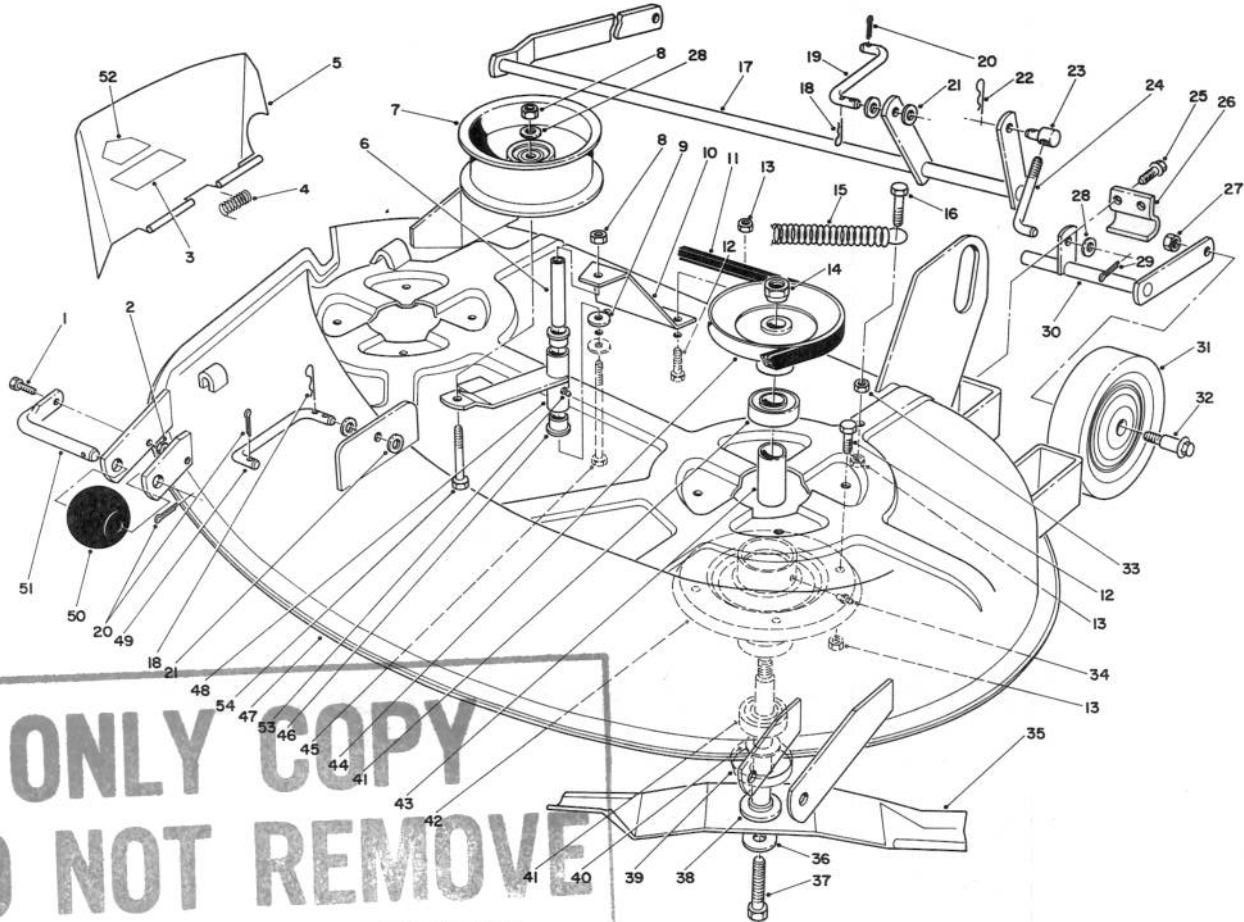


TORO

MODEL NO. 0538SS02-2000001 & UP

**PARTS
CATALOG****WHEEL HORSE®
38" (97cm) Rotary Cutting Unit**

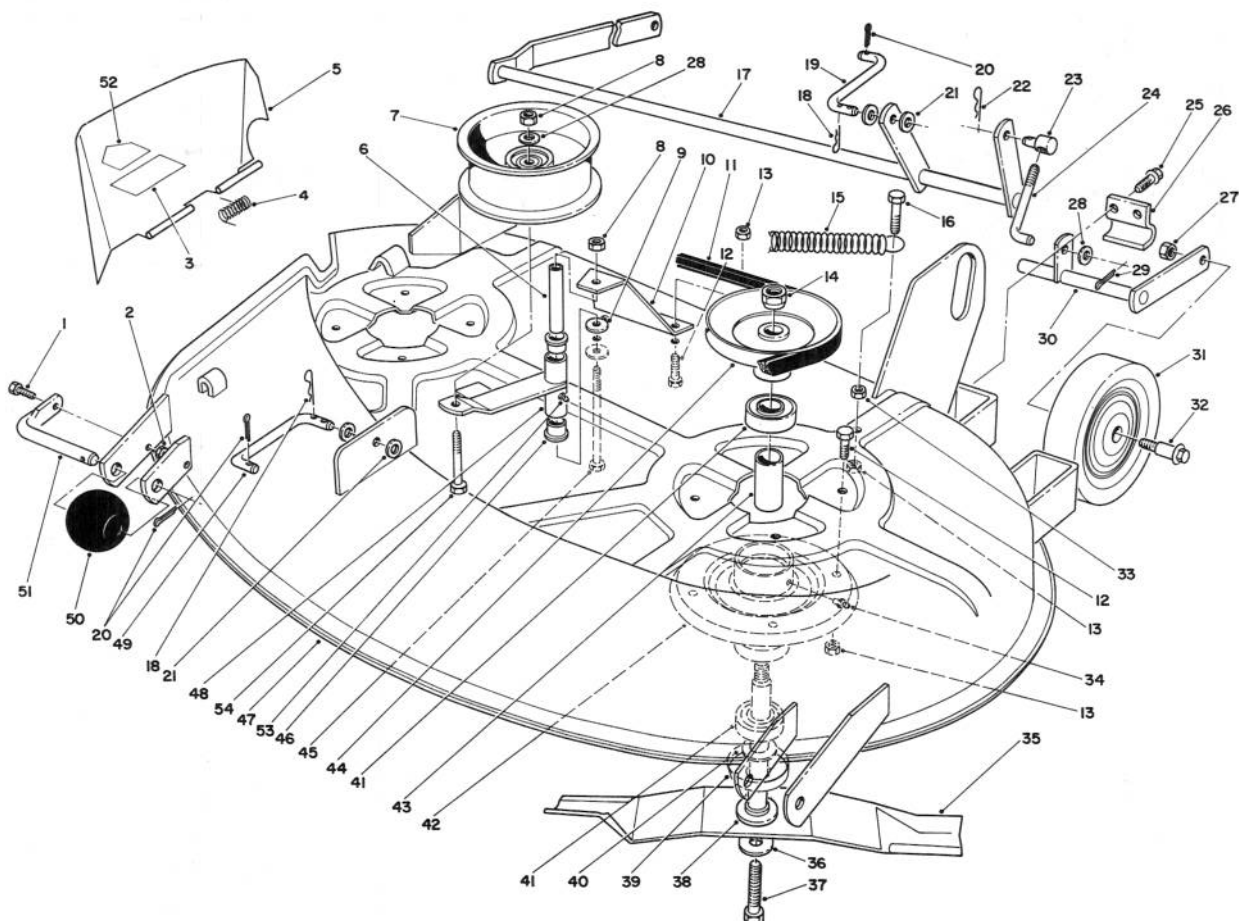
C-0895

**ONLY COPY
DO NOT REMOVE**

CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	321-4	Screw - Hex Hd. Cap	2
2	3296-42	Nut - Hex	2
3	66-1340	Decal - Danger	1
4	119691	Spring - Torsion	1
5	119740	Deflector	1
6	109950	Spacer	1
7	78-8250	Pulley - Idler	1
8	3296-39	Nut - Hex	2
9	2844	Washer - Flat	2
10	78-8091	Brace	1
11	79-5980	V-Belt	1
12	322-3	Screw - Hex Hd. Cap	10
13	3296-29	Nut - Hex	11
14	915007	Nut - Hex	2
15	78-6210	Spring - Extension	1

Ref. No.	Part No.	Description	No. Used
16	322-6	Screw - Hex Hd. Cap	1
17	78-8011	Shaft W.A. - R.H.	1
18	933506	Cotter - Hairpin	6
19	78-8071	Link - Rear	1
20	3272-21	Pin - Cotter	4
21	3256-26	Washer - Flat	4
22	933504	Cotter - Hairpin	1
23	110656	Trunnion	1
24	121010	Rod - Lift	1
25	926715	Screw - Self Tapping	6
26	78-6400	Clamp	3
27	32146-2	Nut - Hex	2
28	3256-24	Washer - Flat	2
29	3272-6	Pin - Cotter	1
30	78-7991	Shaft W.A. - L.H.	1

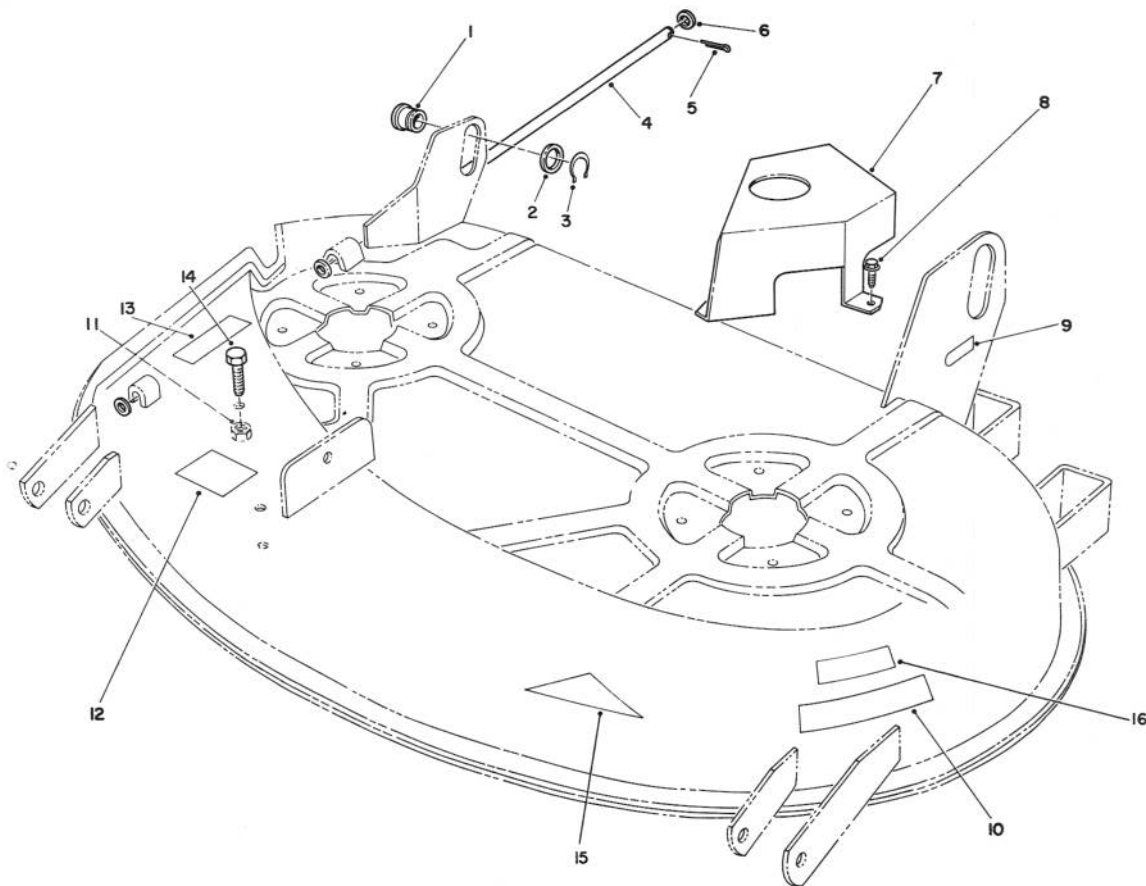


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CUTTING UNIT ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
31	110506	Wheel	2
32	5188	Bolt - Shoulder	2
33	3217-6	Nut - Hex	1
34	302-16	Fitting - Grease	2
35	57-4700	Blade	2
36	112843	Washer - Blade	2
37	26-0671	Bolt - Blade	2
38	80-4351	Shaft - Spindle	2
39	80-4370	Shield - Bearing	2
40	80-4390	Washer - Hardened	2
41	79-1090	Bearing - Ball	4
42	79-1050	Housing - Spindle	2

Ref. No.	Part No.	Description	No. Used
43	79-2780	Spacer	2
44	78-6042	Pulley - Spindle	2
45	323-16	Screw - Hex Hd. Cap	1
46	109859	Bushing	2
47	79-2170	Deck - Cutting Unit	1
48	78-3370	Idler Arm W.A.	1
49	78-6701	Link - Front	1
50	29-4820	Roller	2
51	118960	Shaft - Roller	2
52	54-9220	Decal - Danger	1
53	302-26	Fitting - Grease	1
54	323-10	Screw - Hex Hd. Cap	1



C-0896

COVER ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	78-7340	Roller - Lift	2	9	115196	Decal - Attach-A-Matic	2
2	920239	Washer - Flat	2	10	76-4070	Decal - Danger	1
3	32151-29	Ring - Retaining Ext.	2	11	3296-29	Nut - Hex	3
4	78-0820	Rod - Hinge	1	12	117137	Decal - Belt Guide	1
5	3272-6	Pin - Cotter	2	13	66-6380	Decal - Danger	1
6	3256-23	Washer - Flat	3	14	322-1	Screw - Hex Hd. Cap	3
7	78-6840	Cover - Belt	2	15	112403	VIN Overlay	1
8	32104-76	Screw - Pan Hd.	6				

PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
2844	Washer – Flat	1 9 2	933504	Cotter – Hairpin	1 22 1
5188	Bolt – Shoulder	1 32 2	933506	Cotter – Hairpin	1 18 6
109859	Bushing	2 46 2	936131	Ring – Retaining Ext.	3 3 2
109950	Spacer	1 6 1	26-0671	Bolt – Blade	2 37 2
110506	Wheel	1 31 2	29-4820	Roller	2 50 2
110656	Trunnion	1 23 1	54-9220	Decal – Danger	2 52 1
112403	VIN Overlay	3 16 1	57-4700	Blade	2 35 2
112843	Washer – Blade	2 36 2	66-1340	Decal – Danger	1 3 1
115196	Decal – Attach-A-Matic	3 9 2	66-6380	Decal – Danger	3 13 1
117137	Decal – Belt Guide	3 12 1	76-4070	Decal – Danger	3 10 1
118960	Shaft – Roller	2 51 2	78-0820	Rod – Hinge	3 4 1
119691	Spring – Torsion	1 4 1	78-3370	Idler Arm W.A.	2 48 1
119740	Deflector	1 5 1	78-6042	Pulley – Spindle	2 44 2
121010	Rod – Lift	1 24 1	78-6210	Spring – Extension	1 15 1
908003	Screw – Hex Hd. Cap	1 1 2	78-6400	Clamp	1 26 3
908015	Screw – Hex Hd. Cap	3 14 3	78-6701	Link – Front	2 49 1
908017	Screw – Hex Hd. Cap	1 12 10	78-6840	Cover – Belt	3 7 2
908020	Screw – Hex Hd. Cap	1 16 1	78-7340	Roller – Lift	3 1 2
908038	Screw – Hex Hd. Cap	2 54 1	78-7991	Shaft W.A. – L.H.	1 30 1
908044	Screw – Hex Hd. Cap	2 45 1	78-8011	Shaft W.A. – R.H.	1 17 1
915007	Nut – Hex	1 14 2	78-8071	Link – Rear	1 19 1
915112	Nut – Hex	1 33 1	78-8090	Brace	1 10 1
915113	Nut – Hex	1 27 2	78-8250	Pulley – Idler	1 7 1
915661	Nut – Hex	1 2 2	79-1050	Housing – Spindle	2 42 2
915662	Nut – Hex	1 13 12	79-1090	Bearing – Ball	2 41 4
915662	Nut – Hex	3 11 3	79-1930	V-Belt	1 11 1
915663	Nut – Hex	1 8 2	79-2170	Deck – Cutting Unit	2 47 1
920008	Washer – Flat	3 6 3	79-2780	Spacer	2 43 2
920009	Washer – Flat	1 28 2	80-4351	Shaft – Spindle	2 38 2
920011	Washer – Flat	1 21 4	80-4370	Shield – Bearing	2 39 2
920239	Washer – Flat	3 2 2	80-4390	Washer – Hardened	2 40 2
926715	Screw – Self Tapping	1 25 6	302-16	Fitting – Grease	1 34 2
932008	Pin – Cotter	1 29 1	302-26	Fitting – Grease	2 53 1
932008	Pin – Cotter	3 5 2	32104-76	Screw – Pan Hd.	3 8 6
932034	Pin – Cotter	1 20 4			