



## **Blower and Drive Kit**

### **52in E-Z Vac™ Bagger**

### **for Z400 and Z500 Series Z Master® Mowers**

Model No. 78537 - 260000001 and up.

## **Parts Catalog**

### **Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

### **Understanding Reference Numbers**

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### **Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

### **Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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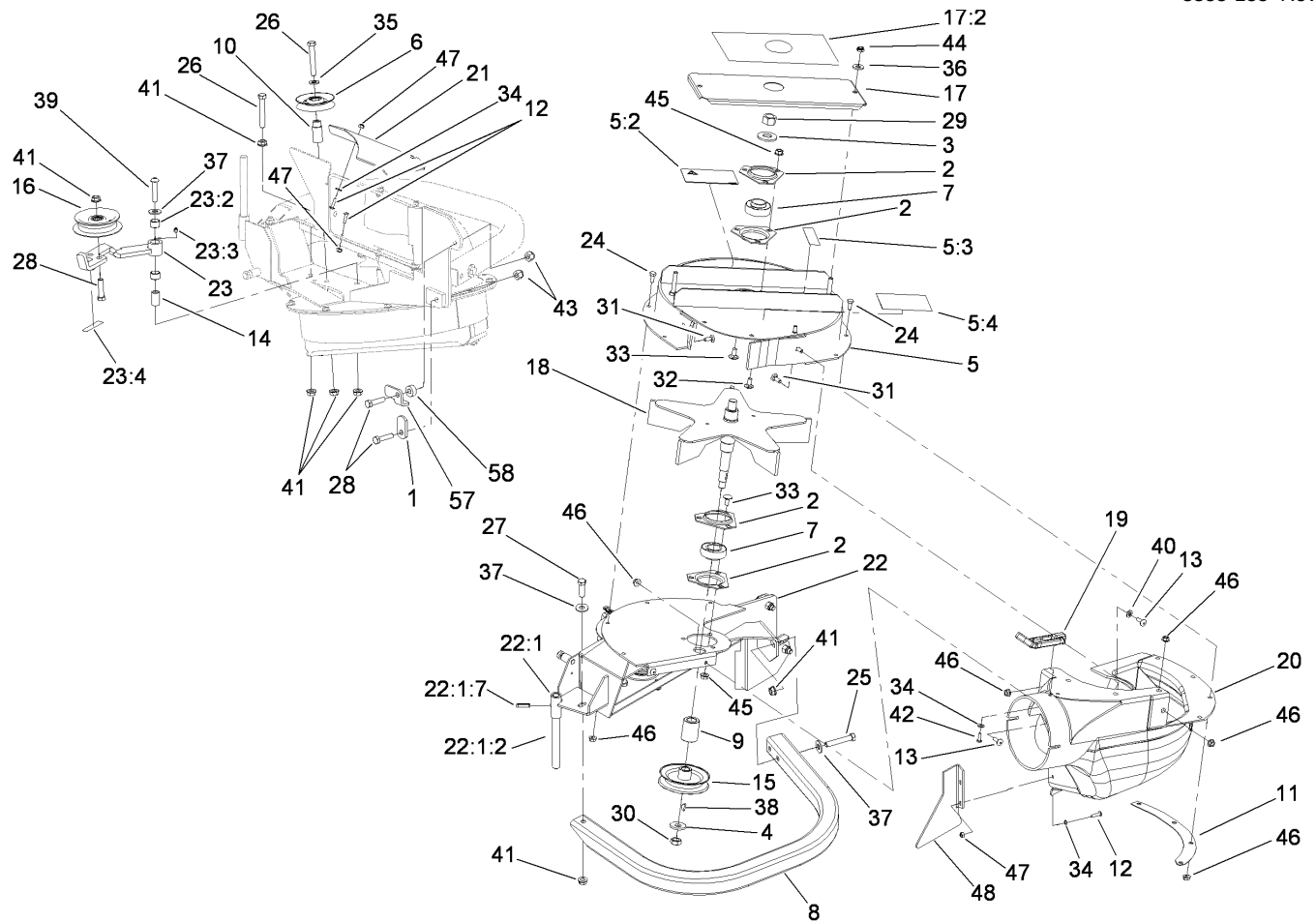
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|             |                                |             |                                  |
|-------------|--------------------------------|-------------|----------------------------------|
| AR. ....    | as required                    | HYD. ....   | hydraulic                        |
| ASM. ....   | assembly                       | LH. ....    | left hand                        |
| BBC. ....   | blade brake clutch             | NI. ....    | nylon insert                     |
| CARR. ....  | carriage                       | NPTF. ....  | national pipe thread fine        |
| DEG. ....   | degrees                        | PFH. ....   | phillips flat head               |
| EXT. ....   | external                       | PPH. ....   | phillips pan head                |
| FH. ....    | flat head                      | PPHTF. .... | phillips pan head thread forming |
| GA. ....    | gauge                          | PRH. ....   | phillips round head              |
| HD. ....    | heavy-duty                     | PTH. ....   | phillips truss head              |
| HF. ....    | hex flange                     | PTO. ....   | power-take-off                   |
| HH. ....    | hex head                       | RH. ....    | right hand                       |
| HHF. ....   | hex head flange                | ROPS. ....  | roll-over protection system      |
| HHFTF. .... | hex head flange thread forming | SFH. ....   | slotted fillister head           |
| HJ. ....    | hex jam                        | SHH. ....   | slotted hex head                 |
| HLH. ....   | hex lag head                   | SHWH. ....  | slotted hex washer head          |
| HOC. ....   | height-of-cut                  | SPH. ....   | slotted pan head                 |
| HSBH. ....  | hex socket button head         | SQH. ....   | square head                      |
| HSFH. ....  | hex socket flat head           | SRH. ....   | slotted round head               |
| HS. ....    | hex socket head                | STD. ....   | standard                         |
| HWH. ....   | hex washer head                | TAP. ....   | self tapping                     |
| HWHTF. .... | hex washer head thread forming | TTH. ....   | torx truss head                  |

## Footnotes

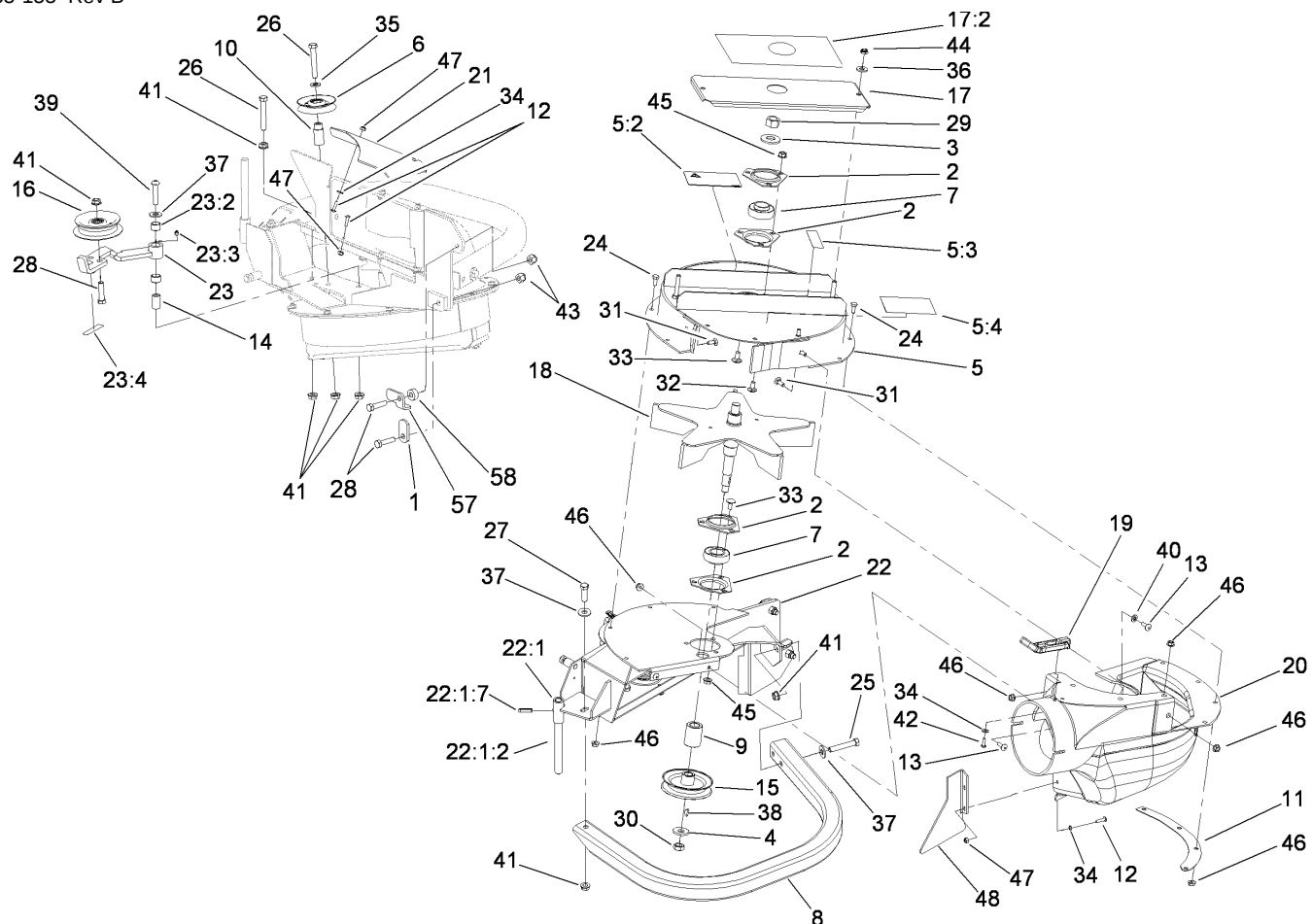
- ❶ Not serviced separately



## Blower Drive Assembly

| Ref  | Part No.    | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 1-353054    | 1    | Latch-Catcher, Grass  |
| 2    | 1-513013    | 4    | Housing-Flange        |
| 3    | 1-513208    | 1    | Washer-Spring         |
| 4    | 1-513435    | 1    | Washer-Spring         |
| 5    | 112-1771    | 1    | Upper Housing ASM     |
| 5:2  | 106-3339    | 1    | Decal-Warning         |
| 5:3  | 98-5954     | 1    | Decal-Cover, Missing  |
| 5:4  | 112-1770    | 1    | Decal                 |
| 6    | 1-653322    | 1    | Idler-Inside          |
| 7    | 1-653346    | 2    | Bearing-SPH           |
| 8    | 109-1122-01 | 1    | Bumper                |
| 9    | 1-653365    | 1    | Spacer                |
| 10   | 1-653366    | 1    | Hub                   |
| 11   | 1-653596-03 | 1    | Plate-Backing, Blower |
| 12   | 104-2408    | 8    | Screw-Head, Button    |
| 13   | 3274-69     | 2    | Screw-HSBH            |
| 14   | 103-0130    | 1    | Bushing-Pivot, Idler  |
| 15   | 112-2345    | 1    | Pulley                |
| 16   | 103-1103    | 1    | Idler-Flat            |
| 17   | 112-1772    | 1    | Bearing Cover ASM     |
| 17:2 | 103-3508    | 1    | Decal-Warning         |
| 18   | 103-3815    | 1    | Impeller              |
| 19   | 103-4080    | 2    | Latch-Rubber          |
| 20   | 103-4171    | 1    | Chute-Blower, Small   |

| Ref    | Part No.    | Qty. | Description          |
|--------|-------------|------|----------------------|
| 21     | 112-1761-03 | 1    | Plate-Bottom         |
| 22     | 110-0334-03 | 1    | Blower Mount ASM     |
| 22:1   |             | 1    | Mount-Blower         |
| 22:1:2 | 1-353050    | 1    | Shaft-Catcher, Grass |
| 22:1:7 | 1-806323    | 1    | Pin-Roll             |
| 23     | 110-3893    | 1    | Idler Arm ASM        |
| 23:2   | 1-653600    | 2    | Bearing              |
| 23:3   | 302-19      | 1    | Fitting-Grease       |
| 23:4   | 1-653558    | 1    | Decal-Hot Sheave     |
| 24     | 321-3       | 8    | Screw-HH             |
| 25     | 323-11      | 2    | Screw-HH             |
| 26     | 323-12      | 2    | Screw-HH             |
| 27     | 323-7       | 1    | Screw-HH             |
| 28     | 323-8       | 3    | Screw-HH             |
| 29     | 3219-6      | 1    | Nut-Hex              |
| 30     | 3220-5      | 1    | Nut-Jam              |
| 31     | 3229-1      | 2    | Screw-CARR           |
| 32     | 3229-11     | 3    | Screw-CARR           |
| 33     | 3230-18     | 6    | Screw-CARR           |
| 34     | 3256-16     | 12   | Washer-Flat          |
| 35     | 3256-24     | 1    | Washer-Flat          |
| 36     | 3256-3      | 2    | Washer-Flat          |
| 37     | 3256-4      | 4    | Washer-Flat          |
| 38     | 3257-32     | 1    | Key-Woodruff         |



## Blower Drive Assembly (continued)

| Ref | Part No.    | Qty. | Description        |
|-----|-------------|------|--------------------|
| 39  | 3274-107    | 1    | Screw-HSBH         |
| 40  | 3256-22     | 2    | Washer-Flat        |
| 41  | 3290-357    | 8    | Nut-HHF, Whiz      |
| 42  | 3274-39     | 4    | Screw-HSBH         |
| 43  | 3296-39     | 2    | Nut-Lock, NI       |
| 44  | 3296-47     | 2    | Nut-Lock, NI       |
| 45  | 32128-20    | 6    | Nut-HF             |
| 46  | 32128-33    | 15   | Nut-HF             |
| 47  | 3296-2      | 8    | Nut-Lock           |
| 48  | 112-1762-03 | 1    | Plate-Filler, Rear |
| 57  | 112-1787    | 1    | Latch-Stop         |
| 58  | 104-8426    | 1    | Spacer             |

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## NOTES

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