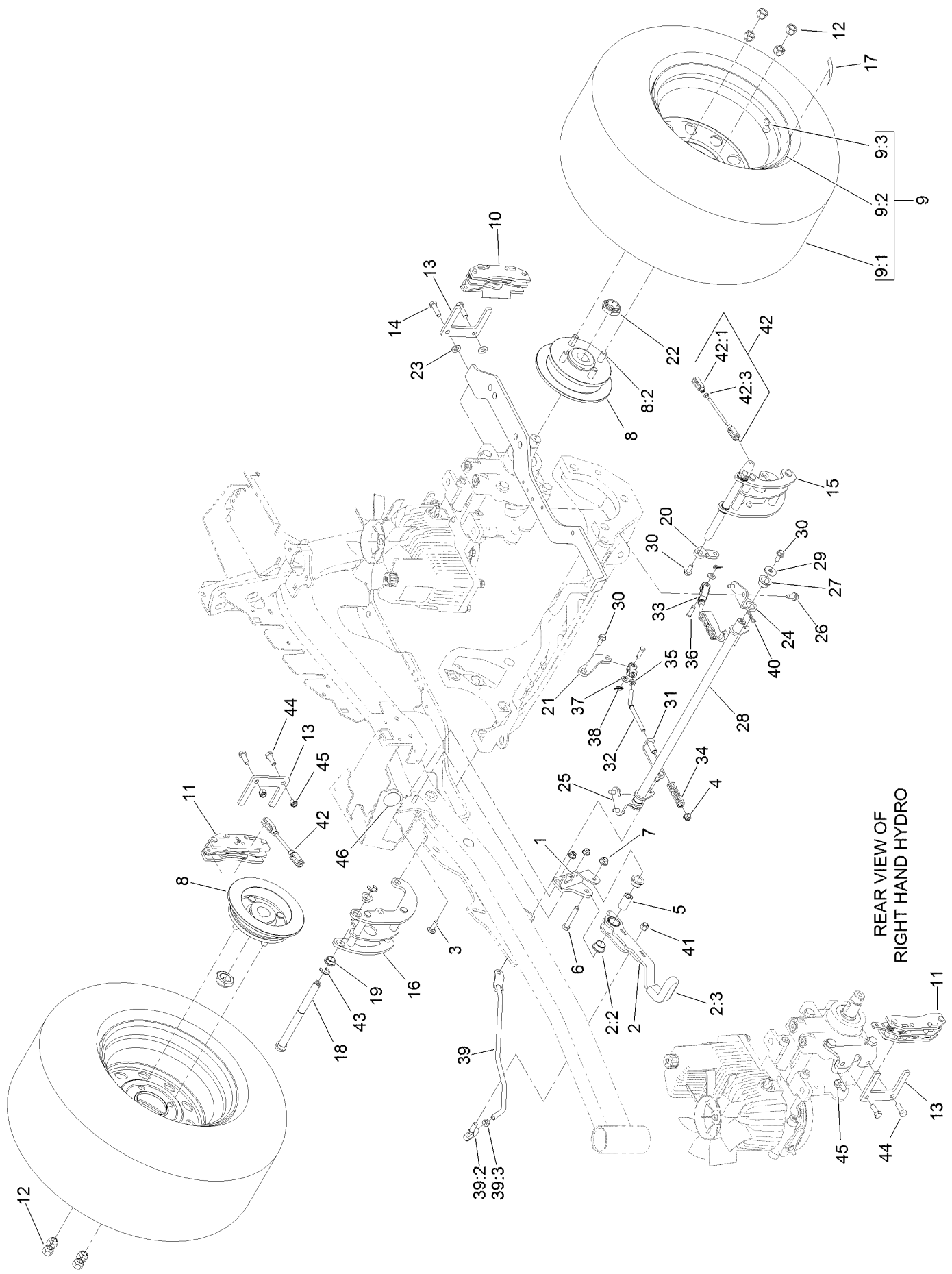


## RH Hydro Assembly No. 126-1324 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	12	116-5469	1	Nose Cup-Uht
2	116-0233	1	Fan Kit	13	3257-42	1	Key-Woodruff
3	116-0234	1	Pulley Kit	15	116-3288	1	Housing-RH
4	116-0235	1	Handle-Bypass Valve, Hydro	16	116-8916	1	Motor-Hydraulic RH 240Cc
5	116-0236	1	Dipstick-Hydro W/Gasket	17	116-7901	1	Magnetic Plugs Service Kit
6	116-0237	1	Gasket-Dipstick, Hydro	18	76-1900	2	O-Ring
7	116-1367	1	Swash Block Kit	19	116-8662	2	O-Ring-Check Valve
8	116-1368	1	Pump Seal Kit	20	116-8974	4	Screw HH
9	116-1369	1	Motor Seal Kit	21	116-8975	2	Screw-HSH
10	116-1370	1	Tube Seal Kit	22	116-9922	2	Hydraulic Tube Kit
11	116-1371	1	Output Shaft Seal Kit	99	116-1373	1	Flow Test Kit ●

● Not illustrated

# Parking Brake and Wheel Assembly

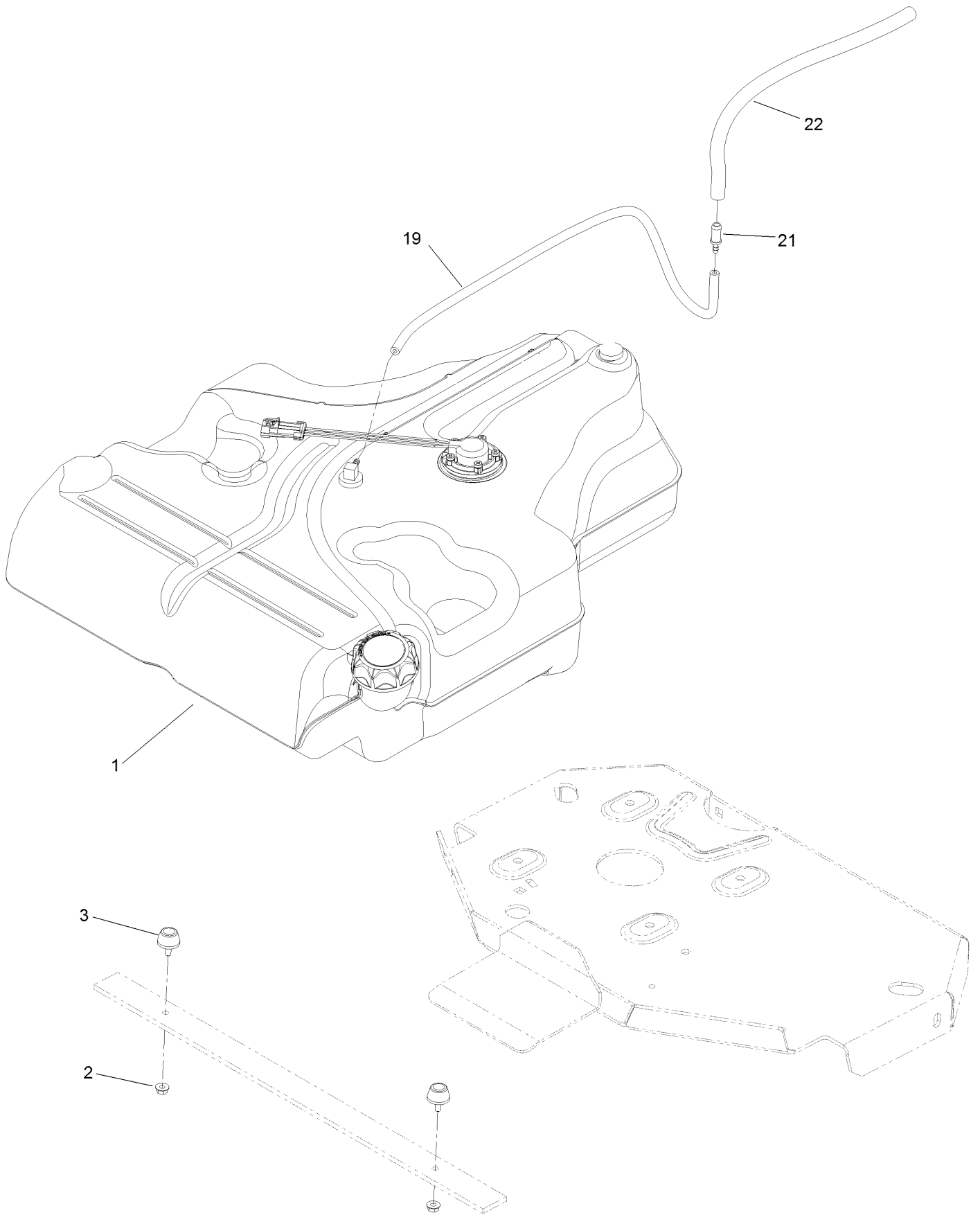


REAR VIEW OF  
RIGHT HAND HYDRO

## Parking Brake and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9096-01	1	Bracket-Mount	23	3256-24	2	Washer-Flat
2	126-0970	1	Brake Lever ASM	24	116-9681	1	Mount-Pivot, LH
2:2	109-8054	2	Bushing-Flange	25	116-9682	1	Mount-Pivot, RH
2:3	1-633268	1	Grip-Lever	26	32144-70	4	Screw-HWHTF
3	3230-2	2	Bolt-CARR	27	109-8054	2	Bushing-Flange
4	104-8300	4	Nut-Flange, NI	28	116-9080	1	Shaft-Cross
5	116-9117	1	Handle-Pivot, Brake	29	115-7109	2	Washer-Flat
6	323-11	1	Screw-HH	30	98-9940	4	Screw
7	104-8301	1	Nut-Flange, NI	31	116-9609	2	Bracket-L
8	116-1746	2	Wheel Hub ASM	32	116-9086	2	Linkage-Mid
8:2	116-1696	4	Stud-Wheel	33	126-3693	2	Yoke-Offset
9	127-9521	2	Wheel And Tire ASM	34	116-9085	2	Spring-Compression
9:1	1-633993	1	Tire	35	3220-2	2	Nut-Jam
9:2	127-9522	1	Wheel	36	1-808280	2	Pin-Clevis
9:3	232-27	1	Stem-Valve	37	3256-23	4	Washer-Flat
10	109-2889	1	Caliper-Brake	38	116-6639	2	Pin-Cotter, Locking
11	116-9103	1	Caliper-Brake, RH	39	116-9102	1	Front Linkage ASM
12	242-50	8	Nut-Lug	39:2	94-7572	1	End-Tie Rod, RH
13	109-0958	2	Plate-Mount, Brake	39:3	3220-3	1	Nut-HJ
14	92-5727	2	Screw-Lock, Patch	40	119-1415	2	Pin-Cotter, Locking
15	116-9061	1	Mount-Bellcrank, LH	41	3296-6	1	Nut-Lock
16	116-9062	1	Mount-Bellcrank, RH	42	116-9071	2	Rear Linkage ASM
17	126-2055	2	Decal-Torque Wheel Lug-Hub	42:1	116-9070	2	Yoke
18	116-9066	2	Bellcrank	42:3	3220-1	1	Nut-Jam
19	116-9072	4	Bushing	43	32120-19	4	E-Ring
20	126-3715	1	Arm-Inner, LH	44	323-6	2	Screw-HH
21	126-3716	1	Arm-Inner, RH	45	3296-39	2	Nut-Lock, NI
22	116-1399	2	Locknut	46	126-4162	1	Decal-Cover

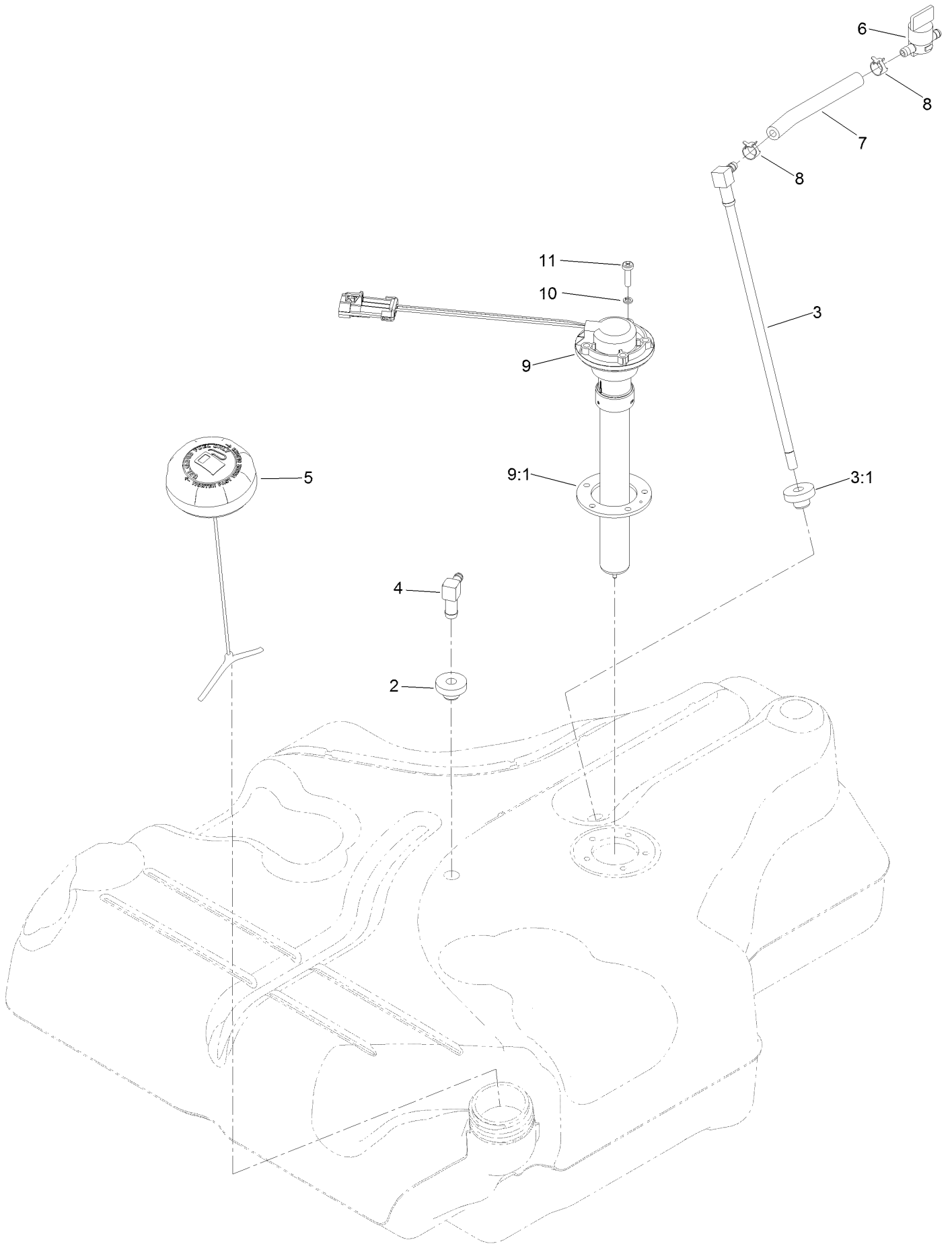
# Fuel Tank Mounting Assembly



## Fuel Tank Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-3978	1	Fuel Tank ASM	19	117-9569	1	Hose-Fuel
2	3218-1	2	Nut-Jam	21	98-2952	1	Fitting-Straight
3	116-6380	2	Bumper-Rubber (W/ Stud)	22	116-4344	1	Hose-Fuel

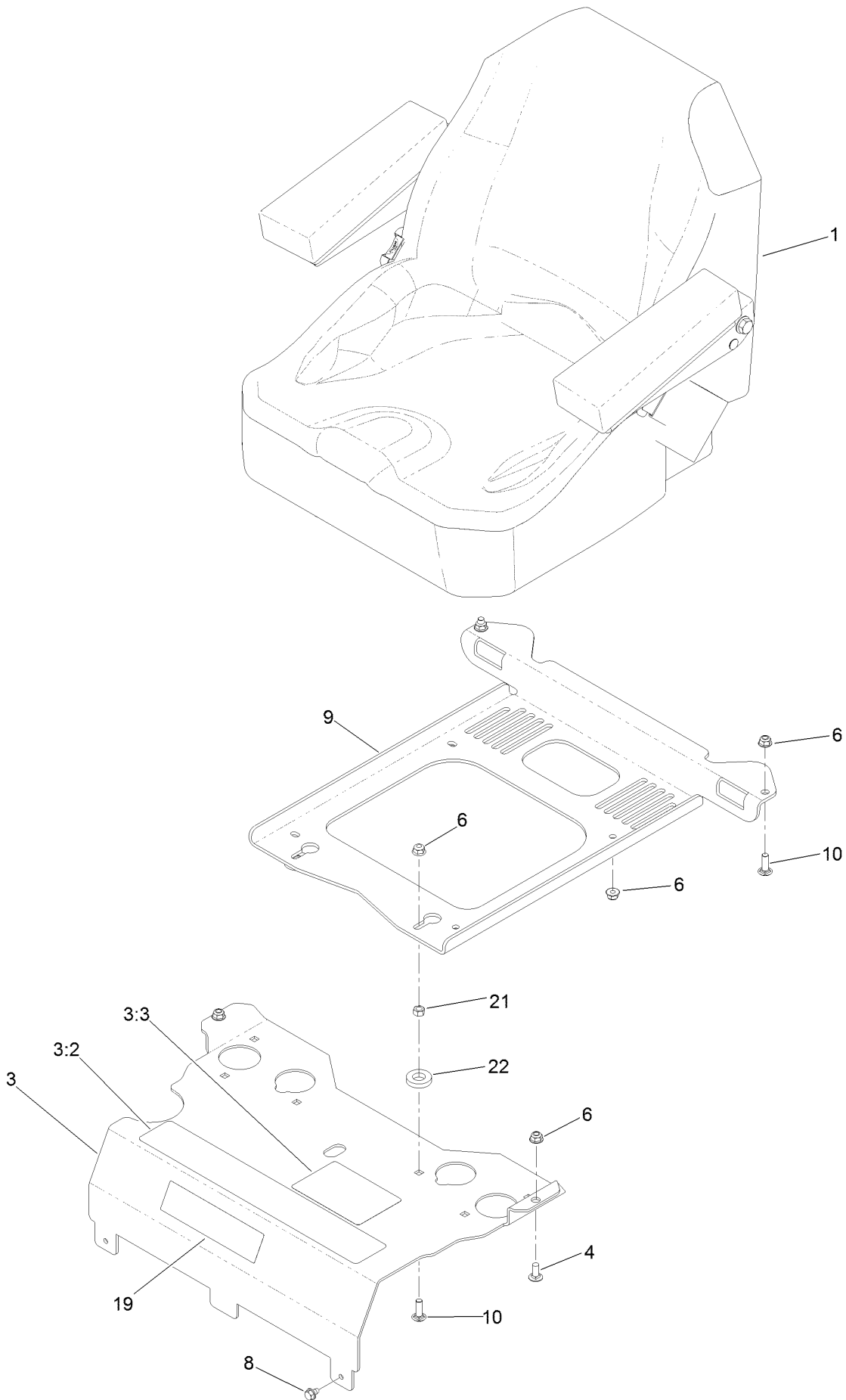
# Fuel Tank Assembly No. 116-3978



## Fuel Tank Assembly No. 116-3978 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing	7	109-0650	1	Hose-Fuel
3	116-2459	1	Fuel Line Kit (With Grommet)	8	2412-98	2	Clamp-Hose
3:1	46-6560	1	Bushing	9	116-1981	1	Sender-Fuel
4	116-2288	1	Fitting-90 Elbow	9:1	109-9620	1	Gasket-Sender, Fuel
5	126-1789	1	Cap-Fuel, Ratcheting	10	3253-17	5	Washer-Lock
6	1-603770	1	Valve-Fuel	11	9107944	5	Screw-Pan

# Seat Mount Assembly

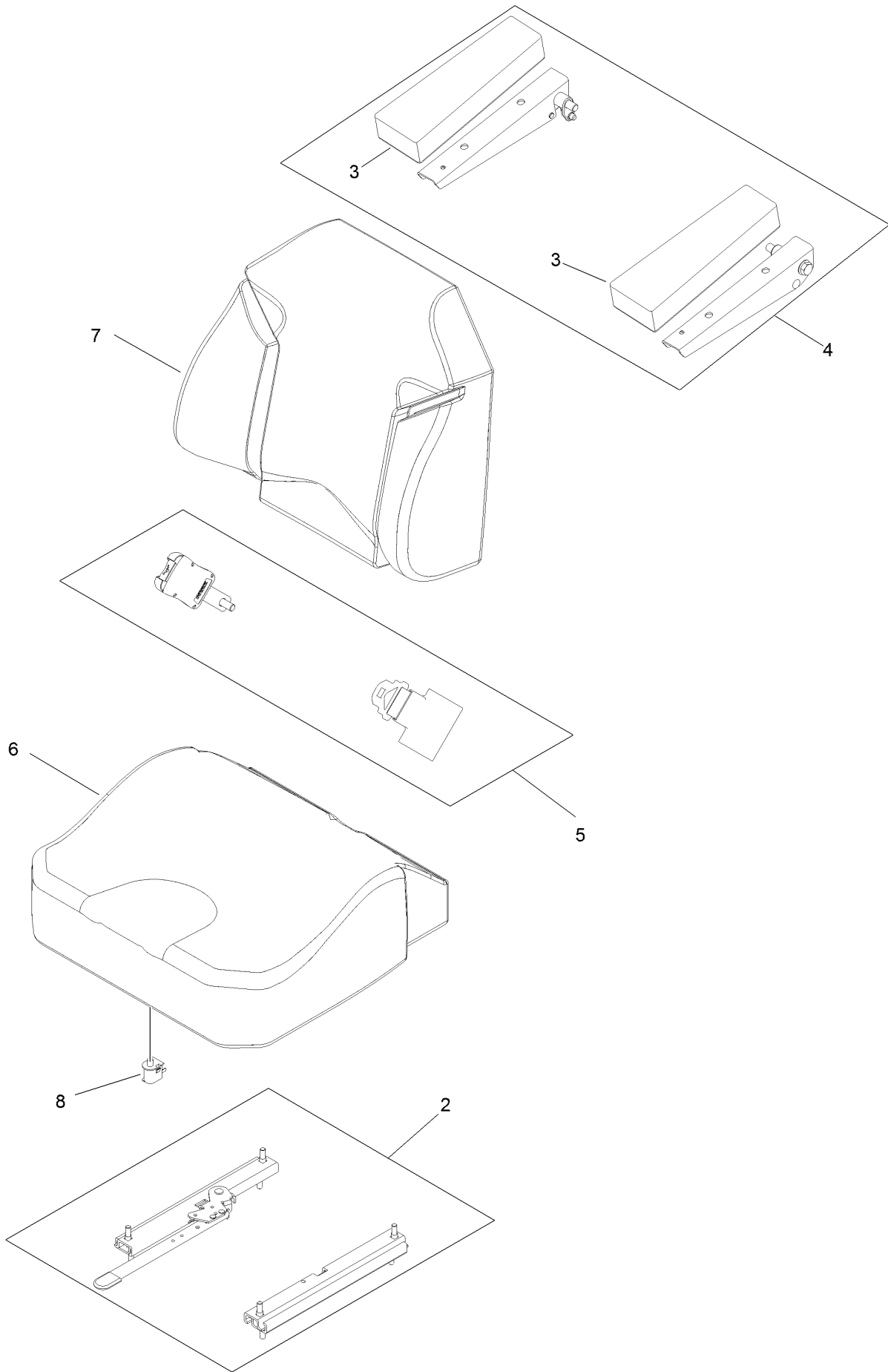




## Seat Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0038	1	Seat ASM	8	9266934	2	Screw
3	125-9385	1	Seat Mount ASM	9	116-0192-03	1	Plate-Support, Seat
3:2	116-8722	1	Decal-Console	10	3230-22	4	Screw-CARR
3:3	125-9383	1	Decal-Service Aid	19	114-5878	1	Decal
4	3230-23	2	Screw-CARR	21	3217-6	2	Nut-Hex
6	104-8300	10	Nut-Flange, NI	22	1-323539	2	Spacer

# Seat Assembly No. 116-0038

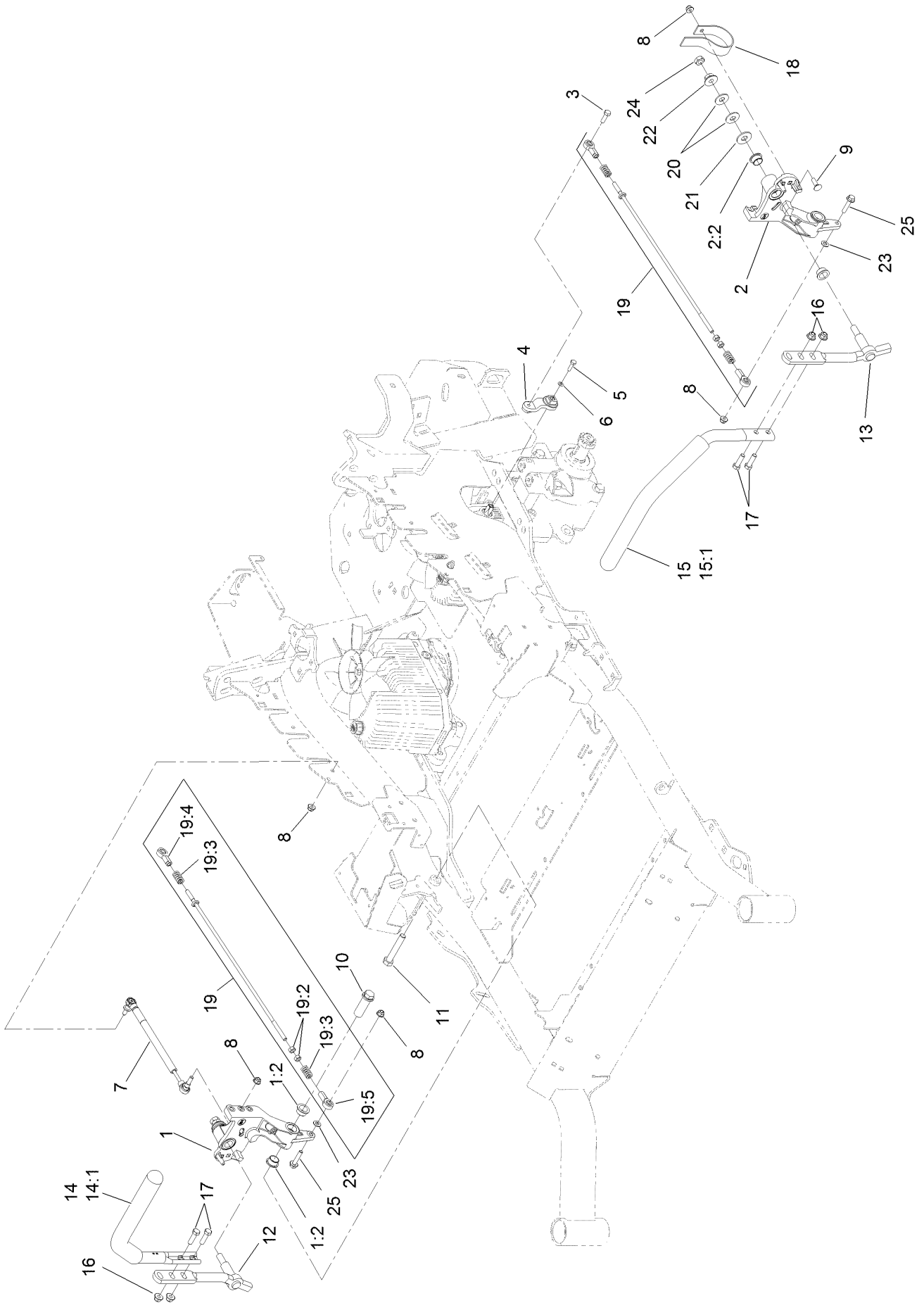


## Seat Assembly No. 116-0038 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	109-9801	1	Seat Track Set
3	109-9814	1	Arm Rest Pads Set
4	109-9816	1	Arm Rest Kit
5	109-9805	1	Seat Belt Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	109-9819	1	Cover-Cushion
7	109-9810	1	Cover-Back
8	82-2190	1	Switch-Bail

# Motion Control Assembly

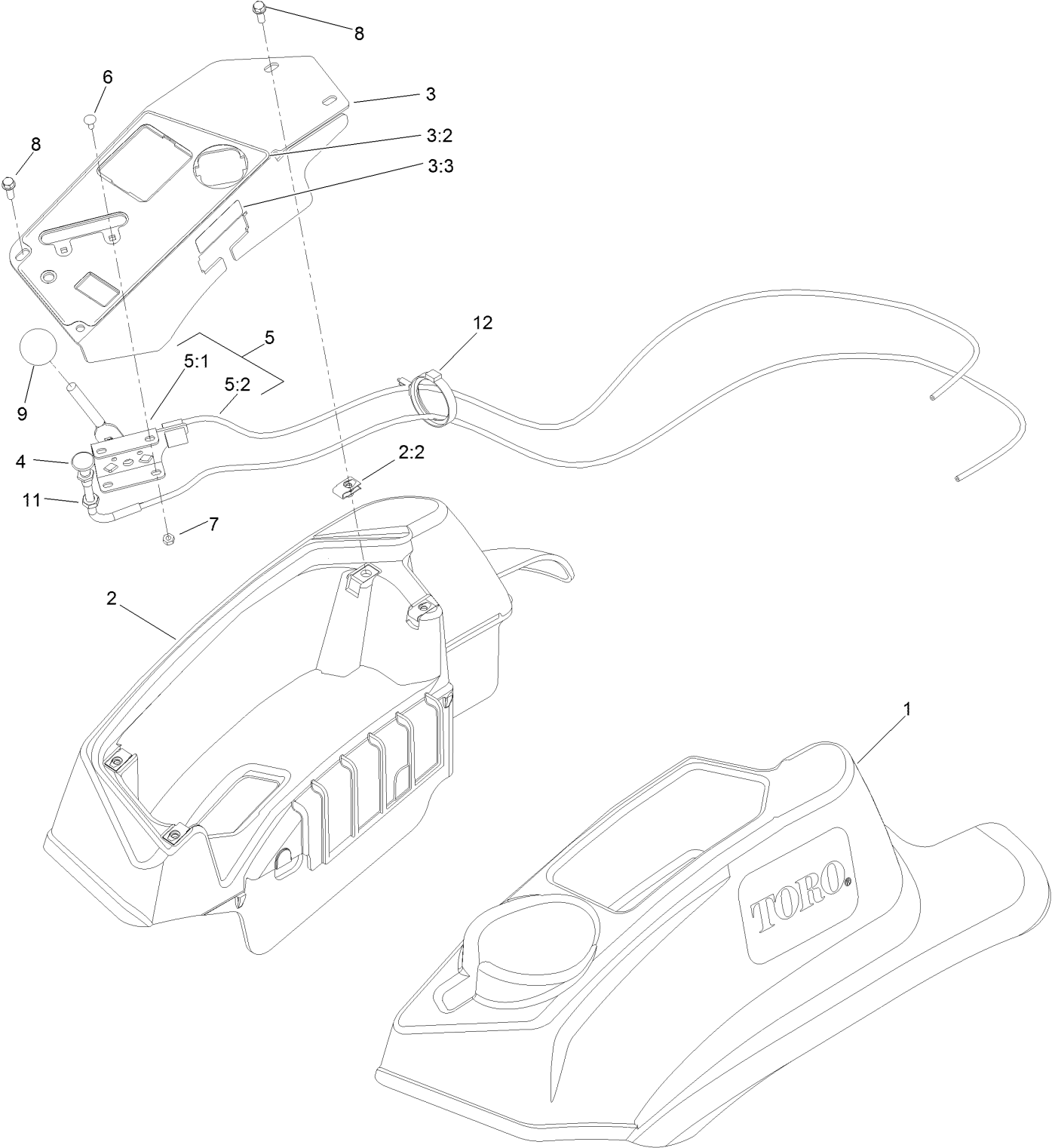


## Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6589	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6590	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Flat
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

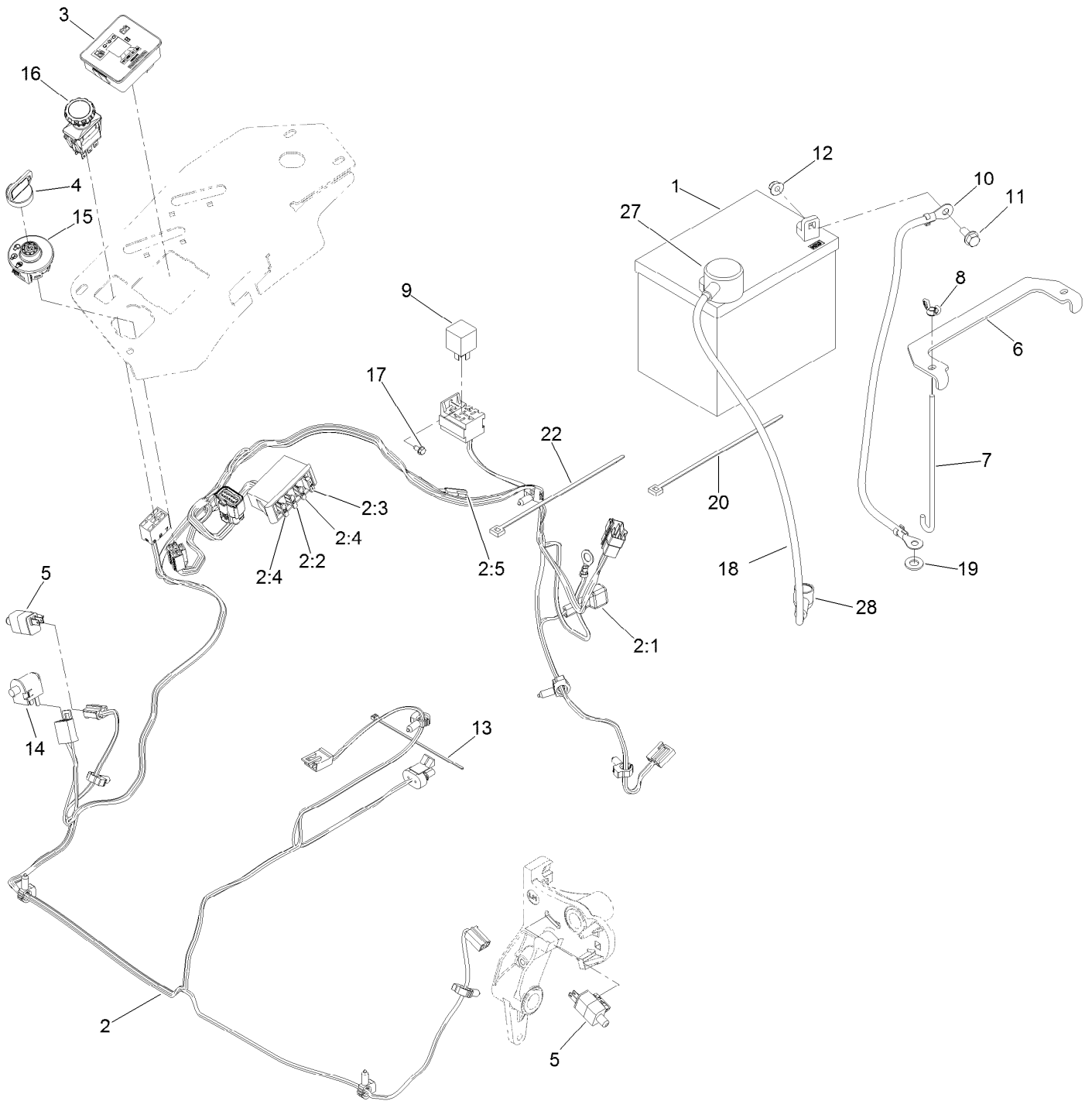
# Fender, Console and Control Assembly



## Fender, Console and Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-2602	1	LH Console ASM	5:1	112-2334	1	Lever-Throttle
2	119-2603	1	RH Console ASM	5:2	115-3868	1	Cable-Throttle
2:2	107069	4	Clip	6	1-807513	2	Bolt-CARR
3	119-6663	1	Control Panel ASM	7	3296-2	2	Nut-Lock, NI
3:2	121-7551	1	Decal-Control Panel	8	32105-15	4	Screw-HWH
3:3	114-4466	1	Decal-Fuses	9	1-603175	1	Knob-Ball
4	115-2756	1	Choke Control ASM	11	3220-3	1	Nut-HJ
5	115-2752	1	Throttle Control ASM	12	117-7817	1	Clamp-Harness

# Electrical Assembly





## Electrical Assembly (continued)

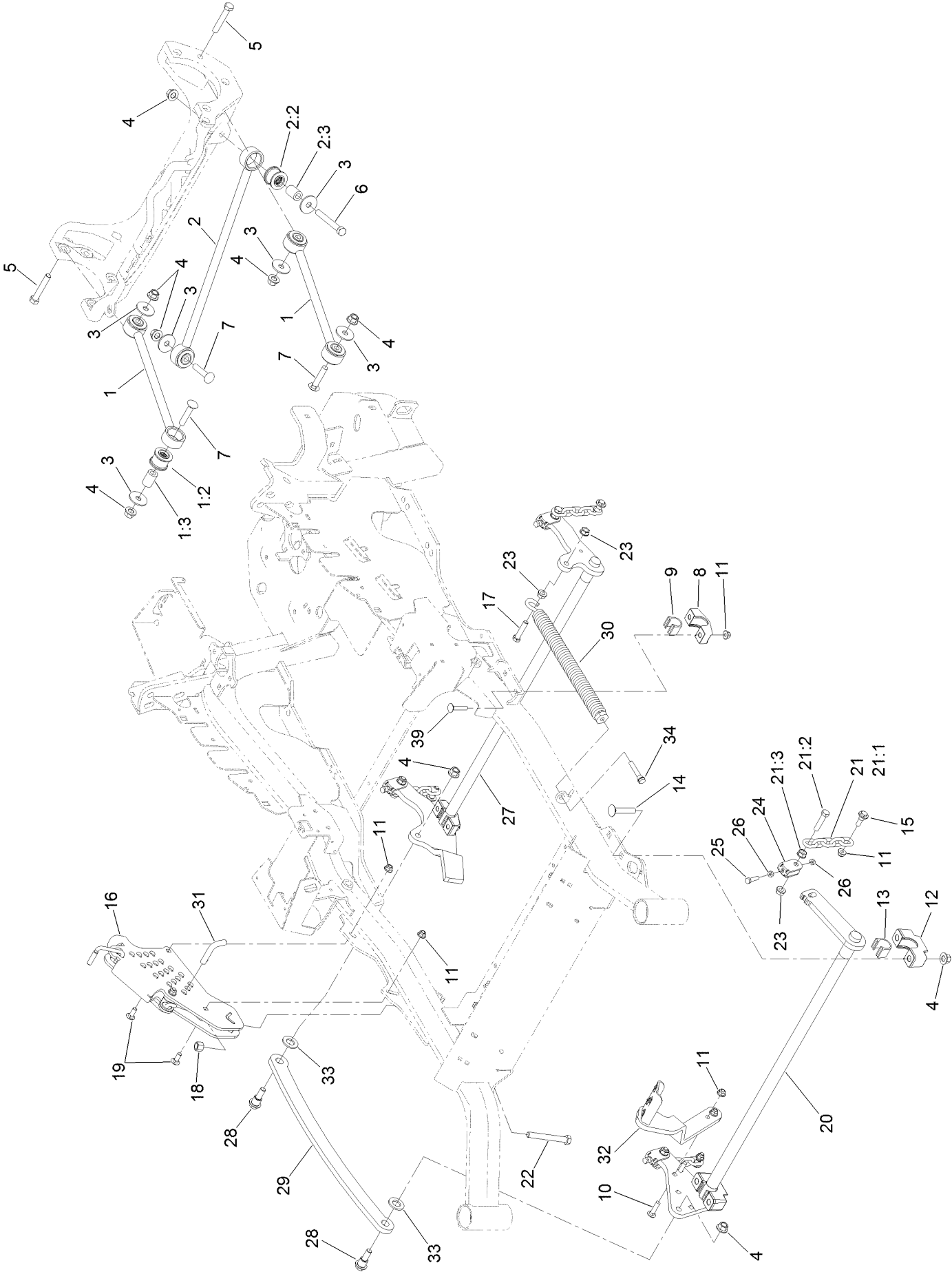
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery-Dry	10	114-1218	1	Cable-Battery, Negative
1		1	Battery (300 Cca, Wet) ●■	11	3234-5	2	Screw-HHF
2	116-6009	1	Harness-Wire, Main ▲	12	104-8300	2	Nut-Flange, NI
2:1	103-3895	1	Diode-Tvs	13	1-303287	3	Tie-Cable
2:2	218-578	1	Fuse-Blade, 10 Amp	14	82-2190	1	Switch-Bail
2:3	109355	1	Fuse-Blade, 15 Amp	15	117-2221	1	Switch-Ignition
2:4	109102	2	Fuse-Blade, 25 Amp	16	116-0124	1	Switch-PTO, 10A
2:5	116-0053	1	Cap-Plug	17	104-2065	1	Screw-HWH
3	117-3882	1	Fuel/Hour Meter ASM	18	115-3864	1	Cable-Battery, Positive
4	63-8360	1	Key-Ignition	19	3256-24	1	Washer-Flat
5	110-6765	2	Switch	20	1-303335	1	Tie-Plastic
6	116-0042-03	1	Strap-Tie Down, Battery	22	1-303335	1	Tie-Plastic
7	1-633651	2	Bolt-Holddown	27	109-2407	1	Insulator-Battery
8	1-543792	2	Wingnut	28	1-543393	1	Insulator-Solenoid
9	1-643275	1	Relay				

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

# Decklift Assembly



## Decklift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	16	109-7438	1	HOC ASM
1:2	109-5009	2	Bushing-Suspension, Rubber	17	109-9065	1	Screw-HH
1:3	109-5010	2	Spacer	18	3296-23	1	Nut-Lock, NI
2	109-5013	1	Panhard Rod ASM	19	3231-2	2	Bolt-CARR
2:2	109-5009	2	Bushing-Suspension, Rubber	20	126-2475-03	1	Decklift-Front
2:3	109-5010	2	Spacer	21	116-0756	4	Deck Lift Chain ASM
3	86-1990	6	Washer-Thrust	21:1	1-633447	1	Chain-Lift, Deck
4	99-5107	12	Nut-Lock	21:2	109-9065	1	Screw-HH
5	325-12	2	Screw-HH	21:3	32128-37	1	Nut-HF
6	325-17	1	Screw-HH	22	116-0559	1	Bolt-TAP
7	3233-34	3	Screw-CARR	23	32128-37	6	Nut-HF
8	116-0818-03	2	Support-Cross Shaft, Rear Bearing	24	109-9066	4	Yoke-Adjust, Deck
9	109-7173	2	Bearing-Cross Shaft, Rear	25	322-47	4	Screw-HH
10	3231-4	2	Screw-CARR	26	3218-2	8	Nut-Jam
11	104-8301	12	Nut-Flange, NI	27	116-0459-03	1	Lift-Deck, Rear
12	109-9409	2	Support-Cross Shaft, Front Bearing	28	116-0780	2	Screw-Shoulder, HHF
13	109-9410	2	Bearing-Cross Shaft, Front	29	116-0797-03	1	Link-Lift, Deck
14	116-1700	4	Bolt-CARR	30	116-0000	1	Extension Spring ASM
15	109-9840	4	Screw-Shoulder, HHF	31	116-5584	1	Pin-HOC
				32	116-1919-01	1	Lever-Foot
				33	3256-28	2	Washer-Flat
				34	92-7674	1	Bolt-Shoulder
				39	3231-5	4	Screw-CARR

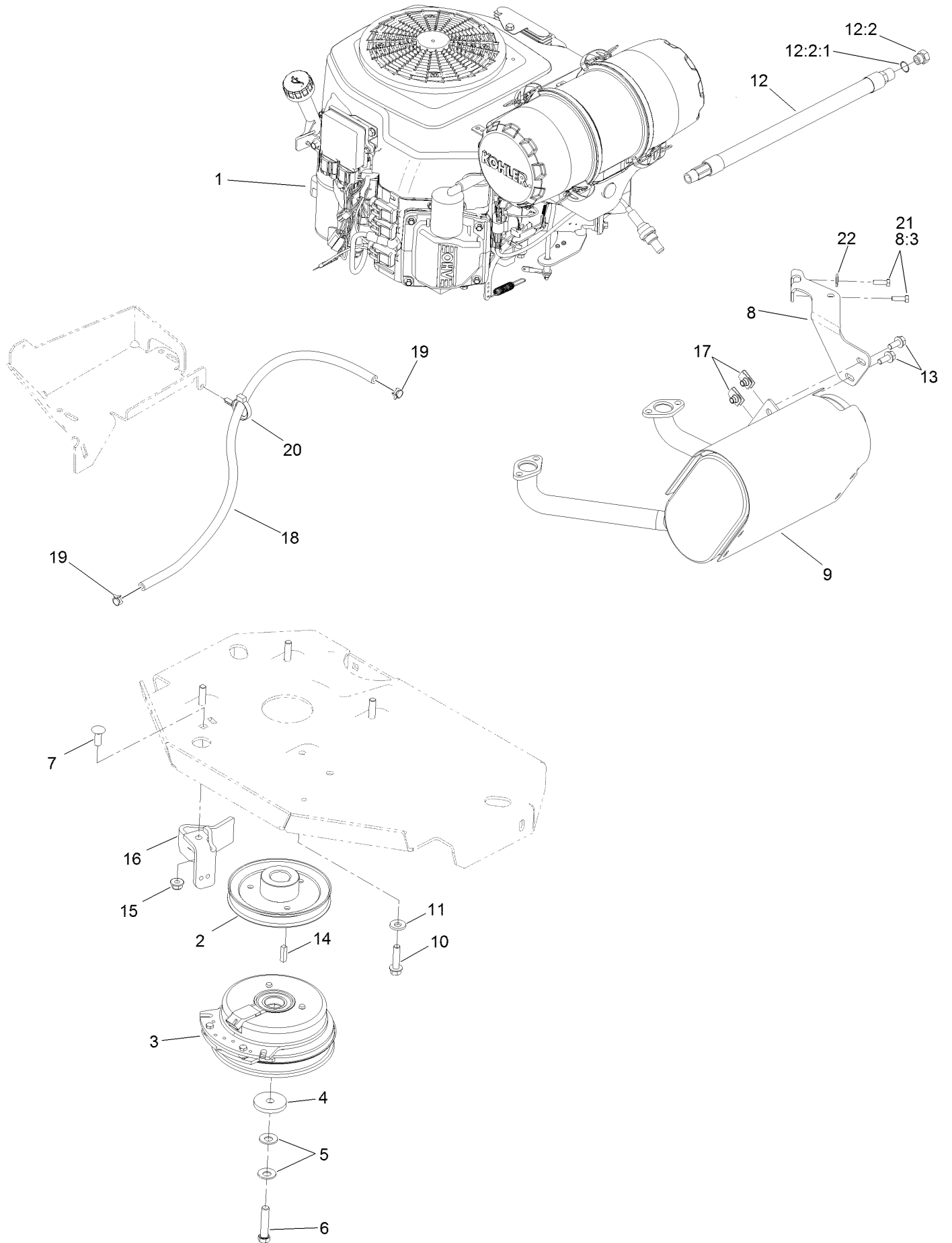
# Height-of-Cut Assembly No. 109-7438



## Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder	6	116-0118	1	Pawl-Transport, HOC
2	109-7130	1	Grommet	7	109-7335	1	HOC Plate ASM
3	104-8301	1	Nut-Flange, NI	7:2	126-4398	1	Decal-HOC
4	109-7124	1	Spring-Extension	8	109-8250	1	Grip-Lever
5	109-7128	1	Rod-Lock, Transport				

# Engine, Clutch and Muffler Assembly



## Engine, Clutch and Muffler Assembly (continued)

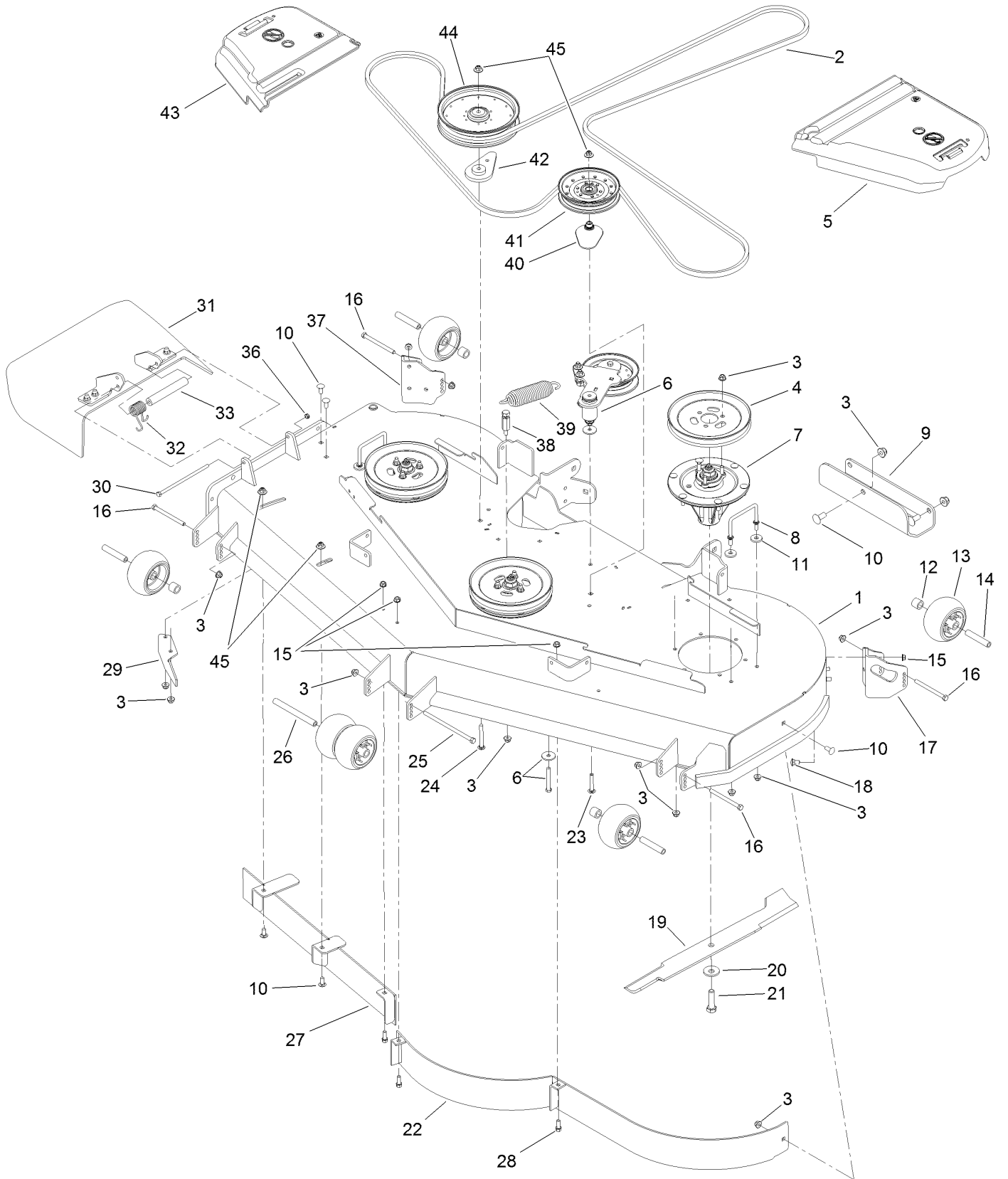
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler, Cv742-3014 ●■	12	116-5316	1	Oil Drain Hose ASM
2	109-9905	1	Sheave	12:2	353-508	1	Plug-HH
3	116-1620	1	Clutch Kit	12:2:1	237-42	1	O-Ring
4	109-6919	1	Washer-Clutch	13	3234-5	2	Screw-HHF
5	1-603610	2	Washer-Spring	14	1-807259	1	Key
6	109-9761	1	Screw-HH ▲	15	104-8301	1	Nut-Flange, NI
7	3231-22	1	Screw-CARR	16	116-2612-01	1	Clutch-Anchor
8	116-4297	1	Muffler Bracket Kit	17	94-2413	2	U-Nut
8:3	116-4295	2	Screw-HH	18	109-0286	1	Hose-Fuel
9	116-1713	1	Muffler	19	2412-98	2	Clamp-Hose
10	32144-102	4	Screw-HWH	20	104-2490	1	Clamp-Hose
11	98-5975	4	Washer-Belleville	21	116-4295	2	Screw-HH
				22	1-303435	2	Washer-Spring

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

# Deck Assembly



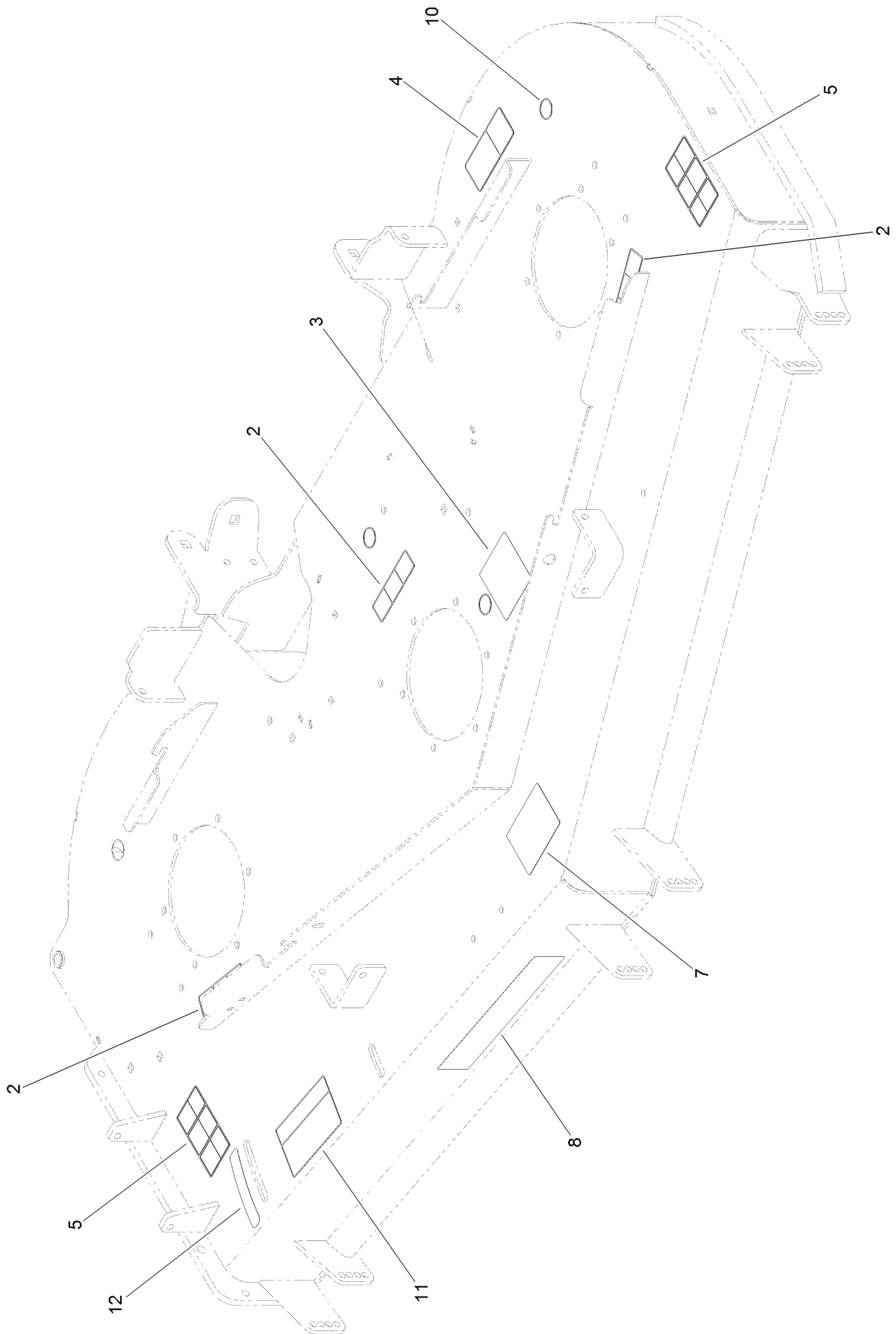


## Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5820	1	Deck Decal ASM	23	3231-40	1	Bolt-CARR, Short Neck
2	114-5859	1	Belt-V	24	3231-42	1	Screw-CARR
3	104-8301	44	Nut-Flange, NI	25	108-5388	1	Screw-HH
4	105-7733	3	Pulley	26	98-5967	1	Spacer-Wheel
5	109-6938	1	Cover-Belt, LH	27	115-7465-01	1	Baffle
6		1	Idler Arm ASM ●	28	92-1624	3	Screw-HWH
7	119-8560	3	Spindle ASM	29	106-3216-01	1	Baffle-Discharge
8	109-6982	2	Wireform-Cover	30	322-50	1	Screw-HH
9	121-7975-01	1	Plate-Skid	31	108-2792	1	Rubber Deflector ASM
10	3231-27	9	Screw-CARR	32	108-4052	1	Spring-Torsion
11	1-373034	4	Washer	33	105-4622	1	Spacer
12	98-7913	4	Tube-Spacer	36	3296-47	1	Nut-Lock, NI
13	1-603299	6	Roller-Scalp, Anti	37	106-7355-01	1	Mount-Wheel, RH
14	98-7912	4	Tube-Spacer	38	114-5867	1	Anchor-Spring, Tall
15	3290-357	9	Nut-HHF, Whiz	39	116-6317	1	Spring-Extension
16	323-23	4	Screw-HH	40	109-2872	1	Spacer-Pulley
17	106-7354-01	1	Mount-Wheel, LH	41	116-4670	1	Pulley-Idler, Flat
18	3231-1	6	Screw-CARR	42	109-9416	1	Spacer-Idler
19	105-7784-03	3	Blade-Hi Flow, 24.5 Inch	43	116-0094	1	Cover-Belt, RH
20	103-0865	3	Washer-Blade Bolt, Heavy	44	109-8590	1	Pulley-Idler
21	51-4060	3	Screw-Blade	45	109-6658	4	Nut-Flange, NI
22	114-5843-01	1	Baffle				

● Not serviced separately

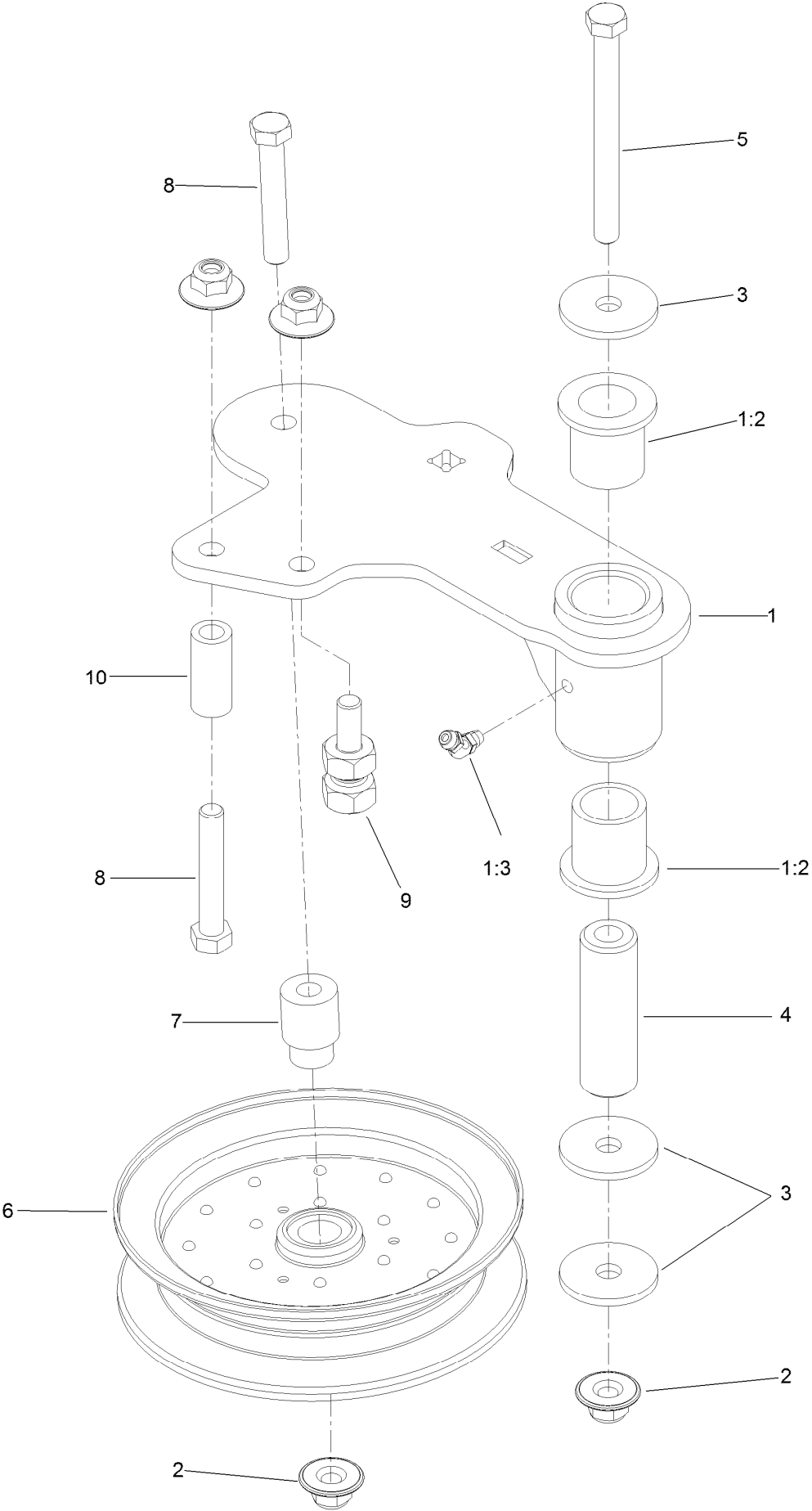
# Deck Decal Assembly No. 114-5820



## Deck Decal Assembly No. 114-5820 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-9028	3	Decal-Cover Missing	8	107-1620	1	Decal
3	115-7445	1	Decal-Routing, Deck Belt	10	58-6520	4	Decal-Grease
4	93-7818	1	Decal-Torque, Blade Bolt	11	110-2068	1	Decal-Adjustment, Baffle
5	117-3848	2	Decal-Danger	12	110-2067	1	Decal-Setting, Baffle
7	127-0326	1	Decal-Anti Scalp				

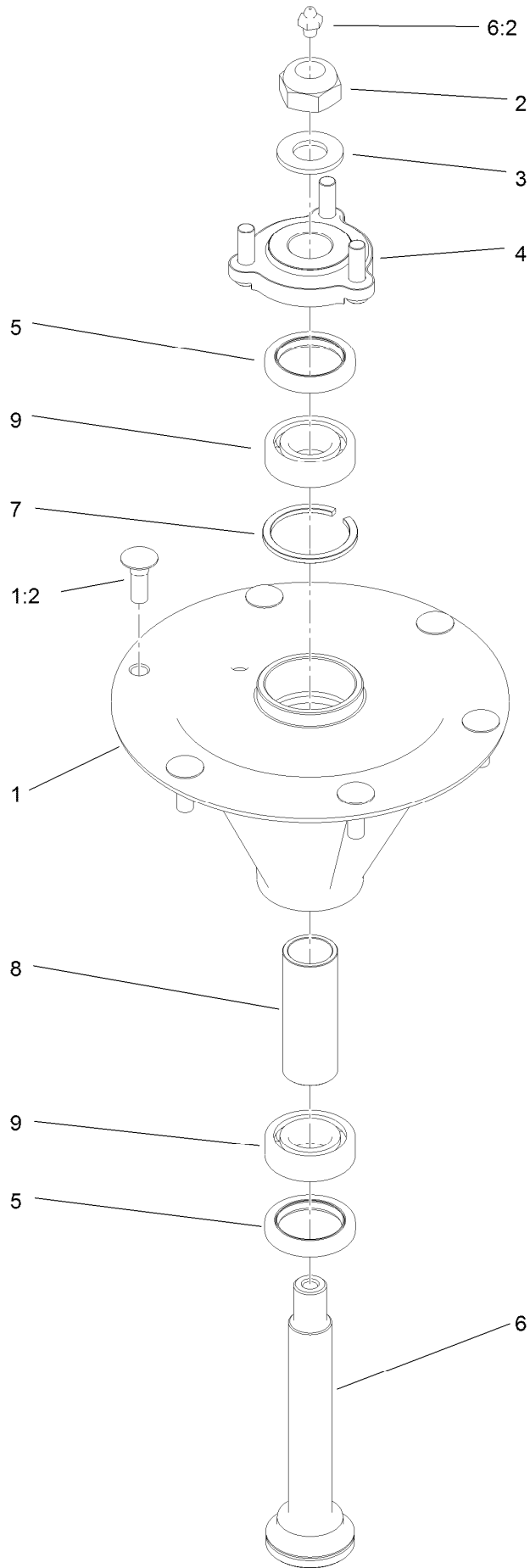
# Idler Assembly



## Idler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	116-4668	1	Idler-Pulley, Flanged
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	114-5866	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

# Spindle Assembly No. 119-8560



## Spindle Assembly No. 119-8560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing And Studs ASM ●	5	253-133	2	Seal-Oil
1:2	114-8195	6	Bolt-Ribbed Neck	6	119-8527	1	Shaft-Spindle
2	3296-67	1	Nut-Lock, NI	6:2	302-2	1	Fitting-Grease
3	92-5836	1	Washer	7	119-8532	1	Snap Ring
4	117-6172	1	Spindle Hub ASM	8	117-6184	1	Spacer
				9	119-8558	2	Bearing-Noseal

● Not serviced separately

# Rubber Deflector Assembly No. 108-2792





# Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR	5	108-4059-01	1	Plate-Hinge, Rear
2	106-3246-01	1	Deflector	6	106-3253-01	1	Plate-Hinge, Front
3	106-3248-03	1	Strap-Discharge	7	104-8301	4	Nut-Flange, NI
4	108-5029	1	Deflector-Rubber				

# Attachments and Accessories

## For 74959 Z Master Commercial 3000 Series Riding Mower with 72in TURBO FORCE Side Discharge Mower

<b>Product Name</b>	<b>Model/Part</b>
Blower and Drive Kit .....	78554
E-Z Vac Triple Bagging System .....	78564
E-Z Vac DFS Collection System .....	78568
Deluxe Suspension Seat Kit .....	117-6174
Deluxe Seat Kit .....	121-7595
Recycler Kit .....	115-7469
Operator Controlled Discharge Chute Kit.....	117-3600
Bimini Folding Shade Assembly .....	115-4510
Z Stand Kit.....	117-0354
Light Kit.....	116-1154
Hitch Kit .....	109-9487
Trash Holder Kit.....	TC26
Hypr-Oil 500 (quart) .....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Spark Arrestor Screen .....	75-6880
Blade-Hi Flow, 24.5in.....	105-7784-03
Blade-Mid Flow, 24.5in .....	105-7711-03
Blade-Lo Flow, 24.5in .....	105-7712-03
Blade-Atomic, 24.5in .....	105-7719-03
Blade-Recycler, 24.5in .....	105-7778-03
6 Pack Blade, 24.5in Hi-Flow .....	108-1120
6 Pack-Blade, 24.5in Mid-Flow .....	110-0404
6 Pack-Blade, 24.5in Lo-Flow .....	110-0410
6 Pack Blade, 24.5in Atomic .....	108-1126
6 Pack-Blade, 24.5in Recycler.....	110-0411
Roller Striper Kit.....	115-7480
Filter Minder Gauge .....	99-4664
Toro Deluxe Rider Cover.....	490-7319
Anti-Scalp Kit (Trim Side).....	108-4140
Turbo Baffle Kit .....	107-1634
Seat Tilt Frame And Iso Mount Kit.....	121-7596

**Notes:**



**Count on it.**