

CE Kit for Model 78531 and 78541 48in E-Z Vac[™] Bagger Model No. 117-3827 Model No. 117-3828

Installation Instructions

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	-	Prepare the mower.
2	Warning decal Cover missing decal	1 1	Install the decals.
3	Blower cover Bolt (5/16 x 5/8 inch) U-nut Flat washer (5/16 inch) Push nut (5/16 inch)	1 1 1 1 1	Install the covers.
4	Left guard Back guard Front guard Lower guard Bolt (5/16 x 3/4 inch) Flange nut (5/16 inch)	1 1 1 2 2	Install the guards.
5	U-bolt (3/8 x 1 inch) Flange nut (3/8 inch) Weight	2 4 3	Install the mounting brackets.

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Preparing the Mower

No Parts Required

Procedure

- 1. Thoroughly clean mower deck. All debris must be removed to ensure the kit will fit properly.
- 2. Repair all bent or damaged areas and replace any missing parts.

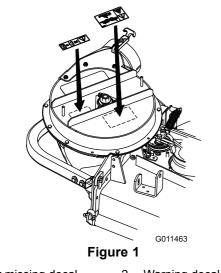
2 Installing the Decals

Parts needed for this procedure:

1	Warning decal
1	Cover missing decal

Procedure

- 1. Remove the existing blower cover (Figure 2). Save the hardware.
- 2. Clean the area where the decals will go (Figure 1).
- 3. Install the decals as shown in Figure 1.



1. Cover missing decal 2. Warning decal

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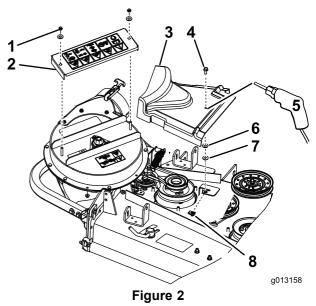
Installing the Covers

Parts needed for this procedure:

1	Blower cover
1	Bolt (5/16 x 5/8 inch)
1	U-nut
1	Flat washer (5/16 inch)
1	Push nut (5/16 inch)

Procedure

- 1. Remove the existing belt cover (Figure 2). Save all existing hardware
- 2. Remove the latch from the belt cover.
- 3. Drill a 11/32 inch diameter hole where the exsitng latch in the belt cover was installed (Figure 2).
- 4. Install the bolt (5/16 x 5/8 inch) into the cover and secure it to the belt cover with a washer (5/16 inch) and push nut (5/16 inch)(Figure 2).
- Install the belt cover and tighten the bolt (5/16 x 5/8 inch) (Figure 2).
- 6. Install the U-nut into the belt cover bracket (Figure 2).
- 7. Install the new blower cover (Figure 2).



- 1. Existing hardware
- 2. New blower cover
- 3. Existing belt cover
- 4. Bolt (5/16 x 5/8 inch)
- 5. Drill a 11/32 inch diameter hole in the belt cover
- 6. Flat washer (5/16 inch)
- 7. Push nut (5/16 inch)
- 8. U-nut

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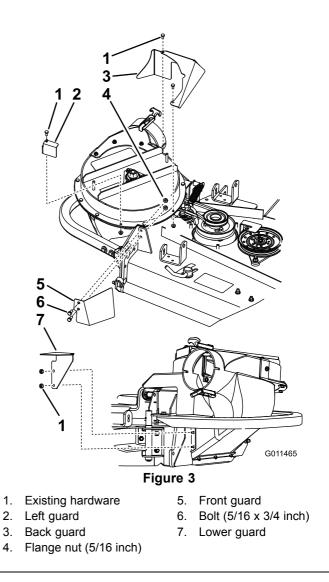
Installing the Guards

Parts needed for this procedure:

1	Left guard
1	Back guard
1	Front guard
1	Lower guard
2	Bolt (5/16 x 3/4 inch)
2	Flange nut (5/16 inch)

Procedure

- Remove the existing hardware around the blower for the left guard, lower guard and back guard (Figure 3). Save all existing hardware
- 2. Install the left guard with existing hardware (Figure 3).
- 3. Install the back guard with existing hardware (Figure 3).
- 4. Install the lower guard with existing hardware (Figure 3).
- 5. Install the front guard with a 2 bolts (5/16 x 3/4 inch) and 2 flange nuts (5/16 inch) (Figure 3).





Installing the Mounting Brackets

Parts needed for this procedure:

2	U-bolt (3/8 x 1 inch)
4	Flange nut (3/8 inch)
3	Weight

Procedure

Do not use the weight that is shipped with the bagger.

Install the 3 weights under the footpan with 2 U-bolts and 4 flange nuts (3/8 inch) (Figure 4).

