



## Customer Service Bulletin Commercial Business Group

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### Groundsmaster<sup>®</sup> 200 & 300 Series Decks    Date: December 17, 2004

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	30551	240000101-240000258
	30553	240000101-240000241
	30555	240000101-240000183
	30569	240000101-240000231
	30710	240000101-240000175
	30716	240000101-240000185
	30722	240000101-240000392

**Subject:    Deck gearbox oil seal caps may leak**

During manufacturing, cleaning solvent was allowed to enter some of the Gearbox Assemblies (108-1370) in the serial number ranges listed above. This foreign material can cause the Sealing Caps (107-2932 & 107-2935) to dislodge and leak gear oil during the first few hours of operation. If your deck has been operated for more than an hour without issue, no contamination occurred and no corrective action is required. Your Gearbox will operate as designed with the use of Dipstick Plug-Filler (107-2936) originally installed at the factory.

If you have experienced leaking caps, contact your Toro Commercial Products Service Distributor for assistance in replacement of these caps. Leaking caps cannot be reused and will be replaced at no charge while covered by normal warranty.

Dipstick/Vent (108-6587) is now available to replace the Dipstick/Plug-Filler (107-2936). This Dipstick/Vent Assembly will allow any possible trace amounts of solvent in the housing to purge. This vent will open at 3 psi during normal thermal cycling of this assembly during operation. Use of this vent will allow leakage of small amounts of gear oil mist at the vent outlet; the outer surface of the gearbox assembly will be prone to collect dirt and debris. This accumulation can be wiped away daily with a dry cloth to maintain a clean appearance.

Dipstick Vent (108-6587) is currently available through your local Toro Commercial Products Distributor.