



## Transaxle Mounting Tab Repair Kit

**Product:** Multi Pro® 1200/1250 Spray Vehicles

**May 13, 2013**

**Affected Units:**

**Models:**

**Serial Numbers:**

**Multi Pro® 1200**

41107

210000001 – 230999999

41164

240000001 – 250999999

41178

260000001 – 290999999

41199

310000001 – 313099999

**Multi Pro® 1250**

41106

200000001 – 230999999

41163

240000001 – 250999999

41165

240000001 – 250999999

41177

260000001 – 290999999

41179

260000001 – 290999999

41197

310000001 – 311999999

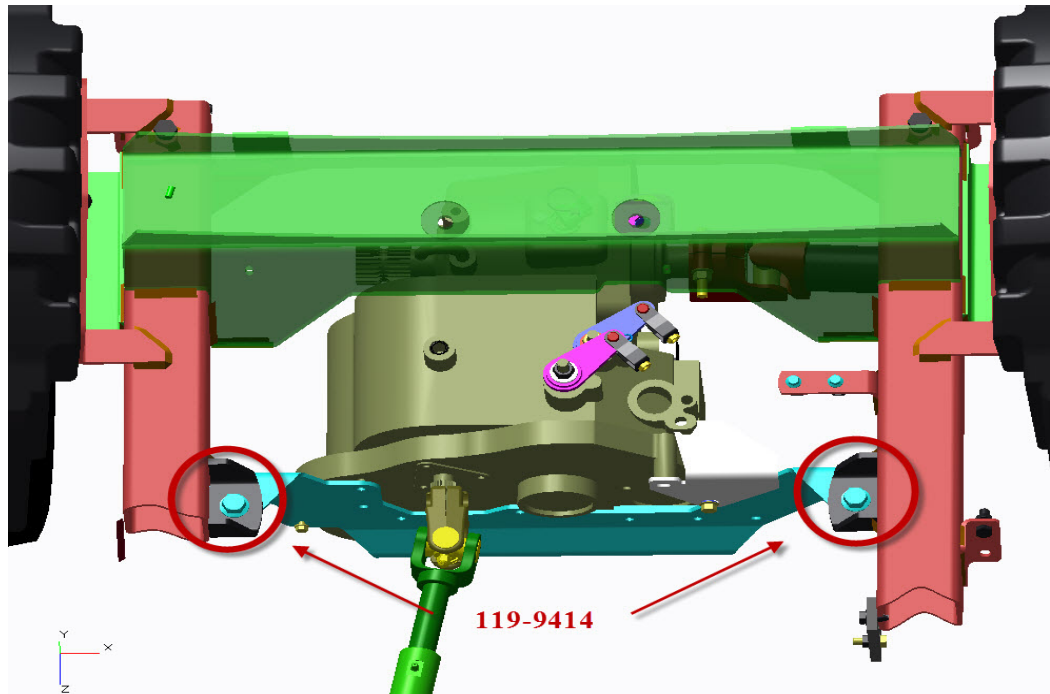
41198

310000001 – 313999999

**Subject:** Transaxle mounting tab repair kit availability

**Situation:** Important Information

Transaxle mounting tabs may fatigue or break over time causing the transaxle to drop and potentially damage the drivetrain and various other components.



**Correction:** Install Transaxle Mount Repair Kit 119-9414. Kit includes gusseted brackets and installation instructions to assist in the repair.



## **Transaxle Mounting Tab Repair Kit**

**Attachments:** Transaxle Mount Kit Installation Instructions

**Parts:** Currently available.  
Order only what is needed.

119-9414 Transaxle Mount Kit, Multi Pro 1200/1250 Spray Vehicles



# Transaxle Mount Kit

## Multi-Pro® 1200/1250 Spray Vehicles

Model No. 119-9414

Form No. 3366-856 Rev A

### Installation Instructions

## Installation

### Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	-	
2	Transaxle Mount	2	

### ⚠ WARNING

This kit requires parts to be welded to the chassis. Welding can expose you to a number of hazards including toxic fumes, smoke, dust, burns, fires, explosions, electric shock, radiation, noise, and heat stress which can cause serious injury and death.

- Welding portions of the kit should be performed by a trained welder.
- Weld in a adequately ventilated area with suitable fire extinguishing equipment readily available.
- Weld in a firesafe workplace. This can be accomplished by welding behind firesafe barriers or curtains and on concrete or other firesafe flooring. Remove or protect all combustibles from ignition sources.
- Wear proper protective clothing when welding, such as fire retardant coveralls. Protect your hands with leather gauntlet gloves. Feet should be protected by high top leather shoes, preferably safety shoes.
- Protect your eyes when welding. A welding helmet or hand shield with filter plate and cover plate is mandatory to protect the eyes while welding. Transparent goggles or safety glasses should be worn at all times.

# 1

## Preparing the Machine

### No Parts Required

**Note:** For information regarding the disassembly of the unit, refer to your *Service Manual*.

1. Park the unit on a level surface and stop the engine.
2. Remove sprayer tank from unit.
3. Remove the rear axle assembly by removing the securing bolts (Figure 1).

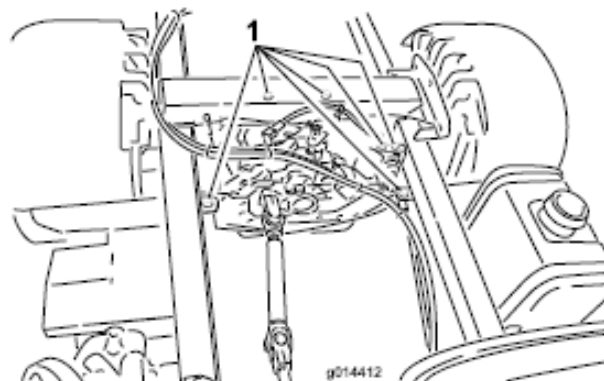


Figure 1

1. Bolts
4. Save the fasteners.
5. Drain and remove the fuel tank.
6. Disconnect spray system hoses as needed.

# 2

## Installing the Transaxle Mount

### Parts needed for this procedure:

2	Transaxle Mount
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1. Grind off existing mounts.
2. Prep the entire areas that will be welded.
3. Measure from the side of the bolt head to the center of the hole in the mount. Refer to Figure 2.

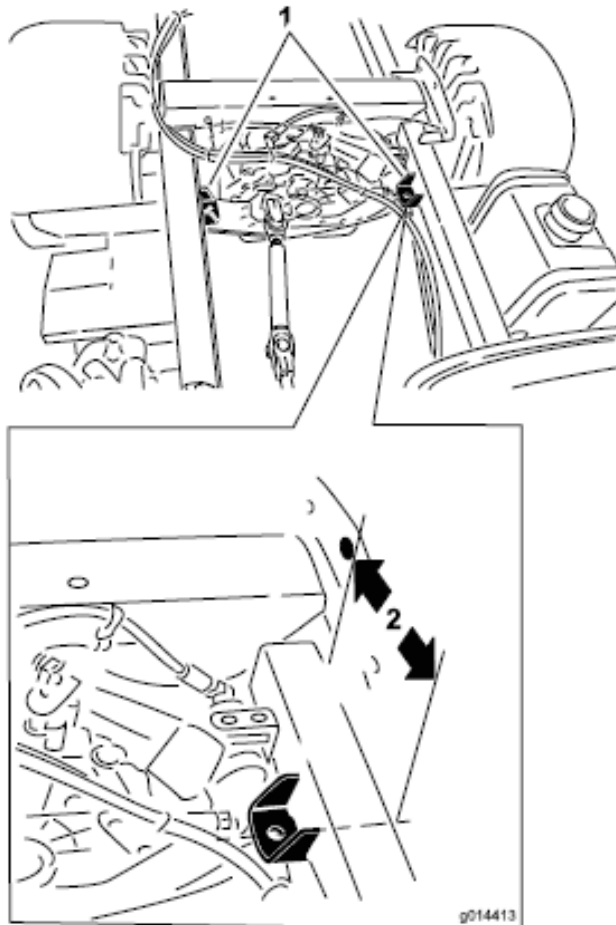
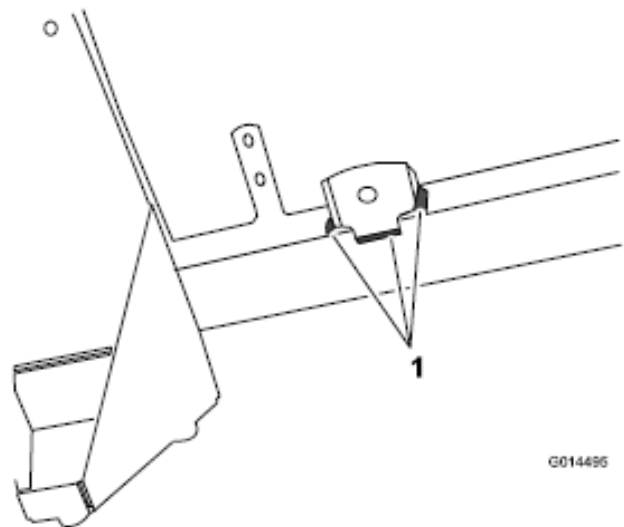


Figure 2

1. Transaxle mount.
2. Location for measurement for placement of the transaxle mount (2x10.940).

4. Tack weld the transaxle mounts into position on the surface of the chassis.
5. Weld the mounts to the frame along areas shown in Figure 3.



G014495

Figure 3  
Bottom View

1. Locations to weld.

6. Allow the weldments to cool.
7. Prime and paint the areas with a touch-up paint.
8. Install the fuel tank.
9. Install the rear axle assembly.
10. Connect any sprayer hoses that were disconnected during preparation.
11. Install the sprayer tank.