

TABLE OF CONTENTS

CHAPTER	PAGE
Table Of Contents	1-1
Time Savers	2-1
Glossary	3-1
(2006) 315-8	4-1
(2007) Classic GT	4-1
(2006) 14-38Z, 16-42Z	5-1
(2007) Z380 (Int'l), Z380, Z420, Z420 (Int'l)	5-1
(2006) 17-42Z, 18-44Z	6-1
(2007)	
(2006) 18-44ZX, 18-52ZX, 19-52ZX	7-1
(2007)	
(2006) Z480, Z440 (Int'l)	8-1
(2007)	
(2006) ZX480, ZX525 (Int'l), ZX525	9-1
(2007)	
(2006) 1332-G (Int'l)	10-1
(2007) G132 (Int'l)	10-1
(2006) 1332-H (Int'l)	11-1
(2007) H132 (Int'l)	11-1
(2006) 170-D (Int'l), 150-D (Int'l)	12-1
(2007) DH210 (Int'l), DH200 (Int'l)	12-1
(2006) 190-D (Int'l)	13-1
(2007) DH220 (Int'l)	13-1
(2007) Z504	14-1
(2007) Z502	15-1
(2007) Z500, Z420	16-1

TABLE OF CONTENTS

CHAPTER	PAGE
LX Series Lawn Tractors, GT2000 Series Garden Tractors	
Table Of Contents	17-1
Time Savers	18-1
Glossary	19-1
(2006) LX420, LX 460 (2007)	20-1
(2006) LX500, GT2100, GT2200, GT2300 (2007)	21-1

Table of Contents

Using this Manual.....	2 - 1
Using a VOM.....	2 - 7
Troubleshooting.....	2 - 9

The components are listed alphabetically by noun, followed by any adjectives. If you have trouble finding a component, use the Table of Contents at the front of the Glossary section.

The Glossary contains information on virtually every electrical part used on Toro riding products.

GLOSSARY

Module, Low Voltage

The illumination of the battery light on the dash indicates the battery voltage is too low. This is sensed through the low voltage module (Figure 13).

How it works

The low voltage module is a voltage comparator, checking the battery voltage against a 12 volt D.C. reference. When the battery voltage drops below 11.7 volts, the module activates the battery light until the voltage rises above 12.5 volts.

These three sections should be all you need to diagnose problems on individual components.

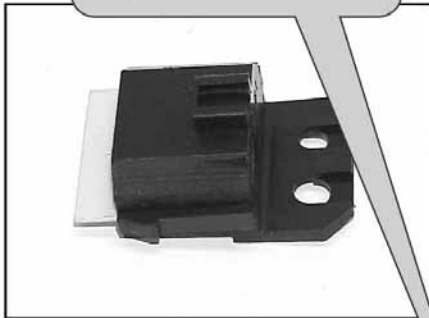


Figure 13 mvc-38

Testing

1. Before replacing the low voltage module, test the battery to make sure it is fully charged and is in good shape.
2. Next, check the charging system of the engine; follow the procedure in the Kohler Engine Service Manual.
3. If the battery checks out and is in good condition and the charging system checks out and is charging properly and the battery light on the dash is on, replace the low voltage module. Without specialized test equipment, it is not practical to test the low voltage module in the field.

Purpose

The relay monitors current in one circuit. If current is present, it flips an SPDT switch to the other position.

How It Works

A relay is an electrically actuated switch.

1. Coil: Terminals 85 and 86 are connected to a coil. Applying 12 volts to these terminals energizes the coil turning it into an electromagnet.
2. Switch: Terminals 30, 87, and 87a are actually part of a single pole, double throw (SPDT) switch. Terminal 30 is the common lead. The switch is spring loaded so that 30 and 87a are connected when the coil is not energized. When the coil is energized, the switch is "thrown" and 30 and 87 are connected (Figure 14).

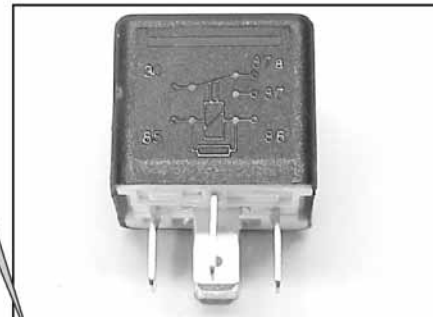


Figure 14 MVC-671

Testing

1. Disconnect the relay from the harness.
2. Verify the coil resistance between terminals 85 and 86 with a multimeter (ohms setting). Resistance should be from 70 to 90 ohms. There should be continuity between terminals 87a and 30 (Figure 15).

2002 - 2003

Each product series has its own section including:
 - Info List
 - Wiring Diagrams
 - Circuit Diagrams

XL

Image helps you quickly identify product sections.



Information List

Each product section has its own "Table of Contents" to keep things simple.

The "Info List" is the first page of each product section.

XL Information List (2002 - 2003)

Wiring Diagram	6-2
Circuit Diagrams	
Starter Motor Circuit	6-3
Spark Circuit	6-3 - 6-6
Charging Circuit	6-6
Light Circuit	6-6

GLOSSARY

The description is the name given to the part in the book only.

Table of Contents

DESCRIPTION	PAGE
Clutch, Electric (PTO)	3 - 3
Gauge, Fuel	3 - 4
Gauge, Voltmeter	3 - 5
Hourmeter	3 - 6
Magnet Assembly - Cruise Control	3 - 7
Microswitches	3 - 7
KeyChoice™ Reverse Operating System	3 - 8
Module, KeyChoice™ Reverse Operating System (Electric PTO Clutch)	3 - 9
Module, KeyChoice™ Reverse Operating System (Manual PTO Clutch)	3 - 11
Module, Low Voltage	3 - 10
Relay	3 - 12
Sender, Fuel (P/N 94-1716)	3 - 13
Sender, Fuel (P/N 95-3971)	3 - 14
Solenoid	3 - 14
Switch, Brake	3 - 15
Switch, Cruise Control (P/N 93-0527 and P/N 94-7602)	3 - 16
Switch, Key (P/N 88-9830 or 104-2541)	3 - 17
Switch, Key (P/N 99-7429)	3 - 18
Switch, Key (P/N 92-6785)	3 - 19
Switch, KeyChoice™ Reverse Operating System	3 - 20
Switch, Light	3 - 21
Switch, Neutral	3 - 22
Switch, Neutral - Plunger Type	3 - 22

This is the most recent part number available at press time.

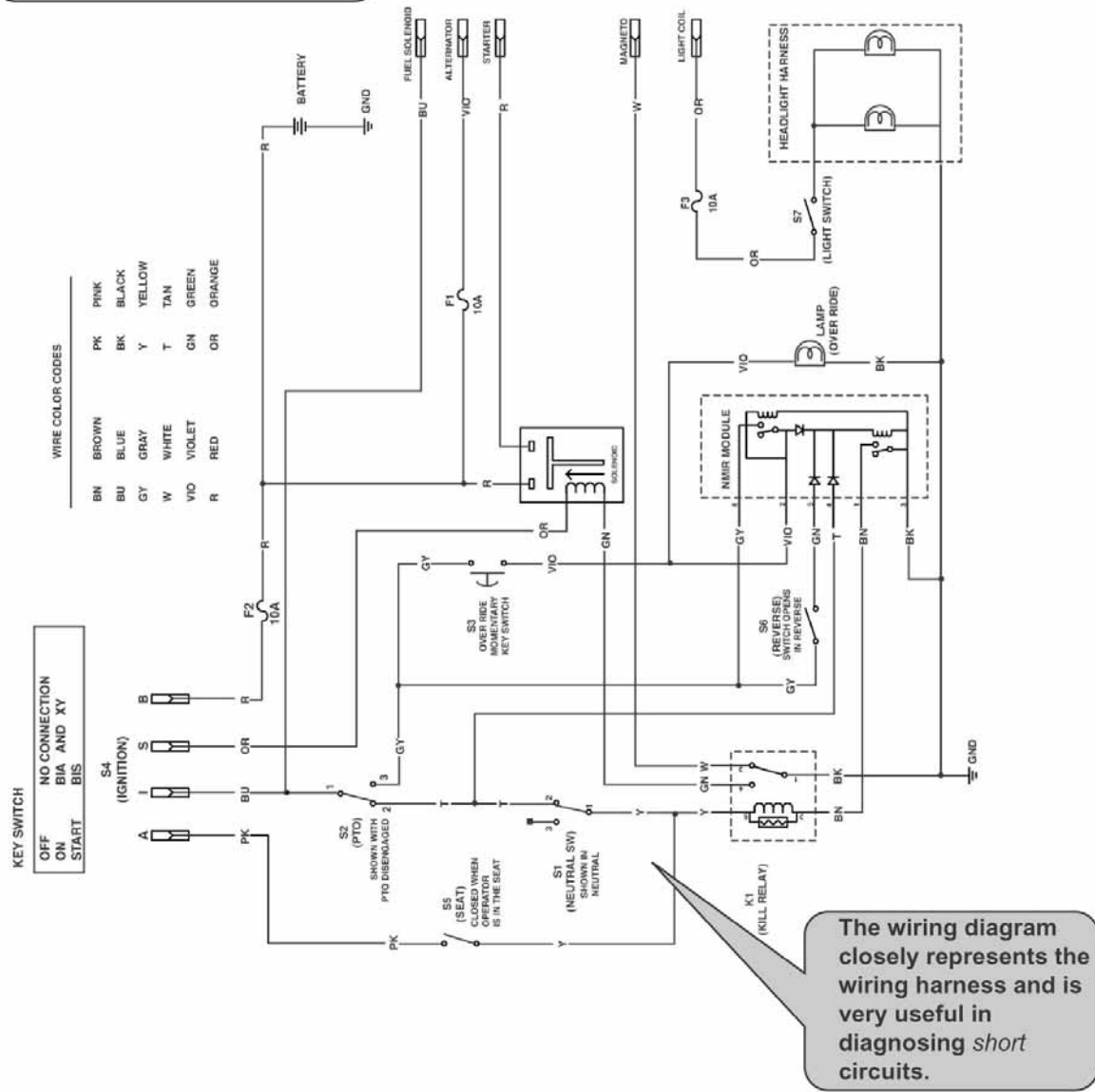
XL

2002 - 2003

Wiring Diagram

Each product section includes the original wiring diagram.

Wiring Diagram



2002 - 2003
XL

Each circuit is shown individually. Components not essential for circuit function are *not* shown.

Components with internal circuitry are enclosed with a dashed line.

Solid lines indicate wires that carry current.

Circuits are drawn such that current usually flows from left to right (the same way you read).

Additional information is called out beneath the title in parentheses.

Each component is named and additional information is supplied below in parentheses.

Dashed lines represent wires that are important to the circuit, but do not carry current.

Dashed lines do not carry current.

Wire colors are called out at each component (where you're most likely to use them!)

Each component (i.e. switches, relays, solenoids) are drawn in the position necessary to make the circuit function.

Circuit diagrams make troubleshooting easy and fun because each circuit is drawn individually. They make troubleshooting open circuits a snap.

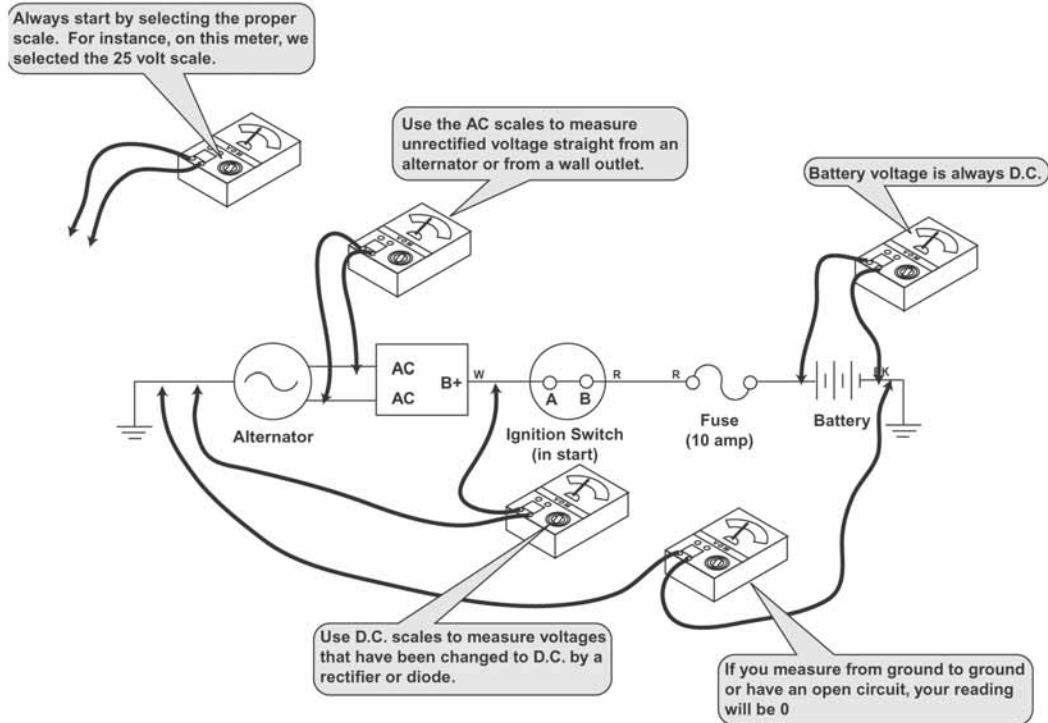
Starter Motor Circuit
(ignition switch in "start")

Spark Circuit
(ignition switch in "start")

Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

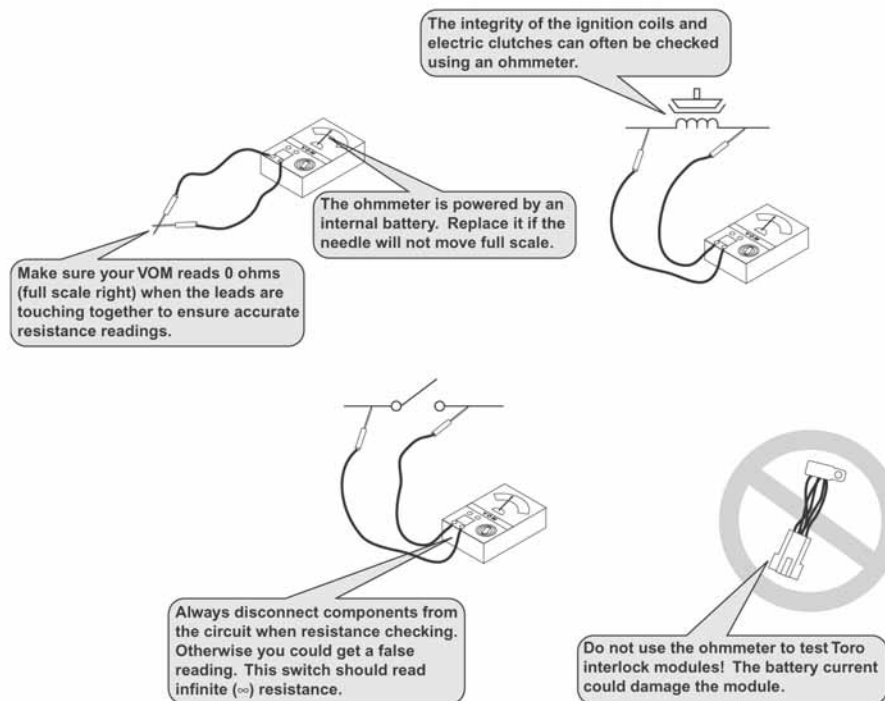
1

Checking Voltage



2

Checking Resistance

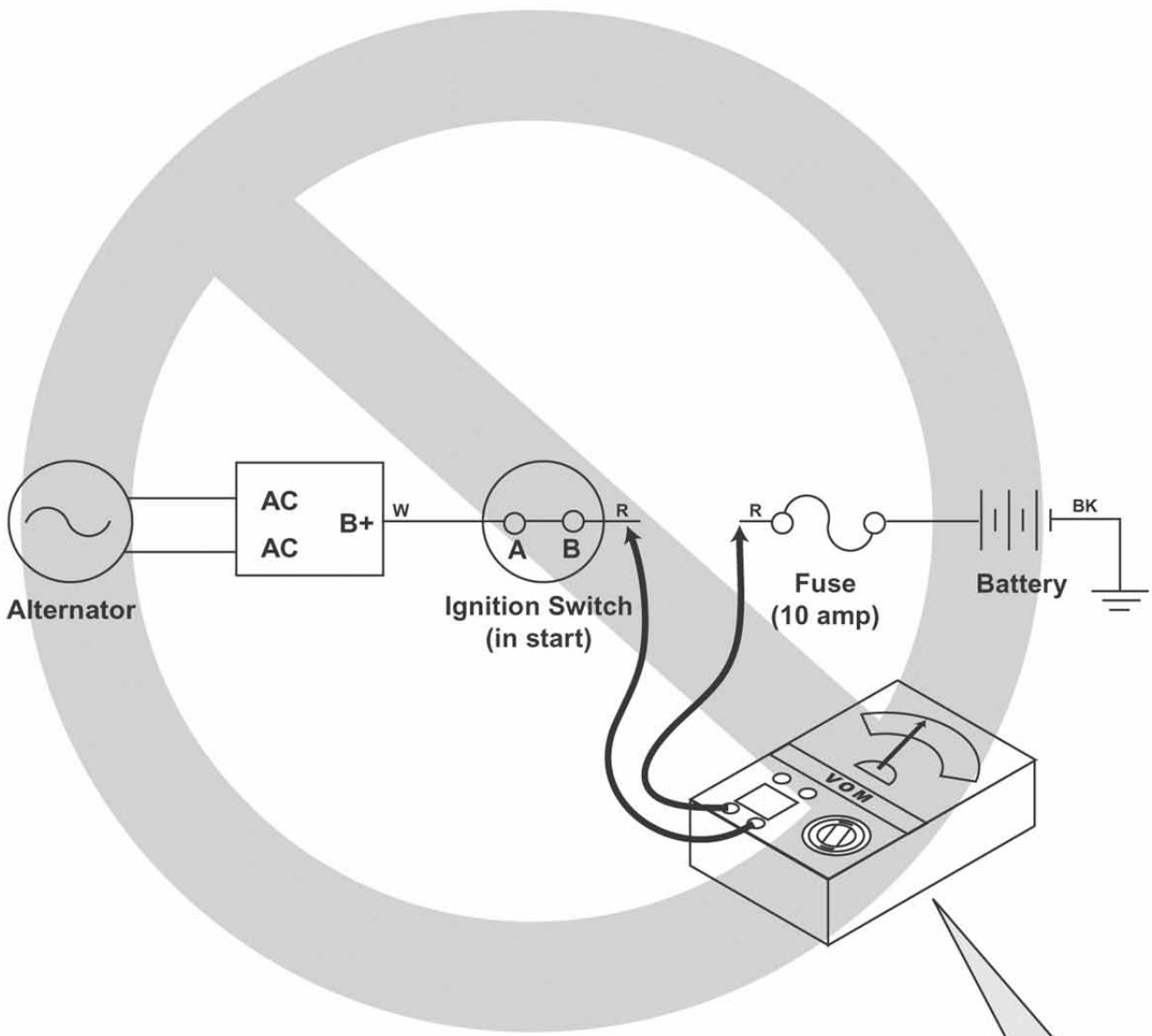


Using a VOM

3

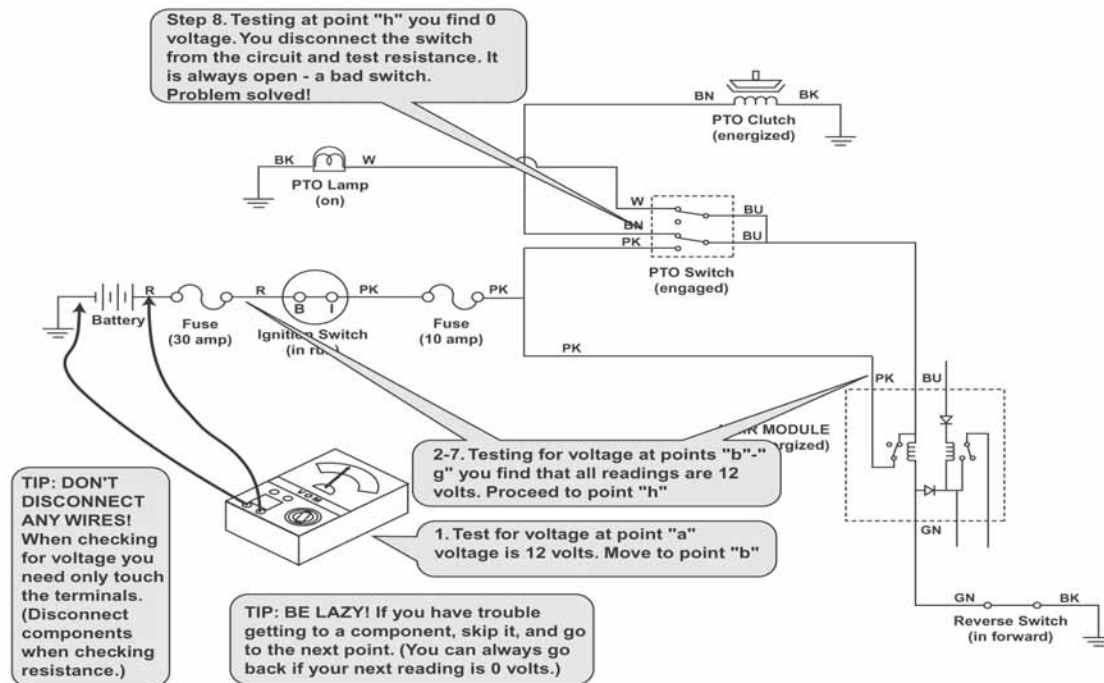
What about checking current?

Using a VOM

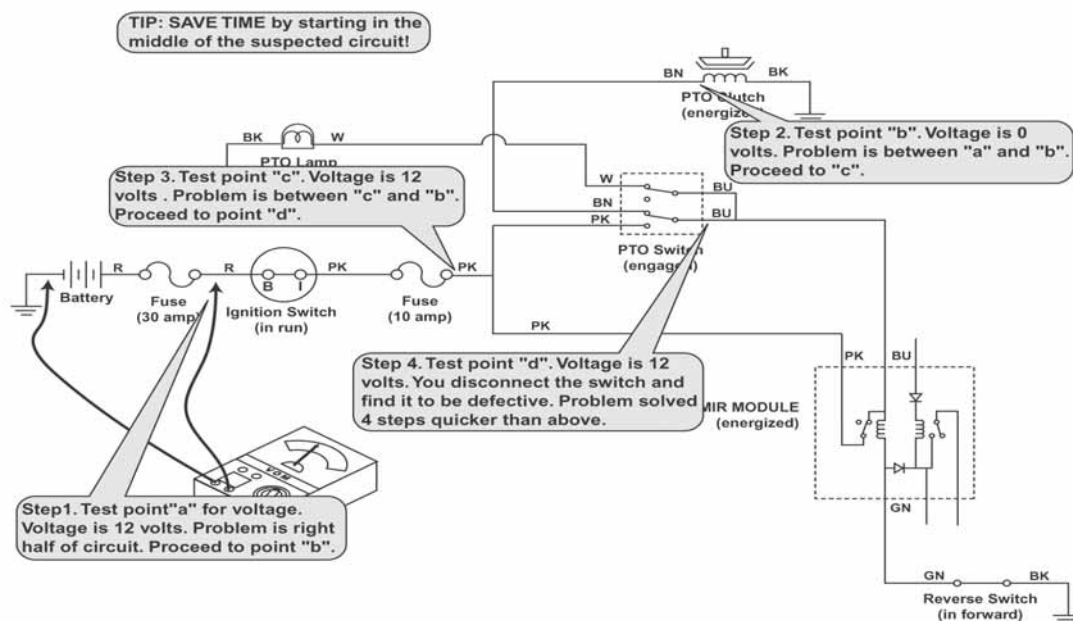


Many ammeters can measure only .1 amp. The current in Toro riding products generally is from 3-90 amps. Make sure your VOM can measure these higher currents.

Sample Problem: 266-H electric clutch will not engage



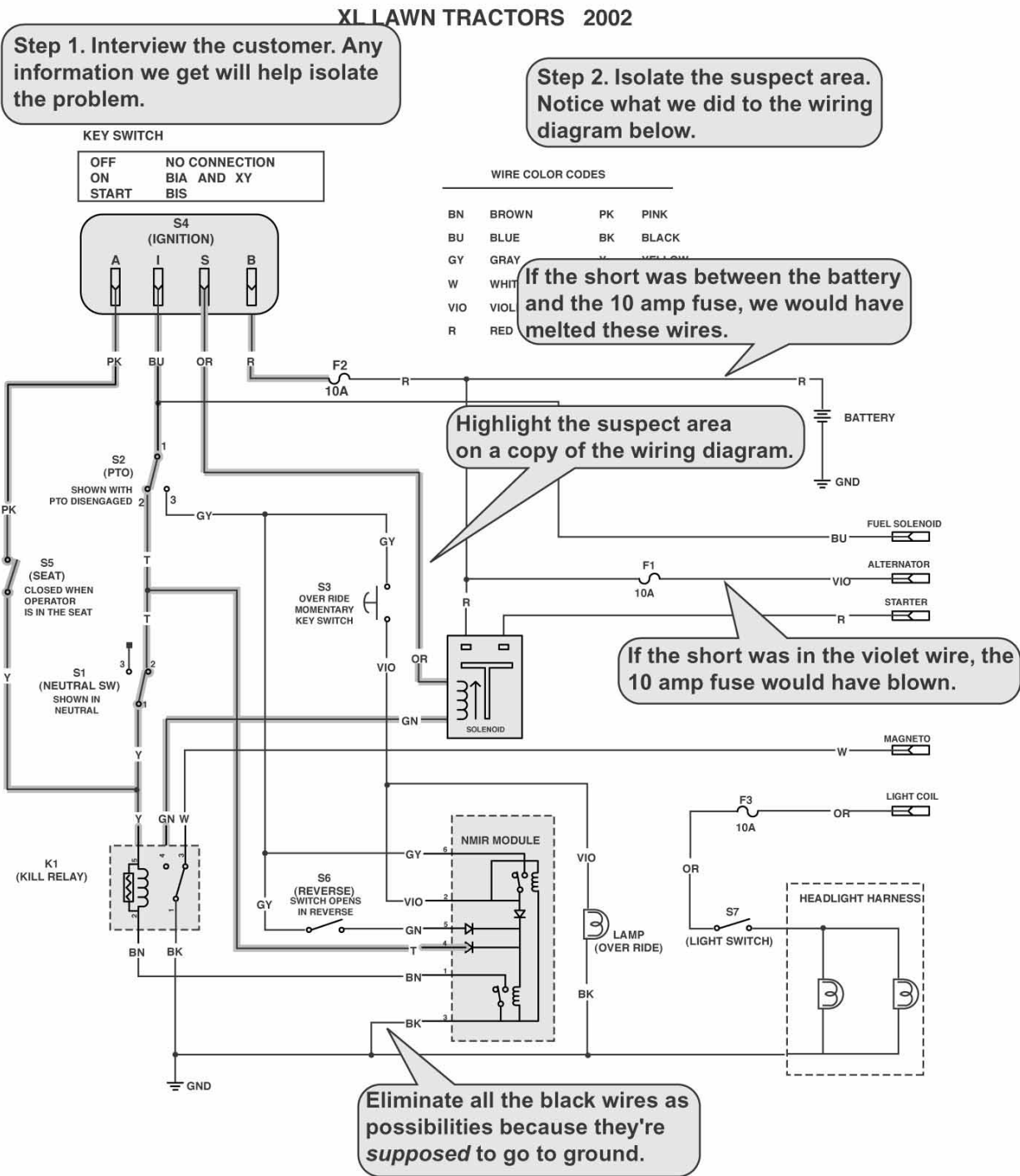
Same Sample Problem: 266-H electric clutch will not engage (this time)



TIME SAVERS

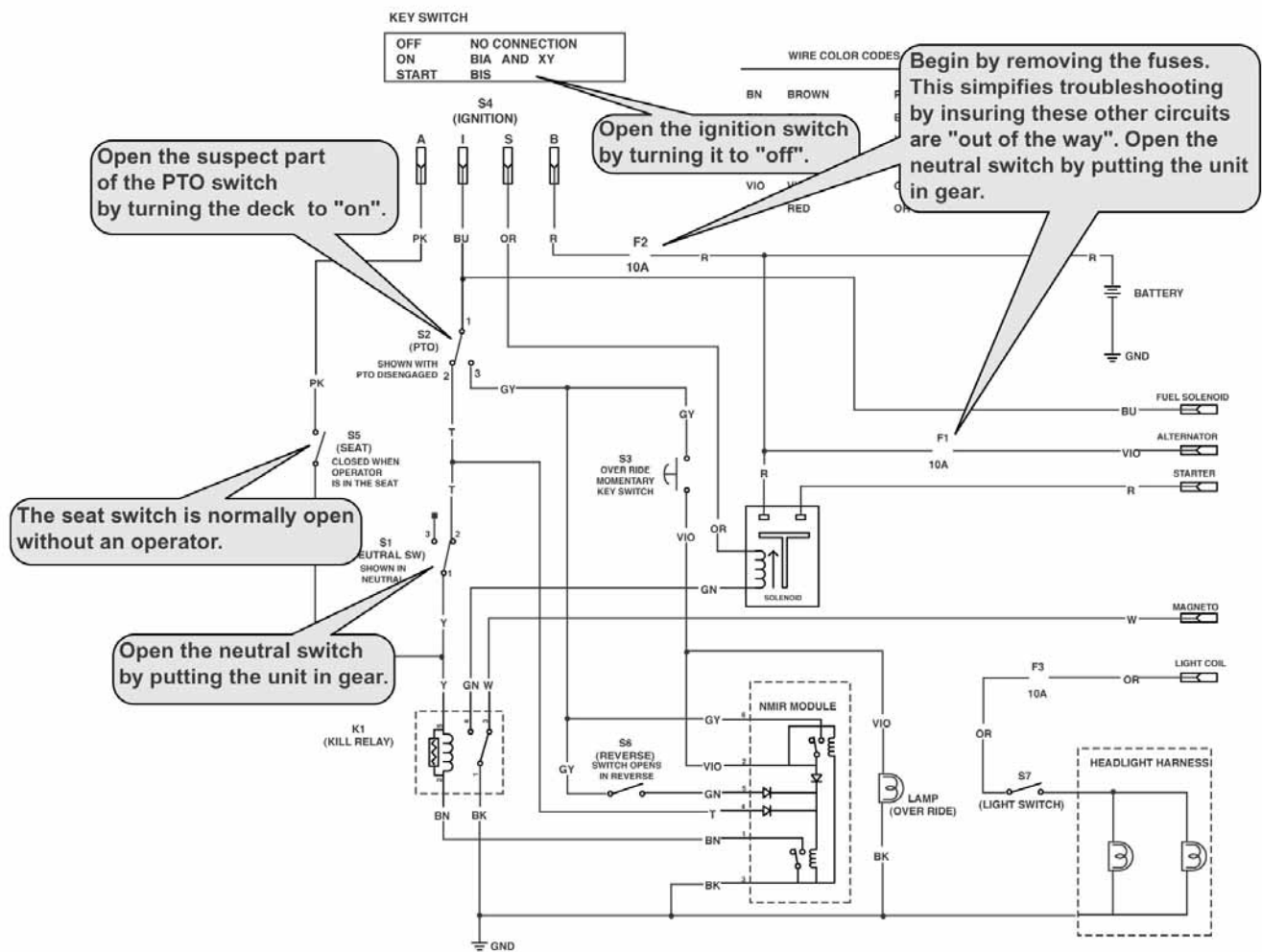
Sample Problem: This XL lawn tractor won't turn over. The customer parked it in the garage and turned it off. When he tried to start it a week later, he heard one click. After that, nothing would happen when he turned the key.

We know it is a short circuit because we found the 10 amp fuse blown.



Step 3. Break the suspect area down into "mini-circuits". Do this by removing the unblown fuses and by opening all switches.

XL LAWN TRACTORS 2002



TIME SAVERS

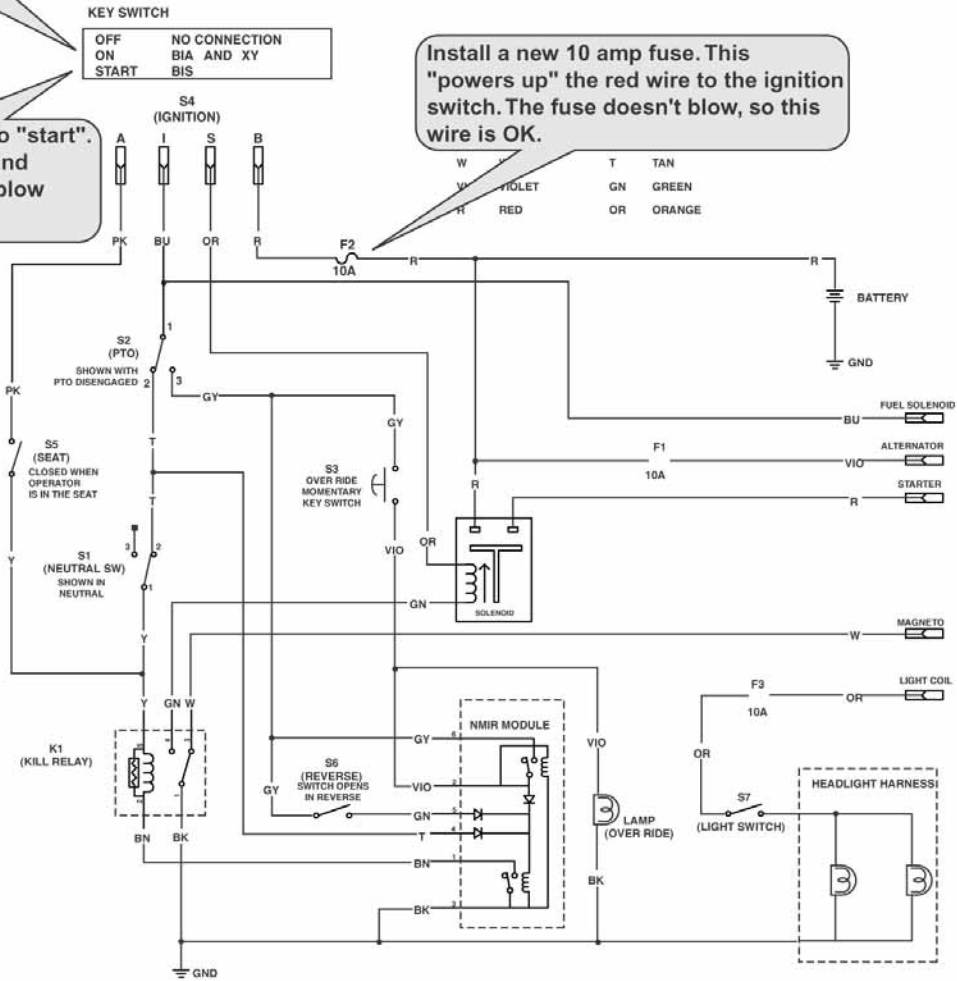
When the ignition switch is turned to "on", the 10 amp fuse doesn't blow. This means the blue and gray wires are OK.

Step 4. Power up one "mini-circuit" at a time, beginning with the one closest to the battery.

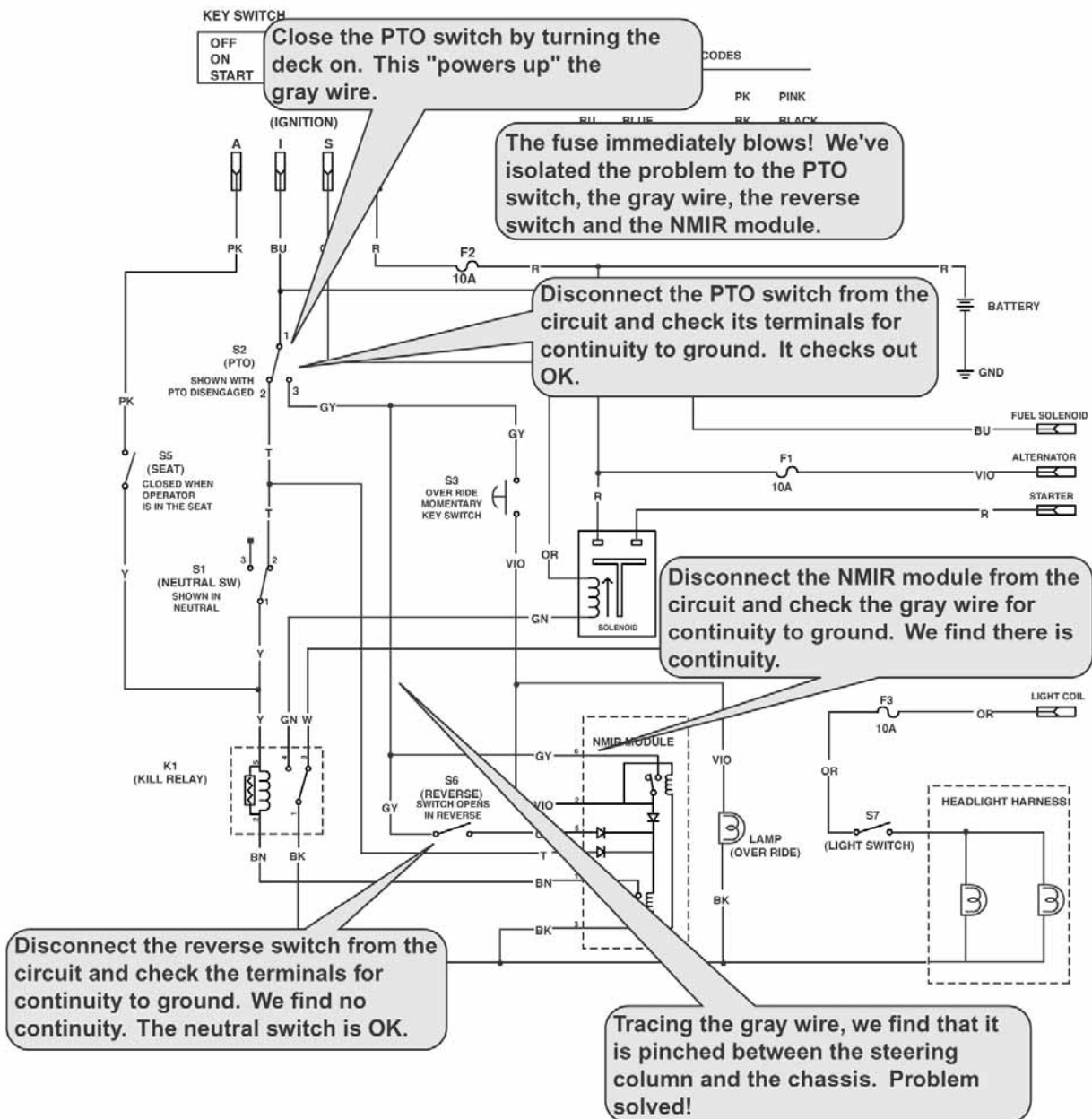
2002

Next, turn the ignition switch to "start". This "powers up" the orange and green wires. The fuse doesn't blow so these wires are OK.

Install a new 10 amp fuse. This "powers up" the red wire to the ignition switch. The fuse doesn't blow, so this wire is OK.



XL LAWN TRACTORS 2002



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Table of Contents

DESCRIPTION	PAGE
Clutch, Electric (PTO)	3 - 3
Gauge, Fuel	3 - 4
Gauge, Voltmeter	3 - 5
Hourmeter	3 - 6
Magnet Assembly - Cruise Control	3 - 7
Microswitches	3 - 7
KeyChoice™ Reverse Operating System	3 - 8
KeyChoice™ Reverse Operating System Module	3 - 9
Module, KeyChoice™ Reverse Operating System (Electric PTO Clutch)	3 - 11
Module, KeyChoice™ Reverse Operating System (Manual PTO Clutch)	3 - 13
Module, Low Voltage	3 - 14
Relay	3 - 14
Sender, Fuel (P/N 94-1716).	3 - 15
Sender, Fuel (P/N 95-3971).	3 - 16
Solenoid	3 - 16
Switch, Brake	3 - 17
Switch, Cruise Control (P/N 93-0527 and P/N 94-7602)	3 - 18
Switch, Key (P/N 88-9830 or 104-2541)	3 - 19
Switch, Key (P/N 99-7429).	3 - 20
Switch, Key (P/N 92-6785).	3 - 21
Switch, KeyChoice™ Reverse Operating System	3 - 22
Switch, Light	3 - 23
Switch, Neutral	3 - 24
Switch, Neutral - Plunger Type	3 - 24

Glossary

GLOSSARY

Table of Contents

DESCRIPTION	PAGE
Switch, Neutral Adjustable - Plunger Type	3 - 25
Switch, PTO	3 - 26
Switch, Reverse	3 - 27
Switch, Seat	3 - 27

Glossary

Clutch, Electric (PTO)

Purpose

This clutch electrically controls the engagement and disengagement of the Power Take Off (PTO) pulley.

How It Works

The PTO clutch is composed of three major components; the field, the clutch plate, and the friction plate. The clutch plate always turns with the engine. The field is a coil of wire on an iron core, which becomes an electromagnet when power is applied. The friction plate can slide up and down on the crankshaft axis. It is normally spring loaded so that it is not in contact with the clutch plate and is pressed against the brake material opposite the clutch. When power is applied, the friction plate is drawn toward the clutch plate and the two rotate as one.

Testing

If the electric PTO clutch is not engaging or is suspected as a cause of electrical problems, use the troubleshooting steps. These procedures will help you determine if the clutch has failed or is the cause of the electrical problem.

Coil Resistance Measurement

1. Disengage the PTO, set the parking brake, turn the ignition key to **OFF** and remove the key.
2. Disconnect clutch wire connector.
3. Set the multimeter or volt/ohm meter to check resistance (ohms).

4. Connect the meter lead wires to the wires in the clutch connector (Figure 1).

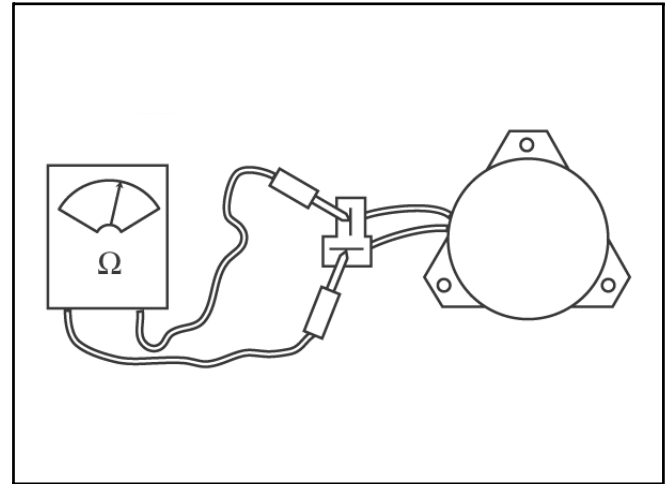


Figure 1

3-6

5. The meter should read between 2.40 ohms and 3.40 ohms. If the reading is above or below these readings, the field has failed and needs to be replaced. If the reading is between these two limits, measure the clutch current draw.

Measuring Clutch Current Draw

1. Disengage the PTO, set the parking brake, and turn the ignition to **OFF**.
2. Disconnect the clutch wire connector.
3. Set the multimeter to check amps (10 amp scale).
4. Connect the positive meter lead to the tractor terminal (1) of the clutch wire, Figure 2.
5. Connect the negative meter lead to the corresponding wire terminal (3), Figure 2.
6. Connect a short jumper lead from terminal (2) to (4), Figure 2.
7. Turn the ignition switch to the "RUN" position and the PTO switch to the "ON" position.

GLOSSARY

- If the meter reading is 3.5 amps or above, the system is functioning properly. If the meter reading is below 3.5 amps, check the electrical system for problems (i.e., the battery, ignition switch, PTO switch, or wiring harness may be malfunctioning).

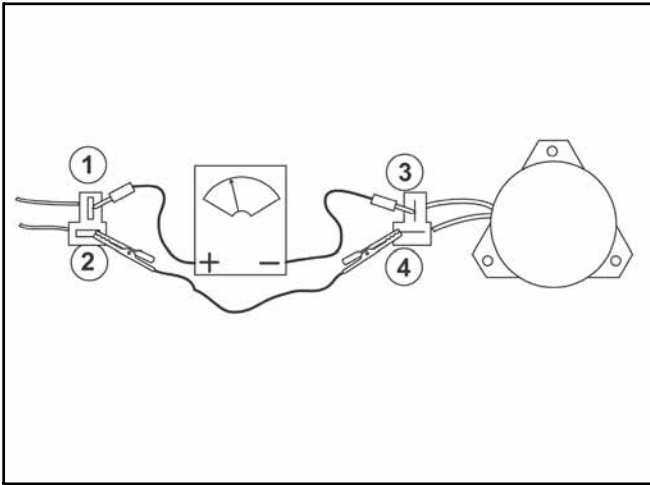


Figure 2

3-7

Clutch Burnishing Procedure

The clutch should be burnished as part of the pre-delivery service, or whenever a new clutch is installed. Burnishing polishes the clutch plate, allowing for smooth clutch engagement.

With a PTO driven attachment installed (i.e., mower, snowthrower, or tiller), run the engine at half throttle. Engage and disengage the clutch 5 times (10 seconds on/10 off).

Increase engine RPM to $\frac{3}{4}$ to full throttle. Engage and disengage clutch 5 times (10 seconds on/10 seconds off). Check and adjust the PTO clutch air gap (not required on 2000 and later models).

Gauge, Fuel



Figure 3

mvc-104

Purpose

This gauge indicates fuel level (Figure 3).

How it Works

The meter movement moves in proportion to the amount of resistance provided by the fuel level sender in the tank. The movement is damped to compensate for movement of the fuel in the tank.

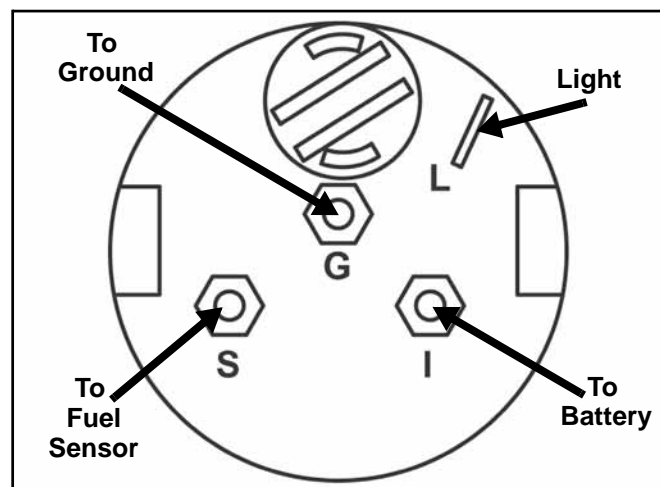


Figure 4

mvc-149

Testing

1. With the gauge still connected to the harness, turn the key to the "RUN" position.
2. Using a VOM, set scale capable of reading 12 volts D.C., connect the negative lead to ground (Figure 4) to verify the conditions in the table below.

Terminal	Reading
G	0 volts
I	12 volts*
S	2.5 volts tank full
S	7.5 volts tank empty

* All voltage readings should be within 20%.

Gauge, Voltmeter



Figure 5

mvc-106

Purpose

This gauge indicates the voltage across the battery (Figure 5).

How it Works

The meter movement moves proportional to the voltage level across the two terminals of the battery. This is accomplished by placing a resistor in parallel with the meter movement.

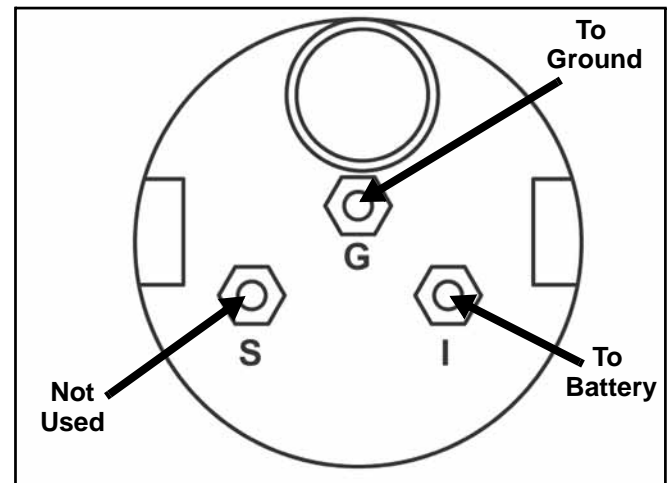


Figure 6

mvc-151

GLOSSARY

Testing

1. With the meter still connected to the harness, turn the key to the "RUN" position.
2. Verify the conditions in the table below. If they are not met, replace the voltmeter as it is not serviceable (Figure 6).

Terminal	Condition
I	12 volts DC +/- 20%
G	0 volts DC

Hourmeter

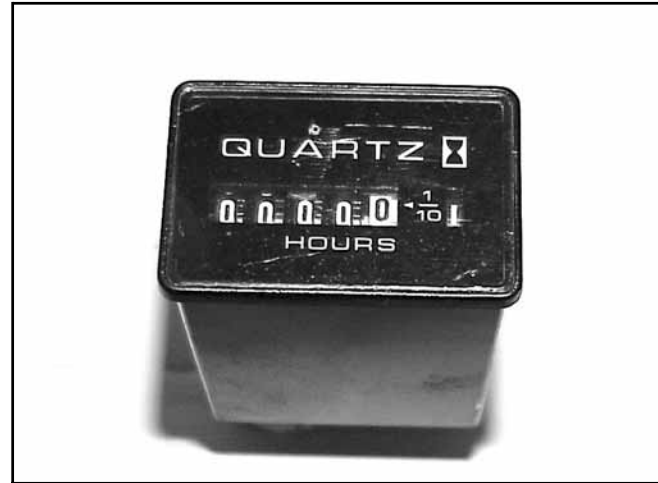


Figure 7

mvc-110

Purpose

The hourmeter keeps track of the actual engine hours (Figure 7). This is accomplished by connecting the hourmeter to the engine oil pressure switch.

How it Works

Since a normal clock might be affected by variations in voltage and current, the hourmeter is made up of a combination of an electric "winder" and a mechanical clock movement. When power is applied, a coil is energized to wind the movement. The movement unwinds in about two seconds. As it finishes its rotation, it re-energizes the coil so that the cycle can start over.

Testing

Verify that 12 volts is present across the two terminals when the engine is running. If so, and the meter is not running, replace the meter. If 12 volts is not present, check the connections and the engine oil pressure switch. The meter is a permanently sealed unit and is not repairable.

Magnet Assembly - Cruise Control



Figure 8

mvc-123

Purpose

When engaging cruise control, the magnet assembly engages a cruise control plate that locks the control linkage to the speed that is set (Figure 8).

How it Works

When the desired forward speed is obtained, push the cruise control switch on the dash. Through a cruise control relay, 12 volts is sent to the magnet assembly and this locks the magnet to the cruise control plate and locks the traction control. This allows you to remove your foot from the traction control.

Testing

1. Unplug the wires and remove the magnet assembly from the tractor.
2. Place the magnet assembly on a metal surface and apply 12 volts D.C. positive and negative to the wire leads.
3. The magnet assembly should hold to the metal surface. When voltage is removed, the magnet assembly can be removed from the metal surface.

Microswitches

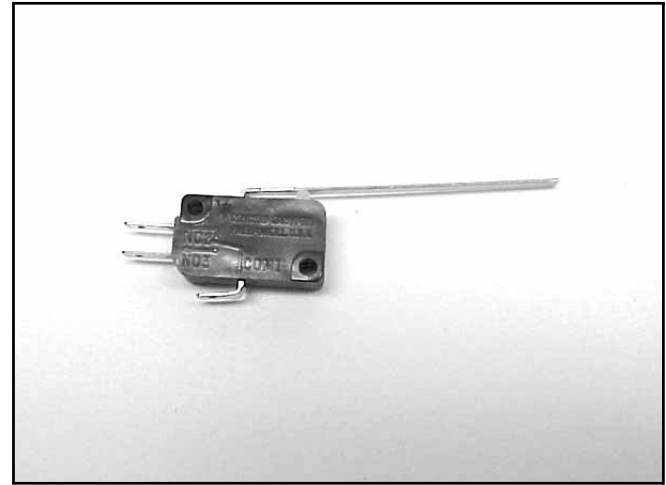


Figure 9

mvc-677X

Purpose

Microswitches are used to monitor whether or not a lever or pedal is in the correct position (Figure 9).

How It Works

This SPDT (Single Pole Double Throw) microswitch has three terminals. The lever is spring loaded in the "up" position. When the button is pushed down, continuity switches from COM and NC to COM and NO.

Testing

1. Disconnect the switch from the harness.
2. Using an ohmmeter (ohm), connect one meter lead to the "COM" terminal, and other lead to the "NC" terminal.
3. With the switch in the spring loaded "up" position, there should be continuity; the switch is operating properly. Push the button "down". There should be **no** continuity; the switch is operating properly.
4. Connect one meter lead to the "COM" terminal and the other lead to the "NO" terminal.
5. With the button in the "OUT" spring loaded position, if there is **no** continuity, the switch is operating properly.
6. Then move the switch button to the "down" position. If there is continuity, the switch is operating properly.

GLOSSARY

KeyChoice™ Reverse Operating System

This interlock feature is provided to prevent unintentional engine-powered attachment operation in reverse. If the tractor is shifted into reverse while the mower blade or other Power Take Off (PTO) driven attachment is engaged, the electric clutch will disengage or the engine will stop, depending on the model. **DO NOT MOW WHILE BACKING UP UNLESS ABSOLUTELY NECESSARY.** If you need to mow while in reverse or use other PTO drive attachments (such as a snowthrower), this interlock feature may be temporarily deactivated.

Before deactivating this feature, be sure there are no children present on or near property where you are using the tractor and that are likely to appear while you are mowing or operating an attachment. Be extra observant after you have chosen to deactivate the interlock feature because the sound of the tractor's engine might prevent you from being aware that a child or bystander has entered the area where you are operating the tractor.

Once you are sure you can safely mow in reverse or operate an attachment, deactivate the reverse operating system by turning the KeyChoice™ switch, located around the seat area, after engaging the PTO system. A red light will illuminate on the dash as a reminder that the reverse operating system interlock has been deactivated. Once the interlock is deactivated, it stays in this mode **WITH YOUR MOWER BLADE OR ATTACHMENT OPERATING WHENEVER YOU BACK-UP**, and the dash light stays on until either the PTO clutch is disengaged or the engine is turned off.

Systems:

There are two different "shutdown" systems used in the KeyChoice™ Reverse Operating System. One system is used with the electric (PTO) clutch - when the tractor is shifted to reverse while the mower blade or other PTO driven attachment is engaged the electric clutch will disengage. The other system is used with the manual (PTO) clutch - when the tractor is shifted to reverse while the mower blade or other PTO driven attachment is engaged, the engine will stop.

Testing the KeyChoice™ Reverse Operating System - Electric PTO System - Unactivated

1. With the parking brake released, seat occupied, turn the ignition key to "RUN" without starting the engine.
2. Pull the PTO electric clutch switch "ON".
3. You should hear an audible click, indicating the PTO is activated and the PTO light will come on.
4. Move the forward/reverse pedal to reverse. On the gear drive tractors, shift the gear selector to reverse.
5. You should hear an audible click indicating the PTO is deactivated and the PTO light, on the dash, should turn off.

Testing the KeyChoice™ Reverse Operating System - Electric PTO System - Activated

1. With the parking brake released, seat occupied, turn the ignition switch to "RUN" without starting the engine.
2. Pull the PTO electric clutch switch to "ON".
3. Turn the "KeyChoice" key and release.
4. The "KeyChoice" warning light on the dash should come on.
5. Move the foot pedal to reverse. On the gear drive model tractors, move the gear selector to reverse.
6. The PTO and "KeyChoice" warning lights on the dash should remain on.
7. Push the PTO switch to "OFF".
8. The PTO light and the "KeyChoice" warning lights should turn off.

Testing the KeyChoice™ Reverse Operating System - Manual PTO System - Unactivated

1. Move the Power Take Off (PTO) lever to the "disengage" position and move the gear shift lever to neutral on the gear shift model tractors. Depress the clutch/brake pedal.
2. Now start the engine.

3. While the engine is running, move the PTO lever to the “engage” position, on gear shift models, move the gear shift lever in reverse, and on Hydro models, move the forward/reverse pedal to reverse.
4. The engine should stop.

Testing the KeyChoice™ Reverse Operating System - Manual PTO System - Activated

1. Move the PTO lever to the “disengage” position and move the gear shift lever to neutral on gear shift models. Depress the clutch/brake pedal on the Hydro’s.
2. Now start the engine.
3. Move the PTO lever to the “engage” position and turn the KeyChoice™ key, located around the seat area.
4. A red light on the dash turns on, indicating the interlock (Reverse Operating System) is disabled.
5. You should be able to operate the machine in reverse and the engine/mower will continue to run.
6. Move the PTO lever to the “disengage” position and the red light should turn off on the dash.

How It Works

Low Voltage - The low voltage portion of the module is a voltage comparator, checking the charge voltage from the engine regulator/rectifier system. If the charge is less than 11 volts D.C., the low voltage module senses this and activates the indicator lamp on the dash which will light until the voltage is over 11 volts D.C.

KeyChoice™ Reverse Operating Module - The KeyChoice™ Reverse Operating System Module is made up of several components, such as diodes and relays. When it is connected in the circuit, voltage is applied to certain terminals of the KeyChoice™ Reverse Operating System module from the PTO switch, reverse switch, and the override switch, which energizes certain relays in the module. If voltage is not applied to proper terminals on the KeyChoice™ Reverse Operating System Module, the electric PTO clutch will stop.

Testing - Low Voltage Testing

Before replacing the Low Voltage/KeyChoice™ Reverse Operating Module, Check the following:

1. Test the battery to make sure it is fully charged and is in good shape.
2. Next, check the charging system of the engine; follow the procedure in the appropriate engine service manual.
3. If the battery checks out and is in good condition and the charging system checks out and is charging properly and the battery light on the dash is on, replace the module. Without specialized test equipment, it is not practical to test the module in the field.

KeyChoice™ Reverse Operating System Module

Purpose

The KeyChoice™ Reverse Operating System Module must be removed from the wiring harness. Using a multimeter, check the following (Figure 10).

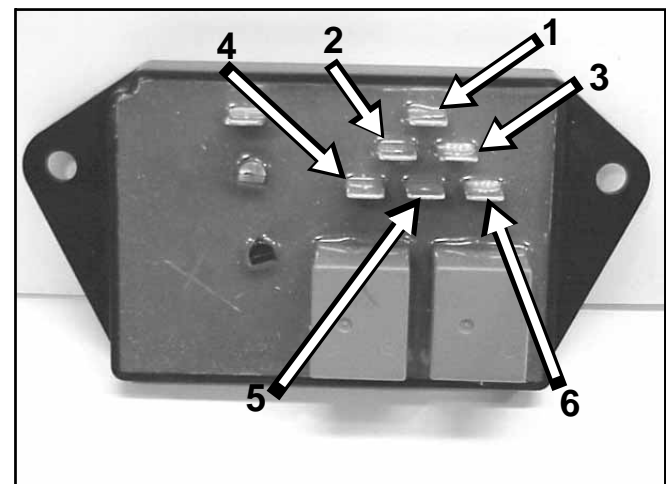


Figure 10

MVC-869F

GLOSSARY

Testing - No Power To Circuit (With Module Out of Circuit)

Meter Scale	Meter Probe Negative	Meter Probe Positive	Meter Reading
Ohms	Pin 3	Pin 5	Open (More than 100K ohms)
Diode*	Pin 3	Pin 6	.5 to 1 Volt
Diode*	Pin 3	Pin 1	.5 to 1 Volt
Diode*	Pin 3	Pin 4	.5 to 1 Volt
Ohms	Pin 1	Pin 4	350 to 400 ohms
Ohms	Pin 2	Pin 4	Open (more the 100K ohms)

***Note:** If the multimeter does not have a diode test feature, this test can not be performed. This is not a problem if powered tests are done. Powered tests must be performed to test relays (see table below).

Testing - Powered Circuit (With Module Out of Circuit)

Meter Scale	Volt Meter		Battery		Meter Reading
	Neg Probe	Pos Probe	Neg Lead	Pos Lead	
Ohms	Pin 3	Pin 5	Pin 3	Pin 6	< 10 Ohms
Volts (Caution)	Pin 1	Pin 2	Pin 1	Pin 4	12 Volts***
Volts (Caution)	Pin 3	Pin 2	Pin 3	Pin 4	12 Volts***

*** Same as battery voltage

Note: A 12 volt battery is needed for this test. **USE CAUTION WHEN MEASURING RESISTANCE WITH A POWERED CIRCUIT. CONTACTING A VOLTAGE SOURCE WITH A METER IN OHMS POSITION CAN SERIOUSLY DAMAGE THE METER.**

Module, KeyChoice™ Reverse Operating System (Electric PTO Clutch)

Purpose

The KeyChoice™ Reverse Operating System Module (Figure 11) works with the KeyChoice™ switch, PTO switch, and the reverse switch. It responds to the reverse switch. If the override switch (KeyChoice™ switch) is not activated and the PTO is engaged, it will stop the electric PTO clutch.

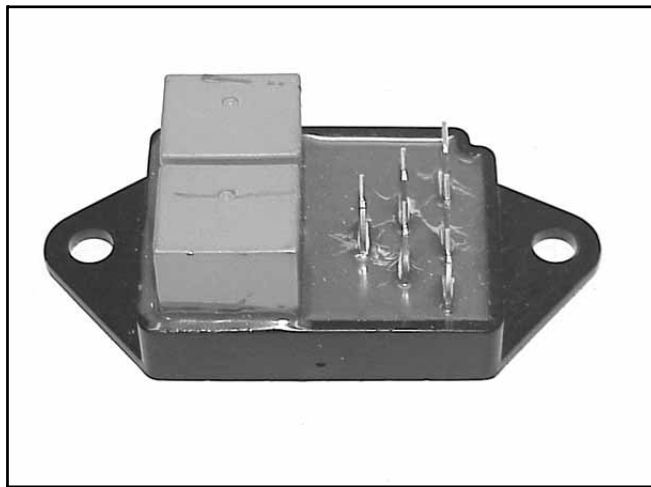


Figure 11

MVC-385X

How It Works

The KeyChoice™ Reverse Operating System Module is made up of several components, such as diodes and relays. When it is connected in the circuit, voltage is applied to certain terminals of the KeyChoice™ Reverse Operating System module from the PTO switch, reverse switch, and the override switch, which energizes certain relays in the module. If voltage is not applied to proper terminals on the KeyChoice™ Reverse Operating System Module, the electric PTO clutch will stop.

Testing

The KeyChoice™ Reverse Operating System Module must be removed from the wiring harness. Using a multimeter check the following (Figure 12):

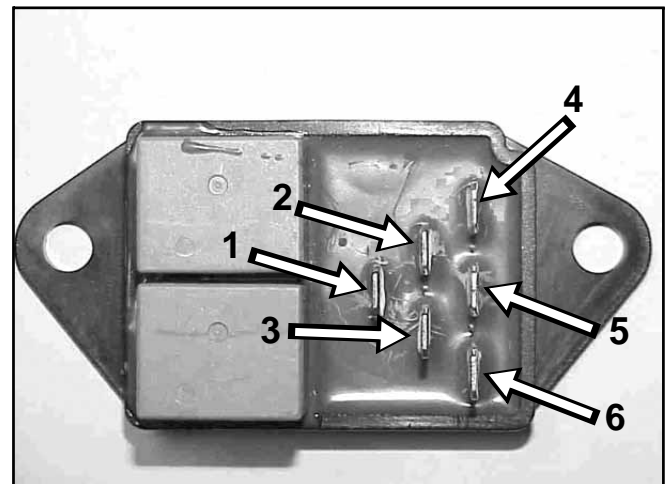


Figure 12

NMIR Module

GLOSSARY

Testing - No Power To Circuit (With Module Out of Circuit)

Meter Scale	Meter Probe Negative	Meter Probe Positive	Meter Reading
Ohms	Pin 3	Pin 5	Open (More than 100K ohms)
Diode*	Pin 3	Pin 6	.5 to 1 Volt
Diode*	Pin 3	Pin 1	.5 to 1 Volt
Diode*	Pin 3	Pin 4	.5 to 1 Volt
Ohms	Pin 1	Pin 4	350 to 400 ohms
Ohms	Pin 2	Pin 4	Open (more the 100K ohms)

***Note:** If the multimeter does not have a diode test feature, this test can not be performed. This is not a problem if powered tests are done. Powered tests must be performed to test relays (see table below).

Testing - Powered Circuit (With Module Out of Circuit)

Meter Scale	Volt Meter		Battery		Meter Reading
	Neg Probe	Pos Probe	Neg Lead	Pos Lead	
Ohms	Pin 2	Pin 5	Pin 3	Pin 6	< 10 Ohms
Volts (Caution)	Pin 1	Pin 2	Pin 1	Pin 4	12 Volts***
Volts (Caution)	Pin 3	Pin 2	Pin 3	Pin 4	12 Volts***

*** Same as battery voltage

Note: A 12 volt battery is needed for this test. **USE CAUTION WHEN MEASURING RESISTANCE WITH A POWERED CIRCUIT. CONTACTING A VOLTAGE SOURCE WITH A METER IN OHMS POSITION CAN SERIOUSLY DAMAGE THE METER.**

Module, KeyChoice™ Reverse Operating System (Manual PTO Clutch)

Purpose

The Key Choice™ Reverse Operating System module works with the KeyChoice™ switch, PTO switch, and the reverse switch. It responds to the reverse switch; if the override switch (KeyChoice™ switch) is not activated and the PTO is engaged, it will stop the engine (Figure 13).

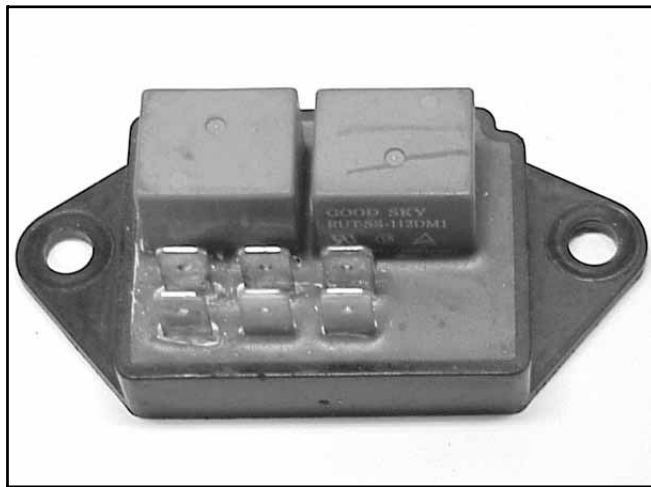


Figure 13

mvc-692

How it Works

The Key Choice™ Reverse Operating System is made up of several components, such as diodes and relays. When it is connected in the circuit, voltage is applied to certain terminals of the Key Choice™ Reverse Operating System module from the PTO switch, reverse switch, and the override switch, which energizes certain relays in the module. If voltage is not applied to the proper terminals on the Key Choice™ Reverse Operating System module, the engine will stop.

Testing

The Key Choice™ Reverse Operating System module must be removed from the circuit. Using a multimeter check the following:

Meter Scale	Meter Probe Negative	Meter Probe Positive	Meter Reading
Ohms	Pin 3	Pin 1	Open (more than 100k ohm)
Ohms	Pin 3	Pin 2	350 to 450 ohms
Diode	Pin 3	Pin 4	0.7V to 1.0V *
Diode	Pin 3	Pin 5	0.7V to 1.0V *
Ohms	Pin 3	Pin 6	Open (more than 100k ohms)

* **NOTE:** If multimeter does not have a diode scale, this test can not be done. This is not a problem if powered tests are done. Powered test must be done to check out relays (Figure 14).

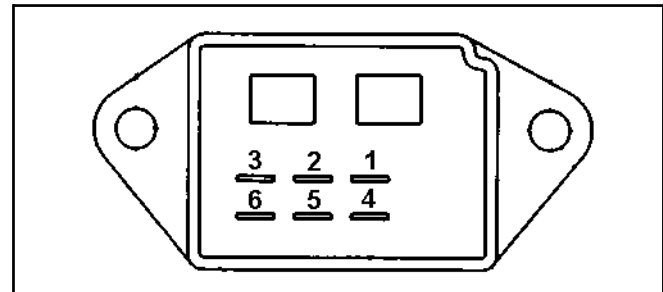


Figure 14

Powered circuit test (with module out of circuit). A 12 volt battery is needed for this test. NOTE: USE CAUTION WHEN MEASURING RESISTANCE WITH A POWERED CIRCUIT. CONTACTING A VOLTAGE SOURCE WITH METER IN OHMS POSITION CAN SERIOUSLY DAMAGE THE METER.

Ground	B+ (12V)	Meter Probe Neg.	Meter Probe Pos.	Meter Scale	Meter Reading
Pin 3	Pin 4	Pin 3	Pin 1	Ohms	<2 ohms
Pin 3	Pin 5	Pin 3	Pin 1	Ohms	<2 ohms
Pin 3	Pin 2	Pin 3	Pin 1	Ohms	<2 ohms
Pin 3	Pin 2	Pin 3	Pin 6	Volts	12 V **

** **NOTE:** Actual reading should be same as B+ applied to Pin 2.

GLOSSARY

Module, Low Voltage

Purpose

The illumination of the battery light on the dash indicates the battery voltage is too low. This is controlled by the low voltage module (Figure 15).

How it works

The low voltage module is a voltage comparator, checking the charge voltage from the engine regulator/rectifier system. If the charge voltage is less than 11.3 volts D.C., the low voltage module senses this and activates the indicator lamp on the dash which will light until the voltage is over 12 volts D.C.



Figure 15

mvc-388

Testing

1. Before replacing the low voltage module, test the battery to make sure it is fully charged and is in good shape.
2. Next, check the charging system of the engine; follow the procedure in the appropriate engine service manual.
3. If the battery checks out and is in good condition and the charging system checks out and is charging properly and the battery light on the dash is on, replace the low voltage module. Without specialized test equipment, it is not practical to test the low voltage module in the field.

Relay

Purpose

The relay is used in a variety of ways to turn circuits on and off.

How It Works

A relay is an electrically actuated switch.

1. Coil: Terminals 85 and 86 are connected to a coil. Applying 12 volts to these terminals energizes the coil turning it into an electromagnet.
2. Switch: Terminals 30, 87, and 87a are actually part of a single pole, double throw (SPDT) switch. Terminal 30 is the common lead. The switch is spring loaded so that 30 and 87a are connected when the coil is not energized. When the coil is energized, the switch is “thrown” and 30 and 87 are connected (Figure 16).

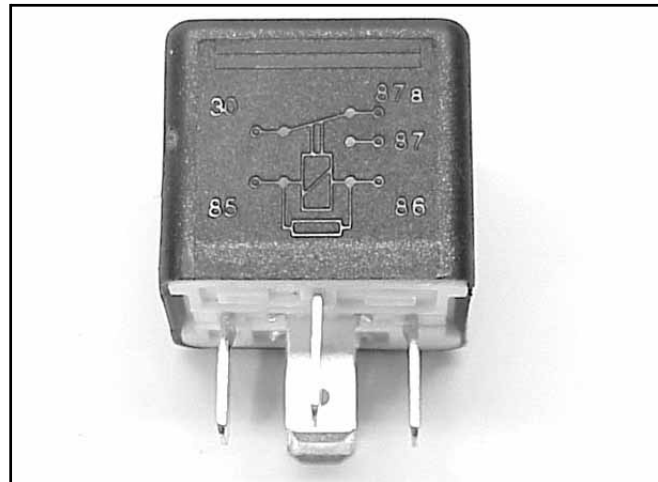


Figure 16

MVC-671

Testing

1. Disconnect the relay from the harness.
2. Verify the coil resistance between terminals 85 and 86 with a multimeter (ohms setting). Resistance should be from 70 to 90 ohms. There should be continuity between terminals 87a and 30 (Figure 17).

3. Connect multimeter (ohms setting) leads to relay terminals 30 and 87. Ground terminal 86 and apply +12 VDC to terminal 85. The relay should make and break continuity between terminals 30 and 87 as 12 VDC is applied and removed from terminal 85 (Figure 17).
4. Connect multimeter (ohms setting) leads to relay terminals 30 and 87a. Apply +12 VDC to terminal 85. With terminal 86 still grounded, the relay should break and make continuity between terminals 30 and 87a as 12 VDC is applied and removed from terminal (Figure 17).
5. Disconnect voltage and multimeter leads from relay terminals.

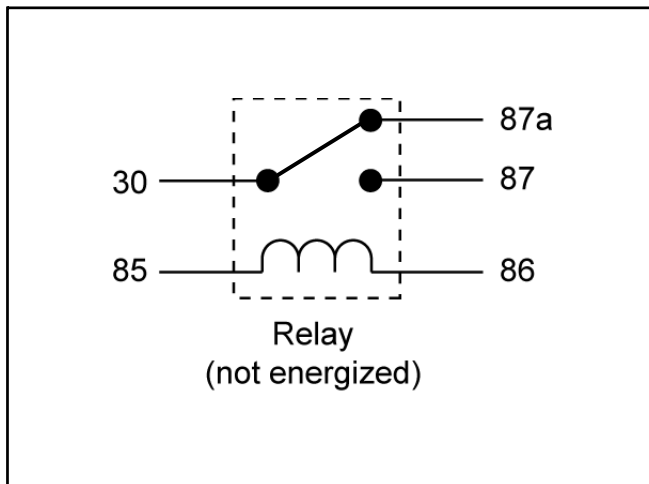


Figure 17

XL Relay

Sender, Fuel

(P/N 94-1716)



Figure 18

MVC-121

Purpose

This electrical component monitors the level of fuel in the tank (Figure 18).

How it Works

Located at the bottom of the fuel sender is a float. When fuel runs low in the fuel tank, the float should drop. When it reaches a certain point, the sensor's contacts close and the low fuel light, located on the dash, lights up.

Testing

1. Disconnect the fuel sender from the wiring harness and remove from the fuel tank.
2. With a VOM set for continuity, connect to the two wire leads, hold the fuel sender upright, float in down position, and the wiring facing the top. You should have continuity.
3. Turn the fuel sender upside down, with the float up and the wires down. You should have NO continuity.

GLOSSARY

Sender, Fuel

(P/N 95-3971)

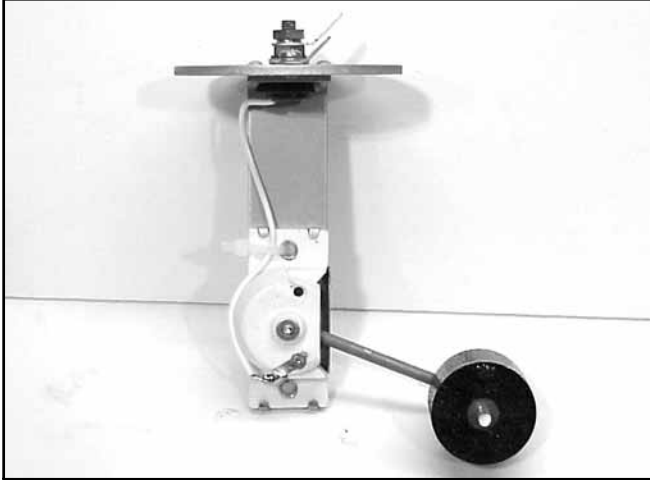


Figure 19

mvc-118

Purpose

This electrical component monitors the level of fuel in the tank (Figure 19).

How it Works

A float is attached to a pivoting lever. This lever rotates a potentiometer (a device much like the volume control on your stereo) to vary resistance. The resistance will be 25 to 200 ohms, plus or minus 20%.

Testing

1. Before removing the unit, verify that the float has not sunk. Replace the float if it is sunk.
2. Disconnect the sender unit from the wiring harness and remove from the gas tank.
3. Verify that it matches the resistance in the following table.

Float Position	Resistance
Full	25 ohms +/- 20%
Empty	200 ohms +/- 20%

Solenoid

Purpose

The solenoid's purpose is simply to connect the battery to the starter motor when the ignition switch is turned to "START". The solenoid is used to protect the ignition switch from the high current drawn by the starter motor.

How it Works

The solenoid has two primary parts. One is a coil of wire wrapped around an iron core. Whenever 12 volts is applied to the coil, it becomes a magnet. The other part is a bar type switch (Figure 20). Because it has a large contact area with the contact terminals it can easily handle the high current loads required by the starter motor.

When 12 volts is applied to the coil, it becomes an electromagnet. This quickly pulls the bar toward contacts and closes the switch. When power is removed from the coil, the spring loaded bar returns to its "normally open" position. The solenoid closes and opens the switch very quickly. This minimizes the "arcing" that can damage other types of switches.

The ignition switch is protected because only a small amount of current is needed to activate the coil.

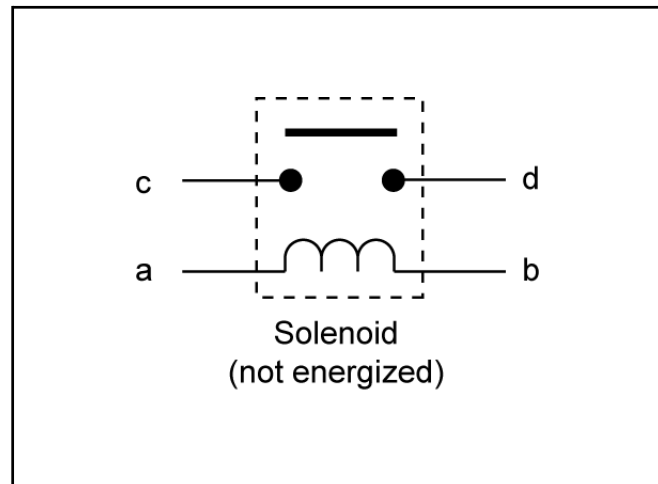


Figure 20

XL Solenoid

Testing

1. Disconnect the solenoid from the wiring harness.
2. With a multimeter (ohms setting), check to ensure that terminals “c” and “d” are open (no continuity) (Figure 20).
3. Apply +12 VDC to terminal “a” and ground terminal “b”. Terminals “c” and “d” should now be closed (continuity) (Figure 20).
4. You should be able to hear the solenoid switch “click” when you make the connection.

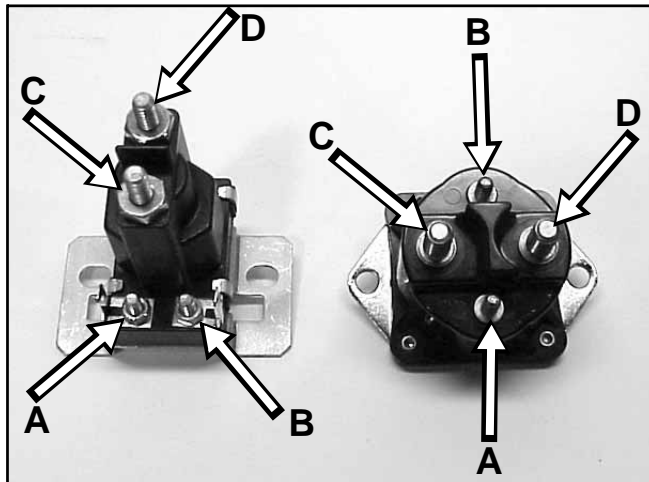


Figure 21 mvc-675

(A) & (B) Coil Terminals	(C) & (D) Contact Terminals
--------------------------	-----------------------------

Switch, Brake

Purpose

This double pole plunger type switch has four terminals. When the brake pedal is depressed, it completes the safety circuit for start. On tractors with cruise control, the cruise control circuit is connected to the brake switch. When the brake pedal is depressed, the switch opens and the cruise control magnet disengages.

How it Works

This double pole plunger switch has four terminals. When the brake pedal is depressed, it pushes on the plunger, closing and opening the contacts in the switch.

Testing

1. Disconnect the switch from the wiring harness.
2. Using a multimeter, follow the procedures listed below (Figure 22):

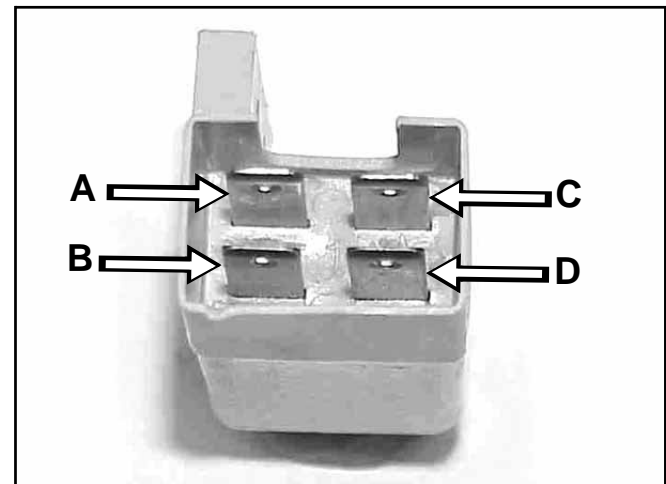


Figure 22 Brake Switch

Note: Terminals on actual switch not labeled.

Plunger <u>Not</u> Depressed	Plunger Depressed
A/B Terminals - Closed Circuit - Continuity	A/B Terminals - Open Circuit - No Continuity
C/D Terminals - Open Circuit - No Continuity	C/D Terminals - Closed Circuit - Continuity

GLOSSARY

Switch, Cruise Control

P/N 93-0527 and P/N 94-7602



Figure 23

mvc-112



Figure 24

mvc-114

Purpose

This rocker switch is used to provide switching for the cruise control (Figure 23 and Figure 24).

How it Works

The switch has contacts inside which connect two terminals in one position while disconnecting them in the other. There are 3 positions to the switch; OFF, START, and RUN. The start position is spring loaded so that the switch automatically returns to the "RUN" position.

Testing

1. Disconnect the switch from the wiring harness.
2. Using a VOM or test lamp, test the continuity of the terminals using the following diagrams (Figure 25 and Figure 26).

P/N 93-0527

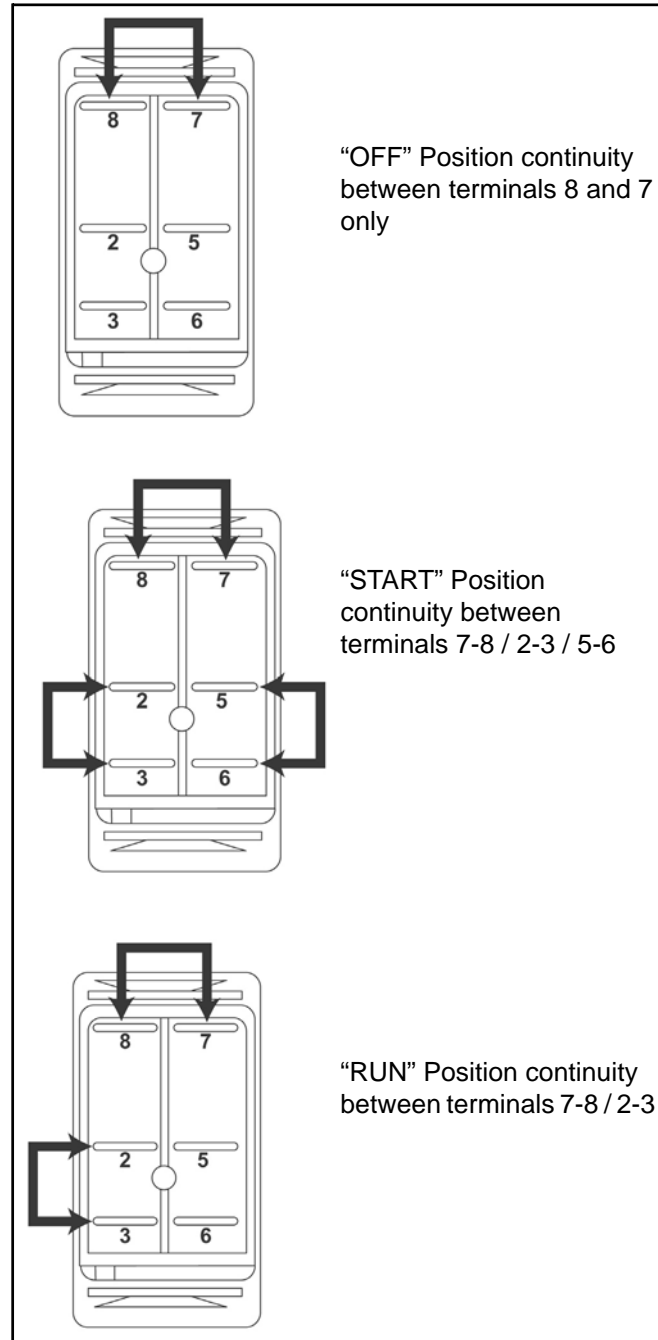


Figure 25

mvc-163art

P/N 94-7602

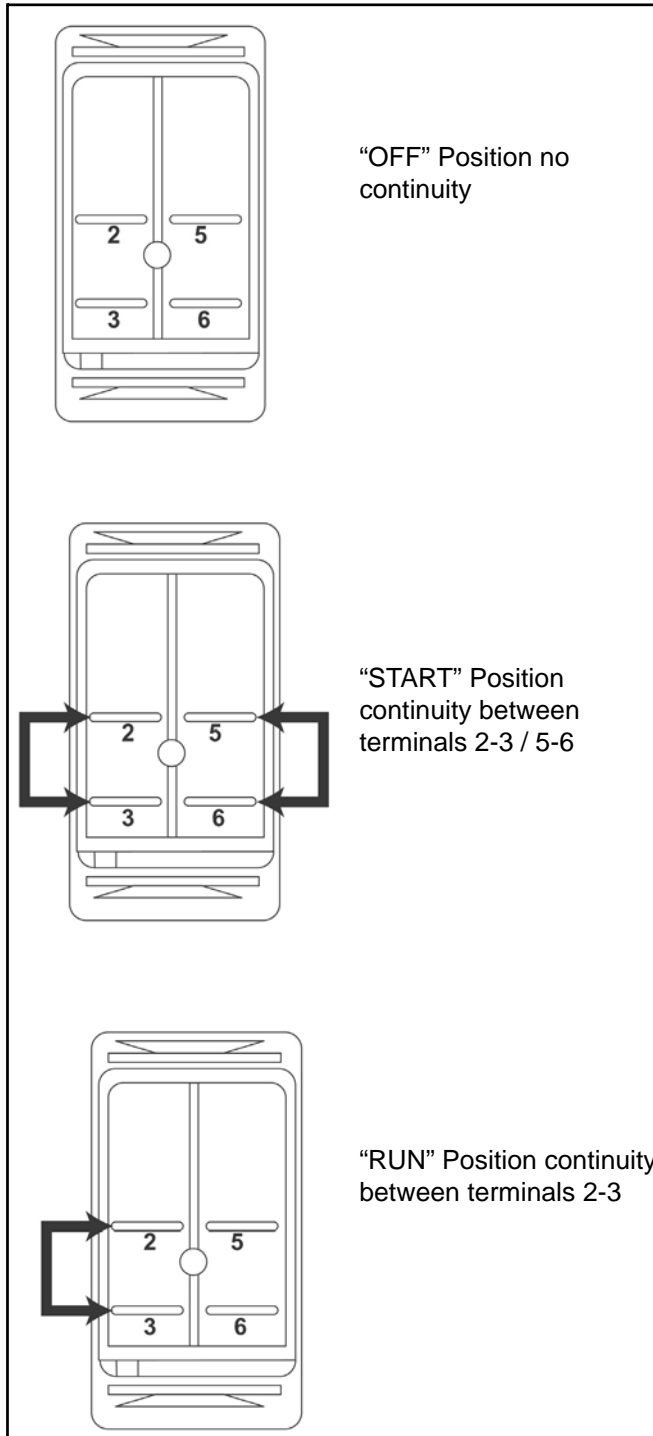


Figure 26

mvc-164art

Switch, Key

(P/N 88-9830 or 104-2541)

Purpose

This component provides the proper switching for the starter, ignition, accessories, and safety circuits (Figure 27).

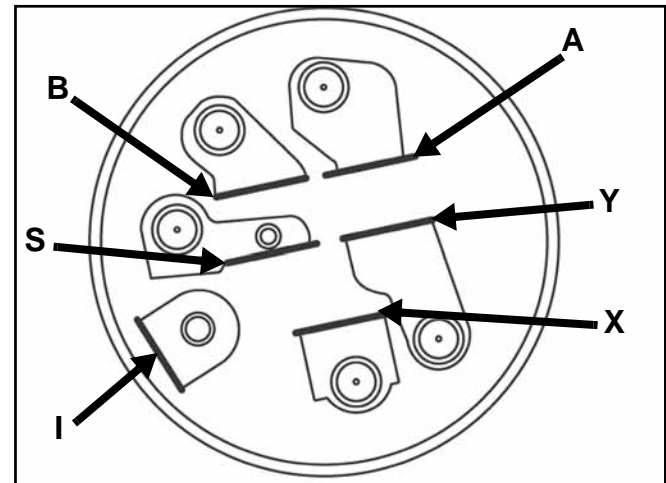


Figure 27

mvc-166art

How it Works

Detents inside the switch give it 3 positions: OFF, RUN, and START. The START position is spring loaded so the cylinder automatically returns to RUN once the key is released.

GLOSSARY

Testing

1. Disconnect the switch from the wiring harness.
2. Verify that continuity exists between the terminals listed for the switch position. Verify that there is NO continuity between terminals not listed for the switch position (Figure 28).

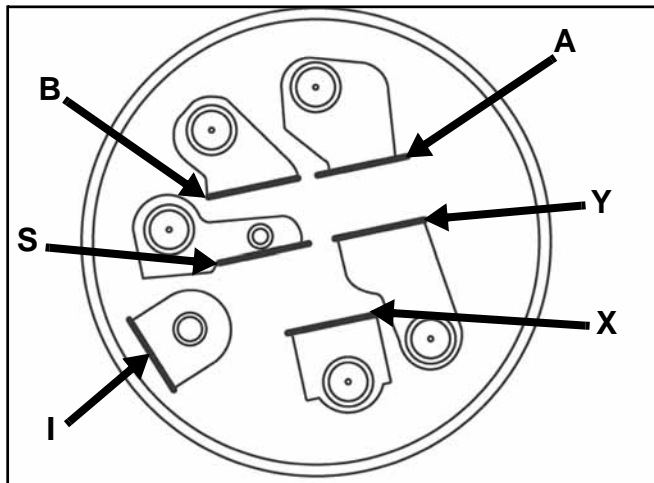


Figure 28

mvc-166

Position	Condition
Off	No continuity
Start	B + I + S
Run	B + I + A and X + Y

Switch, Key

(P/N 99-7429)

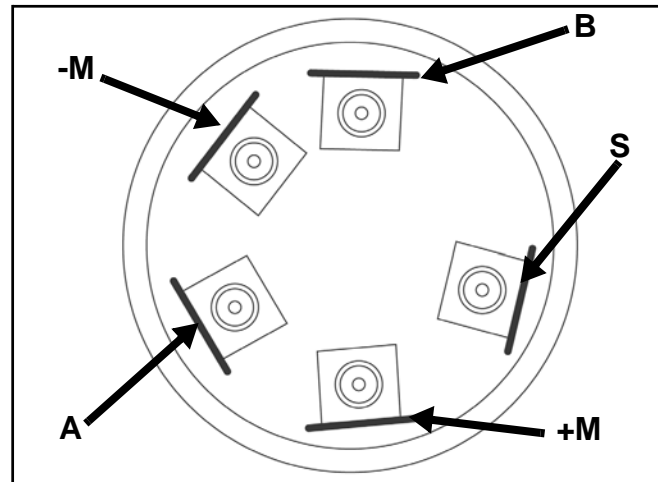


Figure 29

mvc-167x

Purpose

This switch provides the proper switching for the starter, ignition, accessories, and safety circuits (Figure 29).

How it Works

Detents inside the switch give it 3 positions: OFF, RUN, and START. The START position is spring loaded so the cylinder returns to RUN once the key is released.

Testing

1. Disconnect the switch from the wiring harness.
2. Verify that continuity exists between the terminals listed for the switch position. Verify that there is NO continuity between terminals not listed for the switch (Figure 30).

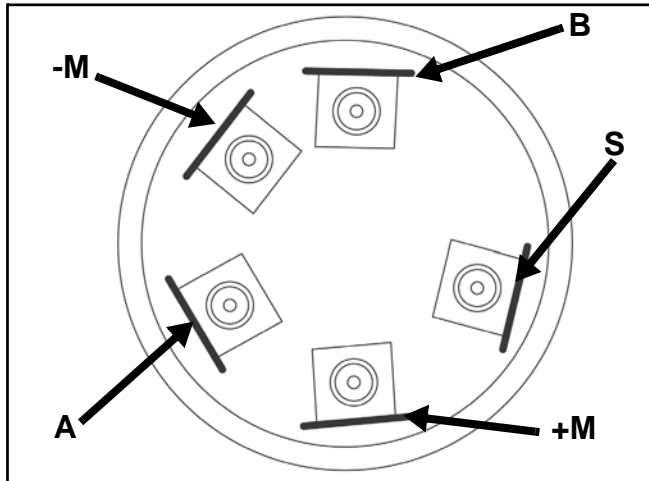


Figure 30

mvc-167x

Position	Condition
Off	+M + - M
Start	B + A + S
Run	B + A

Switch, Key

(P/N 92-6785)

Purpose

This component provides the proper switching for the starter, ignition, accessories, and safety circuits (Figure 31).

How It Works

Detents inside the switch give it four positions: OFF, LIGHTS (ACCESSORIES), RUN, and START. The START position is spring loaded so the cylinder automatically returns to RUN once the key is released.

Terminals of the ignition switch as viewed from the terminal end (Figure 31).

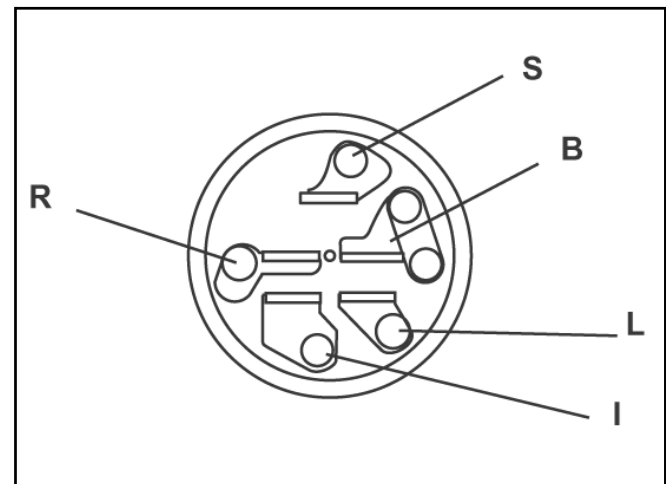


Figure 31

ignitionswitch1

B = Battery voltage "in"
S = Starting Circuit
I = Safety & Ignition Circuit

R = Regulator Circuit
L = Light Circuit

GLOSSARY

Testing

1. Disconnect the switch from the wiring harness.
2. Verify that continuity exists between the terminals listed for the switch position. Verify that there is **NO** continuity between terminals not listed for the switch position (Figure 32).

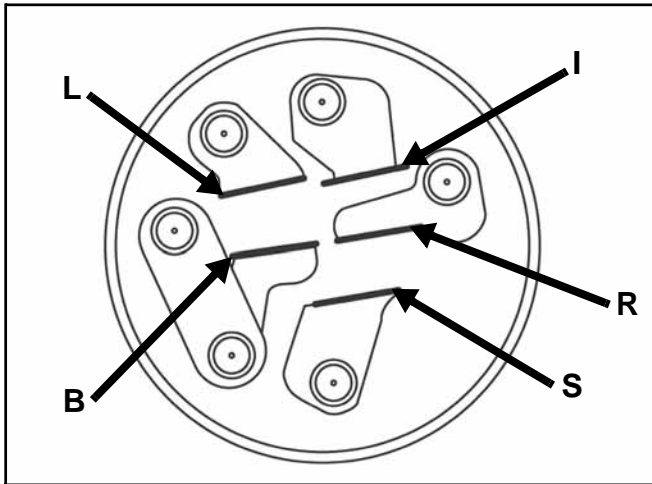


Figure 32

Position	Condition
Off	No Continuity
Start	B + I + S
Run	B + I + R
Run - Lights	B + I + R + L

Switch, KeyChoice™ Reverse Operating System

Purpose

This switch is used in the Key Choice™ Reverse Operating System circuit. When turned to the On position, it allows the operator to mow in reverse.

How It Works

The switch is basically an on/off switch spring-loaded to return to the Off position. When turned to the On position with the PTO engaged, it activates circuits in the Key Choice™ Reverse Operating System reverse module and allows the operator to mow in reverse (Figure 33).



Figure 33

mvc-691

Testing

1. Disconnect the switch from the circuit.
2. With a multimeter, check the continuity across the two terminals.
3. Turn the key to the on position and hold, since the switch is spring loaded. There should be continuity across the two terminals.

Switch, Light

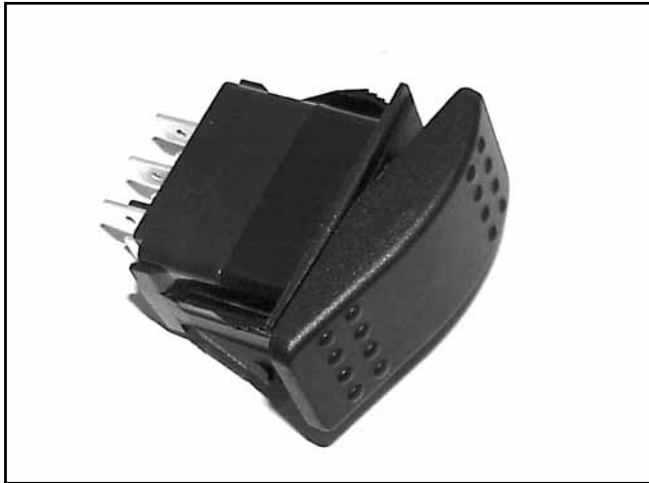


Figure 34

mvc-108

Purpose

This rocker switch is typically used to provide switching for the lights (Figure 34).

How it Works

The switch has contacts inside which connect two terminals in one position while disconnecting the other two. The rating on the switch is 20 amp capacity at 12 volts.

Testing

1. Disconnect the switch from the wiring harness.
2. Using a VOM or test lamp, test the continuity of the terminals, using the diagrams below (Figure 35).

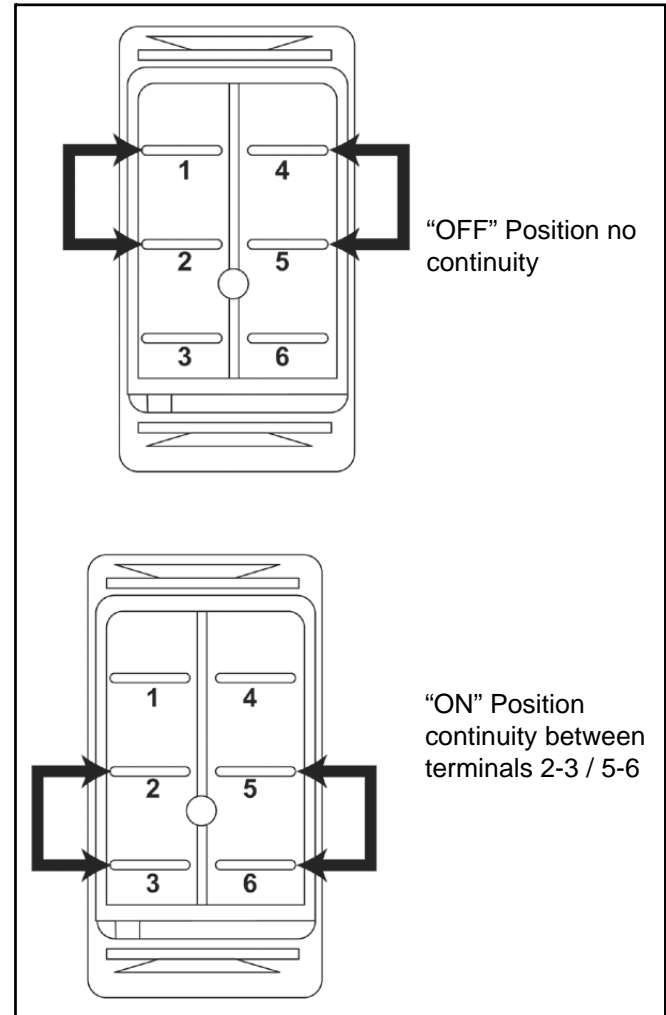


Figure 35

mvc162art

GLOSSARY

Switch, Neutral

Purpose

Used to ensure the transmission is in neutral when starting the unit. It is activated when the clutch/brake pedal is depressed.

How It Works

This single pole plunger type switch has two terminals. When the clutch/brake pedal is depressed, it pushes on the plunger, closing the contact, and connecting the two terminals (Figure 36).

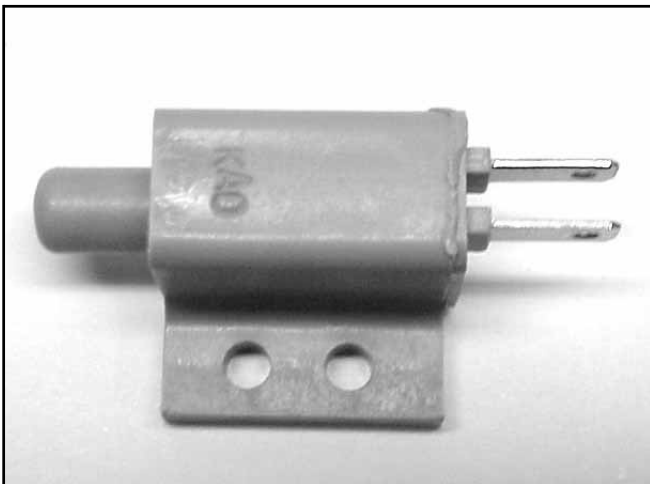


Figure 36

mvc-680

Switch, Neutral - Plunger Type

Purpose

Used to ensure the transmission is in neutral when starting the unit. It is activated when the brake pedal is depressed.

How it Works

This double pole plunger type switch has four terminals (Figure 37). When the brake pedal is depressed, it pulls an arm that pushes on the plunger of the switch, closing the contacts, and connecting the four terminals.



Figure 37

MVC-400X

Testing

1. Disconnect the switch from the wiring harness.
2. Check first to ensure that there is NO continuity between either terminal. Foot OFF the pedal.
3. With the clutch/brake pedal depressed there should be continuity between the terminals.

Testing

1. Disconnect the switch from the wiring harness.
2. Using a multimeter, follow the procedure listed below (Figure 38):

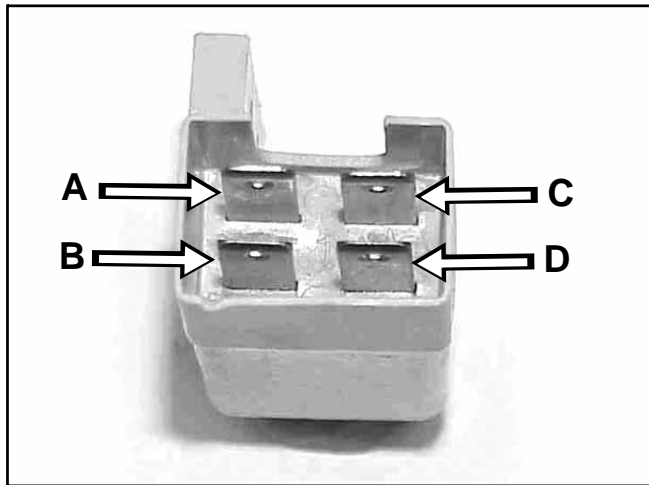


Figure 38 Neutral Switch

Note: Terminals on actual switch not labeled.

Plunger <u>Not</u> Depressed	Plunger Depressed
A/B Terminals - Open Circuit - No Continuity	A/B Terminals - Closed Circuit - Continuity
C/D Terminals - Open Circuit - No Continuity	C/D Terminals - Closed Circuit - Continuity

Switch, Neutral Adjustable - Plunger Type



Figure 39 mvc-122

Purpose

Used to ensure the transmission is in neutral and the park brake is engaged. It is activated when the forward/reverse control handles are in the start position (Figure 39).

How it Works

This single pole plunger type switch has two terminals. When the forward/reverse control handle is in the start position (park position), it pushes on the plunger, closing the contact, and connecting the terminals.

Testing

1. Disconnect the switch from the wiring harness.
2. Using a VOM or test lamp, check first to ensure that there is NO continuity between either terminal, plunger out.
3. With the plunger pushed in, there should be continuity between the terminals.

GLOSSARY

Switch, PTO

Purpose

The PTO switch is typically used to turn on the Electric PTO Clutch and to function as part of the safety interlock system.

How it Works

When the PTO switch is pulled out to the "ON" position, contacts inside the switch electrically connect various terminals. One terminal is connected to the wire that goes directly to the electric clutch. When the PTO is pulled out to the "ON" position, voltage flows to the electric clutch and engages.

Testing

1. Disengage the PTO, set the parking brake, and turn the ignition to **OFF** and remove the key.
2. Disconnect the wiring harness from the PTO switch.
3. Press in on the locking tabs, on each side of the switch, and pull the switch out of the dash (towards the rear of the tractor).
4. Verify that there is continuity between the appropriate terminals in the "ON" and "OFF" positions, Figure 40.
5. Replace the switch if your test results do not correspond with those given in Figure 40.

Mount the PTO switch back into the dash and reinstall the wiring harness.

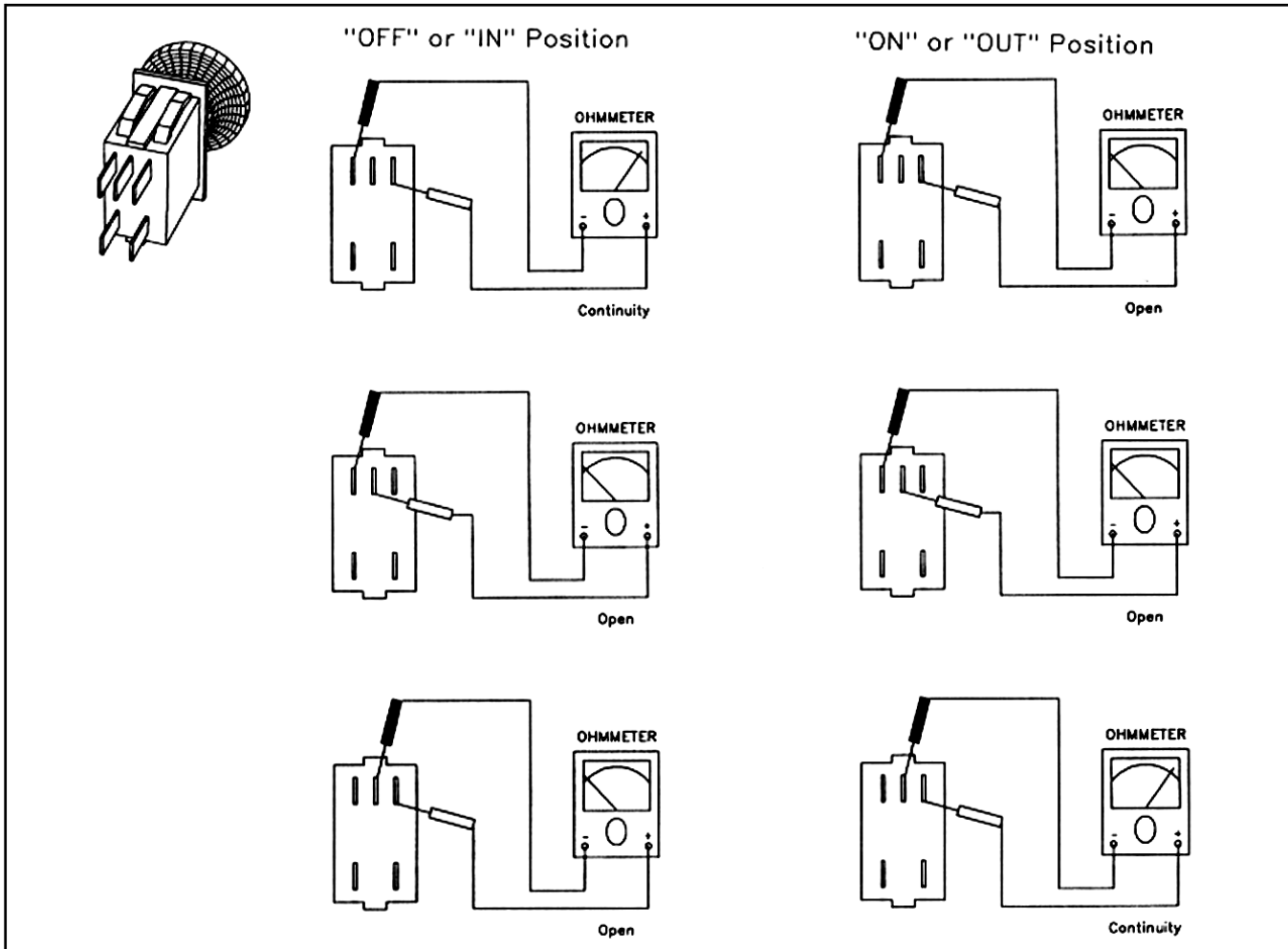


Figure 40

2-24

Switch, Reverse

Purpose

This switch works in the Key Choice™ Reverse Operating System circuit when the mower (PTO) is engaged.

How It Works

This single pole plunger type switch has two terminals. When the unit is shifted in reverse while the mower blade (PTO engagement lever) is engaged, the reverse switch opens and will stop the engine, unless the KeyChoice switch has been operated.

Testing

1. Disconnect the switch from the wiring circuit.
2. With a multimeter, check the continuity across the terminals. There should be continuity.
3. Depress the plunger on the switch and check the continuity across the terminals, there should be NO continuity (Figure 41).

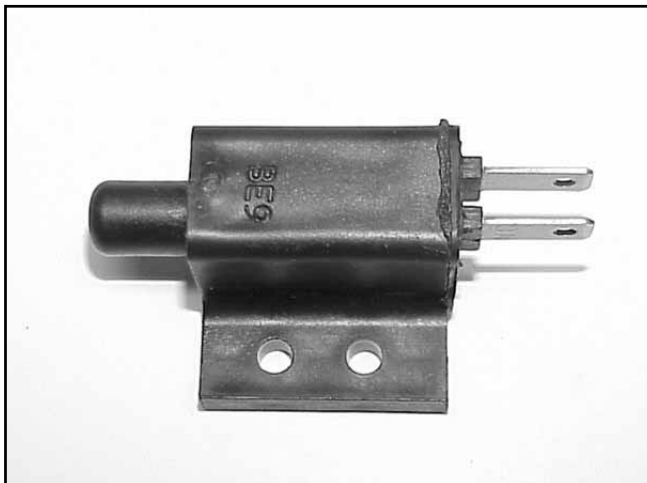


Figure 41

mvc-685

Switch, Seat

Purpose

The switch is in the safety circuit. If the engine is running and the operator vacates the seat with either PTO engaged or the parking brake off, the engine will shut down.

Seat switch (ribbon type) used on 2000 and prior models (Figure 42)

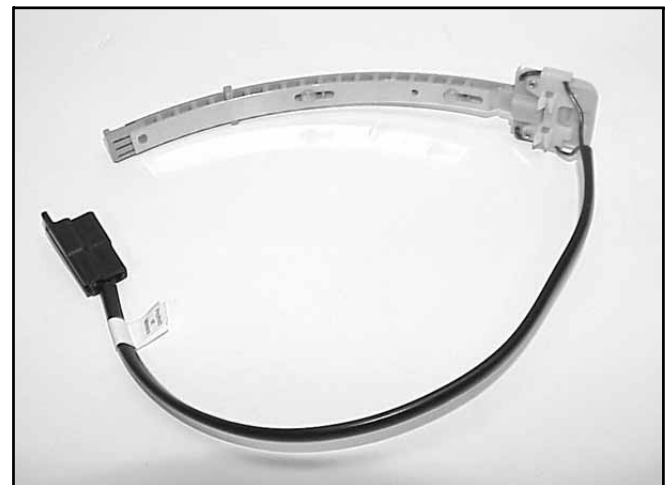


Figure 42

MVC-391x

Seat switch (mushroom type) used on 2001 and later models (Figure 43)



Figure 43

MVC-390x

GLOSSARY

How It Works

When the seat is vacated, the switch is open and there is no continuity between the two terminals. When the seat is occupied, the switch closes and there should be continuity between the two terminals.

Testing

1. Disconnect the switch from the wiring harness.
2. With a multimeter, check the continuity between the two terminals of the switch. There should be NO continuity.
3. With weight or pressure on the seat, check the continuity again on the two terminals of the switch. There should be continuity.



Information List (2006 - 2007)

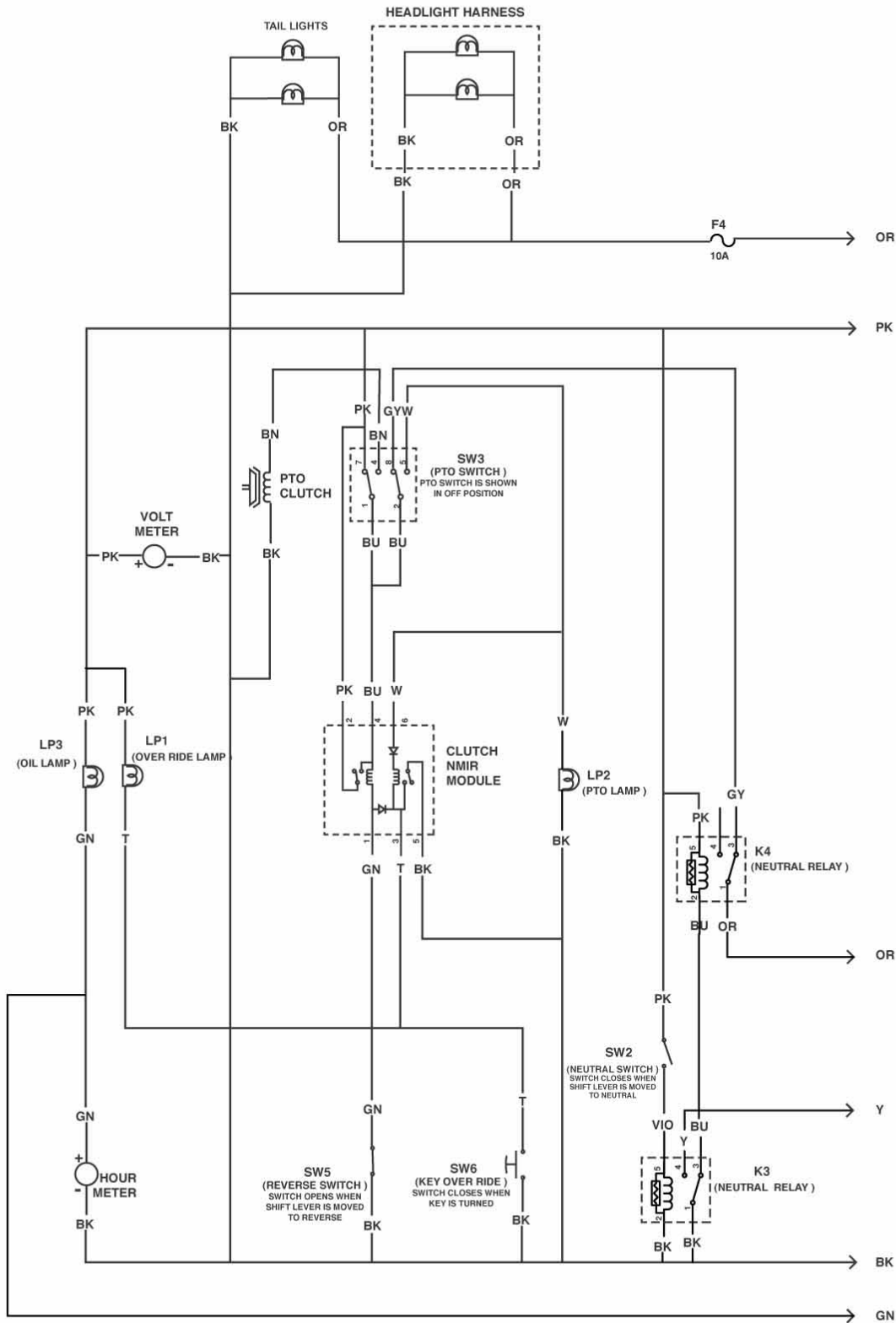
Wiring Diagrams. 4-2 & 4-3

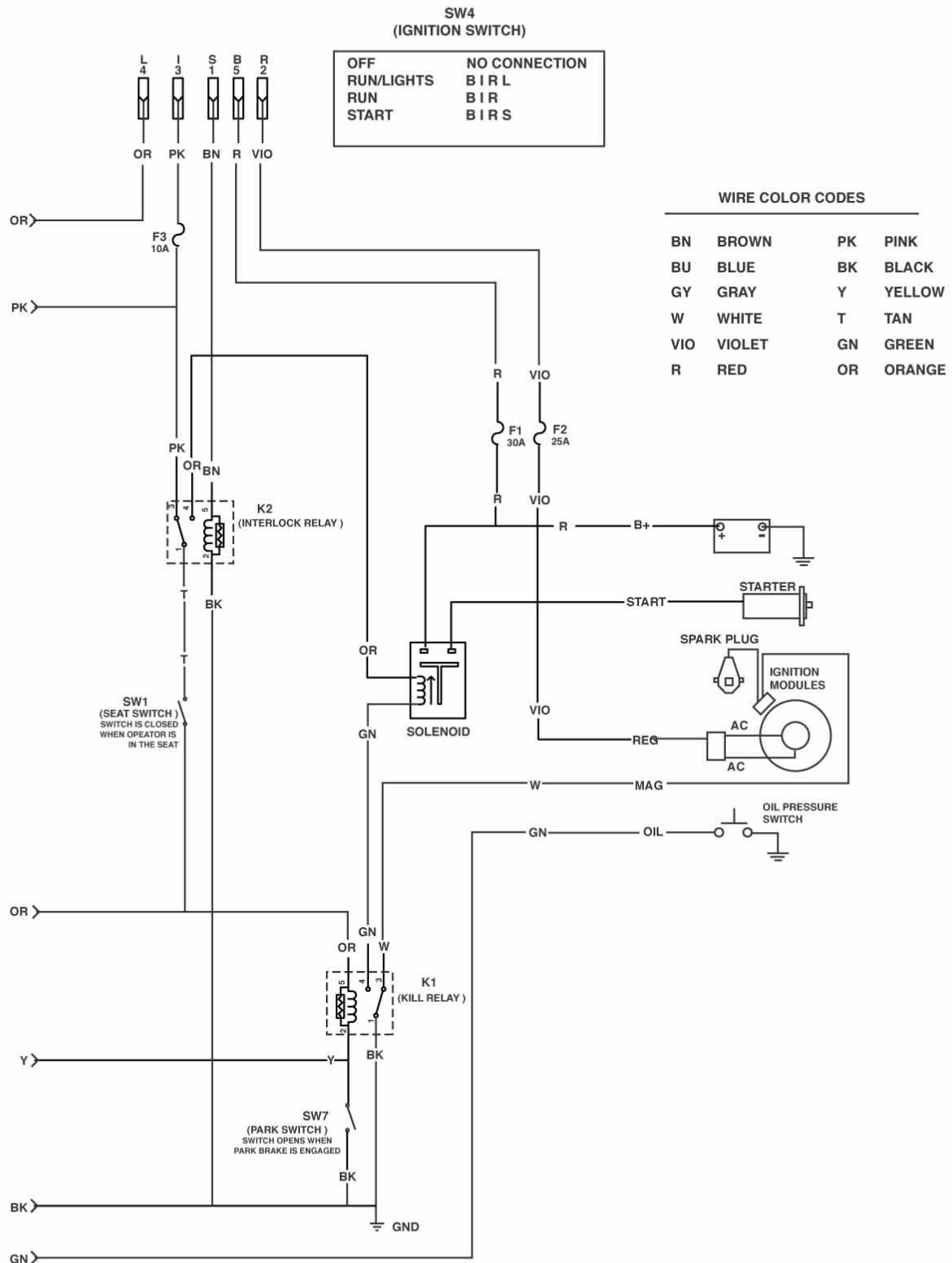
Circuit Diagrams

- Starter Motor Circuit 4-4
- Spark Circuits 4-4 & 4-5
- Reverse Operating System Circuits. . . 4-6 - 4-10
- Battery Charge Circuit 4-10
- Light Circuit 4-11
- Low Oil Pressure Light Circuit 4-11
- Hourmeter 4-11

Wiring Diagram

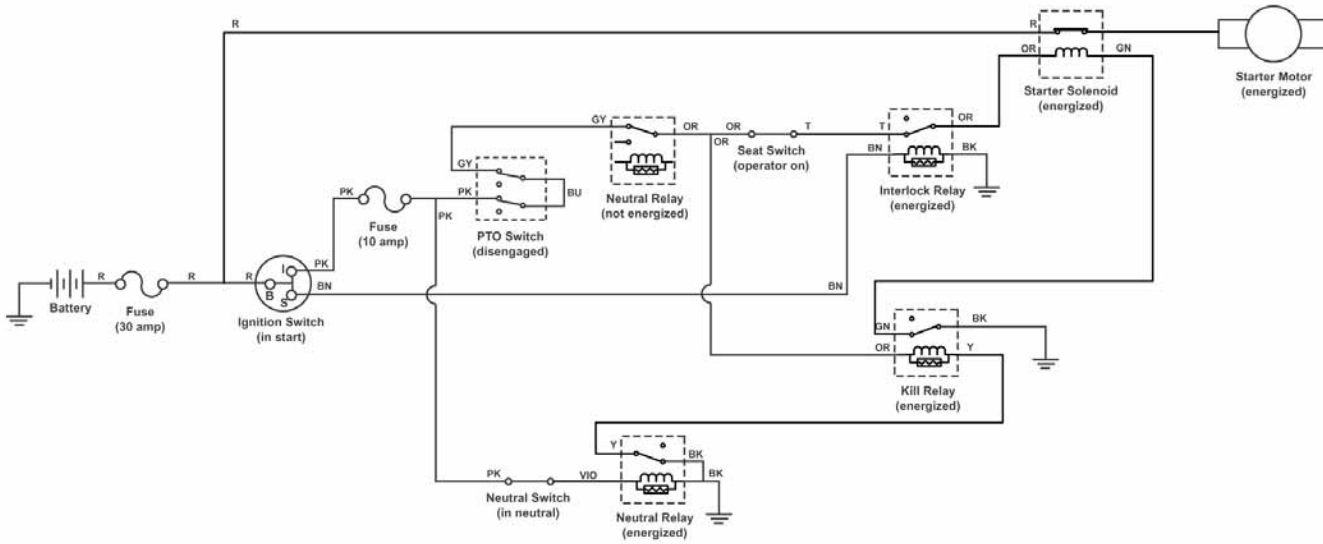
Wiring Diagram





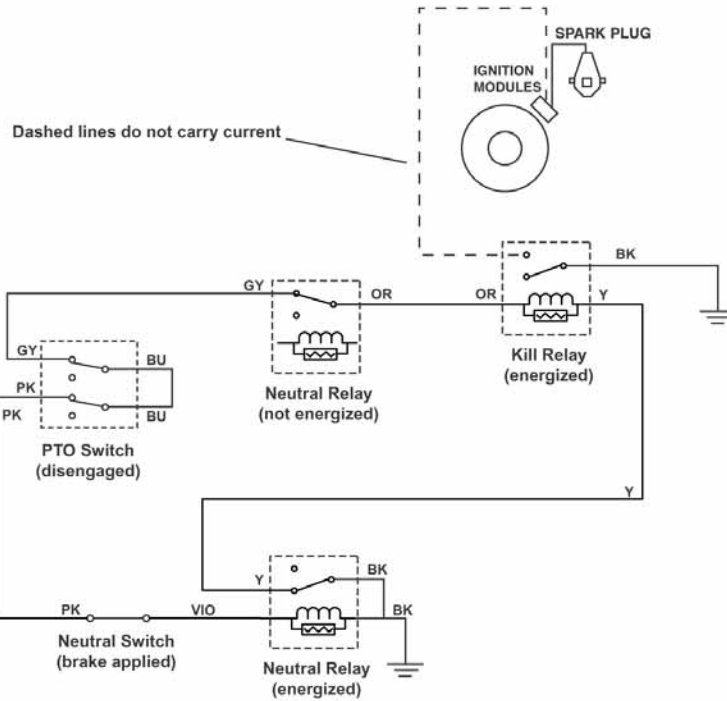
Wiring Diagram

Starter Motor Circuit
(ignition switch in "start")



Spark Circuit
(ignition switch in "start" position)

Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

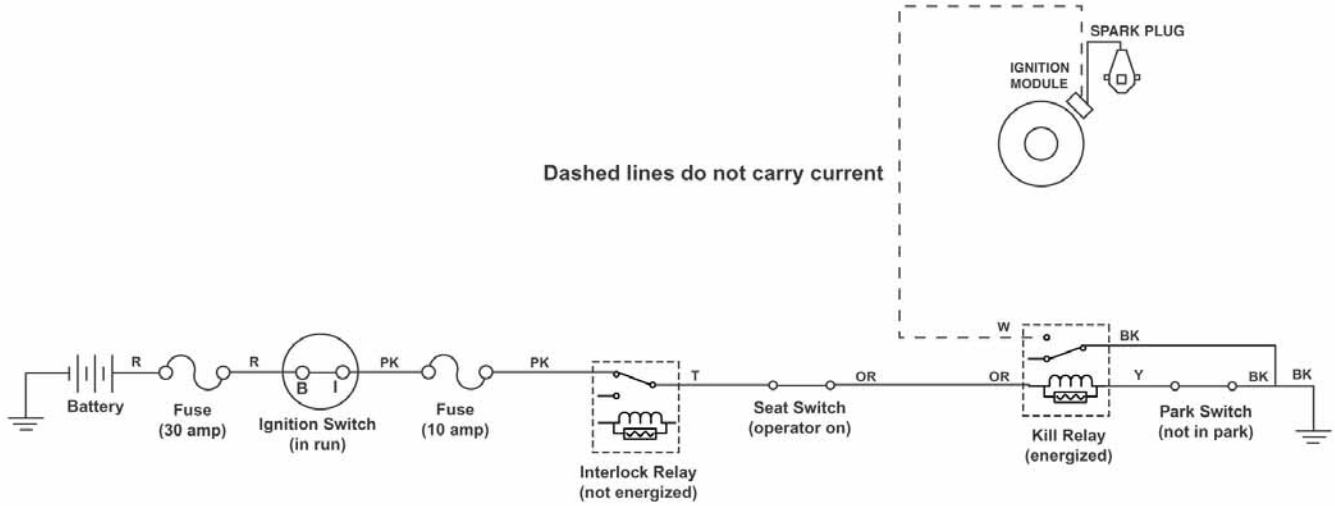


Circuits

2006
2007

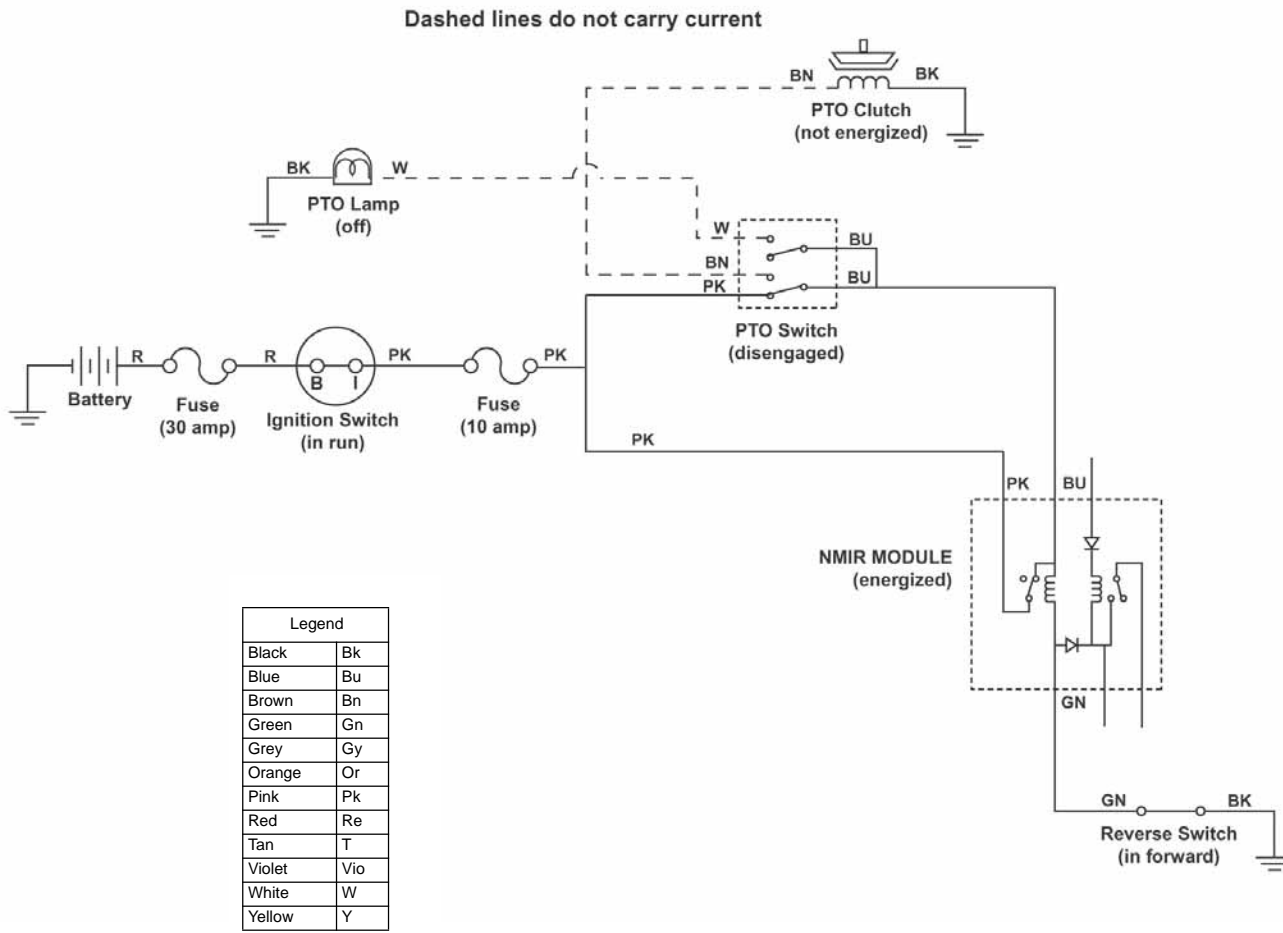
315-8
Classic GT

Spark Circuit
(ignition switch in "run")



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

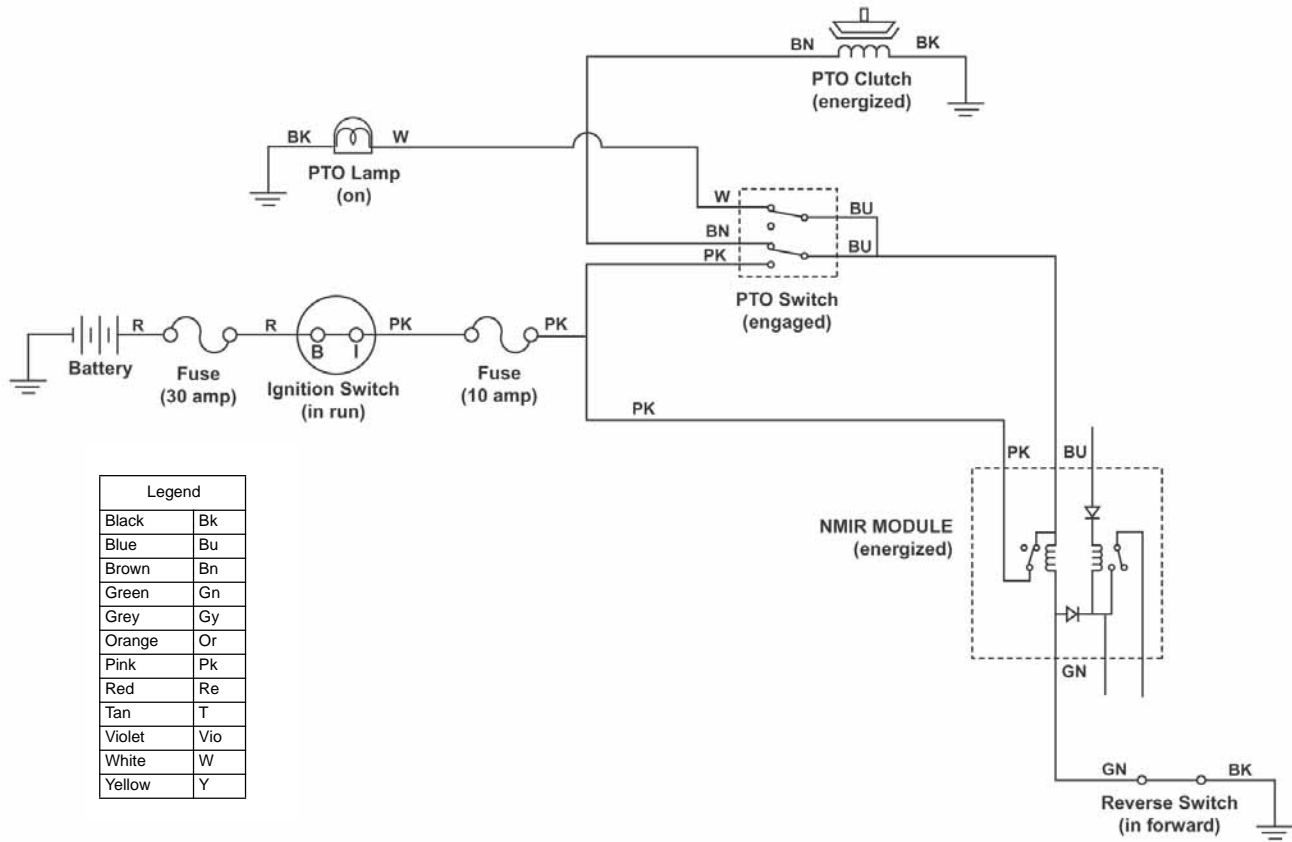
Reverse Operating System Circuit
(PTO "off", in forward)



2006
2007

315-8
Classic GT

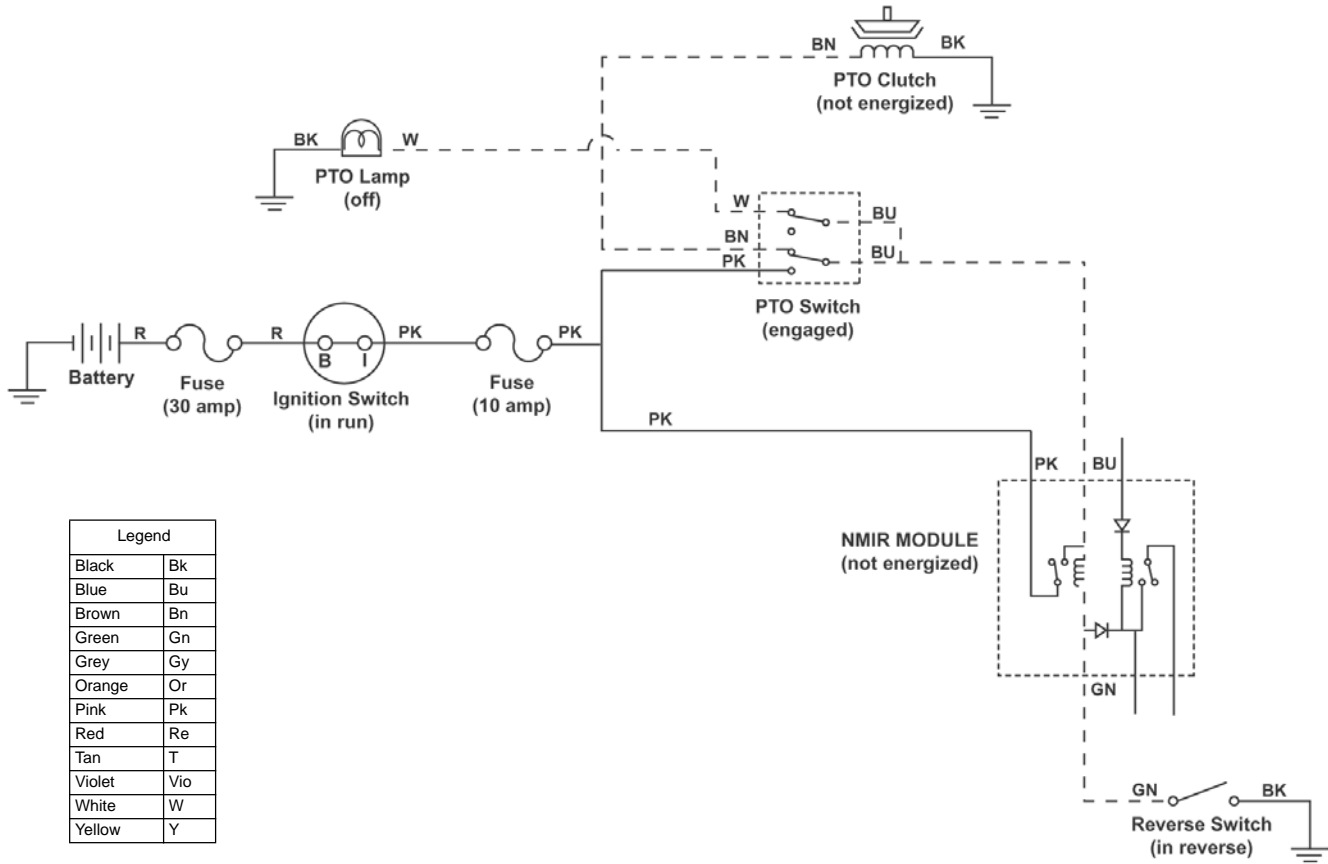
Reverse Operating System Circuit
(PTO "on", in forward)



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

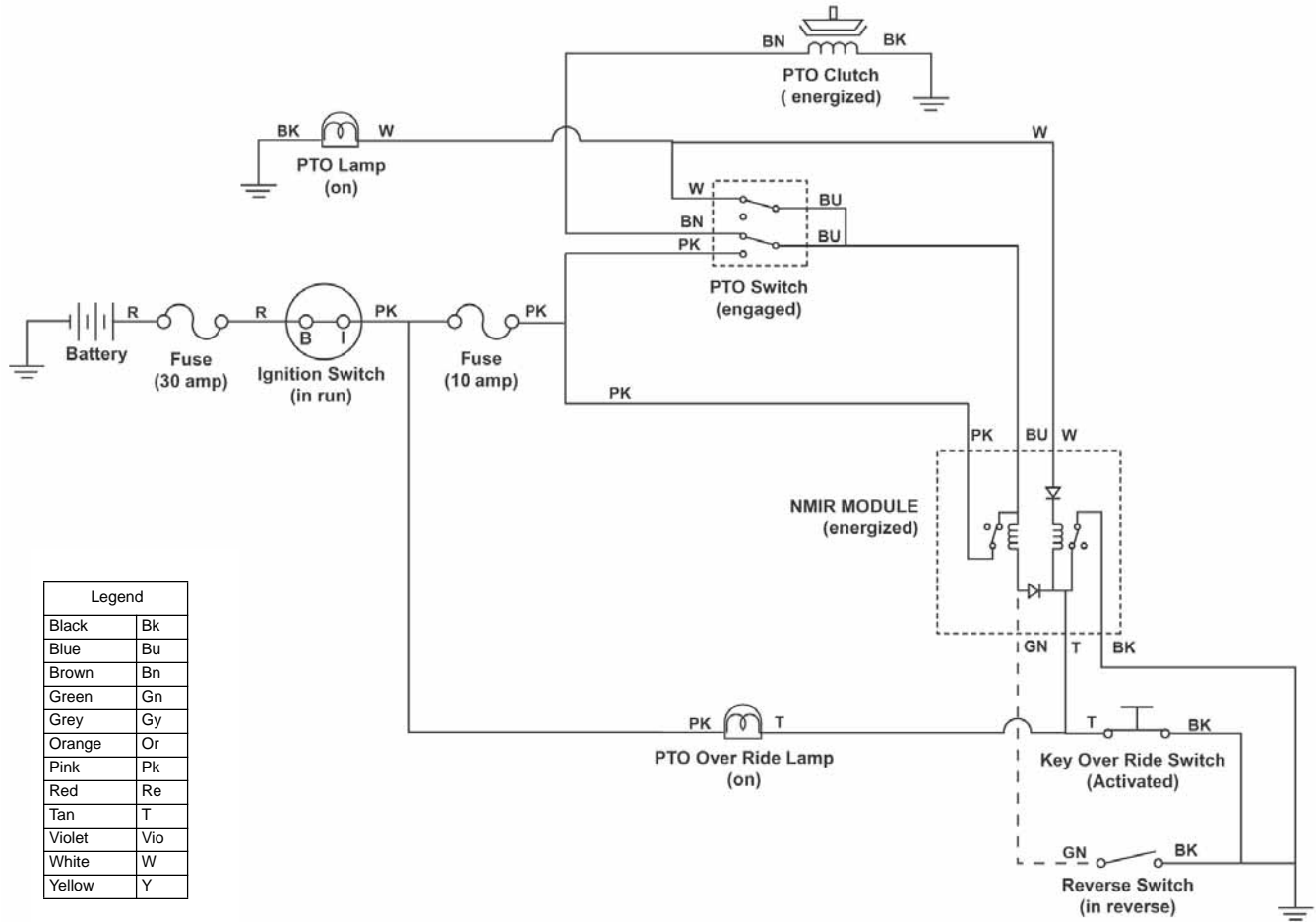
Circuits

Reverse Operating System Circuit
(PTO "on", in reverse)

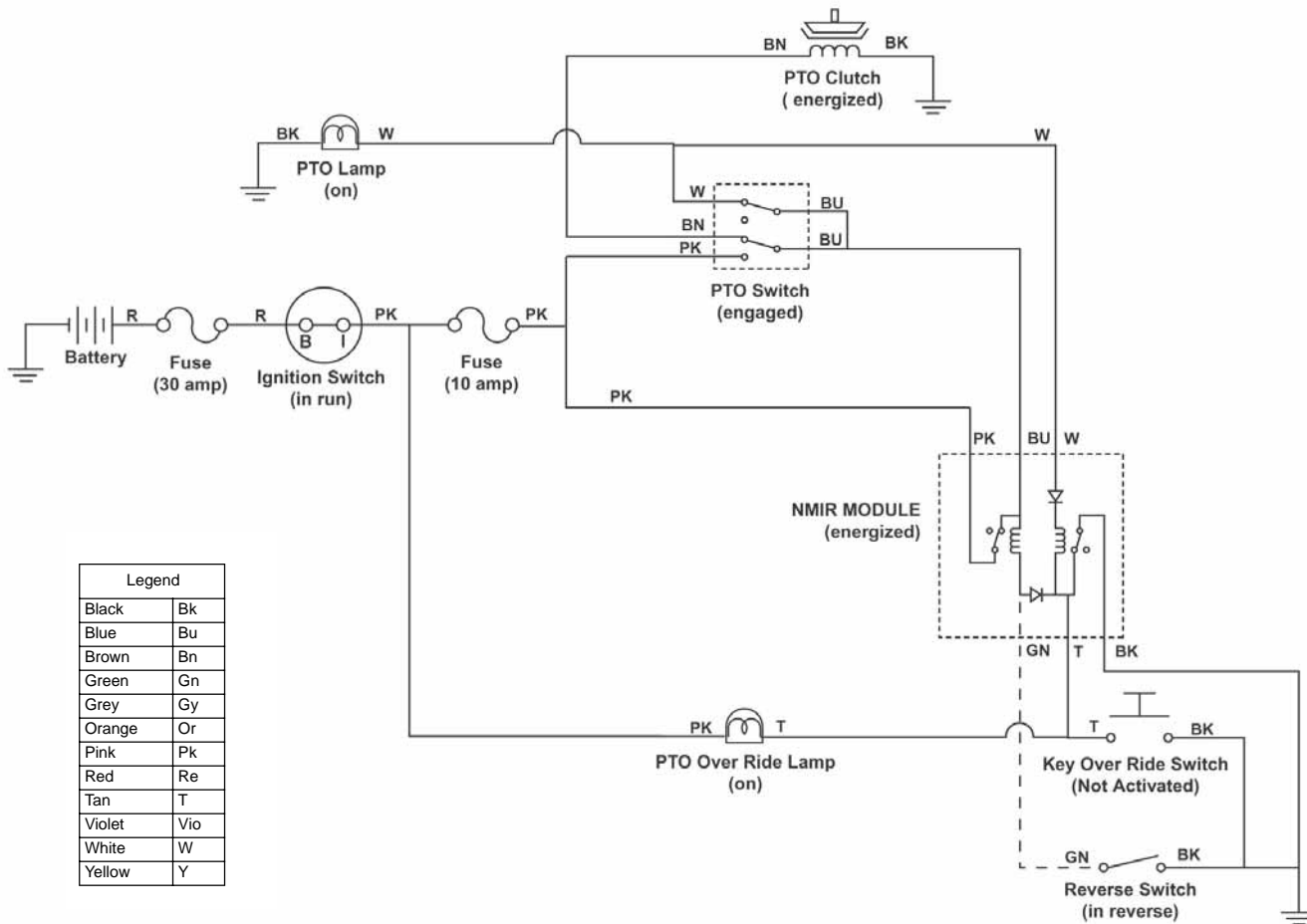


Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

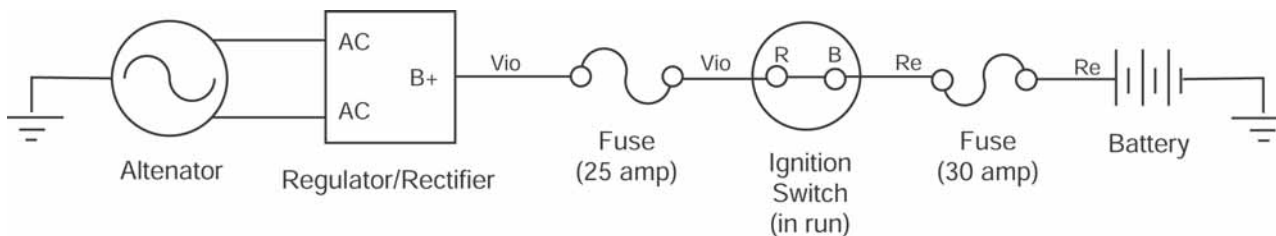
Reverse Operating System Circuit
(Override key switch "activated")



Reverse Operating System Circuit
(PTO "on", in reverse, override mode)

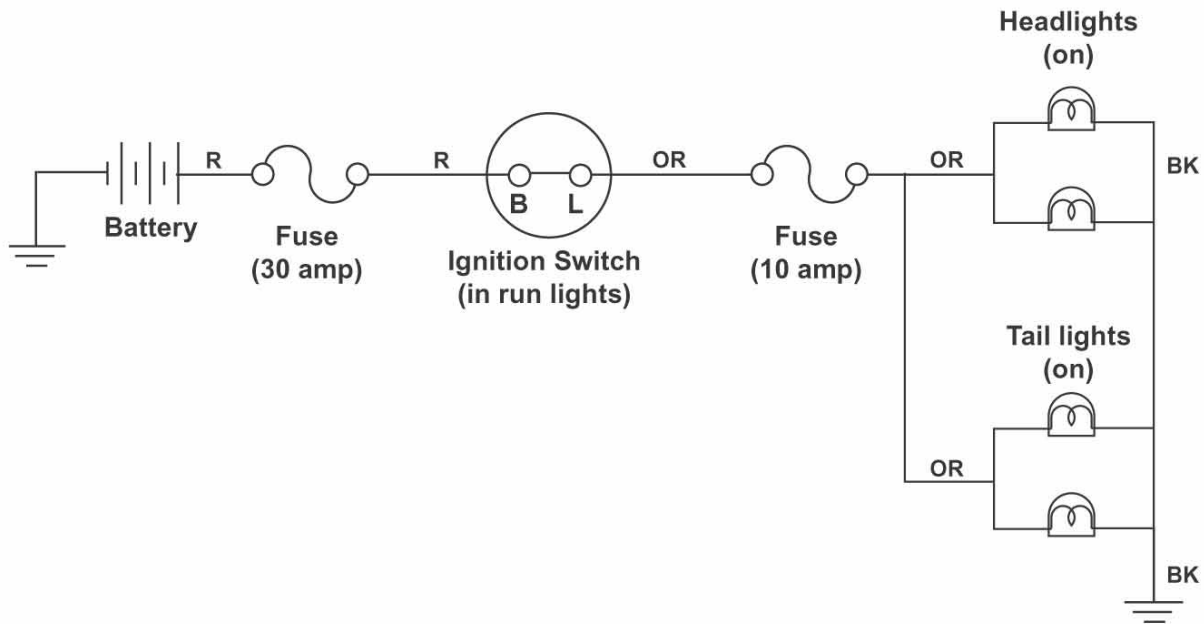


Battery Charge Circuit
(ignition switch in "run")

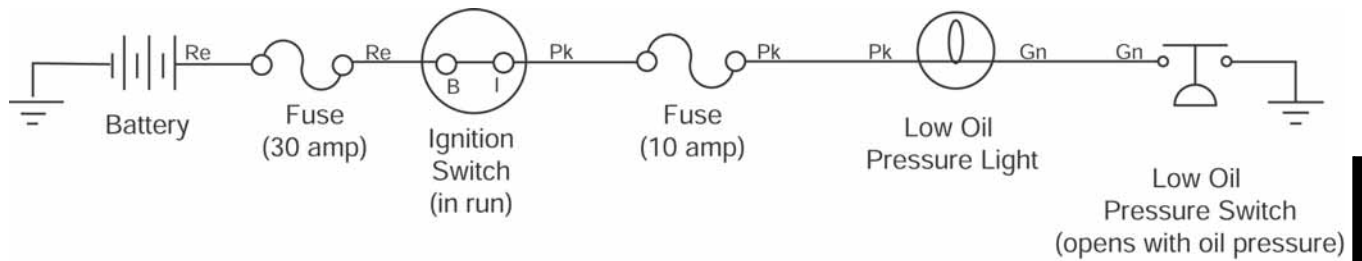


Circuits

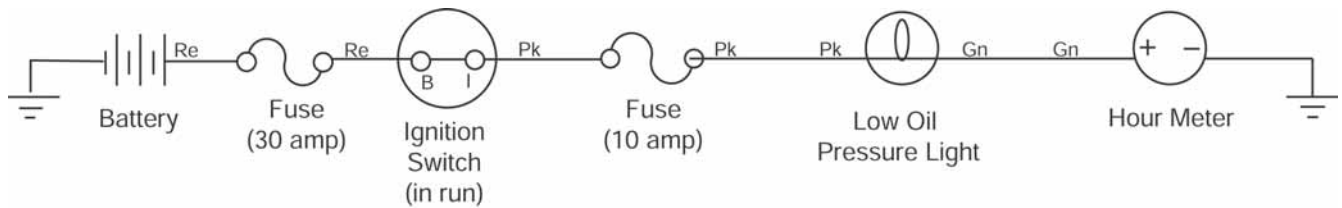
Light Circuit



Low Oil Pressure Light Circuit
(ignition switch in "run")



Hourmeter
(ignition switch in "run")



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

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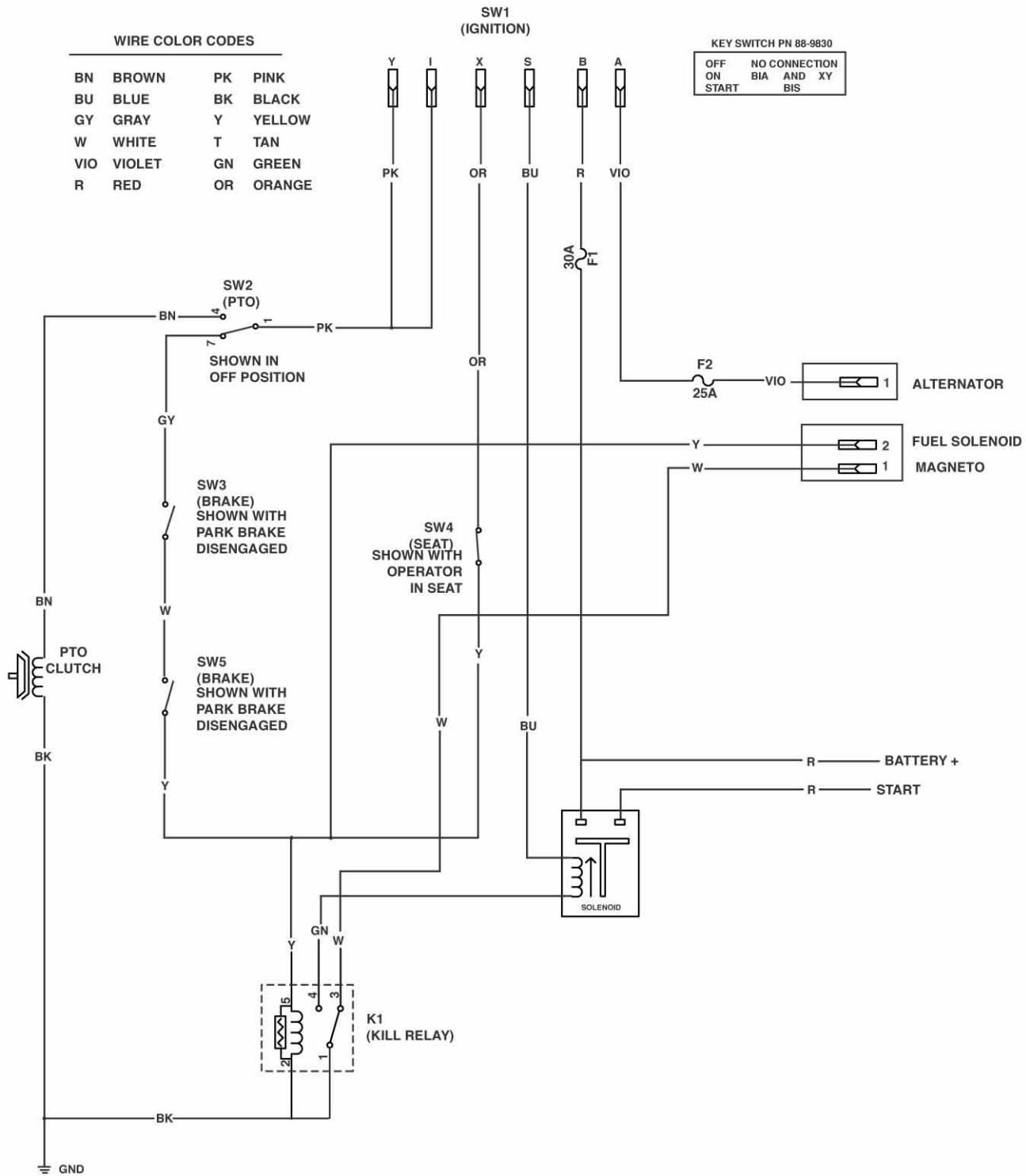


Information List (2006 - 2007)

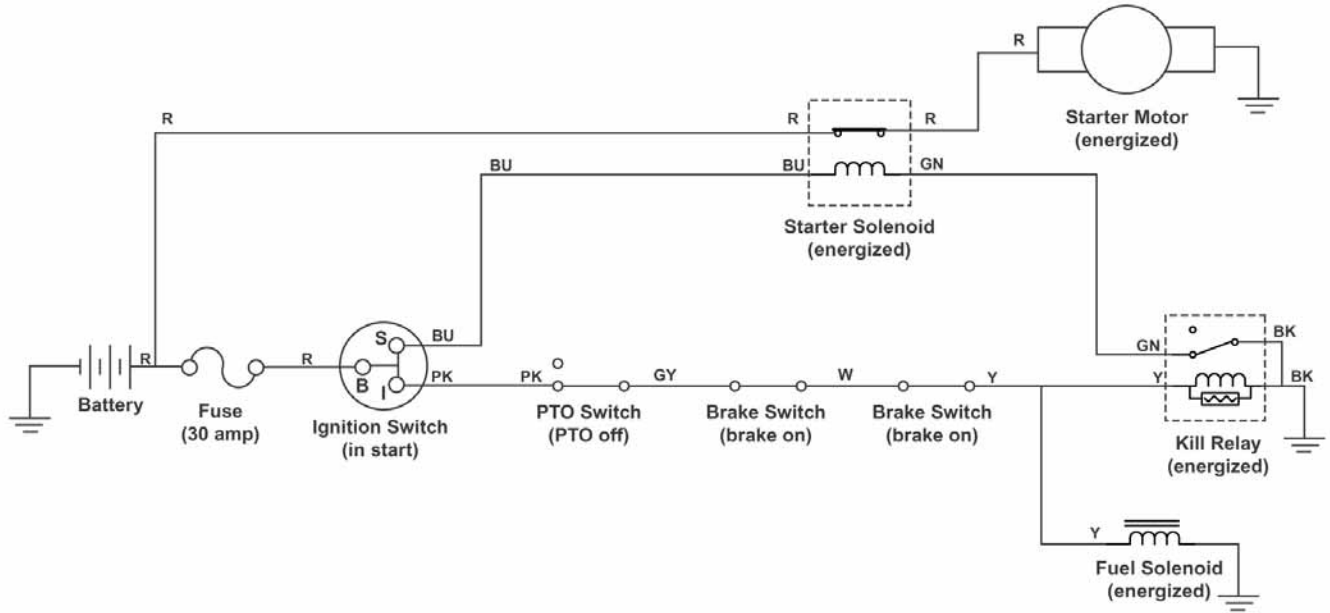
Wiring Diagram	5-2
Circuit Diagrams	
Starter Motor Circuit	5-3
Spark Circuits	5-3 & 5-4
Battery Charge Circuit	5-4
PTO Clutch Circuit	5-4

Wiring Diagram

Wiring Diagram

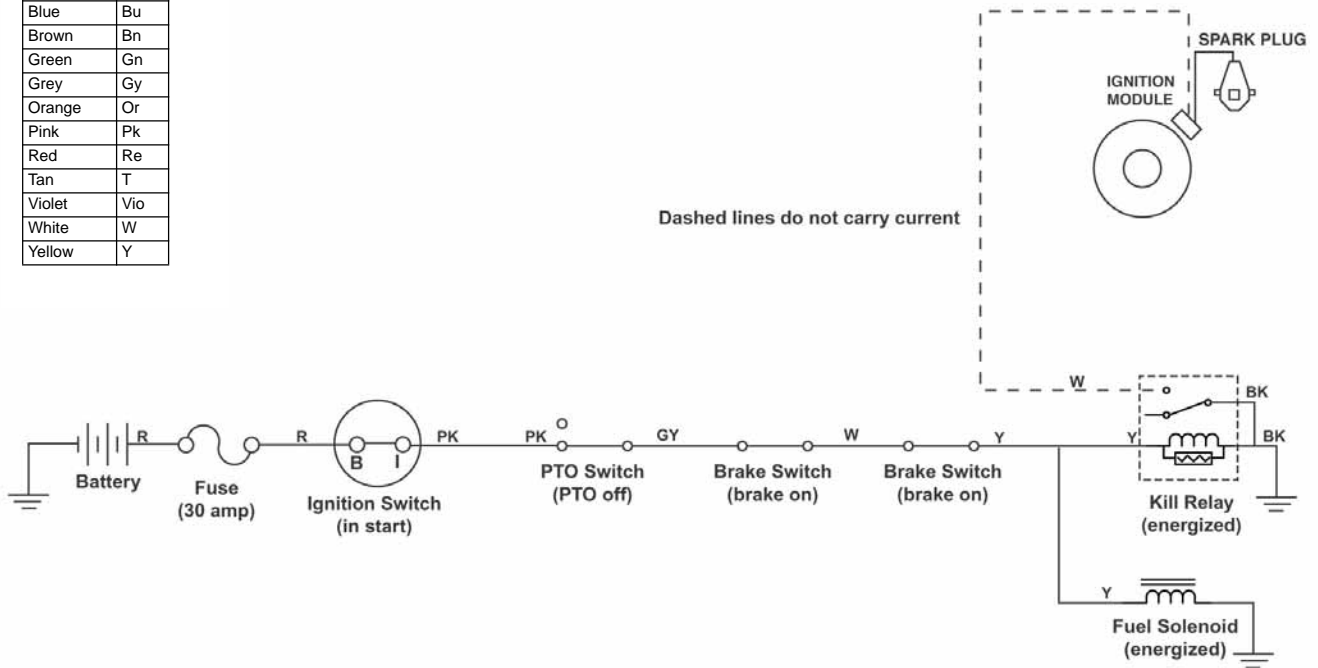


Starter Motor Circuit
(ignition switch in "start")



Spark Circuit
(ignition switch in "start")

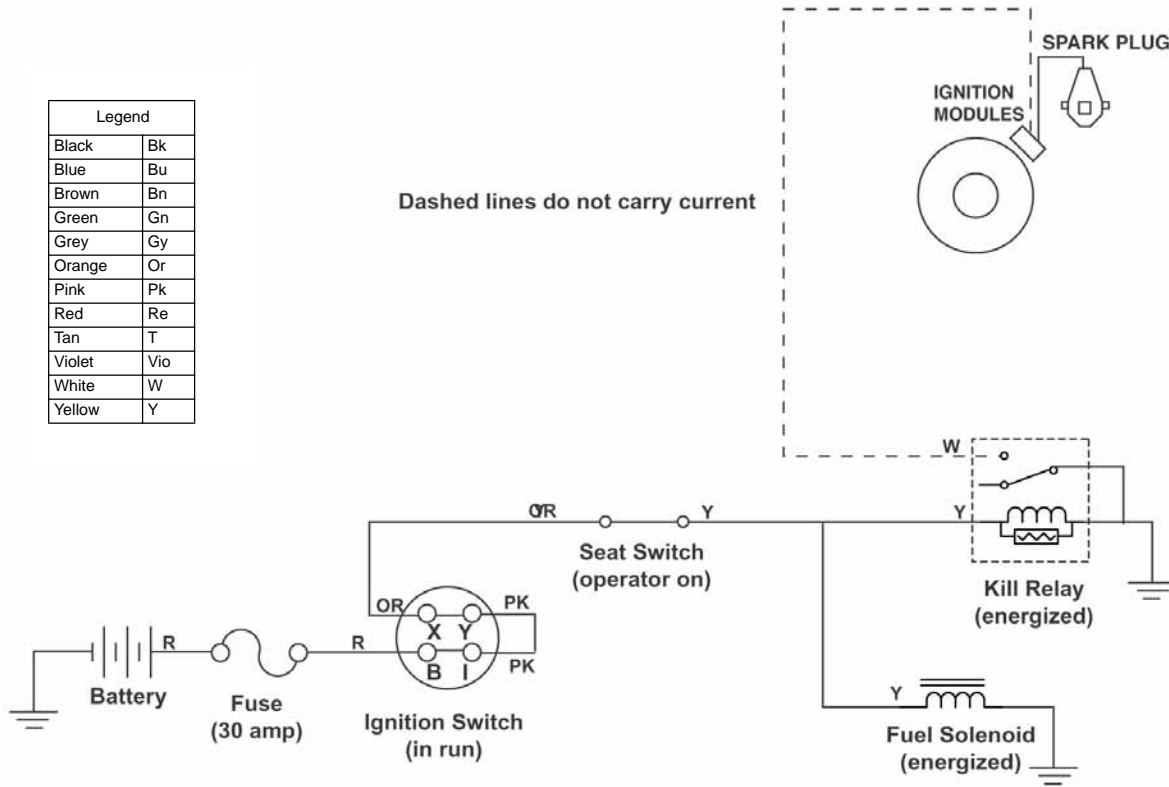
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



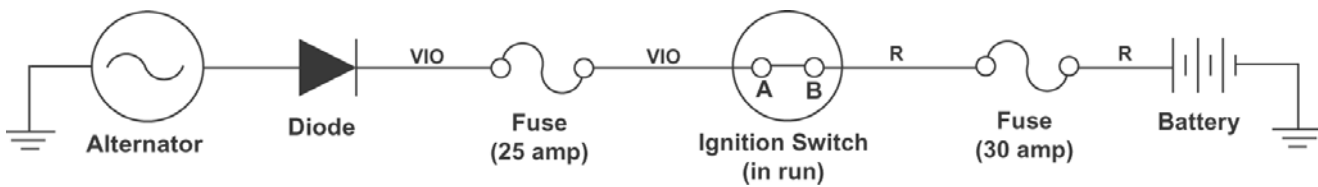
Circuits

Spark Circuit
(ignition switch in "run")

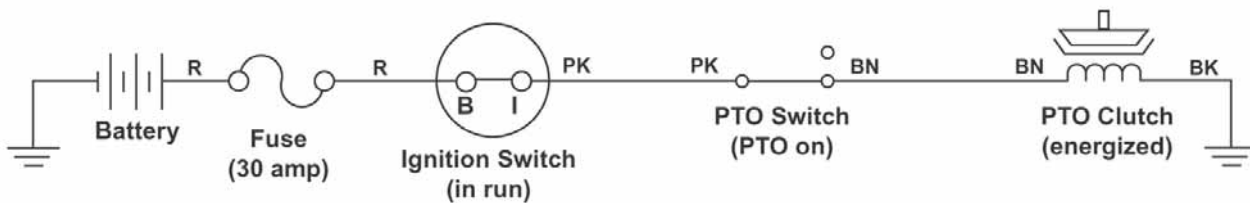
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



Battery Charge Circuit
(ignition switch in "run")



PTO Clutch Circuit
(ignition switch in "run")



Circuits

2006
2007

Z480, Z440 (Int'l)

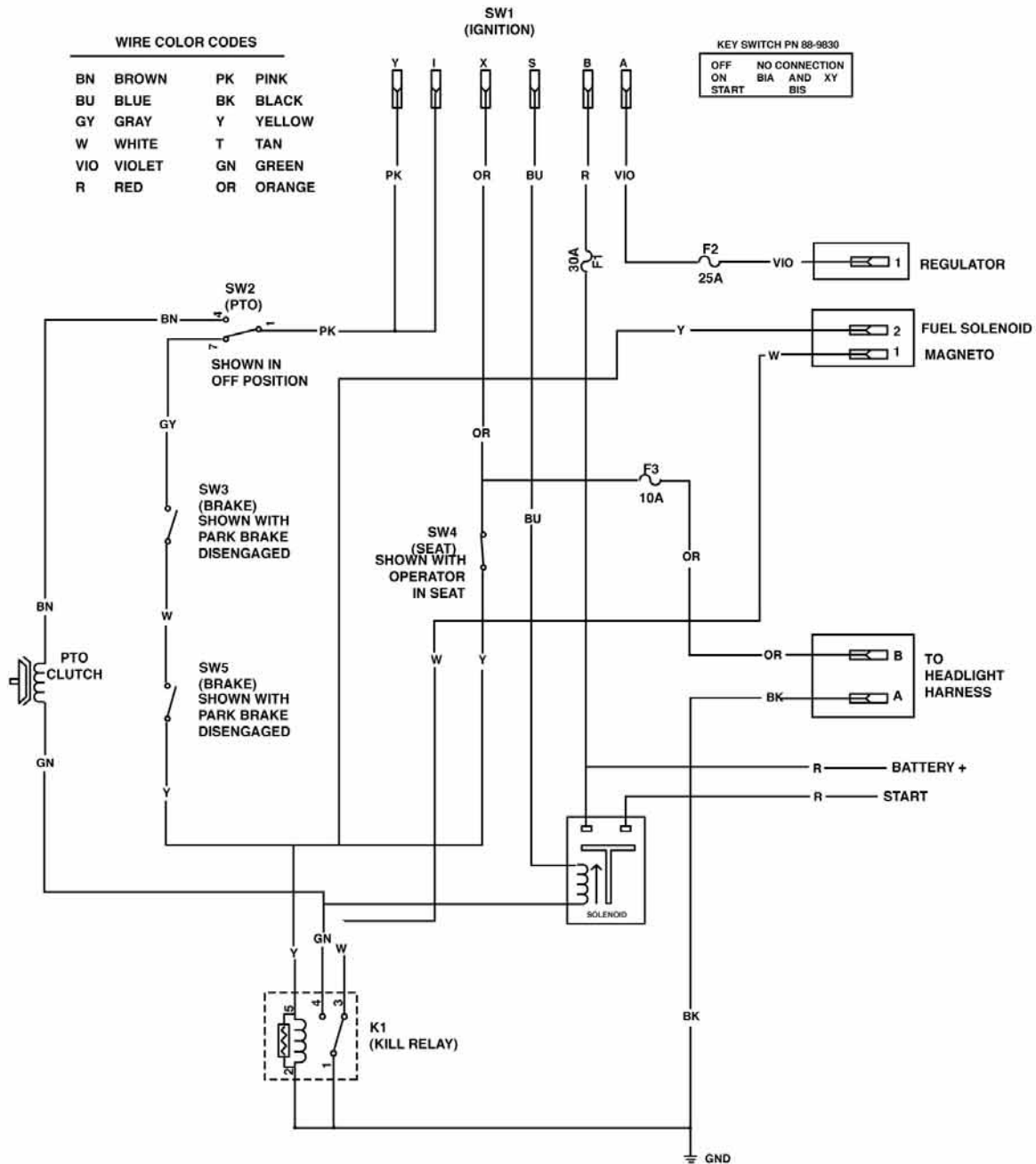


Information List (2006 - 2007)

Wiring Diagram	6-2
Circuit Diagrams	
Starter Motor Circuit	6-3
Spark Circuits	6-3 & 6-4
PTO Clutch Circuit	6-4

Wiring Diagram

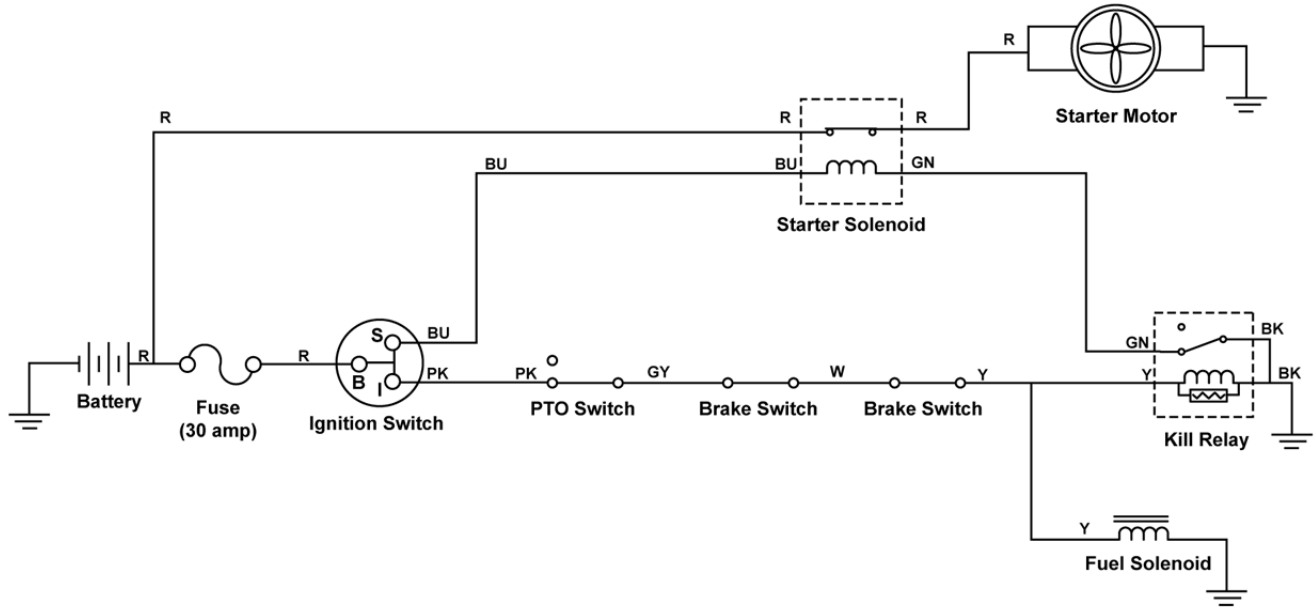
Wiring Diagram



2006
2007

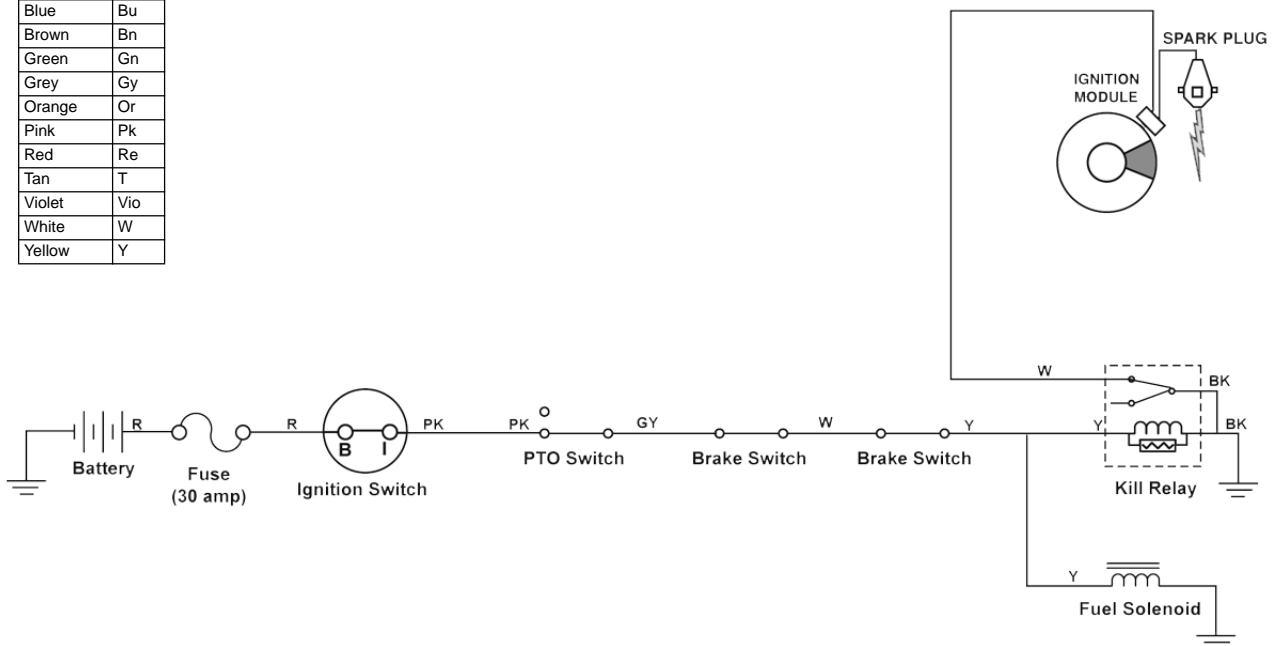
Z480, Z440 (Int'l)

Starter Motor Circuit
(ignition switch in "start")



Spark Circuit
(ignition switch in "start")

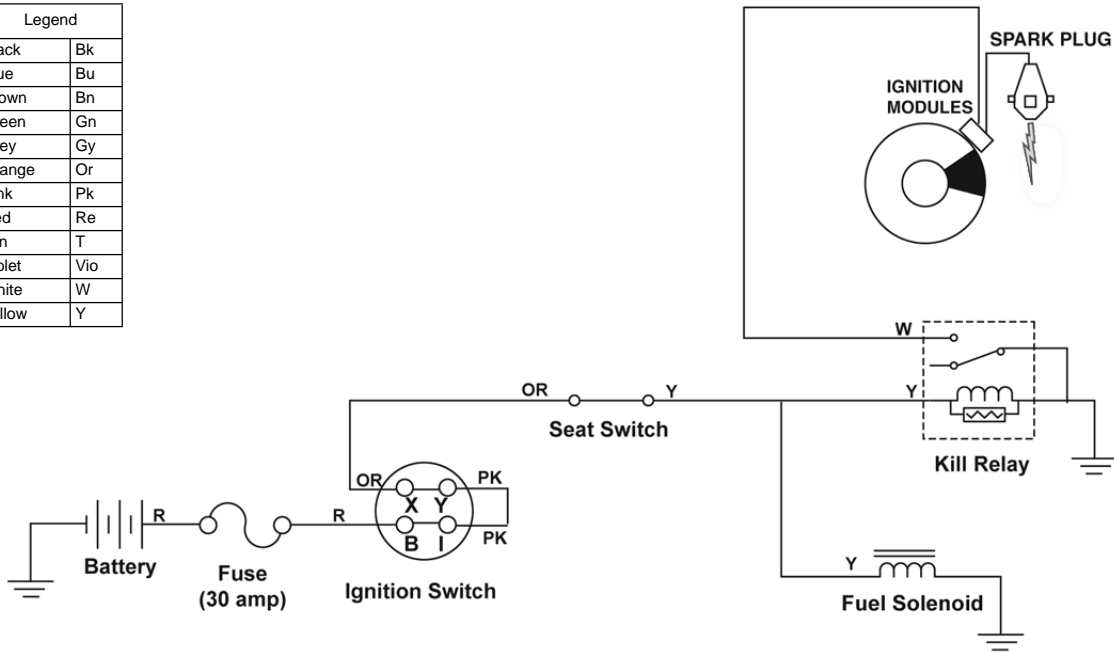
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



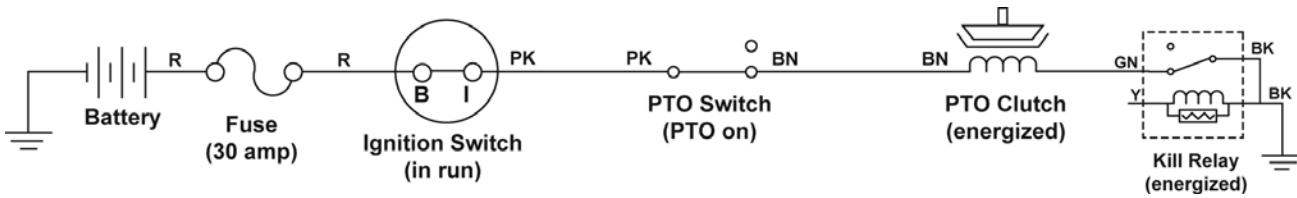
Circuits

Spark Circuit
(ignition switch in "run")

Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



PTO Clutch Circuit
(ignition switch in "run")



Circuits

2006
2007

ZX480, ZX525 (Int'l), ZX525
ZX440 (Int'l)



Information List

- (2006) ZX480,ZX525 (Int'l) ZX525
- (2007) ZX440 (Int'l)

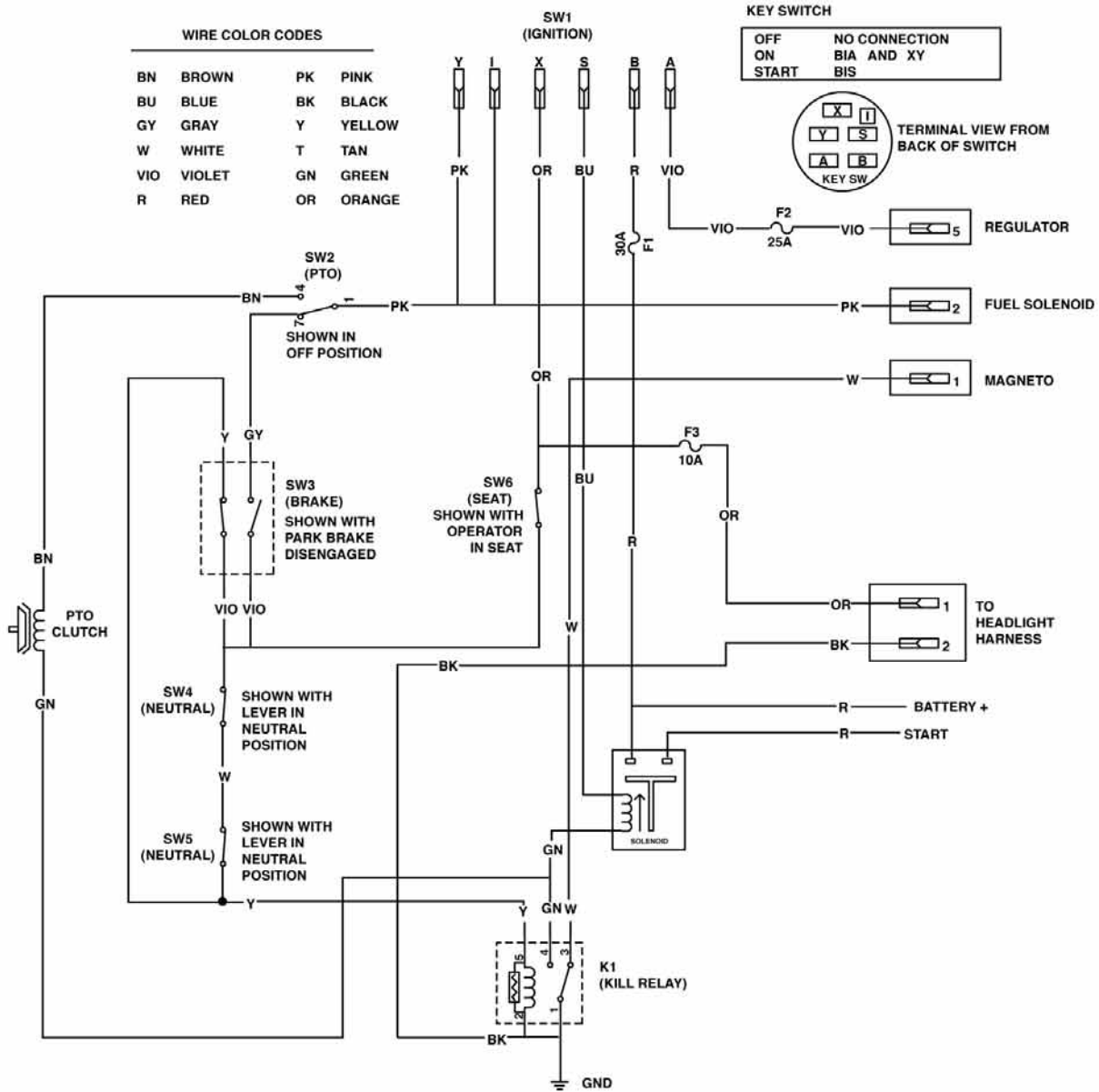
Wiring Diagram 7-2

Circuit Diagrams

- Starter Motor Circuit 7-3
- Spark Circuits 7-3 & 7-4
- Battery Charge Circuit 7-4
- PTO Clutch Circuit 7-4

Wiring Diagram

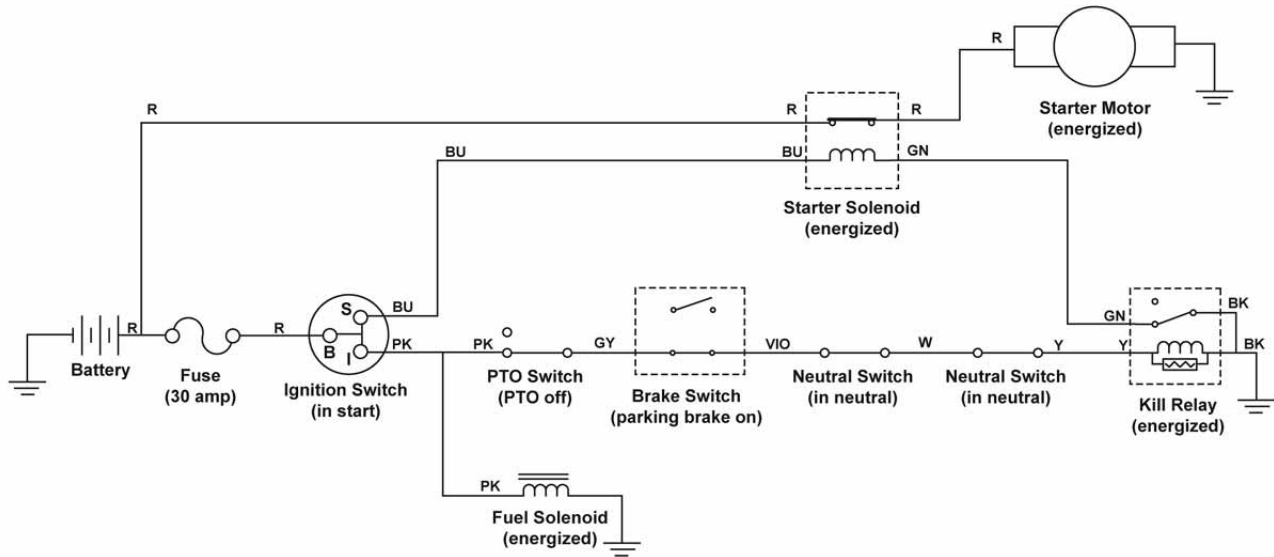
Wiring Diagram



2006
2007

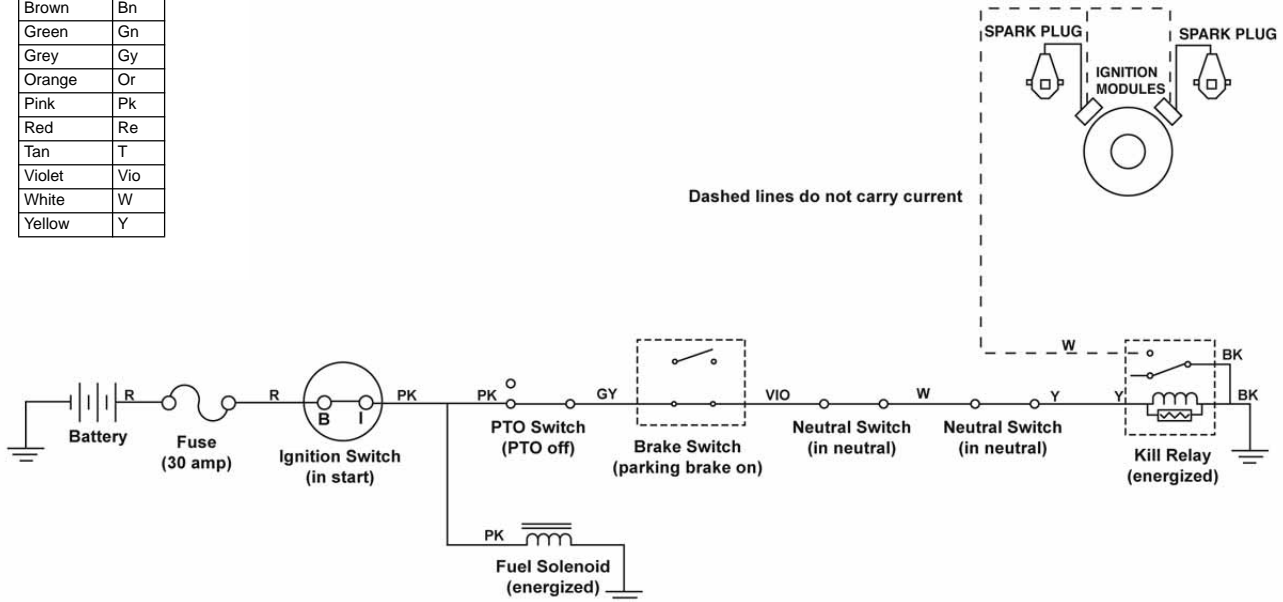
ZX480, ZX525 (Int'l), ZX525
ZX440 (Int'l)

Starter Motor Circuit
(ignition switch in "start")



Spark Circuit
(ignition switch in "start")

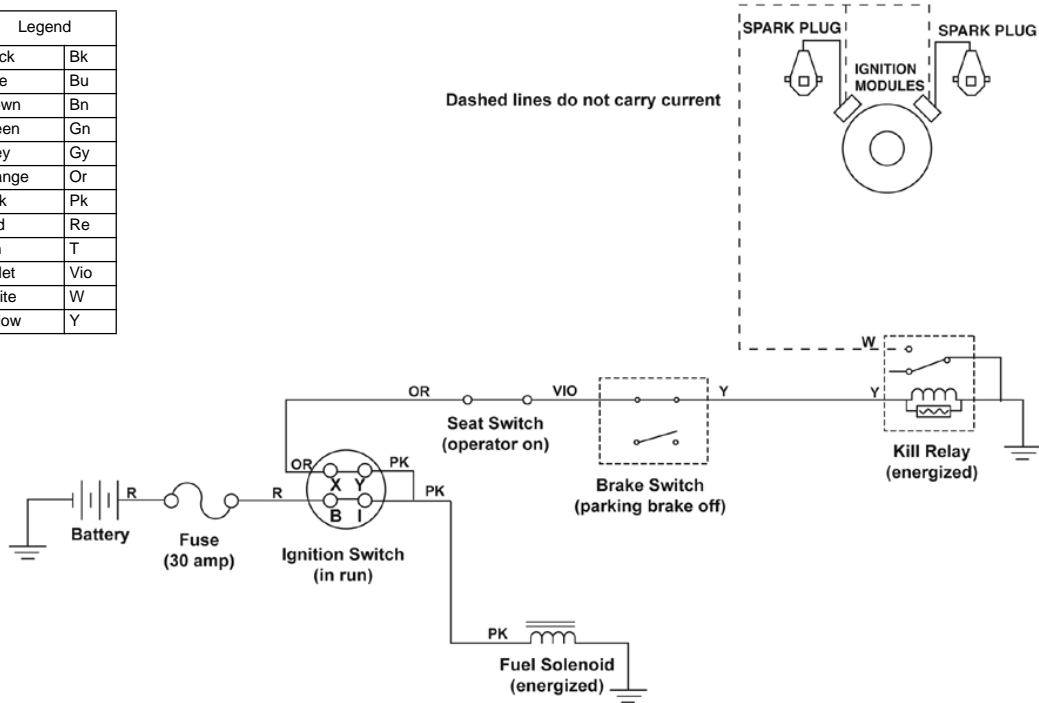
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



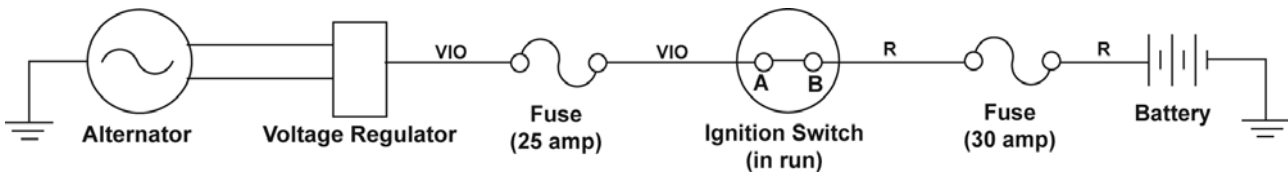
Circuits

Spark Circuit
(ignition switch in "run")

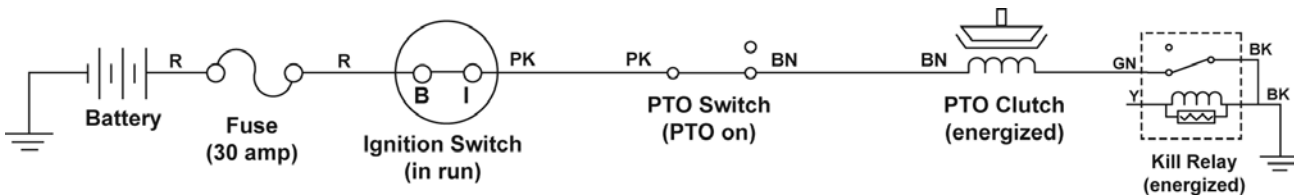
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



Battery Charge Circuit
(ignition switch in "run")



PTO Clutch Circuit
(ignition switch in "run")



Circuits

2006
2007

1332-G (Int'l)
G132 (Int'l)

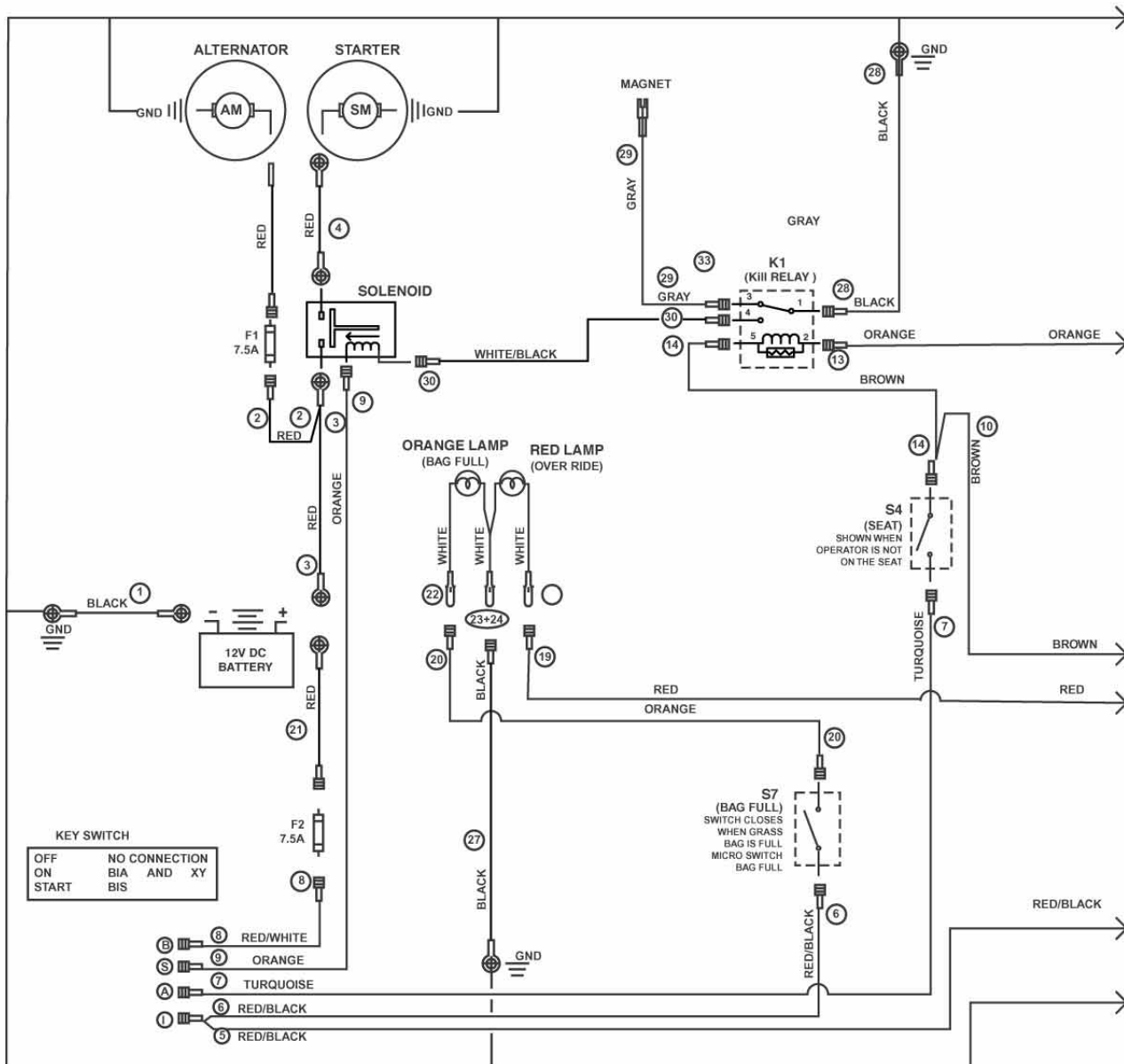


Information List (2006 - 2007)

Wiring Diagrams	8-2 & 8-3
Circuit Diagrams	
Starter Motor Circuit	8-4
Spark Circuits	8-4 - 8-7
Battery Charge Circuit	8-8
Bag Full Circuit	8-8

Wiring Diagram

Wiring Diagram

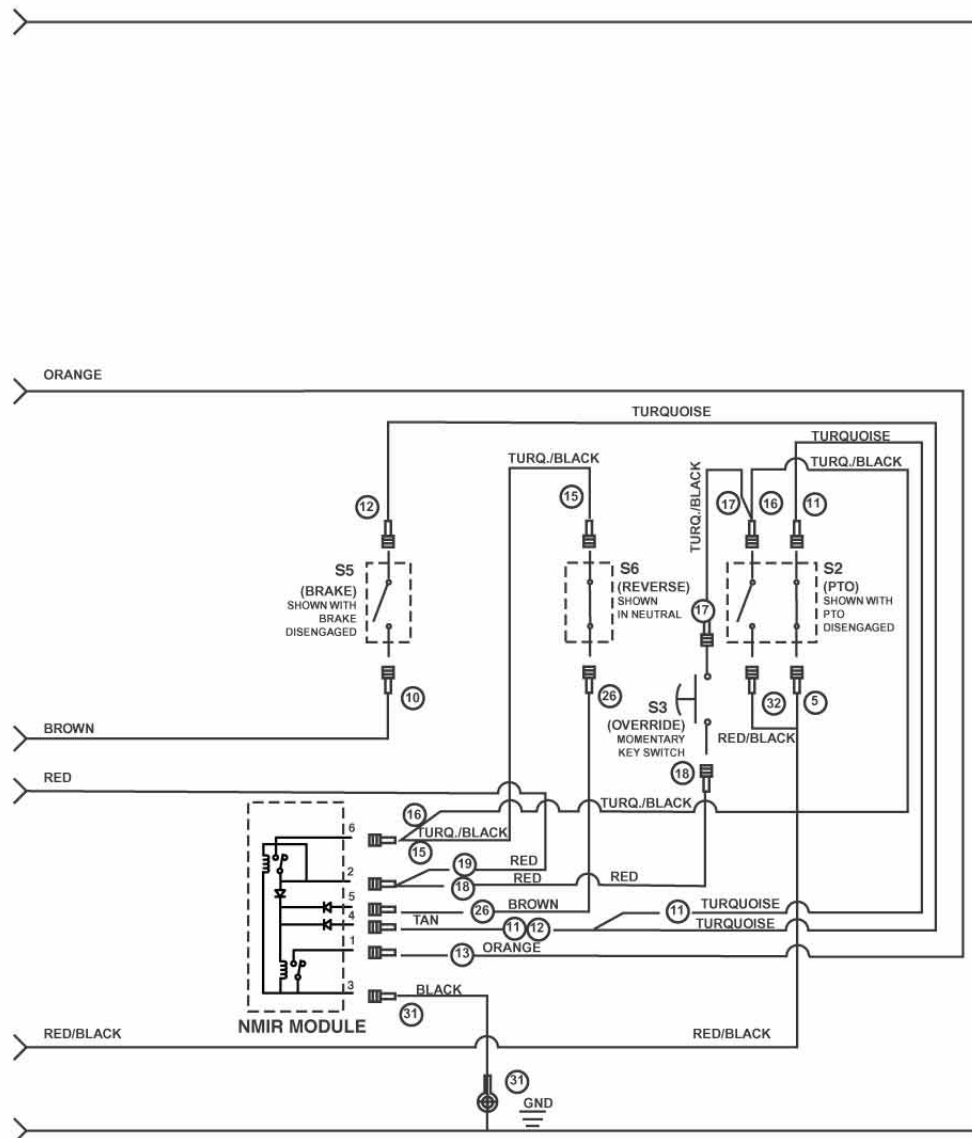


2006
2007

1332-G (Int'l)
G132 (Int'l)

Wiring Diagram

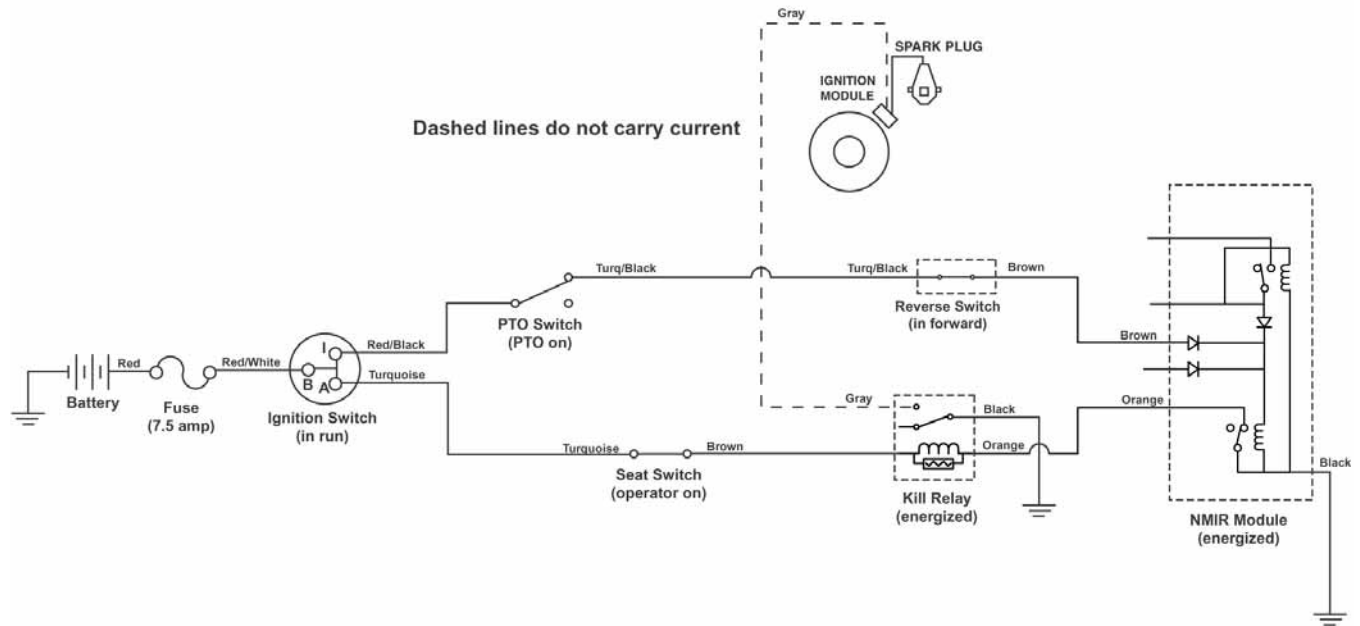
Wiring Diagram



2006
2007

1332-G (Int'l)
G132 (Int'l)

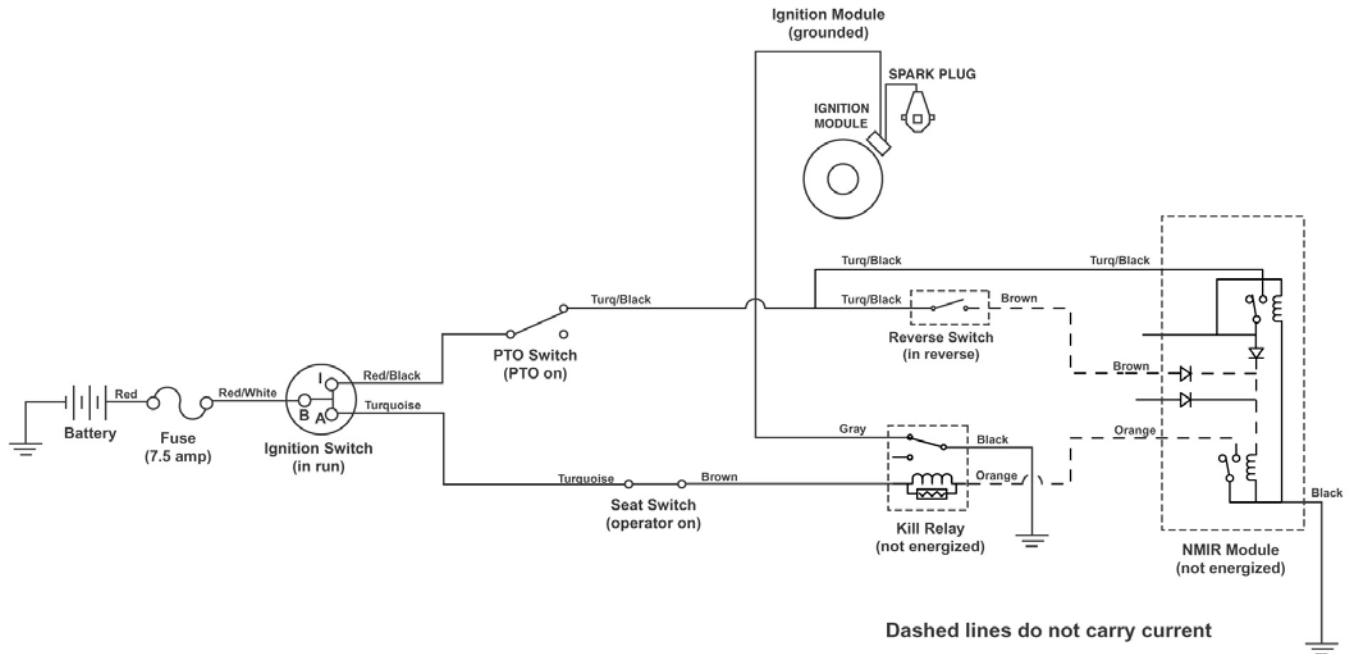
Spark Circuit
(ignition switch in "run")



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

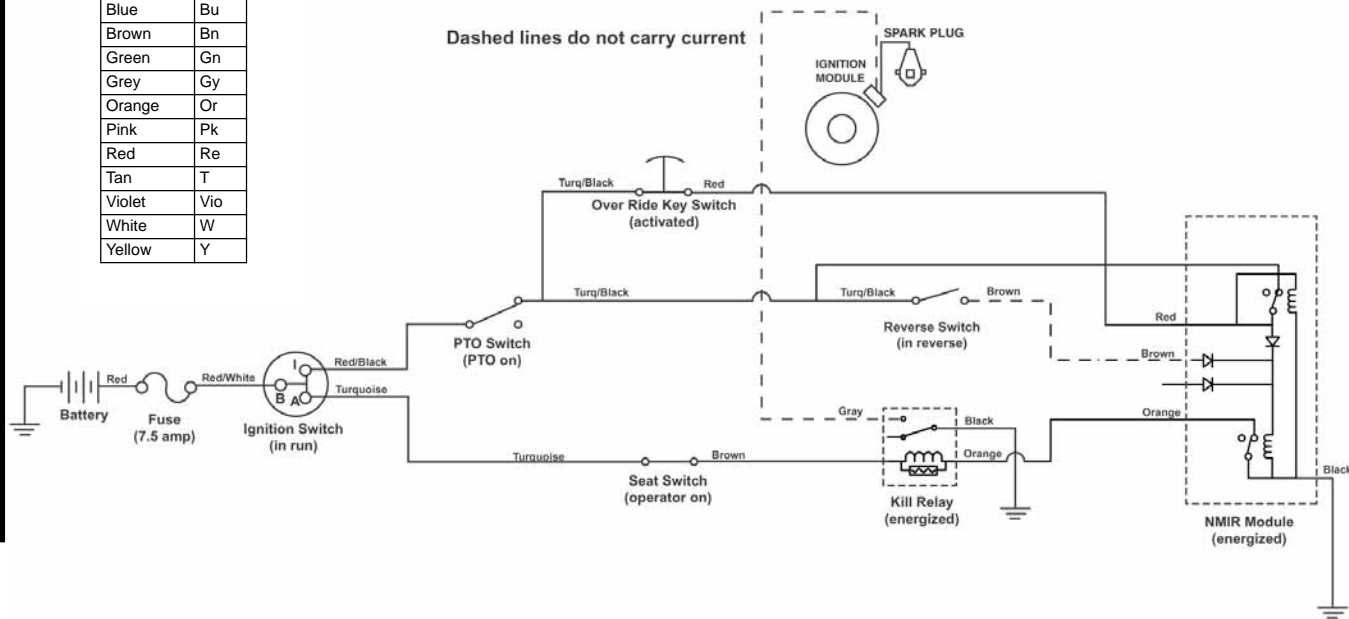
Circuits

Spark Circuit
(in reverse, PTO "on")



Spark Circuit
(in reverse, override key switch activated)

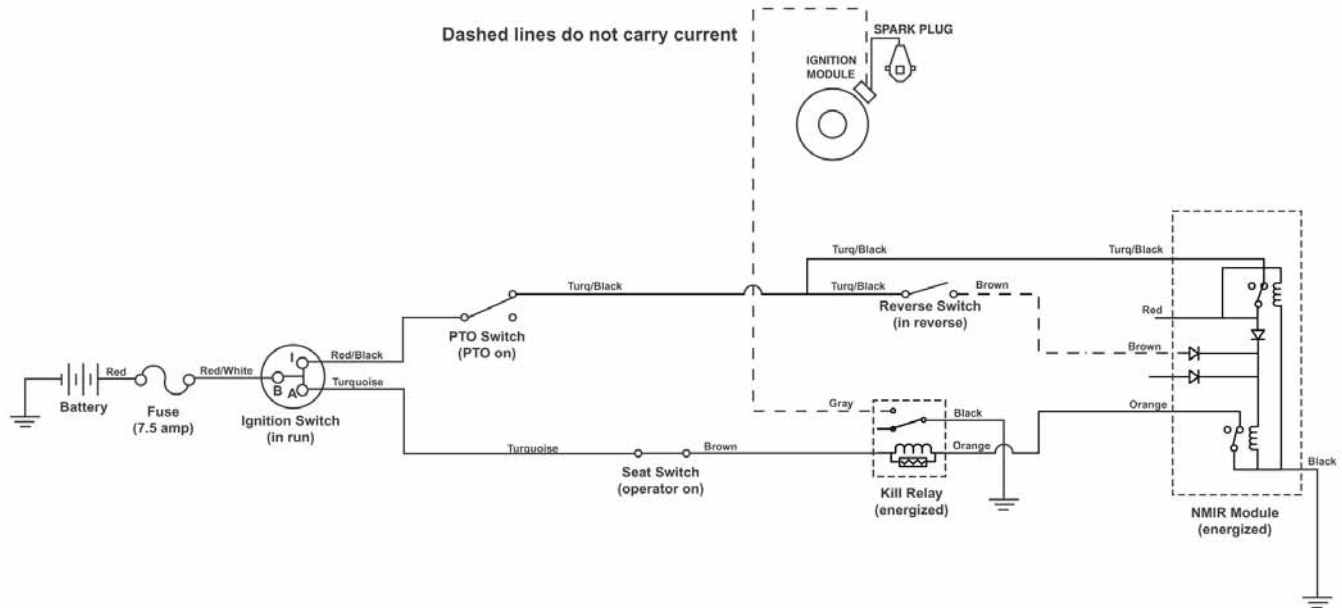
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



2006
2007

1332-G (Int'l)
G132 (Int'l)

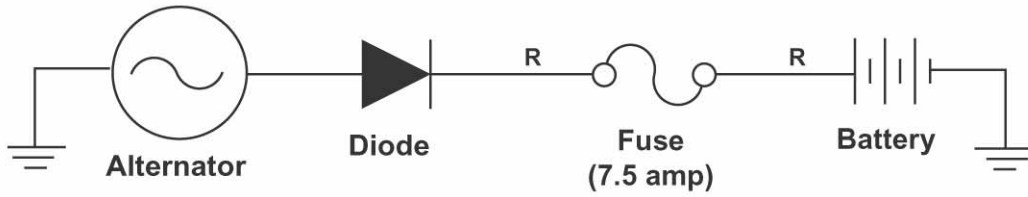
Spark Circuit
(in reverse, PTO "on", override mode)



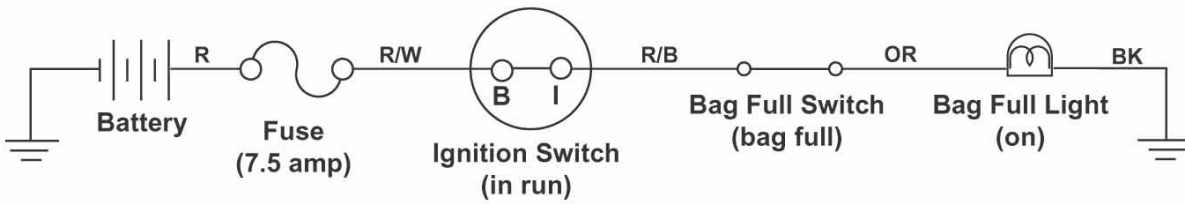
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

Battery Charge Circuit



Bag Full Circuit
(ignition switch in "run")



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

2006
2007

1332-H Int'l
H132 (Int'l)

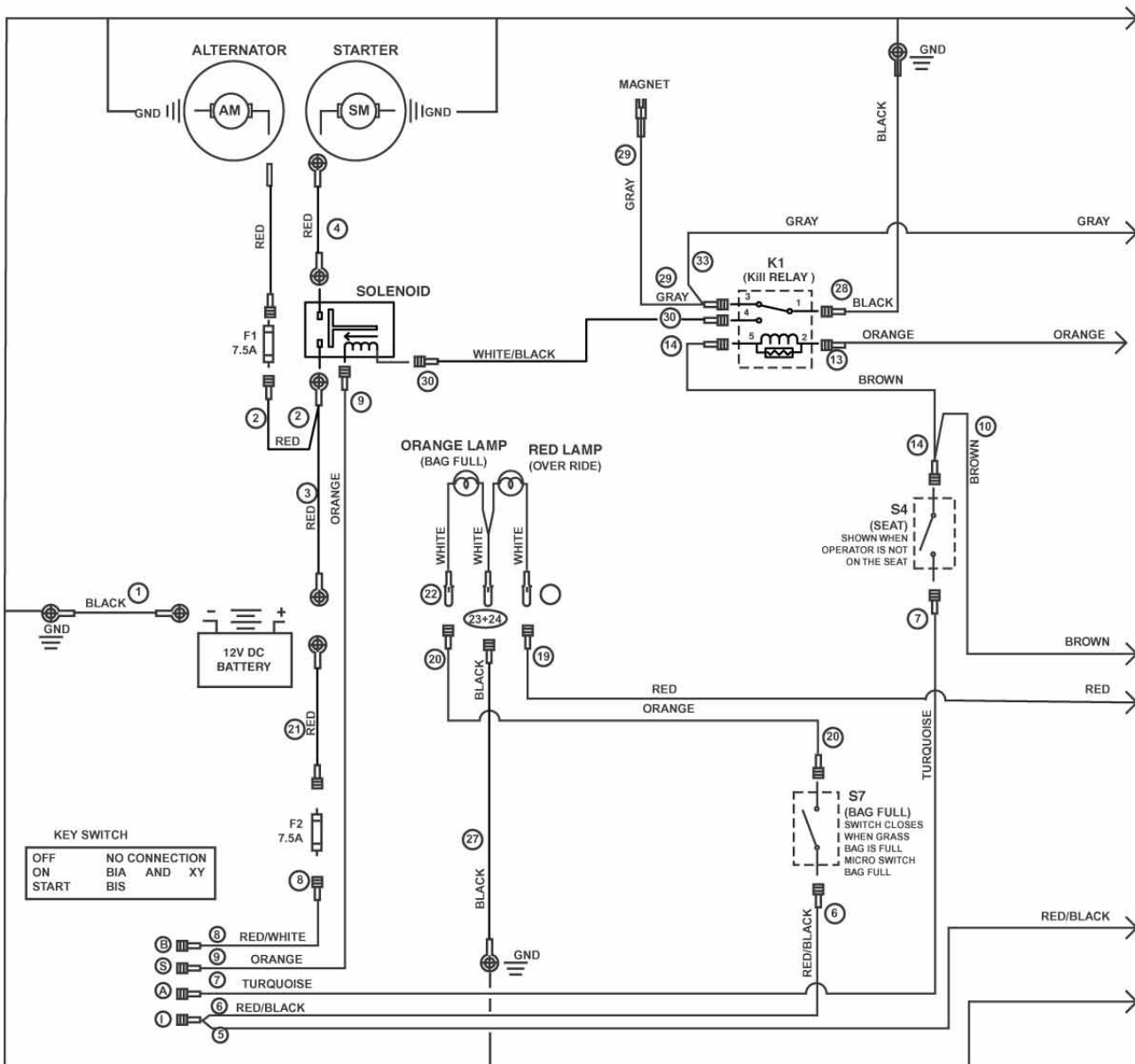


Information List (2006 - 2007)

Wiring Diagrams	9-2 & 9-3
Circuit Diagrams	
Starter Motor Circuit	9-4
Spark Circuits	9-4 - 9-7
Battery Charge Circuit	9-7
Bag Full Circuit	9-8

Wiring Diagram

Wiring Diagram

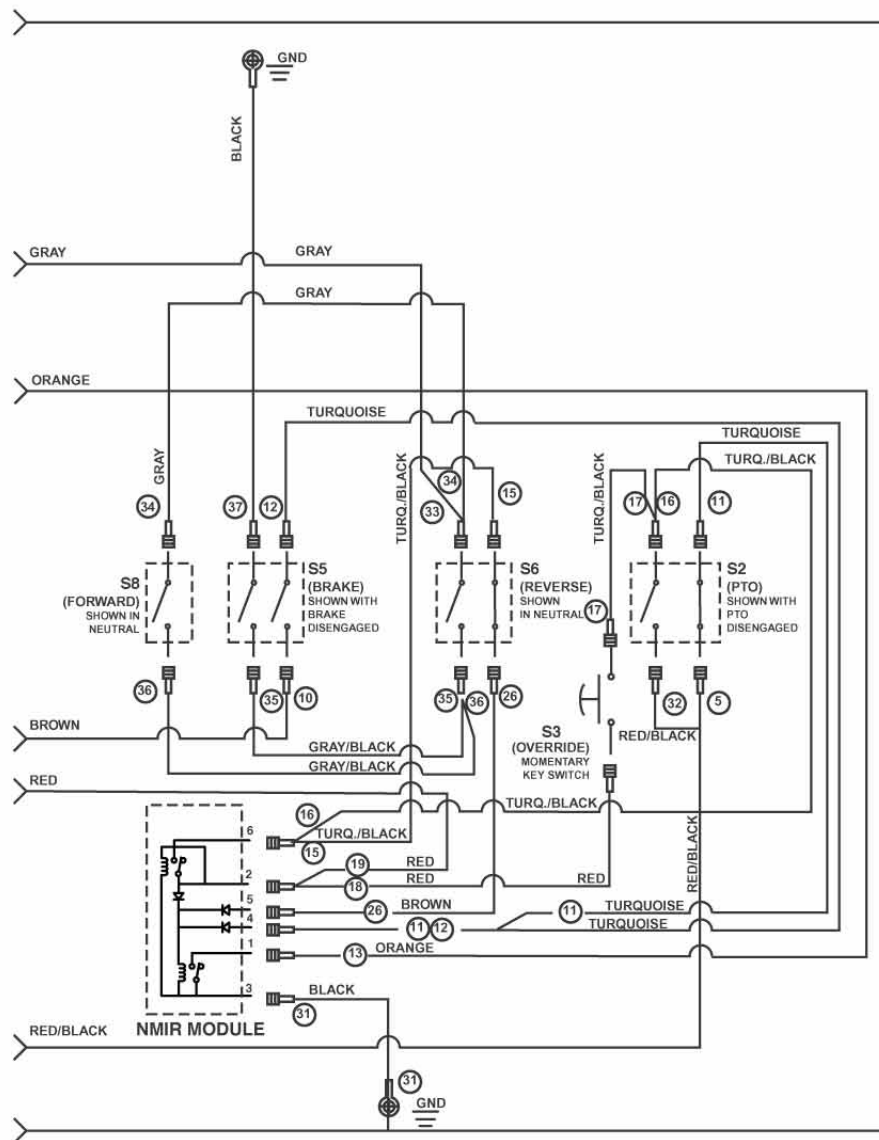


2006
2007

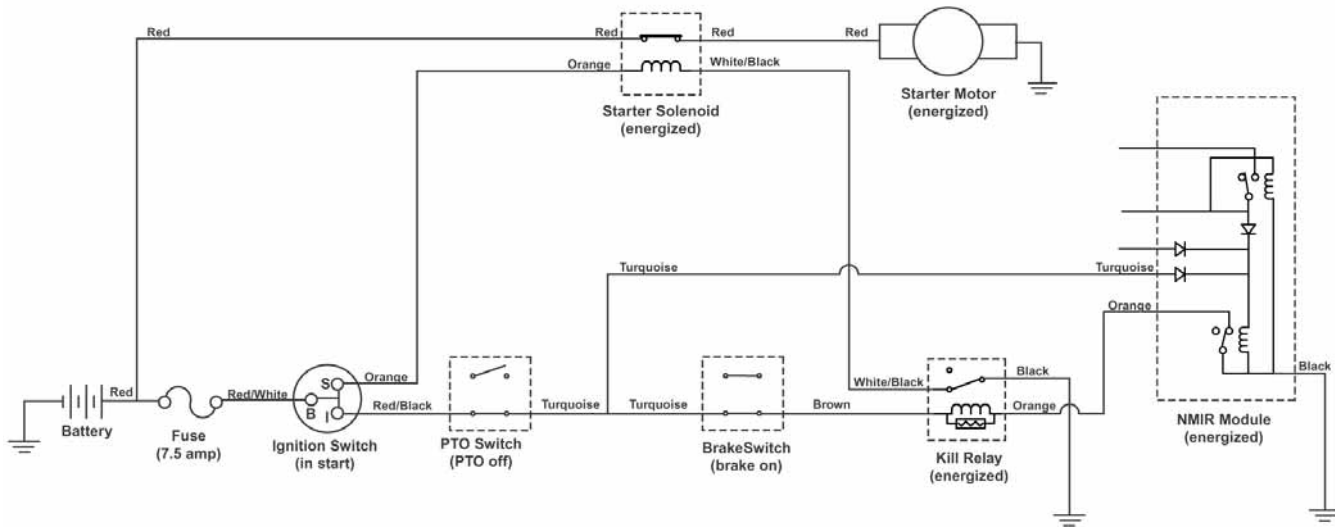
1332-H Int'l
H132 (Int'l)

Wiring Diagram

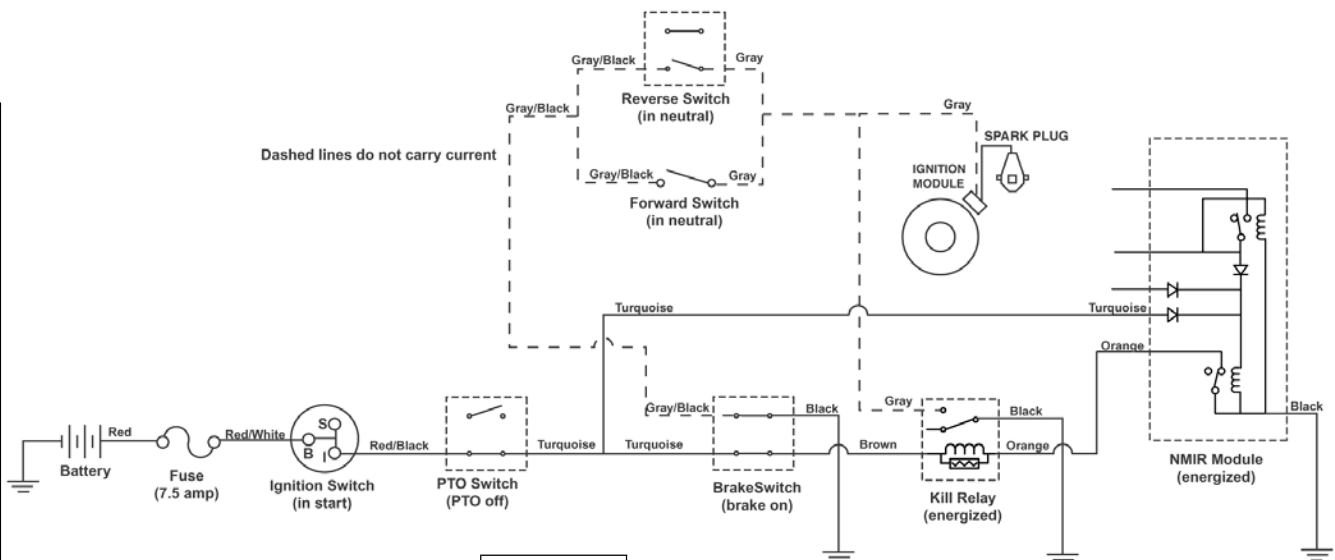
Wiring Diagram



Starter Motor Circuit
(ignition switch in "start")



Spark Circuit
(ignition switch in "start")



Dashed lines do not carry current

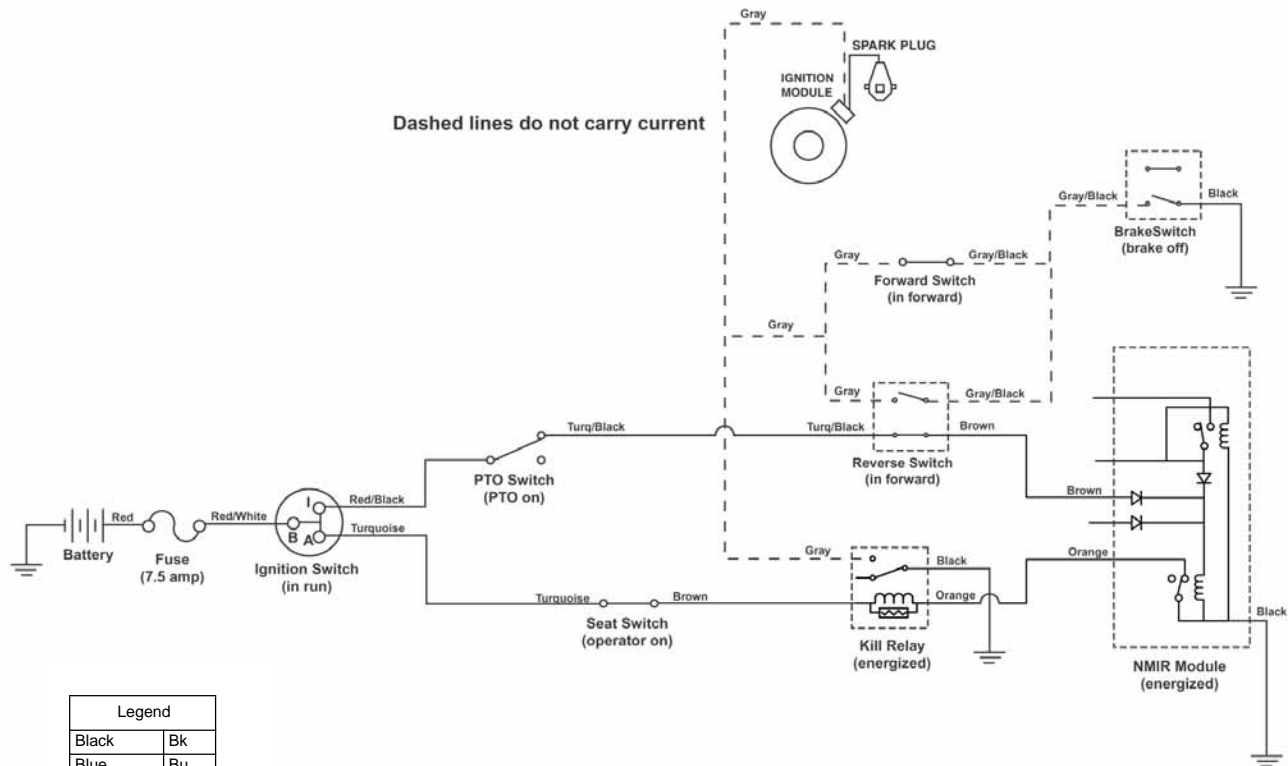
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

2006
2007

1332-H Int'l
H132 (Int'l)

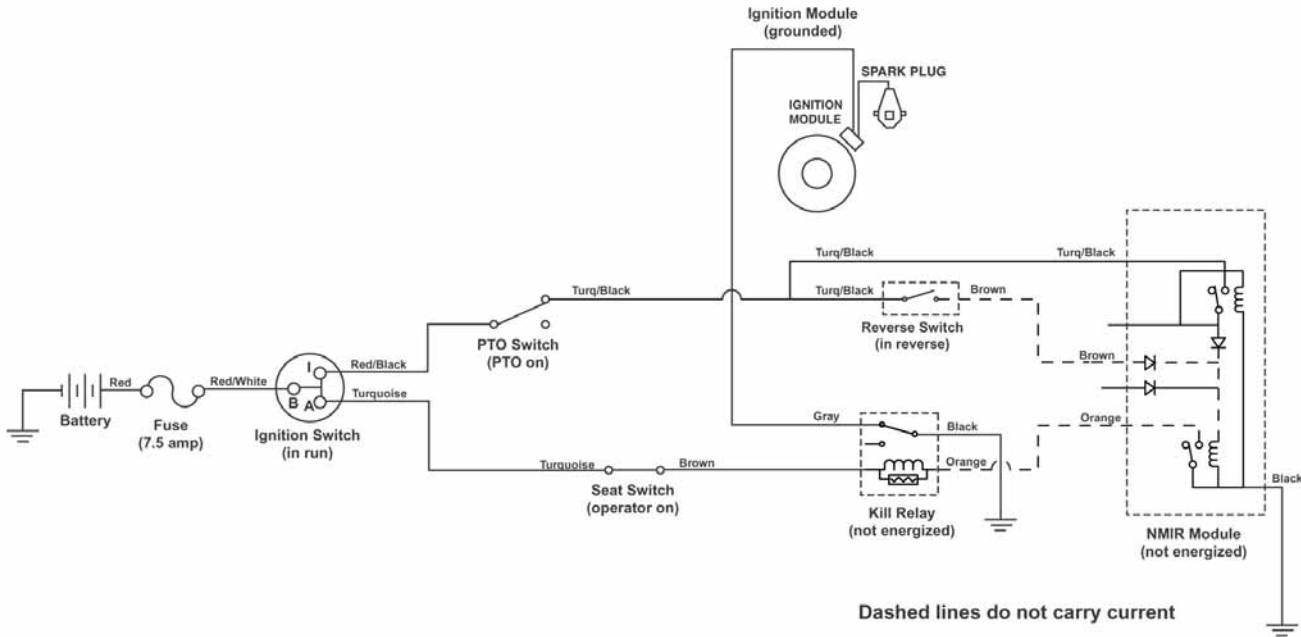
Spark Circuit
(ignition switch in "run")



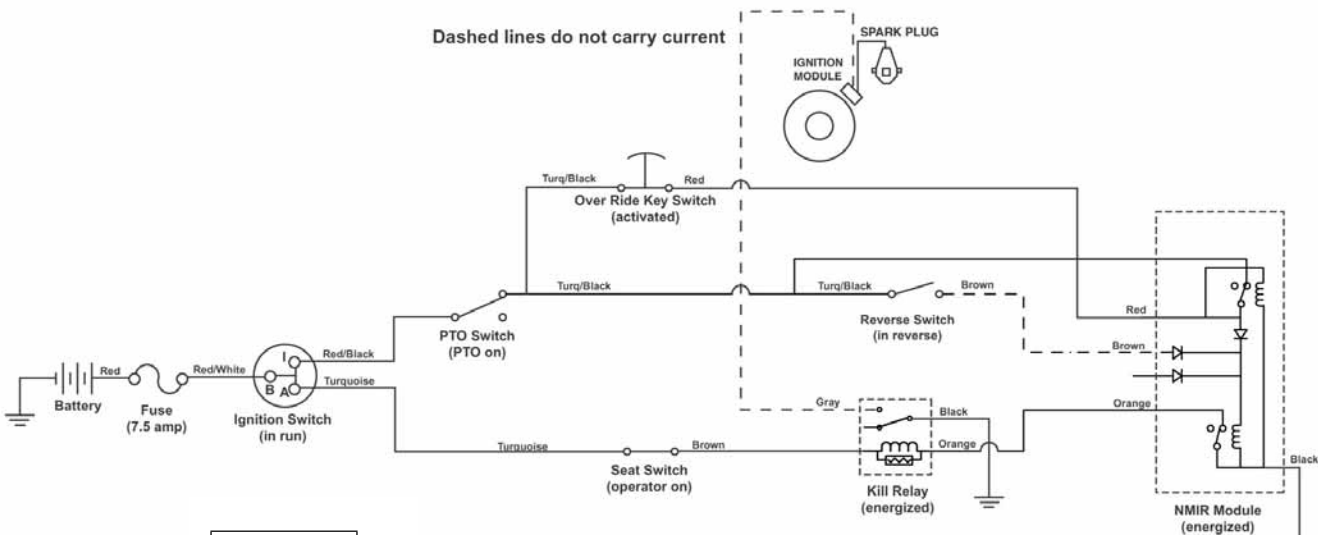
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

Spark Circuit
(in reverse, PTO "on")



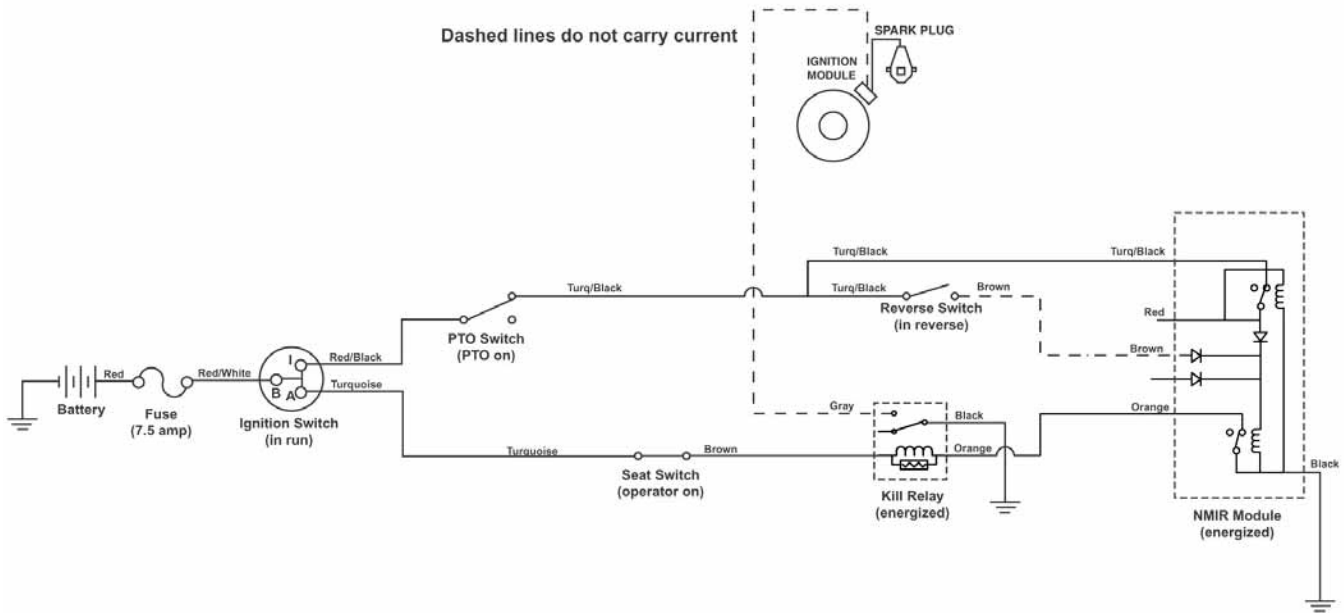
Spark Circuit
(in reverse, override key switch activated)



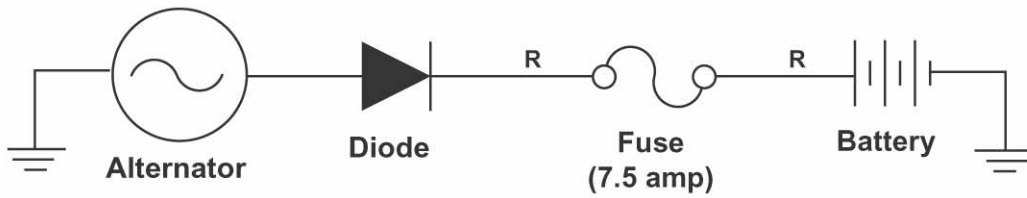
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

Spark Circuit
(in reverse, PTO "on", override mode)



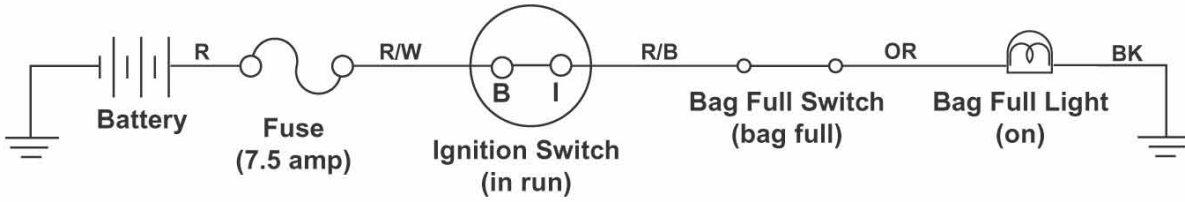
Battery Charge Circuit



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

Bag Full Circuit
(*ignition switch in "run"*)



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

2006
2007

170-D (Int'l), 150-D (Int'l)
DH210 (Int'l), DH210

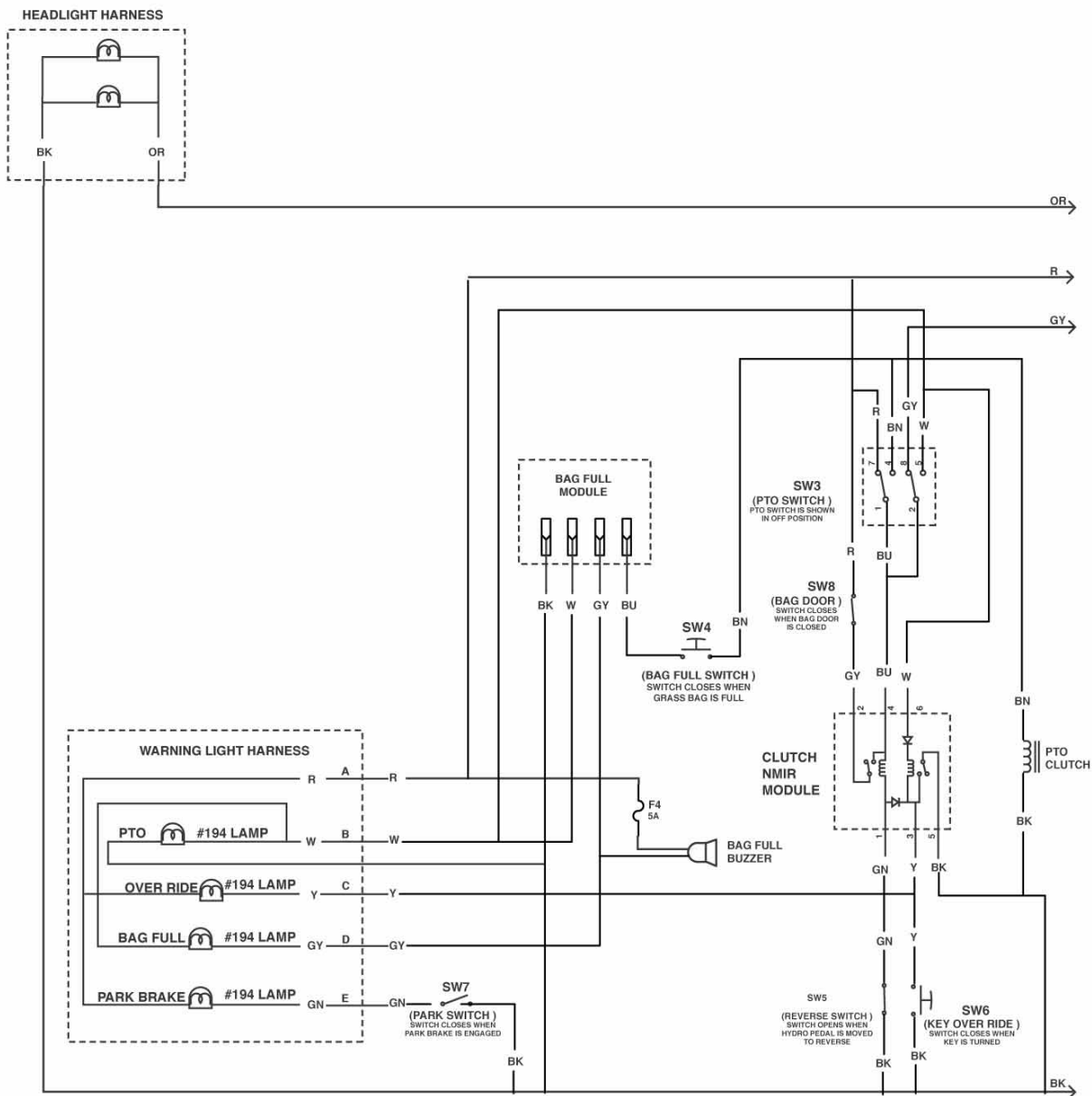


Information List (2006 - 2007)

Wiring Diagrams 10-2 & 10-3
Circuit Diagrams
 Starter Motor Circuit 10-4
 Spark Circuits 10-4 & 10-5
 Reverse Operating System Circuits . 10-6 - 10-10
 Charging Circuit 10-10
 Light Circuit 10-11
 Hourmeter Circuit 10-11
 Bag Full Circuit 10-11

Wiring Diagram

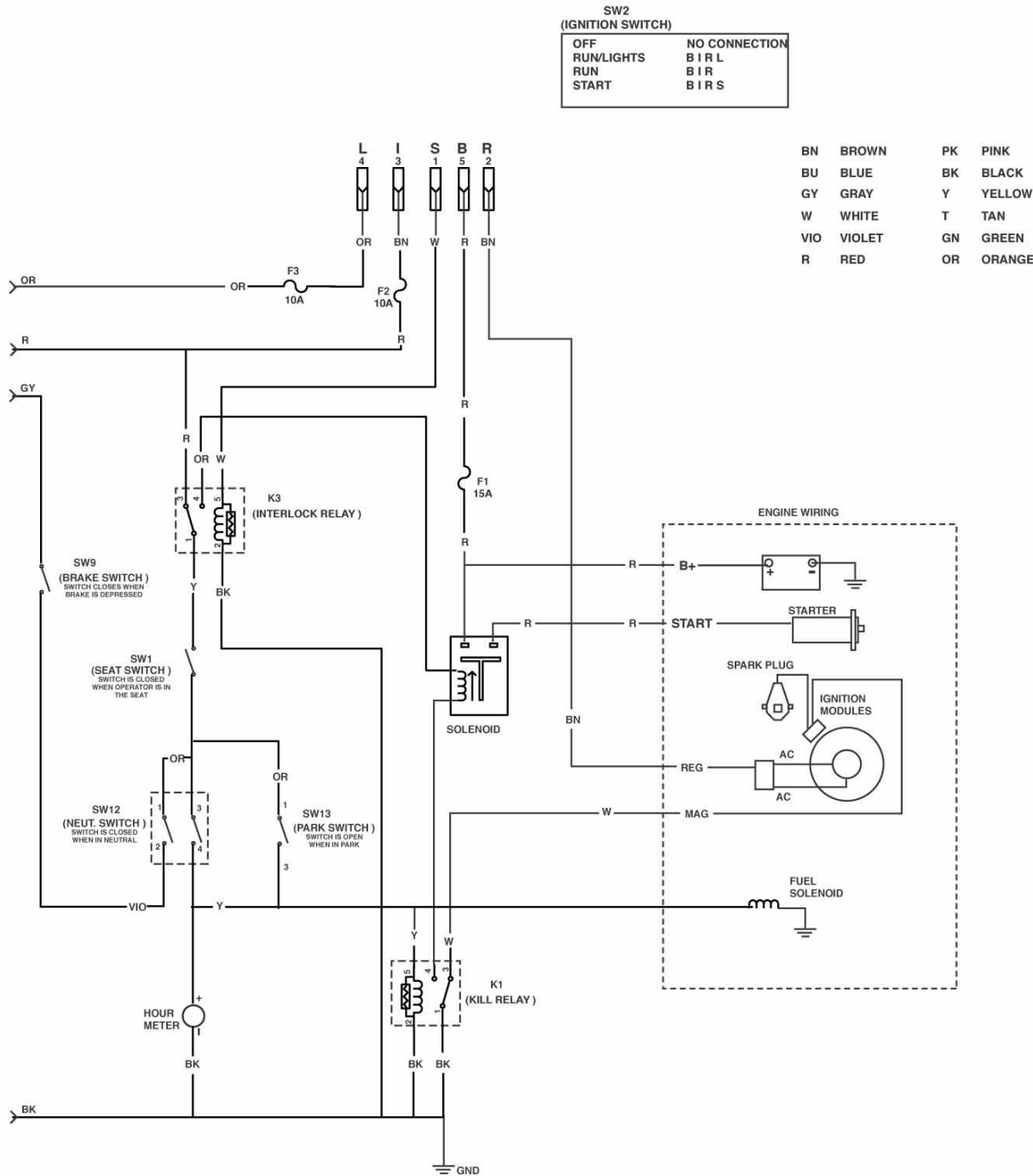
Wiring Diagram



2006
2007

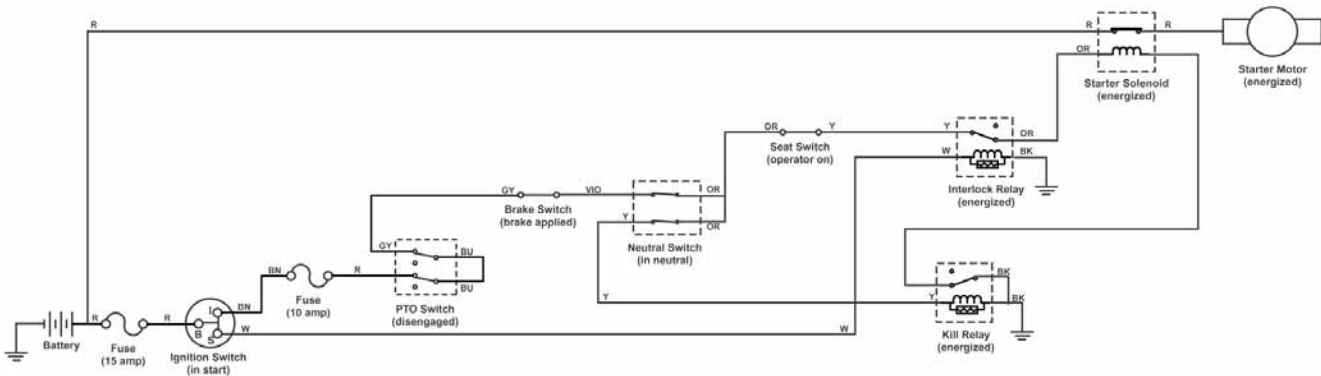
170-D (Int'l), 150-D (Int'l)
DH210 (Int'l), DH210

Wiring Diagram



Wiring Diagram

Starter Motor Circuit
(ignition switch in "start")

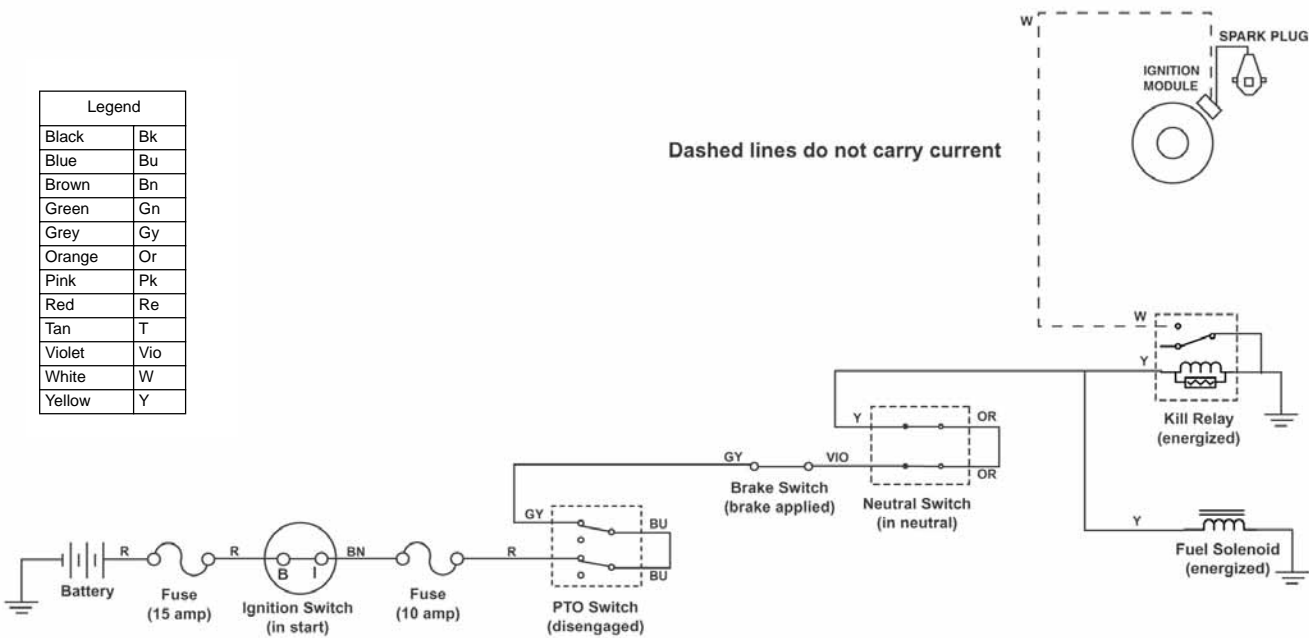


Spark Circuit
(ignition switch in "start" position)

Circuits

Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

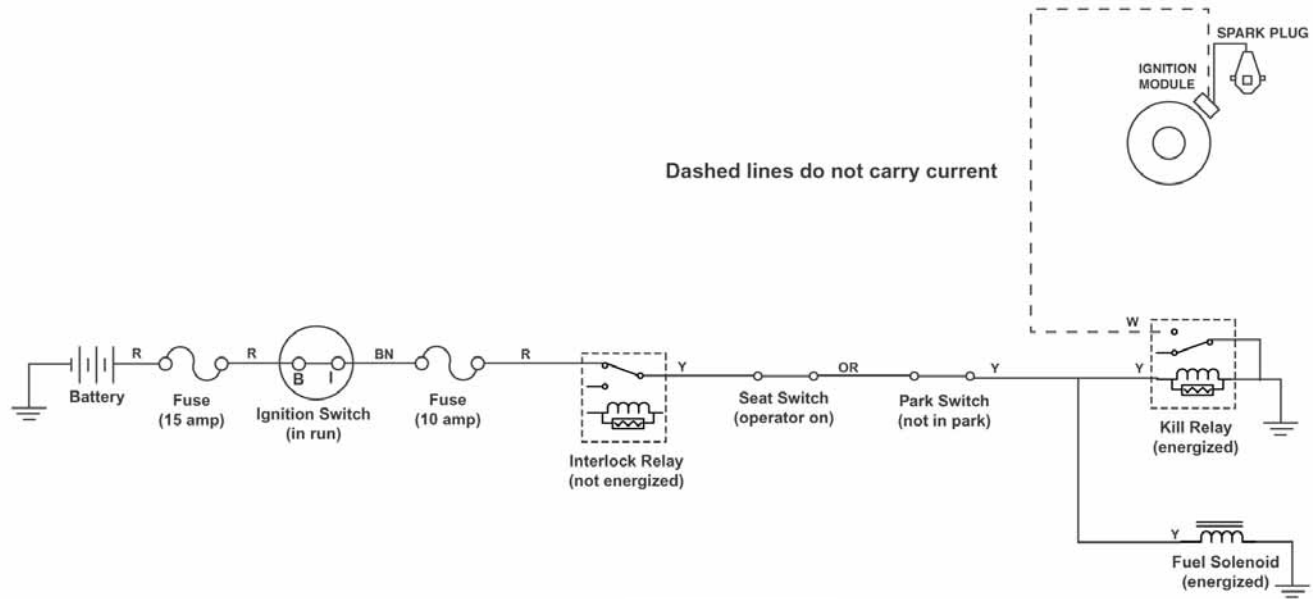
Dashed lines do not carry current



2006
2007

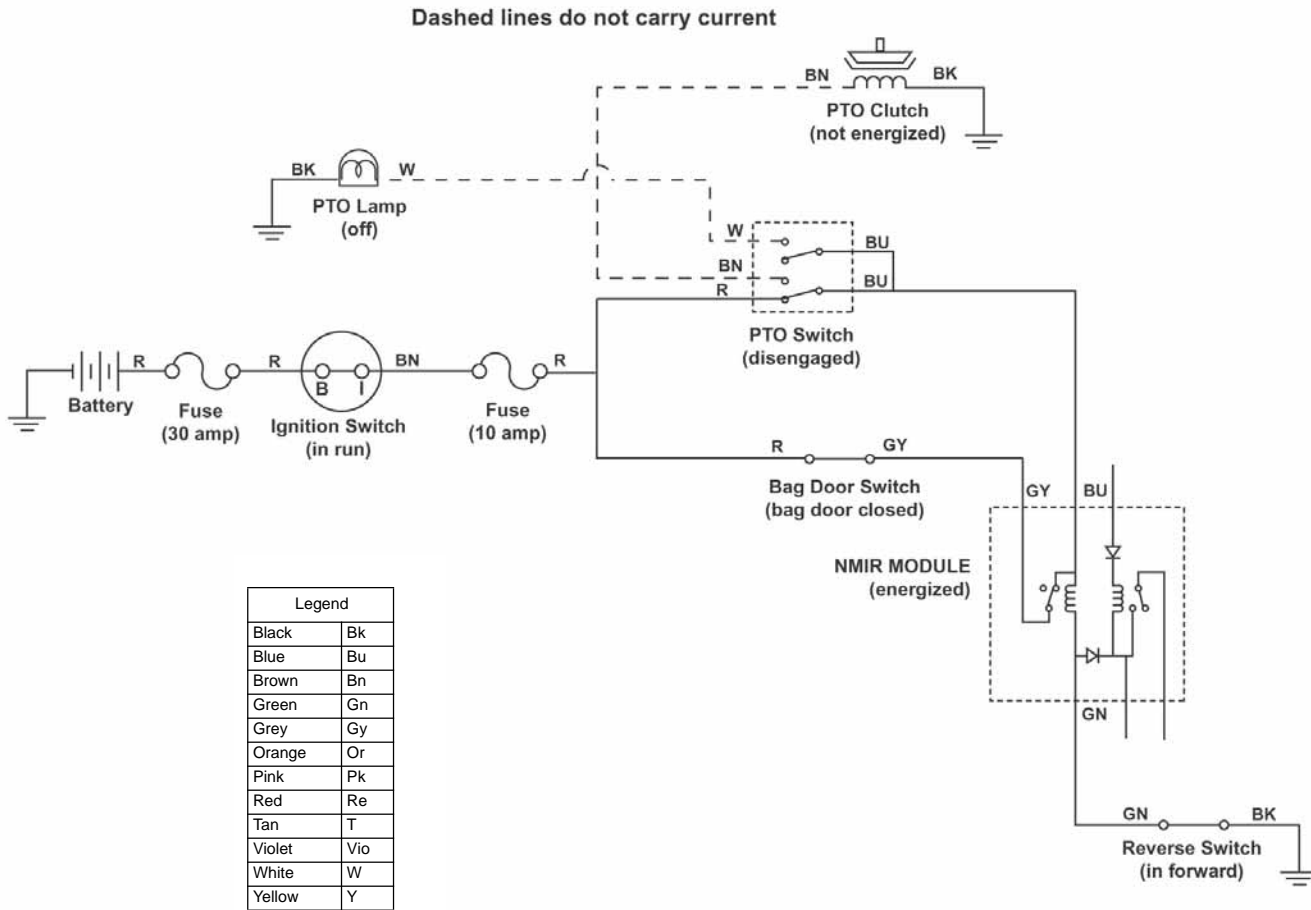
170-D (Int'l), 150-D (Int'l)
DH210 (Int'l), DH210

Spark Circuit
(ignition switch in "run")



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

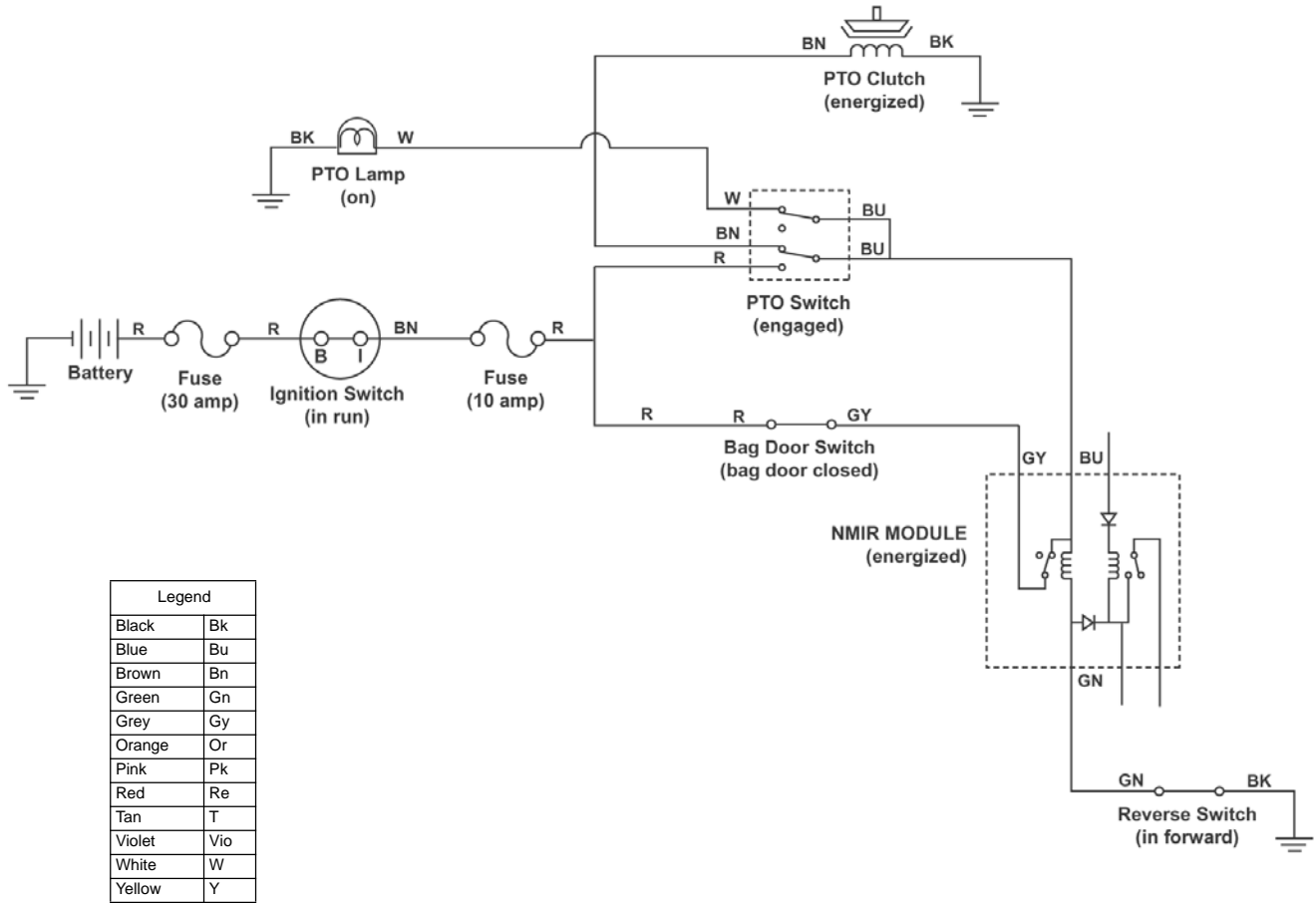
Reverse Operating System Circuit
 (PTO "off", in forward)



2006
2007

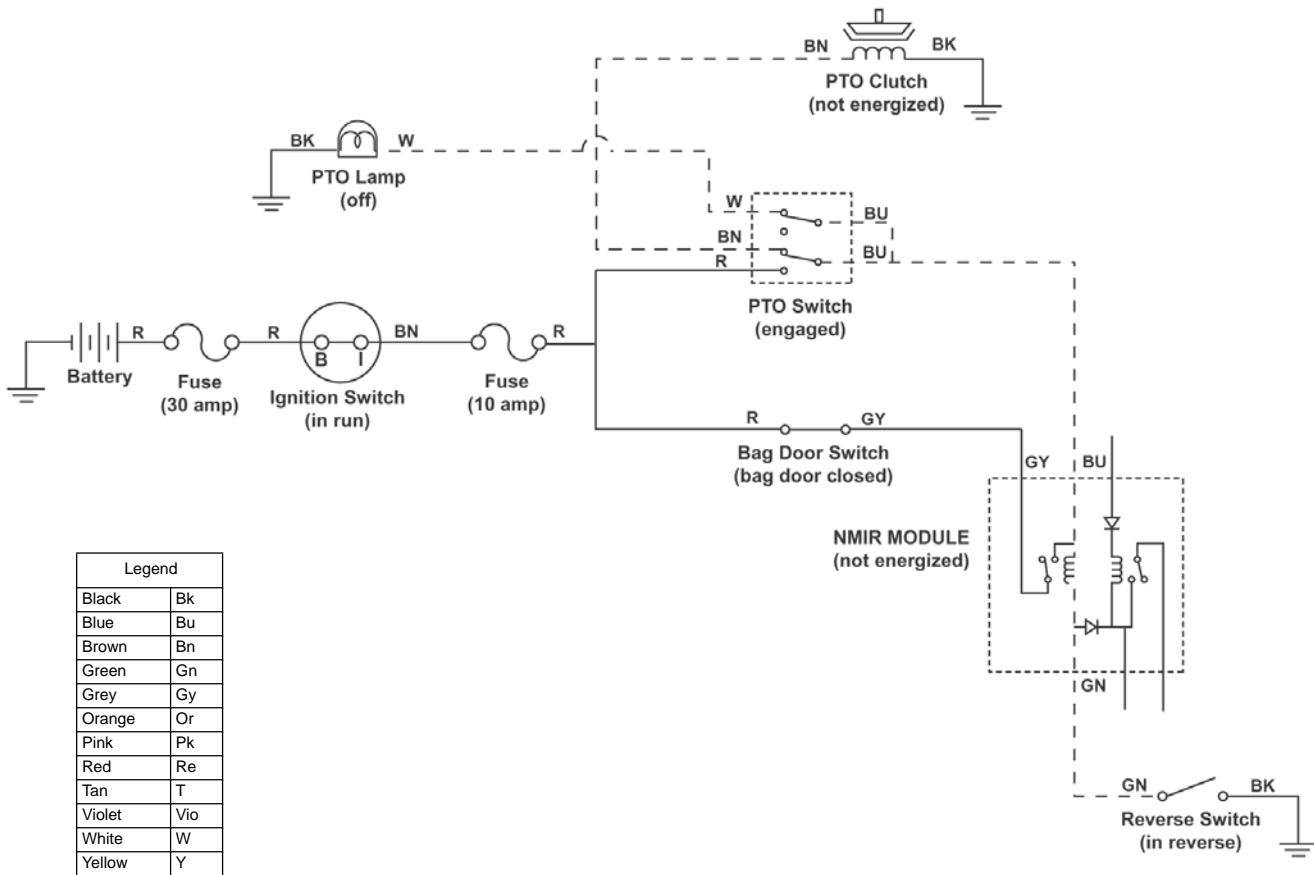
170-D (Int'l), 150-D (Int'l)
DH210 (Int'l), DH210

Reverse Operating System Circuit
(PTO "on", in forward)



Circuits

Reverse Operating System Circuit
 (PTO "on", in reverse)

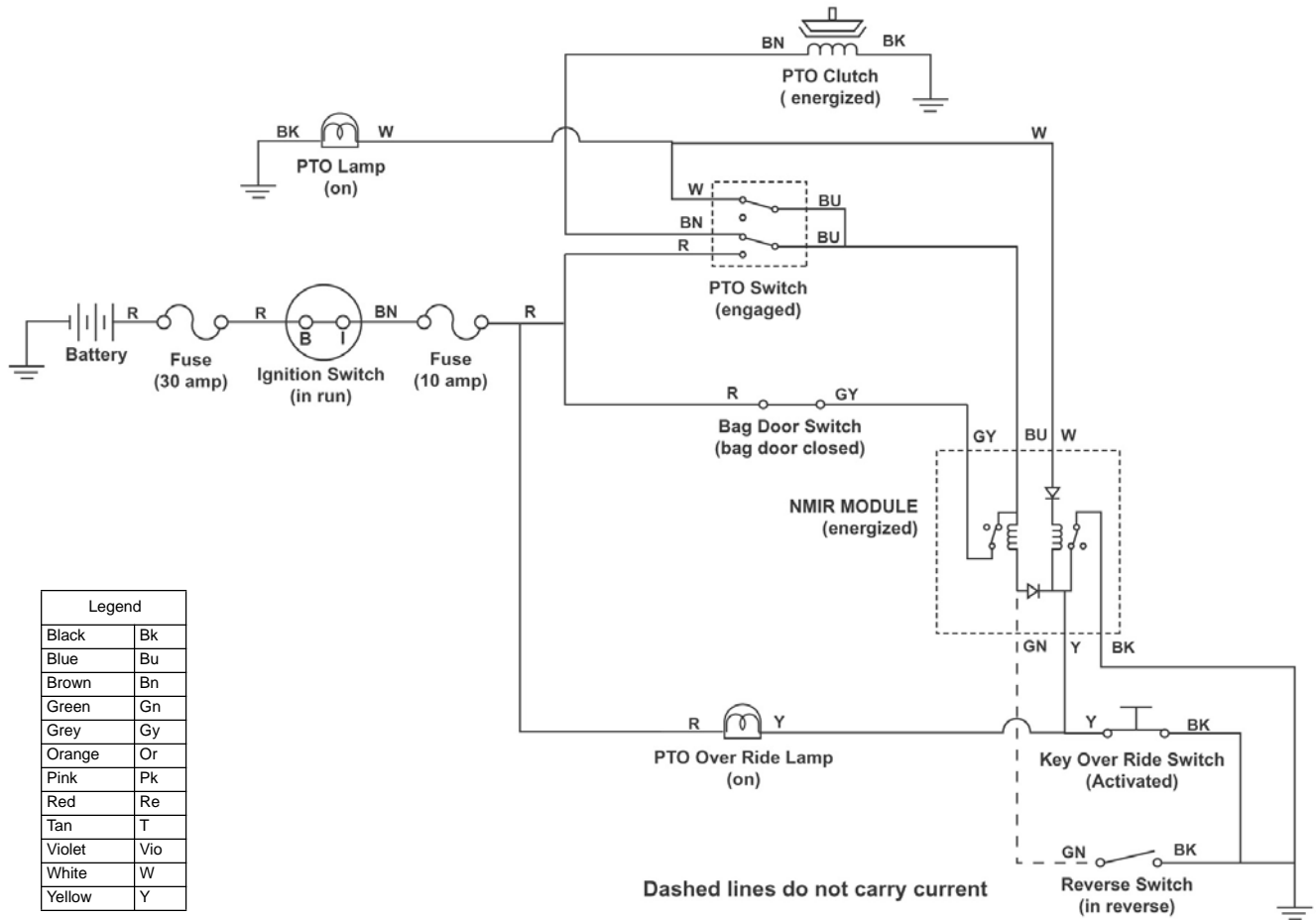


Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

2006
2007

170-D (Int'l), 150-D (Int'l)
DH210 (Int'l), DH210

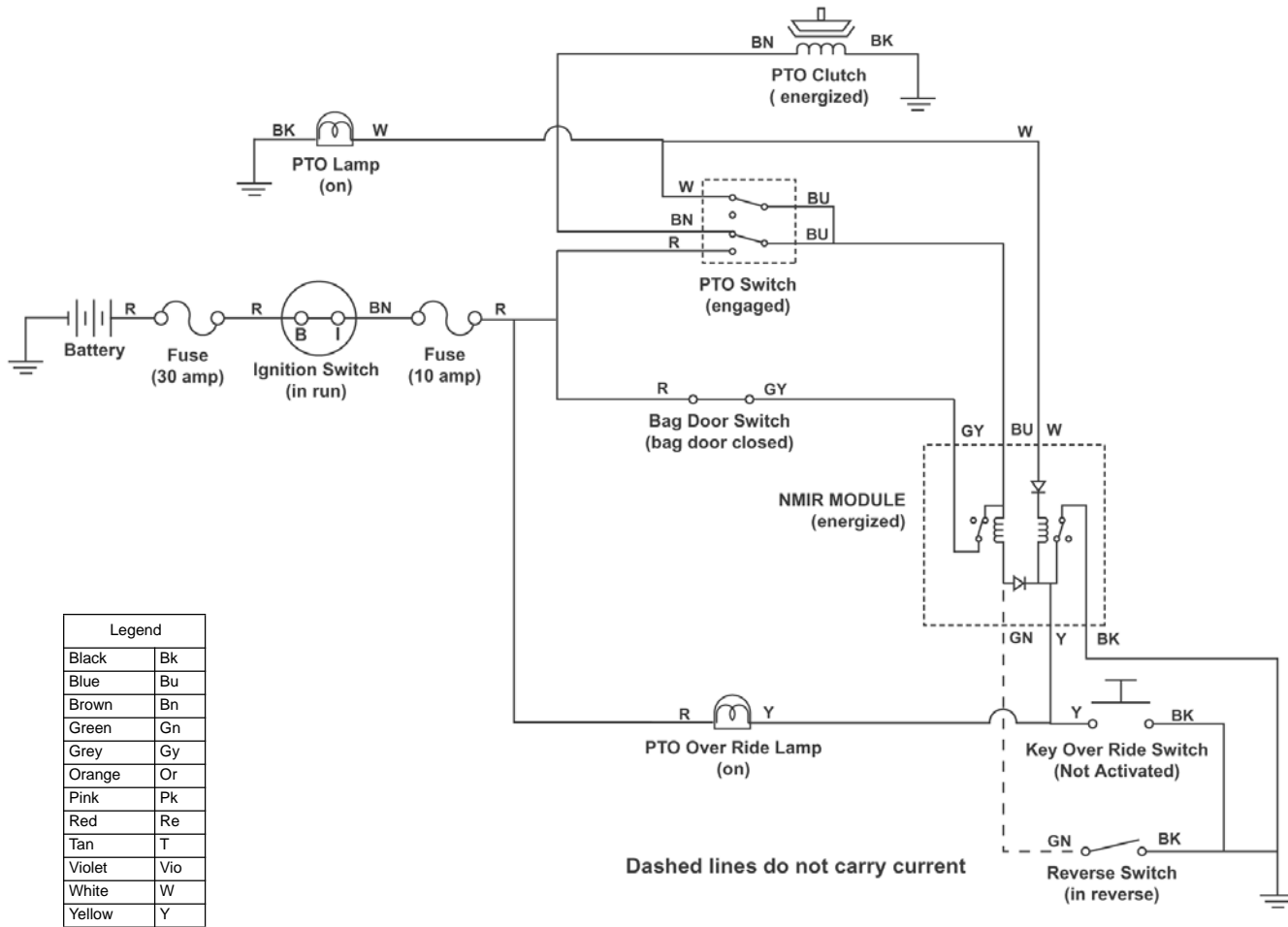
Reverse Operating System Circuit
(Override key switch "activated")



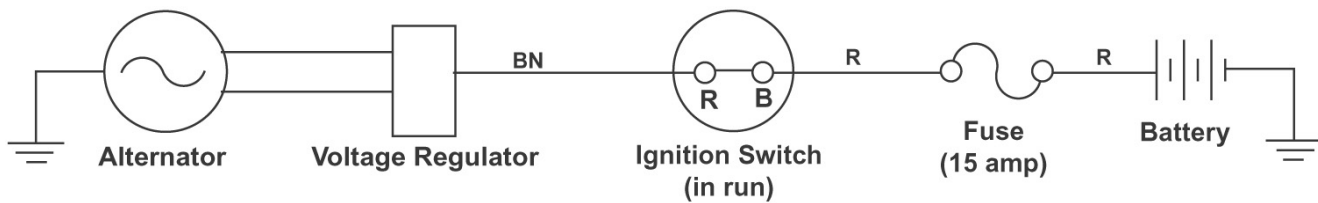
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

Reverse Operating System Circuit
 (PTO "on", in reverse, override mode)



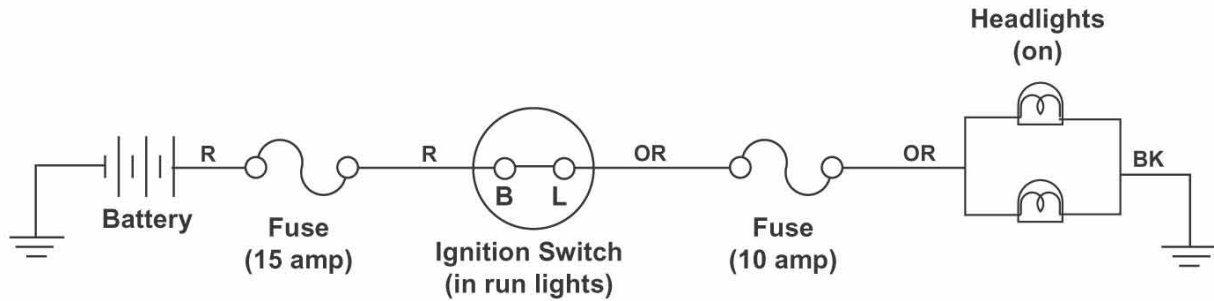
Charging Circuit
 (ignition switch in "run")



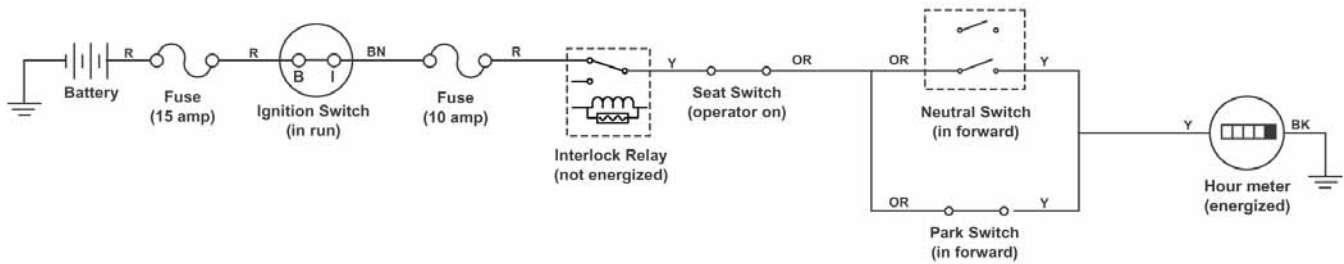
2006
2007

170-D (Int'l), 150-D (Int'l)
DH210 (Int'l), DH210

Light Circuit
(ignition switch in "run/lights")

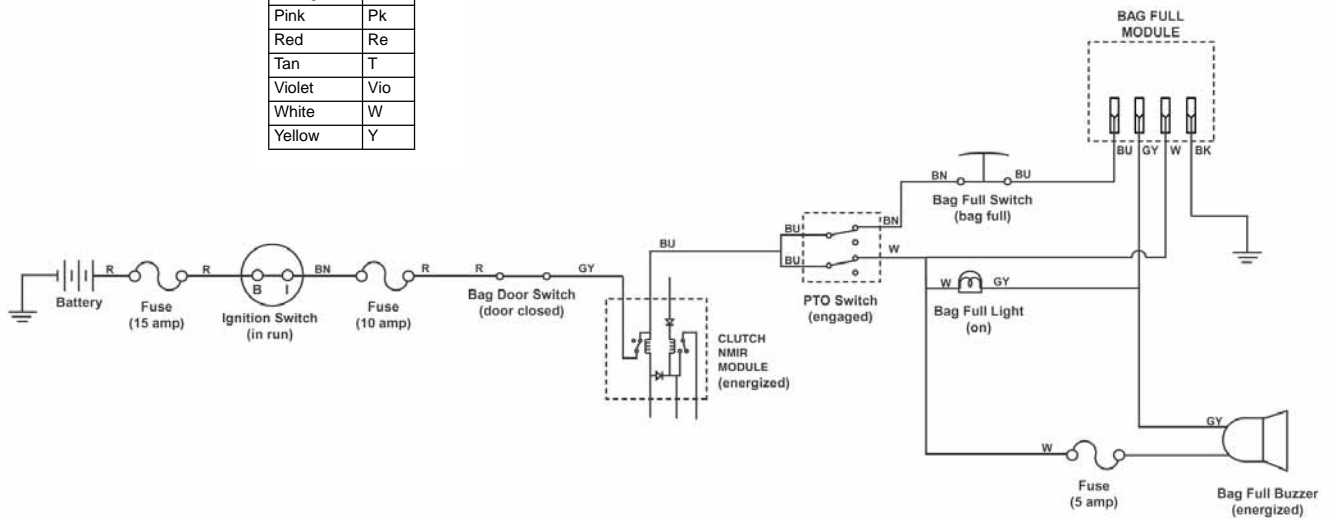


Hourmeter Circuit
(ignition switch in "run")



Bag Full Circuit
(ignition switch in "run")

Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



Circuits

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2006
2007

190-D (Int'l)
DH220 (Int'l)



Information List (2006 - 2007)

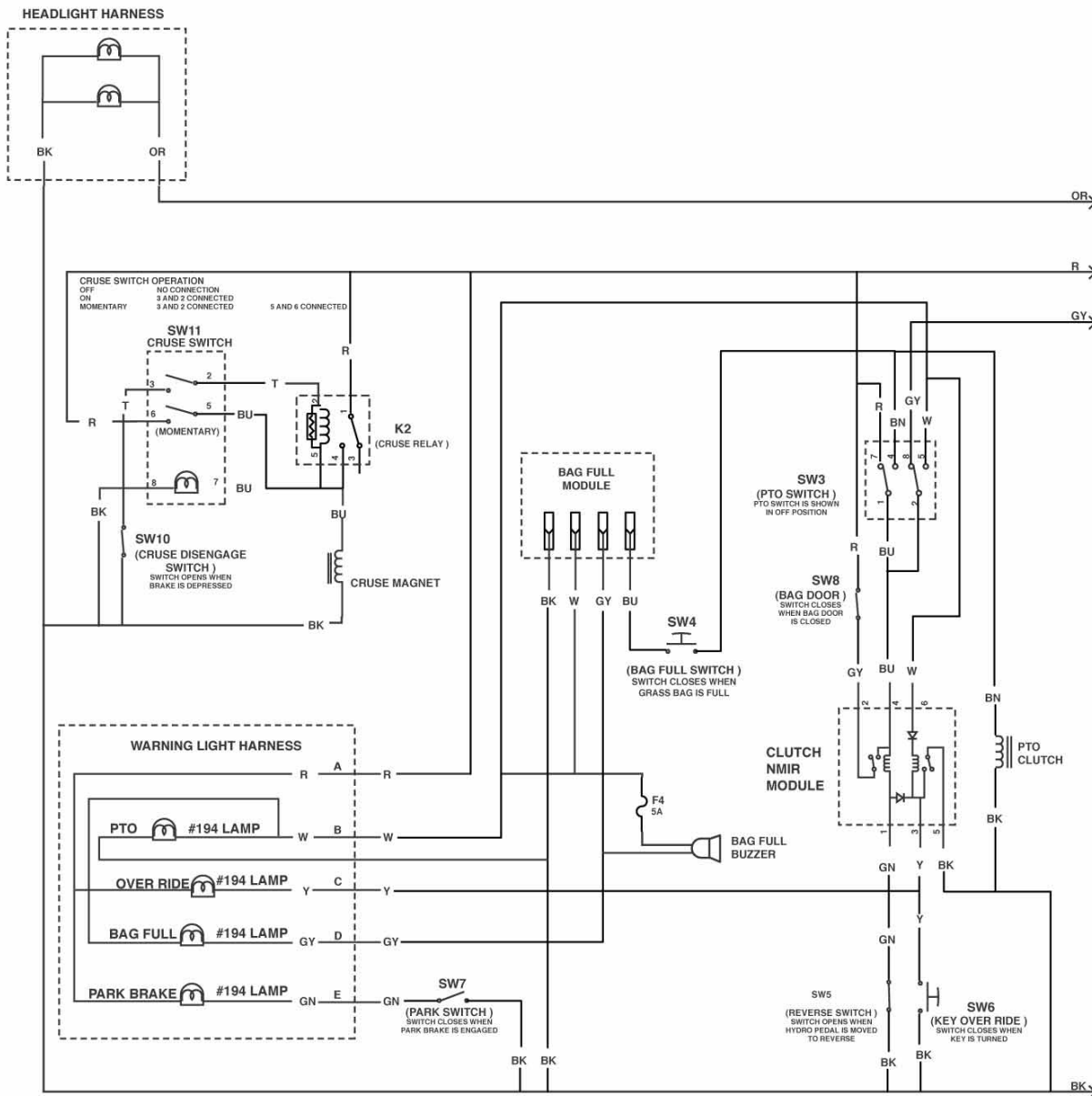
Wiring Diagram	11-2 & 11-3
Circuit Diagrams	
Starter Motor Circuit	11-4
Spark Circuits	11-4
Reverse Operating System Circuits . .	11-6 - 11-10
Charging Circuit	11-10
Light Circuit	11-11
Hourmeter Circuit	11-11
Bag Full Circuit	11-11
Cruise Control Circuit	11-12

2006
2007

190-D (Int'l)
DH220 (Int'l)

Wiring Diagram

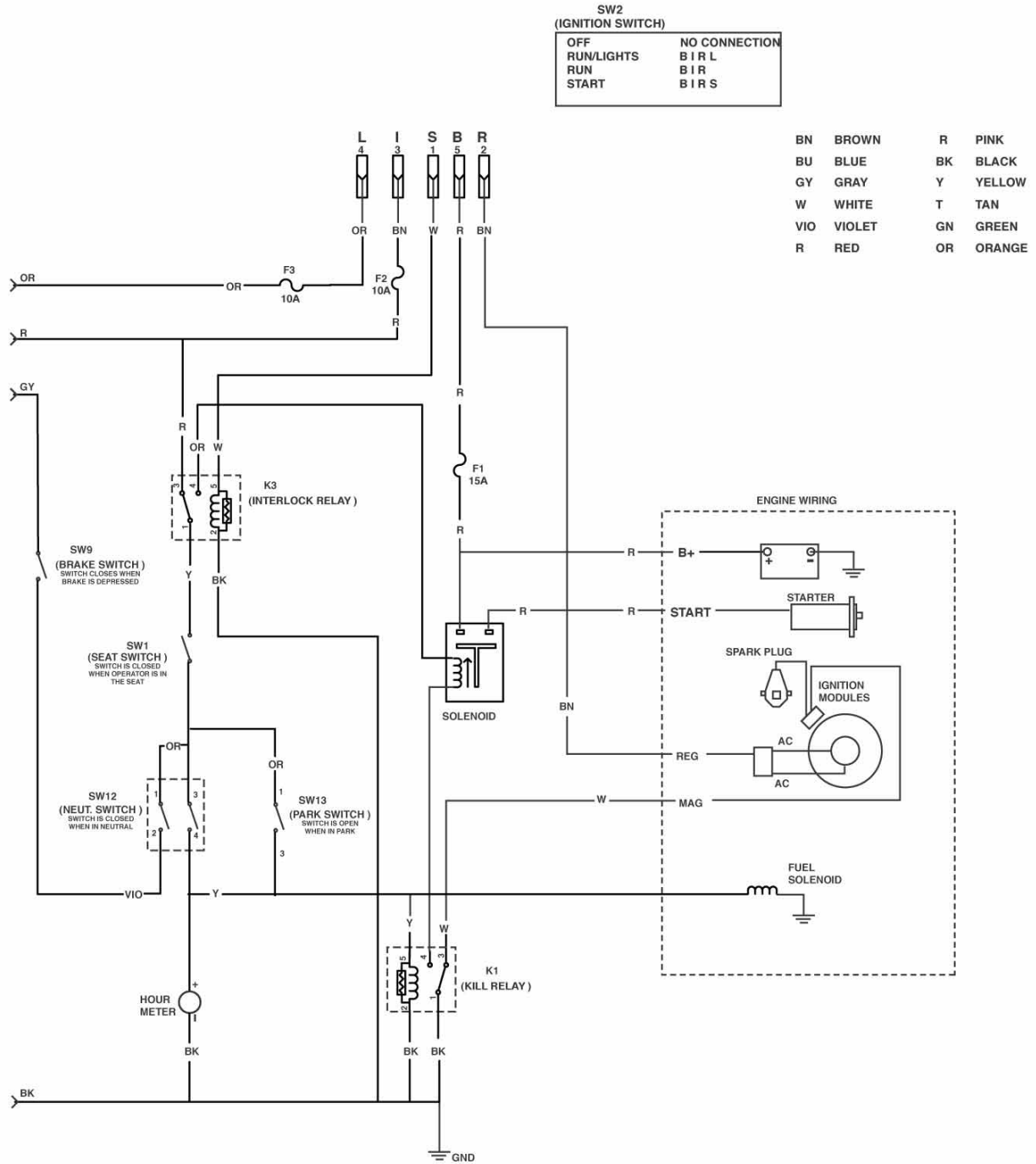
Wiring Diagram



2006
2007

190-D (Int'l)
DH220 (Int'l)

Wiring Diagram

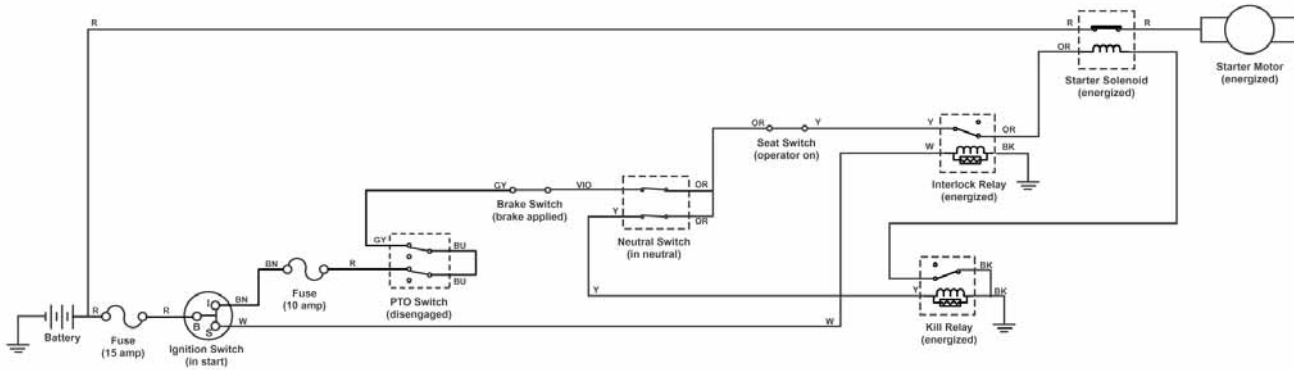


Wiring Diagram

2006
2007

190-D (Int'l)
DH220 (Int'l)

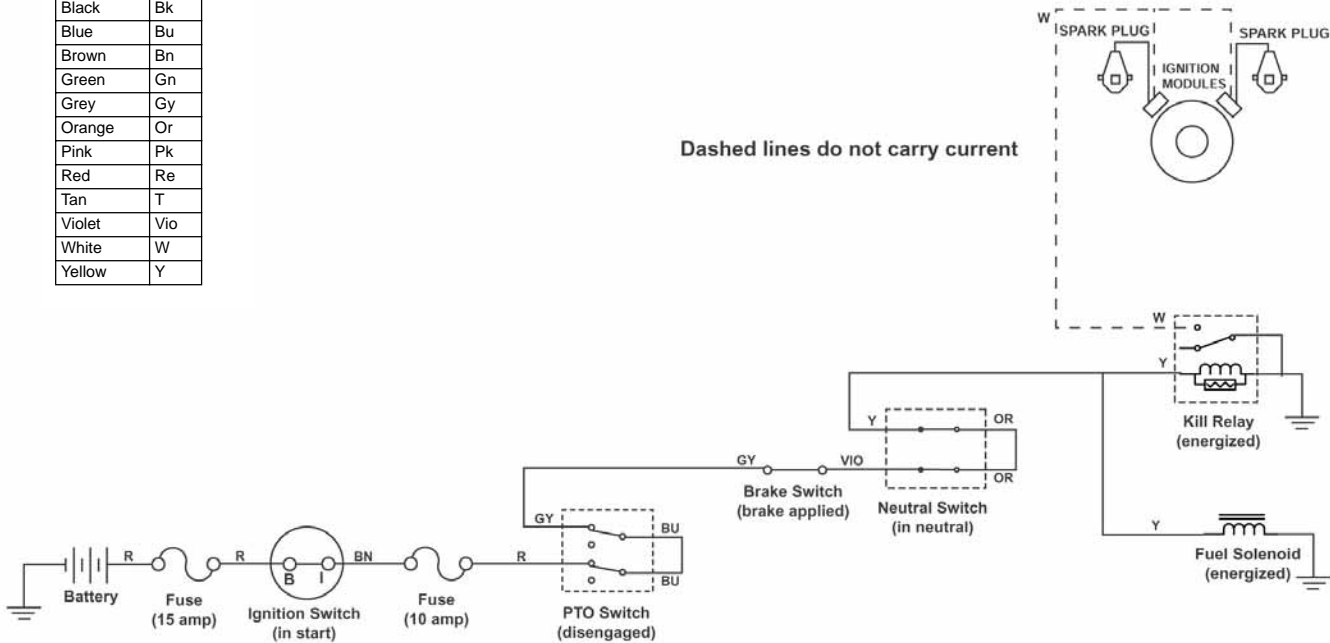
Starter Motor Circuit
(ignition switch in "start")



Spark Circuit
(ignition switch in "start" position)

Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Dashed lines do not carry current

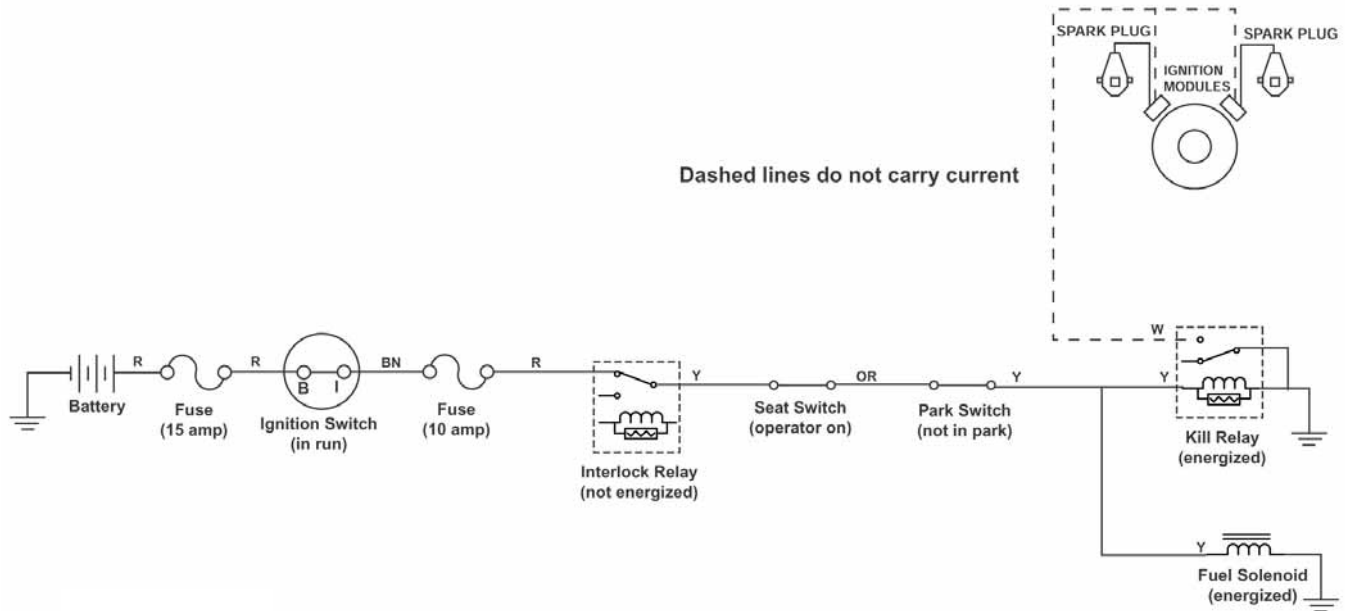


Circuits

2006
2007

190-D (Int'l)
DH220 (Int'l)

Spark Circuit
(ignition switch in "run")



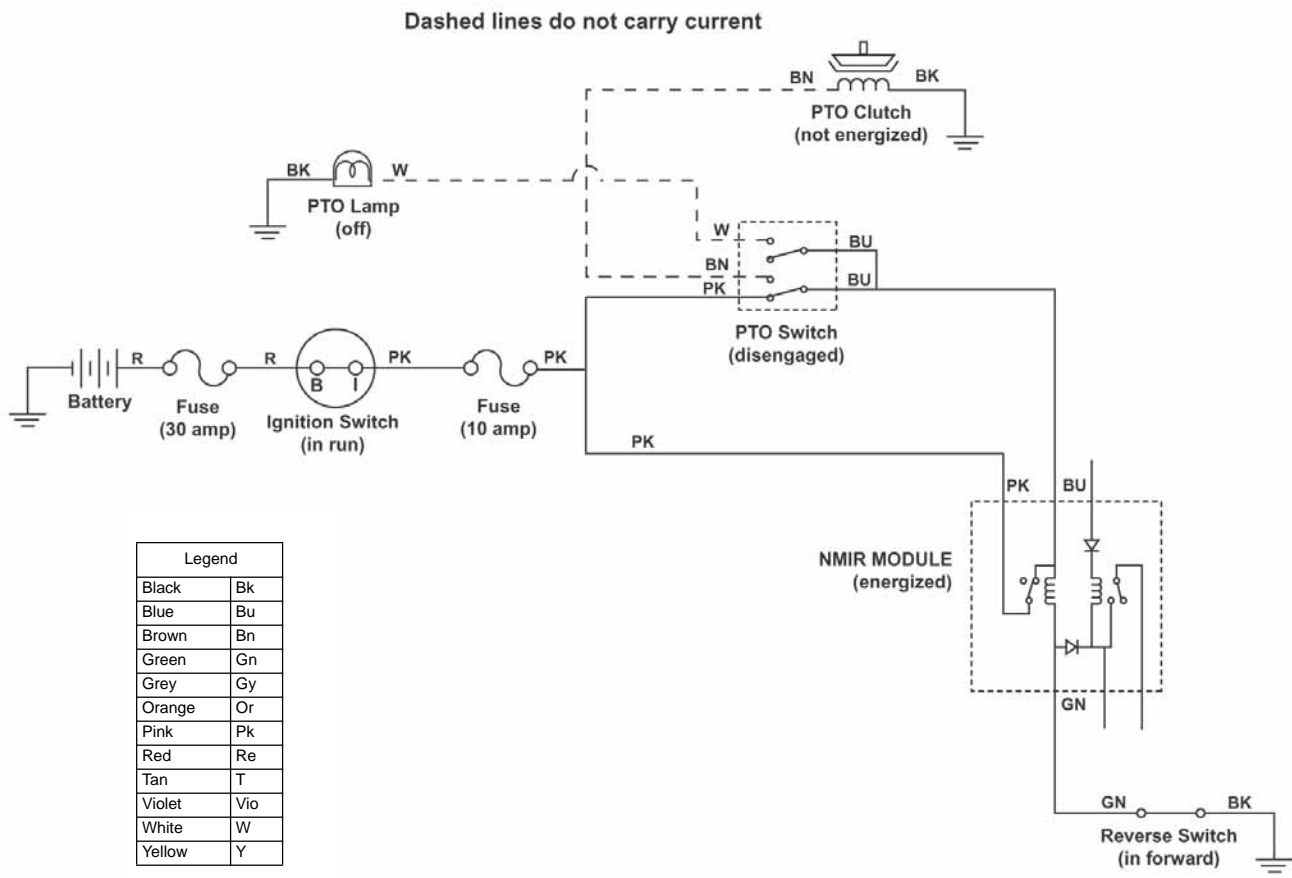
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

2006
2007

190-D (Int'l)
DH220 (Int'l)

Reverse Operating System Circuit
(PTO "off", in forward)

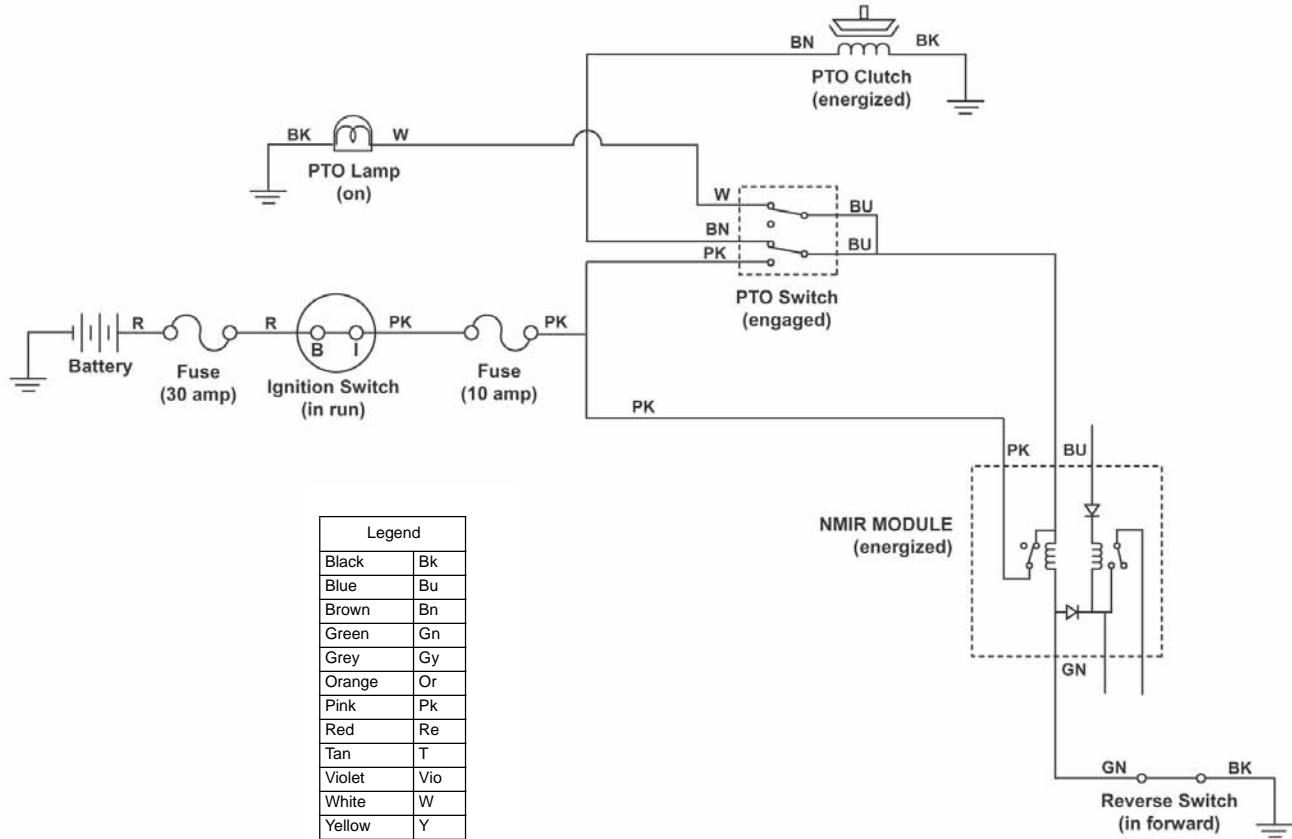


Circuits

2006
2007

190-D (Int'l)
DH220 (Int'l)

Reverse Operating System Circuit
(PTO "on", in forward)

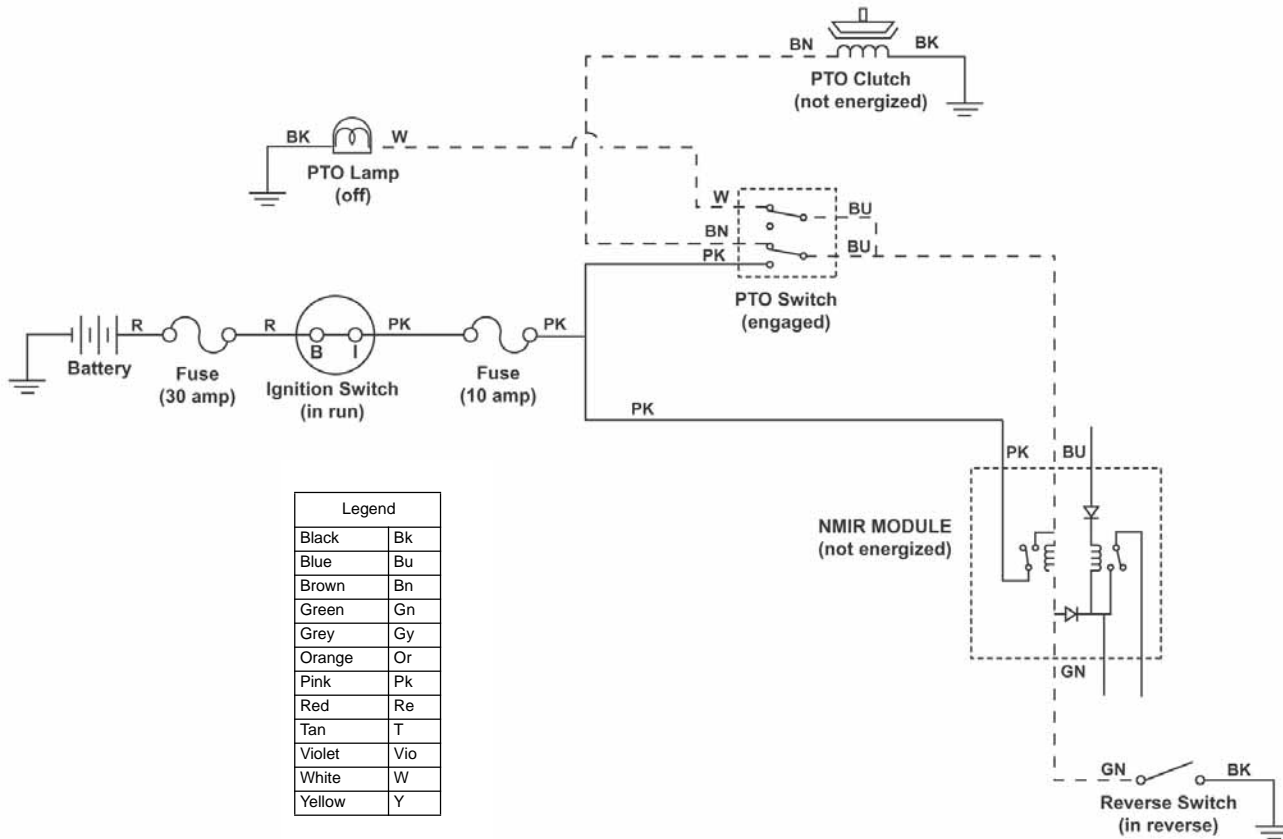


Circuits

2006
2007

190-D (Int'l)
DH220 (Int'l)

Reverse Operating System Circuit
(PTO "on", in reverse)

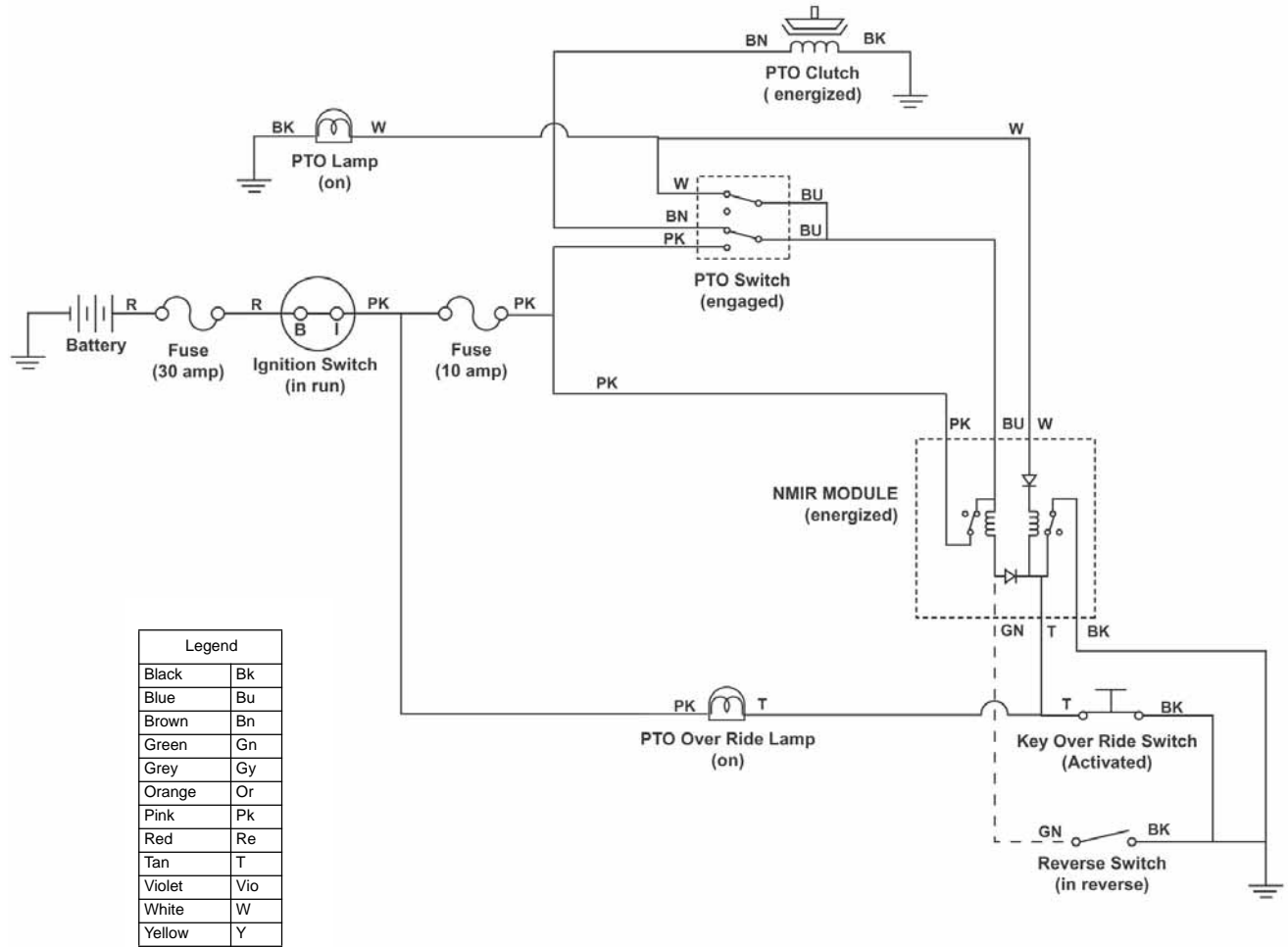


Circuits

2006
2007

190-D (Int'l)
DH220 (Int'l)

Reverse Operating System Circuit
(Override key switch "activated")

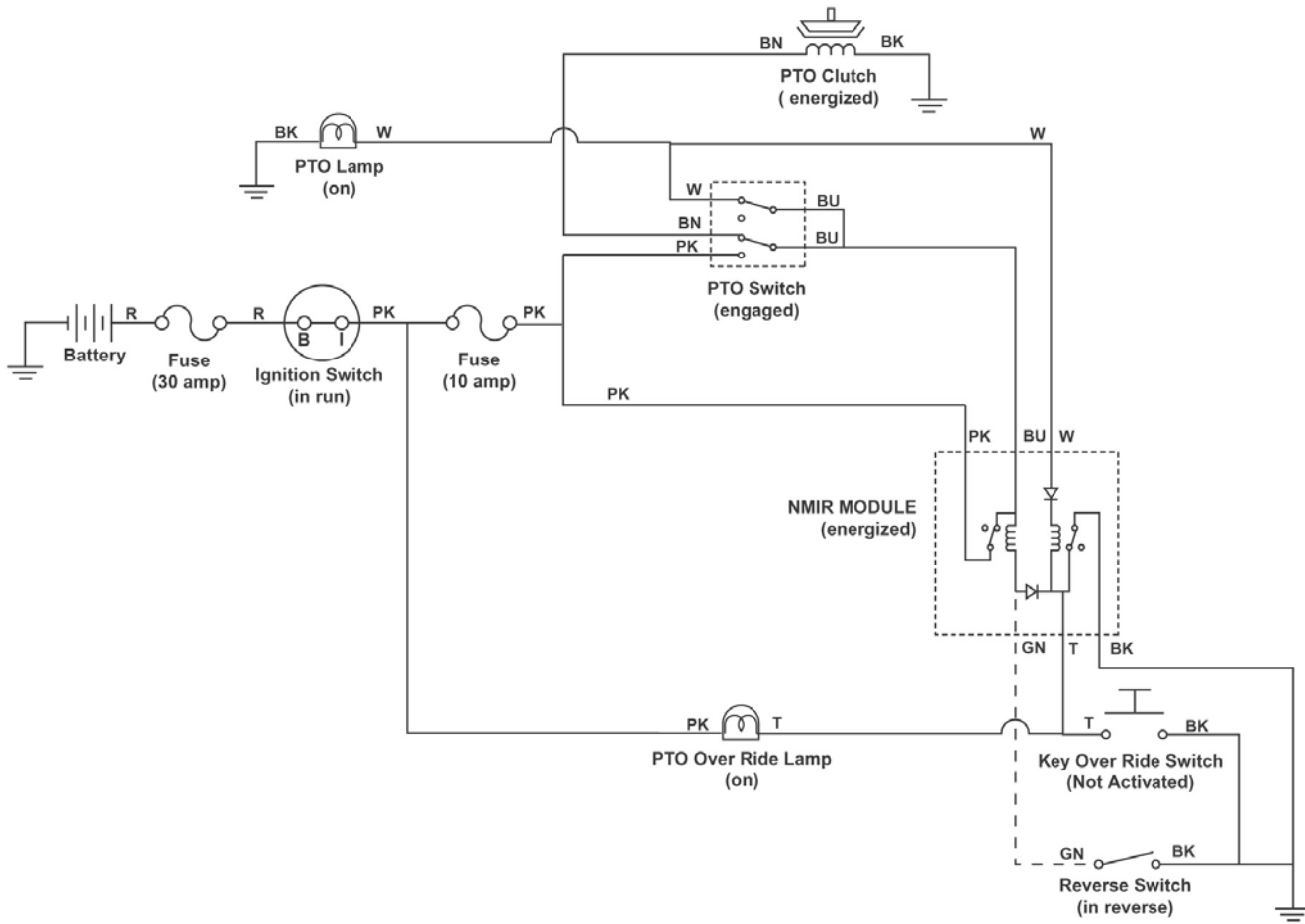


Circuits

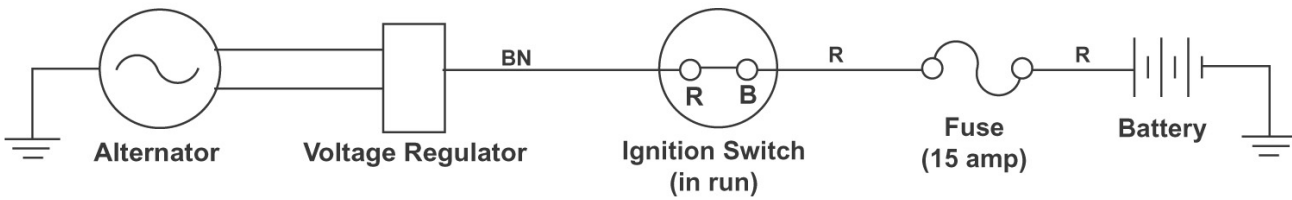
2006
2007

190-D (Int'l)
DH220 (Int'l)

Reverse Operating System Circuit
(PTO "on", in reverse, override mode)



Charging Circuit
(ignition switch in "run")



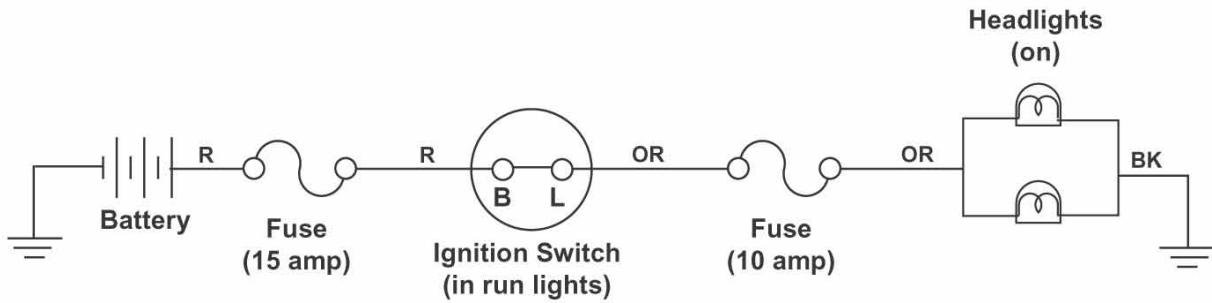
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

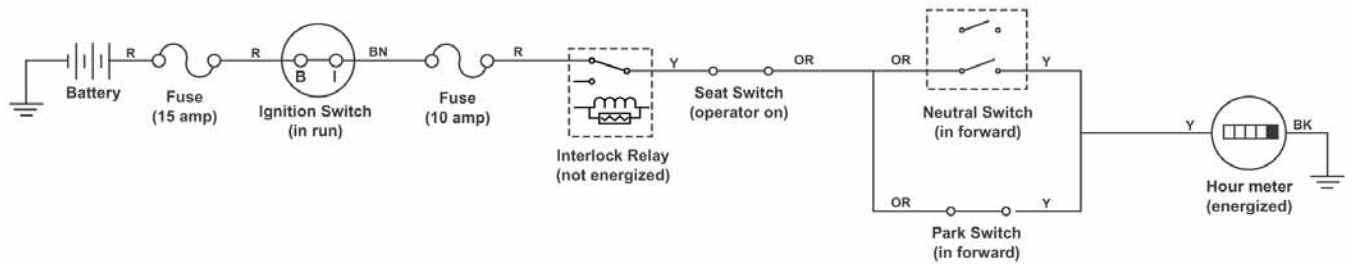
2006
2007

190-D (Int'l)
DH220 (Int'l)

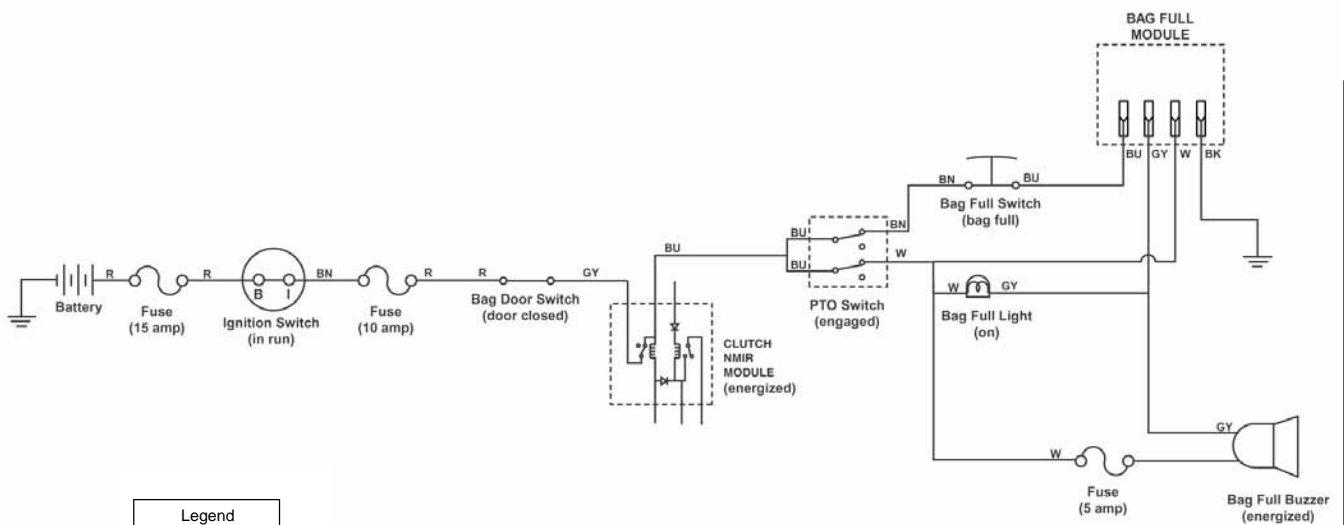
Light Circuit



Hourmeter Circuit



Bag Full Circuit



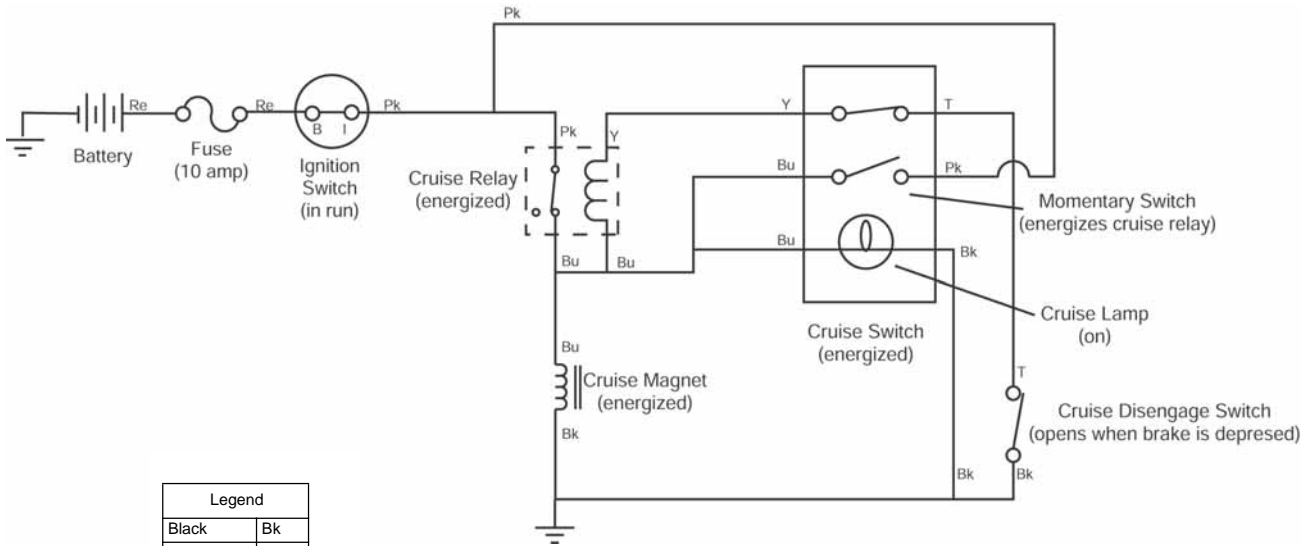
Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Gy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y

Circuits

2006
2007

190-D (Int'l)
DH220 (Int'l)

Cruise Control Circuit
(ignition switch in "run")



Legend	
Black	Bk
Blue	Bu
Brown	Bn
Green	Gn
Grey	Cy
Orange	Or
Pink	Pk
Red	Re
Tan	T
Violet	Vio
White	W
Yellow	Y



Information List (2007)

Wiring Diagram 12-2

Circuit Diagrams

 Starter Motor Circuit 12-3

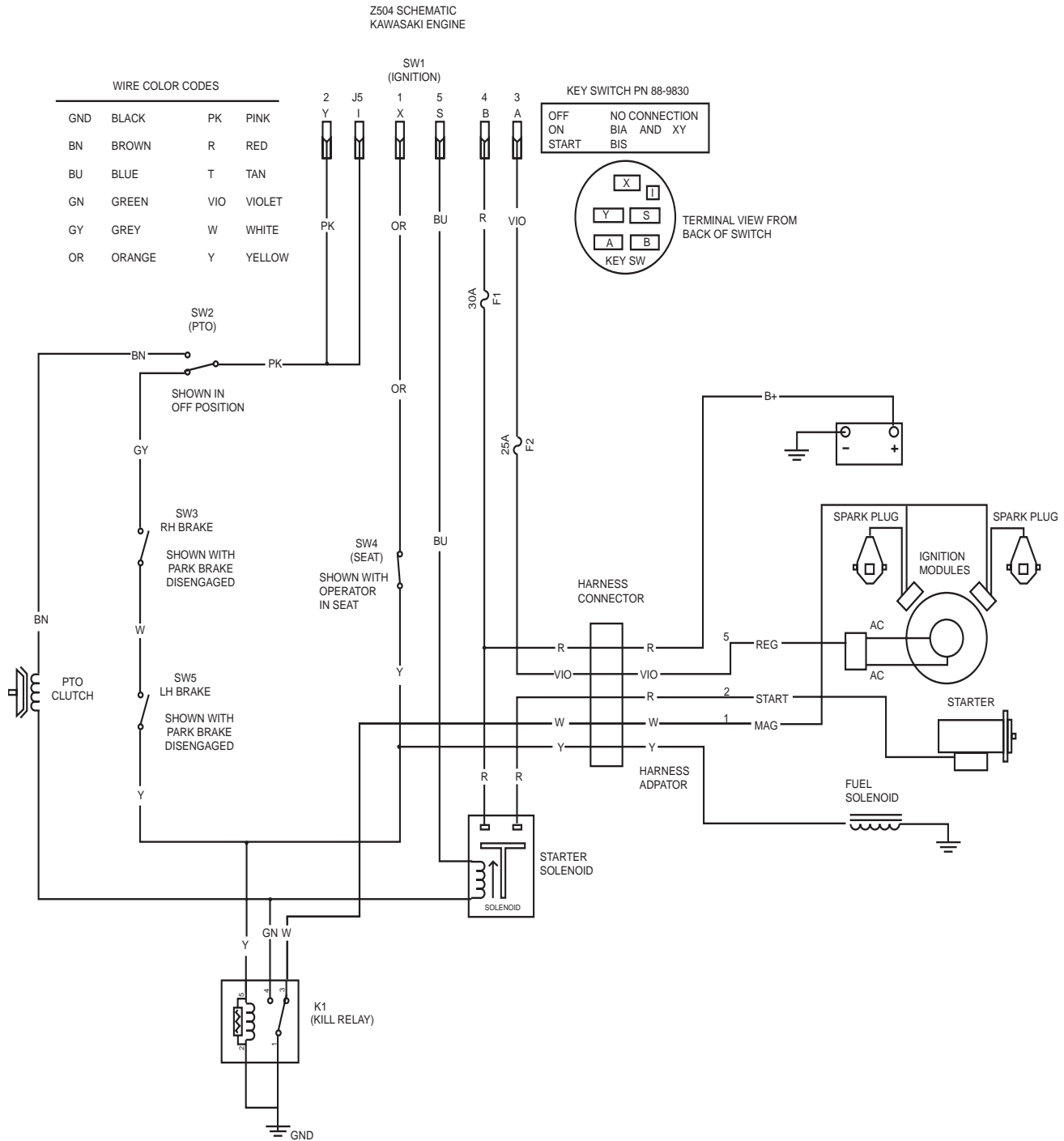
 Spark Circuits 12-4 & 12-5

 PTO Circuits 12-6

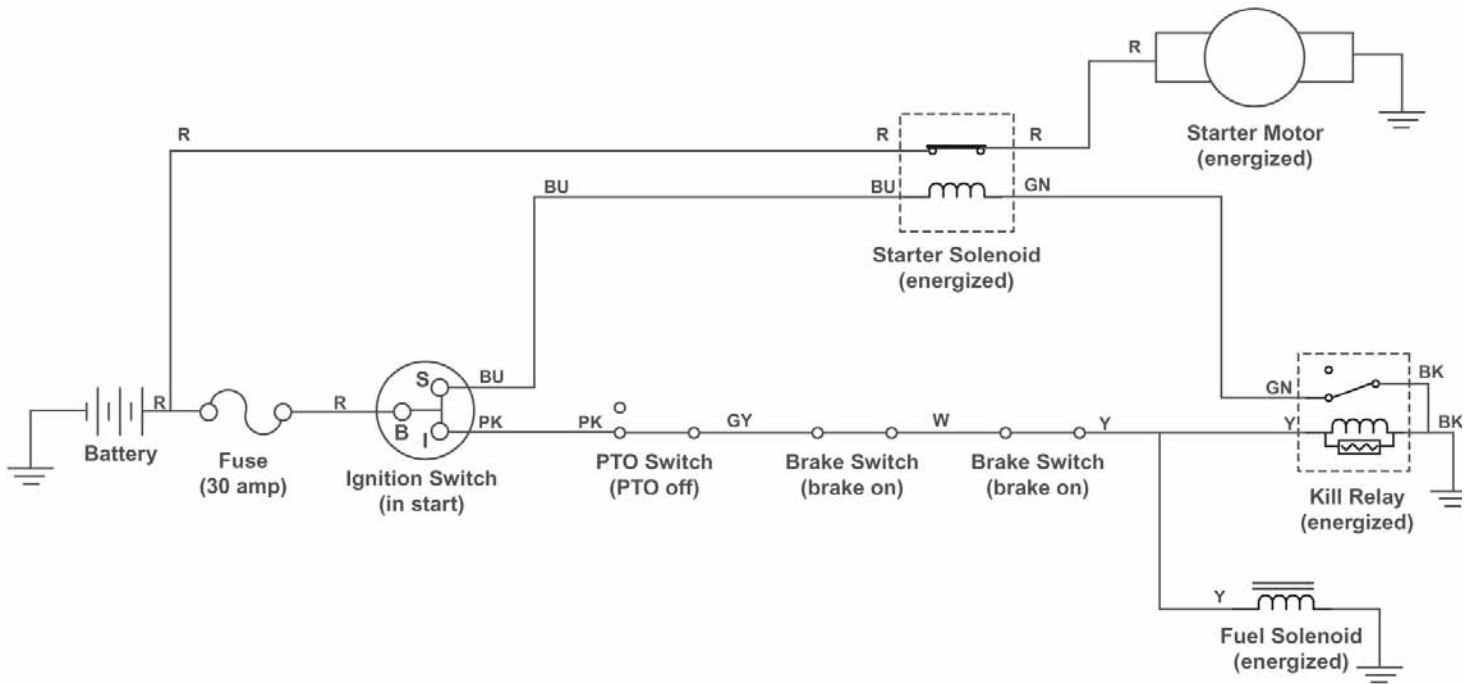
 Charging Circuit 12-6

Wiring Diagram

Wiring Diagram

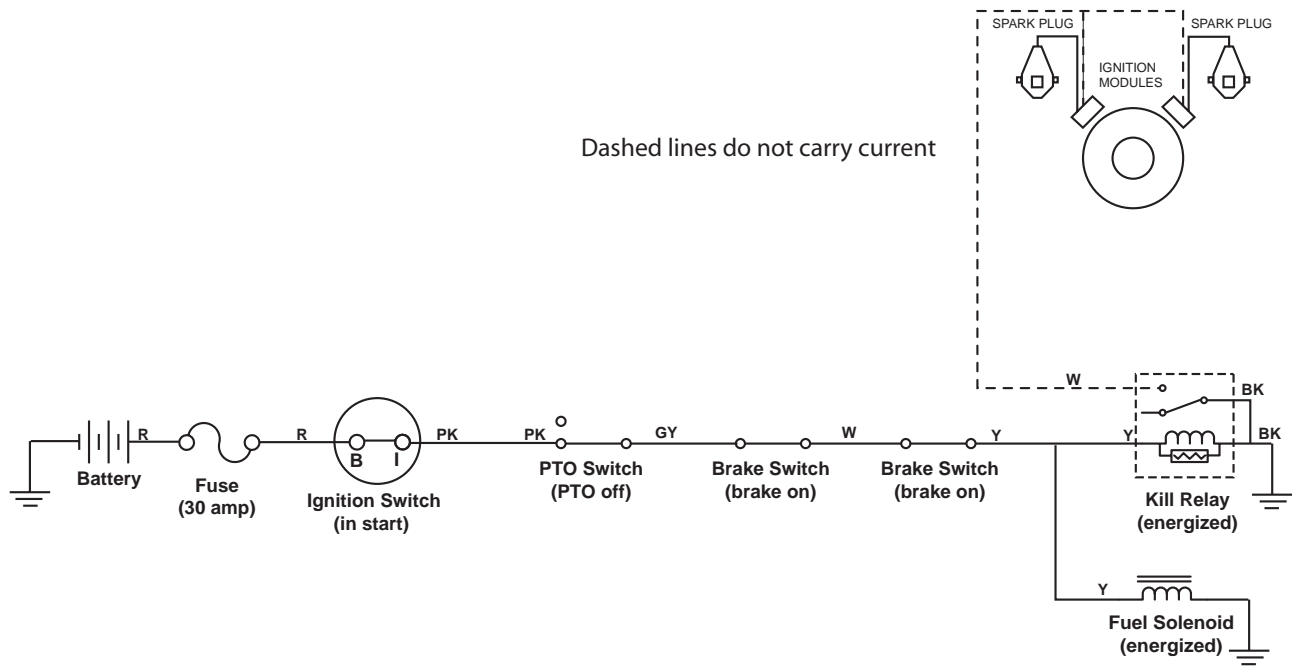


Starter Motor Circuit
(ignition switch in "start")



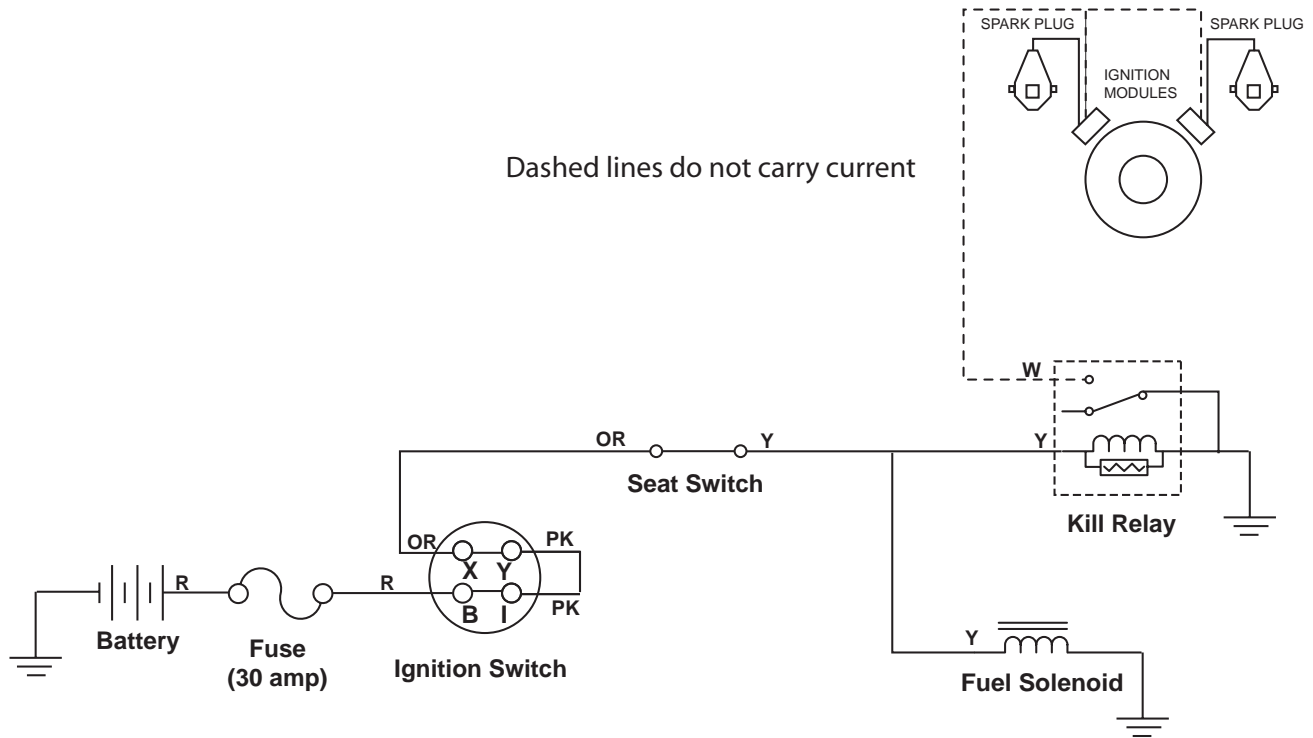
Wiring Diagram

Spark Circuit
(ignition switch in "start")

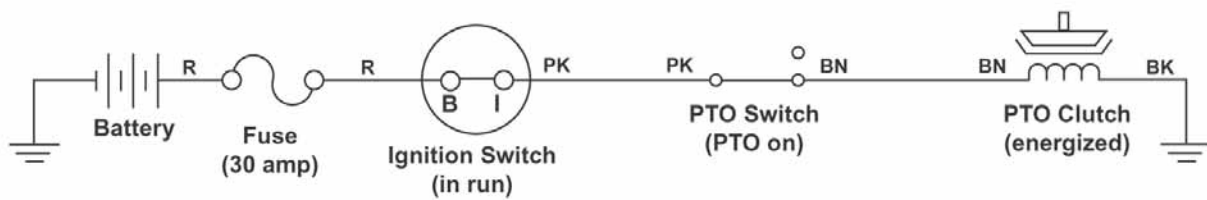


Circuits

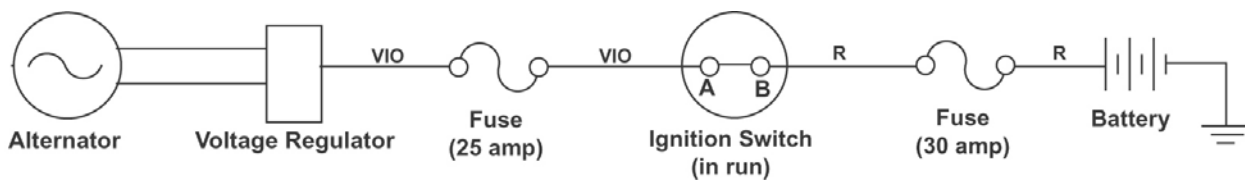
Spark Circuit
(ignition switch in "run")



PTO Clutch Circuit
(ignition switch in "run")



Battery Charge Circuit
(ignition switch in "run")





Information List (2007)

Wiring Diagram 13-2

Circuit Diagrams

 Starter Motor Circuit 13-3

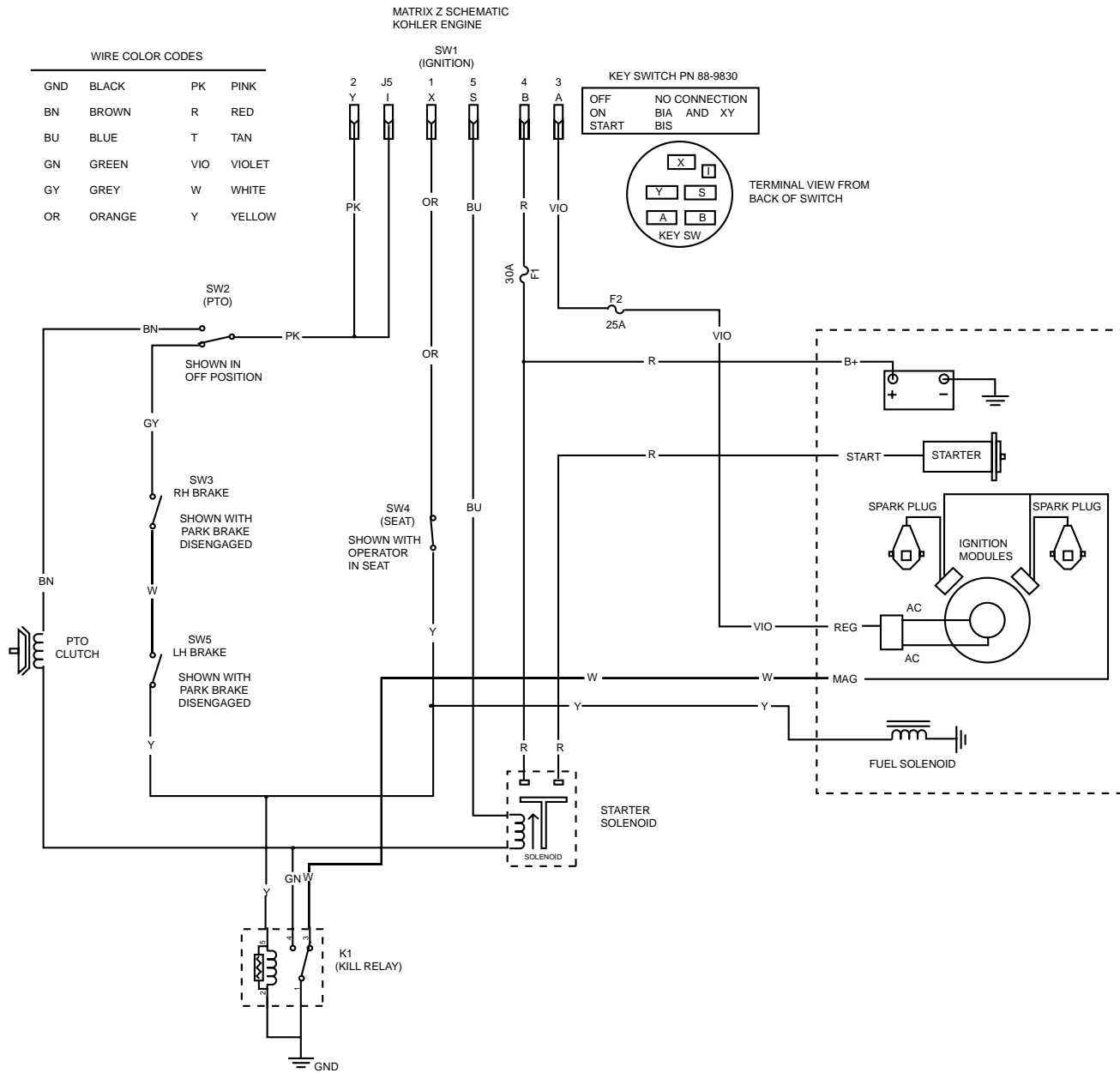
 Spark Circuits 13-4 & 13-5

 PTO Circuits 13-6

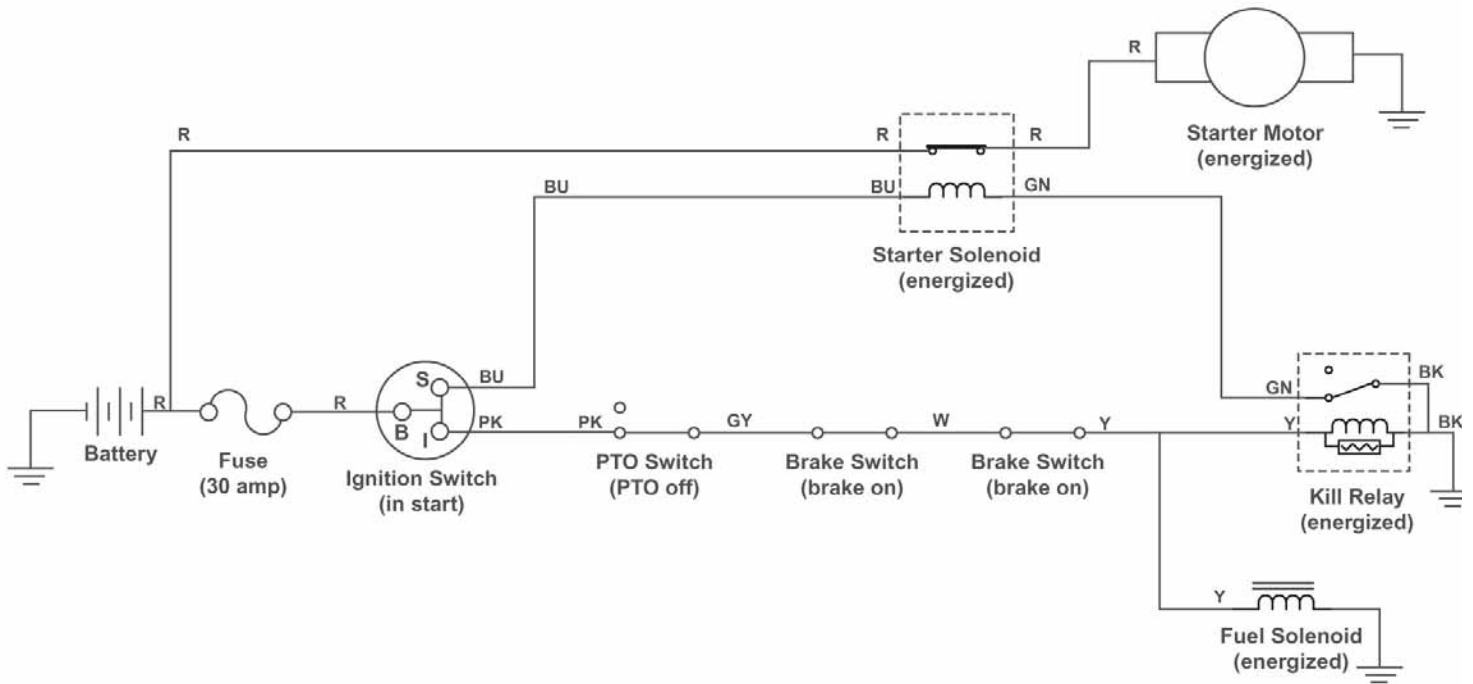
 Charging Circuit 13-6

Wiring Diagram

Wiring Diagram

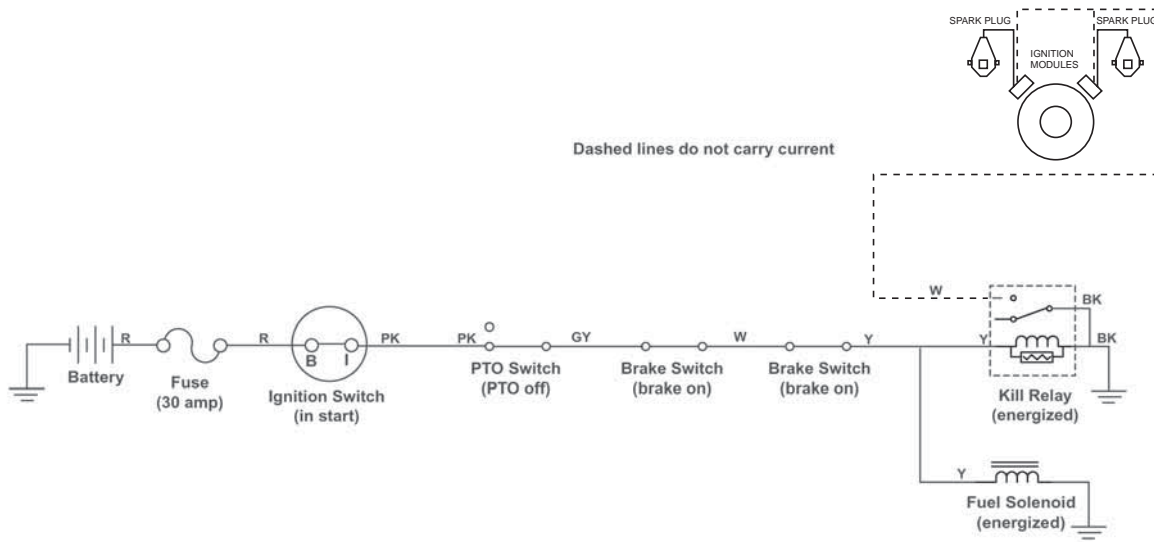


Starter Motor Circuit
(ignition switch in "start")



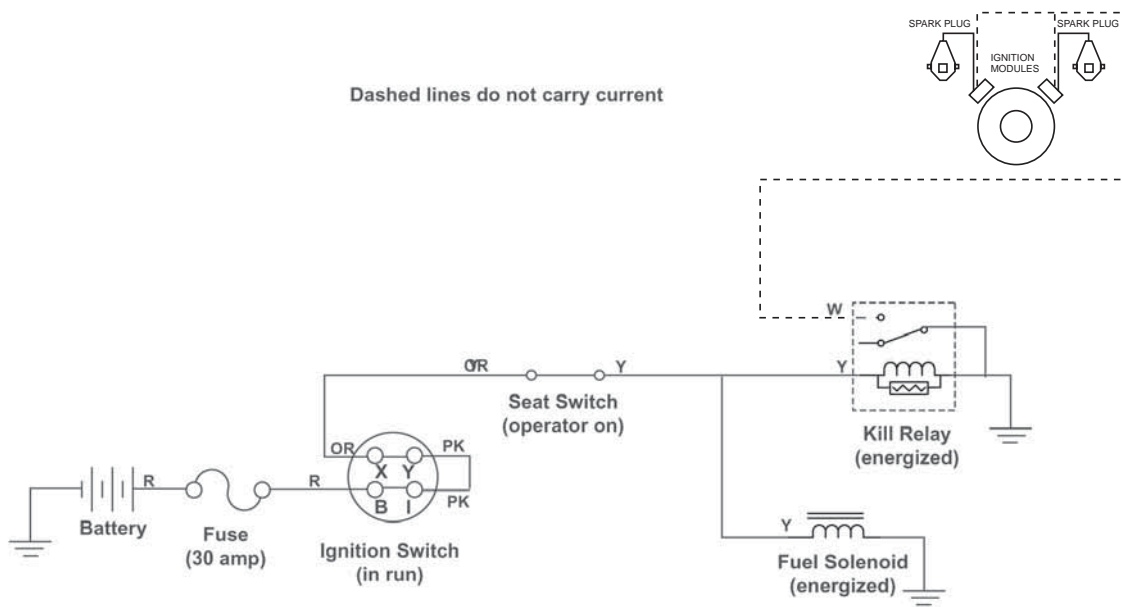
Wiring Diagram

Spark Circuit
(ignition switch in "start")

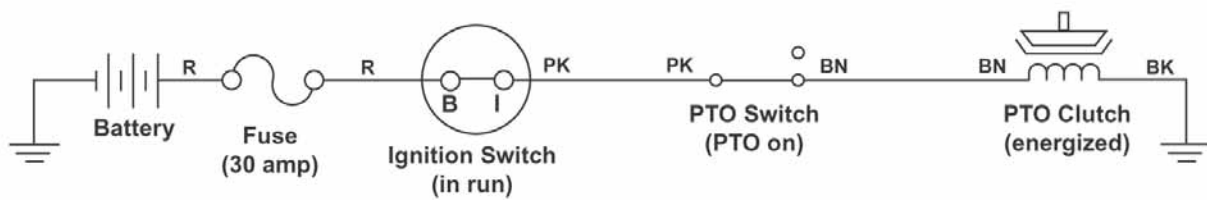


Circuits

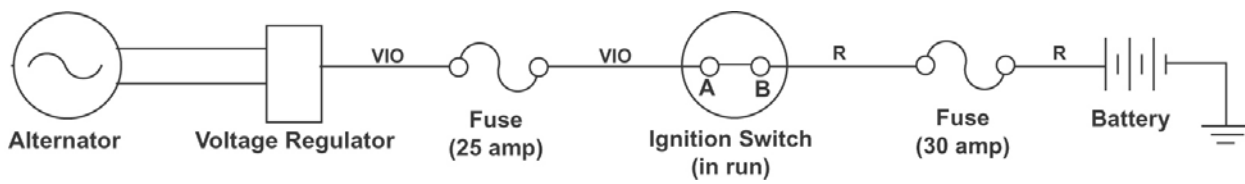
Spark Circuit
(ignition switch in "run")



PTO Clutch Circuit
(ignition switch in "run")



Battery Charge Circuit
(ignition switch in "run")



Circuits



Information List (2007)

Wiring Diagram 14-2

Circuit Diagrams

 Starter Motor Circuit 14-3

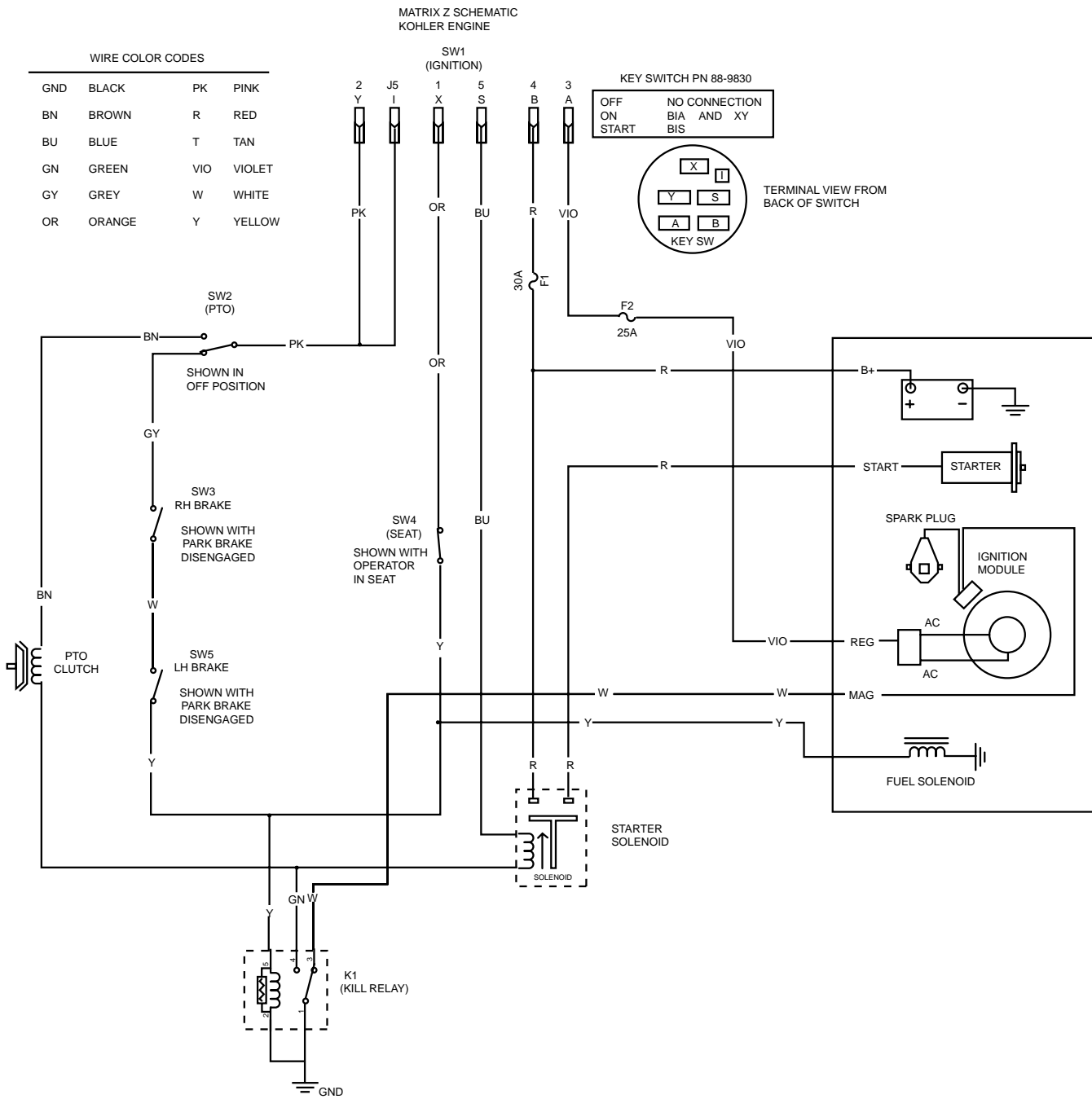
 Spark Circuits 14-4 & 14-5

 PTO Circuits 14-6

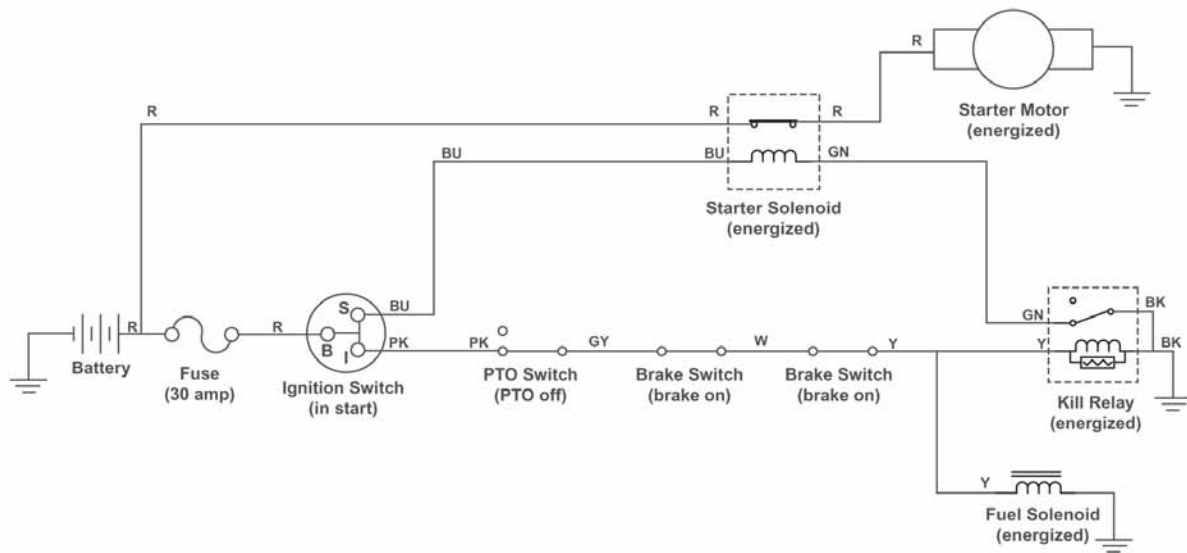
 Charging Circuit 14-6

Wiring Diagram

Wiring Diagram

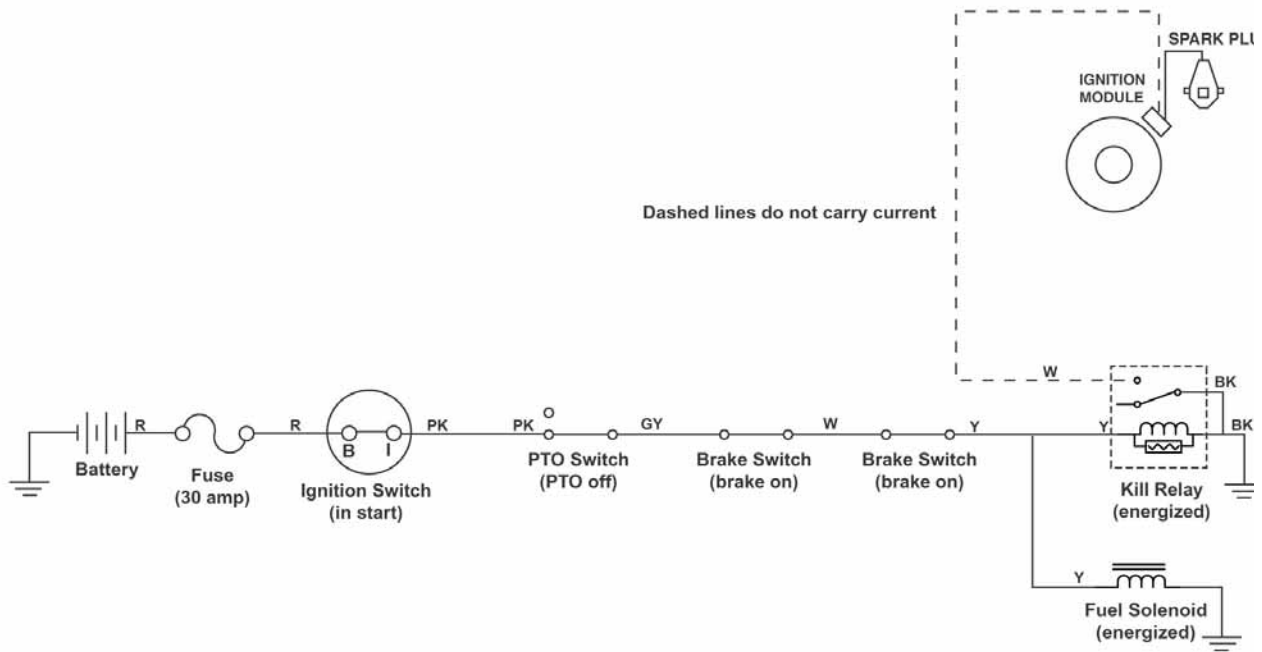


Starter Motor Circuit
(ignition switch in "start")



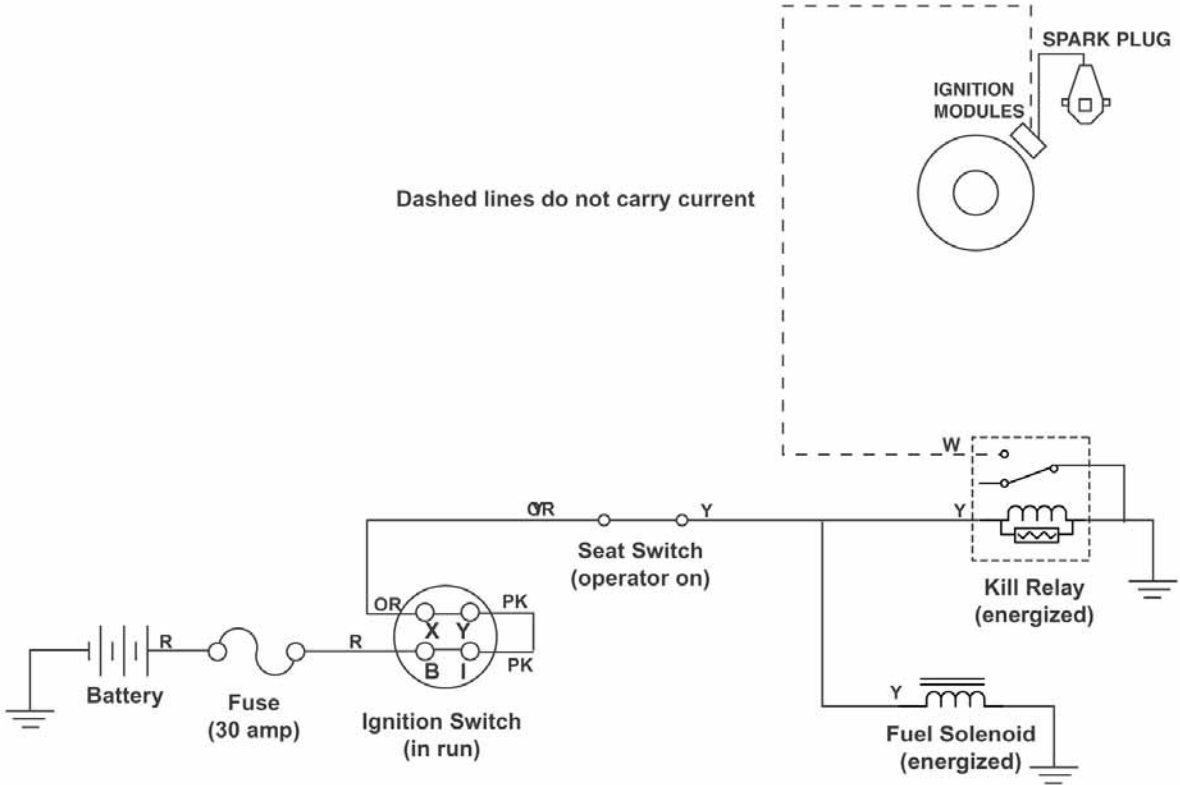
Wiring Diagram

Spark Circuit
(ignition switch in "start")



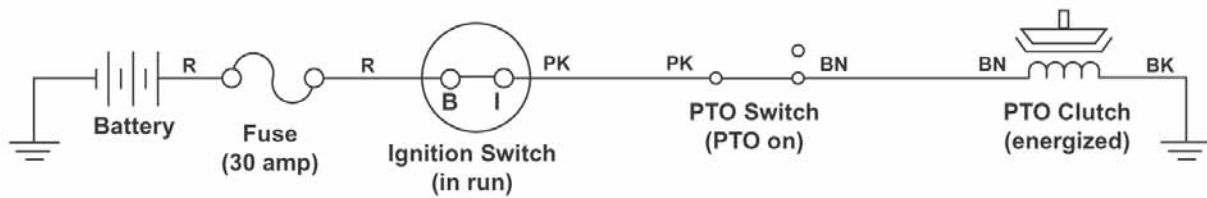
Circuits

Spark Circuit
(ignition switch in "run")



Circuits

PTO Clutch Circuit
(ignition switch in "run")



Battery Charge Circuit
(ignition switch in "run")

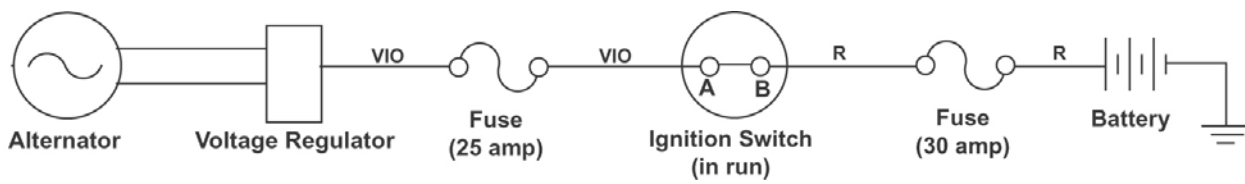


TABLE OF CONTENTS

CHAPTER	PAGE
Table of contents	15-1
Time Savers	16-1
Glossary	17-1
(2006) LX420 / LX460.....	18-1
(2007) LX425 / LX465.....	18-1
(2006) LX500 / GT2100 / GT2200 / GT2300	19-1
(2007)	

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Table of contents

Using this manual	16-2
Using a VOM	16-7
Troubleshooting	16-9

GLOSSARY

The Glossary contains information on virtually every electrical part used on Toro riding products.

Solenoid, Starter

The components are listed alphabetically by noun, followed by any adjectives. If you have trouble finding a component, use the Table of Contents at the front of the Glossary section.

These three sections should be all you need to diagnose problems on individual components.

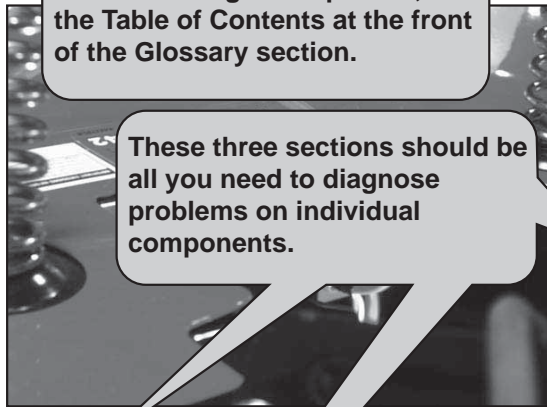


Figure solloc

Purpose

The solenoid's purpose is simply to connect the battery to the starter motor when the ignition switch is turned to "START". The solenoid is used to protect the ignition switch from the high current drawn by the starter motor.

How it Works

The solenoid has two primary parts. One is a coil of wire wrapped around an iron core. Whenever 12 volts is applied to the coil, it becomes a magnet. The other part is a bar type switch (Figure 9). Because it has a large contact area with the contact terminals it can easily handle the high current loads required by the starter motor.

When 12 volts is applied to the coil, it becomes an electromagnet. This quickly pulls the bar toward contacts and closes the switch. When power is removed from the coil, the spring loaded bar returns to its "normally open" position. The solenoid closes and opens the switch very quickly. This minimizes the "arcing" that can damage other types of switches.

The ignition switch is protected because only a small amount of current is needed to activate the coil.

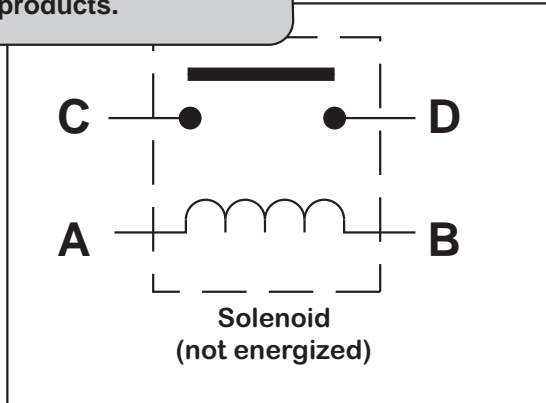


Figure 9 start sol

Testing

1. Disconnect the solenoid from the wiring harness.
2. With a multimeter (ohms setting), check to ensure that terminals "c" and "d" are open (no continuity) (Figure 10).
3. Apply +12 VDC to terminal "a" and ground mounting tab "b". Terminals "c" and "d" should now be closed (continuity) (Figure 10).
4. You should be able to hear the solenoid switch "click" when you make the connection.

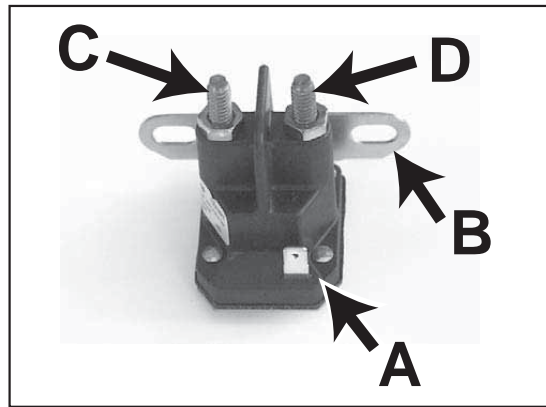


Figure 10 start sol

(A) & (B) Coil Terminals (C) & (D) Contact Terminals

2 Each product series has its own section including:
 - Info List
 - Wiring Diagrams
 - Circuit Diagrams

LX420, LX460

Image helps you quickly identify product sections.

Information List

The "Info List" is the first page of each product section.

Each product section has its own "Table of Contents" to keep things simple.

LX420 Information List (2006)
 LX460 Information List (2006)

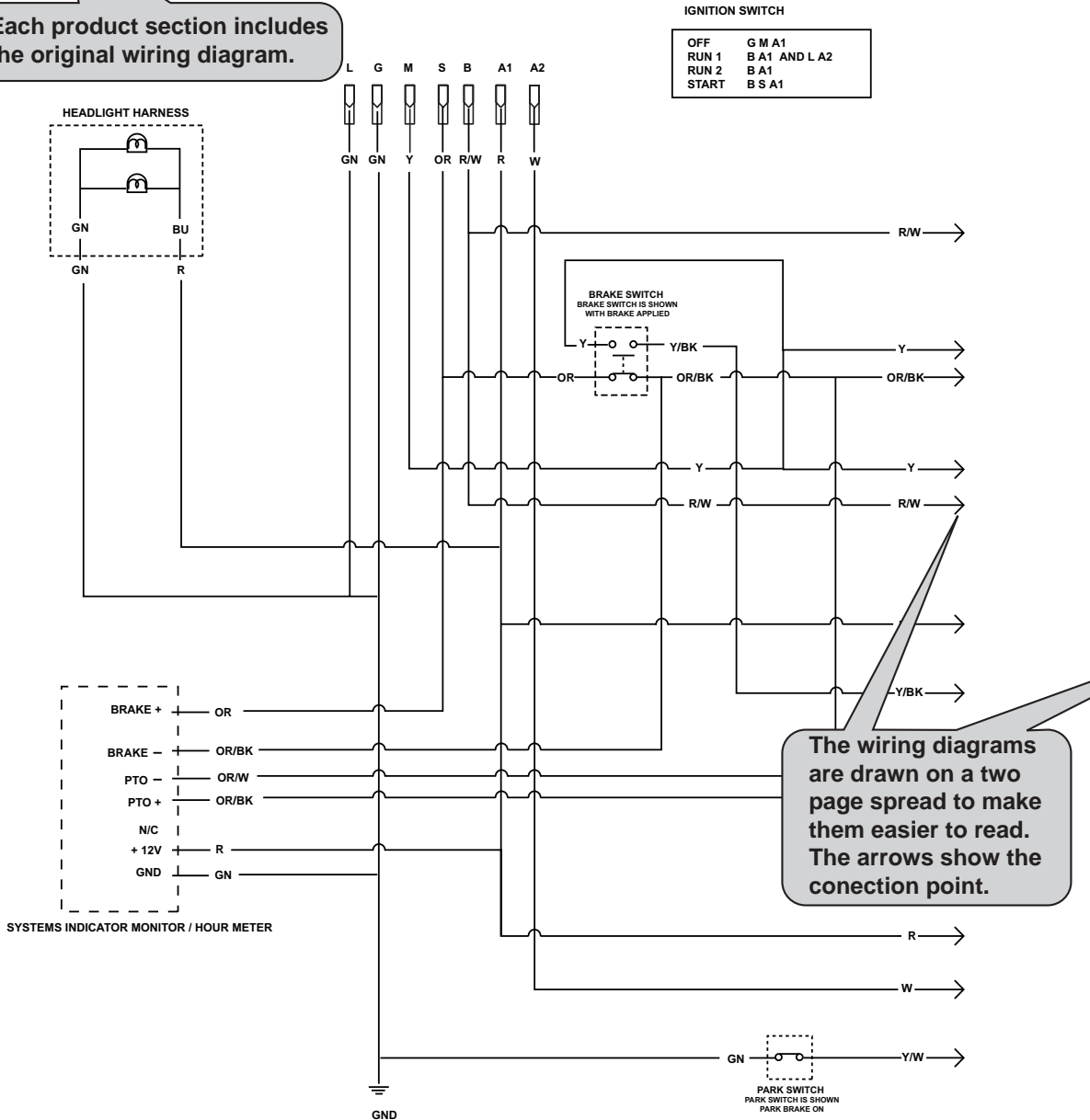
Wiring Diagram 3 - 2
 Circuit Diagrams
 Starter Motor Circuit 3 - 4
 Spark Circuits 3 - 5 - 3 - 12

LX420, LX460

2006

Wiring Diagram

Each product section includes the original wiring diagram.



The wiring diagrams are drawn on a two page spread to make them easier to read. The arrows show the connection point.

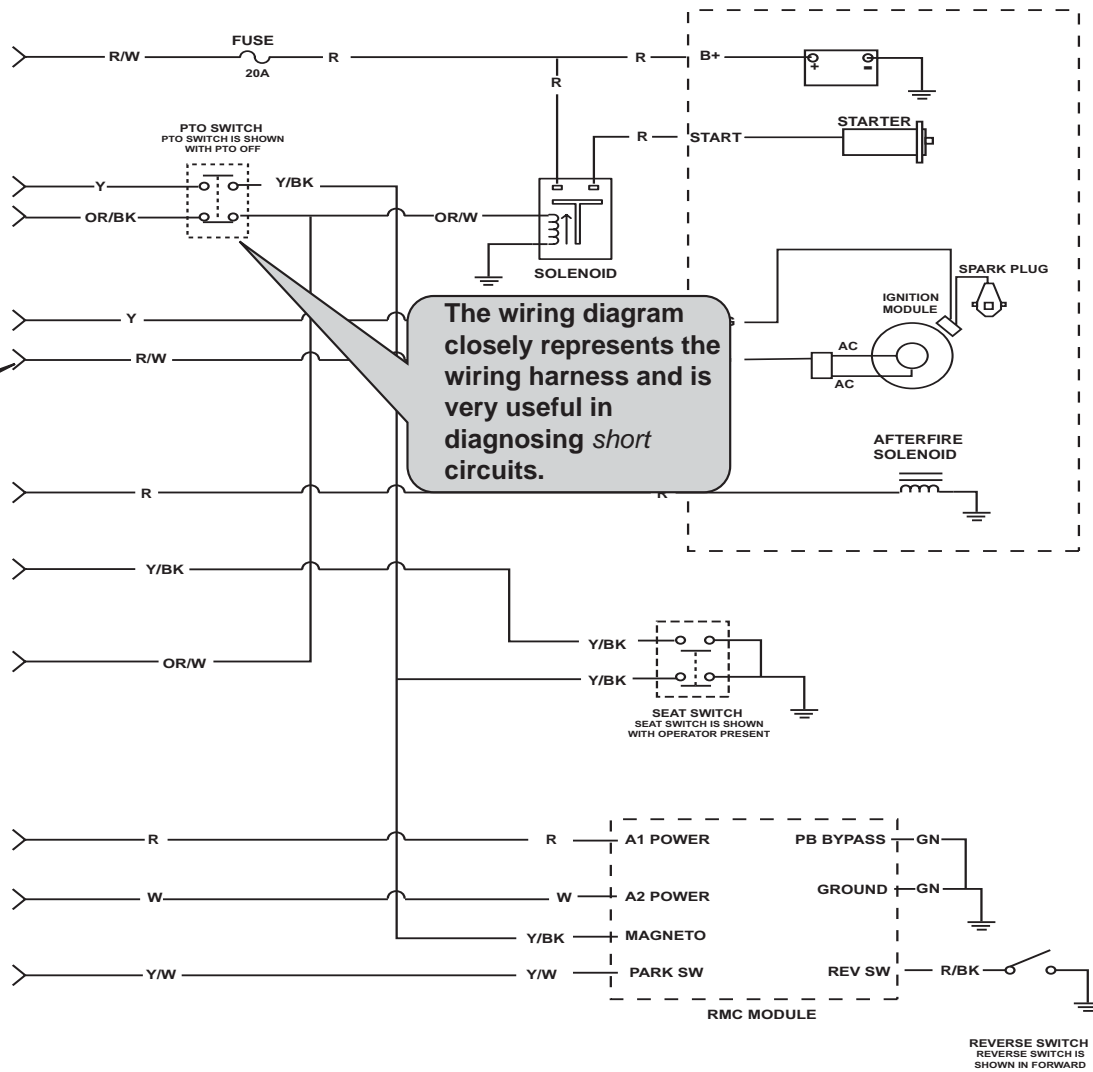
2006

LX420, LX460

Wiring Diagram

WIRE COLOR CODES

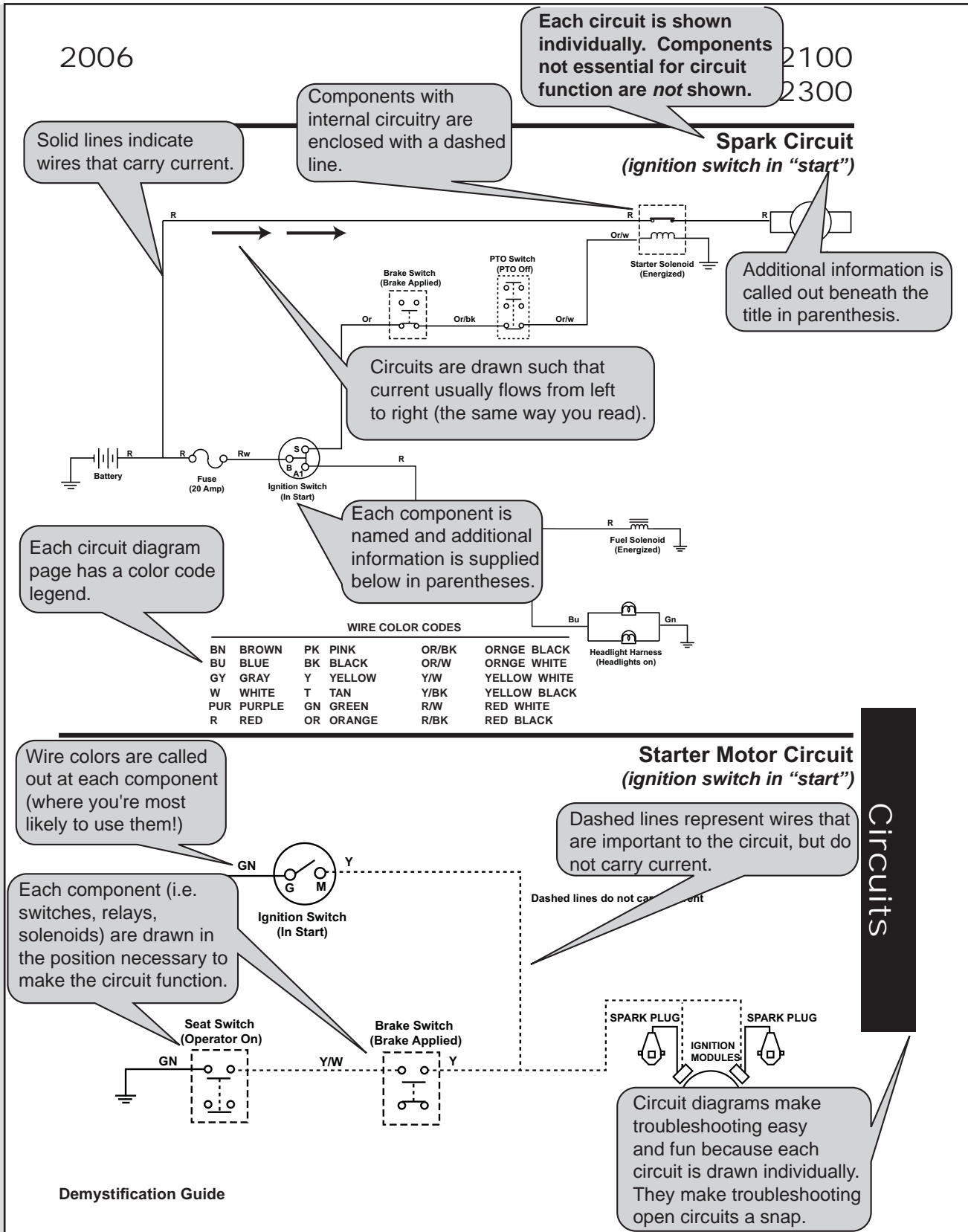
BN	BROWN	PK	PINK	OR/BK	ORNGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORNGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK



Wiring Diagram

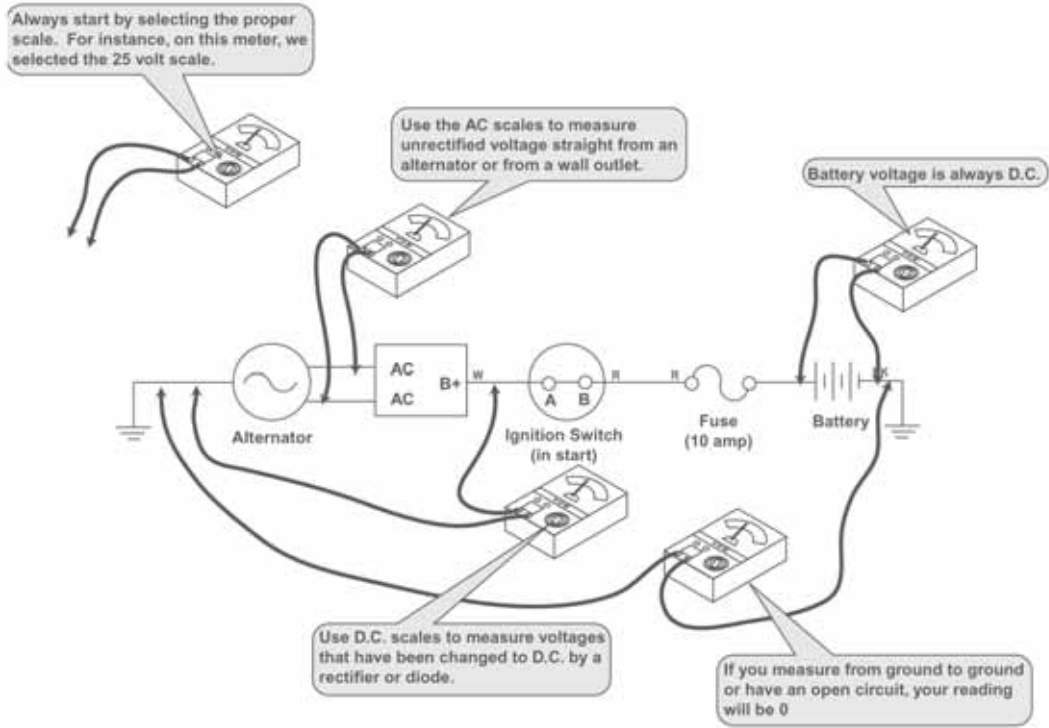
Demystification Guide

2-3



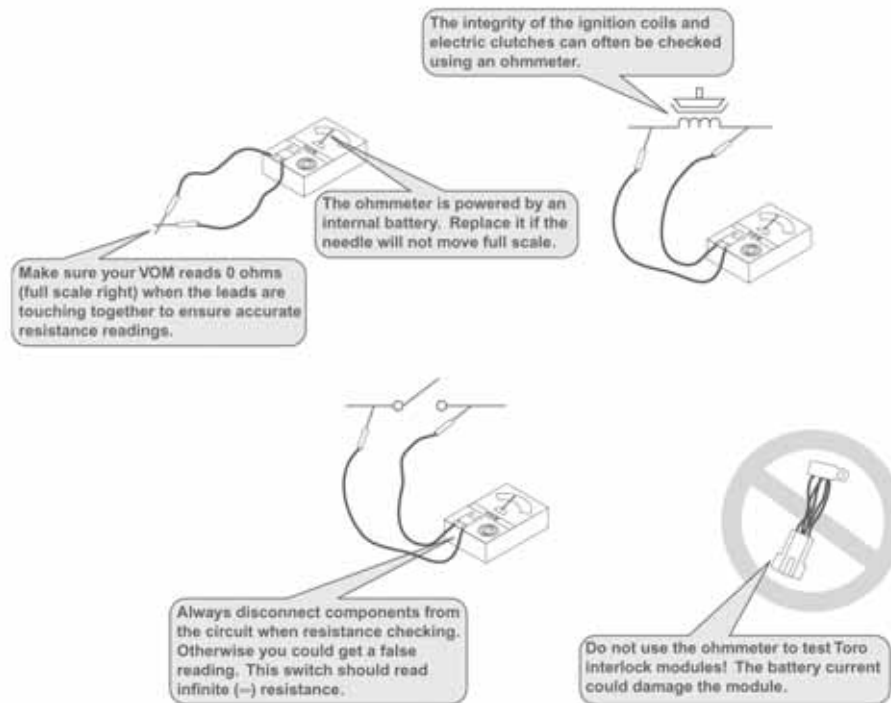
1

Checking Voltage



2

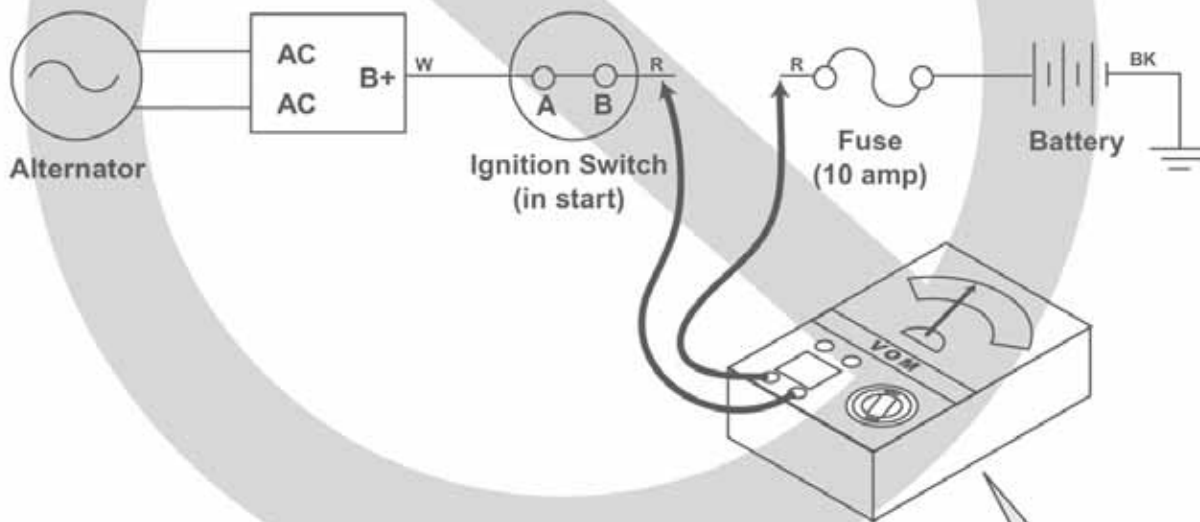
Checking Resistance



Using a VOM

What about checking current?

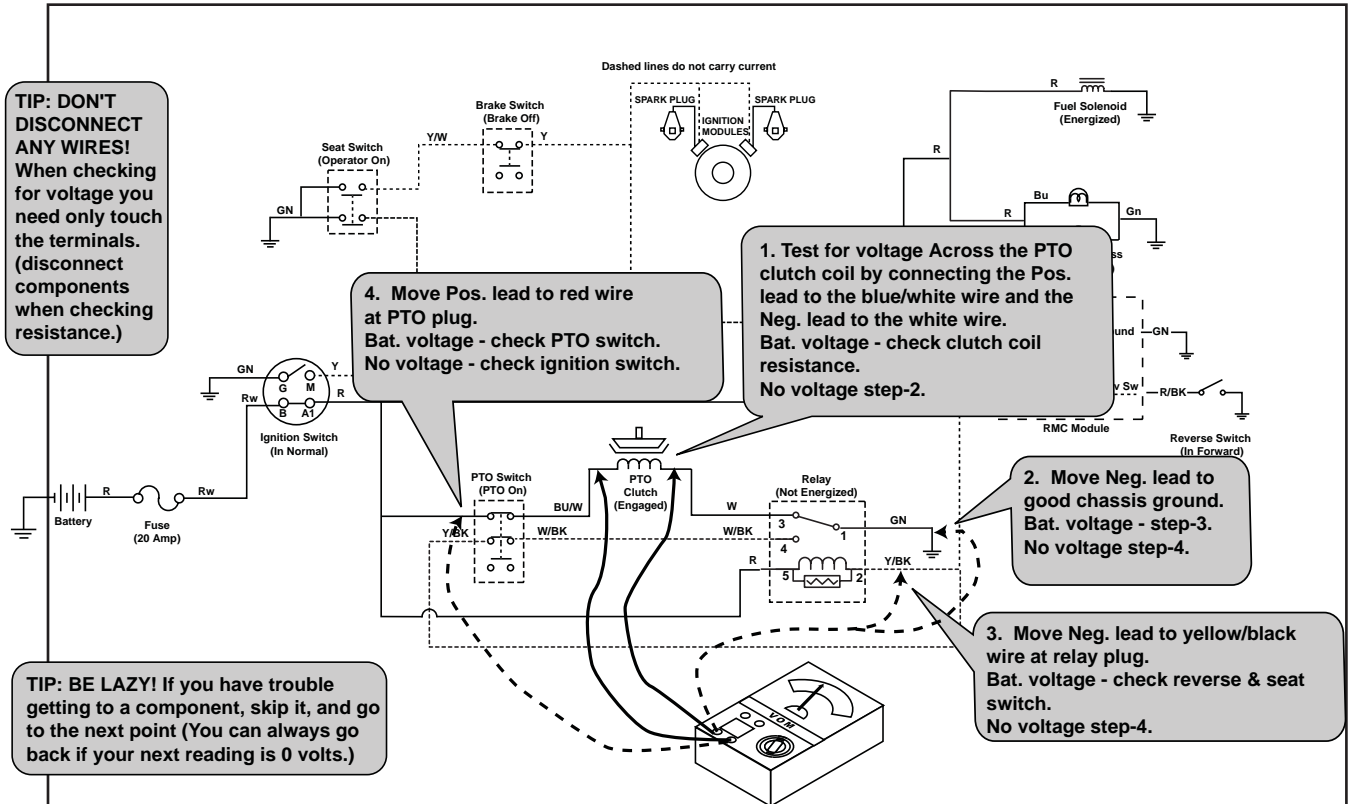
3



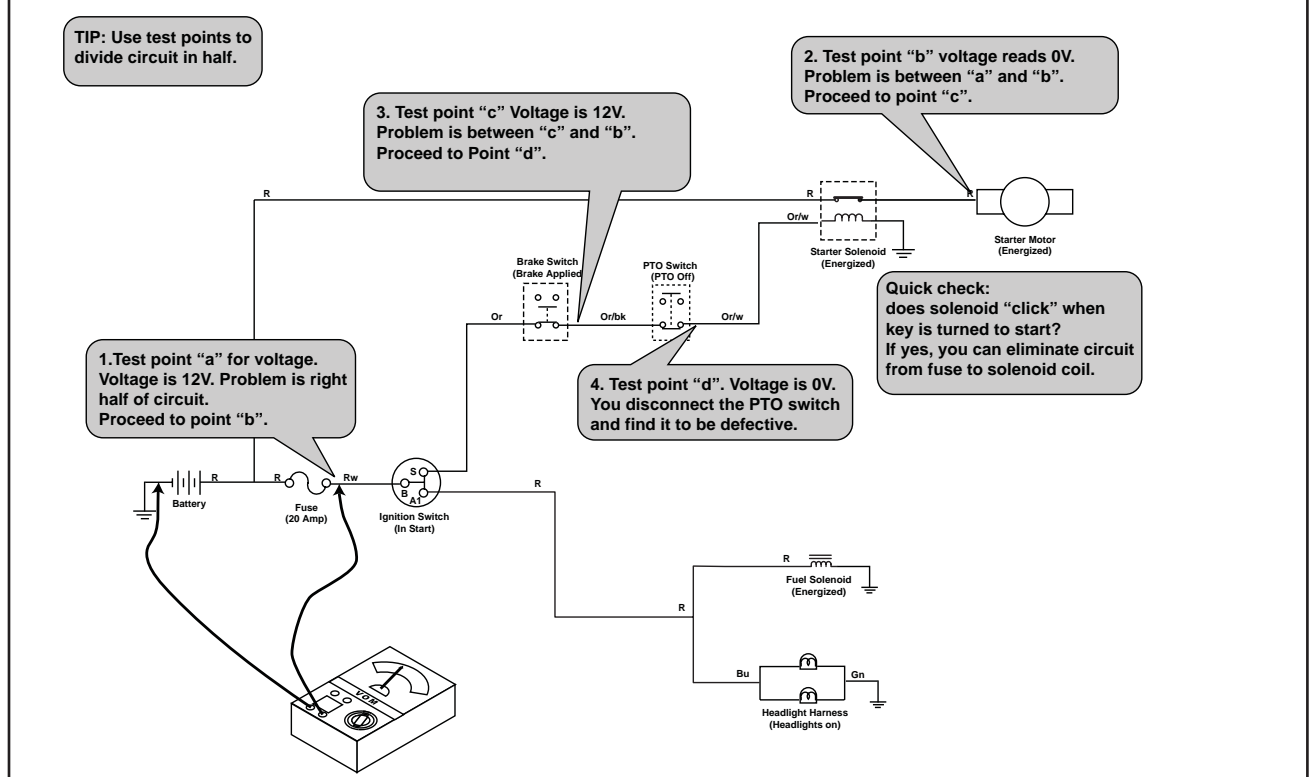
Many ammeters can measure only .1 amp. The current in Toro riding products generally is from 3-90 amps. Make sure your VOM can measure these higher currents.

Using a VOM

Sample Problem: GT2100 electric clutch will not engage



Sample Problem: LX420 will not crank



TIME SAVERS

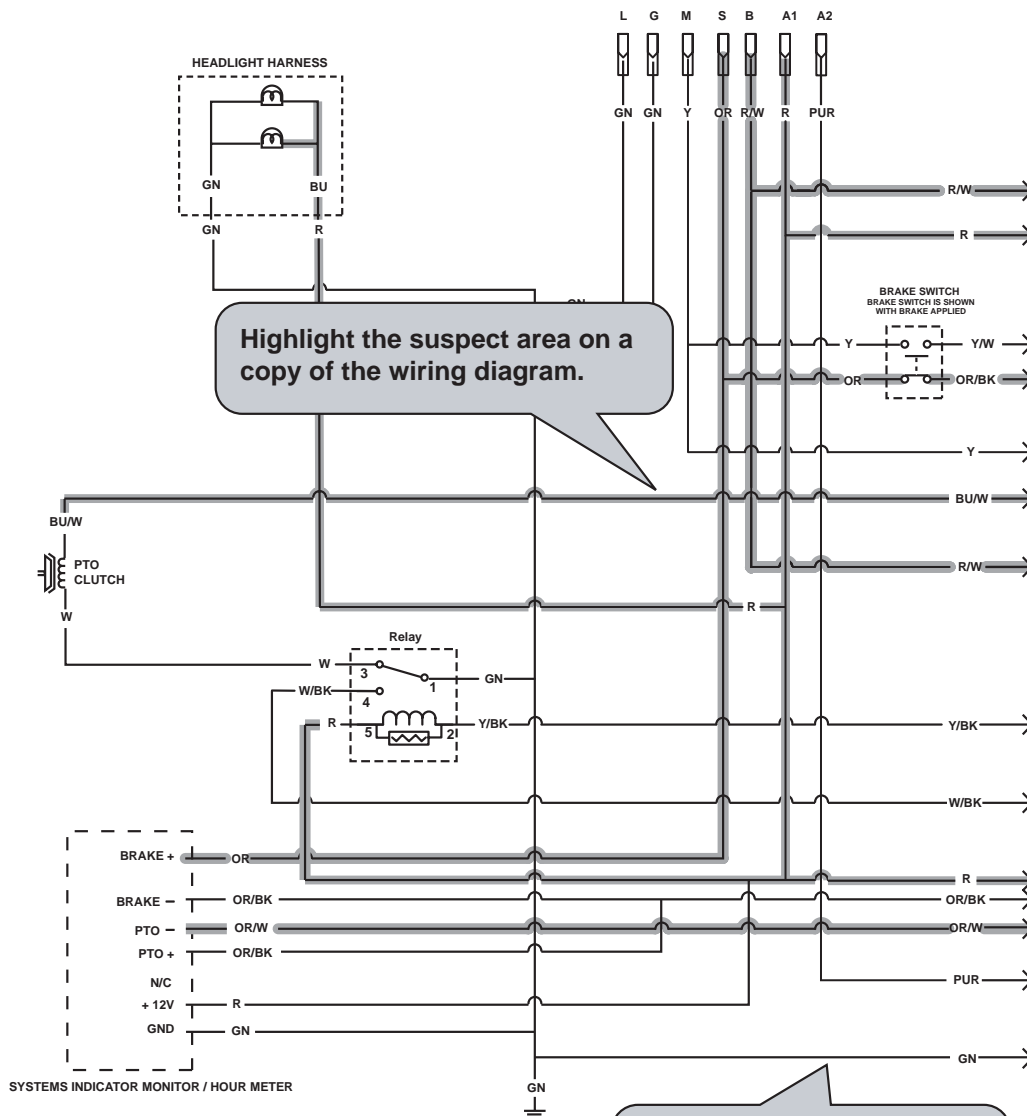
Sample Problem: This GT tractor won't turn over. The customer parked it in the garage and turned it off. When he tried to start it a week later, he heard one click. After that, nothing would happen when he turned the key.

We know it's a short because we found the 20 amp fuse blown.

Step 1. Interview the customer.
Any information we get will help isolate the problem.

IGNITION SWITCH

OFF	G M A1
RUN 1	B A1 AND L A2
RUN 2	B A1
START	B S A1



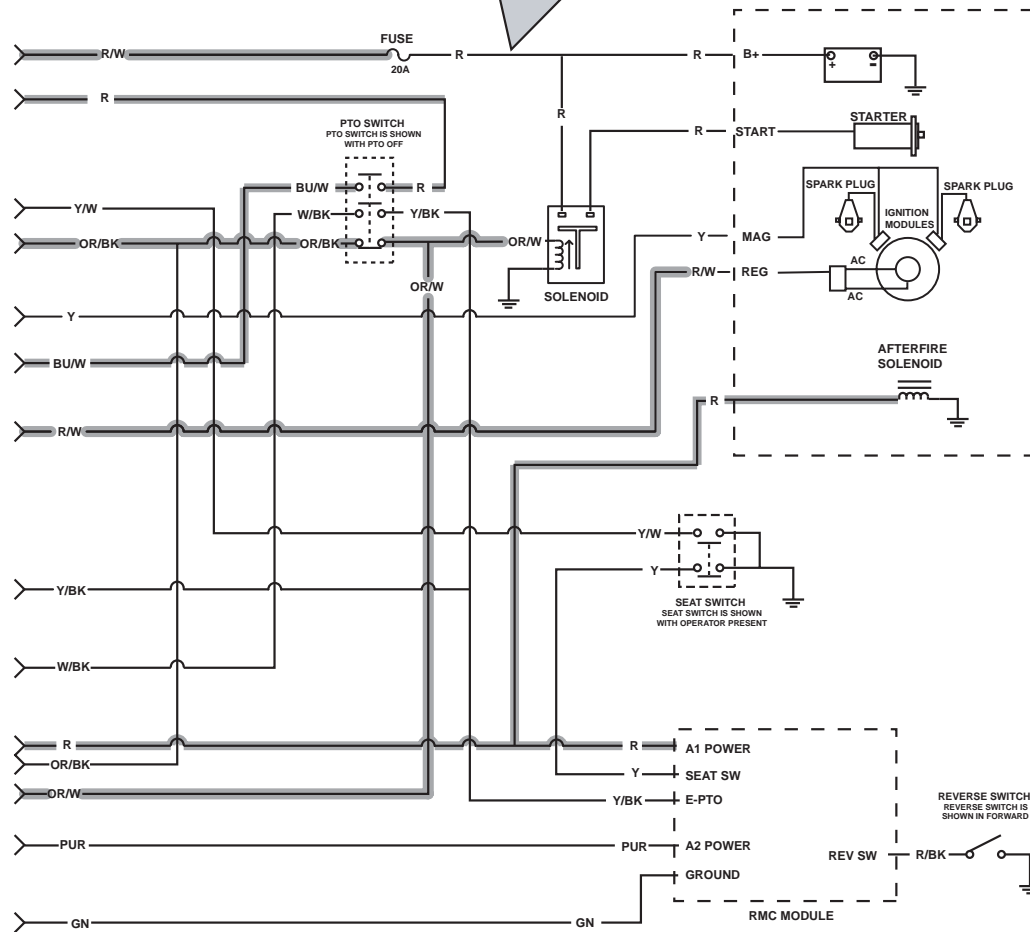
Eliminate the green wires as possibilities because they're supposed to go to ground.

Step 2. Isolate the suspect area.
 Notice what we did to the wiring diagram below.

WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK		
GY	GRAY	Y	YELLOW		
W	WHITE	T	TAN		
PUR	PURPLE	GN	GREEN		
R	RED	OR	ORANGE		

If the short was between the battery and the 20 amp fuse, we would have melted these wires.



TIME SAVERS

Troubleshooting

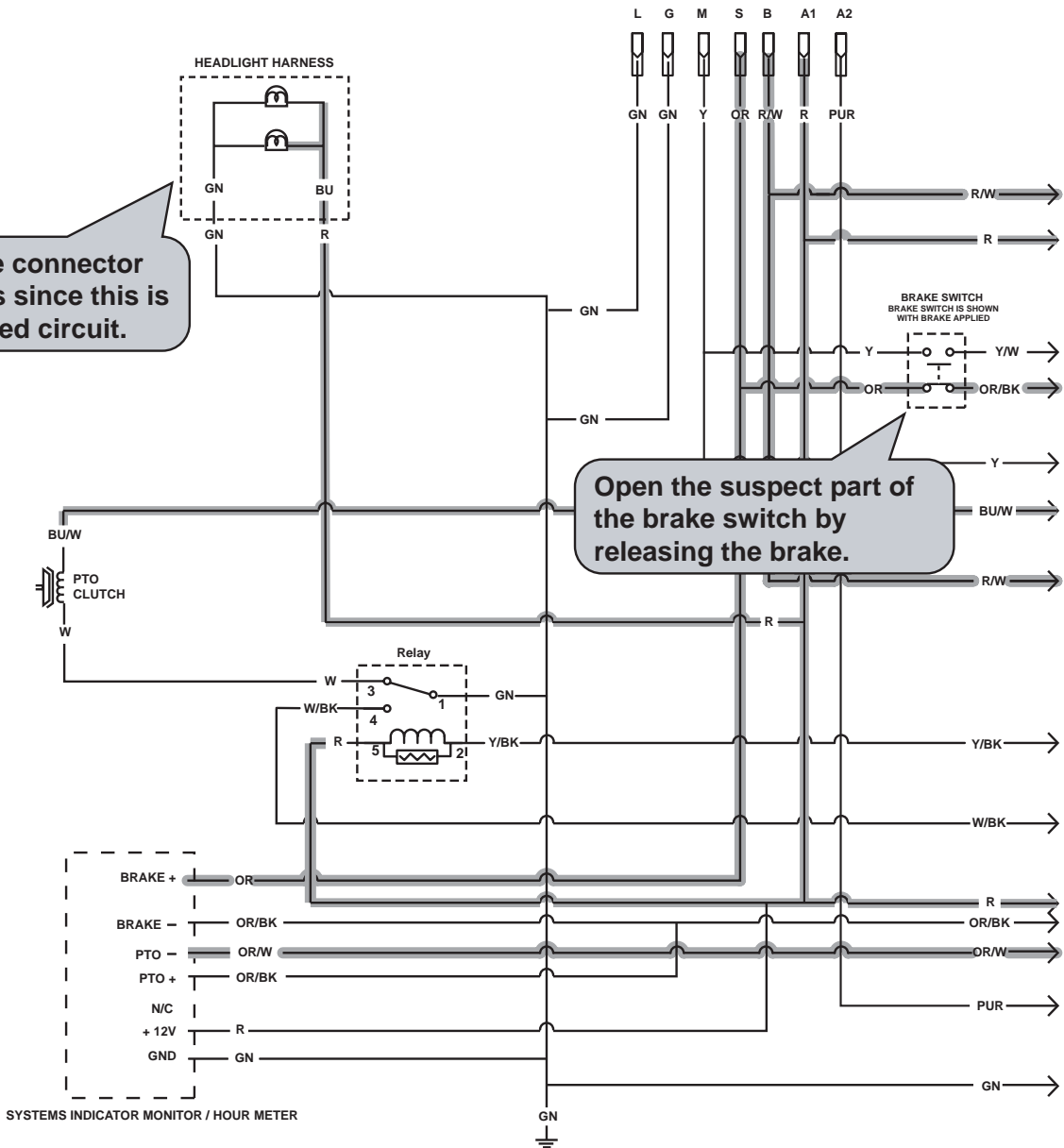
Step 3. Break the suspect area down into "mini-circuits". Do this by unplugging unswitched circuits and by opening all Switches.

Open the ignition switch by turning it "off".

Separate the connector for the lights since this is an unswitched circuit.

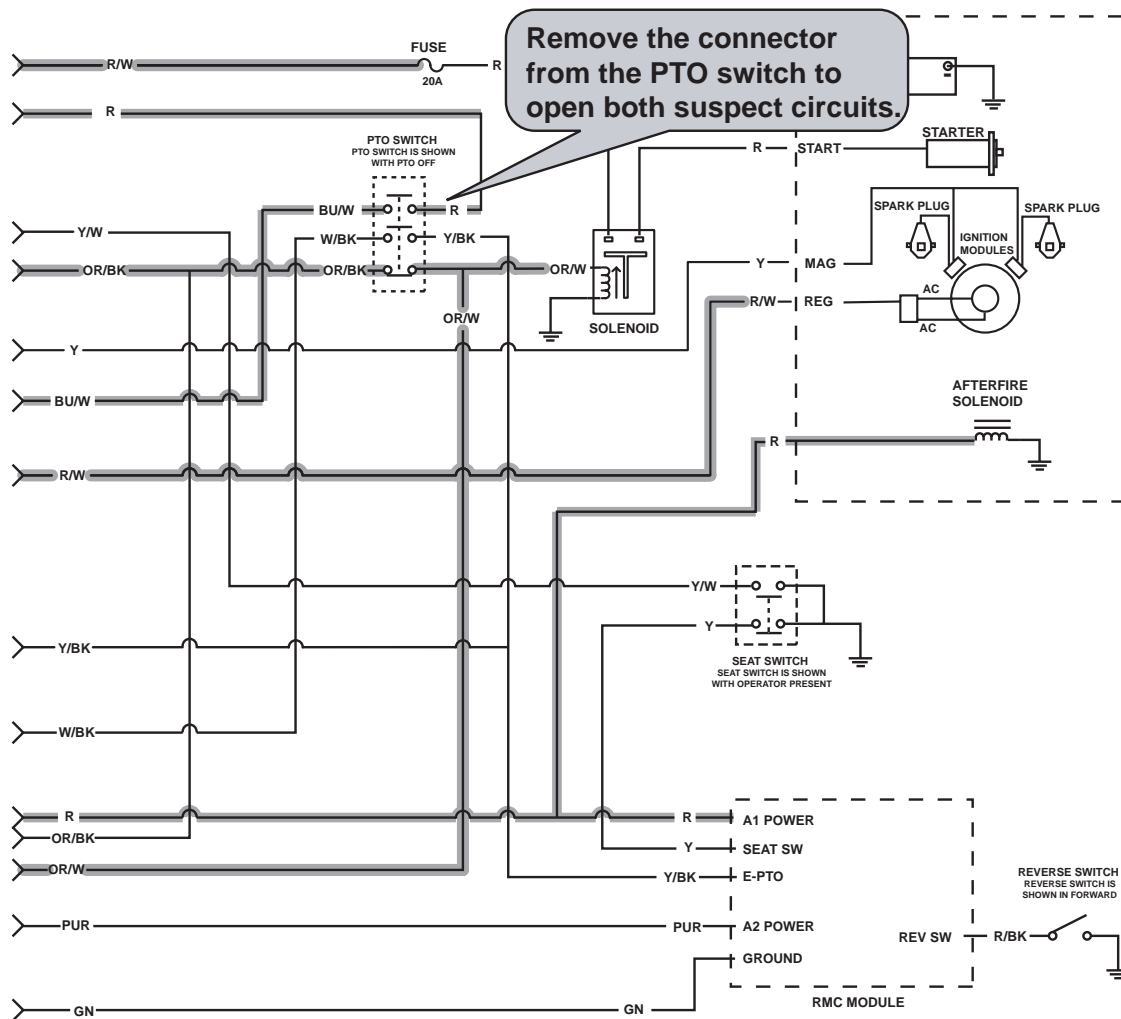
IGNITION SWITCH

OFF	G M A1
RUN 1	B A1 AND L A2
RUN 2	B A1
START	B S A1



WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK



TIME SAVERS

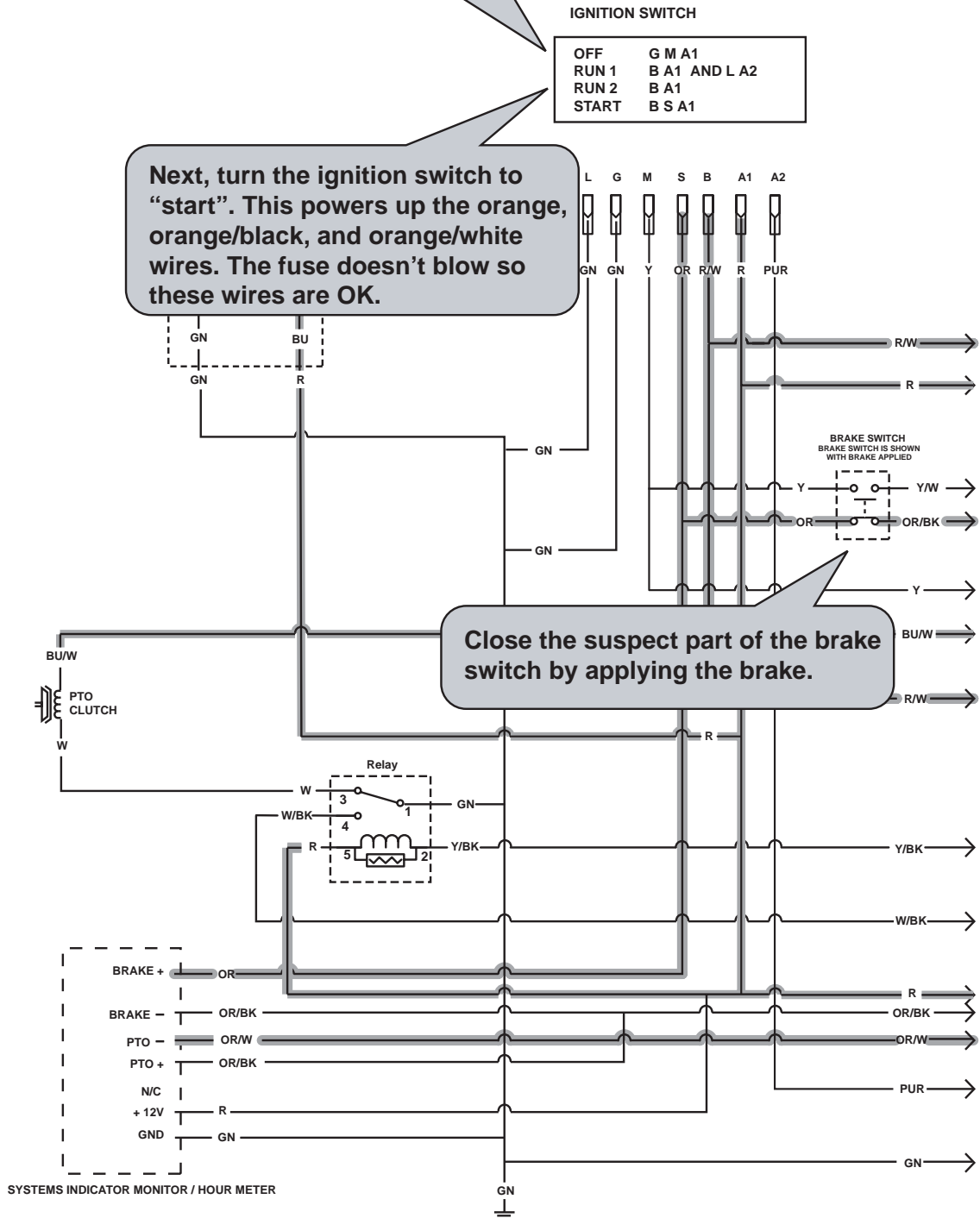
Step 4. Power up the mini-circuits one at a time, beginning with the one closest to the battery.

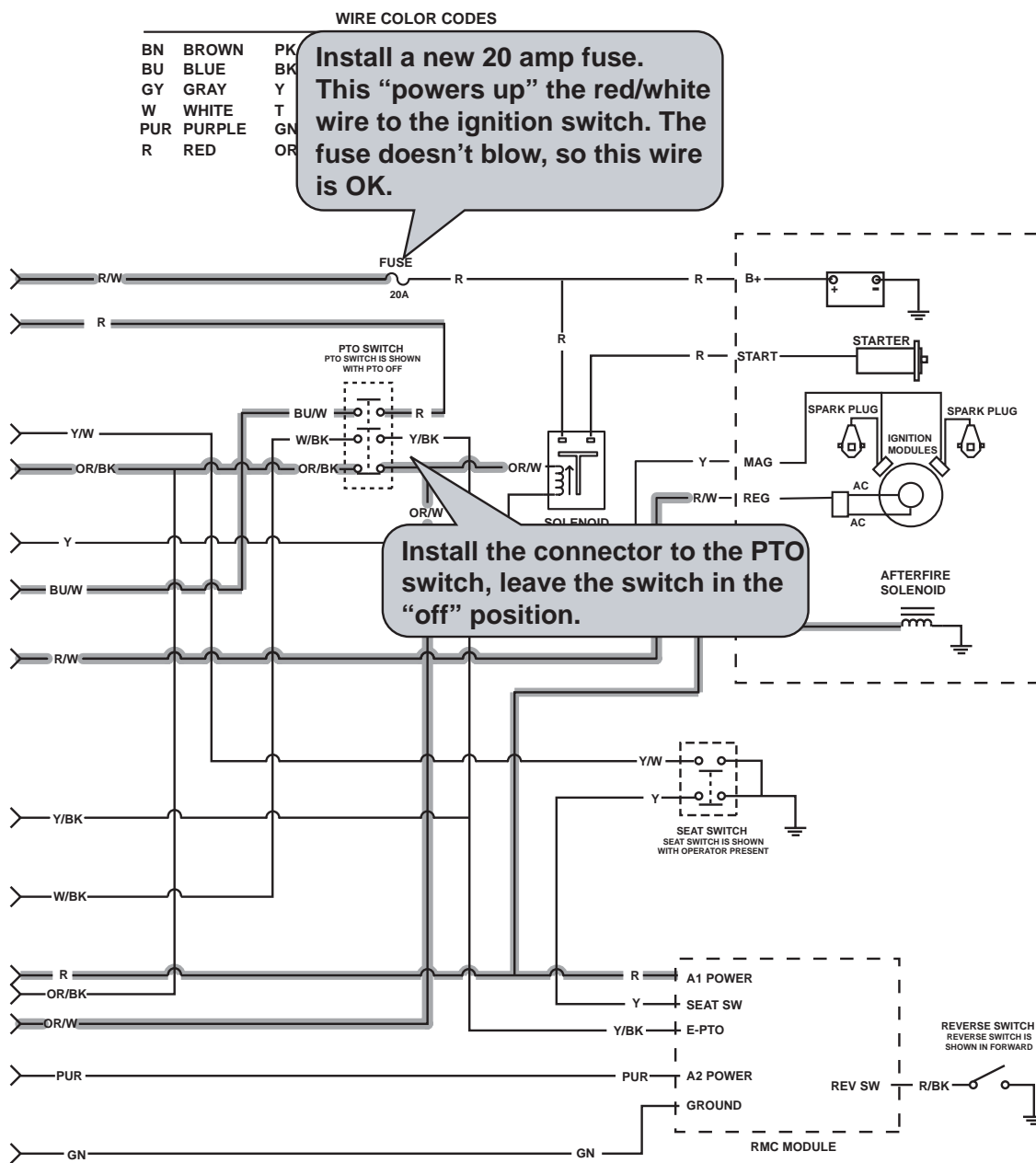
When the ignition switch is turned to "normal", the 20 amp fuse doesn't blow. This means the red wires are OK.

Next, turn the ignition switch to "start". This powers up the orange, orange/black, and orange/white wires. The fuse doesn't blow so these wires are OK.

IGNITION SWITCH

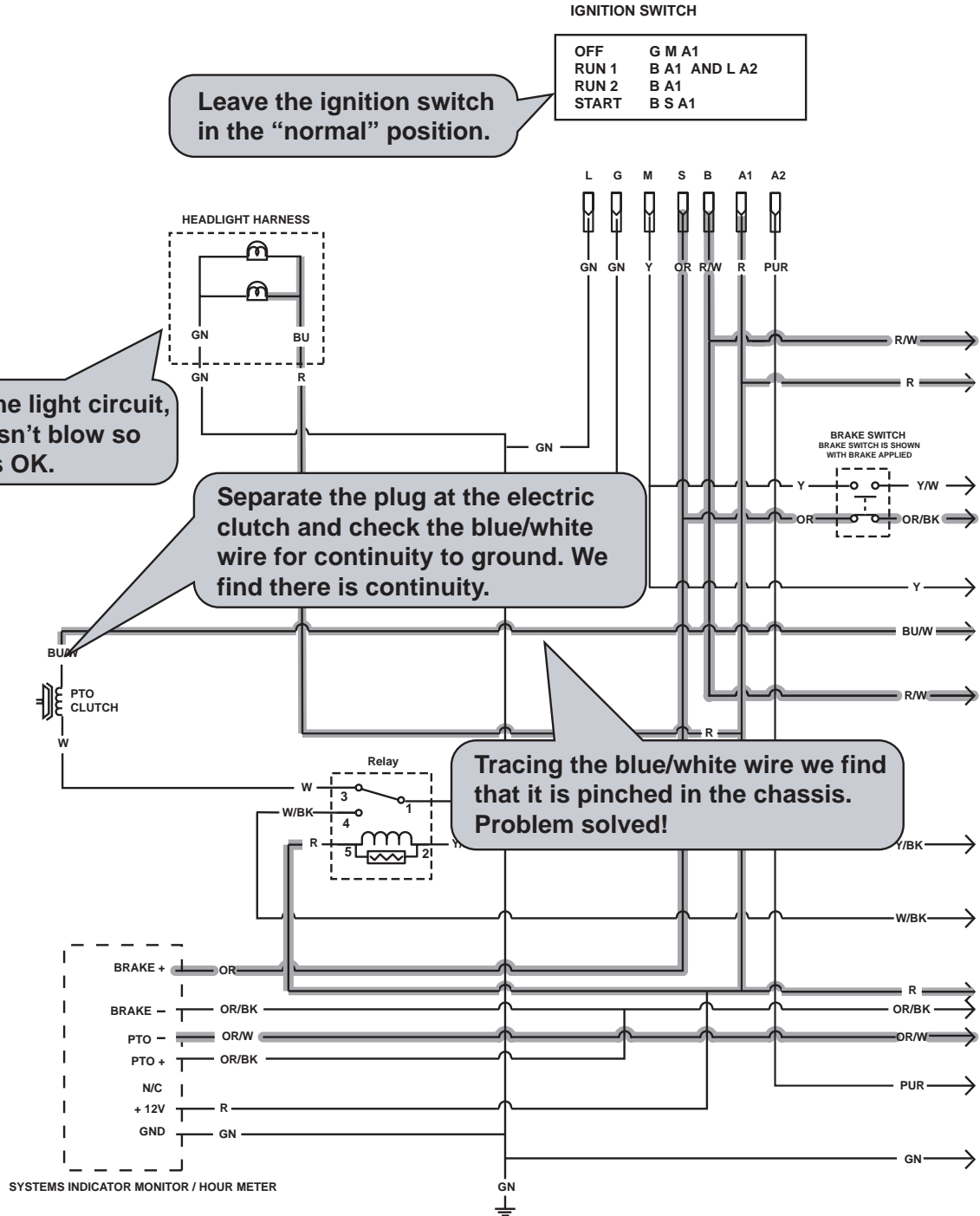
OFF	G M A1
RUN 1	B A1 AND L A2
RUN 2	B A1
START	B S A1





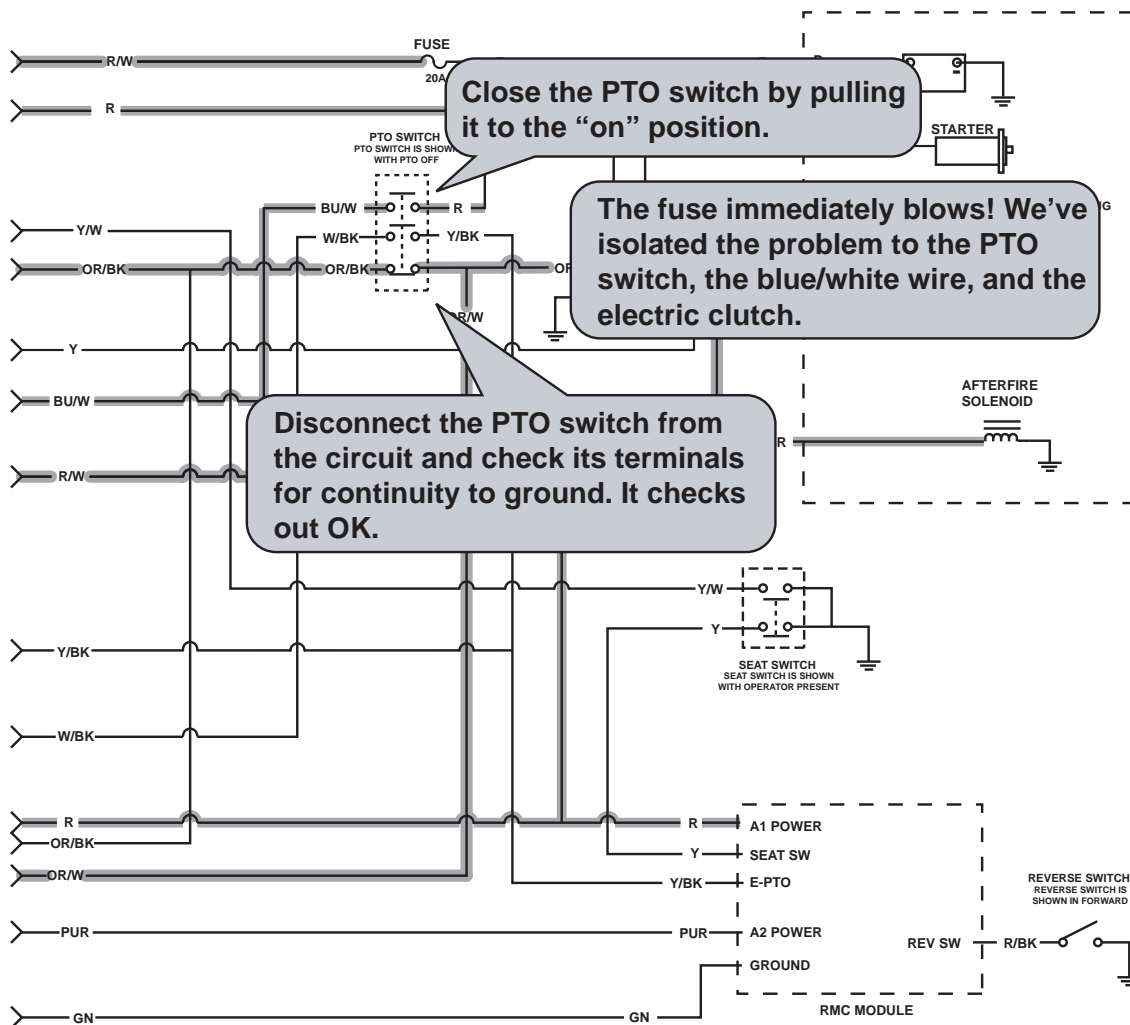
TIME SAVERS

Troubleshooting



WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK



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Table Of Contents

DESCRIPTION

Clutch, Electric PTO 17-3

Fuse 17-4

RMC Module 17-5

Relay (Electric PTO) 17-10

Solenoid, Starter17-11

Switch, Brake 17-12

Switch, Parking Brake (Manual PTO) 17-13

Switch, Key 17-14

Switch, Reverse 17-14

Switch, Seat (Electric PTO Clutch) 17-15

Switch, Seat (Manual PTO Clutch) 17-16

Switch, PTO (Electric PTO) 17-16

Switch, PTO (Manual PTO) 17-17

Systems Indicator Monitor / Hourmeter 17-18

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Clutch, Electric PTO

Purpose

This clutch electrically controls the engagement and disengagement of the Power Take Off (PTO) pulley.

How It Works

The PTO clutch is composed of three major components; the field, the clutch plate, and the friction plate. The clutch plate always turns with the engine. The field is a coil of wire on an iron core, which becomes an electromagnet when power is applied. The friction plate can slide up and down on the crankshaft axis. It is normally spring loaded so that it is not in contact with the clutch plate and is pressed against the brake material opposite the clutch. When power is applied, the friction plate is drawn toward the clutch plate and the two rotate as one.

Testing

If the electric PTO clutch is not engaging or is suspected as a cause of electrical problems, use the troubleshooting steps. These procedures will help you determine if the clutch has failed or is the cause of the electrical problem.

Coil Resistance Measurement

1. Disengage the PTO, set the parking brake, turn the ignition key to **OFF** and remove the key.
2. Disconnect clutch wire connector.
3. Set the multimeter or volt/ohm meter to check resistance (ohms).

4. Connect the meter lead wires to the wires in the clutch connector (Figure 1).

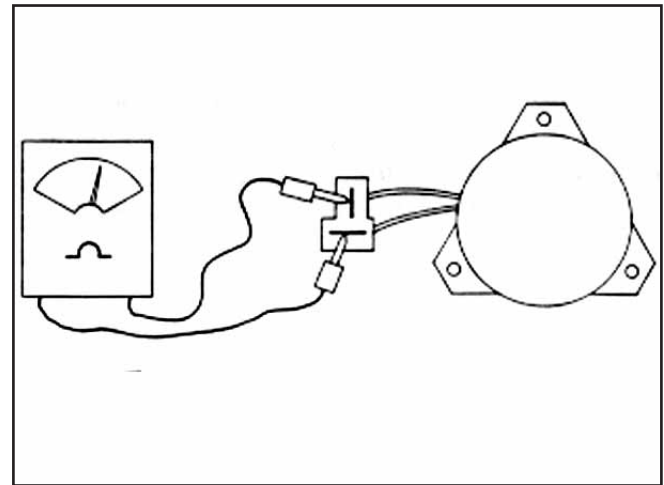


Figure 1

3-6

5. The meter should read 2.84 ohms plus or minus 5%. If the reading is above or below these readings, the field has failed and needs to be replaced. If the reading is within these limits, measure the clutch current draw.

Measuring Clutch Current Draw

1. Disengage the PTO, set the parking brake, and turn the ignition to **OFF**.
2. Disconnect the clutch wire connector.
3. Set the multimeter to check amps (10 amp scale).
4. Connect the positive meter lead to the tractor terminal (1) of the clutch wire, (Figure 2).
5. Connect the negative meter lead to the corresponding wire terminal (3), (Figure 2).
6. Connect a short jumper lead from terminal (2) to (4), (Figure 2).
7. Turn the ignition switch to the "RUN" position and the PTO switch to the "ON" position.
8. If the meter reading is 3.5 amps or above, the system is functioning properly. If the meter reading is below 3.5 amps, check the electrical system for problems (i.e., the battery, ignition switch, PTO switch, or wiring harness may be malfunctioning).

GLOSSARY

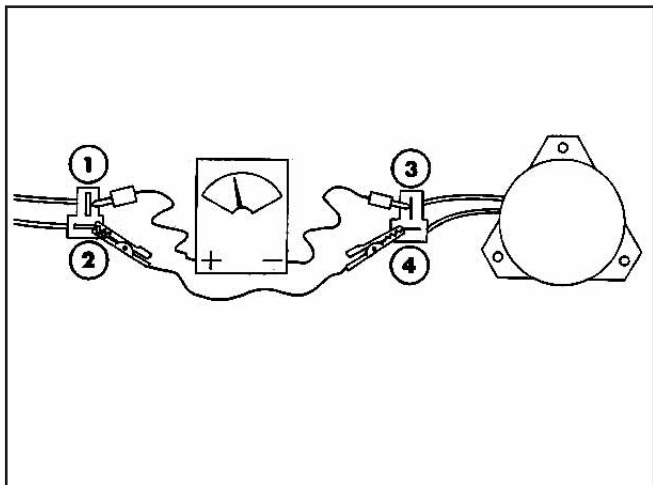


Figure 2

3-7

Clutch Burnishing Procedure

The clutch should be burnished as part of the pre delivery service, or whenever a new clutch is installed. Burnishing polishes the clutch plate, allowing for smooth clutch engagement.

With a PTO driven attachment installed (i.e., mower, snowthrower, or tiller), run the engine at half throttle. Engage and disengage the clutch 5 times (10 seconds on/10 off).

Fuse

Location

The 20 amp fuse is located at the right side of the fuel tank. It is wired in series between the battery positive terminal and the "B" terminal of the ignition switch (Figure 3).

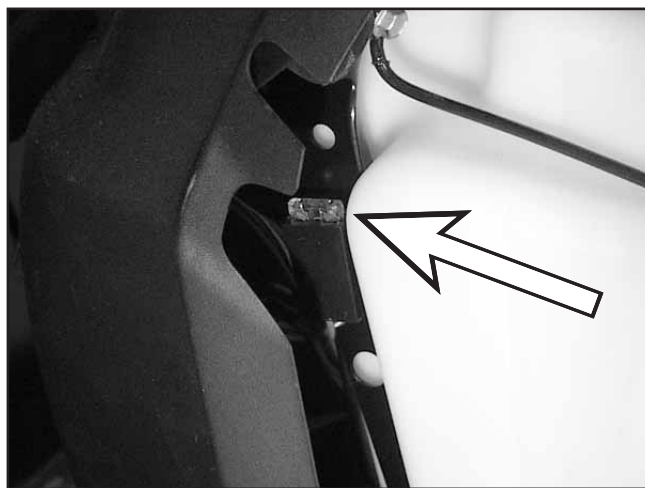


Figure 3

fuseIII

Purpose

Fuses are electrical safety valves that protect wiring and electrical components from damage from high current flow by creating an open circuit.

Fuses are rated for a specific current flow (amps).

Never connect a jumper wire across a fuse. Never connect additional fuses in parallel.

Always use the proper fuse. Always find and correct the reason for a blown fuse.

Testing

A blade type fuse may be checked visually. If the loop (A) is open, the fuse is blown. If in doubt, the fuse may also be tested with an ohmmeter (Figure 4).

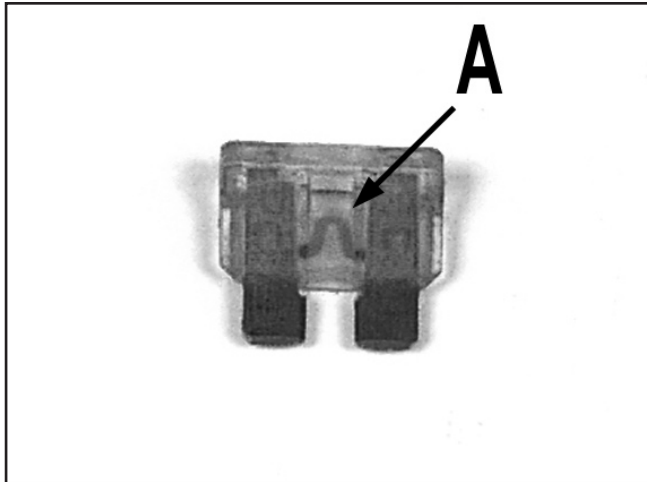


Figure 4

fuse20a

RMC Module

This interlock feature is provided to prevent unintentional engine-powered attachment operation in reverse. If the tractor is shifted into reverse while the mower blade or other Power Take Off (PTO) driven attachment is engaged, the electric clutch will disengage or the engine will stop, depending on the model. **DO NOT MOW WHILE BACKING UP UNLESS ABSOLUTELY NECESSARY.** If you need to mow while in reverse or use other PTO drive attachments (such as a snowthrower), this interlock feature may be temporarily deactivated.

Before deactivating this feature, be sure there are no children present on or near property where you are using the tractor and that are likely to appear while you are mowing or operating an attachment. Be extra observant after you have chosen to deactivate the interlock feature because the sound of the tractor's engine might prevent you from being aware that a child or bystander has entered the area where you are operating the tractor.

Once you are sure you can safely mow in reverse or operate an attachment, deactivate the reverse operating system by turning the key switch, to the reverse caution position, which arms the module, then depressing the reverse push button. A red light to the left of the push button comes on indicating that the PTO will remain engaged with the transmission in reverse. Once activated it stays in this mode **WITH YOUR MOWER BLADE OR ATTACHMENT OPERATING WHENEVER YOU BACK-UP**, and the dash light stays on until the key switch is placed in the normal mowing or stop position, or the operator leaves the seat.

GLOSSARY

Location

The RMC module is located on the back of the instrument panel in the same housing as the keyswitch (Figure 5).

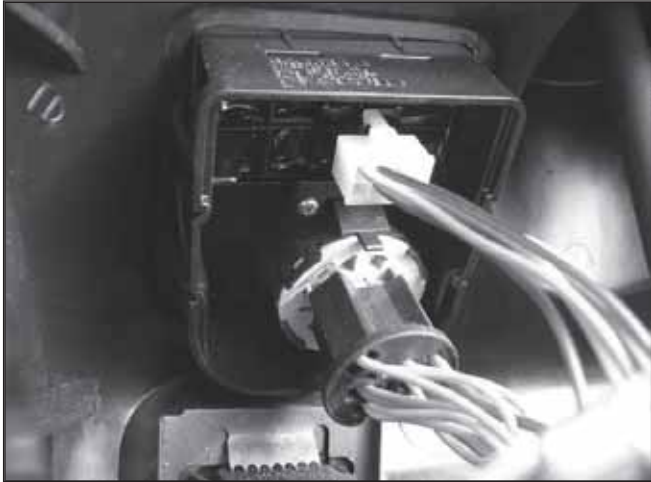


Figure 5

mod_keysw

Systems:

There are two different “shutdown” systems used in the Reverse Operating System. One system is used with the electric (PTO) clutch - when the tractor is shifted to reverse while the mower blade or other PTO driven attachment is engaged the electric clutch will disengage. The other system is used with the manual (PTO) clutch - when the tractor is shifted to reverse while the mower blade or other PTO driven attachment is engaged, the engine will stop.

How It Works

On units equipped with manual PTO clutch

The reverse switch is wired in series between the module and ground. When the Module is not activated (indicator light off) the reverse and magneto terminals of the module are connected together. If the shift lever is placed in reverse, the magneto is connected to ground through the PTO switch, RMC module, and reverse switch, shutting down the engine. Pressing the reverse push button (Figure 6) with the key switch in the reverse caution position activates the reverse caution mode (indicator light on). This disconnects the reverse switch terminal from the magneto, allowing the engine to continue run in reverse.

On units equipped with electric PTO clutch

The reverse switch is connected in series between module and ground. When the Module is not activated (indicator light off) the switch is internally connected to the E-PTO terminal. If the shift lever is placed in reverse, the relay coil is connected to ground through the RMC module and reverse switch, energizing the relay. This opens the normally closed contacts removing the ground from the electric clutch, causing it to disengage. The normally open contacts are now closed, providing a second ground path to the coil through the PTO switch, keeping the relay energized. This prevents re-engagement of the electric clutch until PTO is cycled off.

Pressing the reverse push button (Figure 6) with the key switch in the reverse caution position activates the reverse caution mode (indicator light on), disconnecting the reverse switch terminal from the E-PTO terminal, allowing the electric clutch to remain engaged.

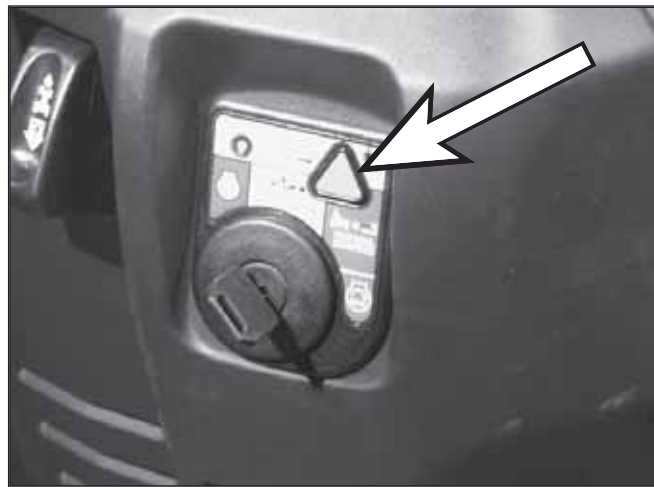


Figure 6

keysw

Testing

Testing the RMC system – Manual PTO - keyswitch in “Normal”

1. Start the engine; place the keyswitch in the normal position.
2. With the seat occupied, place the PTO lever in the “on” position.
3. With the brake applied, move the shift lever to the reverse position.
4. The engine should shut down.

Testing the RMC system – Manual PTO - keyswitch in “Reverse Caution” Unactivated (Indicator light off)

1. Start the engine; place the keyswitch in the reverse caution position.
2. With the seat occupied, place the PTO lever in the “on” position.
3. With the brake applied, move the shift lever to the reverse position.
4. The engine should shut down.

Testing the RMC system – Manual PTO - keyswitch in “Reverse Caution” Activated (Indicator light on)

1. Start the engine; place the keyswitch in the reverse caution position.
2. Press the reverse push button.
3. With the seat occupied, place the PTO lever in the “on” position.
4. With the brake applied, move the shift lever to the reverse position.
5. The engine should continue to run.

Testing the RMC system – Electric PTO - keyswitch in “Normal”

1. Start the engine; place the keyswitch in the normal position.
2. With the seat occupied, pull the PTO switch to the “on” position.
3. With the brake applied, move the shift lever to the reverse position.
4. The electric clutch should disengage.
5. Place the shift lever in forward.
6. The electric clutch should remain disengaged.
7. Cycle the PTO switch off and on.
8. The electric clutch should re-engage.

Testing the RMC system – Electric PTO - keyswitch in “Reverse Caution” Unactivated (Indicator light off)

1. Start the engine; place the keyswitch in the reverse caution position.
2. With the seat occupied, pull the PTO switch to the “on” position.
3. With the brake applied, move the shift lever to the reverse position.
4. The electric clutch should disengage.
5. Place the shift lever in forward.
6. The electric clutch should remain disengaged.
7. Cycle the PTO switch off and on.
8. The electric clutch should re-engage.

Testing the RMC system – Electric PTO - keyswitch in “Reverse Caution” Activated (Indicator light on)

1. Start the engine; place the keyswitch in the reverse caution position.
2. Press the reverse push button.
3. With the seat occupied, pull the PTO switch to the “on” position.
4. With the brake applied, move the shift lever to the reverse position.
5. The electric clutch should remain engaged.

GLOSSARY

Testing the RMC module

It is not practical to test the RMC module directly. If the RMC system is not functioning as described above, it will be necessary to test the inputs to, and outputs from, the module. If the inputs are correct but the outputs are not, replace the module.

Note: Be sure the battery is fully charged before testing.

Electric PTO Clutch

Symptom:

The electric clutch does not disengage when shifting into reverse with the reverse caution mode not activated.

OR

The electric clutch does not disengage when the operator leaves the seat with the PTO on.

Connect an ohmmeter between the E-PTO terminal at the module (yellow/black wire) and ground. With the key in the "ON" or "Reverse Caution" position, PTO switch on, and the seat occupied the meter should show continuity when the shift lever is placed in reverse, or the operator gets out of the seat.

- a) Continuity: the module is OK, check the relay or associated wiring.
- b) No continuity: Remove the connector from the module (Figure 7). Using a multimeter check the electrical circuits for the conditions listed in the table below.

If the circuit conditions are met, replace the module.

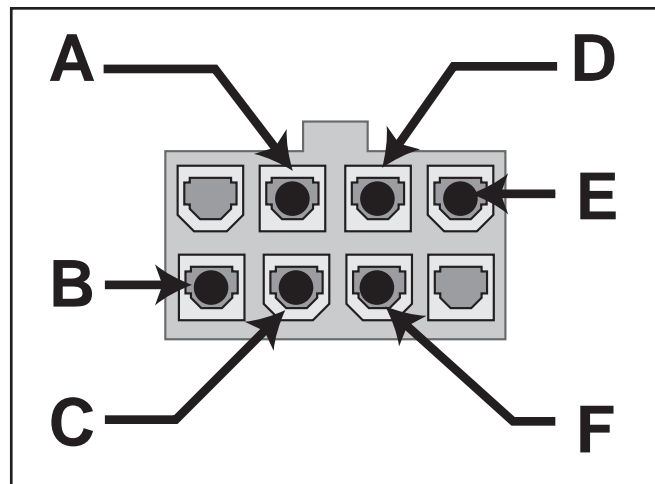


Figure 7

RMCPPlugElec1

Circuit Testing - Electric PTO

Terminal	Wire Color	Connected to	Condition
A - (E-PTO)	Yellow/Black	Relay coil PTO switch	RMC module output, provides ground to relay
B - (A1 Power)	Red	A1 term of keyswitch	B+ w/ key in "normal" or "Rev. Caution"
C - (Seat Sw)	Yellow	Seat switch	Ground operator on Open operator off
D - (Reverse Sw)	Red/Black	Reverse switch	Ground in reverse Open in forward
E - (Ground)	Green	Chassis	Connected to ground
F - (A2 Power)	Purple	A2 Term. of keyswitch	Ground in Rev. Caution Open otherwise

Manual PTO Clutch

Symptom:

The engine does not shut down when shifting into reverse when the reverse caution mode is not activated.

OR

The engine does not shut down when the operator leaves the seat with the PTO on.

Connect an ohmmeter between the magneto terminal (yellow/black wire) at the module and ground. With the key in the "ON" or "Reverse Caution" position, PTO engaged, and the seat occupied the meter should show continuity when the shift lever is placed in reverse, or the operator gets out of the seat.

- a) Continuity: the module is OK, check the associated wiring.
- b) No continuity: Remove the connector from the module (Figure 8). Using a multimeter check the electrical circuits for the conditions listed in the table below.

If the circuit conditions are met, replace the module.

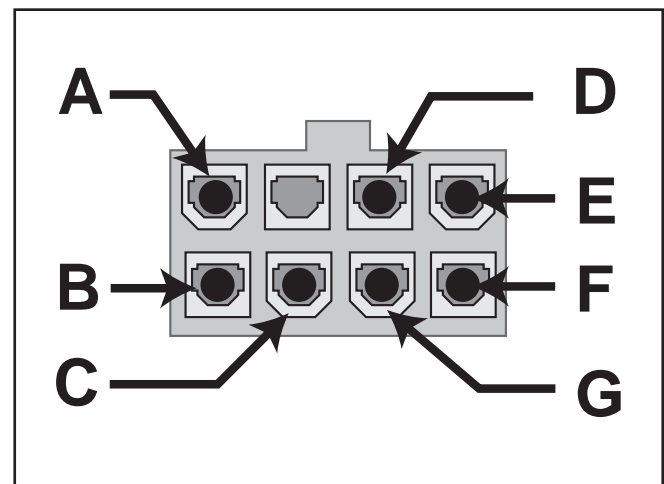


Figure 8

RMCPugMan1

Circuit Testing - Manual PTO

Terminal	Wire Color	Connected to	Condition
A - (Magneto)	Yellow/Black	Seat Switch PTO switch	RMC module output, provides ground to magneto through PTO switch
B - (A1 Power)	Red	A1 term of keyswitch	B+ w/ key in "normal" or "Rev. Caution"
C - (Park Sw)	Yellow/White	Park switch	Ground Park brake latched Open Brake off
D - (Reverse Sw)	Red/Black	Reverse switch	Ground in reverse Open in forward
E - (Ground)	Green	Chassis	Connected to ground
F - (PB Bypass)	Green	Chassis	Connected to ground
G - (A2 Power)	White	A2 Term. of keyswitch	Ground in Rev. Caution Open otherwise

GLOSSARY

Relay (Electric PTO)

Location

The relay is part of the wiring harness and is located behind the fuel tank near the PTO connector (Figure 9).

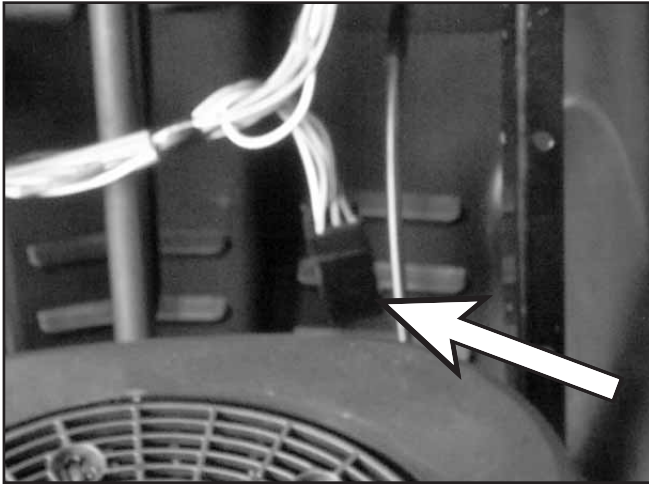


Figure 9

relay1

Purpose

The relay disconnects the electric PTO clutch from ground when the PTO is engaged and the shift lever is in reverse, stopping the blades, unless the reverse caution mode has been activated.

How It Works

The relay is an electrically activated single pole double throw switch.

A common terminal (E) connects the ground wire of the PTO clutch to ground through the normally closed contact (A). Voltage is supplied to the positive side of the coil (D) from the A1 terminal of the keyswitch (Figure 10).

Placing the shift lever in reverse energizes the relay by providing a ground connection to the coil from the reverse switch, through the module, and PTO switch. This opens the normally closed contacts, disconnecting the PTO clutch from ground.

Testing

1. Disconnect the relay from the harness.
2. Verify the coil resistance between terminals B and D

with a multimeter (ohms setting). Resistance should be approximately 105 ohms. There should be continuity between terminals A and E (Figure 10).

3. Connect multimeter (ohms setting) leads to relay terminals E and C. Ground terminal B and apply +12 VDC to terminal D. The relay should make and break continuity between terminals E and C as 12 VDC is applied and removed from terminal D (Figure 10).
4. Connect multimeter (ohms setting) leads to relay terminals E and A. Apply +12 VDC to terminal D. With terminal B still grounded, the relay should break and make continuity between terminals E and A as 12 VDC is applied and removed from terminal D (Figure 10).
5. Disconnect voltage source and multimeter leads from relay terminals.

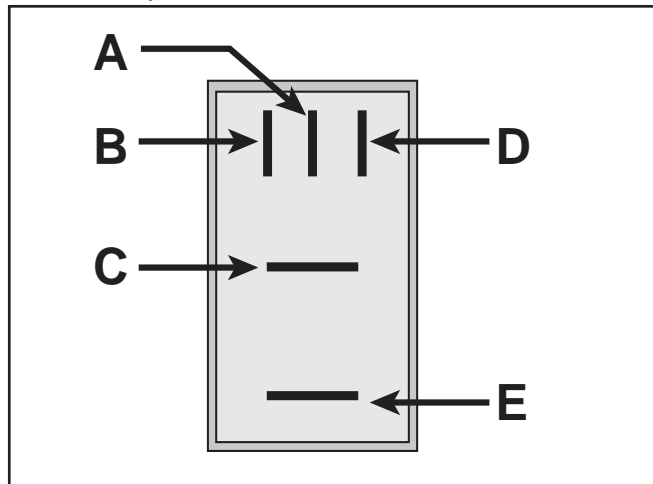


Figure 10

relay terminals1

A	Norm. closed contact	B	Coil Negative
C	Norm. open contact	D	Coil Positive
E	Common contact		

Solenoid, Starter

Location

The starter solenoid is located under the rear fender behind the battery. Remove the battery and battery tray to access the solenoid (Figure 11).

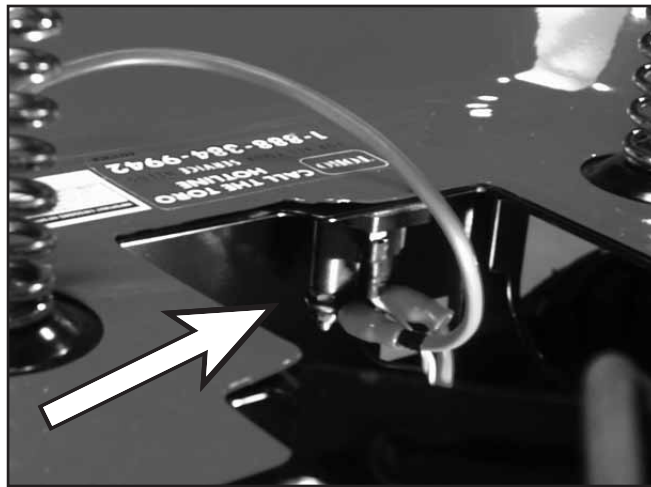


Figure 11 solloc

Purpose

The solenoid's purpose is simply to connect the battery to the starter motor when the ignition switch is turned to "START". The solenoid is used to protect the ignition switch from the high current drawn by the starter motor.

How It Works

The solenoid has two primary parts (Figure 12):

1. A coil of wire wrapped around an iron core.
2. A bar type switch.

When 12 volts is applied to the coil, it becomes an electromagnet. This quickly pulls the bar toward the contacts and closes the switch. Because the contact terminals have a large contact area it can easily handle the high current loads required by the starter motor. When power is removed from the coil, the spring loaded bar returns to its "normally open" position. The solenoid closes and opens the switch very quickly. This minimizes the "arcing" that can damage other types of switches.

The ignition switch is protected because only a small amount of current is needed to activate the coil.

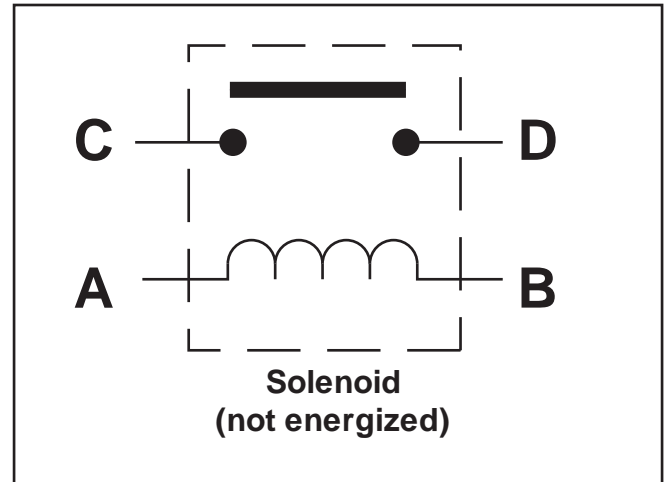


Figure 12 start sol

Testing

1. Disconnect the solenoid from the wiring harness.
2. With a multimeter (ohms setting), check to ensure that terminals "C" and "D" are open (no continuity) (Figure 13).
3. Apply +12 VDC to terminal "a" and ground mounting tab "B". Terminals "C" and "D" should now be closed (continuity) (Figure 13).
4. You should be able to hear the solenoid switch "click" when you make the connection.

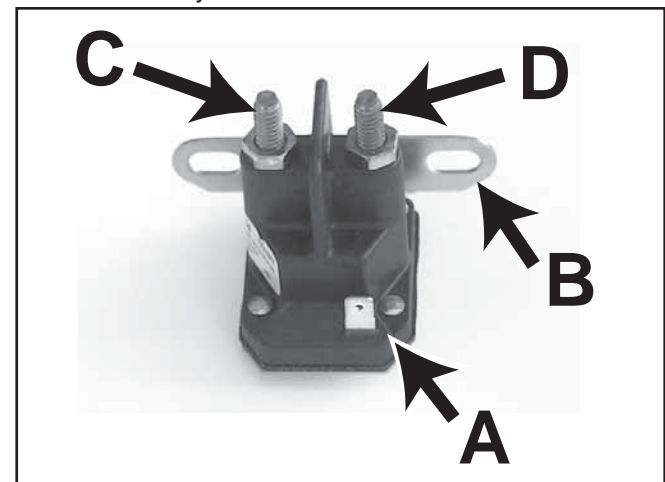


Figure 13 start sol

(A) & (B) Coil Terminals	(C) & (D) Contact Terminals
--------------------------	-----------------------------

GLOSSARY

Switch, Brake

Location

The brake switch is attached to the tractor frame, under the fuel tank, near the base of the brake lever (Figure 14).



Figure 14 tbrakesw

Purpose

As part of the safety interlock system the brake switch has two sets of terminals; one pair prevents the engine from cranking if the brake is not applied. The other pair causes the engine to shut down if the operator gets off the seat with the brake released.

How It Works

The plunger is depressed when the brake is applied, closing contacts “C” and “D”. This allows voltage from the key switch to pass through the brake switch to the PTO switch, then on to the start solenoid to crank the engine.

Applying the brake also causes a second set of contacts (“A” and “B”) to open. This prevents the magneto from connecting to ground and shutting the engine down if the operator gets off the seat.

Testing

1. Disconnect the switch from the wiring harness.
2. Using a multimeter, follow the procedures listed below (Figure 15).

Note: Terminals on actual switch not labeled.

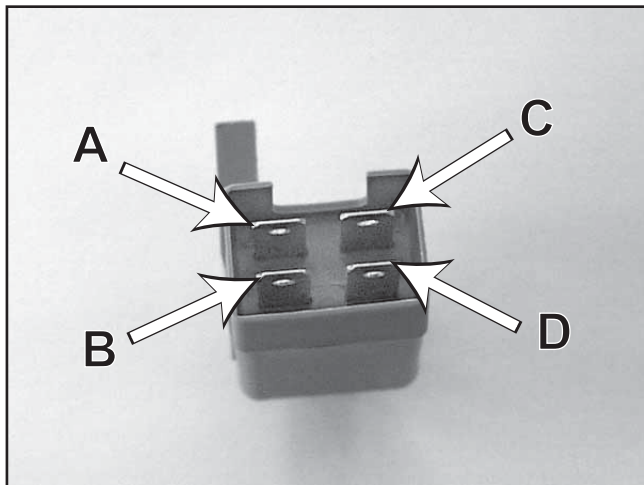


Figure 15 manptoterm

Plunger Not Depressed	Plunger Depressed
A&B Terminals – Closed Circuit – Continuity	A&B Terminals – Open Circuit – No Continuity
C&D Terminals – Open Circuit – No Continuity	C&D Terminals – Closed Circuit – Continuity

Switch, Parking Brake (Manual PTO)

Testing

Location

The parking brake switch is located under the fuel tank near the locking lever (Figure 16).

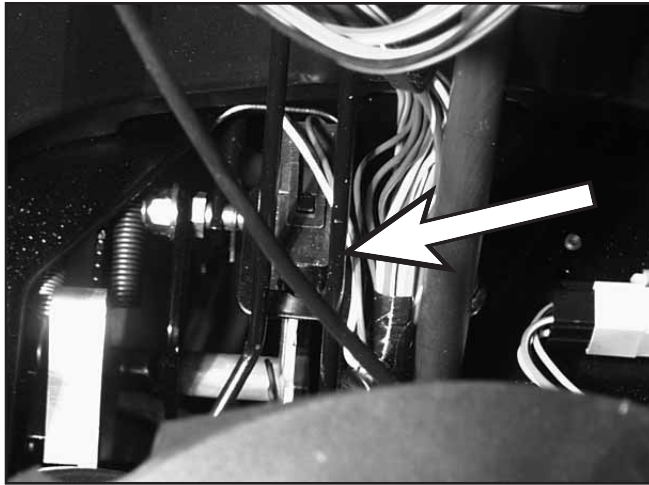


Figure 16

prkbrksw

1. Disconnect the switch from the wiring harness.

2. Use a ohmmeter to test continuity between the terminals (figure 17).

Plunger out – no continuity
Plunger in - continuity

Purpose

The parking brake switch is part of the safety interlock system. The engine will shut down if the operator leaves the seat without engaging the parking brake.

How It Works

When the parking brake is latched, the plunger is depressed, closing the contacts (figure 17).



Figure 17

parkbrkswcu

GLOSSARY

Switch, Key

Purpose

This component provides the proper switching for the starter, ignition, accessories, and safety circuits (Figure 18).



Figure 18 keysw

How It Works

Detents inside the switch give it 4 positions: STOP, REVERSE CAUTION, NORMAL MOWING, and START. The START position is spring loaded so the cylinder automatically returns to NORMAL MOWING once the key is released.

Testing

1. Disconnect the switch from the wiring harness.
2. Verify that continuity exists between the terminals listed for each switch position. Verify that there is NO continuity between terminals not listed for the switch position (Figure 19).

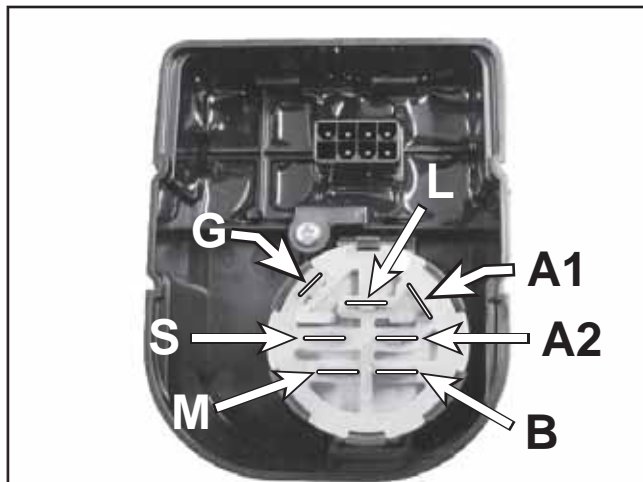


Figure 19 swign

Position	Condition
Off	G+M+A1
Reverse Caution (Run 1)	B+A 1 & L+A 2
Normal Mowing (Run 2)	B+A 1
Start	B+S+A 1

Switch, Reverse

Location

Units equipped with constant velocity transmissions (CVT)

The reverse switch is attached to the underside of the tractor next to the reverse lever (Figure 20).

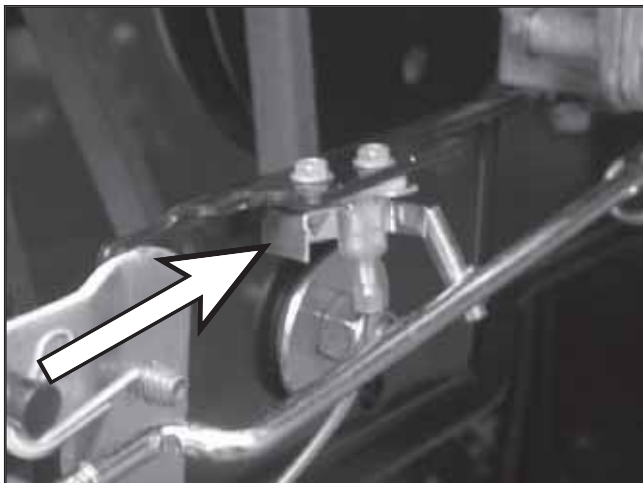


Figure 20 trevsw

Units equipped with hydrostatic transmissions

The reverse switch is located on the right side of the transmission near the brake (Figure 21).

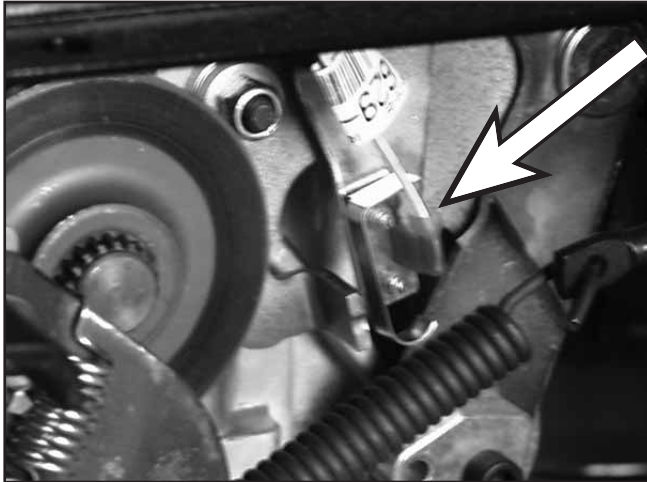


Figure 21 swhydrorev

Purpose (All units)

Provides ground signal to RMC module when the shift lever is in reverse.

How It Works

The reverse switch is a metal tang, which is connected to ground when the reverse lever contacts it.

Testing (All units)

1. Disconnect the switch from the wiring harness.
2. Using a multimeter, check for continuity between the switch terminal and ground. With the shift lever in forward, there should not be continuity.
3. Place the shift lever into reverse. There should be continuity.

Switch, Seat (Electric PTO Clutch)

Purpose

Shuts the engine down if the operator gets off the seat with the brake not applied.

Disengages the PTO Clutch if the operator gets out of the seat with the PTO engaged.



Figure 22 tseatswl

How It Works

The seat switch consists of a pair of normally closed contacts (Figure 22), which open when the operator is on the seat. One contact is connected in series to the magneto through the brake switch. If the operator vacates the seat while the engine is running, and the brake released, the contacts close, and the magneto is grounded, stopping the engine.

The other contact is connected to the relay through the RMC module. If the operator gets off the seat with the brake applied and the PTO engaged, the relay coil is connected to ground, energizing the relay. This opens the relays, normally closed contacts, disconnecting the electric clutch from ground, causing it to disengage.

Testing

1. Disconnect the switch from the wiring harness.
2. With a multimeter, check for continuity between the switch terminals and ground. There should be continuity.
3. Recheck for continuity with someone in the seat. There should not be continuity.

GLOSSARY

Switch, Seat (Manual PTO Clutch)

Purpose

To shut the engine down if the operator gets off the seat while the engine is running with the PTO engaged or the brake released.



Figure 23

tseatsw

How It Works

The seat switch consists of a pair of normally closed contacts which open when the operator is on the seat (Figure 23). One contact is connected in series to the magneto through the brake switch. If the operator vacates the seat while the engine is running, and the brake released, the contacts close and the magneto is grounded, stopping the engine.

The other contact is connected in series to the magneto through the PTO switch. If the operator gets off the seat with the PTO engaged and the brake applied, the contacts close, connecting the magneto to ground, stopping the engine.

Testing

1. Disconnect the switch from the wiring harness.
2. With a multimeter, check for continuity between the switch terminals and ground. There should be continuity.
3. Recheck for continuity with someone in the seat. There should not be continuity.

17-16

Switch, PTO (Electric PTO)

Purpose

The PTO switch is used to engage the electric clutch (Figure 24).



Figure 24

tseatsw

It is also part of the safety circuit:

1. Prevents the engine from cranking with the key switch in the start position when the PTO switch is on.
2. It is part of the circuit that prevents the electric PTO clutch from re-engaging after moving the shift lever in and out of reverse without activating the reverse caution mode.
3. It is part of the circuit that prevents the electric PTO clutch from re-engaging if the operator gets off and back on the seat.

How It Works

The PTO switch uses three sets of contacts: (Figure 25)

1. A – Com (normally closed)
Wired in series between the brake switch and start solenoid. Preventing power from reaching the starter solenoid when the PTO switch is on.
2. B – Com (normally open)
Connected in series between the relay coil and the normally open relay contact. Once the relay is energized these contacts provide a ground path to the relay coil preventing it from de-energizing until the PTO is switched off.
3. C – Com (normally open)
Connected in series between the A1 terminal of

Demystification Glossary

the ignition switch and the electric clutch. Pulling the switch to the on position closes these contacts providing voltage to the electric clutch.

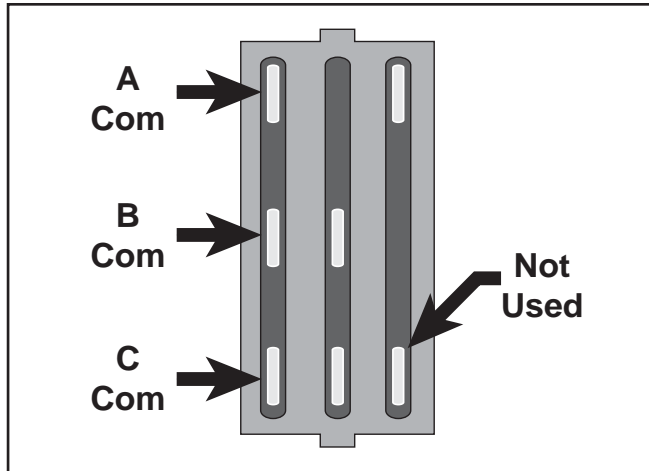


Figure 25 swelectpo

Testing

1. Remove the PTO switch from the tractor.
2. Connect an ohmmeter across each pair of terminals and check for continuity with the switch in the "OFF" and "ON" positions.
3. Replace the switch if the results do not correspond to the description given above.

Switch, PTO (Manual PTO)

Location

The manual PTO Switch is located under the hood near the base of the actuation rod (Figure 26).

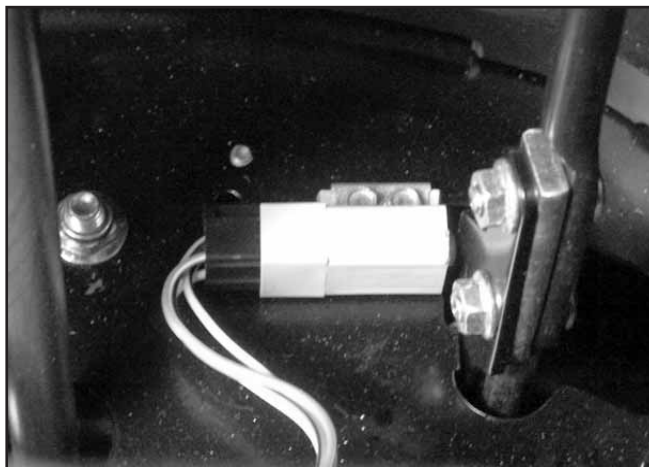


Figure 26 tptosw

Purpose

Part of the safety interlock system:

1. Prevents the engine from cranking if the PTO lever is in the engaged position.
2. Shuts the engine down if the operator gets off the seat with the PTO lever in the engaged position, or the shift lever is placed in the reverse position without activating the reverse caution mode.

How It Works

This double pole plunger type switch has four terminals, one pair normally open, and the other pair normally closed. When the PTO lever is in the off position the plunger is depressed.

Testing

1. Disconnect the switch from the wiring harness.
2. Using a an ohmmeter, follow the procedures listed below (Figure 27):

Note: Terminals on actual switch not labeled.

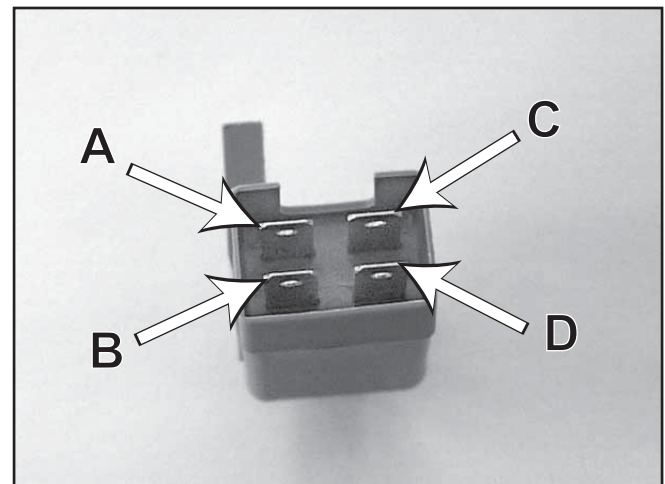


Figure 27 manptoterm

Plunger Not Depressed	Plunger Depressed
A&B Terminals – Closed Circuit – Continuity	A&B Terminals – Open Circuit – No Continuity
C&D Terminals – Open Circuit – No Continuity	C&D Terminals – Closed Circuit – Continuity

GLOSSARY

Systems Indicator Monitor / Hourmeter

Purpose

Lights on the monitor panel are used to indicate the position of the brake and PTO controls, as well as the condition of the battery charging system. The LCD at the center of the panel displays accumulated engine hours and flashes when maintenance is due (Figure 28).



Figure 28 start sol

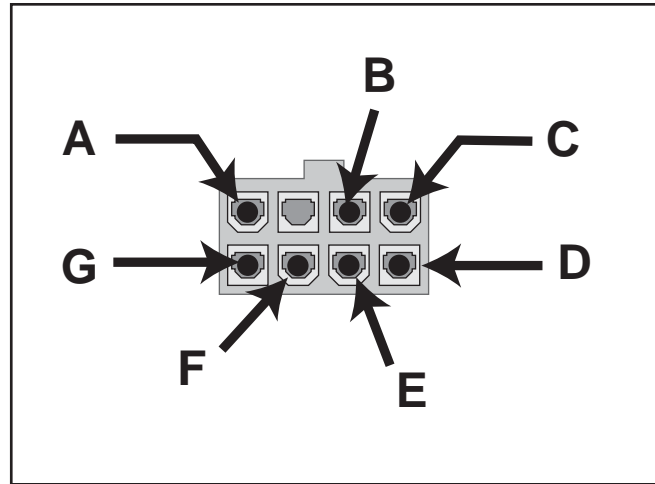


Figure 29 hourmeterplug

How It Works

The Systems Indicator Monitor/Hourmeter is a solid state device. Battery voltage from the A1 terminal of the keyswitch powers the unit and runs the hourmeter. An internal circuit monitors battery voltage and causes the battery LED to light when battery voltage falls below a specified level. Additional sensing circuits monitor the status of the brake and PTO switches. When the brake is applied or the PTO is engaged, contacts in the switches close, completing the sensing circuit and lighting the appropriate LED.

Testing

Testing the Systems Indicator Monitor/Hourmeter directly is not practical. If it is not functioning correctly, test the inputs to the unit at the wiring harness connector and replace the monitor if the inputs are correct.

Note: The following tests are performed with the engine off.

2006
2007

LX420, LX460
LX425, LX465

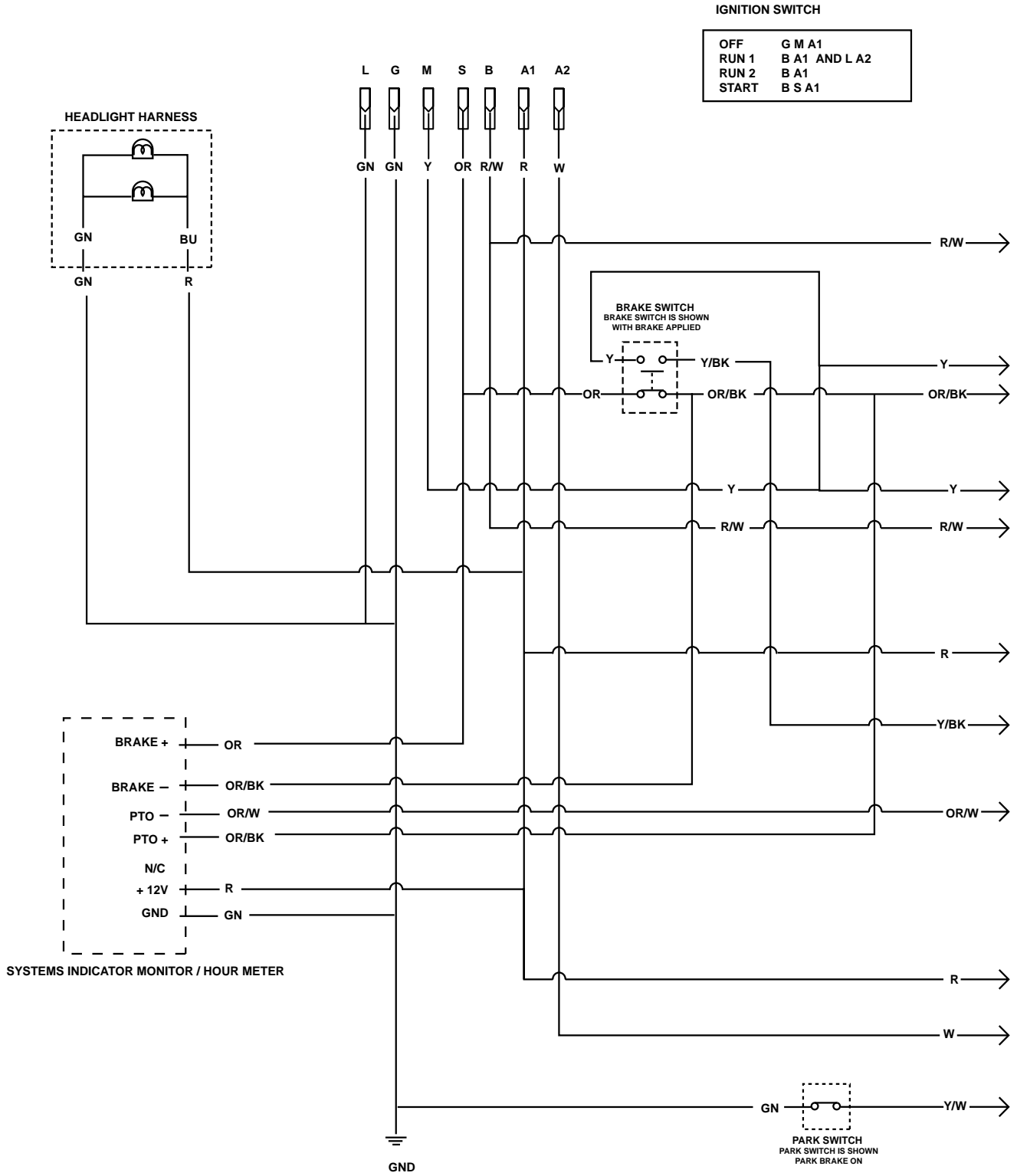


LX420 Information List (2006)
LX425 Information List (2007)
LX460 Information List (2006)
LX465 Information List (2007)

Wiring Diagram. 18-2
Circuit Diagrams
 Starter Motor Circuit 18-4
 Spark Circuits 18-5
 Reverse Operating System 18-9

Wiring Diagram

Wiring Diagram



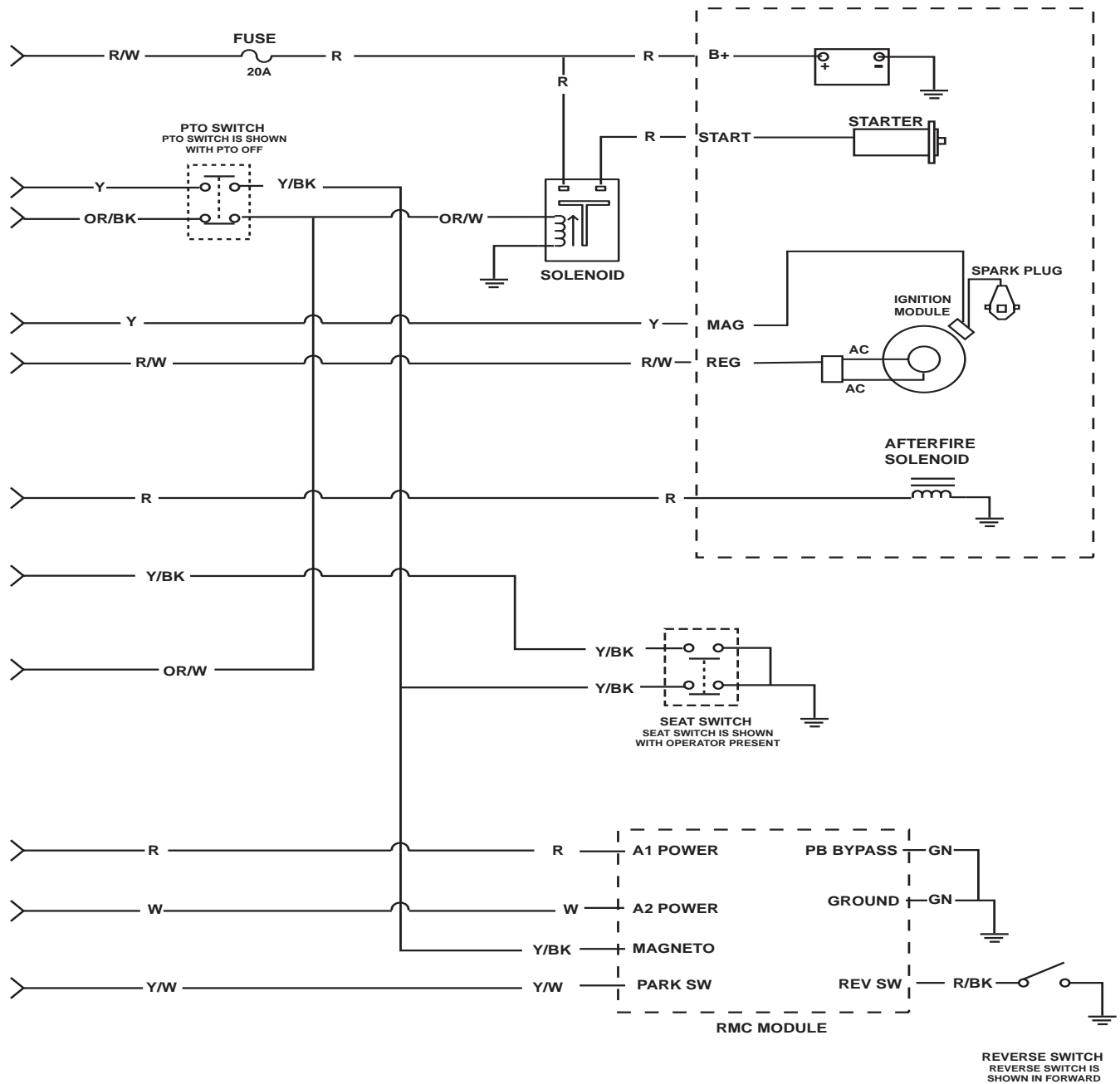
2006
2007

LX420, LX460
LX425, LX465

Wiring Diagram

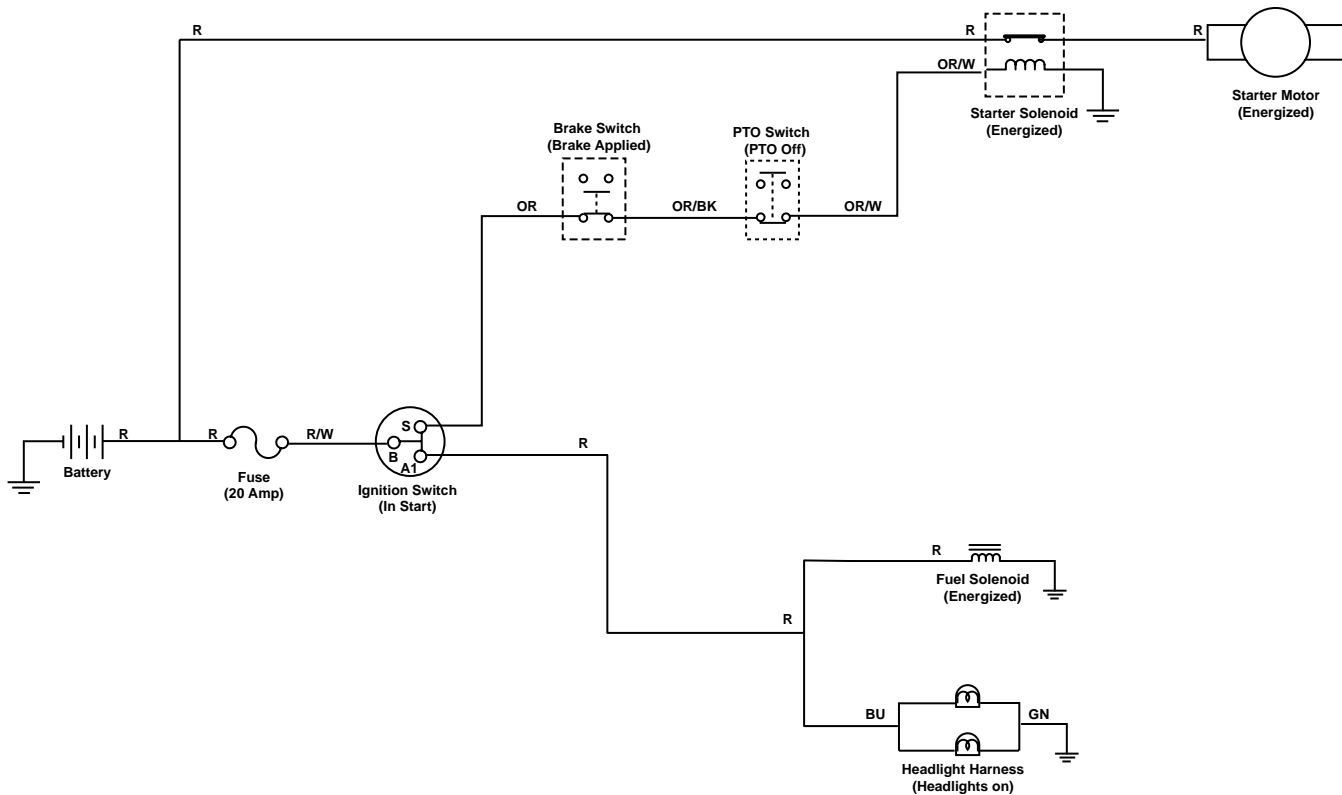
WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK



Wiring Diagram

Starter Motor Circuit
(ignition switch in "start")



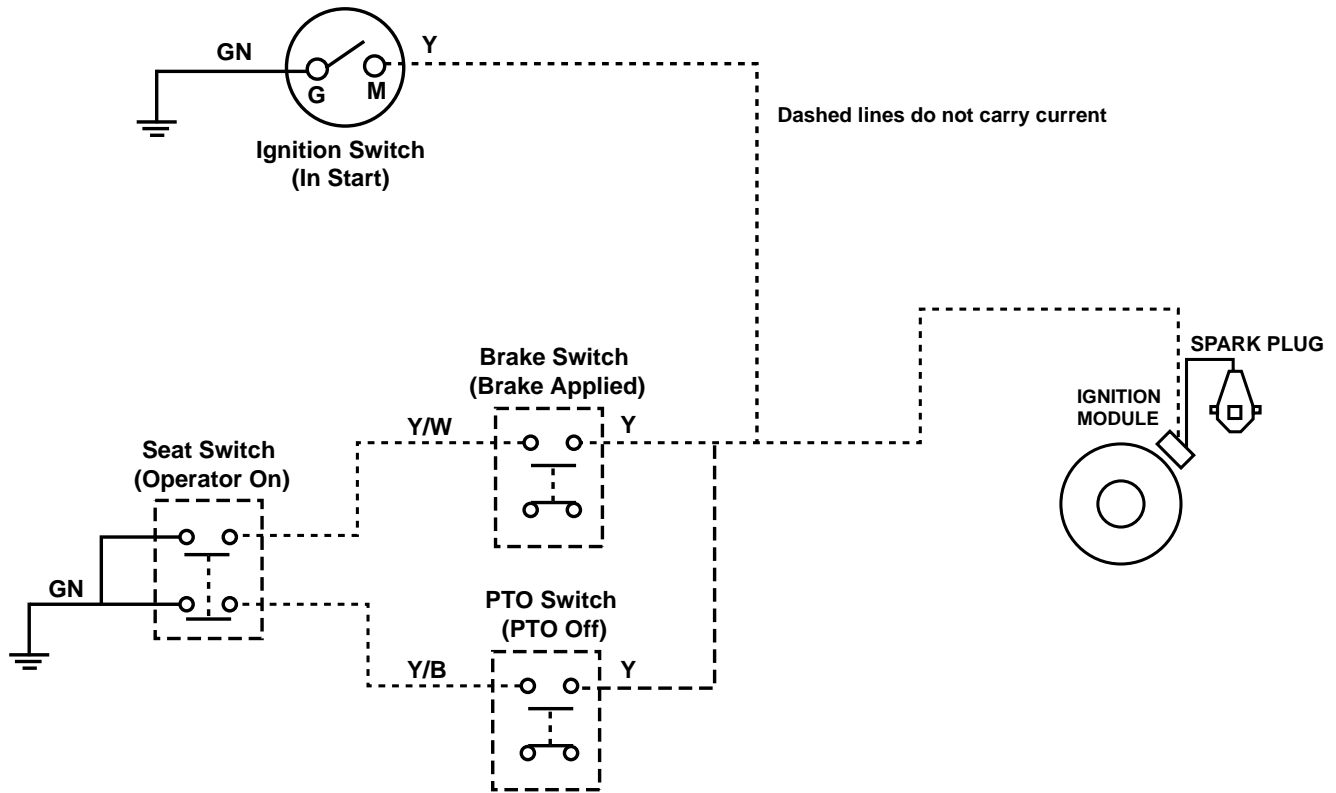
WIRE ODR OBS

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	W	WHITE
W	WHITE	T	TAN	/BK	BLACK
PUR	PURPLE	GN	GREEN	R/W	REDWHITE
R	RED	OR	ORANGE	R/BK	REDBLACK

2006
2007

LX420, LX460
LX425, LX465

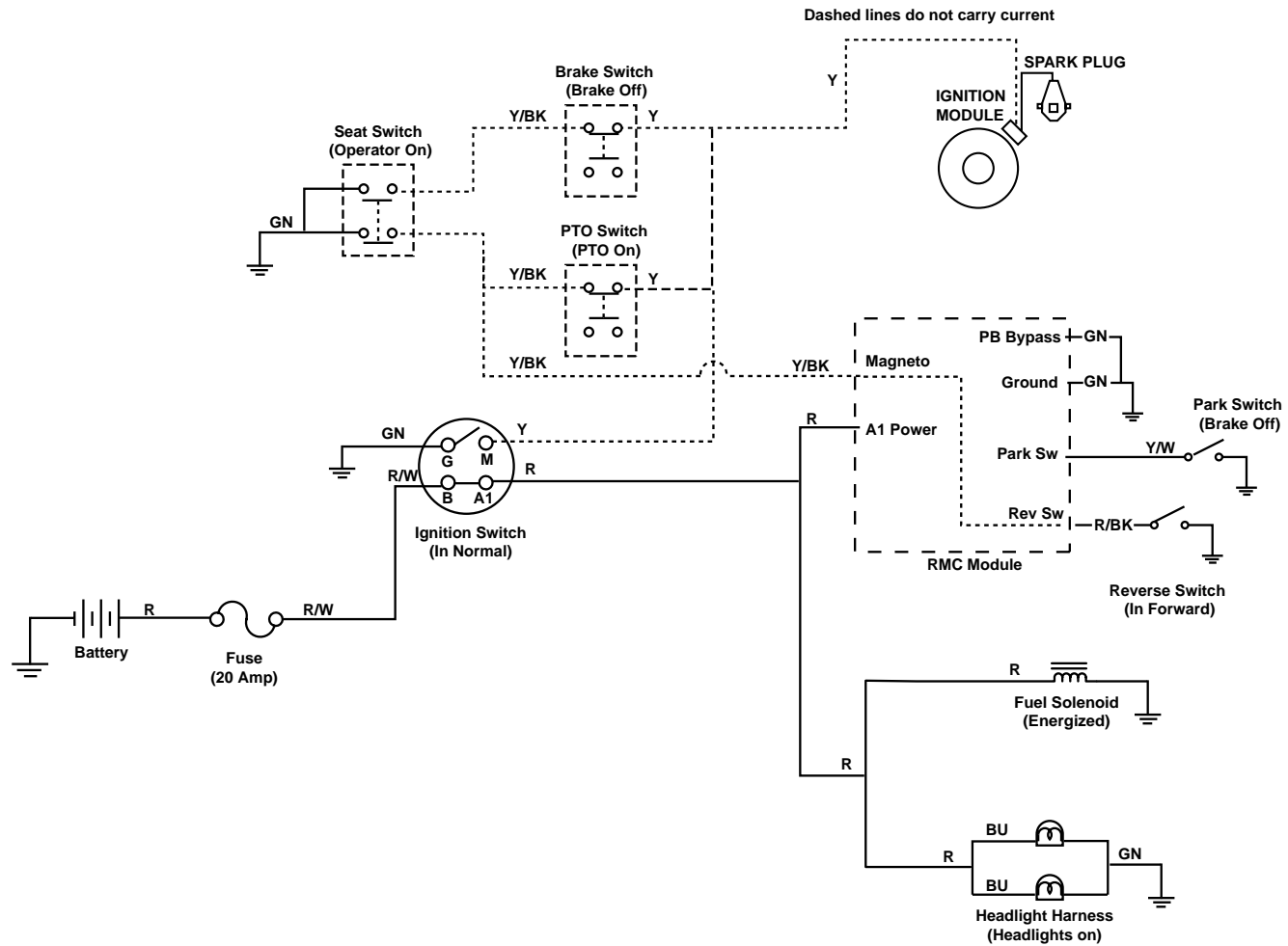
Spark Circuit
(ignition switch in "start")



WIRE COLOR CODES

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BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

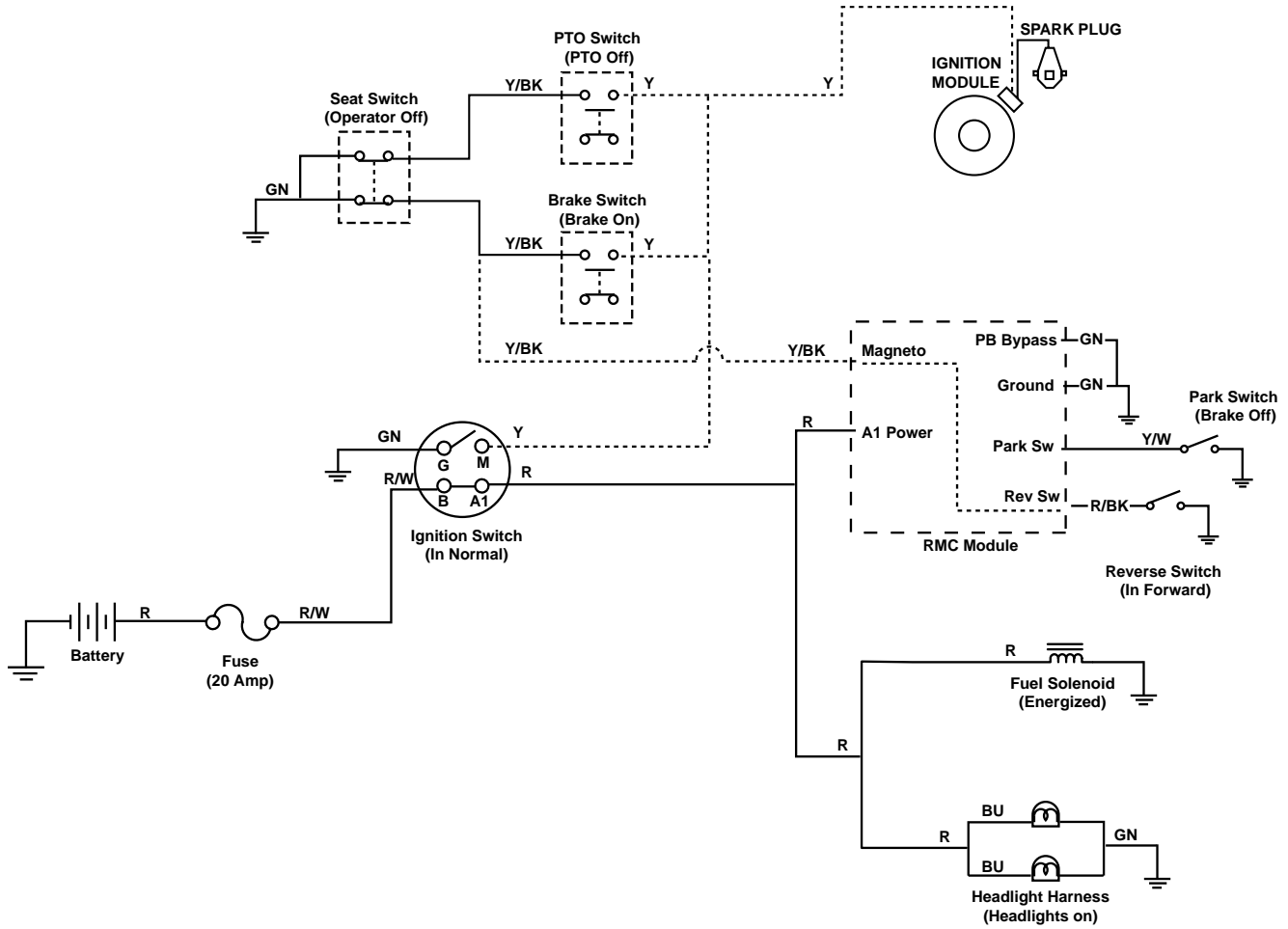
Spark Circuit
(ignition switch in "Normal", PTO "on")



WIRE COLOR CODES

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BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

Spark Circuit
*(ignition switch in "Normal",
operator "off", brake "on", PTO "off")*

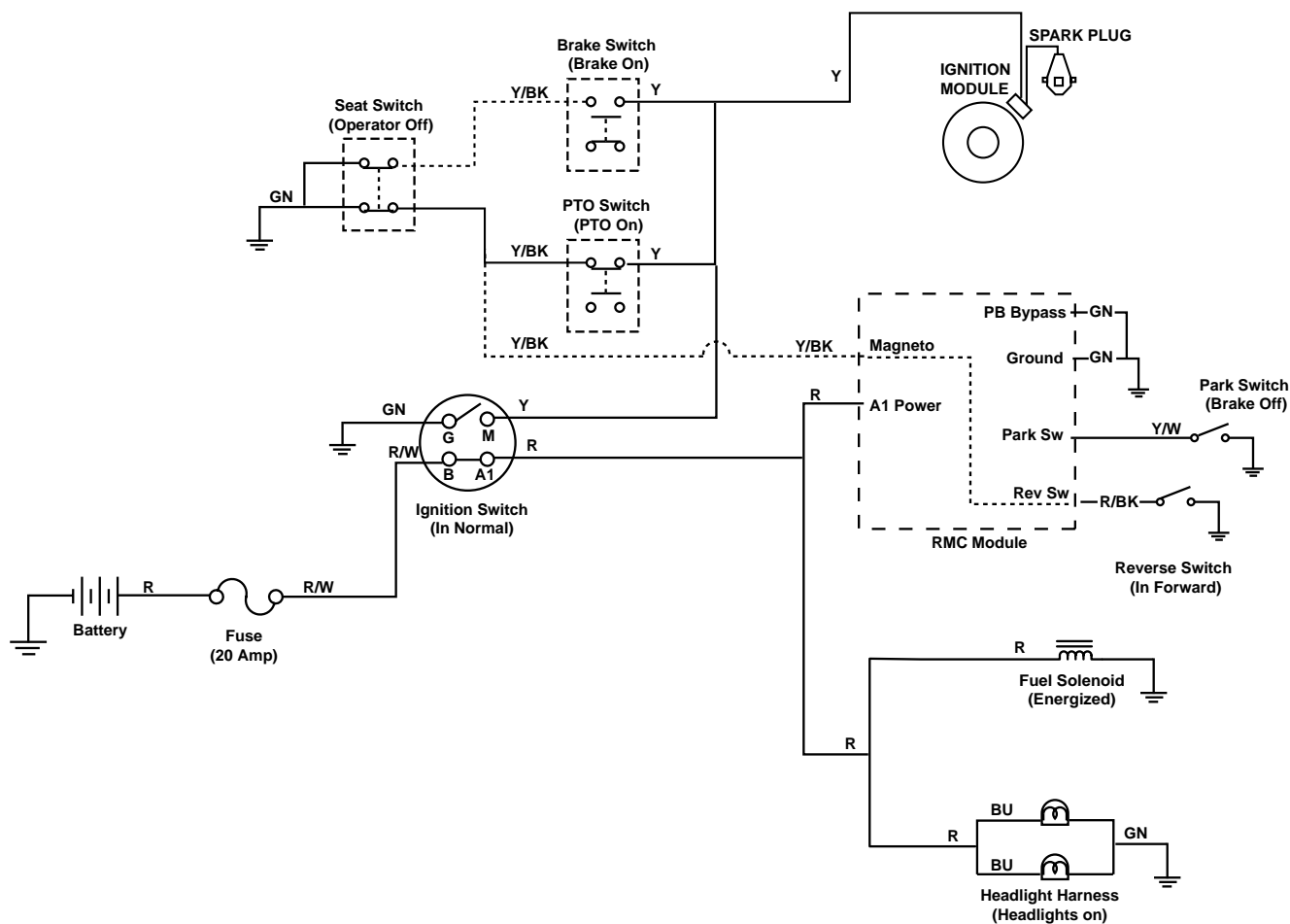


WIRE COLOR CODES

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BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

Spark Circuit

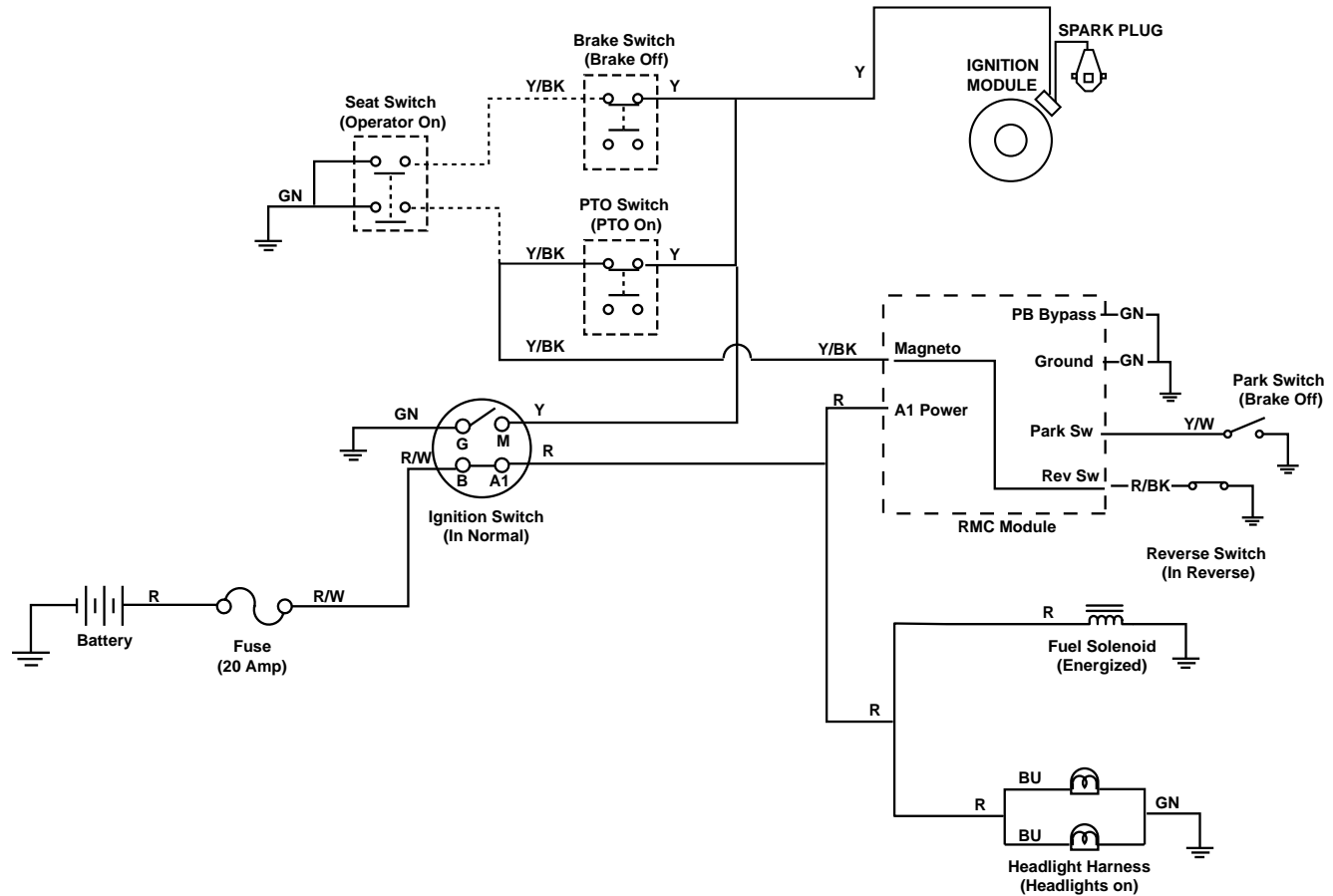
(ignition switch in "Normal", operator "off",
brake "on", PTO "on")



WIRE COLOR CODES

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BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

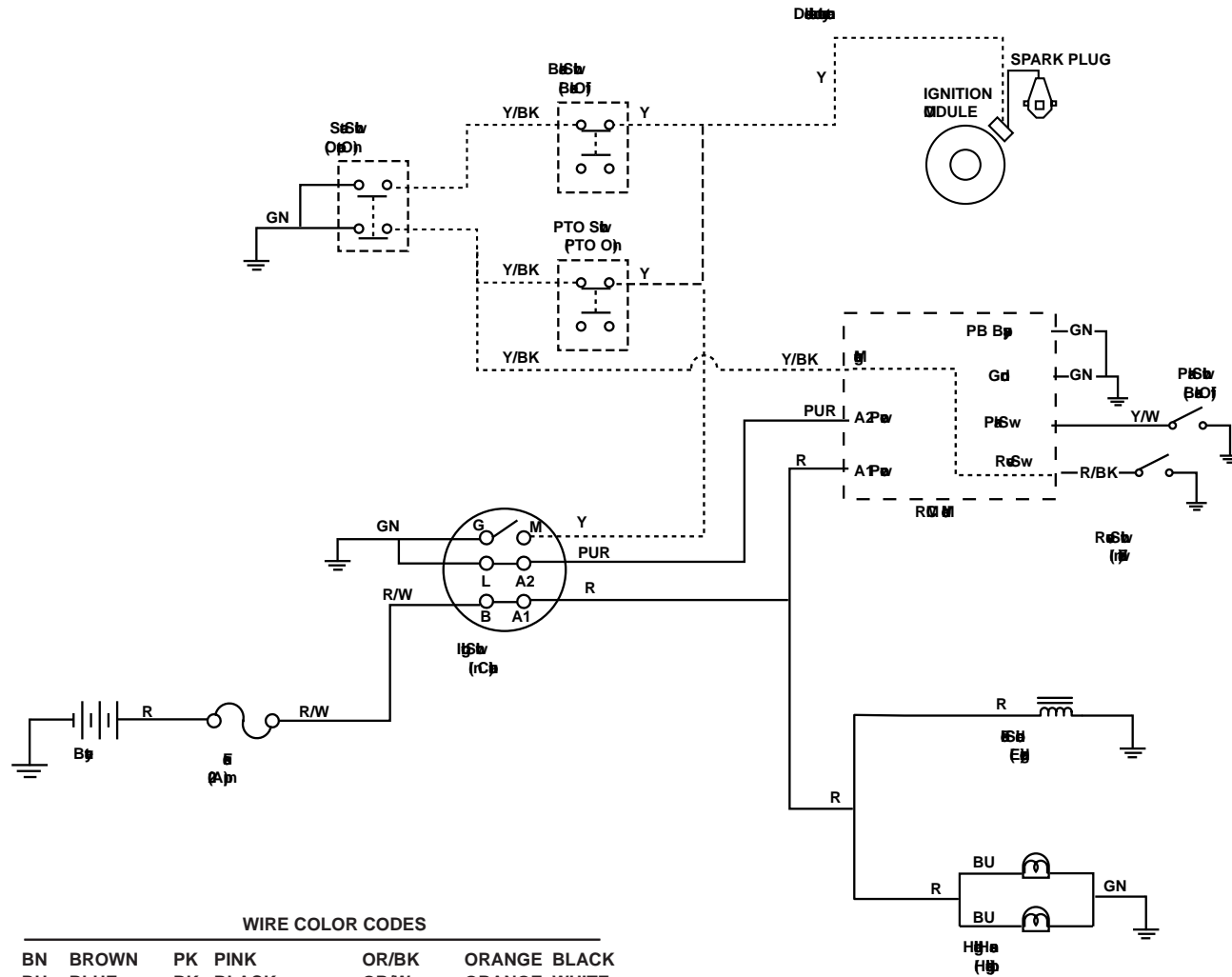
Reverse Operating System
*(ignition switch in "Normal",
PTO "on", transmission in "reverse")*



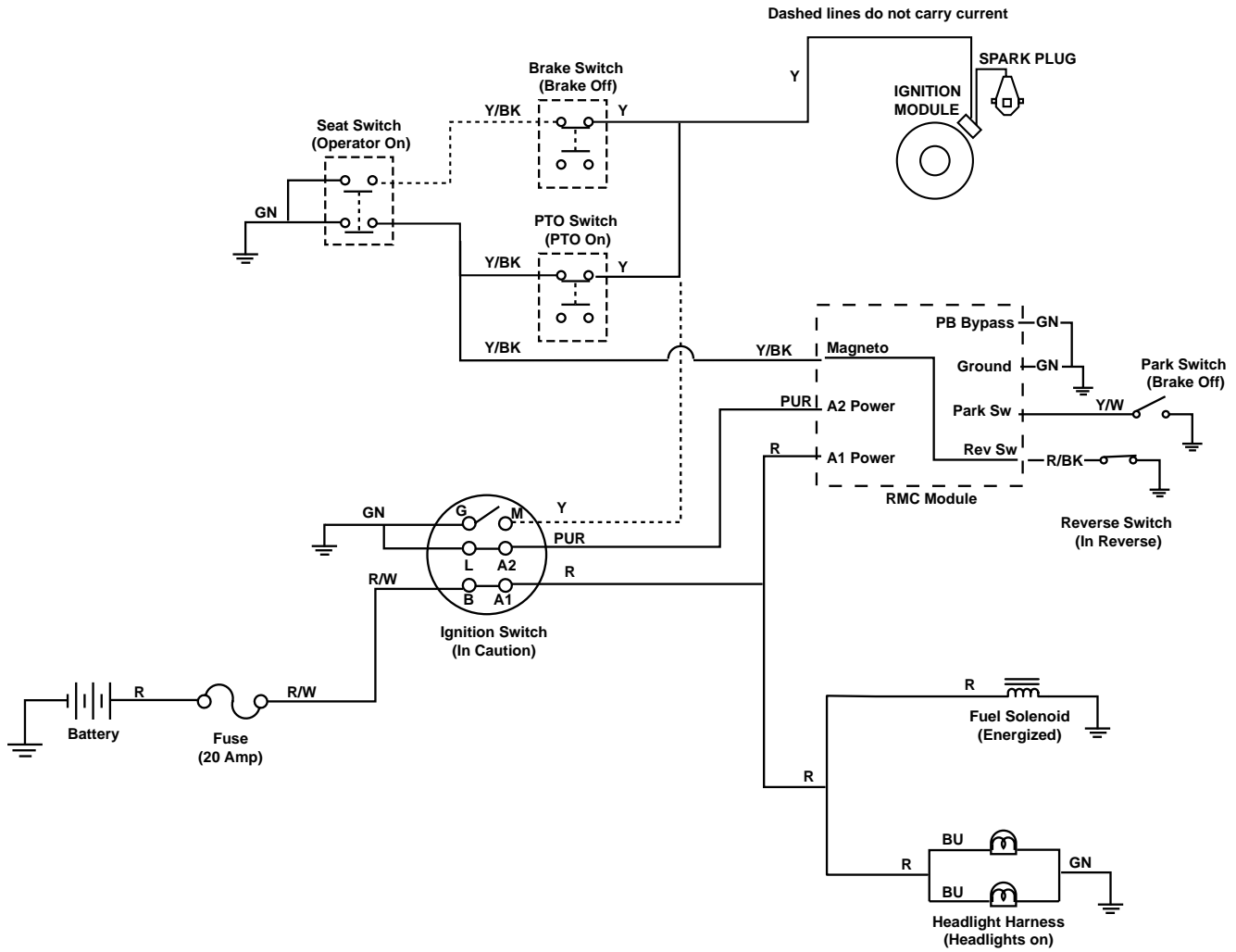
WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

Reverse Operating System
*(ignition switch in "Reverse Caution",
PTO "on")*



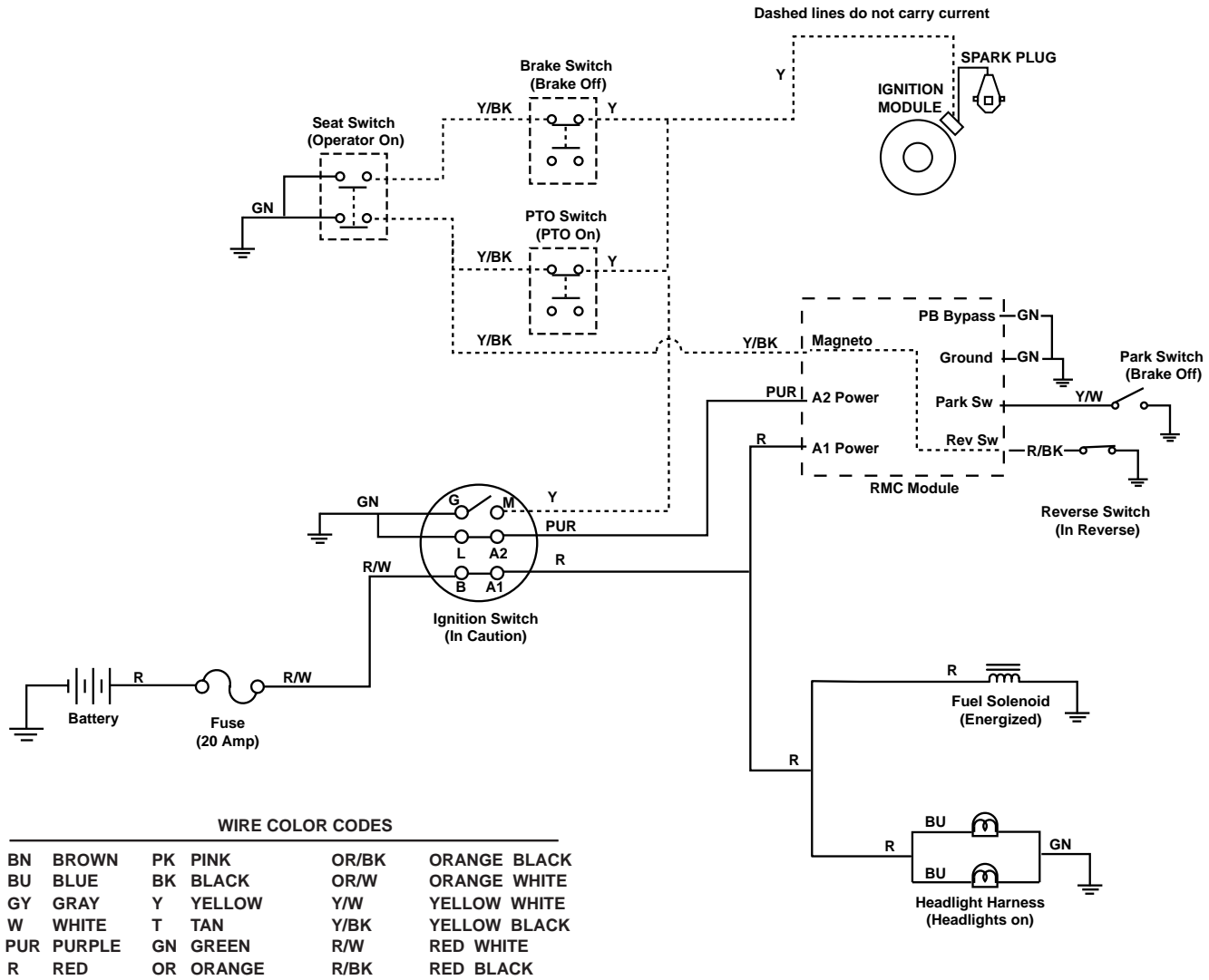
Reverse Operating System
*(ignition switch in "Reverse Caution",
transmission in "reverse", PTO "on")*



WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

Reverse Operating System
*(ignition switch in "Reverse Caution",
RMC "activated", transmission in "reverse", PTO "on")*



2006
2007

LX500,GT2100
GT2200, GT2300

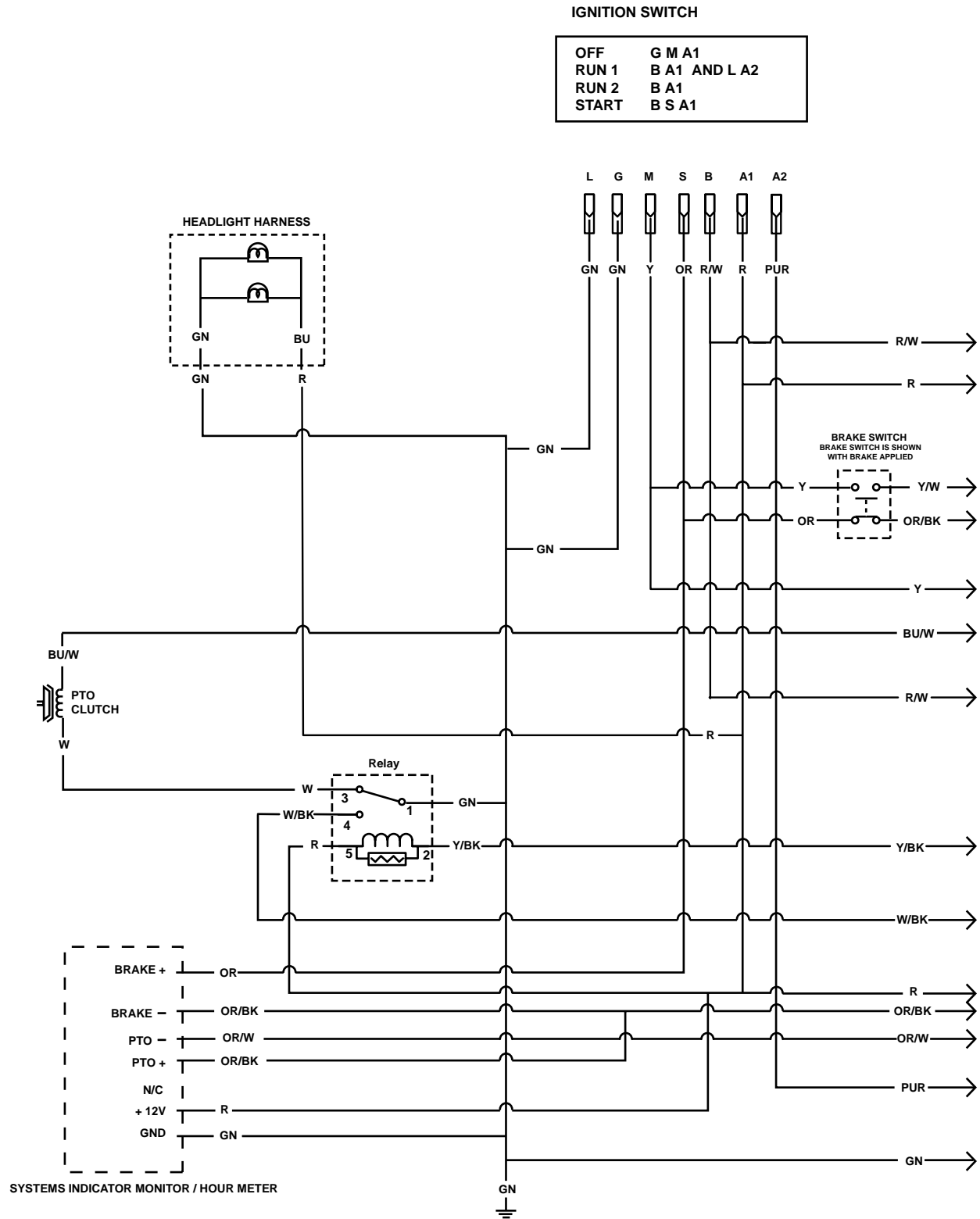


LX500 Information List (2006 - 2007)
GT2100 Information List (2006 - 2007)
GT2100 Information List (2006 - 2007)
GT2100 Information List (2006 - 2007)

Wiring Diagram.....	19-2
Circuit Diagrams	
Starter Motor Circuit.....	19-4
Spark Circuits.....	19-5
PTO Circuits.....	19-7
Reverse Operating System.....	19-9

Wiring Diagram

Wiring Diagram



2006
2007

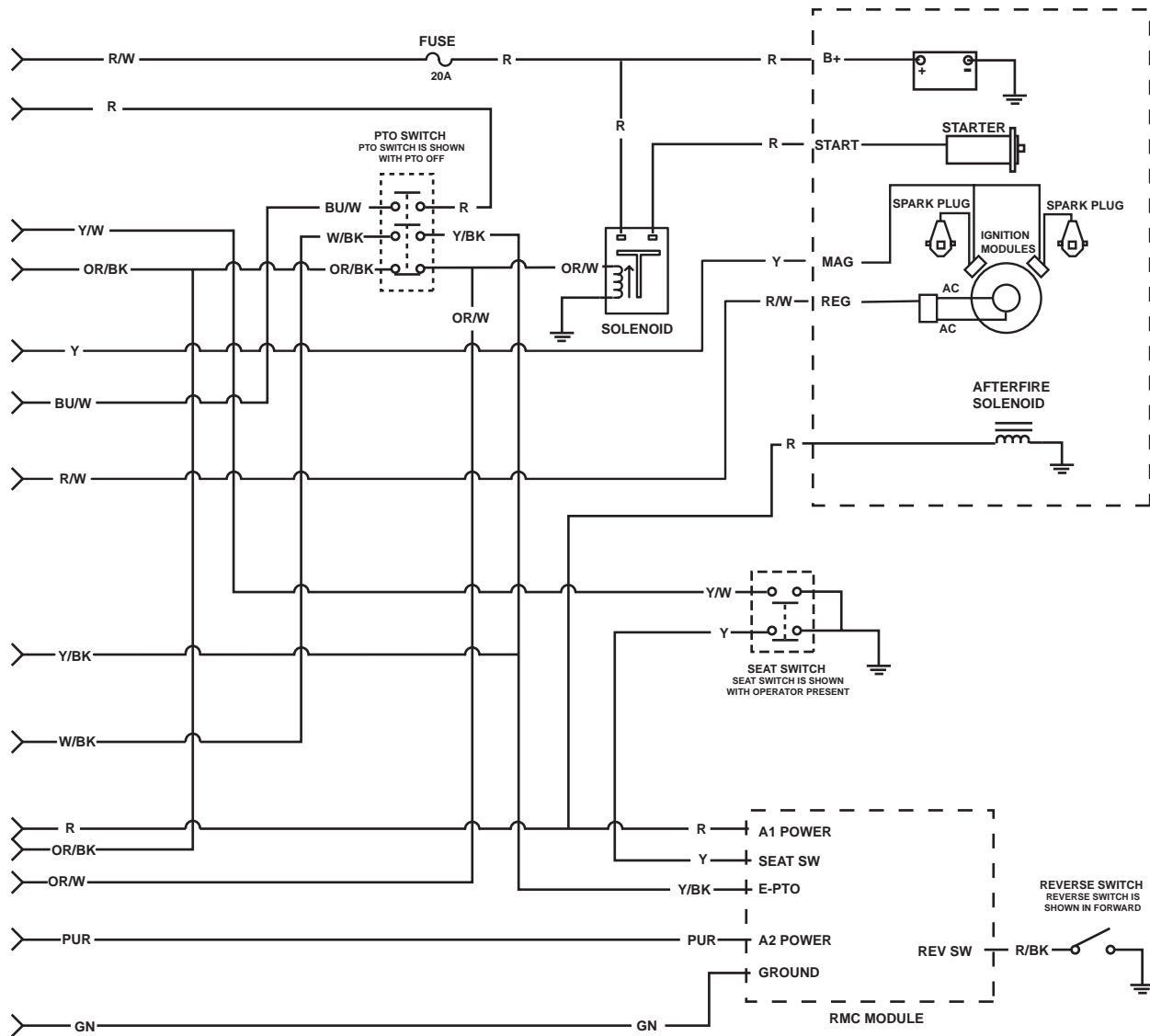
LX500, GT2100
GT2200, GT2300

Wiring Diagram

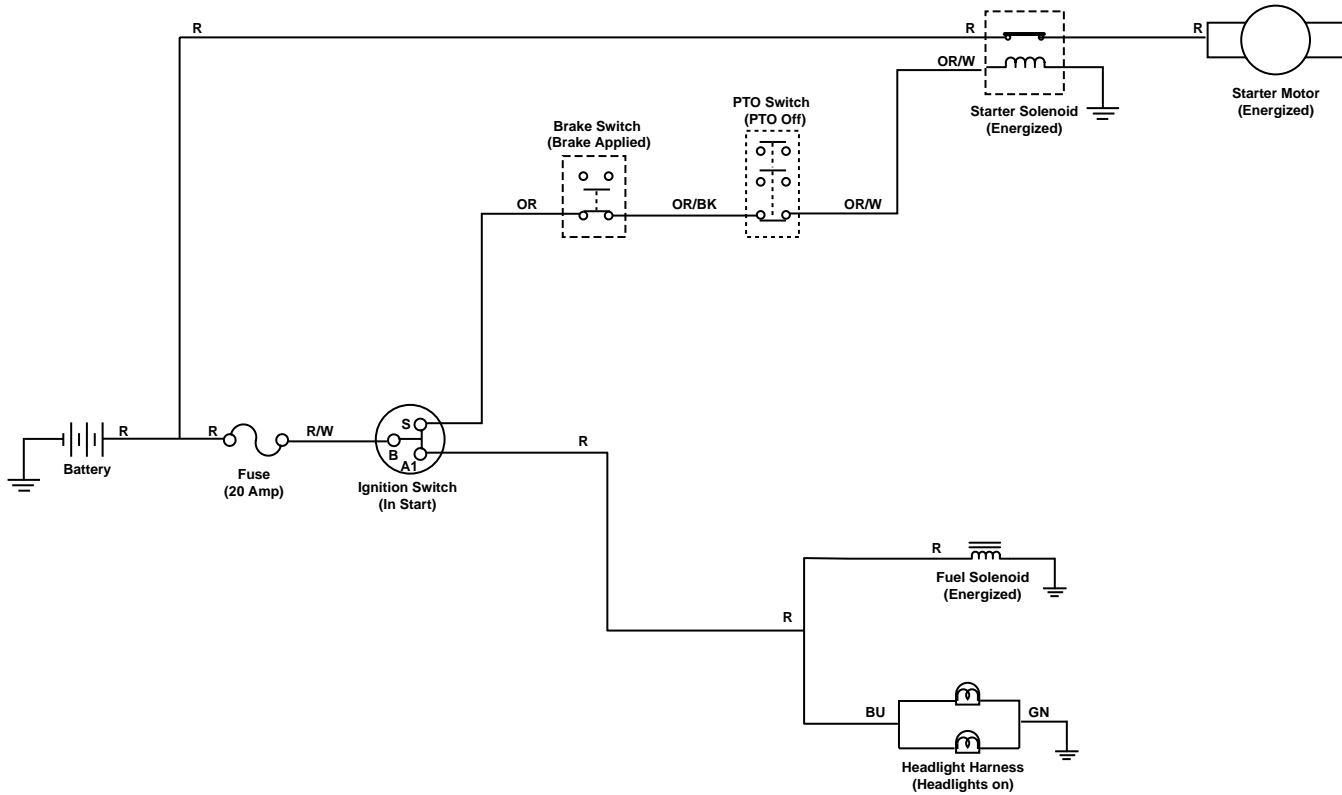
Wiring Diagram

WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK



Starter Motor Circuit
(ignition switch in "start")



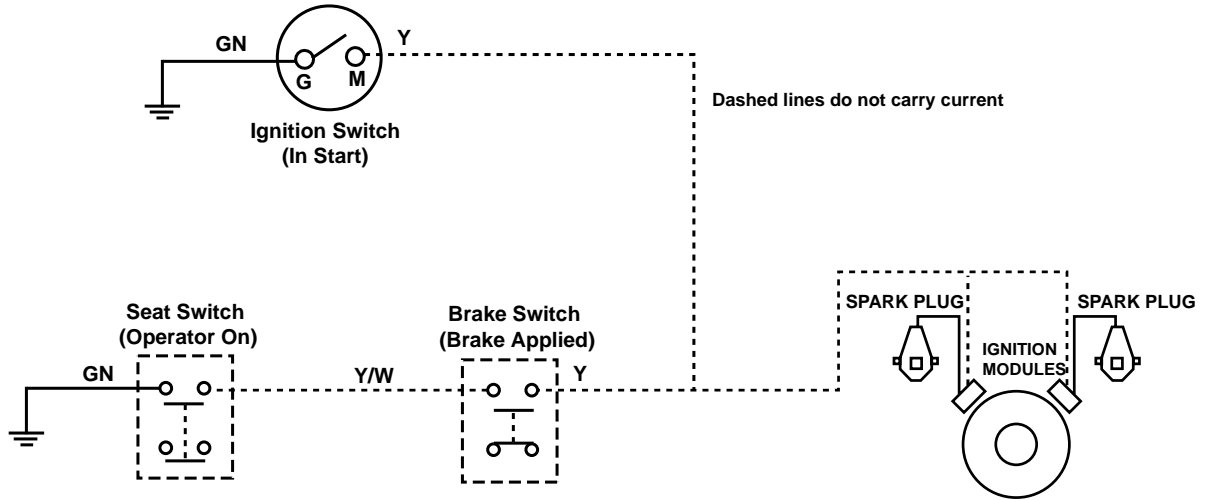
WIRE ODR OBS

BN	BROWN	PK	PINK	OR/BK	ORANGE BK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	W	WHITE
W	WHITE	T	TAN	BK	BLACK
PUR	PURPLE	GN	GREEN	R/W	REDWHITE
R	RED	OR	ORANGE	R/BK	REDBLACK

2006
2007

LX500,GT2100
GT2200, GT2300

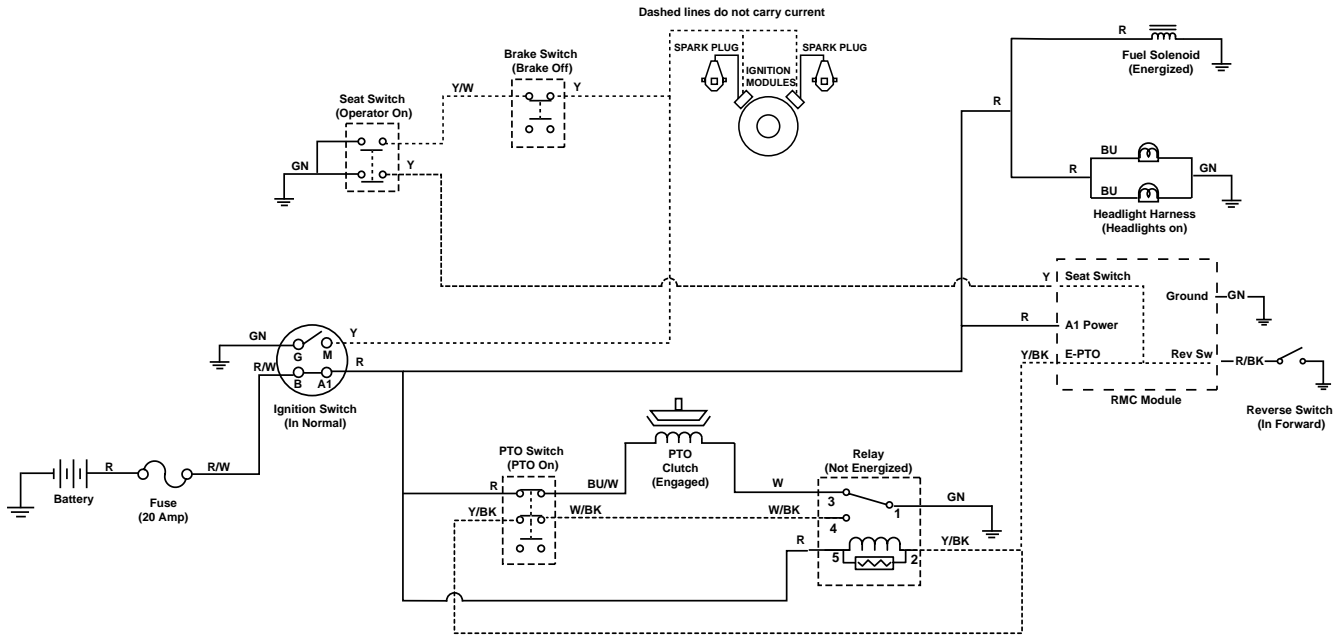
Spark Circuit
(ignition switch in "start")



WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

Spark Circuit (ignition switch in "Normal", PTO "on")



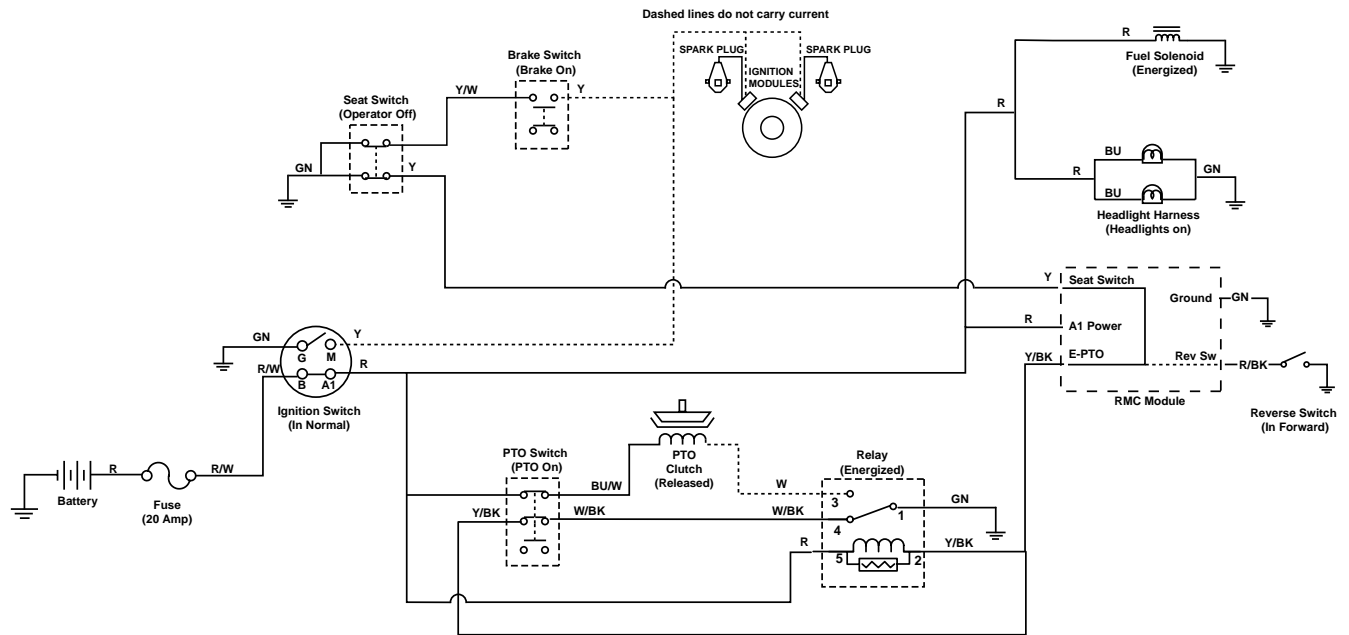
WIRE COLOR CODES

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BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

2006
2007

LX500,GT2100
GT2200, GT2300

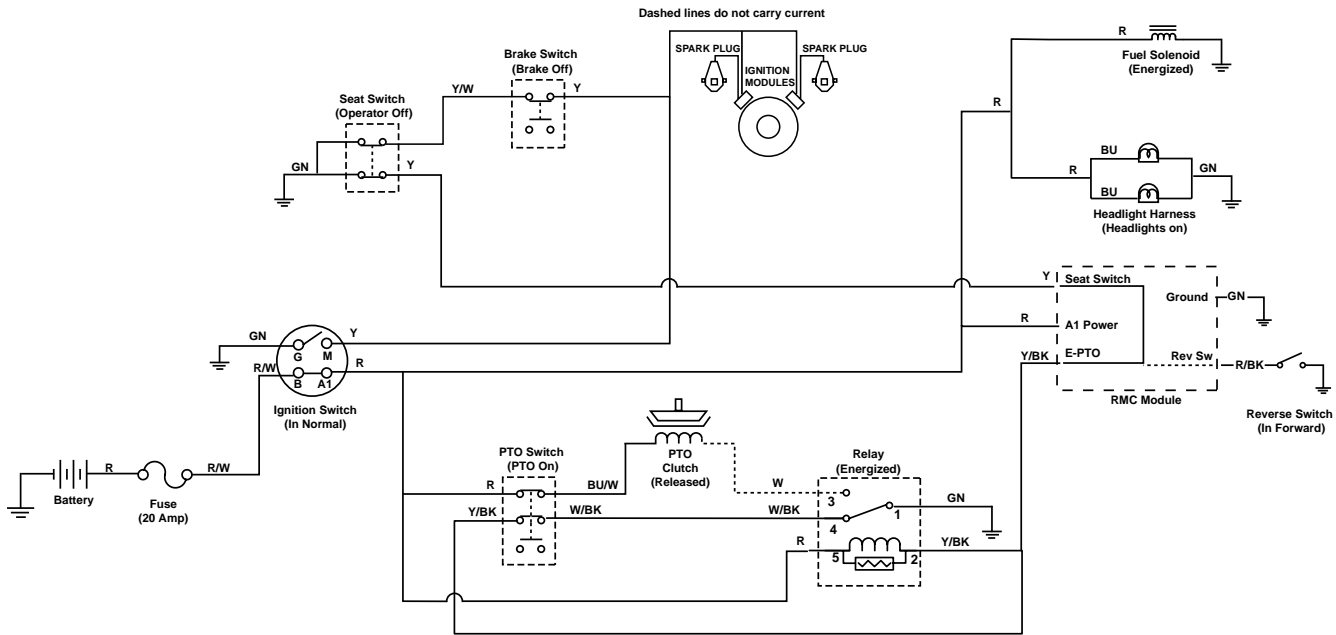
PTO Circuit
*(ignition switch in "Normal",
operator "off", brake "on")*



WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

PTO Circuit
*(ignition switch in "Normal",
operator "off", PTO "on")*



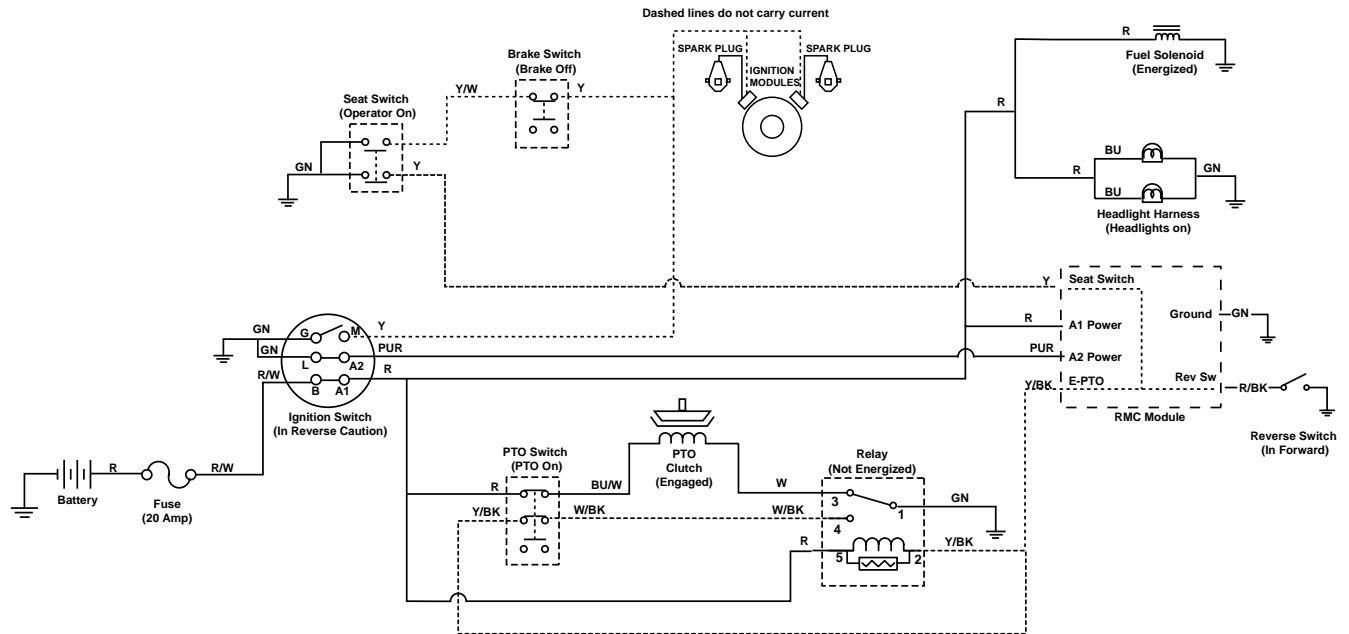
WIRE COLOR CODES

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GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
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PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

2006
2007

LX500,GT2100
GT2200, GT2300

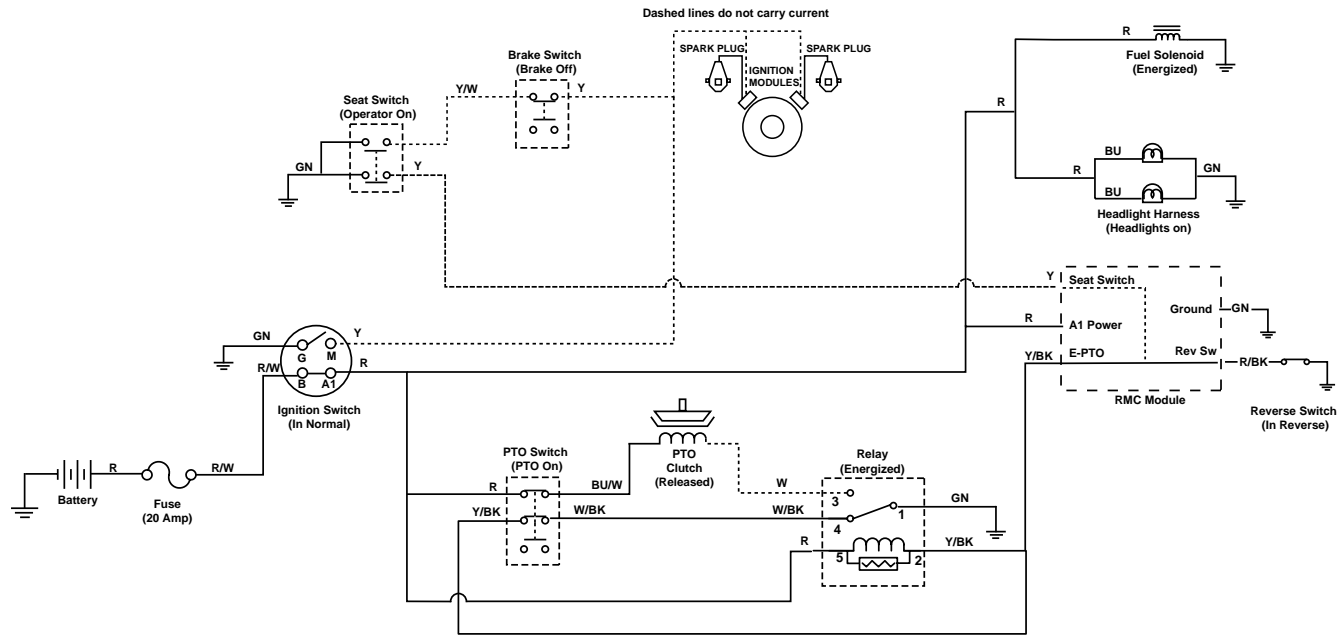
Reverse Operating System (ignition switch in "Reverse Caution", PTO "on", transmission in "foward")



WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

Reverse Operating System
*(ignition switch in "Normal",
 PTO "on", transmission in "reverse")*



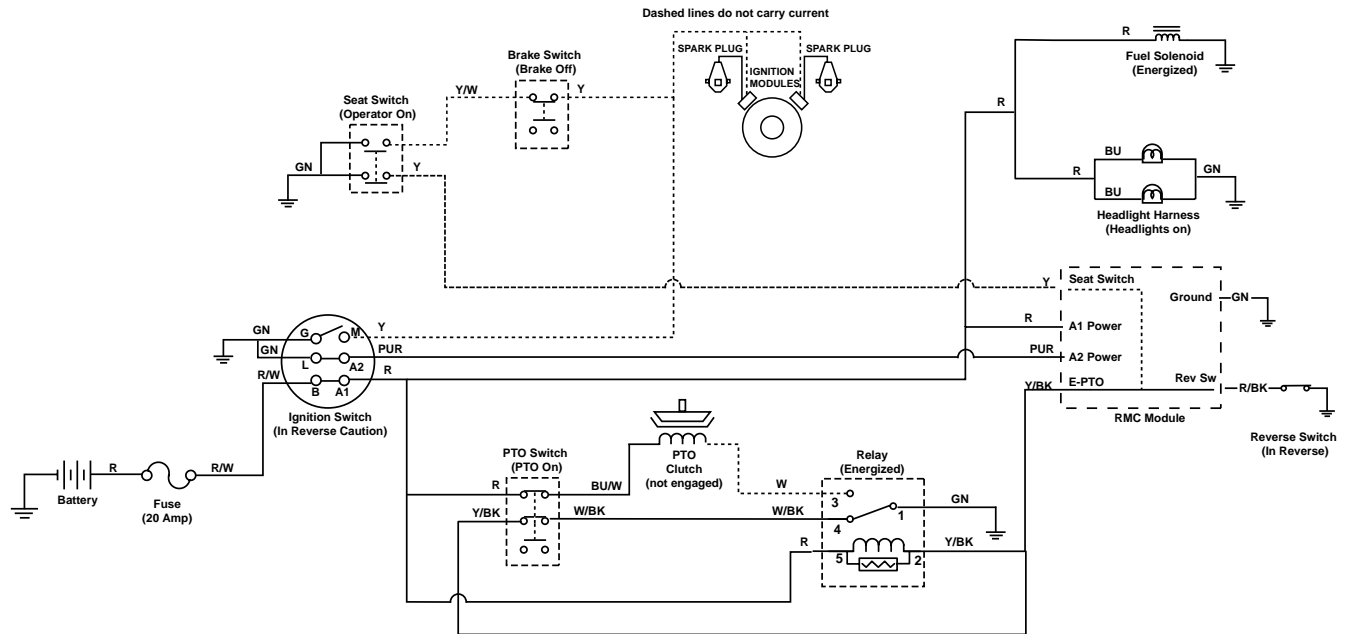
WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

2006
2007

LX500,GT2100
GT2200, GT2300

PTO Circuit (ignition switch in "Reverse Caution", PTO "on", transmission in "reverse")

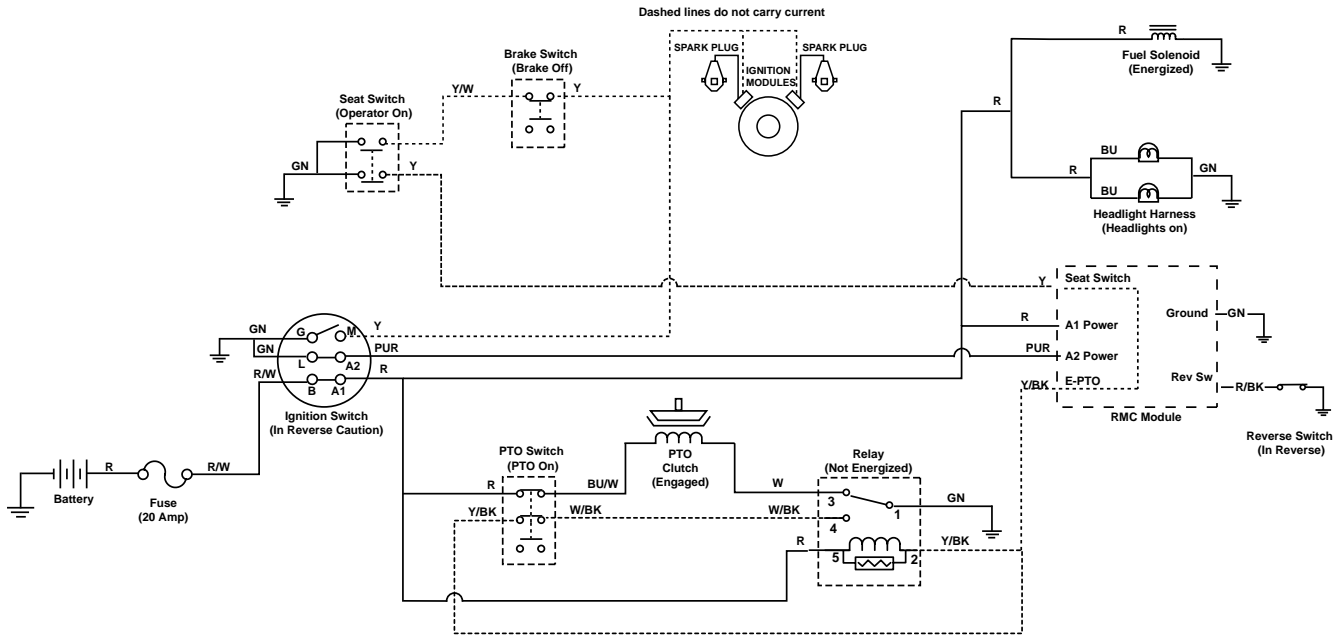


WIRE COLOR CODES

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BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
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W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK

PTO Circuit

*(ignition switch in "Reverse Caution",
 RMC "activated", PTO "on", transmission in "reverse")*



WIRE COLOR CODES

BN	BROWN	PK	PINK	OR/BK	ORANGE BLACK
BU	BLUE	BK	BLACK	OR/W	ORANGE WHITE
GY	GRAY	Y	YELLOW	Y/W	YELLOW WHITE
W	WHITE	T	TAN	Y/BK	YELLOW BLACK
PUR	PURPLE	GN	GREEN	R/W	RED WHITE
R	RED	OR	ORANGE	R/BK	RED BLACK