



Customer Service Bulletin Commercial Business Group

Groundsmaster[®] 300 Series (2WD units) Date: November 30, 2005

<u>Model:</u>	<u>Model Numbers:</u>	<u>Serial Numbers:</u>
GM 325-D	30739	40101-200099999
GM 325-D	30788	40101-210099999
GM 345	30789	40101-240099999
GM 328-D	30626	200000101-220099999
GM 328-D	30630	200000101-220099999

Subject: Availability Of Optional Heavy Duty Rear Axle.

The steer pin weldment of Rear Axle ASM (100-6566-03) may break if repeatedly side loaded and impacted during operation, such as when impacting curbs and operating the machine in an aggressive manner.

This bulletin announces the availability of optional stronger axle configuration with a larger pin size. 2WD Rear Axle Kit (106-8060) includes the necessary items to convert a 2WD unit to the heavier design.

The cost of this kit will be high compared to the original replacement axle since a number of additional parts are needed to complete the conversion. In some circumstances it may be determined that it is more cost effective to install the original replacement. For this reason the original axle part number will remain available

If you have questions or are interested in purchasing this kit, please contact your local Toro Commercial Products Distributor.