



Customer Service Bulletin Commercial Business Group

Groundsmaster® 300 Series

Date: 6/1/2005

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
Groundsmaster 328-D	30626/30627	210000101-250009999
Groundsmaster 328-D	30630/30631	210000101-250009999
Groundsmaster 325-D	30741	00000-60161
Groundsmaster 325-D	30788	00000-60443
Groundsmaster 345	30789	00000-60237
Groundsmaster 325-D	30795	00000-60268
Groundsmaster 325-D	30739	00000-60120
Groundsmaster 327/322-D	30780/30782	00000-99999
Groundsmaster 327	30787/30781	00000-99999

Subject: Repair Kit for Rear PTO Support Wear or Damage.

If the rear support area and bushing of the main frame for the PTO Shaft becomes worn or damaged beyond repair, PTO Frame Repair Kit (108-8684) is now available as an alternative to frame replacement.

The repair requires cutting away a portion of the existing support and welding the kit in place. Access to the area is limited and requires some disassembly in order to complete the repairs. Instructions are included with this bulletin and in the kit. Contact your local Toro distributor for further information or assistance with this repair.



PTO Frame Repair Kit

Groundsmaster® 300 Series

Part No. 108-8684

Form No. 3353-403 Rev. A

Installation Instructions

1. Remove the radiator and the radiator support to gain access to the rear PTO mount (Fig. 1).

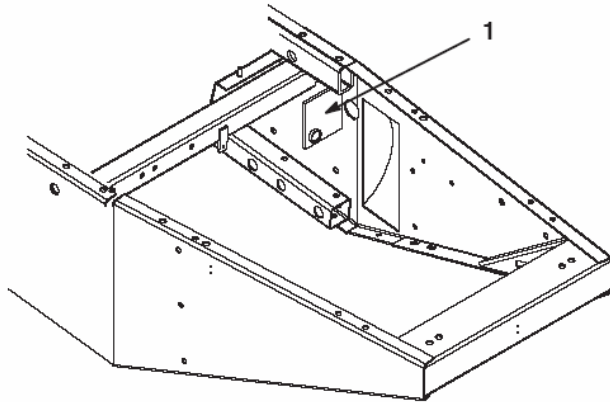


Figure 1

1. Rear PTO mount

2. Loosen PTO shaft so it can be removed from the bushing in the mount (Fig. 1).
3. Cut off the corner of mount to remove the bushing (Fig. 2).

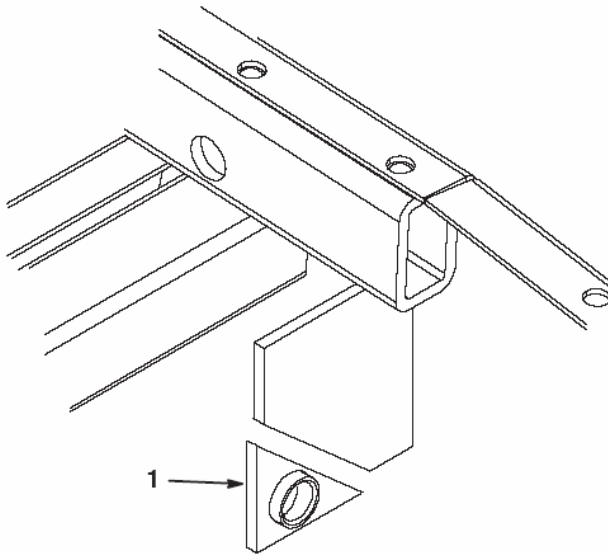


Figure 2

1. Cut this off

4. Make sure mount is free of all dirt and grease. Remove all burrs and paint from the mount.
5. Clamp the new PTO mount onto the front of the existing mount while aligning the left and bottom edges (Fig. 3 & 4).

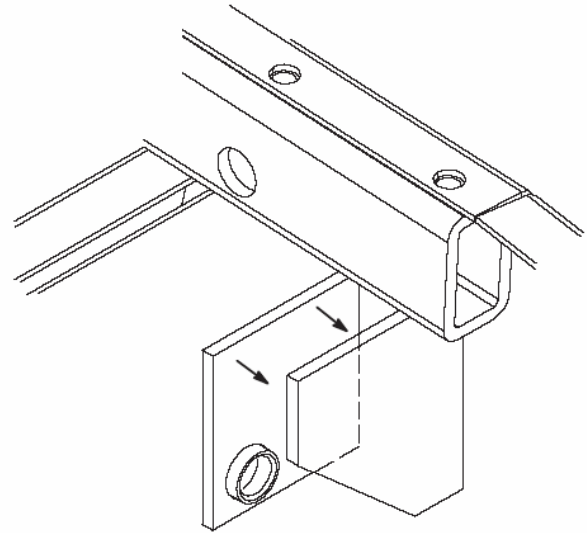


Figure 3

6. Weld the edges of the new mount to the existing mount.

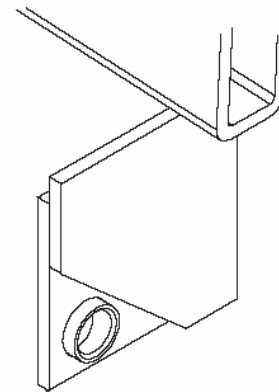


Figure 4

7. Reinstall PTO shaft, radiator support and radiator.