



520-H GT

Garden Tractor

Model No. 73502 – 7900001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning | Abbreviation | Meaning |
|--------------|-----------------------|--------------|-----------------------------------|
| AR | as required | HSBH | hex socket button head |
| ASM | assembly | HSFH | hex socket flat head |
| CARR | carriage | HSH | hex socket head |
| DEG | degrees | HWH | hex washer head |
| FH | flat head | HWHTF | hex washer head thread forming |
| GA | gauge | INCL | includes |
| HF | hex flange | LH | left hand |
| HFW | hex flange washer | PH | pan head |
| HH | hex head | PPH | Phillips pan head |
| HHF | hex head flange | PTO | power take off |
| HHST | hex head self tapping | RH | right hand |
| HJ | hex jam | SFH | slotted fillister head |
| HOC | height-of-cut | SH | square head |
| HS | hex socket | SHWH | slotted hex washer head |

SPH slotted pan head
 STD standard
 TAP self tapping

TH truss head
 TTH Torx truss head
 WH wing head

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form *X:Y*. *X* is the reference number of the service assembly and *Y* is a sequential number unique to each part within the service assembly.

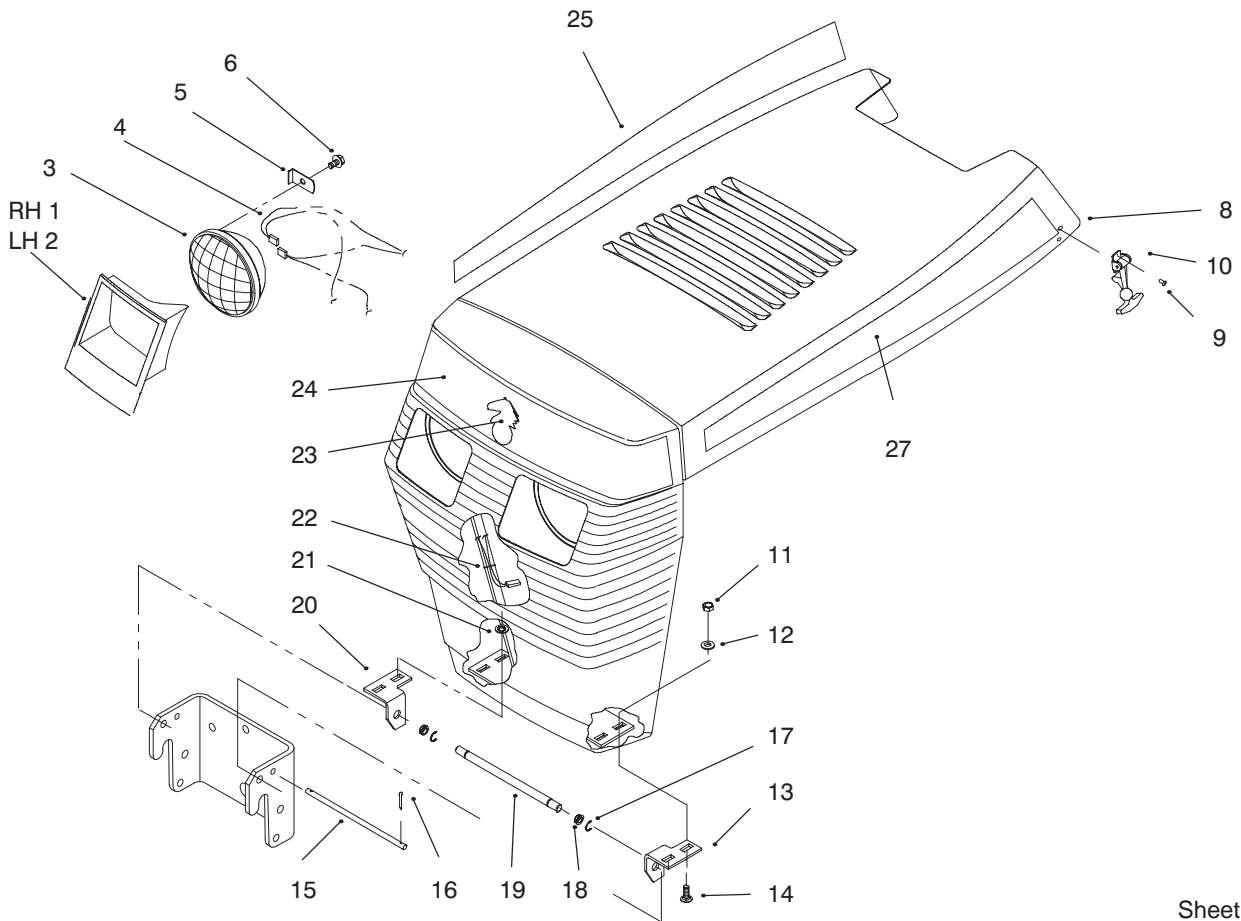
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form $X (Y)$. X is the reference number. Y in parentheses is the quantity of the part identified by the reference number.

For example, the illustration callout 4 (2) indicates that two parts are used in that instance.

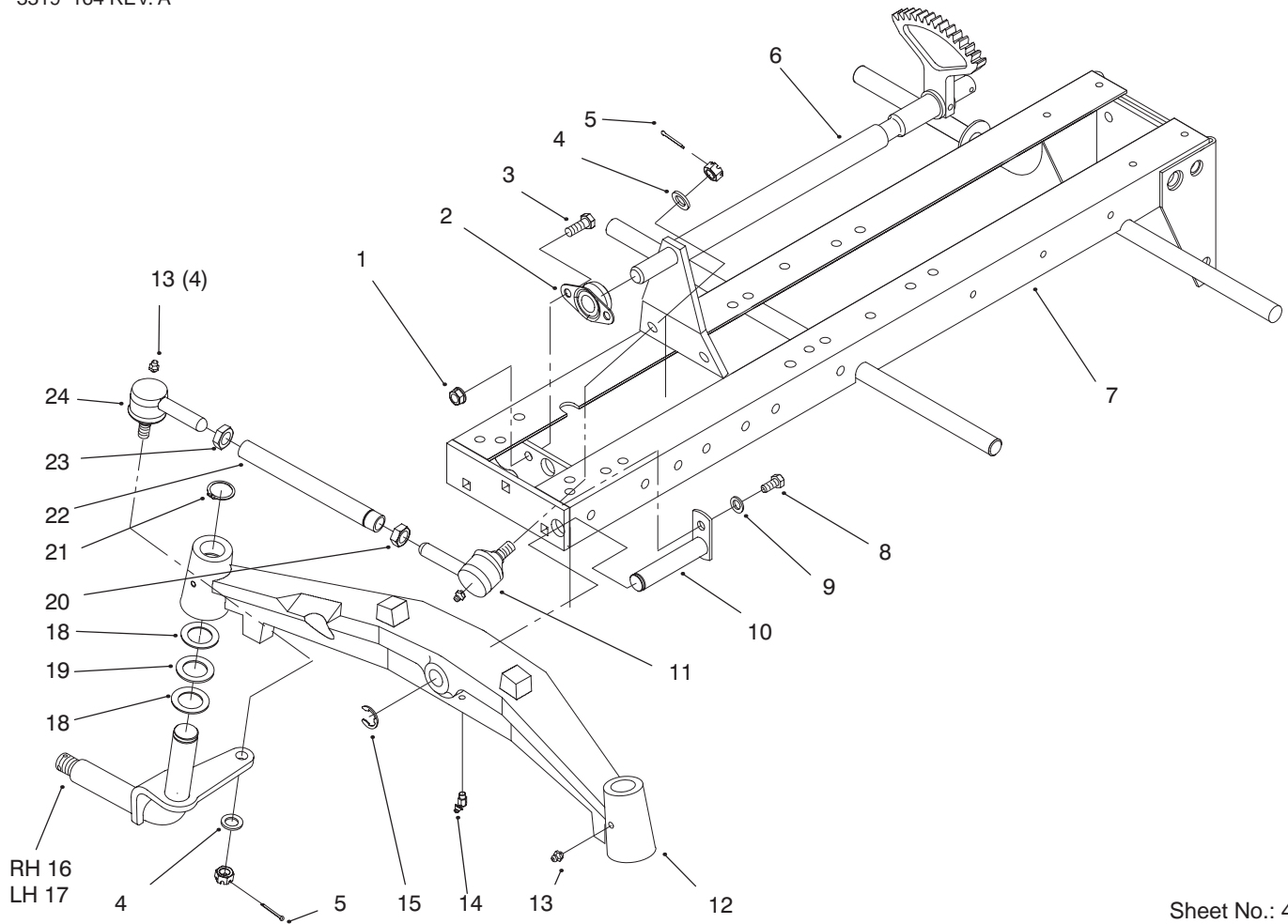


Sheet No.: 2

Hood Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|------------------|
| 1 | 109495 | 1 | Bezel-Headlight |
| 2 | 109494 | 1 | Bezel-Headlight |
| 3 | 102881 | 2 | Headlamp |
| 4 | 114052 | 1 | Wire Harness |
| 5 | 109459 | 2 | Clamp-Headlight |
| 6 | 9266714 | 2 | Screw-HWHTF |
| 7 | 9080356 | 1 | Screw-HH |
| 8 | 113968 | 1 | ASM-Hood & Grill |
| 9 | 117432 | 4 | Poprivet |
| 10 | 117344 | 2 | Handle-Latch |
| 11 | 3296-42 | 4 | Nut-Lock |
| 12 | 3256-22 | 4 | Washer-Flat |
| 13 | 116747 | 1 | Bracket-Grill |
| 14 | 3229-25 | 4 | Screw-CARR |
| 15 | 109367-03 | 1 | Bracket-Brake |
| 16 | 3272-1 | 2 | Pin-Cotter |
| 17 | 5979 | 2 | Bushing |
| 18 | 105797 | 2 | Ring-Retaining |
| 19 | 116745 | 1 | Rod-Pivot |
| 20 | 116746 | 1 | Bracket-Grill |
| 22 | 3290-378 | 1 | Tie-Cable |
| 23 | 94-3736 | 1 | Plate-Logo |
| 24 | 92-9826 | 1 | Decal-Hood |
| 25 | 92-9835 | 1 | Decal-Hood RH |
| 27 | 92-9834 | 1 | Decal-Hood LH |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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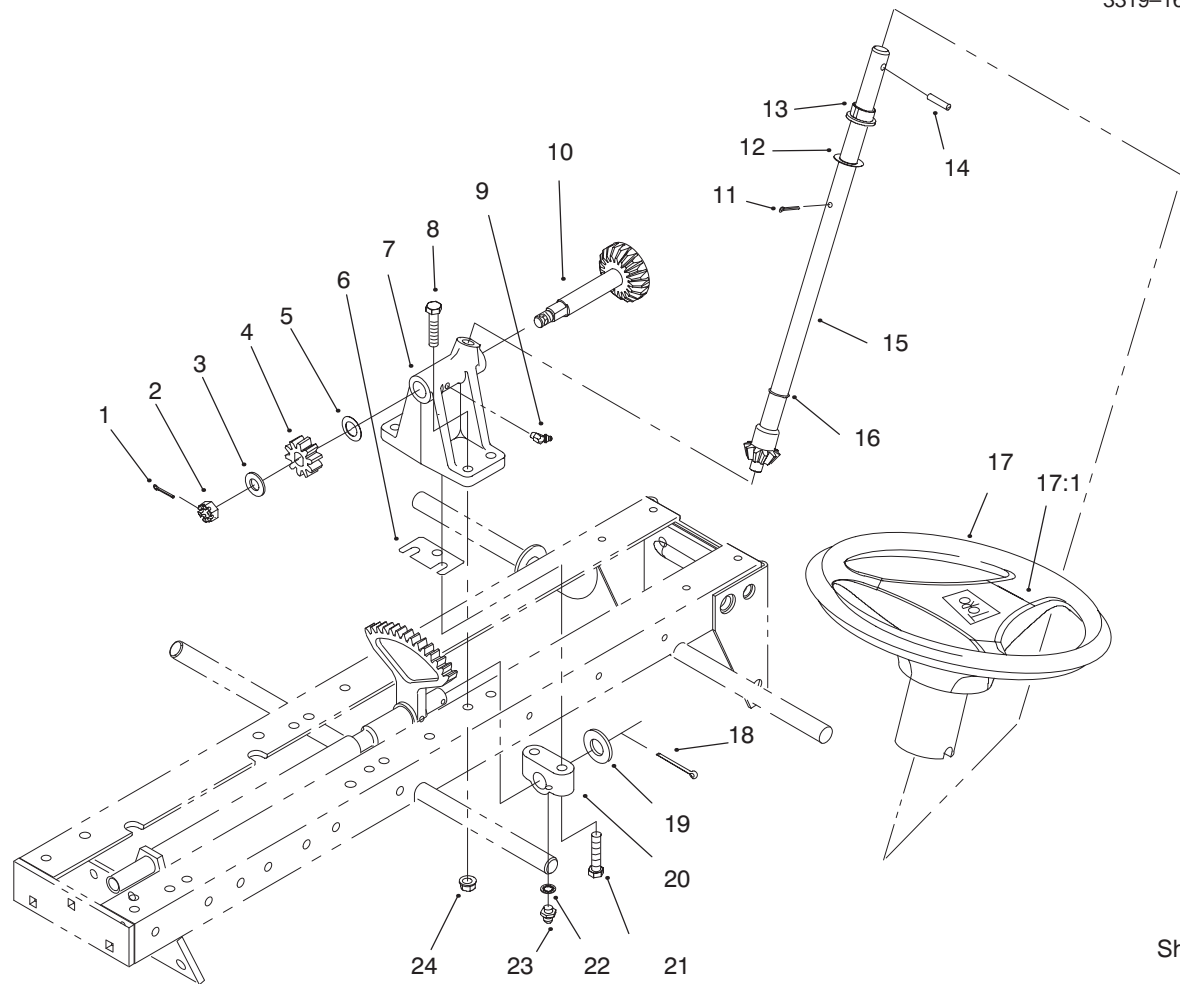


Sheet No.: 4

Frame Front Axle

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|---------------------|
| 1 | 3296-39 | 2 | Nut-Lock |
| 2 | 6472 | 1 | Bearing-Pillow |
| 3 | 323-6 | 2 | Screw-HH |
| 4 | 9202424 | 4 | Washer-Flat |
| 5 | 3272-7 | 4 | Pin-Cotter |
| 6 | 78-1490-03 | 1 | Shaft ASM |
| 7 | 94-6674-01 | 1 | Frame |
| 8 | 322-1 | 1 | Screw-HH |
| 9 | 3253-4 | 1 | Washer-Lock |
| 10 | 6216 | 1 | Pin-Pivot |
| 11 | 112772-01 | 2 | Balljoint-RH Thread |
| 12 | 116823-01 | 1 | Axle-Front |
| 13 | 302-5 | 6 | Fitting-Grease |
| 14 | 302-11 | 1 | Fitting-Grease |
| 15 | 5618 | 1 | Ring-Retaining |
| 16 | 112764-01 | 1 | Spindle-RH |
| 17 | 112765-01 | 1 | Spindle-LH |
| 18 | 9548 | 4 | Washer-Thrust |
| 19 | 9865 | 2 | Bearing-Thrust |
| 20 | 3220-11 | 2 | Nut-HJ |
| 21 | 32151-29 | 2 | Ring-Ext Snap |
| 22 | 112773-01 | 2 | Tube |
| 23 | 112775 | 2 | Nut-Hex Jam |
| 24 | 112771-01 | 2 | Balljoint-LH Thread |

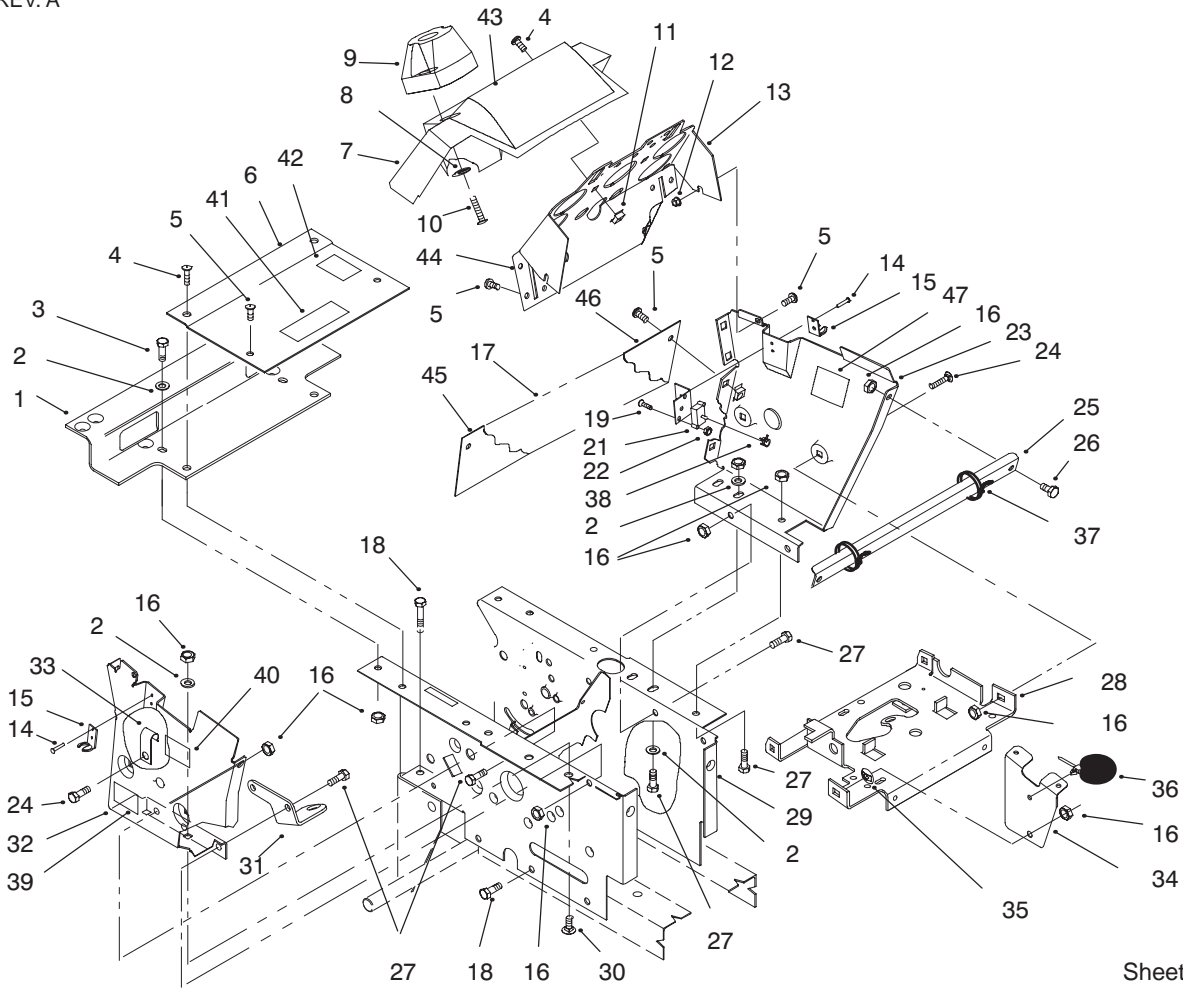
| Ref. No. | Part No. | Qty. | Description |
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Sheet No.: 5

Steering System

| Ref. No. | Part No. | Qty. | Description | Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|----------------------|----------|----------|------|-------------|
| 1 | 3272-11 | 1 | Pin-Cotter | | | | |
| 2 | 32136-3 | 1 | Nut-Shh | | | | |
| 3 | 3256-26 | 1 | Washer-Flat | | | | |
| 4 | 78-1481 | 1 | Pinion-Spur | | | | |
| 5 | 9202624 | 1 | Washer-Flat | | | | |
| 6 | 78-1531 | 3 | Shim-.010 | | | | |
| 7 | 78-1411-03 | 1 | Support-Steering | | | | |
| 8 | 323-8 | 4 | Screw-HH | | | | |
| 9 | 302-11 | 1 | Fitting-Grease | | | | |
| 10 | 78-1450 | 1 | Countershaft ASM | | | | |
| 11 | 3272-21 | 1 | Pin-Cotter | | | | |
| 12 | 5210 | 6 | Washer-Shim | | | | |
| 13 | 109189 | 1 | Bearing-Flange | | | | |
| 14 | 32121-111 | 1 | Pin-Spiral | | | | |
| 15 | 92-0995 | 1 | Shaft-Upper | | | | |
| 16 | 237-69 | 1 | O-Ring | | | | |
| 17 | 94-3519 | 1 | Wheel-Steering | | | | |
| 17:1 | 88-3870 | 1 | Cover-Steering Wheel | | | | |
| 18 | 3272-22 | 1 | Pin-Cotter | | | | |
| 19 | 9202164 | 1 | Washer | | | | |
| 20 | 88-3240 | 1 | Block-Bearing | | | | |
| 21 | 9080376 | 2 | Screw-HH | | | | |
| 22 | 3254-8 | 1 | Washer-Lock | | | | |
| 23 | 302-16 | 1 | Fitting-Grease | | | | |
| 24 | 3296-39 | 4 | Nut-Lock | | | | |

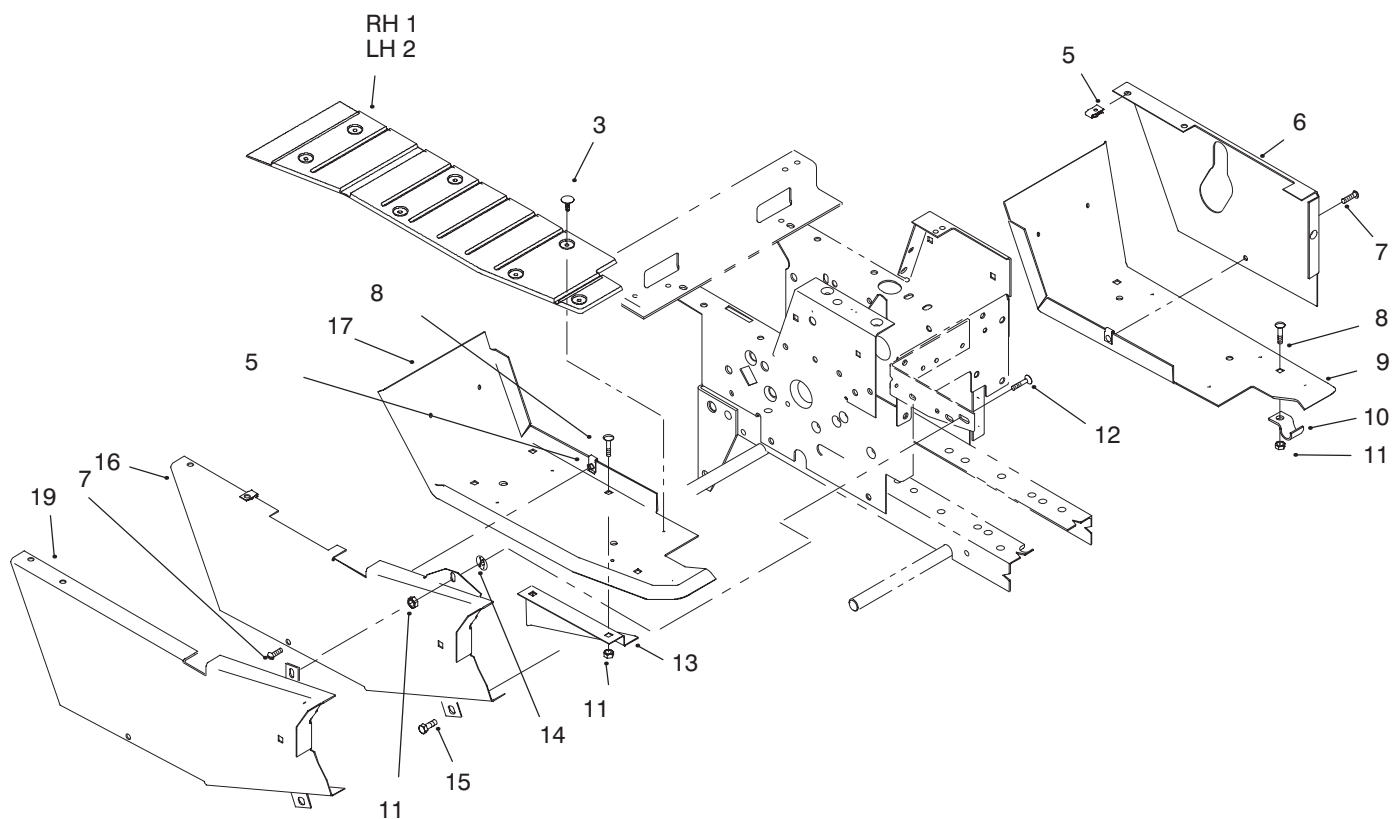


Sheet No.: 8

Hoodstand, Console

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|---------------------------|
| 1 | 113023-03 | 1 | Bracket-Fender |
| 2 | 3256-23 | 8 | Washer-Flat |
| 3 | 322-5 | 2 | Screw-HH |
| 4 | 9108392 | 6 | Screw-Phcr |
| 5 | 9108372 | 12 | Screw-Phcr |
| 6 | 79-6770-03 | 1 | Plate-Top Hoodstand |
| 7 | 115620 | 1 | Cover-Console 5-Gage |
| 8 | 9202704 | 4 | Washer-Flt |
| 9 | 118410 | 1 | Cover-Steering Shaft |
| 10 | 118780 | 4 | Screw |
| 11 | 32115-5 | 12 | Nut-Retainer |
| 12 | 32128-33 | 2 | Nut-Hex Flange |
| 13 | 117267-03 | 1 | Panel ASM |
| 14 | 117433 | 2 | Rivet-Pop |
| 15 | 117343 | 2 | Latch-Hood |
| 16 | 3296-29 | 18 | Nut-Lock |
| 17 | 113928-03 | 1 | Plate-Hoodstand |
| 18 | 9266944 | 10 | Screw-HH |
| 19 | 9109484 | 2 | Screw-Phcr |
| 20 | 114628 | 1 | Bracket-Switch |
| 21 | 94-1839 | 1 | Sensor-Air Clnr Vacuum |
| 22 | 9157324 | 2 | Nut-Lock |
| 23 | 79-4890-03 | 1 | Panel-Side LH |
| 24 | 116000 | 4 | Screw-CARR |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-----------------------------|
| 25 | 113932-03 | 1 | Stiffener-Panel |
| 26 | 322-2 | 2 | Screw-HH |
| 27 | 322-3 | 8 | Screw-HH |
| 28 | 116309-03 | 1 | ASM-Support |
| 29 | 79-5120-03 | 1 | ASM-Hoodstand |
| 30 | 9000369 | 2 | Bolt-CARR |
| 31 | 78-1540-03 | 1 | Bracket-Control |
| 32 | 113962-03 | 1 | Panel-Side |
| 33 | 8830 | 1 | Retainer-"J" |
| 34 | 117191-03 | 1 | Bracket-Holder |
| 35 | 108457 | 1 | Nut-Push |
| 36 | 117257 | 1 | Tie- Snap In |
| 37 | 3290-378 | 2 | Tie-Cable |
| 38 | 114767 | 1 | Clamp-Hose.32d X.31w Blk |
| 39 | 92-9833 | 2 | Decal-520 Hydro |
| 41 | 92-8946 | 1 | Decal-Danger |
| 42 | 116445 | 1 | Decal-Parking Brake |
| 43 | 78-8350 | 1 | Decal-Indicator Lights |
| 44 | 119230 | 1 | Decal-Lower Dash |
| 45 | 111960 | 1 | Decal-PTO Clutch |
| 46 | 92-9838 | 1 | Decal-Danger |
| 47 | 111926 | 1 | Decal-Electric |
| 48 | 117432 | 2 | Poprivet |

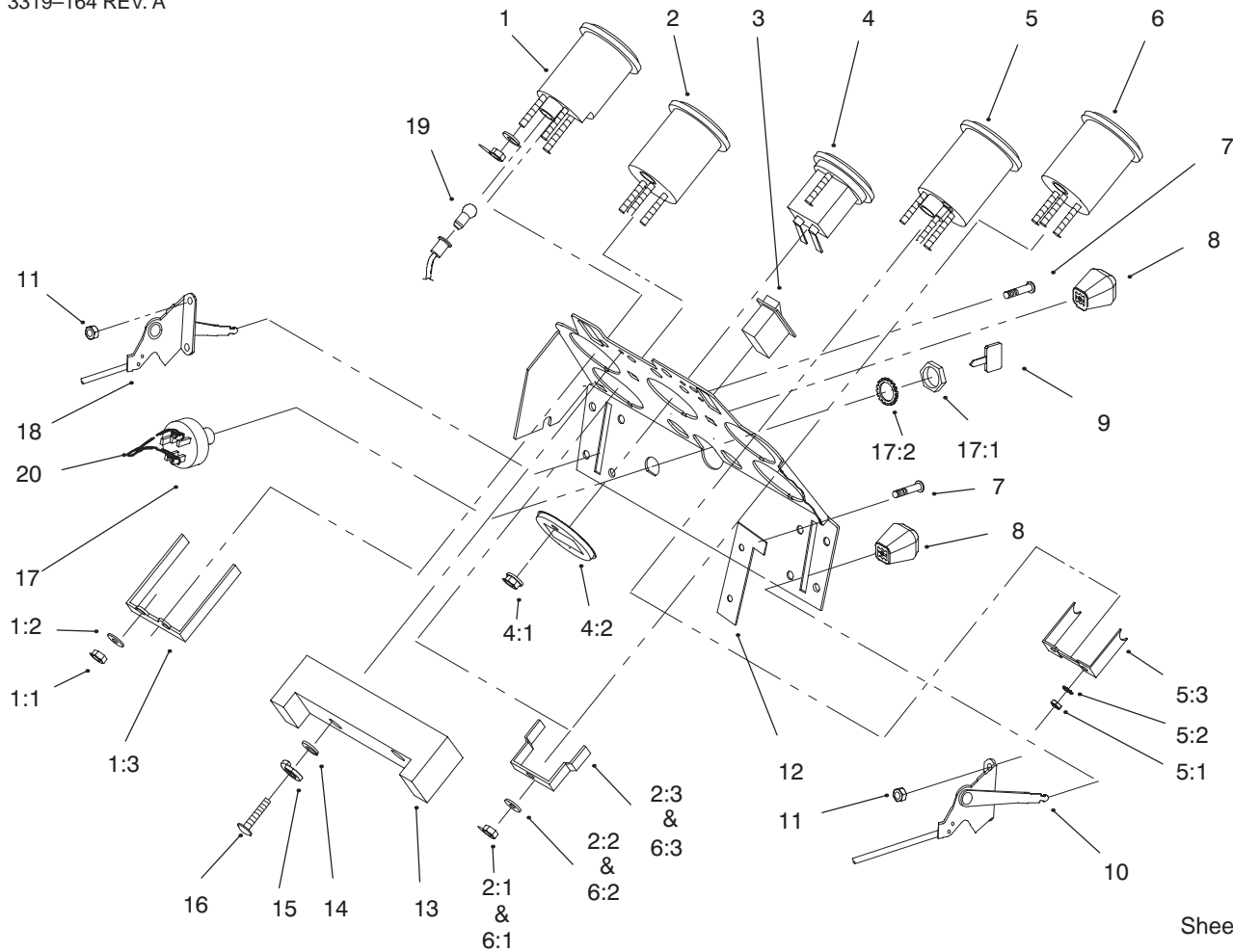


Sheet No.: 9

Footrest & Hoodstand Side Covers

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-----------------|
| 1 | 94-3710 | 1 | Mat-Foot |
| 2 | 94-3712 | 1 | Mat-Foot |
| 3 | 3290-479 | 16 | Fastener-Panel |
| 5 | 107069 | 6 | Nut-Panel |
| 6 | 79-5130-01 | 1 | Cover-Side L.h. |
| 7 | 9108372 | 2 | Screw-Phcr |
| 8 | 116000 | 4 | Screw-CARR |
| 9 | 94-3522-01 | 1 | Footrest-LH |
| 10 | 7456 | 4 | Clamp |
| 11 | 3296-29 | 5 | Nut-Lock |
| 12 | 3230-1 | 1 | Bolt-CARR |
| 14 | 108457 | 1 | Nut-Push |
| 15 | 9266944 | 1 | Screw-HH |
| 16 | 95-7696-01 | 1 | Guard-Belt |
| 17 | 94-3521-01 | 1 | Footrest-RH |

| Ref. No. | Part No. | Qty. | Description |
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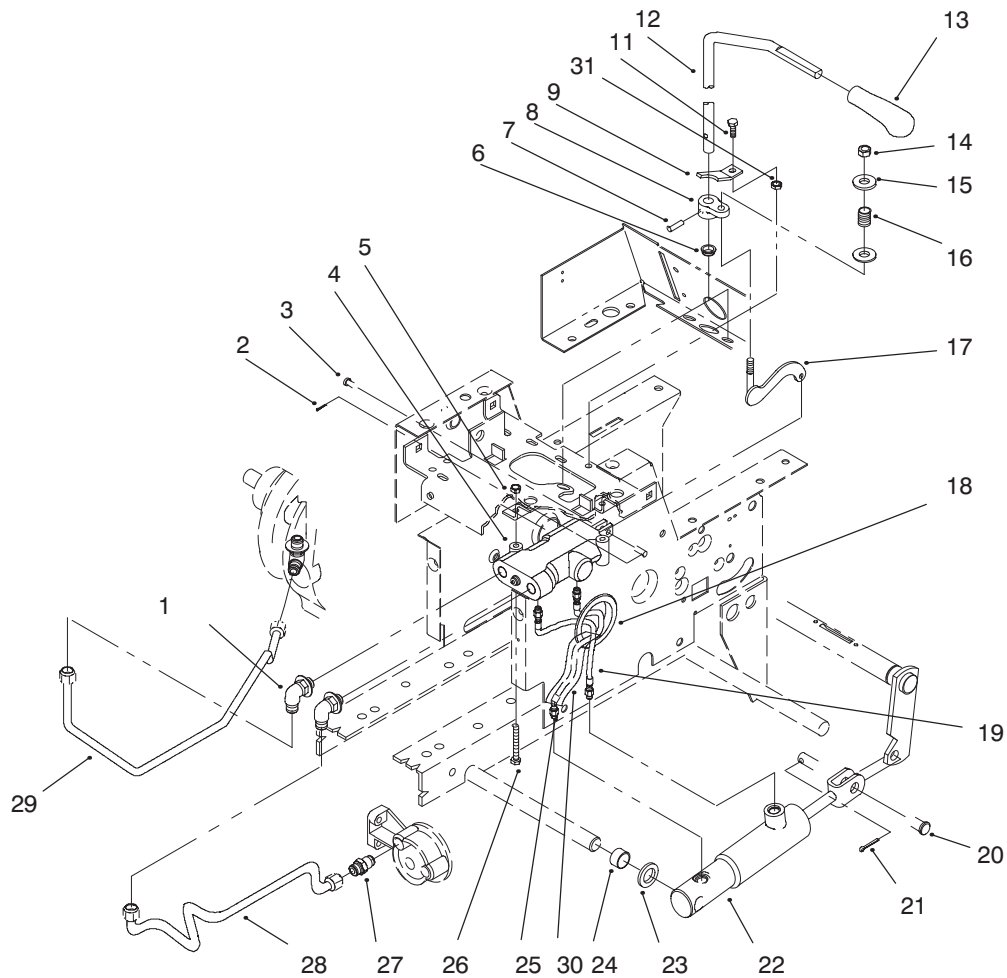


Sheet No.:12

Gauges, Warning Lights & Controls

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|------------------|
| 1 | 78-0060 | 1 | Tachometer |
| 1:1 | 3217-27 | 3 | Nut-HH |
| 1:2 | 3255-25 | 3 | Washer-Lock |
| 1:3 | 78-0090 | 1 | Bracket-Mounting |
| 2 | 78-0040 | 1 | Gauge-Fuel |
| 2:1 | 3217-27 | 3 | Nut-HH |
| 2:2 | 3255-25 | 3 | Washer-Lock |
| 2:3 | 78-0080 | 1 | Bracket-Mounting |
| 3 | 92-9844 | 1 | Switch-Light |
| 4 | 94-3723 | 1 | Hourmeter |
| 4:1 | 32149-9 | 2 | Nut/Washer-Lock |
| 4:2 | 94-1849 | 1 | Cup-Retainer |
| 5 | 79-2660 | 1 | Gauge-Vacuum |
| 5:1 | 3217-27 | 2 | Nut-HH |
| 5:2 | 3255-25 | 2 | Washer-Lock |
| 5:3 | 78-0100 | 1 | Bracket-Mounting |
| 6 | 78-0030 | 1 | Voltmeter |
| 6:1 | 3217-27 | 1 | Nut-HH |
| 6:2 | 3255-25 | 1 | Washer-Lock |
| 6:3 | 78-0080 | 1 | Bracket-Mounting |
| 7 | 9107922 | 4 | Screw-Phcr |
| 8 | 66-0120 | 2 | Knob |
| 9 | 62-7770 | 2 | Key-Ignition |
| 10 | 114027 | 1 | Control-Choke |
| 11 | 9157404 | 4 | Nut |
| 12 | 114641-03 | 1 | Stop-Choke |

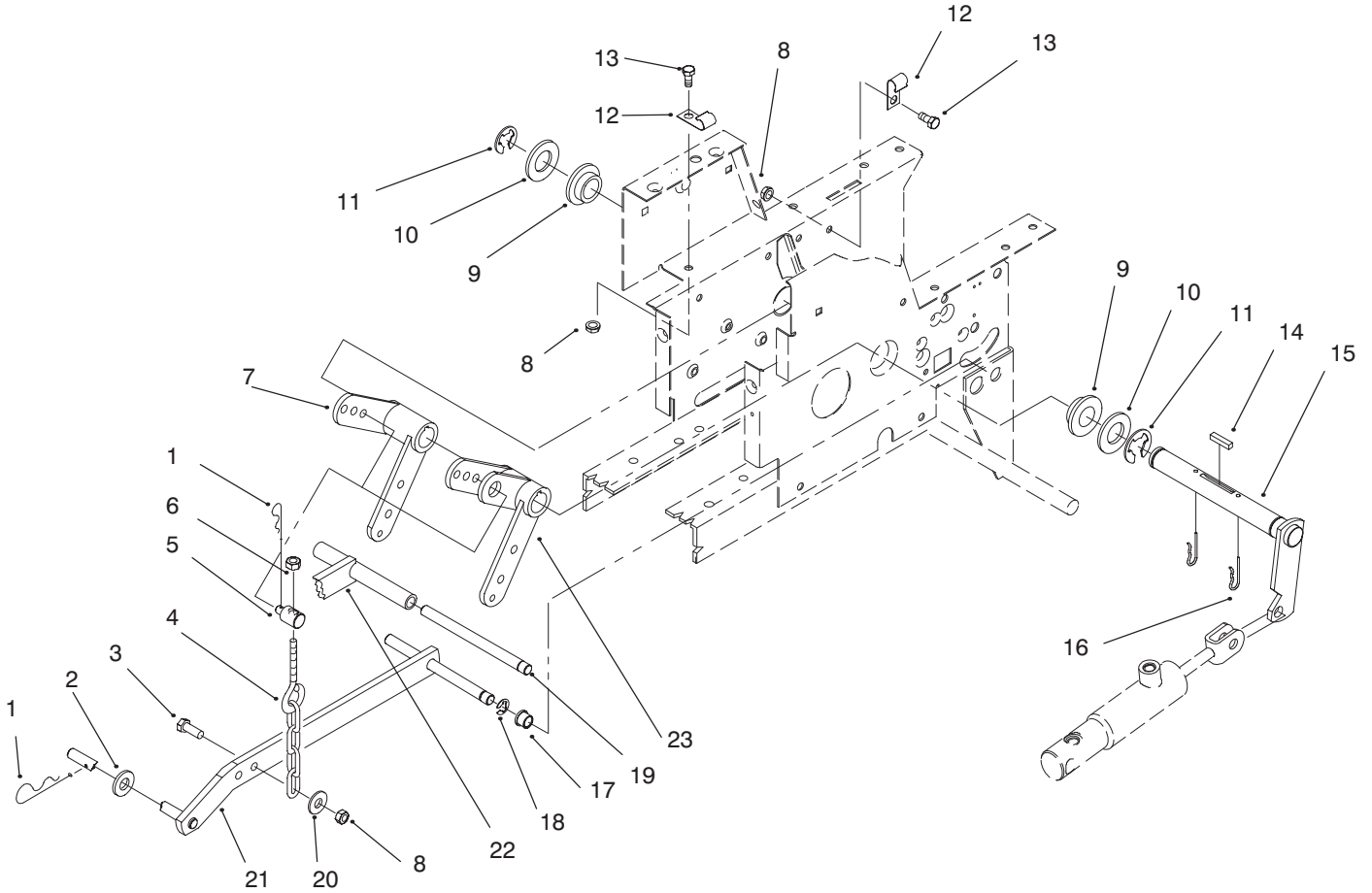
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------------|
| 13 | 79-2130 | 1 | Circuit Board-8 Light |
| 14 | 3256-21 | 2 | Washer-Flat |
| 15 | 3253-15 | 2 | Washer-Lock |
| 16 | 9107834 | 2 | Screw-Phcr |
| 17 | 111216 | 1 | Switch-Ignition |
| 17:1 | 101884 | 2 | Nut-Hex |
| 17:2 | 9201604 | 1 | Washer-Lock |
| 18 | 115392 | 1 | Control-Throttle |
| 19 | 79-0450 | 4 | Lamp-Mini |



Sheet No.: 14

Hydraulic Lift System

| Ref. No. | Part No. | Qty. | Description | Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|---------------------------|----------|----------|------|------------------------|
| 1 | 108365 | 2 | Fitting-Tube | 27 | 102628 | 1 | Fitting-Tube |
| 2 | 3272-1 | 1 | Pin-Cotter | 28 | 94-1802 | 1 | Tube ASM-Hyd Return |
| 3 | 9321204 | 1 | Pin-Clevis | 31 | 3296-8 | 1 | Nut-Lock |
| 4 | 114000 | 1 | Valve ASM - Hyd | 32 | 94-6699 | 2 | Adaptor-Hose |
| 5 | 3296-42 | 2 | Nut-Lock | | | | |
| 6 | 5983 | 1 | Bushing | | | | |
| 7 | 933198 | 1 | Pin-Spirol | | | | |
| 8 | 116302 | 1 | Arm-Control | | | | |
| 9 | 116305-03 | 1 | Bracket-Control | | | | |
| 11 | 321-4 | 1 | Screw-HH | | | | |
| 12 | 117328 | 1 | Rod-Lift Control | | | | |
| 13 | 94-6694 | 1 | Knob-Lift | | | | |
| 14 | 3296-29 | 2 | Nut-Lock | | | | |
| 15 | 3256-23 | 2 | Washer-Flat | | | | |
| 16 | 104841 | 1 | Spring | | | | |
| 17 | 78-5640 | 1 | Valve Actuator Bar ASM | | | | |
| 18 | 106267 | 1 | Grommet | | | | |
| 19 | 94-6697 | 1 | Hose-Hydraulic | | | | |
| 20 | 9329974 | 1 | Pin-Clevis | | | | |
| 21 | 3272-11 | 1 | Pin-Cotter | | | | |
| 22 | 119340 | 1 | Cylinder-Hydraulic | | | | |
| 23 | 9202324 | 1 | Washer-10 GA | | | | |
| 24 | 101757 | 1 | Spacer | | | | |
| 25 | 94-6698 | 1 | Hose-Hydraulic | | | | |
| 26 | 321-11 | 2 | Screw-HH | | | | |

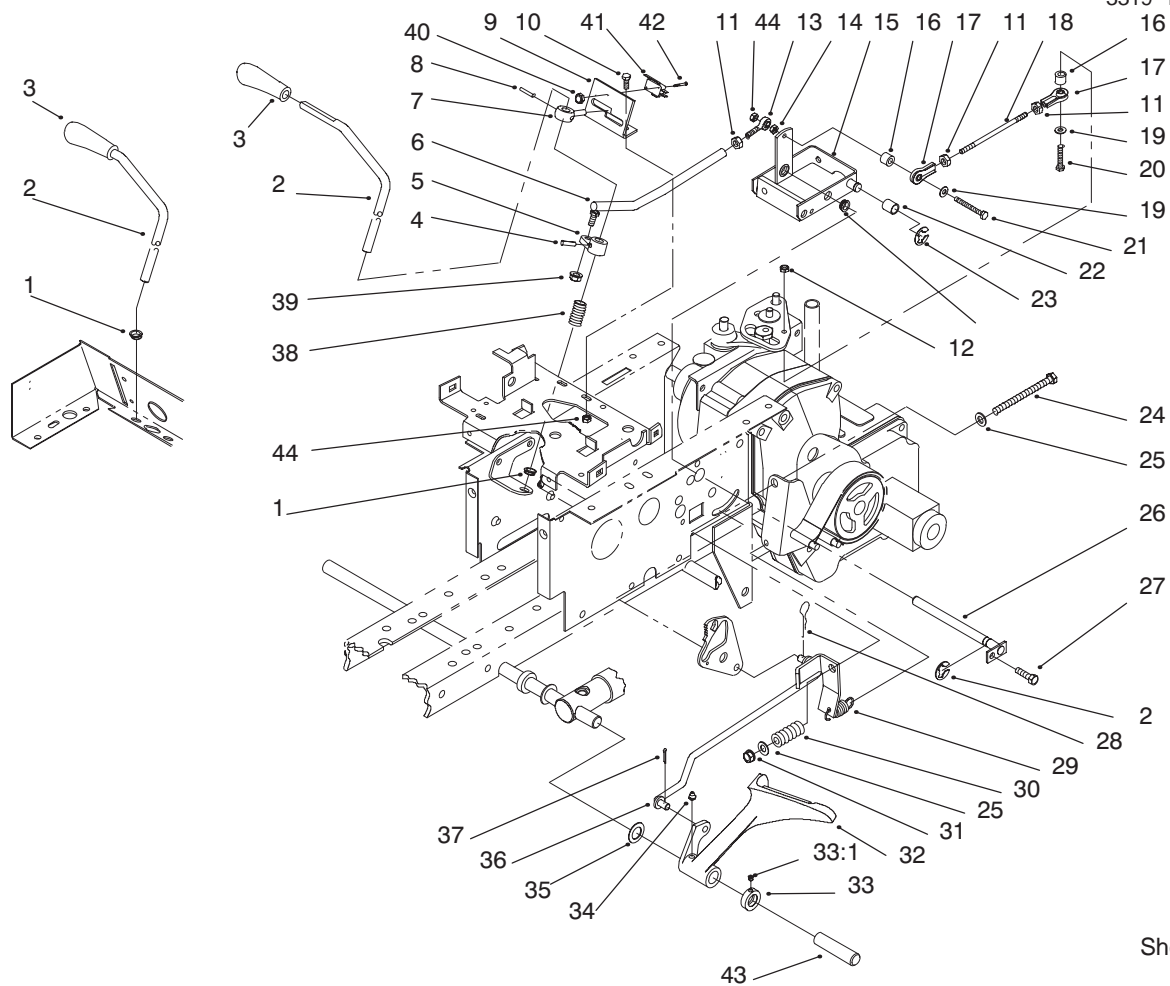


Sheet No.: 15

Hydraulic Lift System

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|-----------------|
| 1 | 9335054 | 2 | Hairpin |
| 2 | 3256-26 | 1 | Washer-Flat |
| 3 | 322-6 | 1 | Screw-HH |
| 4 | 106522 | 1 | Chain-Lift |
| 5 | 79-5720 | 1 | Trunnion |
| 6 | 3296-39 | 1 | Nut-Lock |
| 8 | 3296-29 | 2 | Nut-Lock |
| 9 | 106269 | 2 | Bearing-Flange |
| 10 | 3256-62 | 2 | Washer-Flat |
| 11 | 32151-91 | 2 | Ring-Retaining |
| 12 | 8830 | 1 | Retainer-"J" |
| 13 | 322-2 | 1 | Screw-HH |
| 14 | 1121 | 1 | Key-Square |
| 15 | 121100 | 1 | Lift Arm ASM |
| 16 | 9335074 | 2 | Hairpin |
| 17 | 6229 | 1 | Bushing-Flanged |
| 18 | 32120-47 | 1 | Ring-Retaining |
| 19 | 102374 | 1 | Pin-Pivot |
| 20 | 3256-23 | 1 | Washer-Flat |
| 22 | 120400-03 | 1 | Bar-Lift |
| 23 | 79-5700 | 1 | Lever-Lift |

| Ref. No. | Part No. | Qty. | Description |
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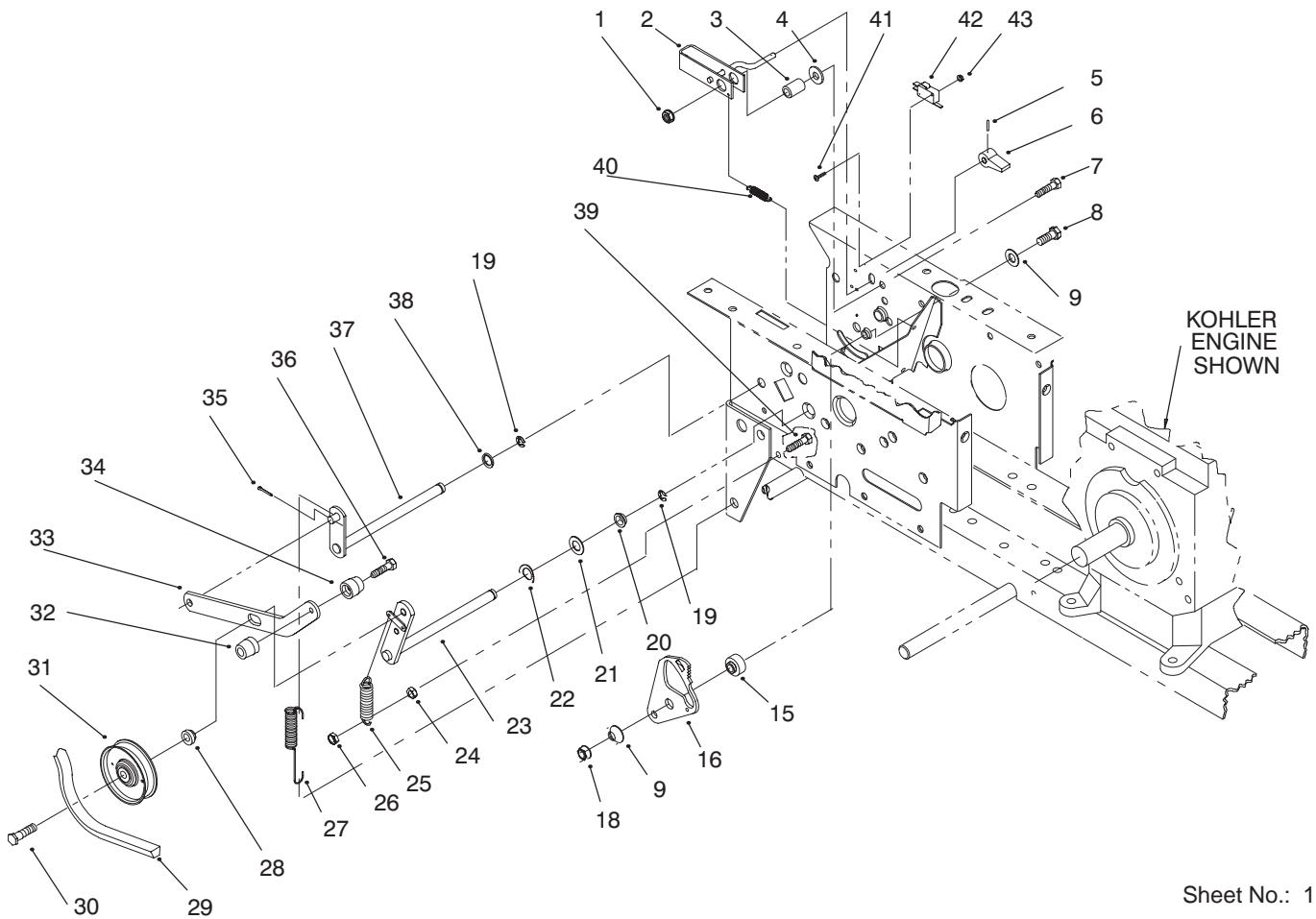


Sheet No.: 16

Hydro Controls, Brake System

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|---------------------|
| 1 | 5983 | 3 | Bushing |
| 2 | 117329 | 1 | Rod-Control |
| 3 | 94-6668 | 1 | Knob-Control |
| 4 | 933198 | 1 | Pin-Spirol |
| 5 | 116321 | 1 | Arm-Control |
| 6 | 116324 | 1 | Rod & Balljoint ASM |
| 7 | 118660 | 1 | Guide-Control |
| 8 | 32121-94 | 1 | Pin-Spirol |
| 9 | 78-5711 | 1 | Bracket-Control |
| 10 | 321-4 | 2 | Screw-HH |
| 11 | 3220-1 | 3 | Nut-HH |
| 12 | 3296-8 | 1 | Nut-Lock |
| 13 | 116407 | 1 | Rod End |
| 14 | 3217-5 | 1 | Nut-Hex |
| 15 | 113454-03 | 1 | ASM-Cam Control |
| 16 | 100304 | 2 | Bearing |
| 17 | 110189 | 2 | Rod End ASM |
| 18 | 108904 | 1 | Rod-Control |
| 19 | 3256-22 | 2 | Washer-Flat |
| 20 | 321-9 | 1 | Screw-HH |
| 21 | 9114584 | 1 | Screw-HH |
| 22 | 100656 | 1 | Bearing-Cam Return |
| 23 | 32120-47 | 3 | Ring-Retaining |
| 24 | 323-23 | 1 | Screw-HH |
| 25 | 3256-24 | 2 | Washer-Flat |
| 26 | 108496 | 1 | Wa-Pivot |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------|
| 27 | 9266944 | 1 | Screw-HH |
| 28 | 9335044 | 1 | Hairpin |
| 29 | 103125 | 1 | Spring-Extension |
| 30 | 108680 | 1 | Spring-Compression |
| 31 | 3296-39 | 1 | Nut-Lock |
| 32 | 94-3707-01 | 1 | Pedal-Brake |
| 33 | 111383 | 1 | Collar w/Set Screw |
| 33:1 | 3245-32 | 1 | Screw-Set |
| 34 | 302-5 | 1 | Fitting-Grease |
| 35 | 1278 | 1 | Washer-Shim |
| 36 | 94-6654-03 | 1 | Rod-Brake |
| 37 | 3272-10 | 1 | Pin-Cotter |
| 38 | 101853 | 1 | Spring-Compression |
| 39 | 3296-4 | 1 | Nut-Lock |
| 40 | 9157324 | 2 | Nut-Lock |
| 41 | 115230 | 1 | Switch-Clutch |
| 42 | 9109484 | 2 | Screw-Phcr |
| 43 | 94-6683 | 1 | Sleeve-Protective |
| 44 | 3296-8 | 3 | Nut-Lock |

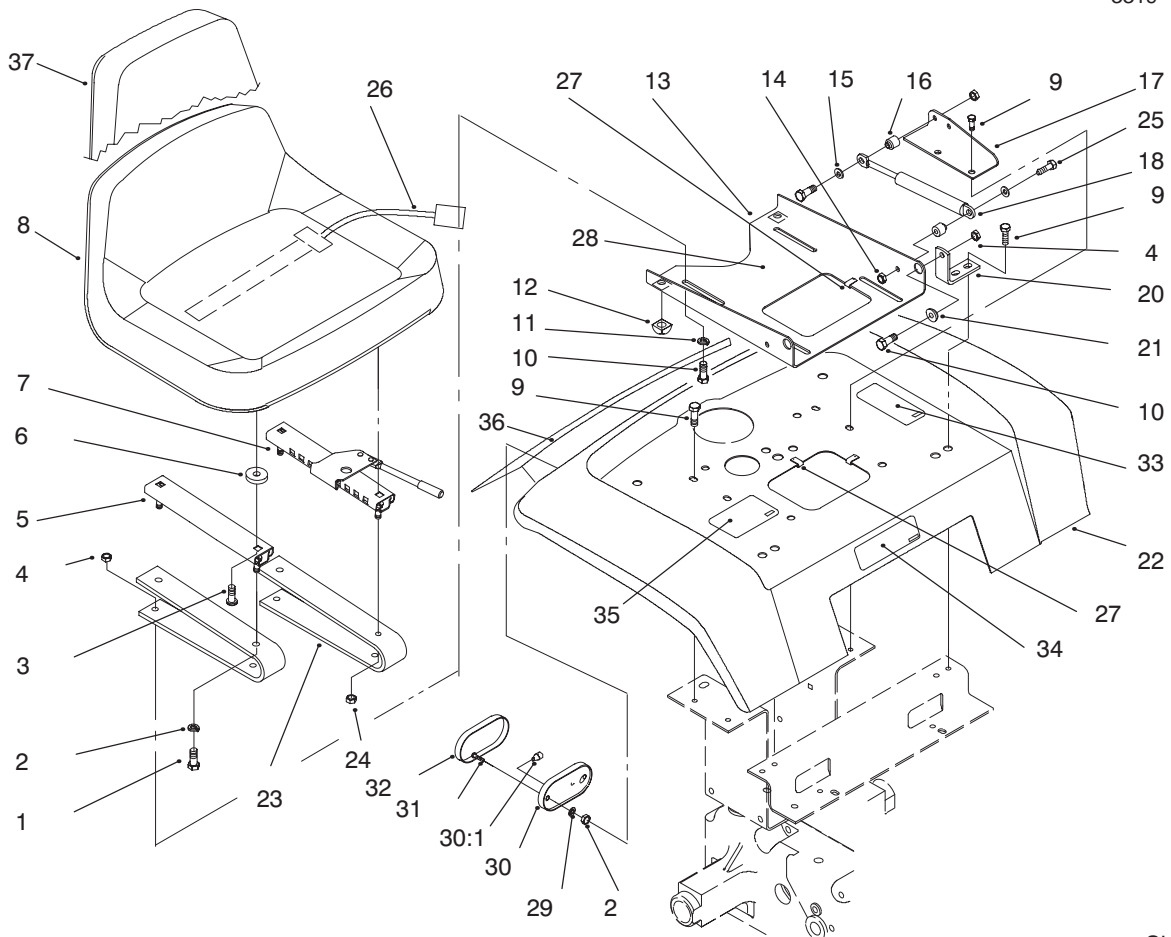


Sheet No.: 17

Hydro Drive, Parking Brake

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-------------------------|
| 1 | 32128-19 | 1 | Nut-HF |
| 2 | 78-8500-03 | 1 | Pawl-Parking Brake |
| 3 | 102025 | 1 | Spacer |
| 4 | 9202414 | 1 | Washer-Flat |
| 5 | 933135 | 1 | Pin-Spirol |
| 6 | 118860 | 1 | Knob-Parking Brake |
| 7 | 323-9 | 1 | Screw-HH |
| 8 | 323-8 | 1 | Screw-HH |
| 9 | 3256-4 | 2 | Washer-Flat |
| 15 | 94-6688 | 1 | Spacer-Plate |
| 16 | 108716 | 1 | Plate-Neutral Cam |
| 18 | 3296-39 | 1 | Nut-Lock |
| 19 | 32120-47 | 1 | Ring-Retaining |
| 20 | 7879 | 1 | Bushing-Flanged |
| 21 | 3765 | 1 | Washer-Flat |
| 22 | 114823 | 1 | Washer-Curved Spring |
| 23 | 78-6020 | 1 | Idler Arm ASM |
| 24 | 3217-5 | 1 | Nut-Hex |
| 25 | 107938 | 1 | Spring-Extension |
| 26 | 3296-42 | 1 | Nut-Lock |
| 29 | 114895 | 1 | Belt-Hydro Drive |
| 30 | 323-8 | 1 | Screw-HH |
| 31 | 112791 | 1 | Pulley-Idler |
| 39 | 321-6 | 1 | Screw-HH |
| 40 | 83-2820 | 1 | Spring-Extension |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------|
| 41 | 9109484 | 2 | Screw-Phcr |
| 42 | 111332 | 1 | Switch-Interlock |
| 43 | 9157324 | 2 | Nut-Lock |

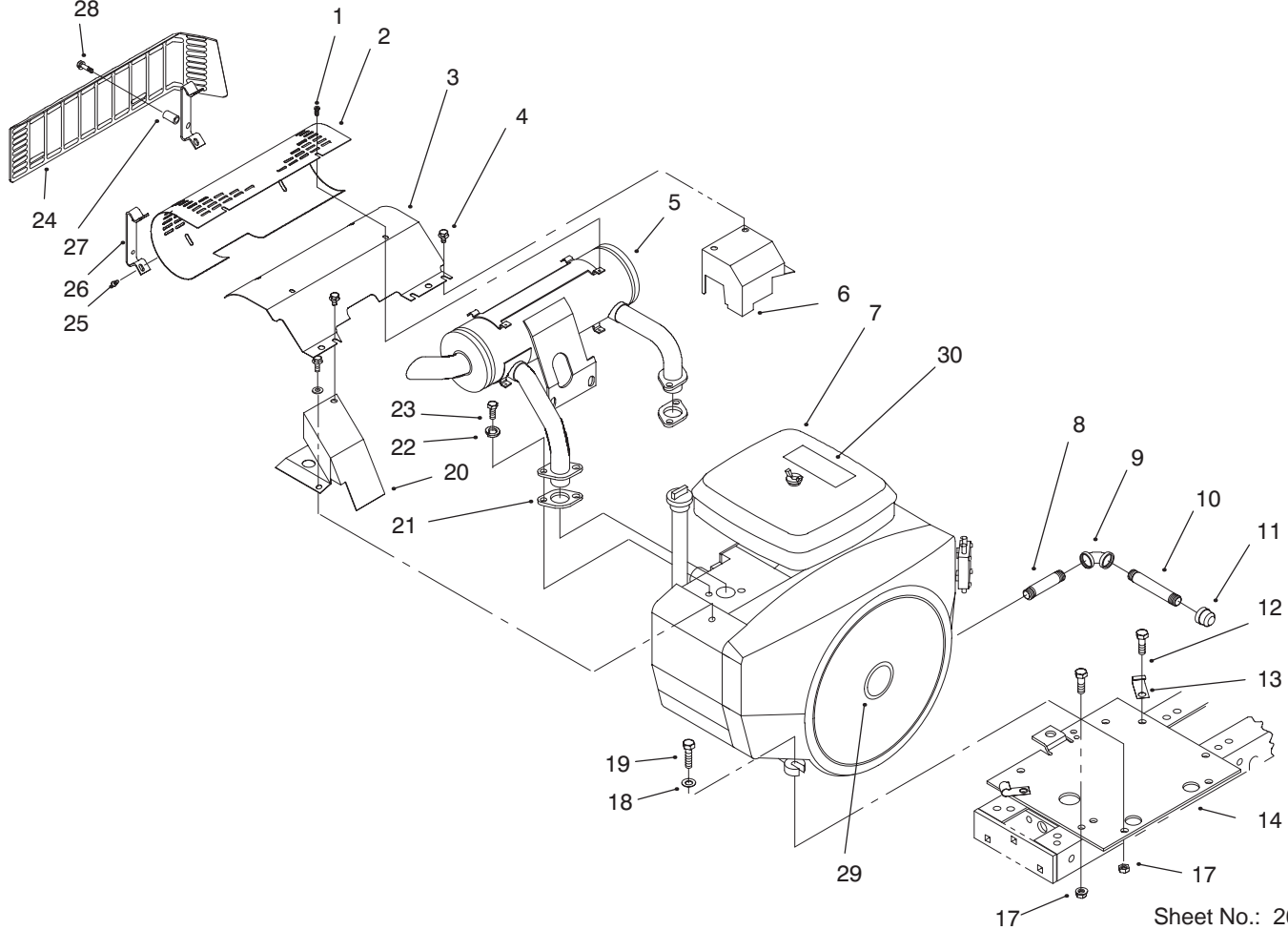


Sheet No.: 21

Fender, Seat & Tail Lights

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------|
| 3 | 910865 | 4 | Screw |
| 4 | 3296-29 | 6 | Nut-Lock |
| 5 | 114265 | 1 | Slide-Seat |
| 6 | 109989 | 4 | Spacer |
| 7 | 114264 | 1 | Adjuster-Seat |
| 8 | 94-3518 | 1 | Seat V-811 |
| 9 | 9266944 | 10 | Screw-HH |
| 10 | 322-4 | 6 | Screw-HH |
| 11 | 3256-23 | 4 | Washer-Flat |
| 12 | 111071 | 2 | Bumper-Rubber |
| 13 | 78-2990-03 | 1 | Plate-Seat Pivot |
| 14 | 3296-8 | 2 | Nut-Lock |
| 15 | 3256-22 | 2 | Washer-Flat |
| 16 | 114344 | 2 | Spacer |
| 17 | 114345-01 | 1 | Bracket-Gas Spring |
| 18 | 114343 | 1 | Spring-Gas |
| 20 | 105524 | 2 | Bracket-Pivot |
| 21 | 105503 | 2 | Bushing |
| 22 | 94-3722-01 | 1 | Fender |
| 23 | 114263-03 | 2 | Spring-Seat |
| 24 | 3296-29 | 4 | Nut-Lock |
| 25 | 321-8 | 2 | Screw-HH |
| 26 | 38-1420 | 1 | Switch-Seat |
| 27 | 3023 | 2 | Clip |
| 28 | 3296-27 | 4 | Nut-Lock |
| 29 | 3254-1 | 4 | Washer-Lock |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------|
| 30 | 105202 | 2 | Base-Light |
| 30:1 | 109045 | 2 | Lamp-Wedge |
| 31 | 3250-31 | 4 | Screw-Phcr |
| 32 | 112564 | 2 | Lens-Light |
| 34 | 76-1340 | 1 | Decal-USA |
| 36 | 92-9827 | 1 | Decal-Fender |

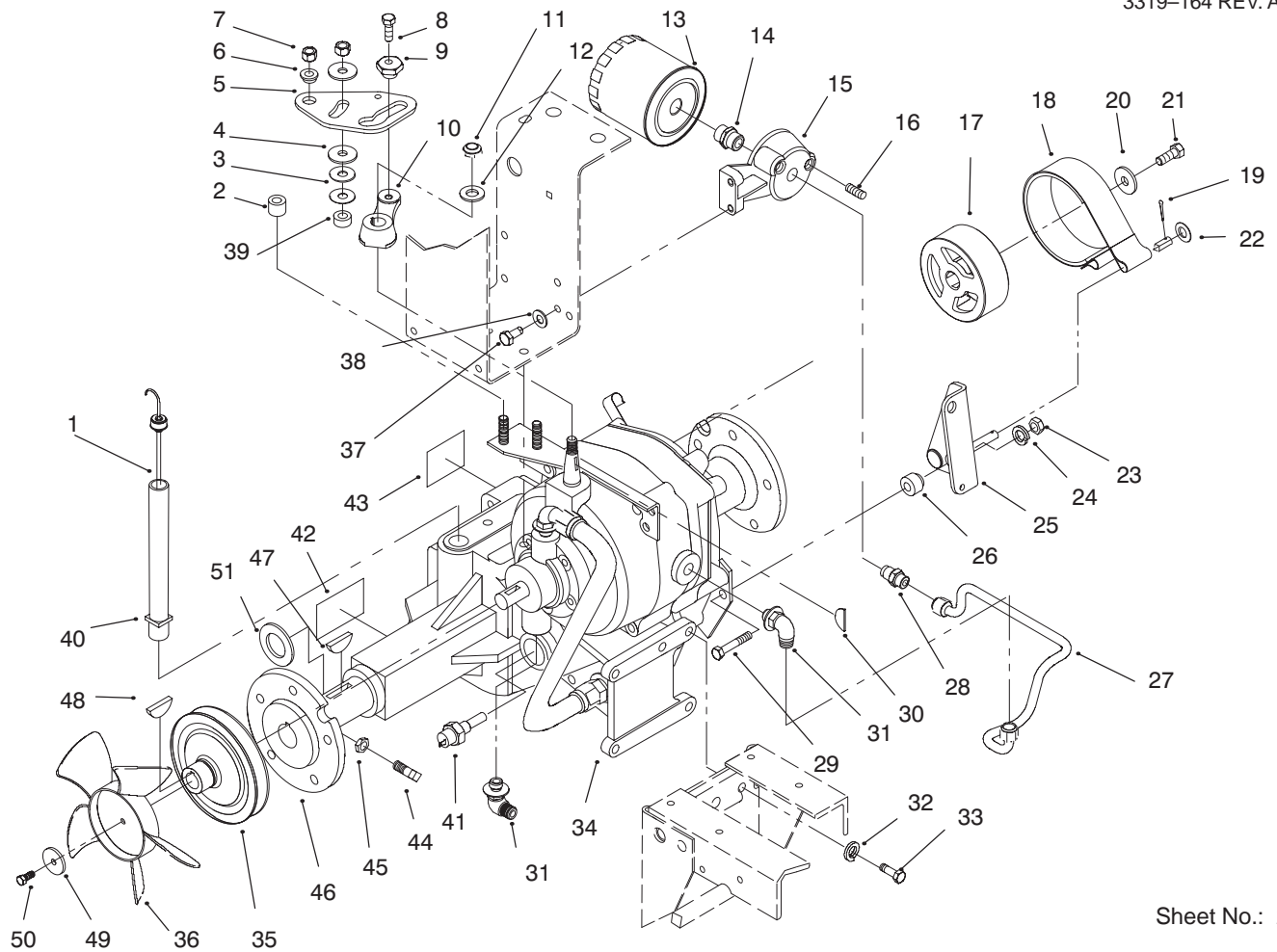


Sheet No.: 26

Engine Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------------------|
| 1 | 114888 | 6 | Screw |
| 2 | 94-6664 | 1 | Shield-Heat |
| 3 | 94-1803-03 | 1 | Baffle-Deflector |
| 4 | 49-2040 | 3 | Screw-HH |
| 5 | 116471 | 1 | Muffler |
| 6 | 114216-03 | 1 | Cover-Exhaust Rear |
| 7 | 95-7691 | 1 | Engine-Onan |
| * | 94-1811 | 1 | Engine-Onan P220G I 10955 G |
| 8 | 114636 | 1 | Nipple |
| 9 | 114764 | 1 | Elbow-90° |
| 10 | 114763 | 1 | Nipple |
| 11 | 288-4 | 1 | Cap-Pipe |
| 12 | 323-6 | 4 | Screw-HH |
| 13 | 8830 | 2 | Retainer-"J" |
| 14 | 116609-03 | 1 | Plate-Engine |
| 17 | 3296-39 | 8 | Nut-Lock |
| 18 | 3256-24 | 4 | Washer-Flat |
| 19 | 323-8 | 4 | Screw-HH |
| 20 | 114215-03 | 1 | Cover-Exhaust Front |
| 21 | 57-9210 | 2 | Gasket-Manifold |
| 22 | 3253-4 | 4 | Washer-Lock |
| 23 | 322-3 | 4 | Screw-HH |
| 29 | 118530 | 1 | Name Plate-Toro Logo |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---------------------|
| 30 | 118560 | 1 | Decal-Power Plus 20 |
| 31 | 3255-9 | 6 | Washer-Lock |

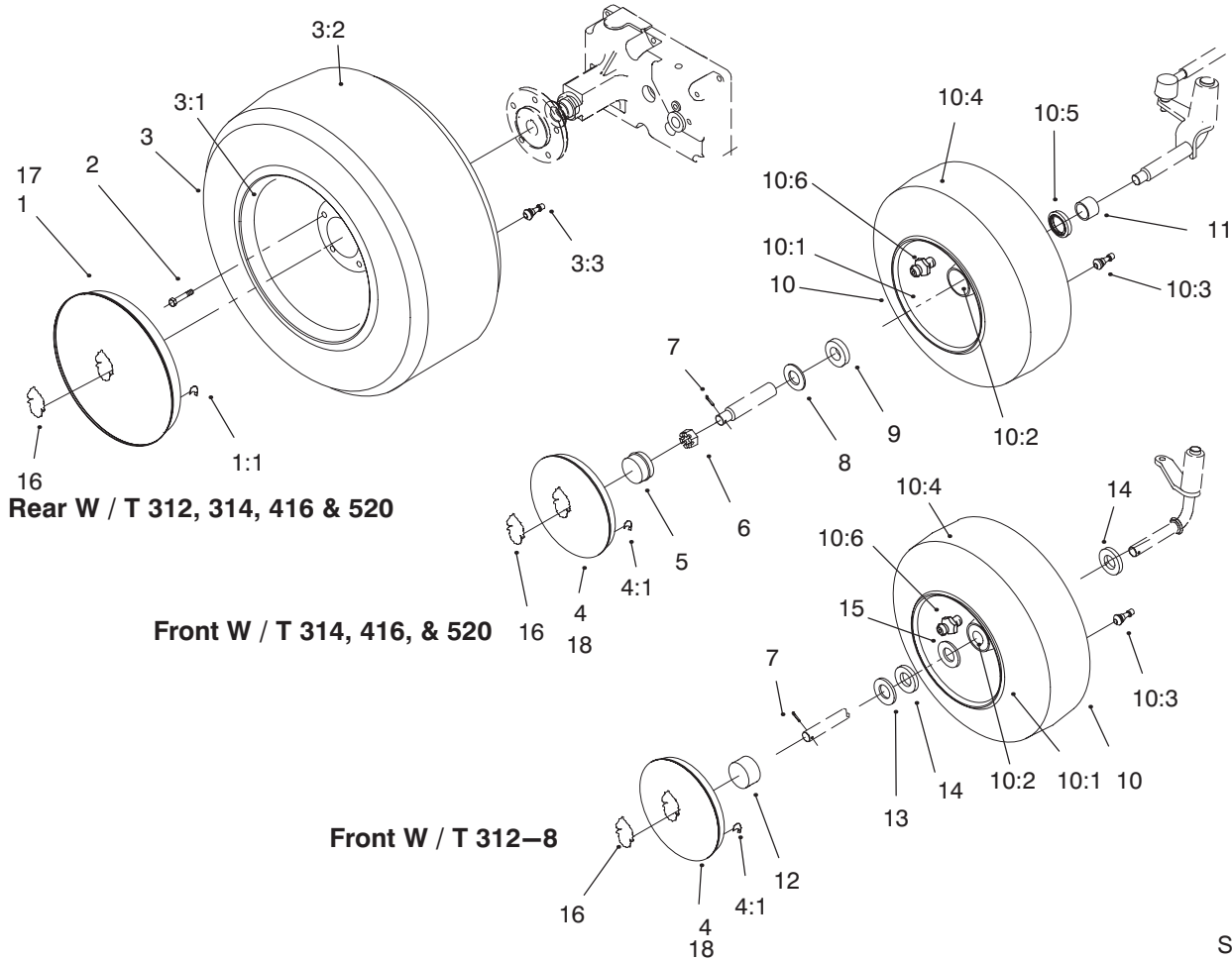


Sheet No.: 28

Transmission Control & Filter Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|---------------------|
| 1 | 110768-03 | 1 | Dipstick |
| 2 | 108326 | 1 | Spacer-Pivot |
| 3 | 100365 | 2 | Washer-Spring Disc |
| 4 | 100305 | 2 | Washer-Friction |
| 5 | 108333 | 1 | Plate-Cam |
| 6 | 100309 | 1 | Bushing-Cam Pivot |
| 7 | 108881 | 2 | Nut-Hex |
| 8 | 9080196 | 1 | Screw-HH |
| 9 | 106661 | 1 | Cam |
| 10 | 108325-03 | 1 | Arm-Speed Control |
| 11 | 3296-45 | 1 | Nut |
| 12 | 3256-26 | 1 | Washer-Flat |
| 13 | 79-5270 | 1 | Filter-Oil |
| 14 | 5991 | 1 | Fitting-Filter |
| 15 | 108323 | 1 | Base-Filter |
| 17 | 106719 | 1 | Drum-Brake |
| 18 | 109371 | 1 | Brake Band |
| 19 | 3272-6 | 2 | Pin-Cotter |
| 20 | 2844 | 1 | Washer-Flat |
| 21 | 3235-22 | 1 | Screw-HH |
| 22 | 3256-24 | 2 | Washer-Flat |
| 23 | 3296-39 | 1 | Nut-Lock |
| 24 | 3256-4 | 1 | Washer-Flat |
| 25 | 78-7740-03 | 1 | Pivot Arm-Brake |
| 26 | 109356 | 1 | Bushing-Pivot |
| 27 | 79-5020 | 1 | Tube-Filter To Pump |

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|---------------------------|
| 28 | 102628 | 1 | Fitting-Tube |
| 29 | 323-9 | 1 | Screw-HH |
| 30 | 3257-24 | 1 | Key-Woodruff |
| 31 | 108365 | 2 | Fitting-Tube |
| 32 | 3253-21 | 4 | Washer-Lock |
| 33 | 323-7 | 4 | Screw-HH |
| 34 | 94-6678 | 1 | Transaxle Decal (Service) |
| 35 | 108316 | 1 | Pulley-Hydro |
| 36 | 108393 | 1 | Fan-Hydro |
| 37 | 322-3 | 2 | Screw-HH |
| 38 | 3253-4 | 2 | Washer-Lock |
| 39 | 108327 | 1 | Spacer-Pivot |
| 40 | 106448 | 1 | Nipple-Trans Filler |
| 41 | 113193 | 1 | Sensor-Hydro Oil Temp |
| 42 | 88-2790 | 1 | Decal-Danger |
| 43 | 94-1834 | 1 | Decal-Unidrive |
| 44 | 3243-5 | 4 | Screw-Set |
| 45 | 3218-3 | 4 | Nut-HJ |
| 46 | 105763-03 | 2 | Hub-Wheel |
| 47 | 937108 | 2 | Key-Woodruff |
| 48 | 937089 | 2 | Key-Woodruff |
| 49 | 103995 | 1 | Washer |
| 50 | 9080026 | 1 | Screw-HH |
| 51 | 106826 | 2 | Washer-Thrust |



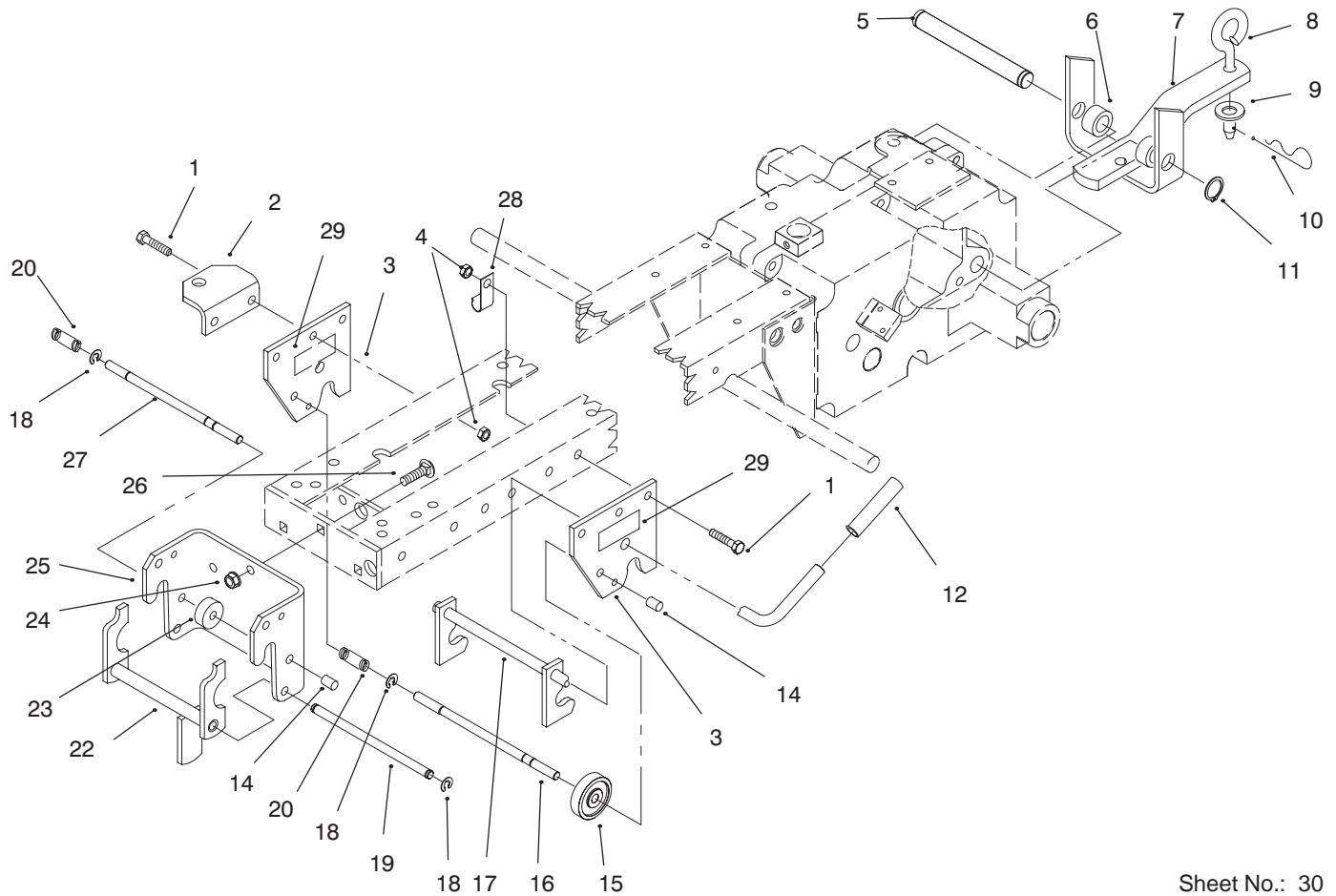
Sheet No.: 29

Wheel Assemblies

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---------------------|
| 1 | 94-3731 | 2 | Hubcap-12" |
| 1:1 | 94-9729 | 8 | Clip-Hubcap |
| 2 | 83-2720 | 10 | Bolt-Lug |
| 3 | | 2 | ASM-Wheel & Tire |
| 3:1 | 110680 | 2 | Wheel |
| 3:2 | 116971 | 2 | Tire |
| 3:3 | 5108 | 2 | Valve-Tire Tubeless |
| 4 | 94-3730 | 2 | Hubcap-8" |
| 4:1 | 94-9729 | 6 | Clip-Hubcap |
| 5 | 112825 | 2 | Cap-Dust |
| 6 | 32136-5 | 2 | Nut-Hex Slot |
| 7 | 3272-12 | 2 | Pin-Cotter |
| 8 | 9202254 | 2 | Washer-Flat |
| 9 | 254-94 | 2 | Cone-Bearing |
| 10 | 93-9806 | 2 | ASM-Wheel & Tire |
| 10:1 | 116867 | 2 | Tire-16 X 7.5-8 |
| 10:3 | 112821 | 4 | Cup-Bearing |
| 10:3 | 254-94 | 2 | Cone-Bearing |
| 10:4 | 117288 | 2 | ASM-Wheel w/Zerk |
| 10:4 | 93-9807 | 2 | Seal-Oil |
| 10:5 | 5108 | 2 | Valve-Tire Tubeless |
| 11 | 112824 | 2 | Spacer |
| 16 | 94-3736 | 4 | Plate-Logo |
| 17 | 94-3718 | 2 | Hubcap ASM |
| 17:1 | 94-3731 | 2 | Hubcap-12" |
| 17:2 | 94-3736 | 2 | Plate-Logo |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------------|
| 18 | 94-3717 | 2 | Hubcap ASM |
| 18:1 | 94-3730 | 2 | Hubcap-8" |
| 18:2 | 94-3736 | 2 | Plate-Logo |
| * | 100079 | A/R | Tube-Front (312) |
| * | 7007 | A/R | Tube-Rear (ALL) |
| * | 105293 | A/R | Tube-Front (314 / 416) |
| * | 112819 | A/R | Tube-Front (520) |

* Optional equipment

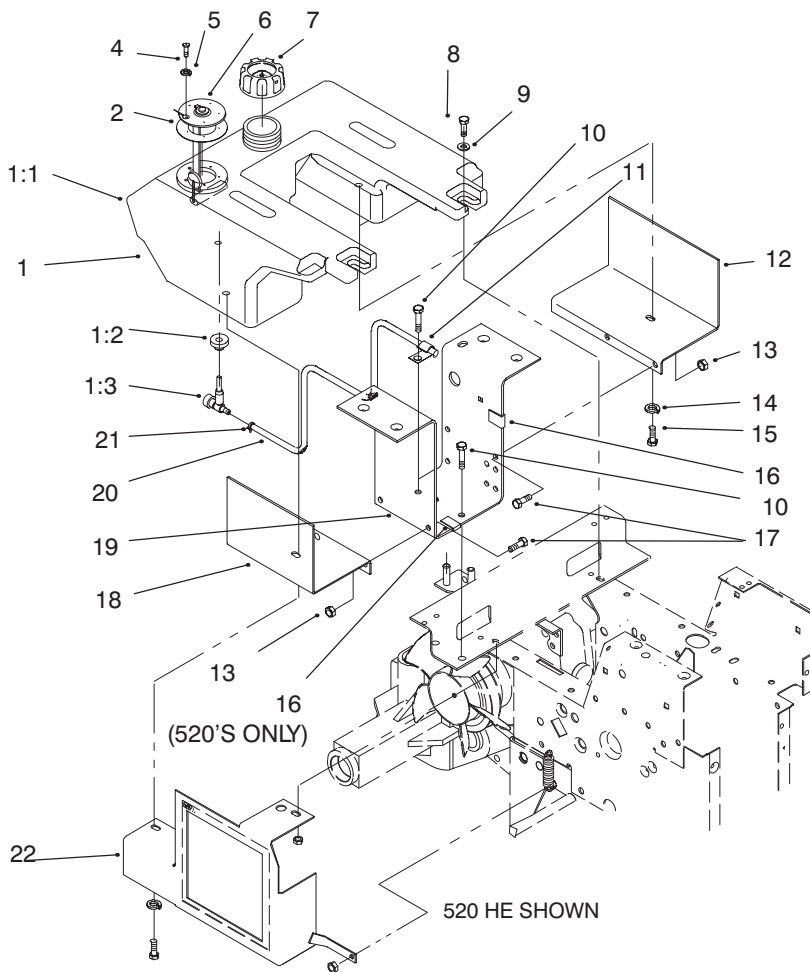


Sheet No.: 30

Hitch Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|----------------------|
| 1 | 323-44 | 6 | Screw-HH |
| 3 | 102644-01 | 2 | Plate-Hitch |
| 4 | 108881 | 6 | Nut-Hex |
| 5 | 105269 | 1 | Pin-Hitch |
| 6 | 9791204 | 2 | Spacer |
| 7 | 1644-01 | 1 | Hitch ASM |
| 8 | 106634 | 1 | Pin-Attachment |
| 9 | 3256-26 | 1 | Washer-Flat |
| 10 | 9335054 | 1 | Hairpin |
| 11 | 5618 | 2 | Ring-Retaining |
| 12 | 9038 | 1 | Grip |
| 14 | 105316 | 2 | Cap-Rod |
| 15 | 101017 | 1 | Lock-Hitch |
| 16 | 83-6520 | 1 | Rod-Lock |
| 17 | 117930 | 1 | Latch ASM-Mid |
| 18 | 105797 | 8 | Ring-Retaining |
| 19 | 101750 | 1 | Rod-Pivot |
| 20 | 8616 | 2 | Spring-Compression |
| 22 | 93-1613 | 1 | Latch-Front |
| 23 | 101707 | 1 | Lock-Attachment |
| 24 | 3296-39 | 3 | Nut-Lock |
| 25 | 101711-01 | 1 | Plate-Hitch |
| 26 | 3231-25 | 3 | Screw-CARR |
| 27 | 101751 | 1 | Rod-Lock |
| 28 | 8830 | 1 | Retainer-J |
| 29 | 92-8747 | 2 | Decal-Attach A Matic |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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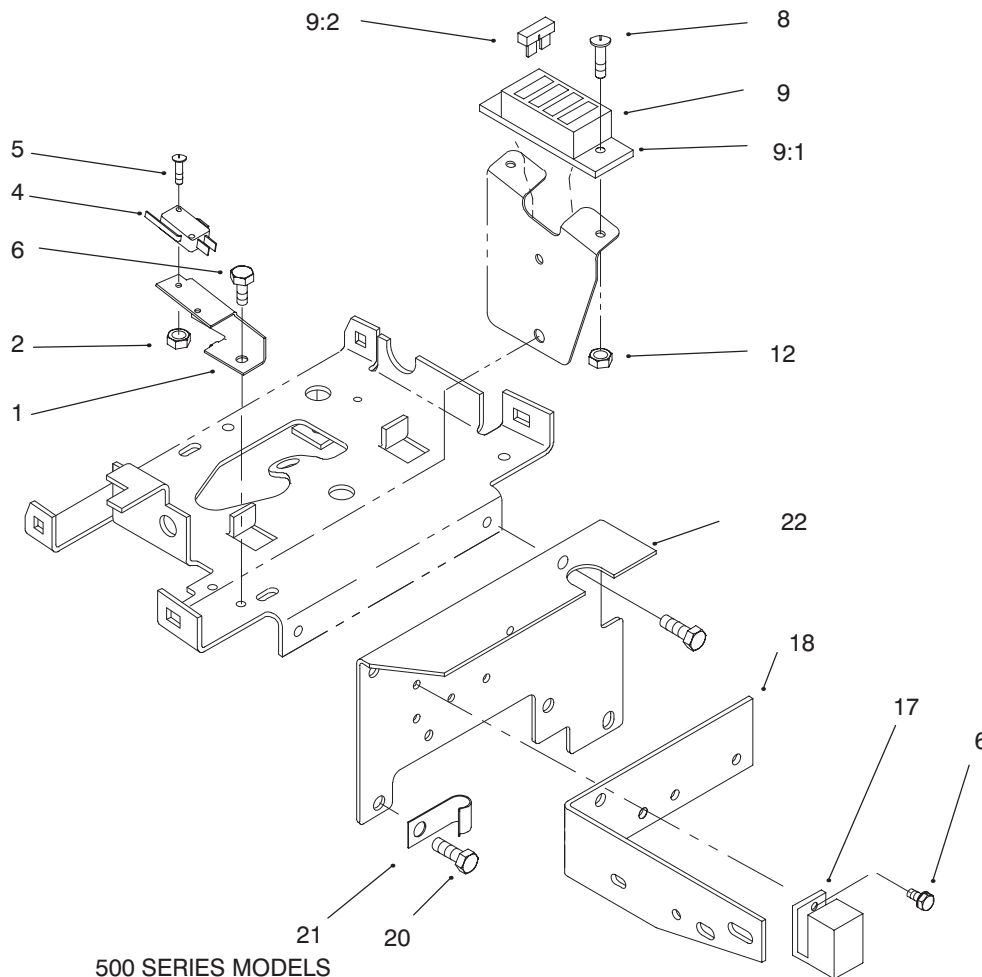


Sheet No.: 32

Fuel Tank & Hydro Fan Control Assembly 500

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------|
| 2 | 113372 | 1 | Gasket-Fuel Sender |
| 4 | 9108074 | 5 | Screw |
| 5 | 3253-17 | 5 | Washer-Lock |
| 6 | 113358 | 1 | Sender-Fuel Level |
| 7 | 55-3570 | 1 | Cap-Fuel |
| 8 | 9266974 | 2 | Screw-HH |
| 9 | 3256-4 | 2 | Washer-Flat |
| 10 | 3235-22 | 2 | Screw-HH |
| 11 | 8830 | 1 | Retainer-"J" |
| 12 | 94-6693-03 | 1 | Bracket-Support |
| 13 | 3296-29 | 4 | Nut-Lock |
| 14 | 3253-4 | 2 | Washer-Lock |
| 15 | 322-2 | 2 | Screw-HH |
| 16 | 519337 | 2 | Clip |
| 17 | 322-3 | 4 | Screw-HH |
| 18 | 94-6692-03 | 1 | Bracket-Support |
| 19 | 79-4990-03 | 1 | Bracket-Support |
| 20 | 92-9513 | 1 | Line-Fuel 47" |
| 21 | 2412-98 | 2 | Clamp-Hose |

| Ref. No. | Part No. | Qty. | Description |
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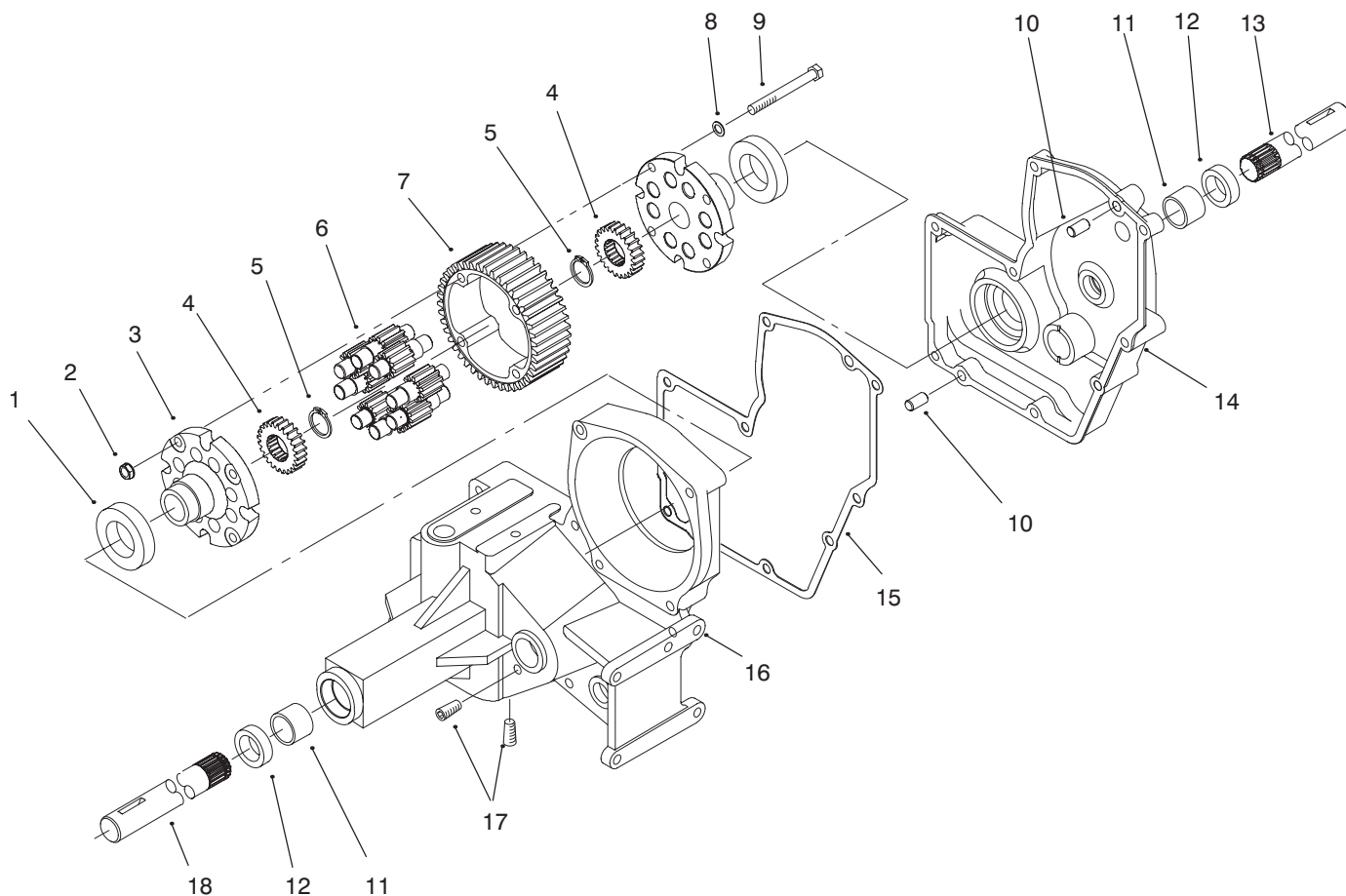
500 SERIES MODELS

Sheet No.: 33

Hoodstand Electrical Housing & Wire Harness

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|------------------|
| 1 | 9157324 | 2 | Nut-Lock |
| 2 | 115411 | 1 | Bracket-Switch |
| 4 | 111332 | 1 | Switch-Interlock |
| 5 | 9104784 | 2 | Screw |
| 6 | 9266714 | 4 | Screw-HWHTF |
| 8 | 9107944 | 2 | Screw-Phcr |
| 9 | 79-3630 | 1 | Wire Harness |
| 9:1 | 120930 | 1 | Fuse Holder |
| 9:2 | 109102 | 1 | Fuse-25 Amp |
| 9:2 | 109355 | 1 | Fuse-15 Amp |
| 9:2 | Nn10277 | 1 | Fuse-30 Amp |
| 12 | 9157404 | 2 | Nut |
| 17 | 116397 | 3 | Relay |
| 18 | 109554-03 | 1 | Bracket-Guard |
| 20 | 9266944 | 4 | Screw-HH |
| 21 | 8830 | 1 | Retainer-"J" |
| 22 | 79-4020-03 | 1 | Plate-Front |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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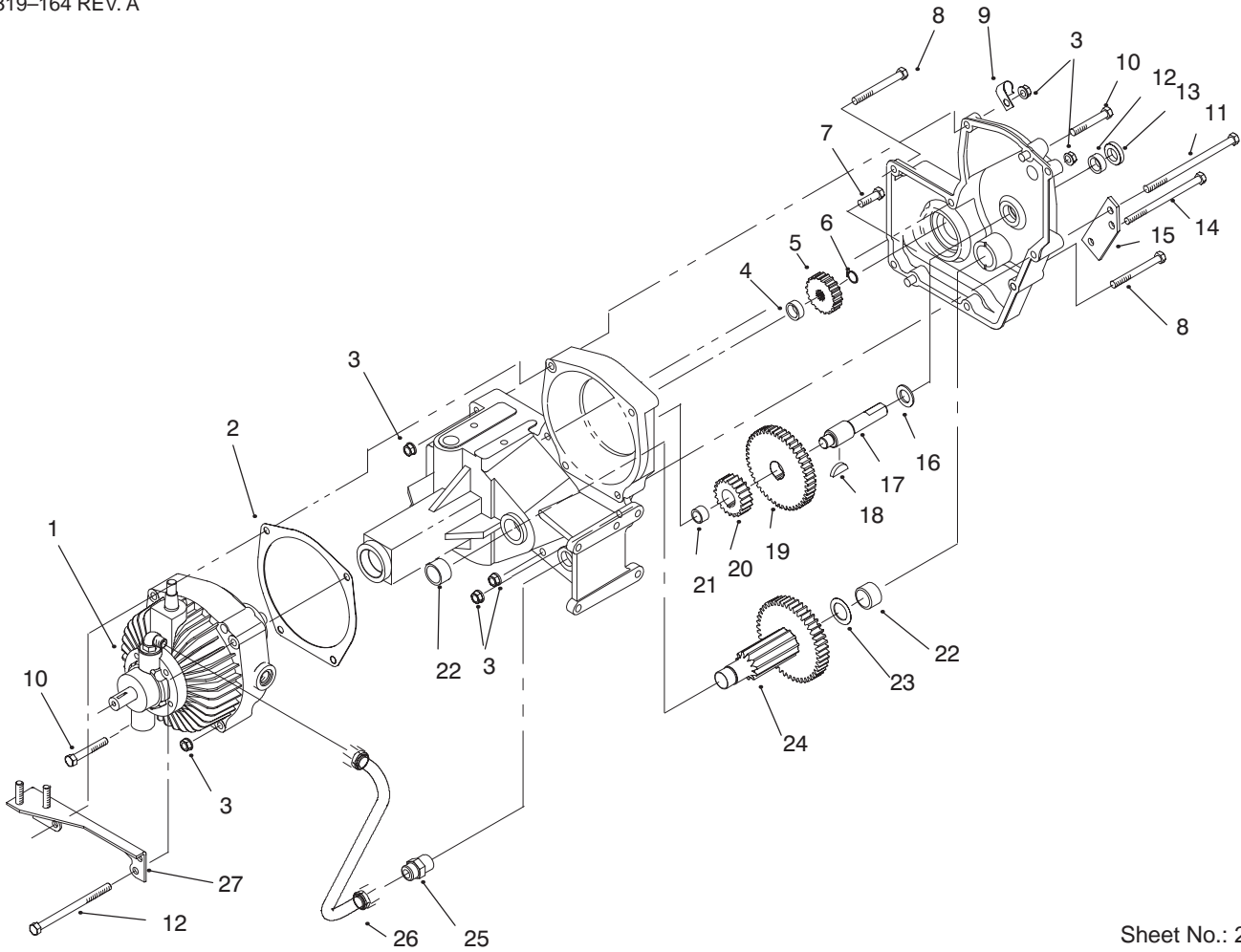


Sheet No.: 201

Hydrostatic Transmission

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|--------------------|
| 1 | 111199 | 2 | Bearing-Ball |
| 2 | 108881 | 4 | Nut-Hex |
| 3 | 111196 | 2 | Cap-End |
| 4 | 101889 | 2 | Gear-Axle |
| 5 | 105876 | 2 | Ring-Retaining |
| 6 | 101623 | 8 | Gear-Pinion |
| 7 | 105061 | 1 | Gear-Differential |
| 8 | 107374 | 4 | Washer-Flat |
| 9 | 911423 | 4 | Screw-HH |
| 10 | 108363 | 2 | Pin-Locating |
| 11 | 9416 | 2 | Bearing-Needle |
| 12 | 6449 | 2 | Seal-Oil |
| 13 | 108361 | 1 | Axle-Rear |
| 14 | 111201-01 | 1 | Case-Transaxle |
| 15 | 108312 | 1 | Gasket-Transaxle |
| 16 | 113927-01 | 1 | Case-Transaxle |
| 16 | 92-7298 | 1 | Casehalf Decal ASM |
| 16:1 | 113927-01 | 1 | Case-Transaxle |
| 16:2 | 88-2790 | 1 | Decal-Danger |
| 17 | 281-10 | 2 | Plug-Pipe |
| 18 | 108362 | 1 | Axle-Rear |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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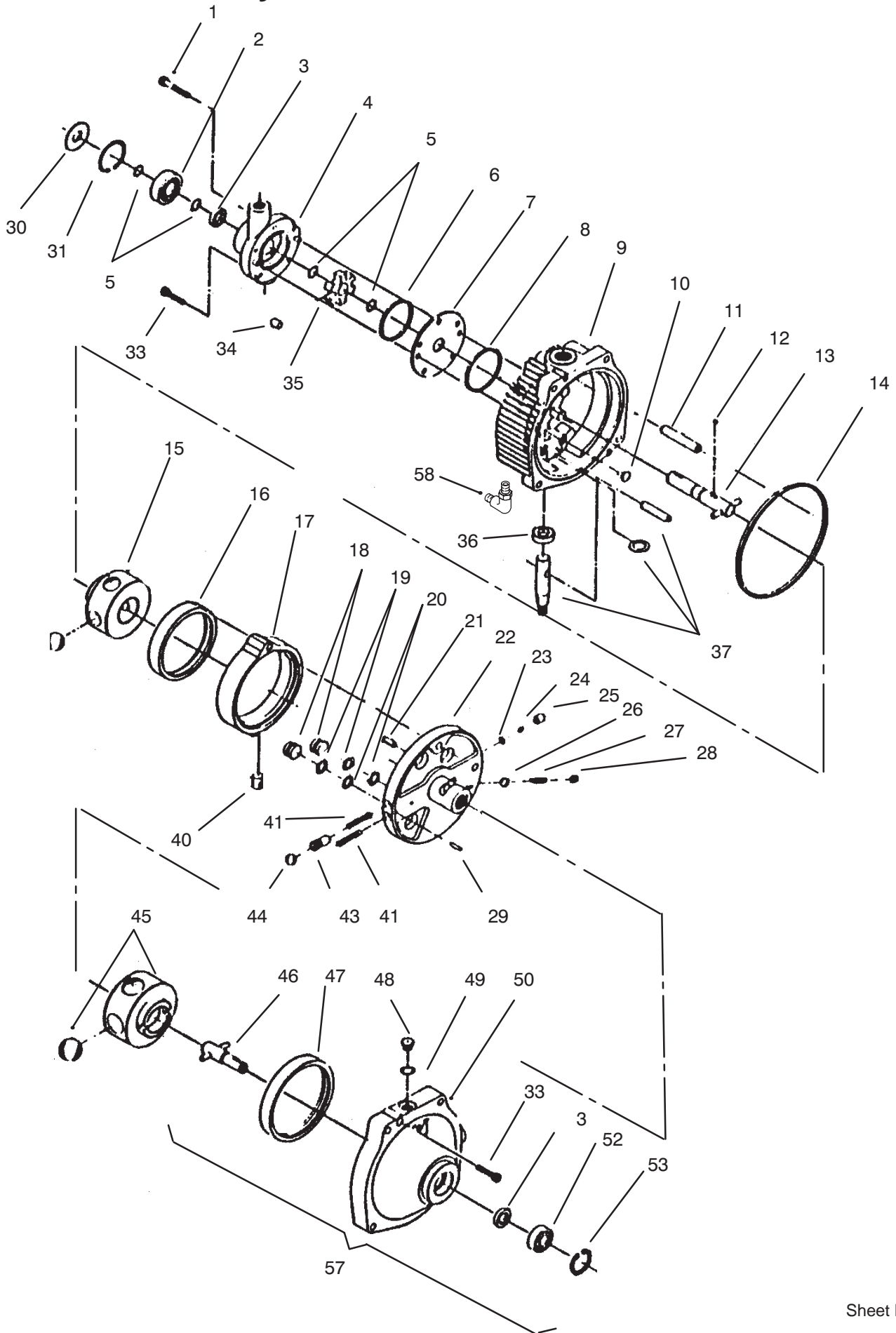
Sheet No.: 202

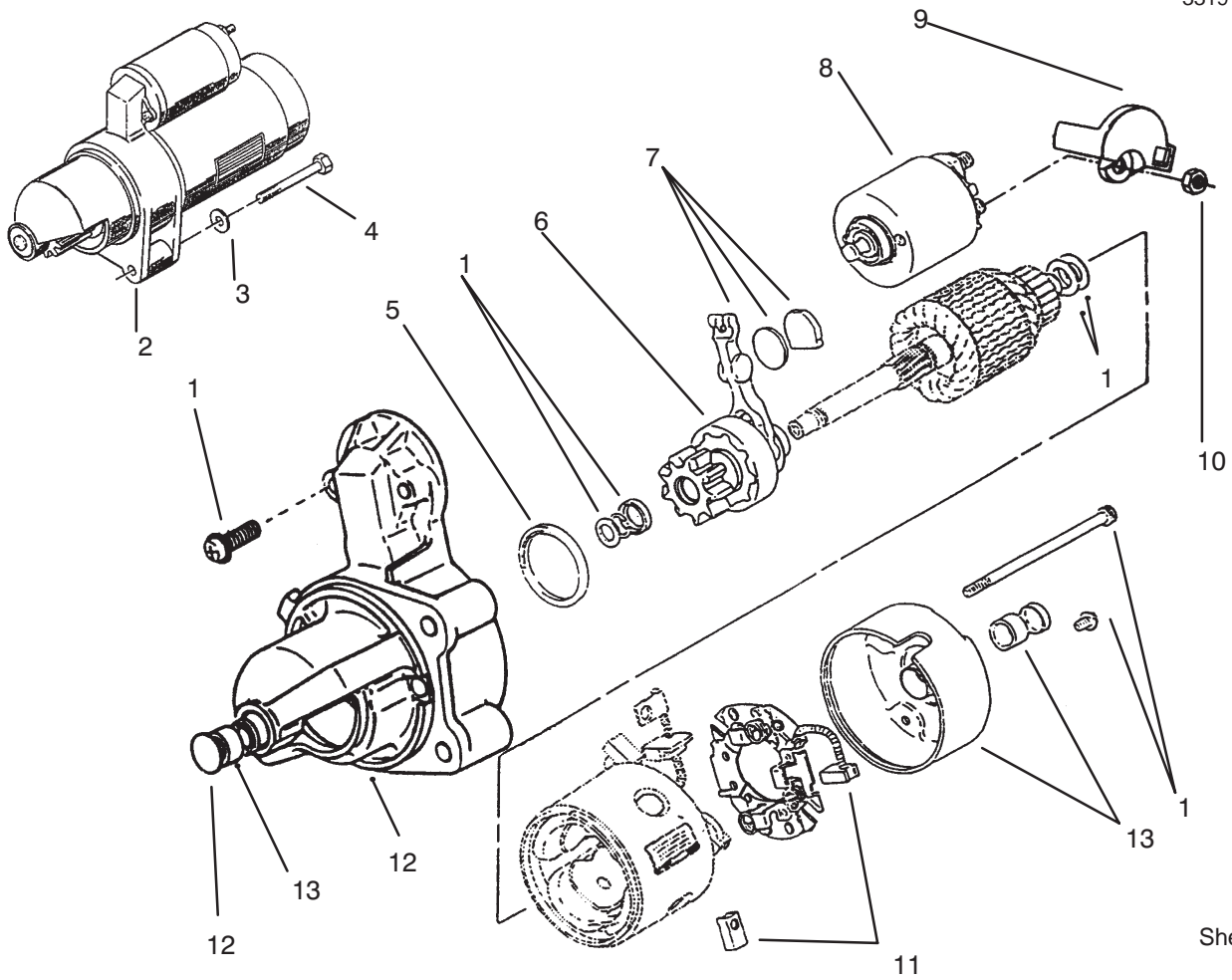
Hydrostatic Transmission (Continued)

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|-----------------------|
| 1 | 92-9848 | 1 | Trans-Hydro (Service) |
| 2 | 108319 | 1 | Gasket-Transmission |
| 3 | 3296-39 | 6 | Nut-Lock |
| 4 | 108366 | 1 | Spacer-Gear |
| 5 | 109751 | 1 | Gear-20t |
| 6 | 32120-64 | 1 | Ring-Retaining |
| 7 | 9080356 | 1 | Screw-HH |
| 8 | 323-15 | 2 | Screw-HH |
| 9 | 8830 | 1 | Retainer-"J" |
| 10 | 9080406 | 2 | Screw-HH |
| 11 | 323-26 | 1 | Screw-HH |
| 12 | 1538 | 1 | Bearing-Needle |
| 13 | 108357 | 1 | Seal-Oil |
| 14 | 323-25 | 3 | Screw-HH |
| 15 | 109367-03 | 1 | Bracket-Brake |
| 16 | 7956 | 1 | Washer-Thrust |
| 17 | 109370 | 1 | Shaft-Brake |
| 18 | 937099 | 1 | Key-Woodruff |
| 19 | 109752 | 1 | Gear-46t |
| 20 | 109742 | 1 | Gear-20t |
| 21 | 1518 | 1 | Bearing-Needle |
| 22 | 1532 | 2 | Bearing-Needle |
| 23 | 9547 | 1 | Washer-Thrust |
| 24 | 109703 | 1 | ASM-Gear |
| 25 | 108364 | 1 | Fitting-Hyd |

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|---------------|
| 26 | 111217 | 1 | Tube-Suction |
| 27 | 108329-03 | 1 | Plate-Control |

Eaton Hydrostatic Transmission #1100-062





Sheet No.: 401
C-1671

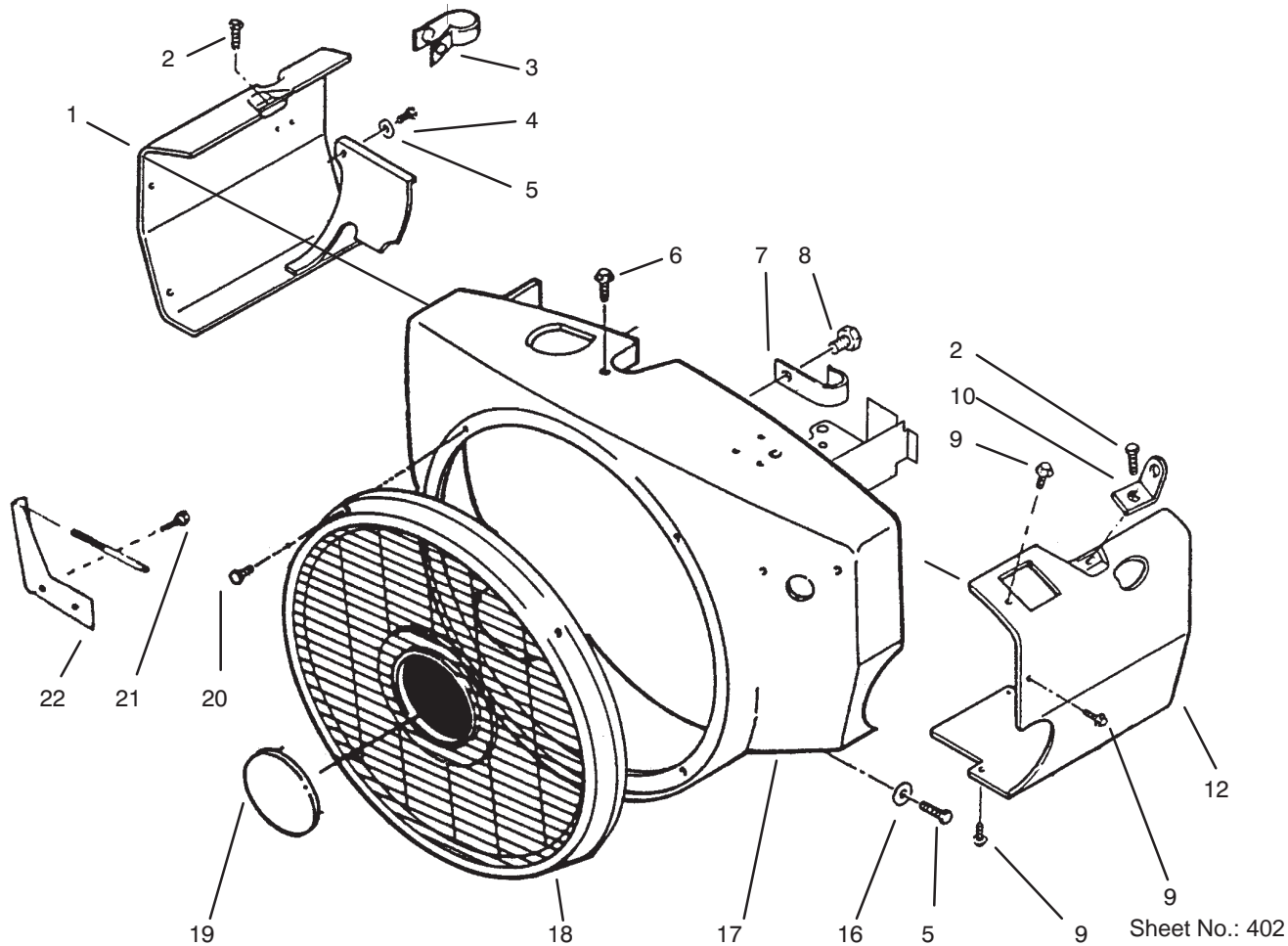
Starter

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------------------|
| 1 | 62-2760 | 1 | Kit-Starter Hardware |
| 2 | 71-6040 | 1 | Starter Incl 1-13 |
| 3 | 57-9770 | 2 | Washer-Flat |
| 4 | 79-6580 | 2 | Screw |
| 5 | 72-3950 | 1 | Seal-Dust |
| 6 | 72-3940 | 1 | Clutch-Starter |
| 7 | 62-2770 | 1 | Kit-Starter Shift Lever |
| 8 | 72-3930 | 1 | Kit-Starter Solenoid |
| 9 | NN10930 | 1 | Cap-Starter Solenoid |
| 10 | 92-5935 | 1 | Nut |
| 11 | 62-2740 | 1 | Starter Brush Kit |
| 12 | NN10929 | 1 | Kit-Mounting Bracket |
| 13 | 62-2730 | 1 | Kit-Bushing |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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Part Identified in illustration but not in part list are not used on this model

3319-164 REV. A



Sheet No.: 402

Engine Housing

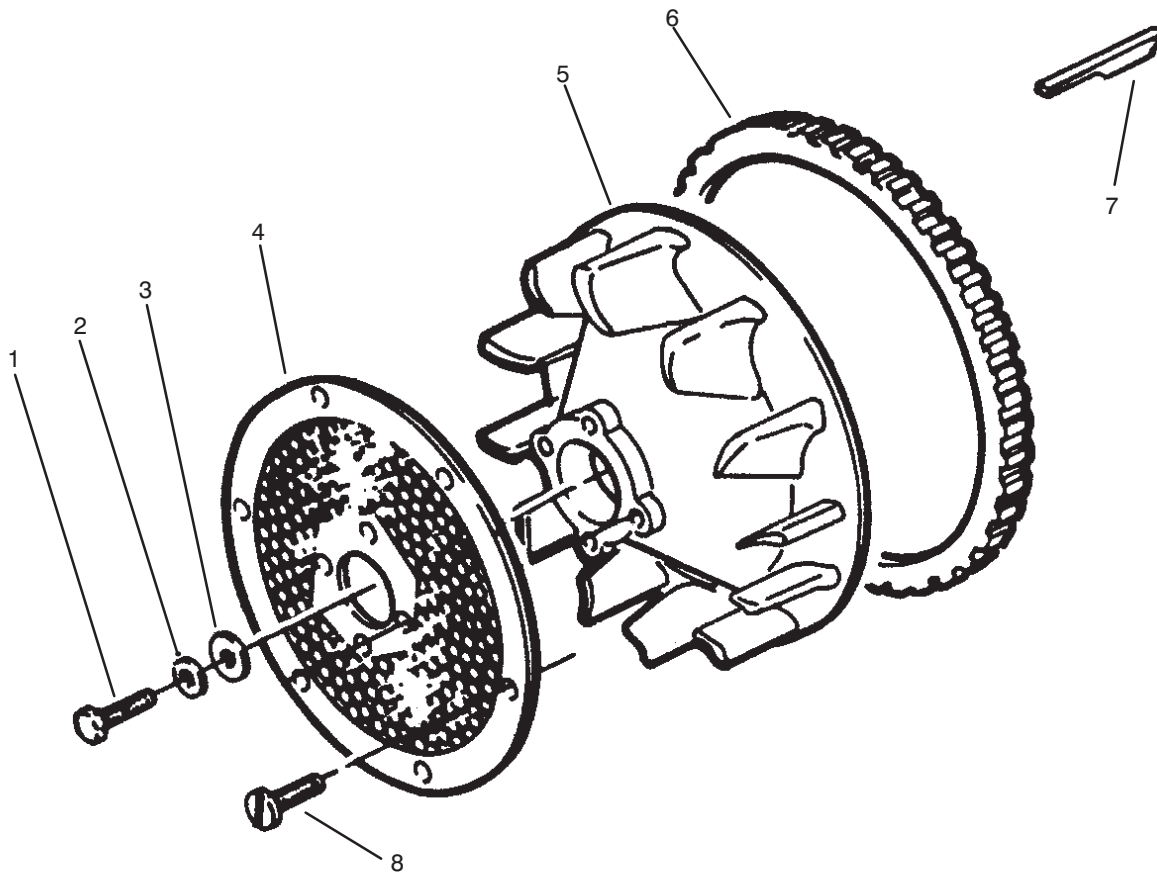
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------------------|
| 1 | 92-0920 | 1 | Housing-Cylinder Air LH |
| 2 | 82-1600 | 2 | Screw-HF |
| 3 | 59-0580 | 1 | Clamp-Wire |
| 4 | 59-0980 | 2 | Screw-HHST |
| 5 | 59-0830 | 6 | Washer-Flat |
| 6 | 59-0970 | 2 | Screw-HHST |
| 7 | 71-6220 | 1 | Clip-Wire |
| 8 | 82-1540 | 1 | Bolt-HH |
| 9 | 59-1080 | 4 | Screw-HF |
| 10 | 98-1701 | 2 | Bracket-Lift |
| 12 | 92-0921 | 1 | Housing-Cylinder Air RH |
| 16 | 59-0820 | 4 | Washer-Flat |
| 17 | 98-1702 | 1 | Housing-Blower P220G I 10955 H |
| * | NN10769 | 1 | Housing-Blower P220G I 10955 G |
| 18 | 82-0620 | 1 | Guard-Stationary |
| 20 | 82-1590 | 4 | Screw-PH Torx |
| 21 | 59-1100 | 2 | Screw-HH |
| 22 | NN10832 | 1 | Bracket-Governor Adjust |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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* Not Illustrated

Part Identified in illustration but not in part list are not used on this model

3319-164 REV. A



Sheet No.: 403

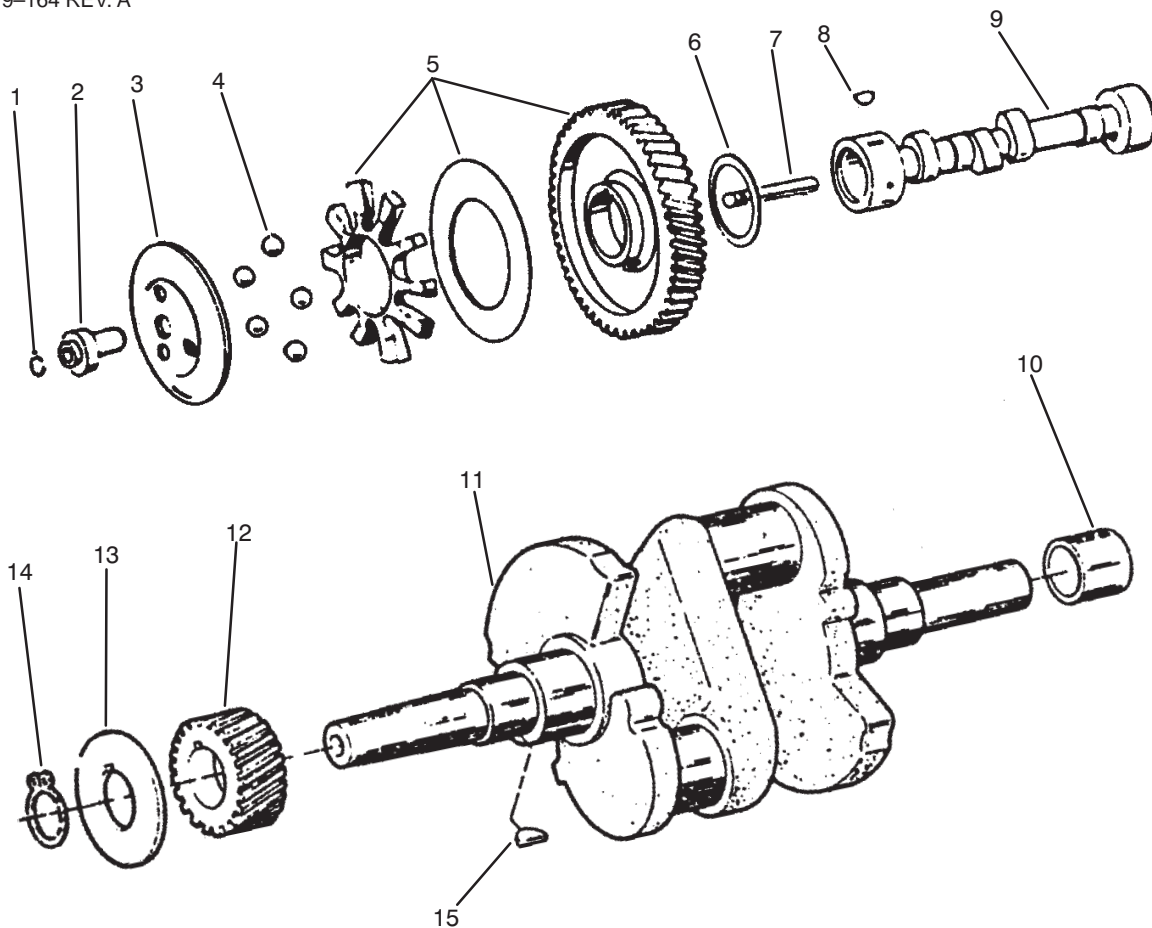
Flywheel

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------|
| 1 | 57-8150 | 1 | Screw-HH |
| 2 | 82-1320 | 1 | Washer-Flat |
| 3 | 59-0810 | 1 | Washer-Flat |
| 4 | 79-6440 | 1 | Screen-Air Inlet |
| 5 | 71-5920 | 1 | Flywheel Incl 6 |
| 6 | 57-8180 | 1 | Gear-Ring |
| 7 | 71-6190 | 1 | Key-Flywheel |
| 8 | 71-6340 | 6 | Screw |

| Ref. No. | Part No. | Qty. | Description |
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Part Identified in illustration but not in part list are not used on this model

3319-164 REV. A



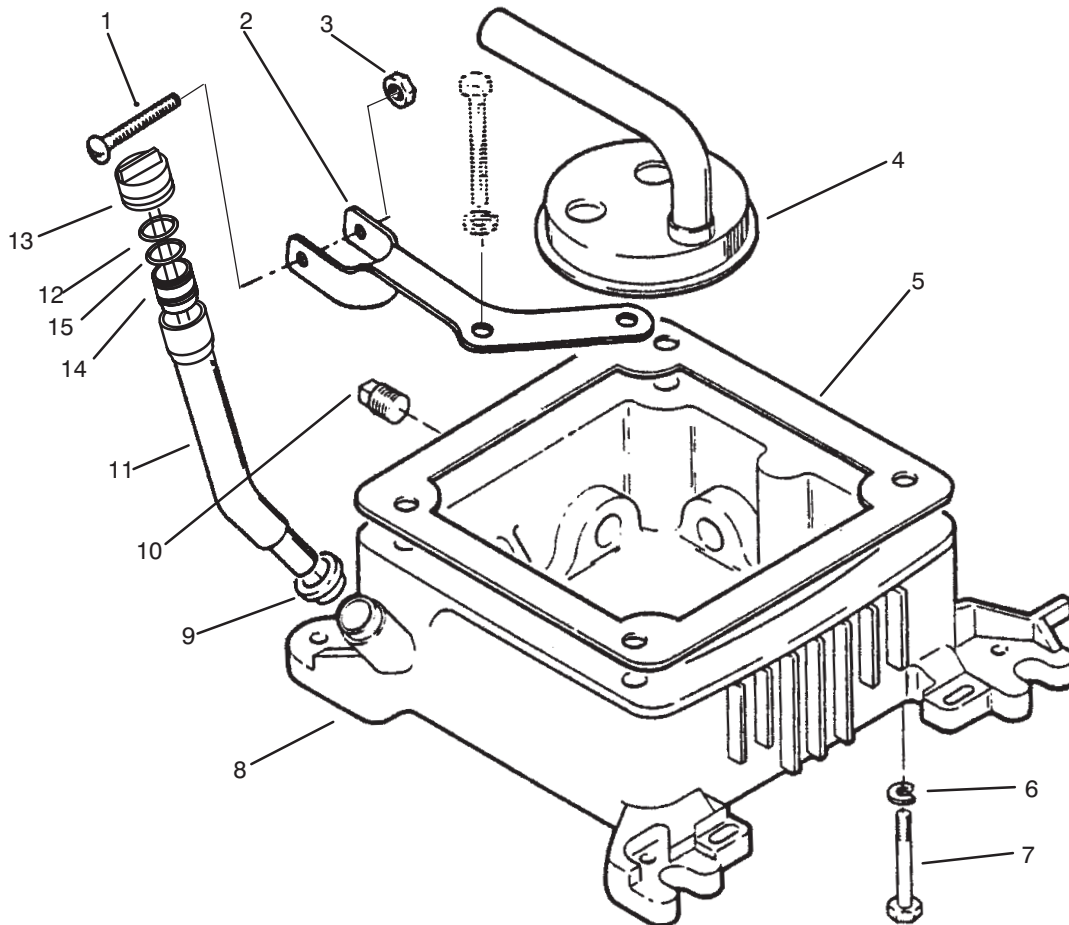
Sheet No.: 404

T-xxxx

Cam & Crankshafts

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------------|
| 1 | 57-9090 | 1 | Ring-Retaining |
| 2 | 57-9130 | 1 | Hub-Governor Cup |
| 3 | 59-0450 | 1 | Cup-Governor |
| 4 | 57-9640 | 1 | Ball-Governor |
| 5 | 57-8210 | 1 | Gear-Camshaft |
| 6 | 57-8230 | 1 | Washer-Thrust |
| 7 | 59-0400 | 1 | Pin-Center |
| 8 | 57-9660 | 1 | Key-Woodruff |
| 9 | 71-6320 | 1 | Camshaft(P220g) |
| 10 | 92-0911 | 1 | Sleeve-Bearing |
| 11 | NN10773 | 1 | Crankshaft(P220g) |
| 12 | 57-8130 | 1 | Gear-Crankshaft |
| 13 | 57-8140 | 1 | Washer-Gear |
| 14 | 57-9710 | 1 | Ring-Retaining |
| 15 | 57-9660 | 1 | Key-Woodruff |

| Ref. No. | Part No. | Qty. | Description |
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Sheet No.: 405

Oil Fill Tube & Base

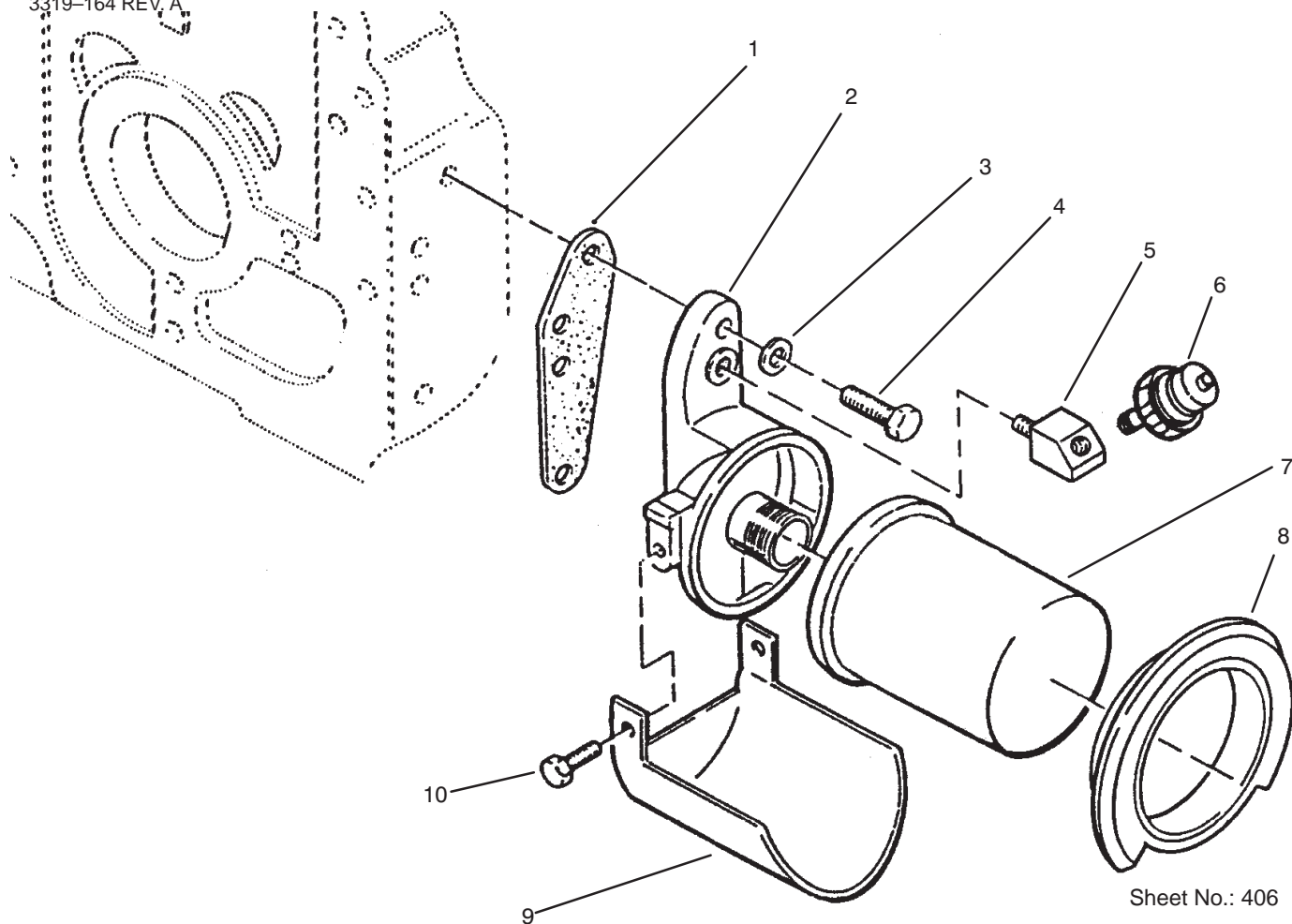
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---|
| 1 | 82-1560 | 1 | Screw |
| 2 | 79-6460 | 1 | Bracket-Fill Tube |
| 3 | 82-1700 | 1 | Nut-Speed |
| 4 | 57-8490 | 1 | Cup-Intake |
| 5 | 57-8090 | 1 | Gasket-Base |
| 6 | 82-1310 | 4 | Washer-Flat |
| 7 | NN10379 | 4 | Screw-HH |
| 8 | 71-5730 | 1 | Base-Oil |
| 9 | 71-6170 | 1 | Seal-Oil |
| 10 | 82-1130 | 2 | Plug |
| 11 | NN10854 | 1 | Tube-Fill P220G I 10955 H |
| 11 | NN10448 | 1 | Tube-Fill (P220g) P220G I/10955 G |
| 12 | 57-9610 | 1 | O-Ring P220G I 10955 G |
| * | 95-2843 | 1 | O Ring-Cap, Uppper P220G I 10955 H |
| 13 | 98-1704 | 1 | Indicator-Oil Level P220G I 10955H |
| * | NN10159 | 1 | Cap-Indicator Oil Fill P220G I 10955 G |
| 14 | 98-1706 | 1 | Adapter-Oil Fill P220G I 10955 H |
| 15 | NN10323 | 1 | O Ring-Cap, Lower |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------|
| | | | P220G I 10955 H |

* Not Illustrated

Part Identified in illustration but not in part list are not used on this model

3319-164 REV. A

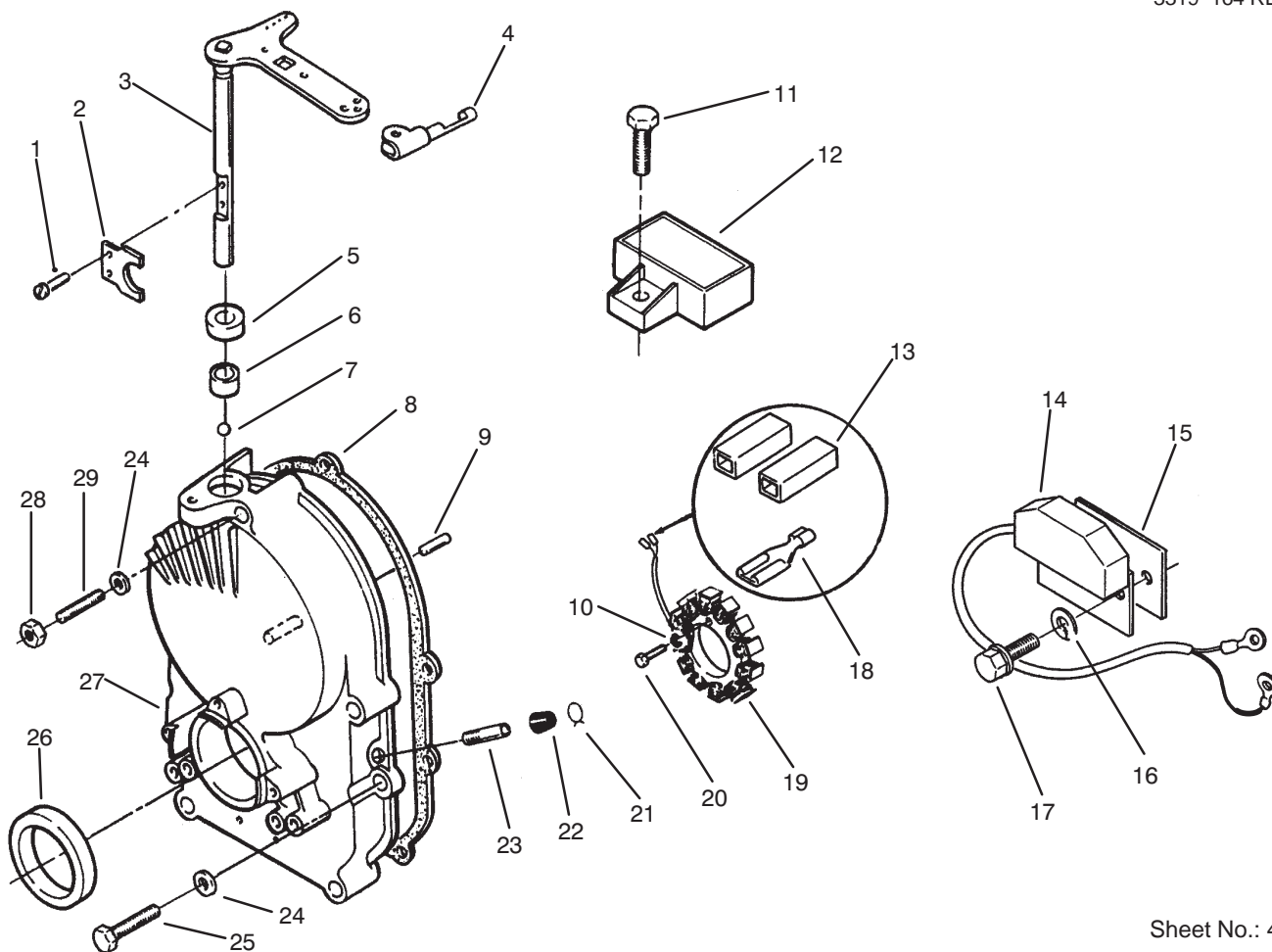


Sheet No.: 406

Oil Filter

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------|
| 1 | 79-6470 | 1 | Gasket-Adapter |
| 2 | 82-0500 | 1 | Adapter-Oil Filter |
| 3 | 57-9750 | 2 | Washer-Flat |
| 4 | NN10373 | 2 | Screw-HH |
| 5 | 59-0640 | 1 | Elbow-Street |
| 6 | 98-1703 | 1 | Switch-Pressure |
| 7 | NN10143 | 1 | Filter-Oil |
| 8 | 82-0680 | 1 | Filter-Gasket Oil |
| 9 | NN10894 | 1 | Drain-Oil Filter |
| 10 | 71-6400 | 2 | Screw-HFW |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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Sheet No.: 407

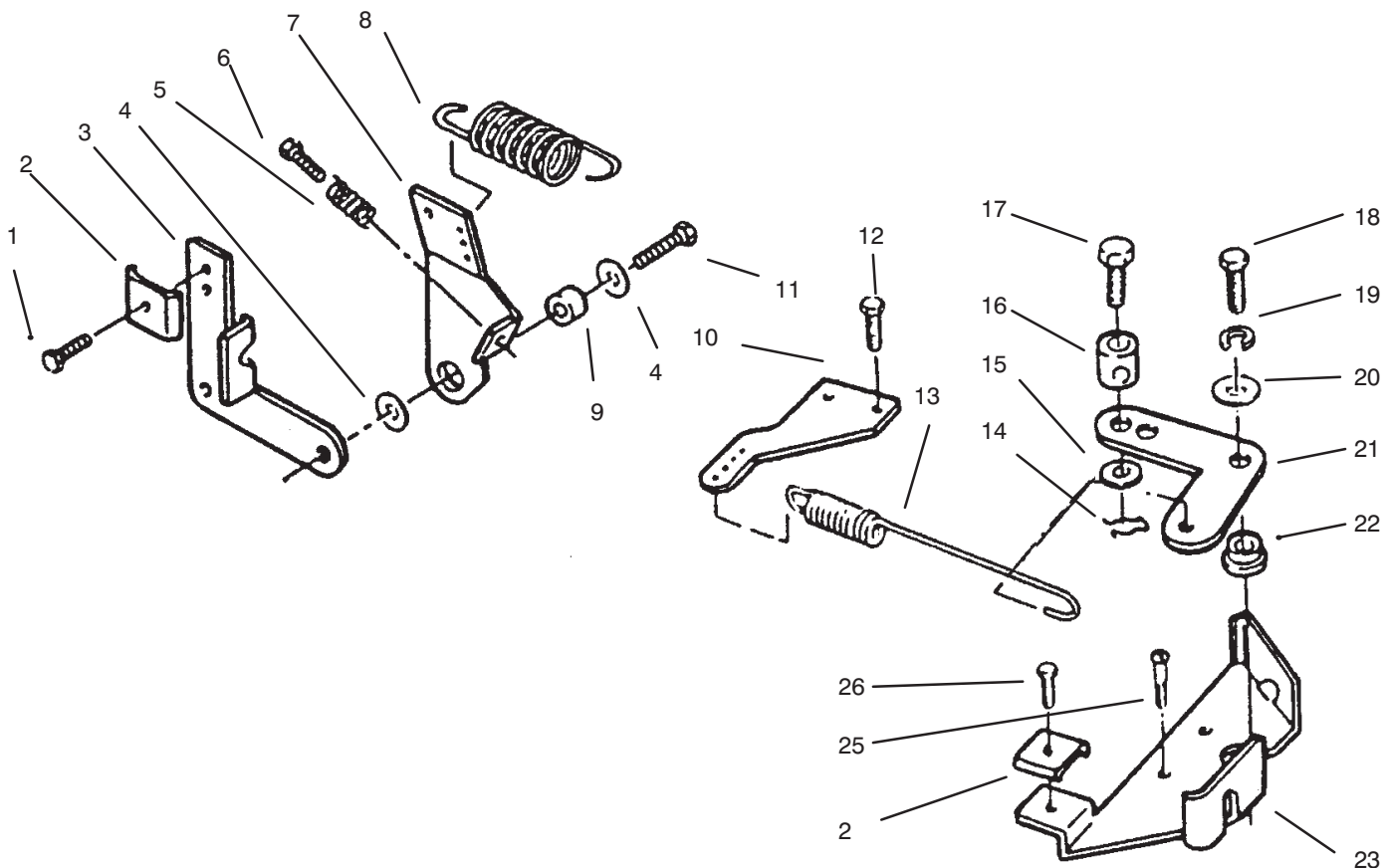
Gear Case & Ignition Controls

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------------------|
| 1 | 59-0950 | 2 | Screw-PH |
| 2 | 59-0420 | 1 | Yoke-Governor |
| 3 | NN10826 | 1 | Shaft & Arm Governor |
| 4 | 94-6680 | 1 | Clip |
| 5 | 57-9570 | 1 | Seal-Oil |
| 6 | 57-9650 | 1 | Bearing-Governor Shaft |
| 7 | 57-9630 | 1 | Bearing-Ball Gov Shaft |
| 8 | 71-6360 | 1 | Gasket |
| 9 | 59-0740 | 1 | Pin-Dowel |
| 10 | 3253-2 | 3 | Washer-Lock #10 |
| 11 | 59-1080 | 1 | Screw-HF |
| 12 | 57-9430 | 1 | Regulator-Voltage 20 Amp |
| 13 | 82-1000 | 2 | Body-Term Conn Kit |
| 14 | 71-6380 | 1 | Control-Ignition |
| 15 | 71-6410 | 1 | Insulator-Ignition |
| 16 | 82-1660 | 2 | Washer-Lock |
| 17 | 71-6400 | 2 | Screw-HFW |
| 18 | 59-0590 | 2 | Terminal-Stator Leads |
| 19 | 92-0967 | 1 | Stator |
| 20 | 82-1500 | 3 | Screw-HH |
| 21 | 57-9550 | 1 | Clamp-Vacuum Port Cap |
| 22 | 59-0370 | 1 | Cap-Vacuum Port |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------|
| 23 | 59-0360 | 1 | Tube-Vacuum Port |
| 24 | 57-9750 | 5 | Washer-Flat |
| 25 | NN10545 | 4 | Screw-HH |
| 26 | 57-9580 | 1 | Seal-Oil |
| 27 | NN10825 | 1 | Kit-Gearcase |
| 28 | 59-1130 | 1 | Nut |
| 29 | 59-0790 | 1 | Stud-Gear Cover |

Part Identified in illustration but not in part list are not used on this model

3319-164 REV. A

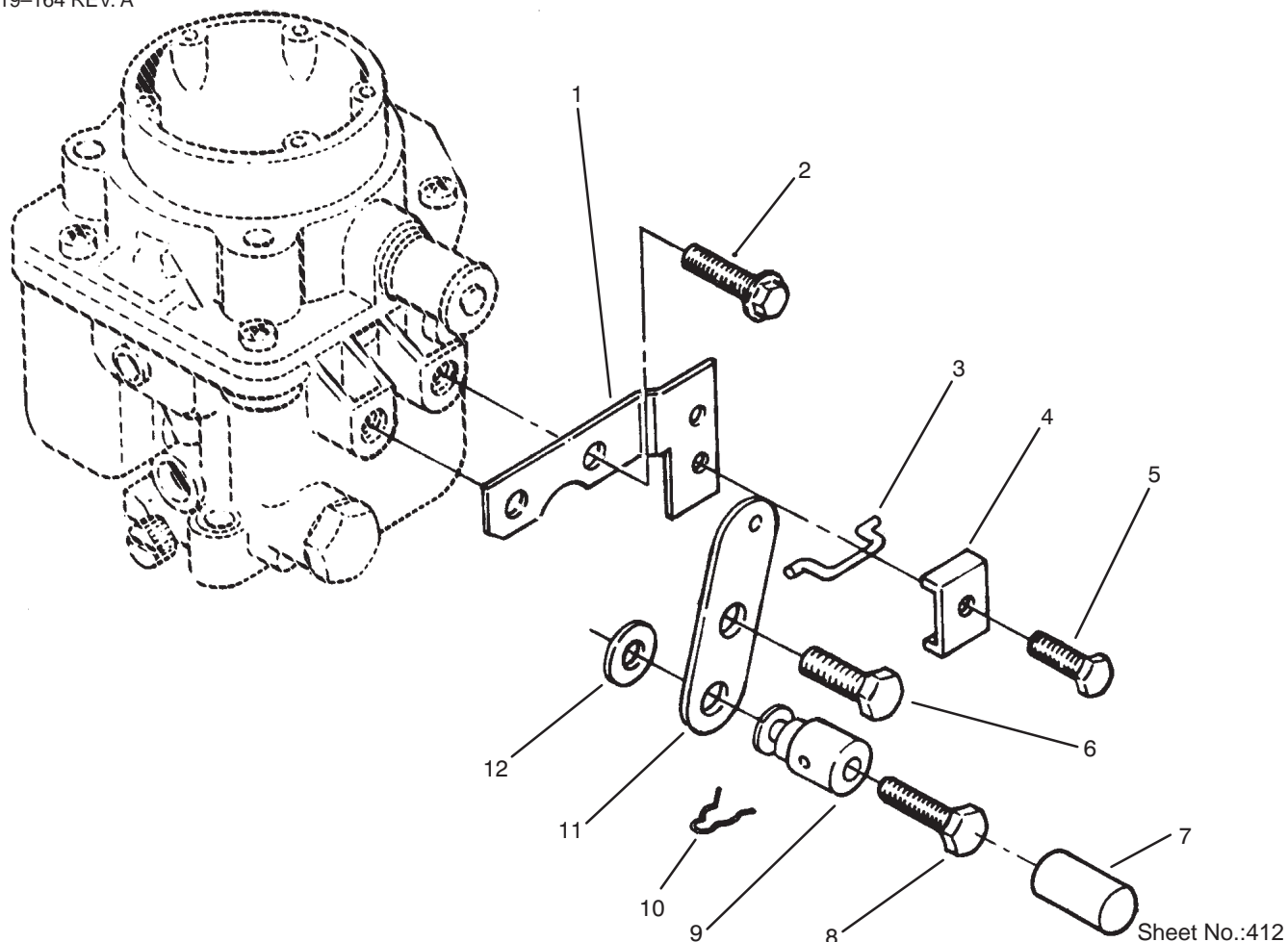


Sheet No.:410

Governor

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------------|
| 1 | 72-3900 | 1 | Screw-TAP |
| 2 | 57-9190 | 2 | Clamp-Cable |
| 3 | 57-9150 | 1 | Bracket-Cable |
| 4 | 59-0830 | 2 | Washer-Flat |
| 5 | 59-0430 | 1 | Spring-Idle Setting |
| 6 | 59-1030 | 1 | Screw-Tapping Hex Hd |
| 7 | 92-0922 | 1 | Arm-Governor Control |
| 8 | 57-9100 | 1 | Spring-Governor |
| 9 | 57-9120 | 1 | Bushing-Control Arm |
| 10 | 79-6420 | 1 | Adapter-Governor Arm |
| 11 | 59-1100 | 1 | Screw-HH |
| 12 | 59-1050 | 1 | Screw-PH |
| 13 | NN10932 | 1 | Spring-Governor |
| 14 | 59-0720 | 1 | Pin-Cotter |
| 15 | 201270 | 1 | Washer |
| 16 | 57-9120 | 1 | Bushing-Control Arm |
| 17 | 72-3890 | 1 | Screw-HH |
| 18 | 82-1370 | 1 | Screw-HH |
| 19 | 82-1620 | 1 | Washer-Lock |
| 20 | 59-0830 | 1 | Washer-Flat |
| 21 | 201256 | 1 | Link-Governor Control |
| 22 | 79-6400 | 1 | Bushing-Governor Cont |

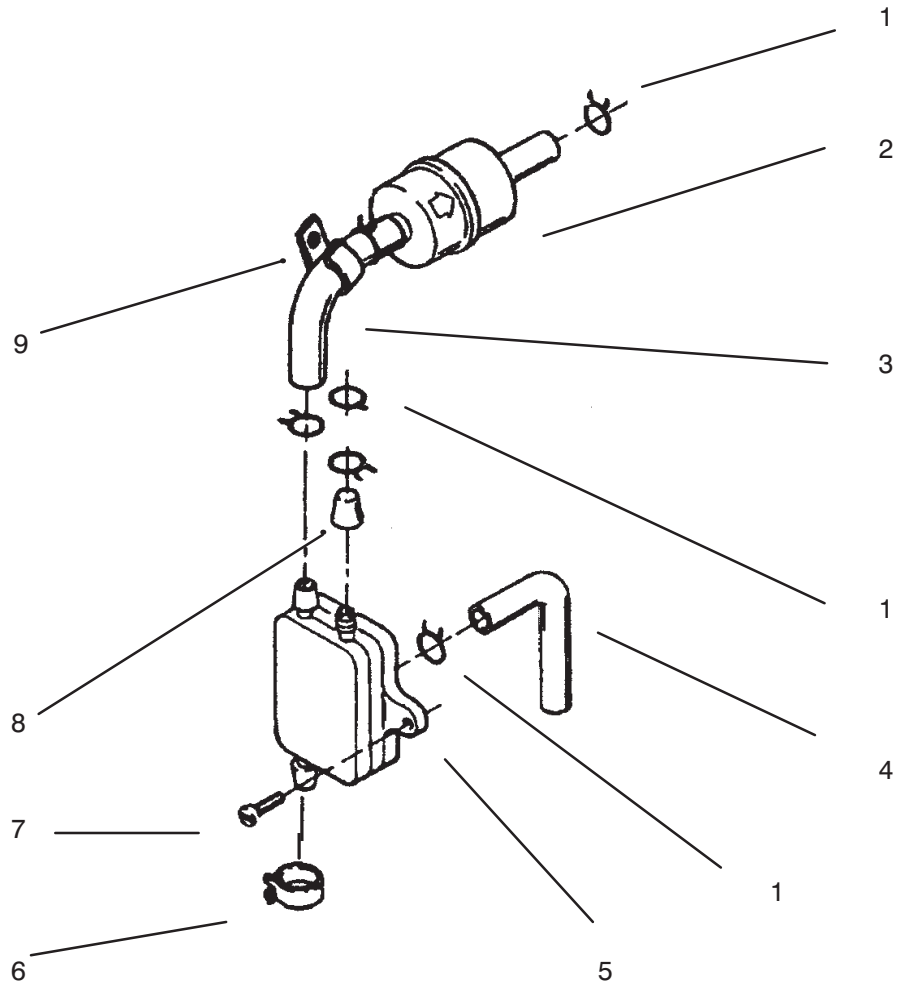
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------------|
| 23 | 79-6390 | 1 | Bracket-Governor Cont |
| 25 | 201327 | 1 | Screw-TAP |
| 26 | 59-1000 | 3 | Screw |



Choke Control

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---------------------|
| 1 | 59-0470 | 1 | Bracket-Choke Cable |
| 2 | 72-3880 | 1 | Screw-HF |
| 3 | 57-9180 | 1 | Link-Choke |
| 4 | 57-9190 | 1 | Clamp-Cable |
| 5 | 72-3900 | 1 | Screw-TAP |
| 6 | 92-0916 | 1 | Screw-Shoulder |
| 7 | NN10830 | 1 | Plug-Cap |
| 8 | 72-3890 | 1 | Screw-HH |
| 9 | 57-9170 | 1 | Swivel-Choke Lever |
| 10 | 59-0720 | 1 | Pin-Cotter |
| 11 | NN10233 | 1 | Lever-Choke |
| 12 | 59-0850 | 1 | Washer-Flat |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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Sheet No.: 413

Fuel Filter & Pump

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---------------------|
| 1 | 82-1080 | 6 | Clamp-Hose .50" Dia |
| 2 | 71-5960 | 1 | Filter-Fuel |
| 3 | NN10790 | 1 | Line-Fuel 12" |
| 4 | NN10302 | 1 | Line-Fuel 7" |
| 5 | 57-9080 | 1 | Pump-Fuel |
| 6 | 950154 | 2 | Clamp-Corbin |
| 7 | 59-1050 | 2 | Screw-PH |
| 8 | 59-0370 | 1 | Cap-Vacuum Port |
| 9 | 71-6220 | 1 | Clip-Wire |

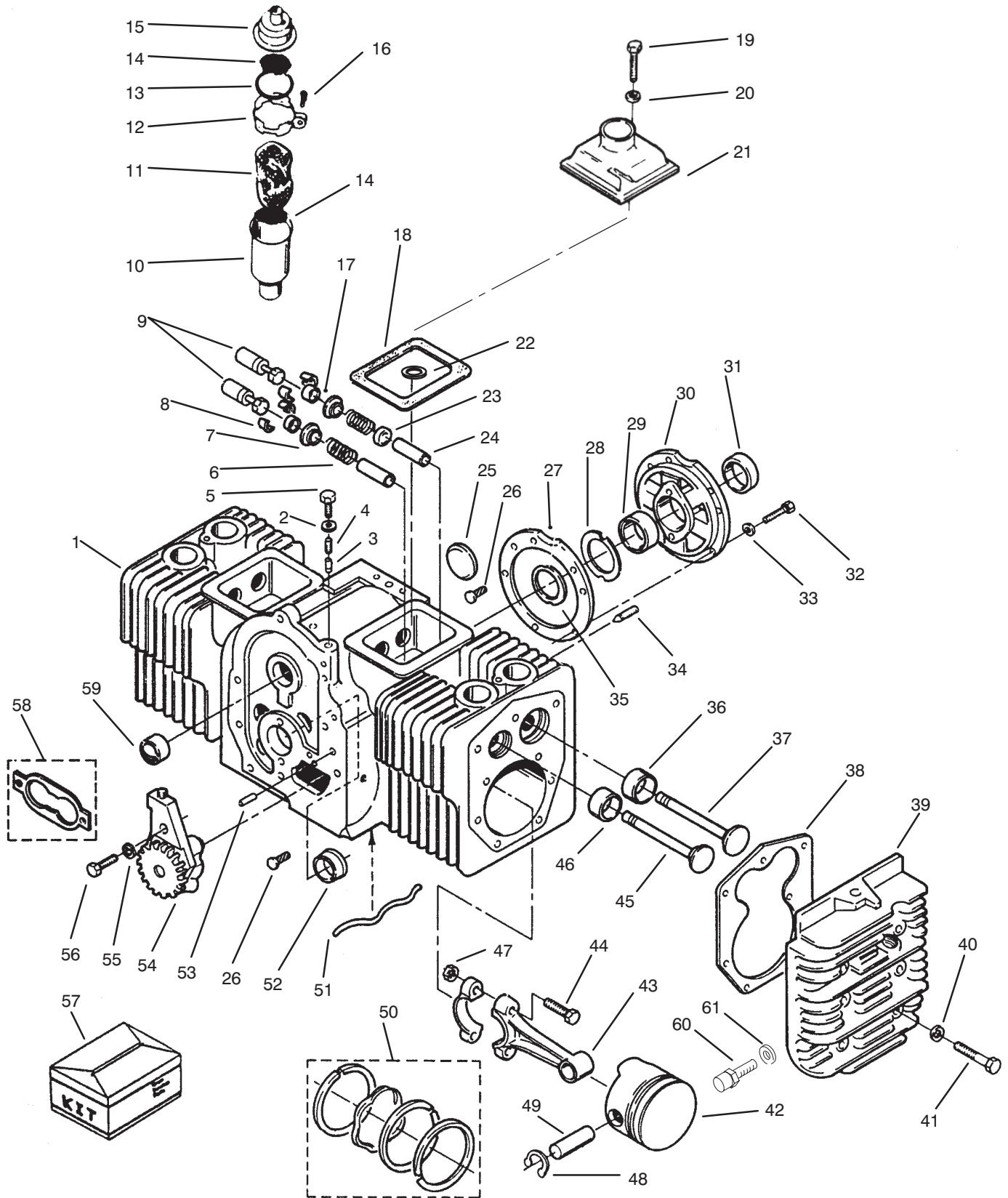
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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Part Identified in illustration but not in part list are not used on this model

3319-164 REV. A

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Engine Cylinder Block

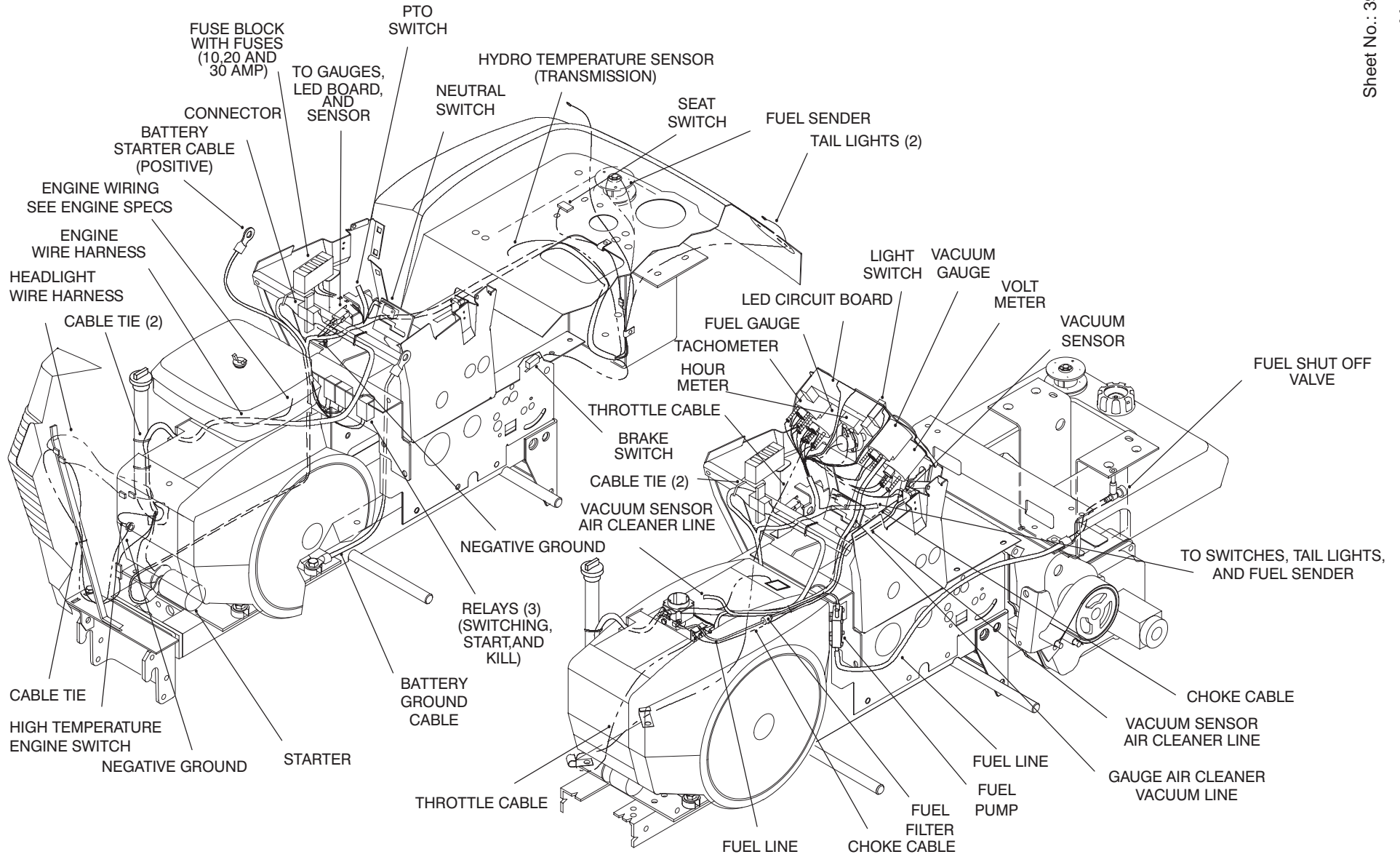


Engine Cylinder Block

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------------------|
| 1 | 92-0900 | 1 | Block-Cyl.(Short)(P2 0g) |
| 2 | 57-8430 | 2 | Rod-Conn |
| 2 | 57-9760 | 1 | Washer-Flat |
| 3 | 57-8470 | 1 | Plunger-Bypass Valve |
| 4 | 59-0280 | 1 | Spring-Bypass Valve |
| 5 | 59-0910 | 1 | Screw-HH |
| 6 | 71-5790 | 4 | Spring-Valve |
| 7 | 71-5800 | 4 | Washer-Valve Spring |
| 8 | NN10082 | 8 | Lock-Valve Spring |
| 9 | 57-8450 | 4 | Tappet-Valve STD |
| 10 | 82-0540 | 1 | Tube-Breather |
| 11 | 57-8580 | 1 | Baffle-Breather Tube |
| 12 | 82-0530 | 1 | Clamp-Tube |
| 13 | 82-0570 | 1 | O-Ring-Cap |
| 14 | 82-0560 | 2 | Screen-Tube |
| 15 | 82-0550 | 1 | Cap & Valve-Breather |
| 16 | 82-1480 | 1 | Screw-PH |
| 17 | 71-5830 | 4 | Cap-Valve |
| 18 | 57-8280 | 2 | Gasket-Cover |
| 19 | NN10370 | 2 | Screw-HH |
| 20 | 57-9740 | 2 | Washer-Flat |
| 21 | NN10821 | 1 | Cover-Valve |
| 22 | 59-0820 | 1 | Washer-Flat |
| 23 | 71-6180 | 2 | Seal-Valve |
| 24 | 71-6250 | 2 | Guide-Valve |
| 24 | 71-6260 | 2 | Guide-Valve |
| 25 | 57-9690 | 1 | Plug-Welch |
| 26 | 59-0730 | 4 | Pin-Drive |
| 27 | 57-8010 | 1 | Gasket-Bearing Plate |
| 28 | 57-8170 | A/R | Shim-Crankshaft .005" |
| 29 | 57-8050 | 1 | Bearing-Crankshaft Rear |
| 29 | 57-8060 | 1 | .010" Undersize |
| 29 | 59-0020 | 1 | .002" Undersize |
| 29 | 59-0030 | 1 | .020" Undersize |
| 29 | 59-0040 | 1 | .030" Undersize |
| 30 | 82-0020 | 1 | Plate-Bearing |
| 31 | 57-9590 | 1 | Seal-Oil |
| 32 | 59-0880 | 5 | Screw-HF |
| 33 | 3253-5 | 5 | Washer-Lock |
| 33 | 82-1310 | 5 | Washer-Flat |
| 34 | 3247-4 | 2 | Screw-HS |
| 35 | 57-8160 | 2 | Washer-Thrust |
| 36 | 59-0050 | 2 | Insert-Valve Seat Intake |
| 36 | 59-0080 | 2 | .010" Oversize |
| 37 | 71-5770 | 2 | Valve-Intake |
| 38 | 57-8330 | 2 | Gasket-Head |
| 39 | 59-0180 | 1 | Head-Cylinder RH |
| 39 | 71-5810 | 1 | Head-Cylinder LH |
| 40 | 57-9770 | 18 | Washer-Flat |
| 41 | 59-0900 | 18 | Screw-HH |
| 42 | 82-1800 | 2 | Piston STD INC 48-49 |
| 42 | 92-0902 | 2 | .010" Oversize |
| 42 | 92-0903 | 2 | .020" Oversize |
| 42 | 92-0904 | 2 | .030" Oversize |
| 43 | 57-8420 | 2 | Rod-Conn |
| 43 | 57-8440 | 2 | Rod-Conn |

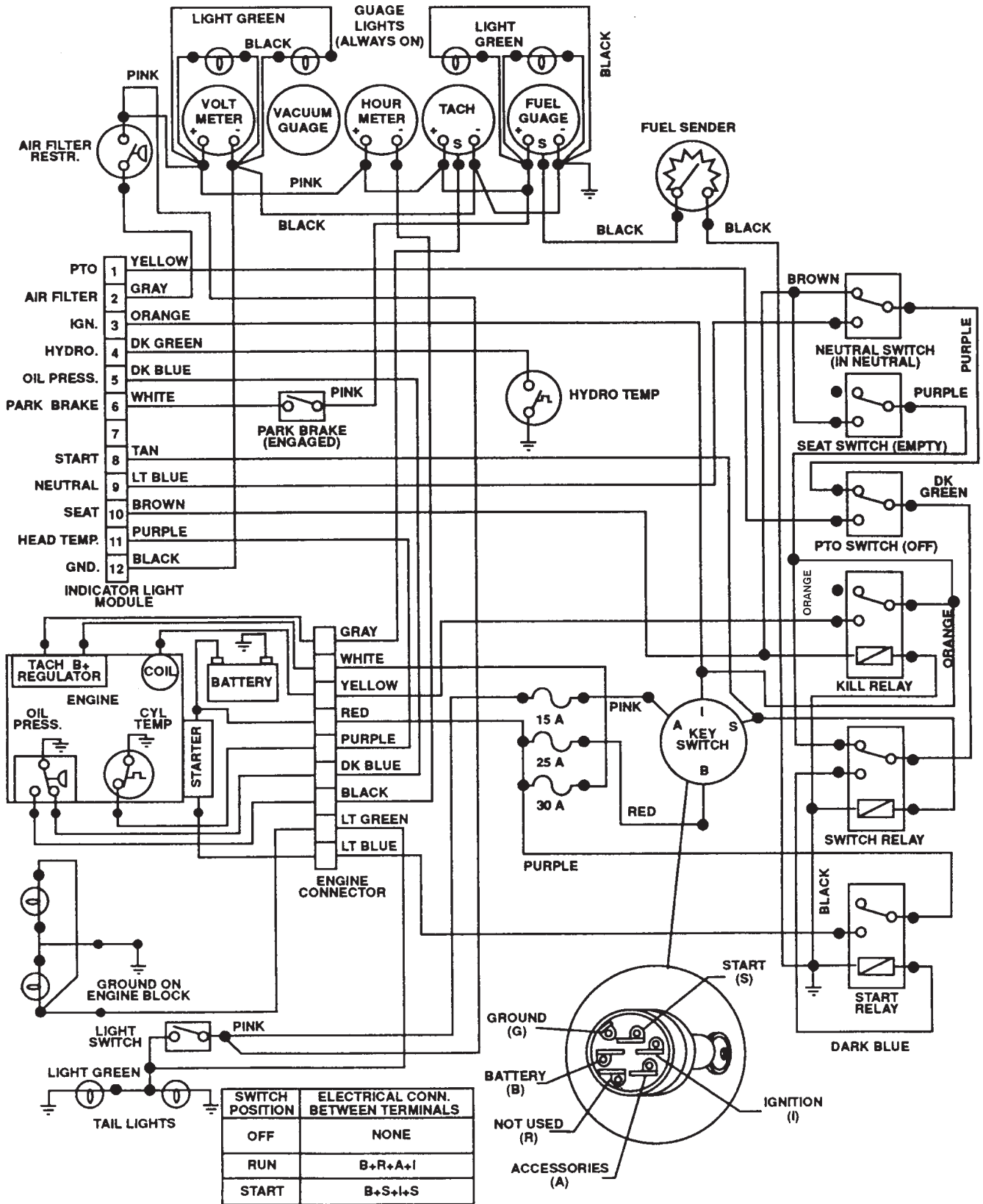
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------------|
| 43 | 59-0250 | 2 | Rod-Conn |
| 44 | 95-7697 | 4 | Bolt-Connecting Rod |
| 45 | 71-5780 | 2 | Spring-Clutch |
| 46 | 59-0100 | 2 | Insert-Valve Seat Exh |
| 46 | 59-0110 | 2 | .002" Oversize |
| 46 | 59-0120 | 2 | .005" Oversize |
| 46 | 59-0130 | 2 | .010" Oversize |
| 46 | 59-0140 | 2 | .025" Oversize |
| 47 | 95-7698 | 4 | Nut |
| 48 | 57-9720 | 4 | Ring-Retaining |
| 49 | 71-6310 | 2 | Pin-Piston |
| 50 | 92-0905 | 2 | Kit-Ring Piston STD |
| 50 | 92-0906 | 2 | .005" Oversize |
| 50 | 92-0907 | 2 | .010" Oversize |
| 50 | 92-0908 | 2 | .020" Oversize |
| 50 | 92-0909 | 2 | .030" Oversize |
| 51 | 59-0290 | 1 | Tube-Oil |
| 52 | 57-8020 | 1 | Bearing-Crankshaft |
| 52 | 57-8030 | 1 | .010" Undersize |
| 52 | 57-9360 | 1 | .002" Undersize |
| 52 | 57-9800 | 1 | .020" Undersize |
| 52 | 59-0010 | 1 | .030" Undersize |
| 53 | 59-0750 | 2 | Pin Align |
| 54 | 57-8480 | 1 | Pump-Oil |
| 55 | 82-1340 | 2 | Washer |
| 56 | 82-1370 | 2 | Screw-HH |
| 57 | 71-6290 | 1 | Kit-Gasket Complete |
| 58 | 57-8460 | 1 | Kit-Gasket Oil Pump |
| 59 | 57-8000 | 2 | Bearing-Camshaft |
| 60 | NN10274 | 1 | Switch-High Temp. |
| 61 | NN10924 | 1 | Washer-Lock |

Wire Harness & Cable Routing

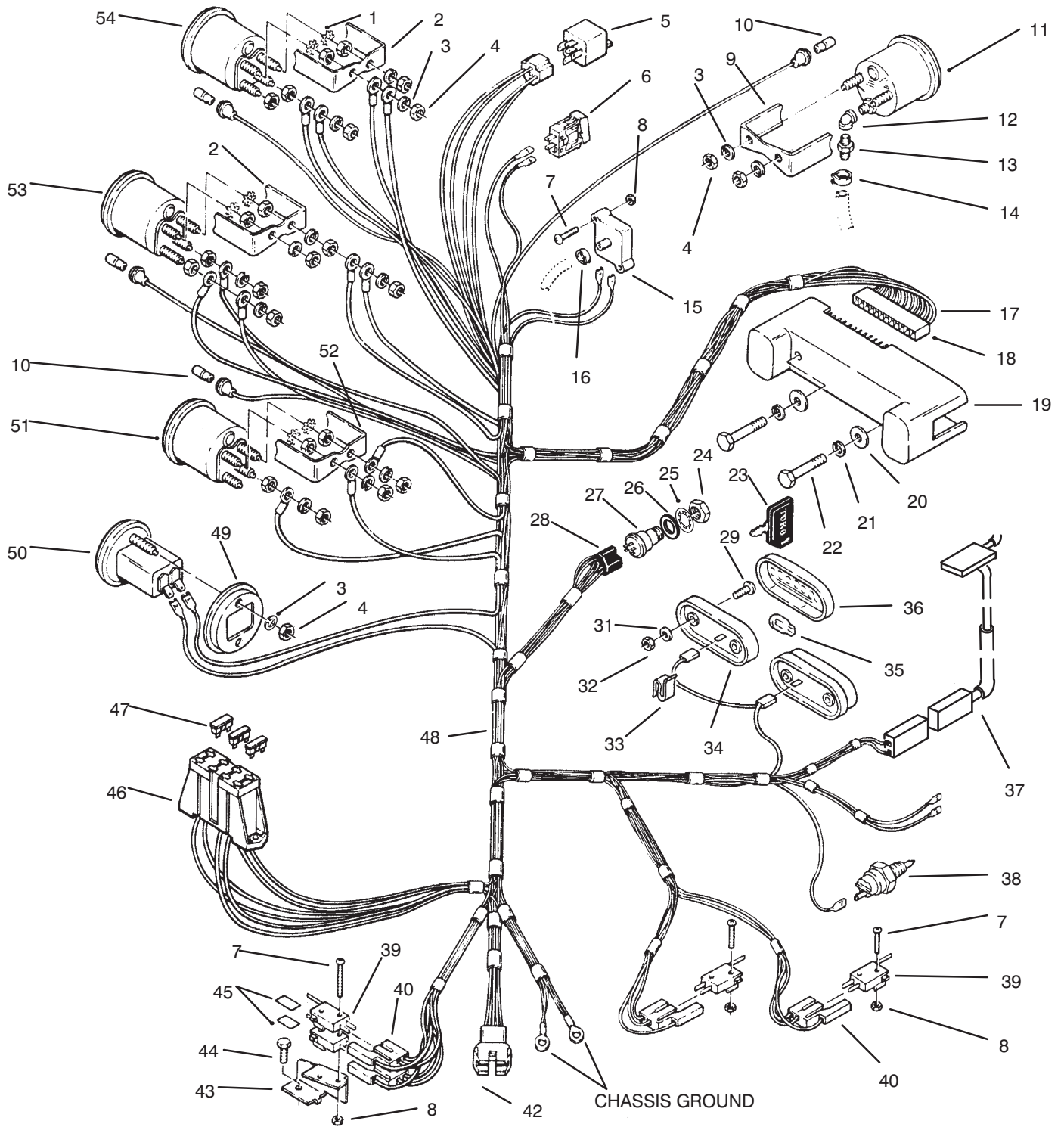


**520-H AND 520-HE WIRE HARNESS, CABLE AND TUBE ROUTING
TWIN CYLINDER**

Electric Schematic



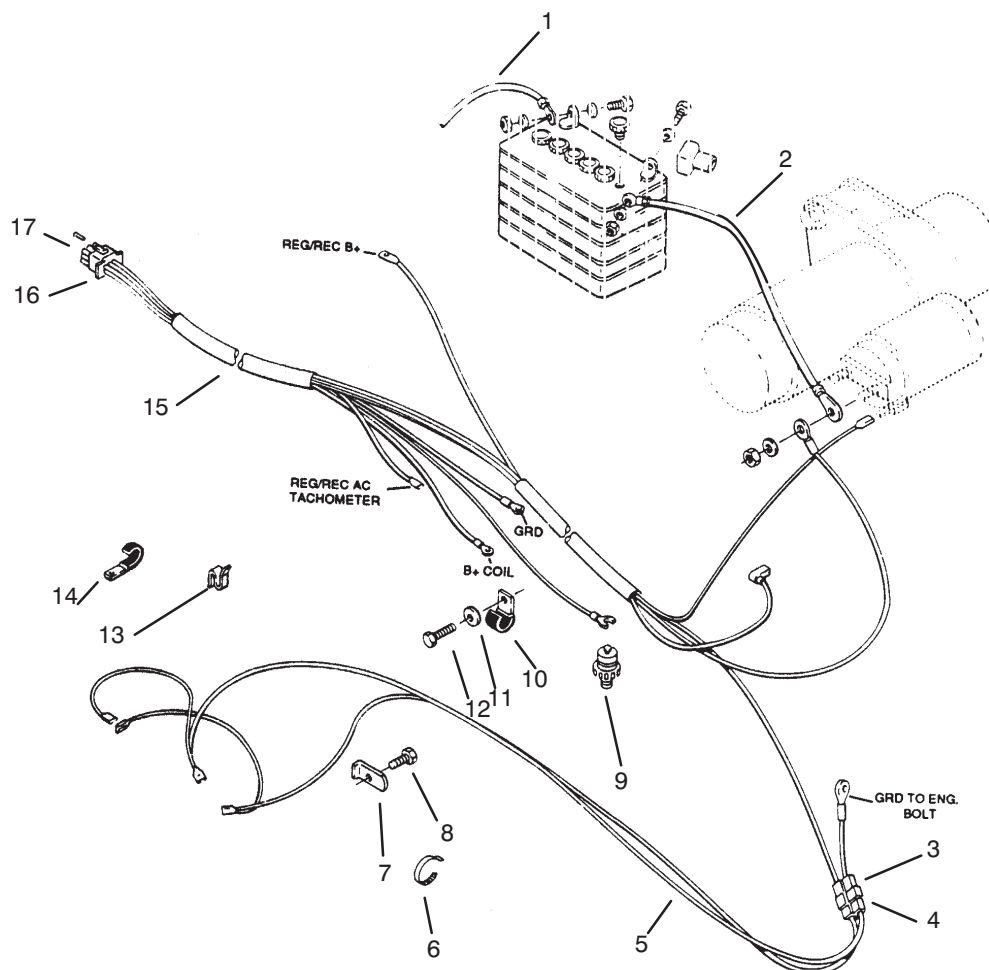
520-Wire Harness Attachment & Component's



520-Wire Harness Attachment & Component's

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--|
| 1 | 3253-17 | 8 | Washer - Lock |
| 2 | 78-0080 | 2 | Bracket - Mounting |
| 3 | 3255-25 | 2 | Washer - Lock |
| 4 | 3217-27 | A/R | Nut - Hex. |
| 5 | 116397 | 3 | Relay |
| 6 | 92-9844 | 1 | Switch - Light |
| 7 | 910948 | 4 | Screw |
| 8 | 915732 | 6 | Nut - Elastic |
| 9 | 78-0100 | 2 | Bracket - Mounting |
| 10 | 79-0450 | 4 | Lamp - .938" Long |
| 11 | 79-2660 | 1 | Gauge - Vacuum (Incl. Ref. #3-4 & 9) |
| 12 | 943021 | 1 | Elbow |
| 13 | 105076 | 1 | Fitting - Straight |
| 14 | 950154 | 1 | Clamp - Corbin |
| 15 | 94-1836 | 1 | Sensor - Air Cleaner |
| 16 | 114767 | 1 | Clamp |
| 17 | 114633 | 12 | Terminal |
| 18 | 114632 | 1 | Connector - Male |
| 19 | 79-2130 | 1 | Board - Light Circ |
| 20 | 3256-21 | 2 | Washer - Flat |
| 21 | 3253-15 | 2 | Washer - Lock |
| 22 | 910783 | 2 | Screw |
| 23 | 62-7770 | 2 | Key - Padded Ignition |
| 24 | 101884 | 1 | Nut - Special |
| 25 | 9201604 | 1 | Washer - Lock |
| 26 | 920262 | 1 | Washer |
| 27 | 111216 | 1 | Switch - Ignition (Incl. Ref. #24-26) |
| 28 | 105302 | 1 | Connector Ignition Switch (Ref. Item #48) |
| 29 | 910809 | 4 | Screw |
| 31 | 3254-1 | 4 | Washer - Lock |
| 32 | 3219-14 | 4 | Nut |
| 33 | 3023 | 2 | Clip - Speed |
| 34 | 105202 | 2 | Base - Taillight w/Bulb |
| 35 | 109045 | 2 | Bulb - Light |
| 36 | 112564 | 2 | Lens - Taillight |
| 37 | 38-1420 | 1 | Switch - Seat |
| 38 | 113193 | 1 | Switch - Oil Temp |
| 39 | 111332 | 2 | Switch - Interlock |
| 40 | 111498 | 5 | Connector |
| 42 | 113119 | 1 | Connector - Fem |
| 43 | 111488 | 1 | Support - Switch |
| 44 | 926671 | 3 | Bolt |
| 45 | 111642 | 2 | Barrier - Switch Insulator |
| 46 | 120930 | 1 | Body - Fuse (Ref. Item #48) |
| 47 | 218-578 | 1 | Fuse - 10 Am |
| | 109101 | 1 | Fuse - 20 Amp |
| | NN10277 | 1 | Fuse - 30 Amp |
| 48 | 79-3630 | 1 | Wire Harness |
| 49 | 78-3220 | 1 | Bracket - Mountin |
| 50 | 78-0020 | 1 | Hourmeter (Incl. Ref. #3-4 & 49) |
| 51 | 78-0060 | 1 | Tachometer (Incl. Ref. #1, 3-4 & 5 52) |
| 52 | 114018 | 1 | Bracket - Mounting |
| 53 | 78-0040 | 1 | Gauge - Fuel |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------------------------|
| 54 | 78-0030 | 1 | (Incl. Ref. #1-4) Voltmeter |
| * | 117257 | 1 | (Incl. Ref. #1-4) Tie - Snap In |



Sheet No.:
C-1673

Engine Wire Harness

| Ref. No. | Part No. | Qty. | Description | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------------------------|----------|----------|------|-------------|
| 1 | | 1 | Cable – Battery– | | | | |
| 2 | | 1 | Cable – Battery (+) | | | | |
| 3 | NN10278 | 1 | Connector | | | | |
| 4 | 109357 | 1 | Connector | | | | |
| 5 | 114052 | 1 | Harness – Headlight | | | | |
| 6 | 100571 | 1 | Tie – Cable | | | | |
| 7 | 109459 | 2 | Clamp | | | | |
| 8 | 926671 | 2 | Bolt – Hex | | | | |
| 9 | 94-1845 | 1 | Switch – Low Oil | | | | |
| 10 | NN10348 | 1 | Clip | | | | |
| 11 | NN10425 | 1 | Washer – Lock | | | | |
| 12 | 82-1540 | 1 | Screw | | | | |
| 13 | 3023 | 1 | Clip – Small | | | | |
| 14 | 8830 | 1 | Clip | | | | |
| 15 | 94-1846 | 1 | Harness–Eng Wiring P220G I/19055G | | | | |
| 15 | | 1 | Harness–Eng Wiring P220G I/19055H | | | | |
| 16 | NN10281 | 1 | Connector | | | | |
| 17 | NN10279 | 1 | Contact – Socket | | | | |

Toro Part Number Index

| Part No. | Page No. | Ref. No. | Qty. | Description |
|----------|----------|----------|------|---------------------|
| 1121 | 8 | 14 | 1 | Key—Square |
| 1278 | 9 | 35 | 1 | Washer—Shim |
| 1518 | 22 | 21 | 1 | Bearing—Needle |
| 1532 | 22 | 22 | 2 | Bearing—Needle |
| 1538 | 22 | 12 | 1 | Bearing—Needle |
| 2844 | 15 | 20 | 1 | Washer—Flat |
| 3023 | 11 | 27 | 2 | Clip |
| 3765 | 10 | 21 | 1 | Washer—Flat |
| 3765 | 13 | 8 | 1 | Washer—Flat |
| 5108 | 16 | 3:3 | 2 | Valve—Tire Tubeless |
| 5108 | 16 | 10:5 | 2 | Valve—Tire Tubeless |
| 5210 | 3 | 12 | 6 | Washer—Shim |
| 5618 | 2 | 15 | 1 | Ring—Retaining |
| 5618 | 17 | 11 | 2 | Ring—Retaining |
| 5666 | 13 | 4 | 2 | Bushing—Flanged |
| 5979 | 1 | 17 | 2 | Bushing |
| 5983 | 7 | 6 | 1 | Bushing |
| 5983 | 9 | 1 | 3 | Bushing |
| 5991 | 15 | 14 | 1 | Fitting—Filter |
| 6216 | 2 | 10 | 1 | Pin—Pivot |
| 6229 | 8 | 17 | 1 | Bushing—Flanged |
| 6449 | 21 | 12 | 2 | Seal—Oil |
| 6472 | 2 | 2 | 1 | Bearing—Pillow |
| 6658 | 12 | 13 | 1 | Race—Bearing |
| 6659 | 12 | 12 | 2 | Retainer—Plate |
| 6662 | 12 | 16 | 1 | Bearing—Needle |
| 6663 | 12 | 15 | 1 | Seal—Oil |
| 7443 | 12 | 9 | 1 | Pulley—Engine |
| 7456 | 5 | 10 | 4 | Clamp |
| 7879 | 10 | 20 | 1 | Bushing—Flanged |
| 7956 | 22 | 16 | 1 | Washer—Thrust |
| 8616 | 17 | 20 | 2 | Spring—Compression |
| 8830 | 4 | 33 | 1 | Retainer—"J" |
| 8830 | 8 | 12 | 1 | Retainer—"J" |
| 8830 | 14 | 13 | 2 | Retainer—"J" |
| 8830 | 17 | 28 | 1 | Retainer—"J" |
| 8830 | 19 | 11 | 1 | Retainer—"J" |
| 8830 | 20 | 21 | 1 | Retainer—"J" |
| 8830 | 22 | 9 | 1 | Retainer—"J" |
| 9038 | 17 | 12 | 1 | Grip |
| 9416 | 21 | 11 | 2 | Bearing—Needle |
| 9547 | 22 | 23 | 1 | Washer—Thrust |
| 9548 | 2 | 18 | 4 | Washer—Thrust |
| 9865 | 2 | 19 | 2 | Bearing—Thrust |
| 100304 | 9 | 16 | 2 | Bearing |
| 100305 | 15 | 4 | 2 | Washer—Friction |
| 100309 | 15 | 6 | 1 | Bushing—Cam Pivot |
| 100365 | 15 | 3 | 2 | Washer—Spring Disc |
| 100656 | 9 | 22 | 1 | Bearing—Cam Return |
| 101017 | 17 | 15 | 1 | Lock—Hitch |
| 101623 | 21 | 6 | 8 | Gear—Pinion |
| 101707 | 17 | 23 | 1 | Lock—Attachment |
| 101750 | 17 | 19 | 1 | Rod—Pivot |
| 101751 | 17 | 27 | 1 | Rod—Lock |
| 101757 | 7 | 24 | 1 | Spacer |
| 101853 | 9 | 38 | 1 | Spring—Compression |
| 101884 | 6 | 17:1 | 2 | Nut—Hex |
| 101889 | 21 | 4 | 2 | Gear—Axle |
| 102025 | 10 | 3 | 1 | Spacer |
| 102374 | 8 | 19 | 1 | Pin—Pivot |
| 102628 | 7 | 27 | 1 | Fitting—Tube |
| 102628 | 15 | 28 | 1 | Fitting—Tube |

*Not Illustrated

Toro Part Number Index (cont.)

| Part No. | Page No. | Ref. No. | Qty. | Description |
|----------|----------|----------|------|---------------------|
| 102872 | 12 | 2 | 1 | Shaft—PTO |
| 102881 | 1 | 3 | 2 | Headlamp |
| 103125 | 9 | 29 | 1 | Spring—Extension |
| 103125 | 13 | 7 | 1 | Spring—Extension |
| 103995 | 15 | 49 | 1 | Washer |
| 104841 | 7 | 16 | 1 | Spring |
| 104859 | 13 | 16 | 1 | Spacer—Flanged |
| 105061 | 21 | 7 | 1 | Gear—Differential |
| 105202 | 11 | 30 | 2 | Base—Light |
| 105269 | 17 | 5 | 1 | Pin—Hitch |
| 105316 | 17 | 14 | 2 | Cap—Rod |
| 105453 | 12 | 10 | 1 | Key |
| 105503 | 11 | 21 | 2 | Bushing |
| 105524 | 11 | 20 | 2 | Bracket—Pivot |
| 105797 | 1 | 18 | 2 | Ring—Retaining |
| 105797 | 17 | 18 | 8 | Ring—Retaining |
| 105876 | 21 | 5 | 2 | Ring—Retaining |
| 106267 | 7 | 18 | 1 | Grommet |
| 106269 | 8 | 9 | 2 | Bearing—Flange |
| 106448 | 15 | 40 | 1 | Nipple—Trans Filler |
| 106522 | 8 | 4 | 1 | Chain—Lift |
| 106634 | 17 | 8 | 1 | Pin—Attachment |
| 106661 | 15 | 9 | 1 | Cam |
| 106695 | 12 | 20 | 1 | Ring—Retaining |
| 106719 | 15 | 17 | 1 | Drum—Brake |
| 106826 | 15 | 51 | 2 | Washer—Thrust |
| 106948 | 18 | 8 | 1 | Tray—Battery |
| 107069 | 5 | 5 | 6 | Nut—Panel |
| 107374 | 21 | 8 | 4 | Washer—Flat |
| 107938 | 10 | 25 | 1 | Spring—Extension |
| 108312 | 21 | 15 | 1 | Gasket—Transaxle |
| 108316 | 15 | 35 | 1 | Pulley—Hydro |
| 108319 | 22 | 2 | 1 | Gasket—Transmission |
| 108323 | 15 | 15 | 1 | Base—Filter |
| 108326 | 15 | 2 | 1 | Spacer—Pivot |
| 108327 | 15 | 39 | 1 | Spacer—Pivot |
| 108333 | 15 | 5 | 1 | Plate—Cam |
| 108357 | 22 | 13 | 1 | Seal—Oil |
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