



Count on it.

Parts Catalog

**Workman® UTX-D
4 Passenger Utility Vehicle**

Model No. 08103—Serial No. 40000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

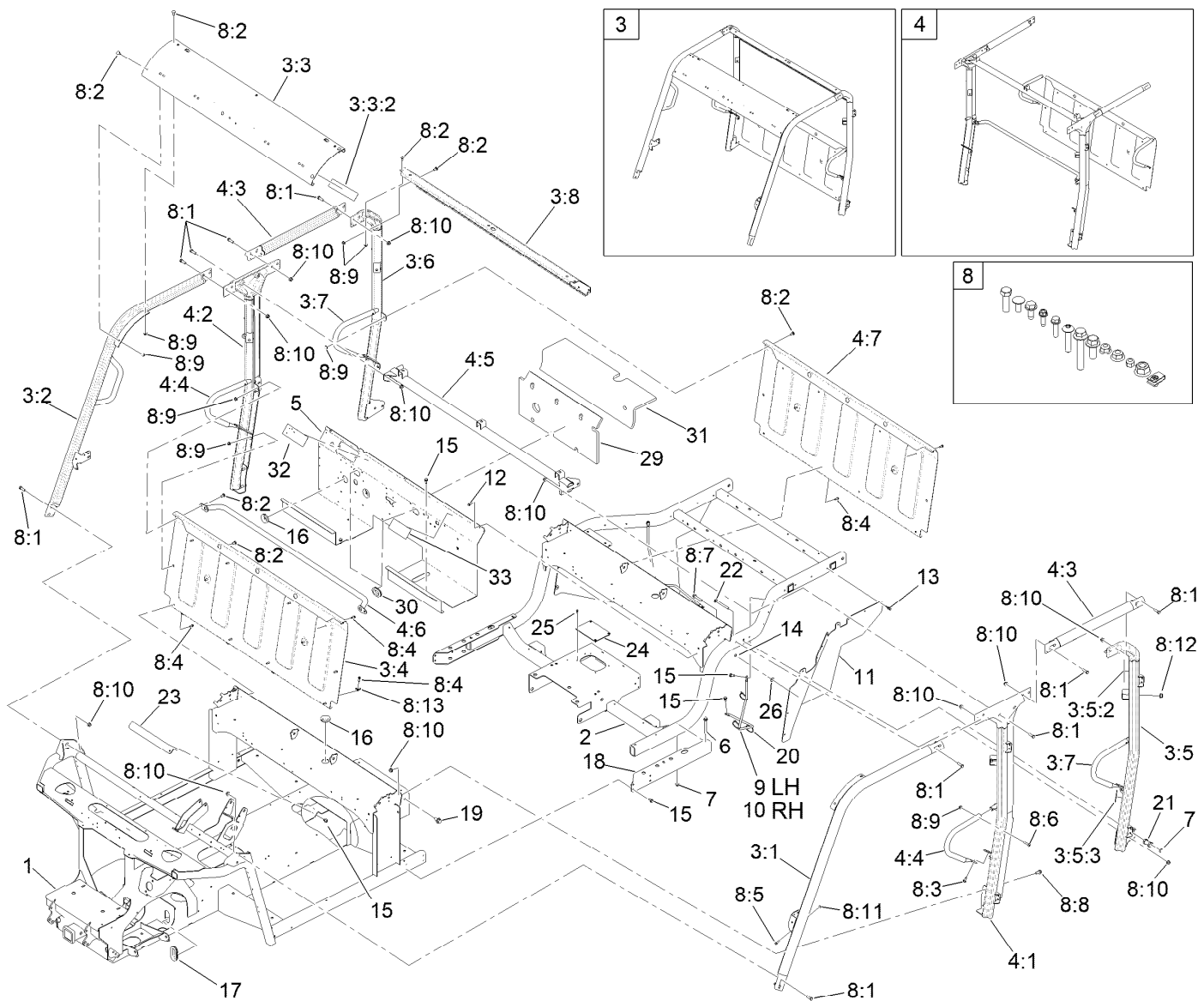
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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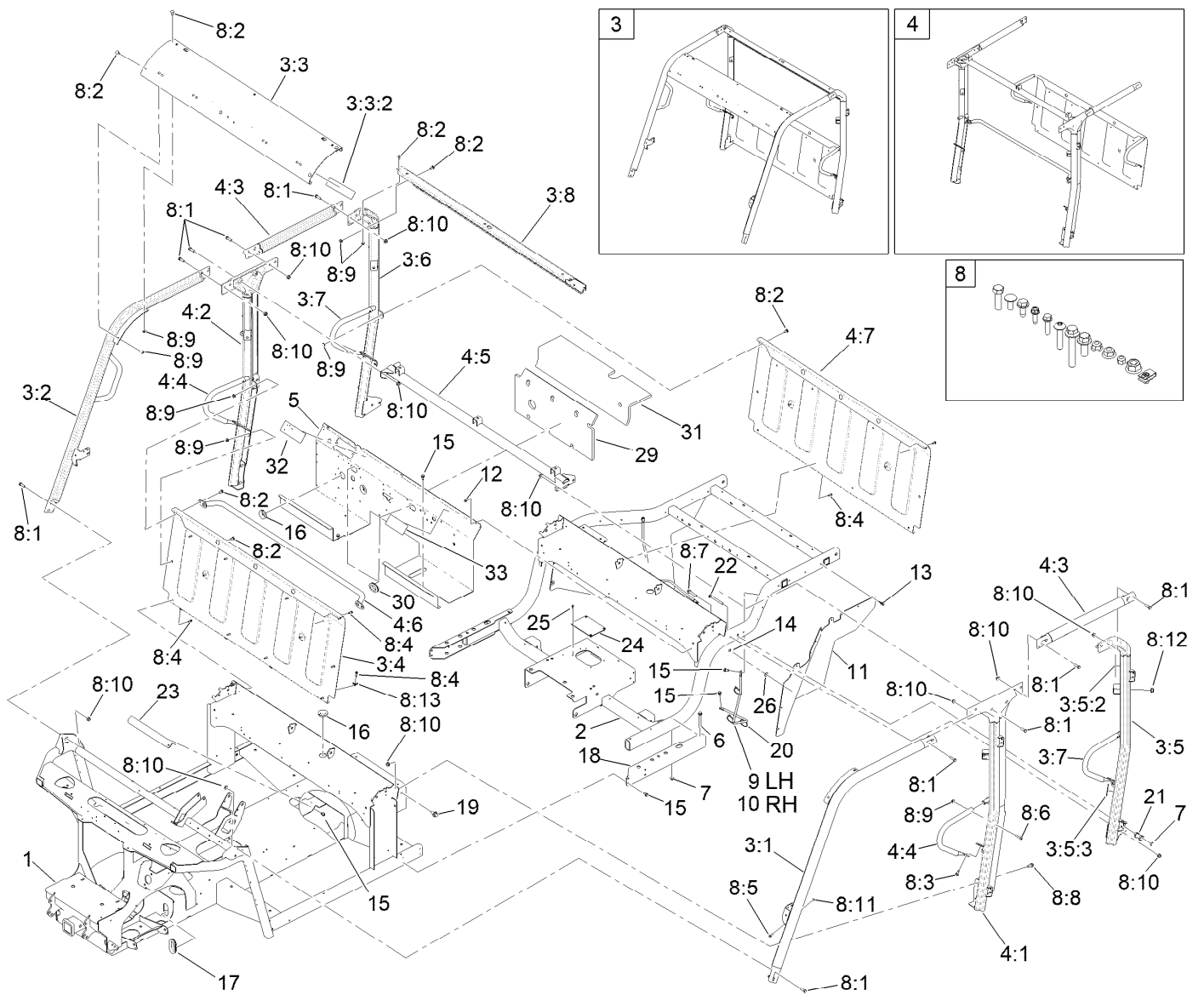
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Frame and ROPS Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	137-6850-03	1	Crew Front Frame ASM [black]	4:2	137-2846-05	1	ROPS Middle Tube ASM-RH [blk-Tx
2	137-2800-03	1	Rear Frame ASM [black]	4:3	137-2848-05	2	ROPS Connector Tube ASM [blk-Tx
3		1	Standard ROPS Kit ●	4:4	138-5787-05	2	Tube-Restraint, Shoulder
3:1	137-2737-05	1	Front ROPS ASM-LH	4:5	137-2835-05	1	ROPS Support Tube ASM [blk-Txt]
3:2	137-2738-05	1	Front ROPS ASM-RH	4:6	137-2916-05	1	Rear Seat Handle ASM [blk-Txt]
3:3	140-2583	1	ROPS Front Crosslink ASM	4:7	138-9438-05	1	Panel-Back, Seat
3:3:2	144-1143	1	Decal-Utx, Safety	5	145-7960-03	1	Panel-Underseat
3:4	138-9438-05	1	Panel-Back, Seat	6	116-4701	4	Screw-HHF
3:5	140-2597	1	LH ROPS Rear Tube ASM	7	104-8301	6	Nut-HF, NI
3:5:2	145-2215	1	Decal-ROPS Safety, Utx	8	144-2296	1	Crew ROPS Hardware Kit
3:5:3	144-2267	1	Decal-Compliance, ROPS	8:1	144-2258	20	Screw-HH
3:6	137-2726-05	1	ROPS Rear Tube ASM-RH	8:2	144-2265	16	Bolt-CARR
3:7	138-5787-05	2	Tube-Restraint, Shoulder	8:3	32144-70	8	Screw-HWHTF
3:8	137-6892-05	1	Crosslink-Rear, ROPS	8:4	49-2040	24	Screw-HWHTF
4		1	Mid ROPS Kit (Crew) ●				
4:1	137-2845-05	1	ROPS Middle Tube ASM-LH [blk-Tx				

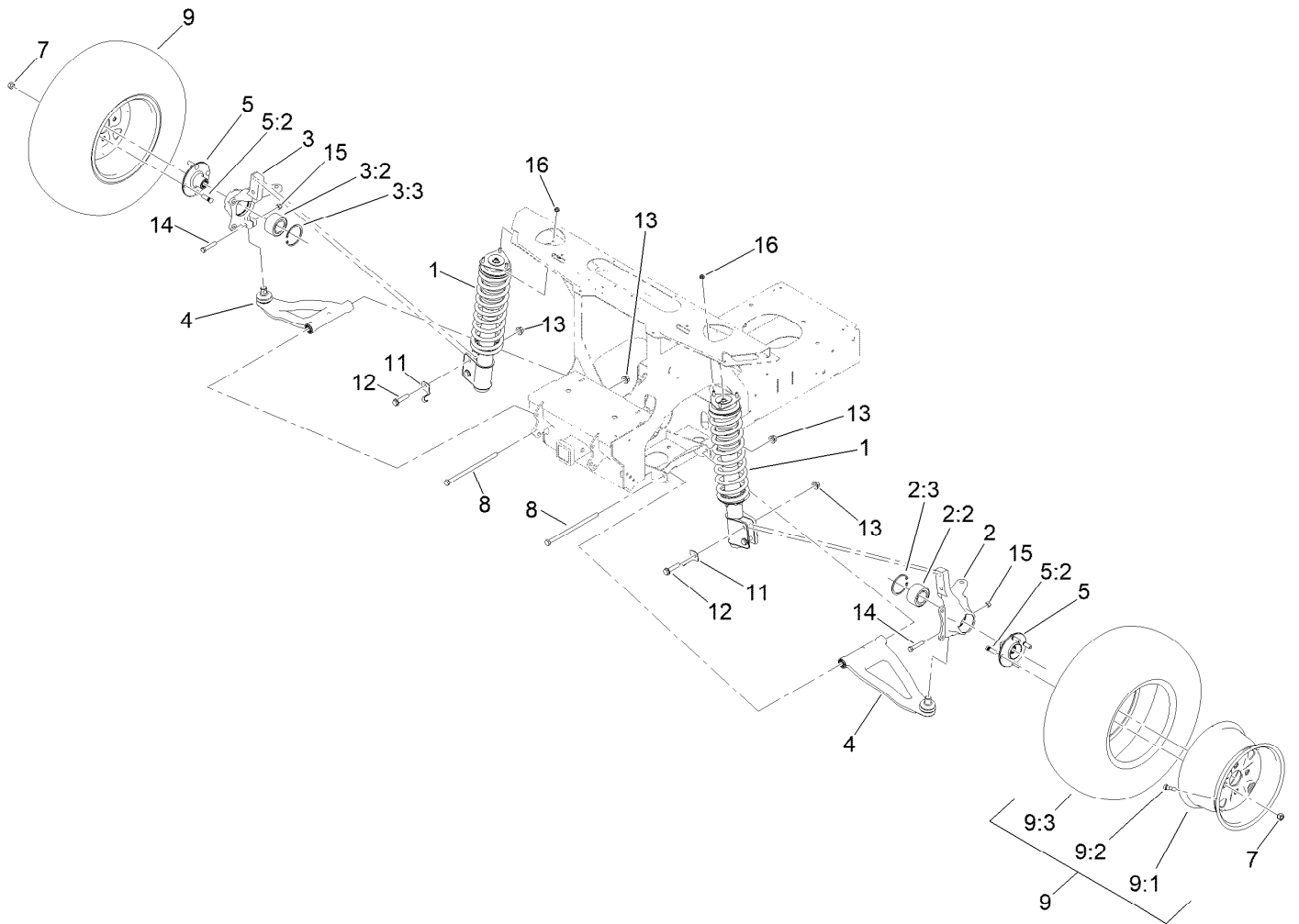
● Not serviced separately



Frame and ROPS Assembly (continued)

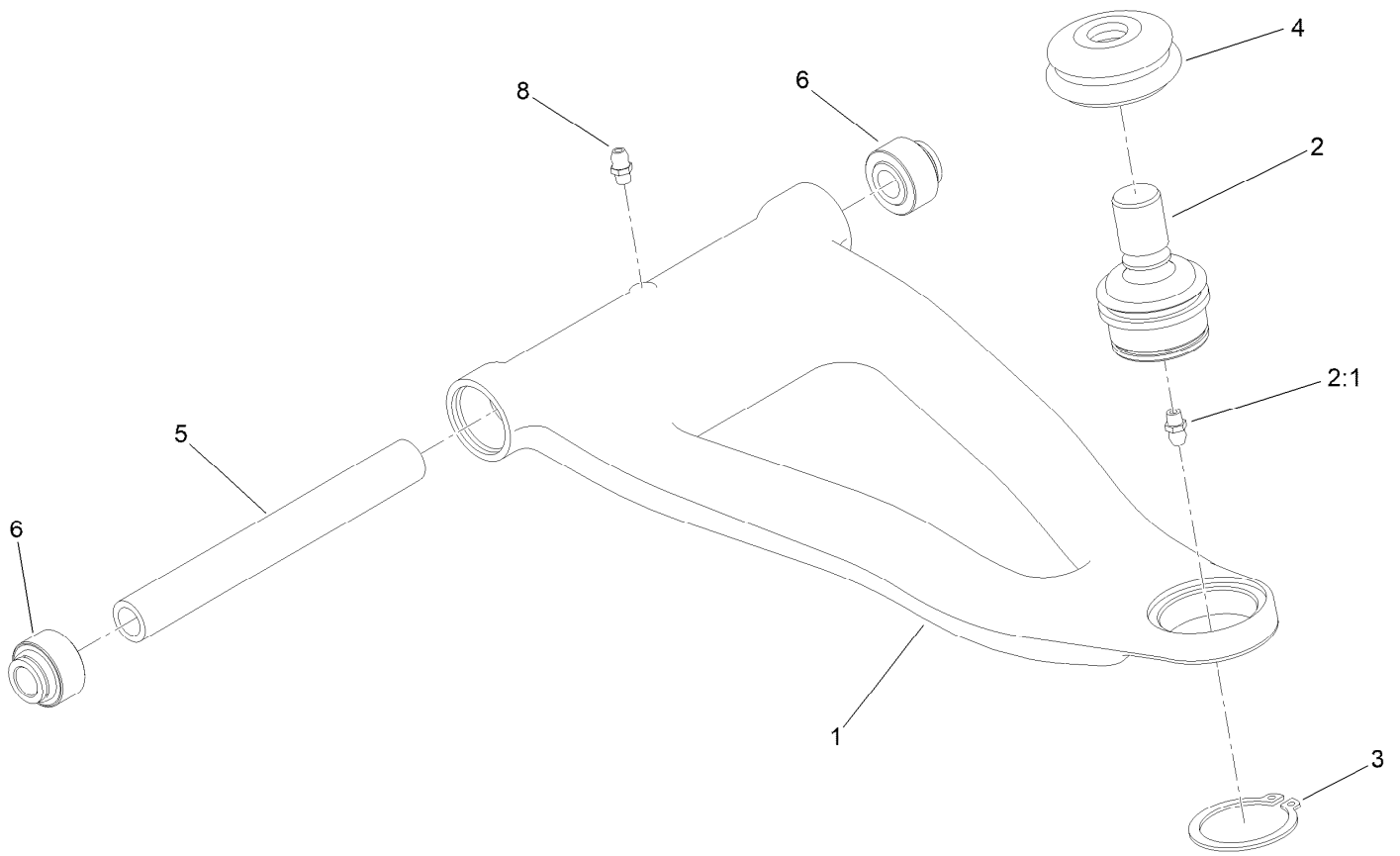
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
8:5	32144-86	2	Screw-HWHTF	16	139-3436	4	Grommet
8:6	126-7439	4	Screw-Torx	17	240-12	1	Grommet-Rubber
8:7	144-2409	2	Screw-HHF	18	139-4433-03	2	Rail-Frame
8:8	3234-42	4	Screw-HHF	19	3234-6	7	Screw-HHF
8:9	104-8300	20	Nut-HF, NI	20	3290-378	6	Tie-Cable
8:10	104-8301	26	Nut-HF, NI	21	140-4775	2	Pin-Latch
8:11	3296-73	2	Nut-Lock, NI	22	3231-37	2	Screw-CARR
8:12	144-2269	4	Nut-HF, NI	23	144-2225-0P	1	Brace-Cross
8:13	107069	4	Clip	24	144-2245	1	Cover-Access
9	139-3432	1	Support-Skirt, LH Side	25	117-1092	4	Screw-PTH
10	139-3433	1	Support-Skirt, RH Side	26	3256-67	6	Washer
11	138-9409	2	Skirt-Side	29	145-7990	1	Foam-Barrier, Heat
12	32144-4	3	Screw-HWH	30	110-5090	1	Grommet
13	125-9622	16	Rivet-Blind	31	145-7998	1	Foam-Barrier, Heat
14	138-5775	6	Screw-Delta Point	32	145-2225	1	Decal-Fuse, Utx
15	32144-70	20	Screw-HWHTF	33	144-2259	1	Decal-Service, Gas

● Not serviced separately



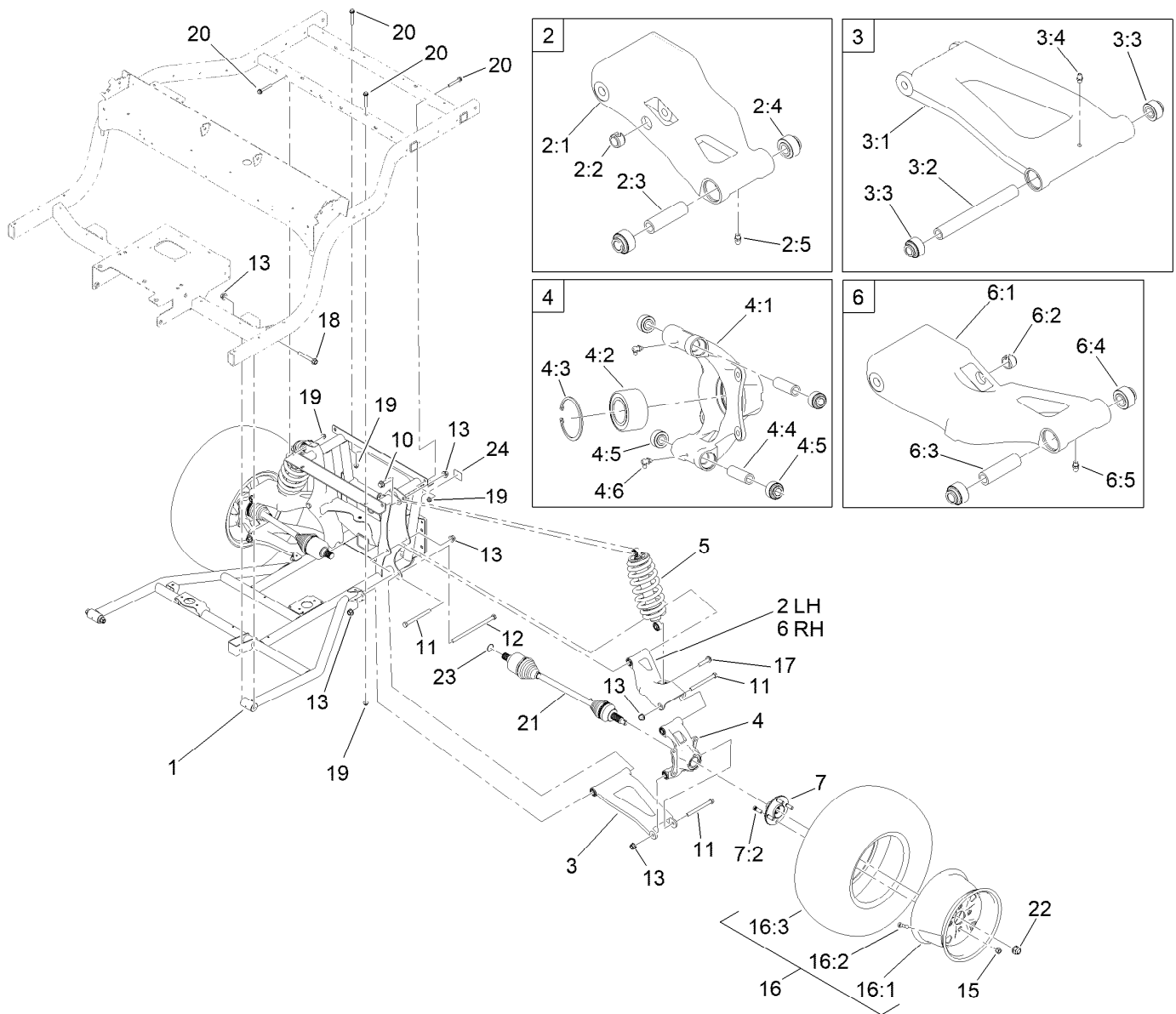
Front Suspension Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	147-2706	2	Strut ASM	8	325-39	2	Screw-HH
2	138-9319	1	Knuckle ASM-Front, LH	9	136-9419	2	Tire/Wheel ASM
2:2	133-7272	1	Bearing-Ball	9:1	136-9418	1	Wheel-12X7-12
2:3	144-2207	1	Ring-Retaining	9:2	232-27	1	Stem-Valve
3	138-9320	1	Knuckle ASM-Front, RH	9:3	137-2689	1	Tire
3:2	133-7272	1	Bearing-Ball	11	137-6766	2	Bracket-Hose, Brake
3:3	144-2207	1	Ring-Retaining	12	3234-46	4	Screw-HHF
4	145-7771	2	Control Arm ASM-Front	13	99-5107	6	Nut-Lock
5	137-6754	2	Hub ASM	14	115-2398	2	Bolt-HH
5:2	137-6760	4	Stud-Wheel	15	3296-48	2	Nut-Hex
7	242-50	8	Nut-Lug	16	112-2844	6	Nut-HF



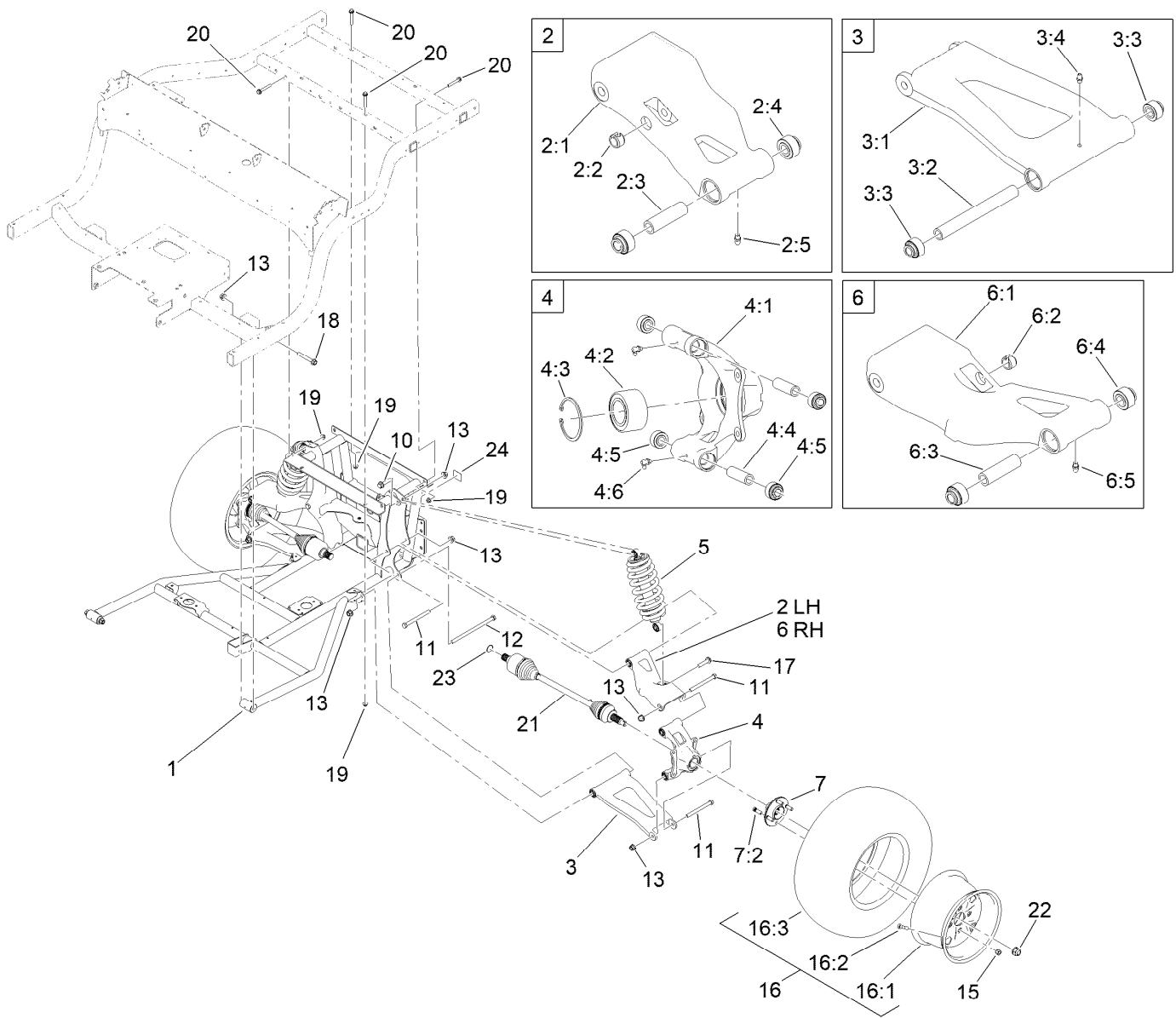
Front Control Arm Assembly No. 145-7771

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7762	1	Control Arm-Front
2	115-2165	1	Ball Joint
2:1	302-5	1	Fitting-Grease
3	32151-104	1	Ring-Retaining, External
4	87-2420	1	Seal-Joint, Ball
5	145-7757	1	Spacer
6	145-7756	2	Bushing-Ball
8	302-60	1	Fitting-Grease



Rear Suspension and Subframe Assembly

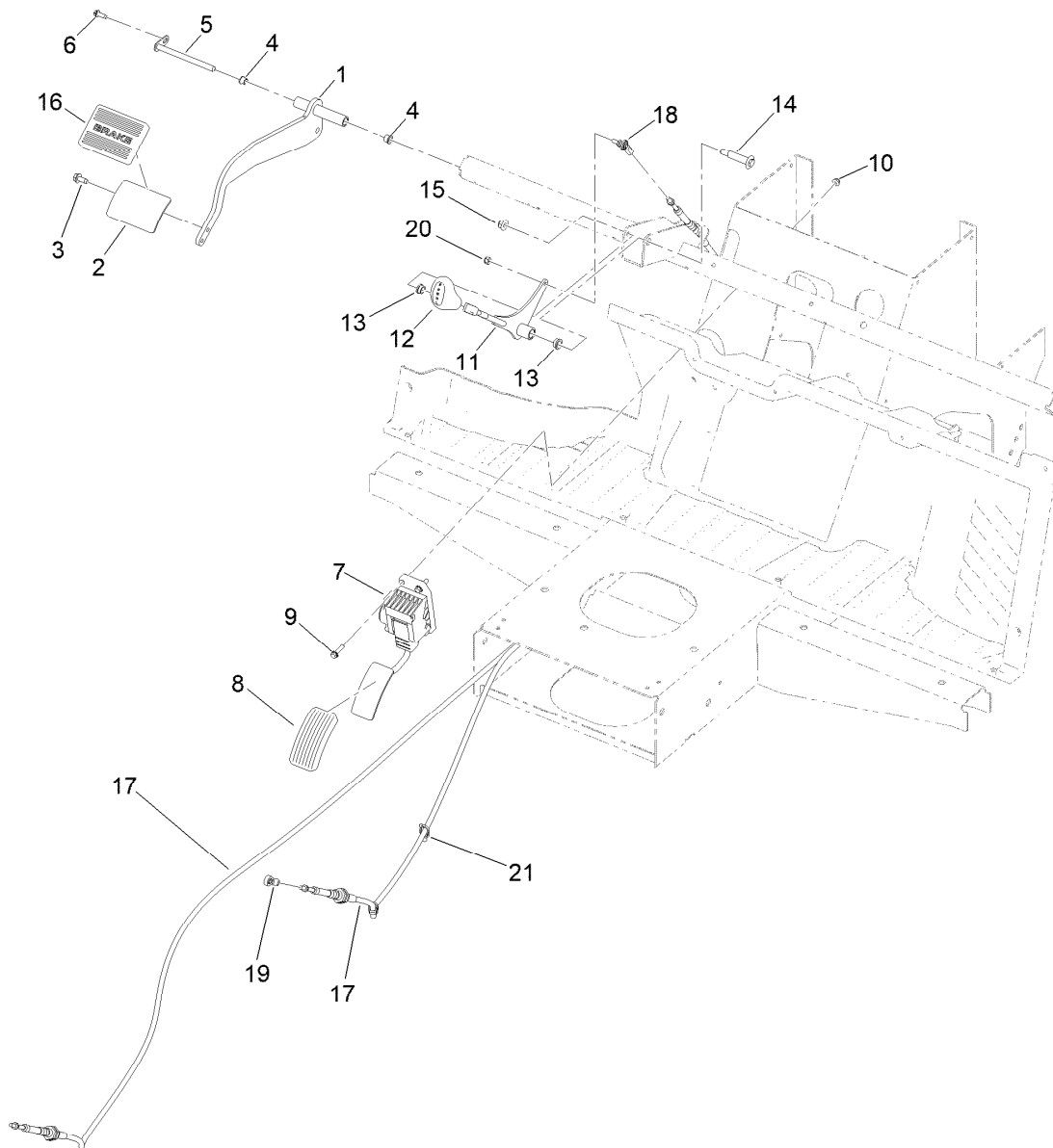
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	139-4592-03	1	Engine Cradle ASM	6	145-7774	1	Control Arm ASM-Rear, RH Upper
2	145-7775	1	Control Arm ASM-Rear, LH Upper	6:1	145-7766	1	Control Arm-Rear Up, RH
2:1	145-7765	1	Control Arm-Rear Up, LH	6:2	137-2659	1	Bushing-Tension
2:2	137-2659	1	Bushing-Tension	6:3	145-7770	1	Spacer
2:3	145-7770	1	Spacer	6:4	145-7756	2	Bushing-Ball
2:4	145-7756	2	Bushing-Ball	6:5	302-5	1	Fitting-Grease
2:5	302-5	1	Fitting-Grease	7	137-6754	2	Hub ASM
3	145-7772	2	Control Arm ASM-Rear	7:2	137-6760	4	Stud-Wheel
3:1	145-7763	1	Control Arm-Rear, Lower	10	3234-27	2	Screw-HHF
3:2	145-7757	1	Spacer	11	325-22	6	Screw-HH
3:3	145-7756	2	Bushing-Ball	12	325-39	2	Screw-HH
3:4	302-5	1	Fitting-Grease	13	99-5107	12	Nut-Lock
4	145-7773	2	Knuckle ASM-Rear	15	242-50	8	Nut-Lug
4:1	145-7764	1	Knuckle-Rear	16	136-9420	2	Tire/Wheel ASM
4:2	133-7272	1	Bearing-Ball	16:1	136-9418	1	Wheel-12X7-12
4:3	144-2207	1	Ring-Retaining	16:2	232-27	1	Stem-Valve
4:4	145-7770	2	Spacer	16:3	137-2690	1	Tire
4:5	145-7756	4	Bushing-Ball	17	3234-46	2	Screw-HHF
4:6	302-60	2	Fitting-Grease	18	114-8419	2	Screw-HHF
5	145-7758	2	Shock/Spring ASM	19	104-8301	8	Nut-HF, NI



Rear Suspension and Subframe Assembly (continued)

Ref.	Part Number	Qty.	Description
20	3234-39	8	Screw-HHF
21	140-2608	2	Cv Axle ASM
22	115-2164	2	Nut-Spindle

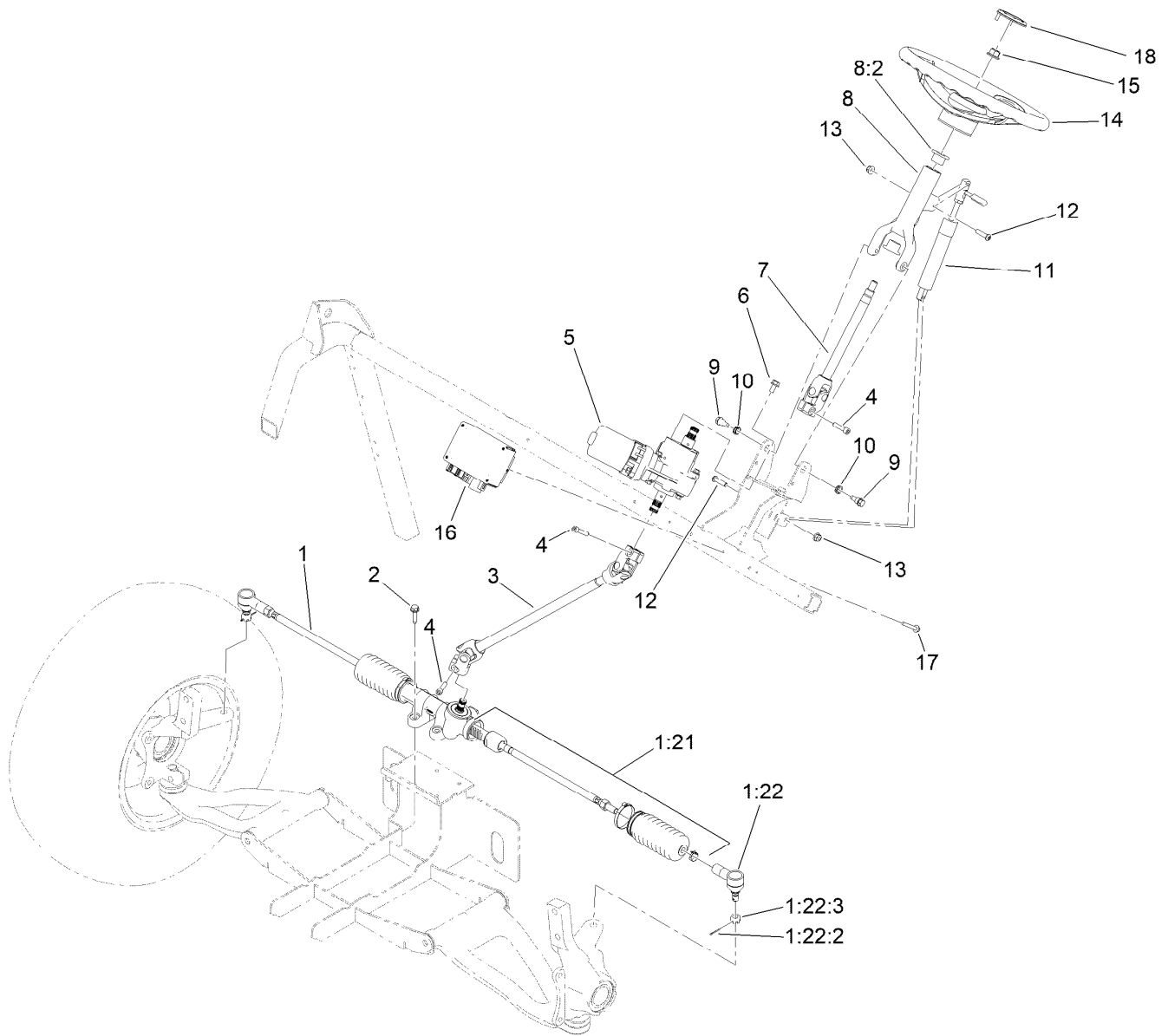
Ref.	Part Number	Qty.	Description
23	119-1156	2	O-Ring
24	145-2205	1	Decal-Load, Towing



Pedals and Controls Assembly

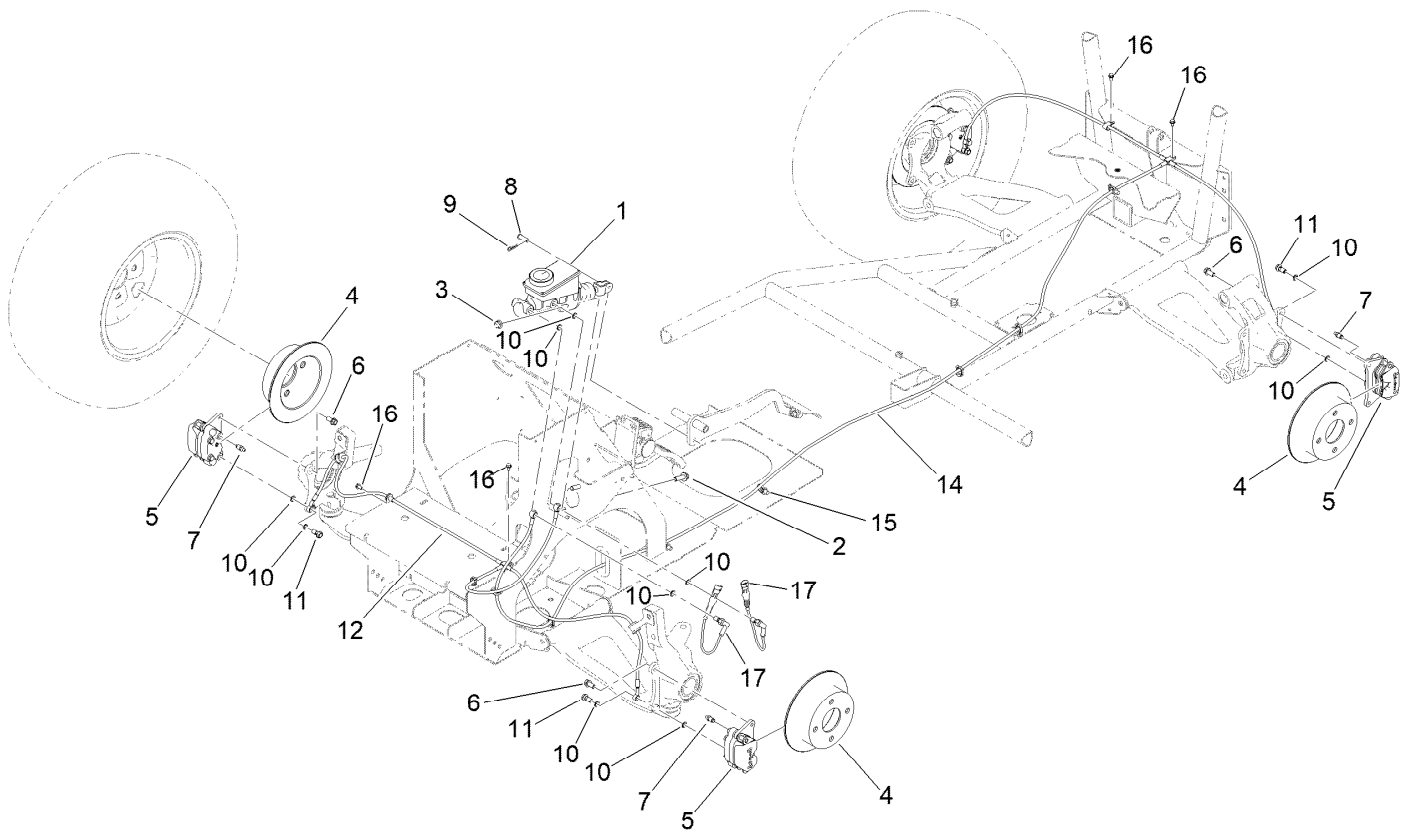
Ref.	Part Number	Qty.	Description
1	138-5761-03	1	Brake Pedal ASM
2	138-5763-03	1	Brake Pedal ASM
3	32144-70	2	Screw-HWHTF
4	256-116	2	Bushing-Flange
5	136-9306	1	Pivot Shaft ASM
6	49-2040	1	Screw-HWHTF
7	144-2740	1	Pedal ASM-Accelerator
8	140-4572	1	Pedal Pad-Throttle
9	120-4654	3	Screw-HHF
10	104-7201	3	Nut-HF, NI
11	145-2108	1	Shifter ASM

Ref.	Part Number	Qty.	Description
12	139-4655	1	Knob-Shifter
13	256-156	2	Bushing-Flange
14	92-1057	1	Bolt-Shoulder
15	104-8301	1	Nut-HF, NI
16	7-3900	1	Pad-Brake
17	140-4652	1	Cable-Shift (Crew)
18	110-2554	1	Rod End-Spherical
19	147-2705	1	Rod End-Spherical
20	3296-3	1	Nut-Lock
21	32180-030	2	Clip-Tie



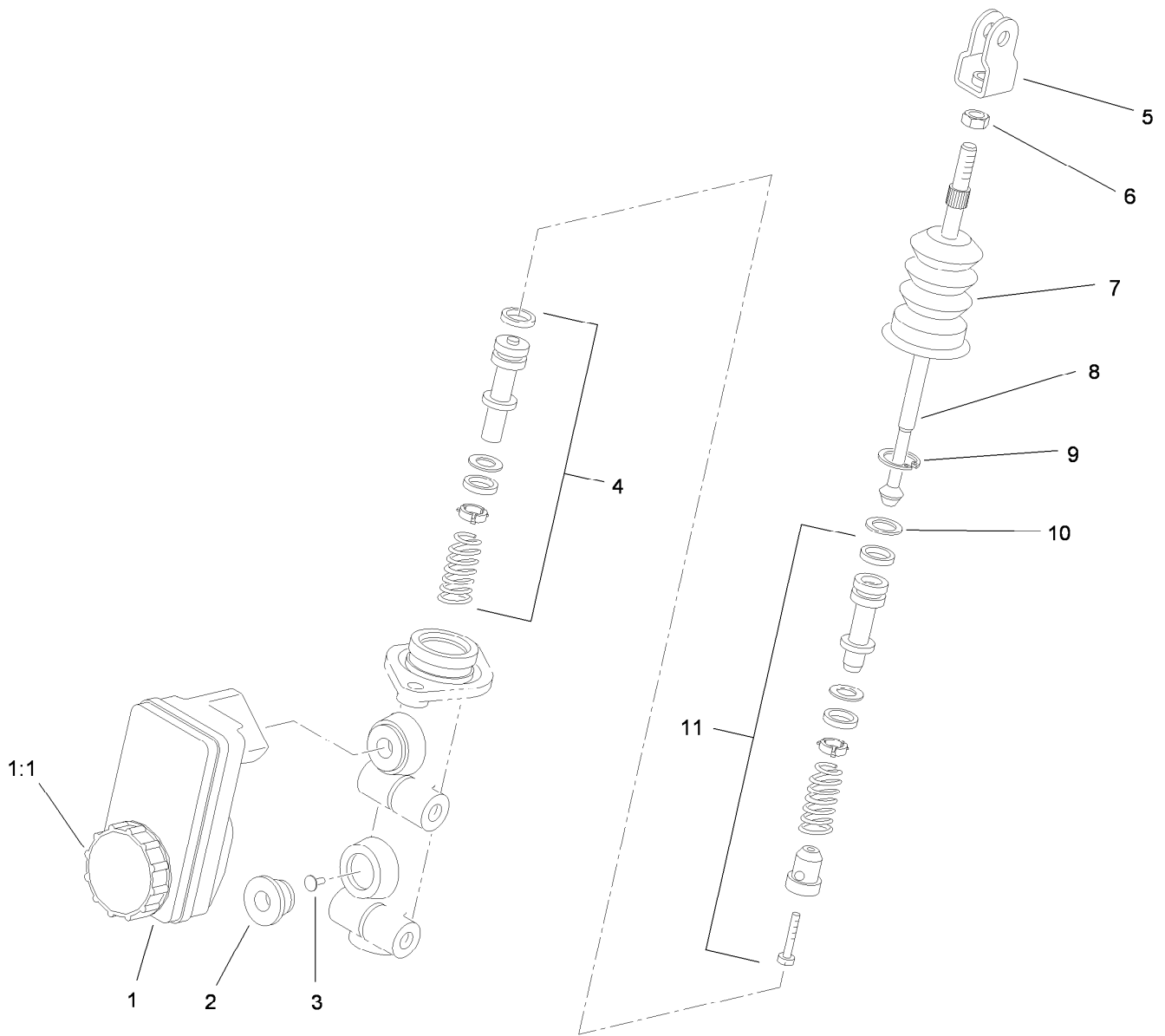
Steering Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-9322	1	Steering Rack ASM	8:2	133-0594	2	Bushing-Flange
1:21	140-4823	1	Kit-Tie Rod ASM, Utx	9	115-1958	2	Bolt-Shoulder
1:22	140-4592	1	Kit-Rod End ASM	10	110-3318	2	Bushing-Snap
1:22:2	3272-42	1	Pin-Cotter	11	137-2827	1	Spring-Gas, Adjustable Stop
1:22:3	140-2493	1	Nut-Hex, Slotted	12	3290-511	2	Screw-HSBH
2	32144-49	4	Screw-HWHTF	13	130-6655	2	Nut-Flange, NI
3	138-3347	1	Steering Shaft ASM	14	138-5773	1	Wheel-Steering
4	3274-18	3	Screw-HSH	15	99-5107	1	Nut-Lock
5	138-3348	1	Motor-Power Steering	16	138-3349	1	Controller-Power Steering
6	33104-016	3	Screw-HHF	17	33103-050	2	Screw-HHF
7	138-3344	1	Upper Steering Shaft ASM	18	131-3630	1	Cap-Wheel, Steering
8	139-4439	1	Tilt Steering Column ASM				



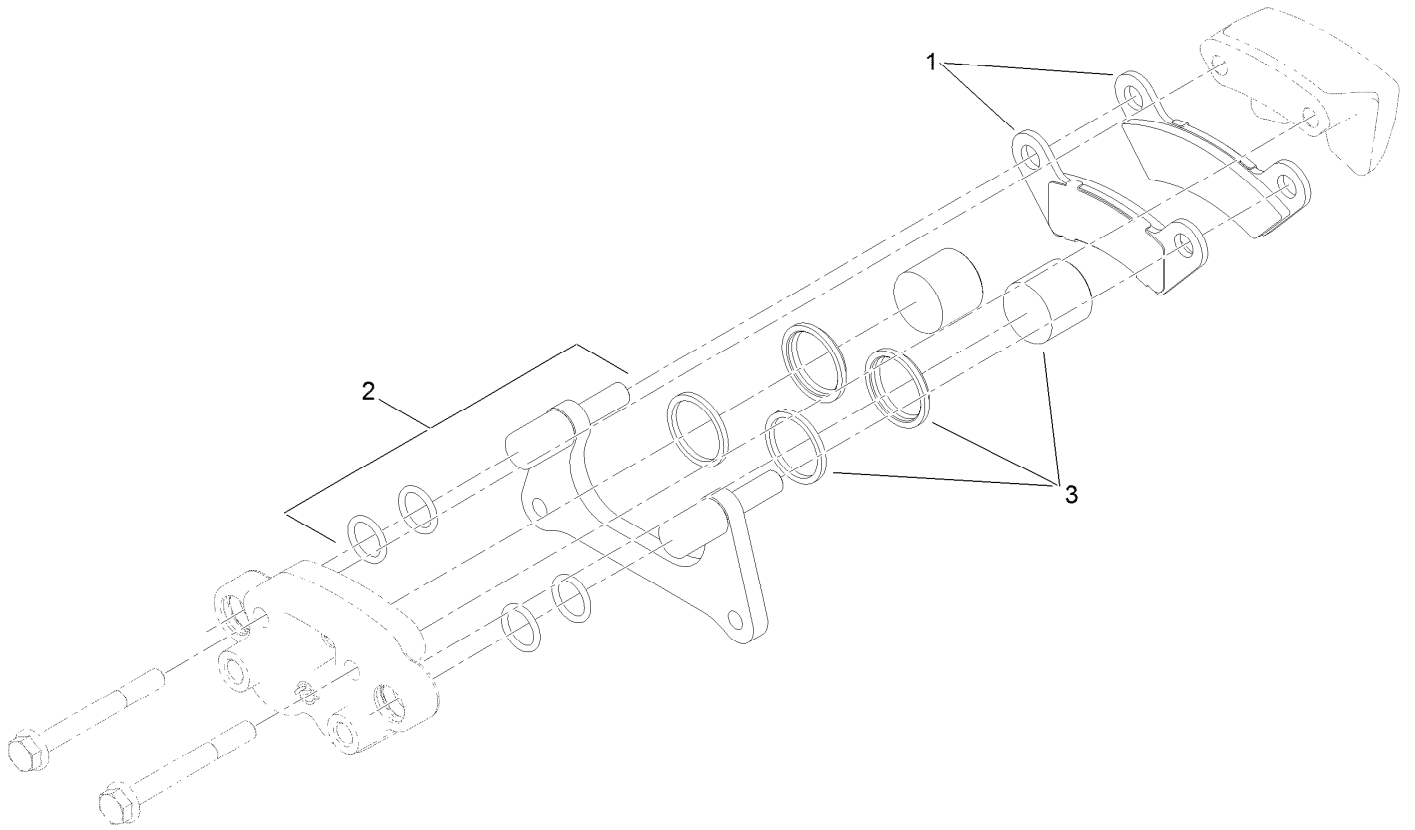
Brake Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-6782	1	Master Cylinder ASM	10	115-2341	12	Washer-Banjo
2	119-4061	2	Screw-HHF	11	120-4875	4	Bolt-Flange, Banjo
3	104-8301	2	Nut-HF, NI	12	137-6768	1	Hose ASM-Brake, Front
4	133-7273	4	Rotor-Brake	14	139-4403	1	Hose ASM-Brake, Rear (Extended)
5	127-7424	4	Brake Caliper ASM	15	32180-030	9	Clip-Tie
6	144-5550	8	Screw-Spl	16	32144-4	4	Screw-HWH
7	119-9509	4	Screw-Bleed	17	144-2227	2	Switch-Brake, Pressure
8	283-2	1	Pin-Clevis				
9	1-806003	1	Pin-Cotter				



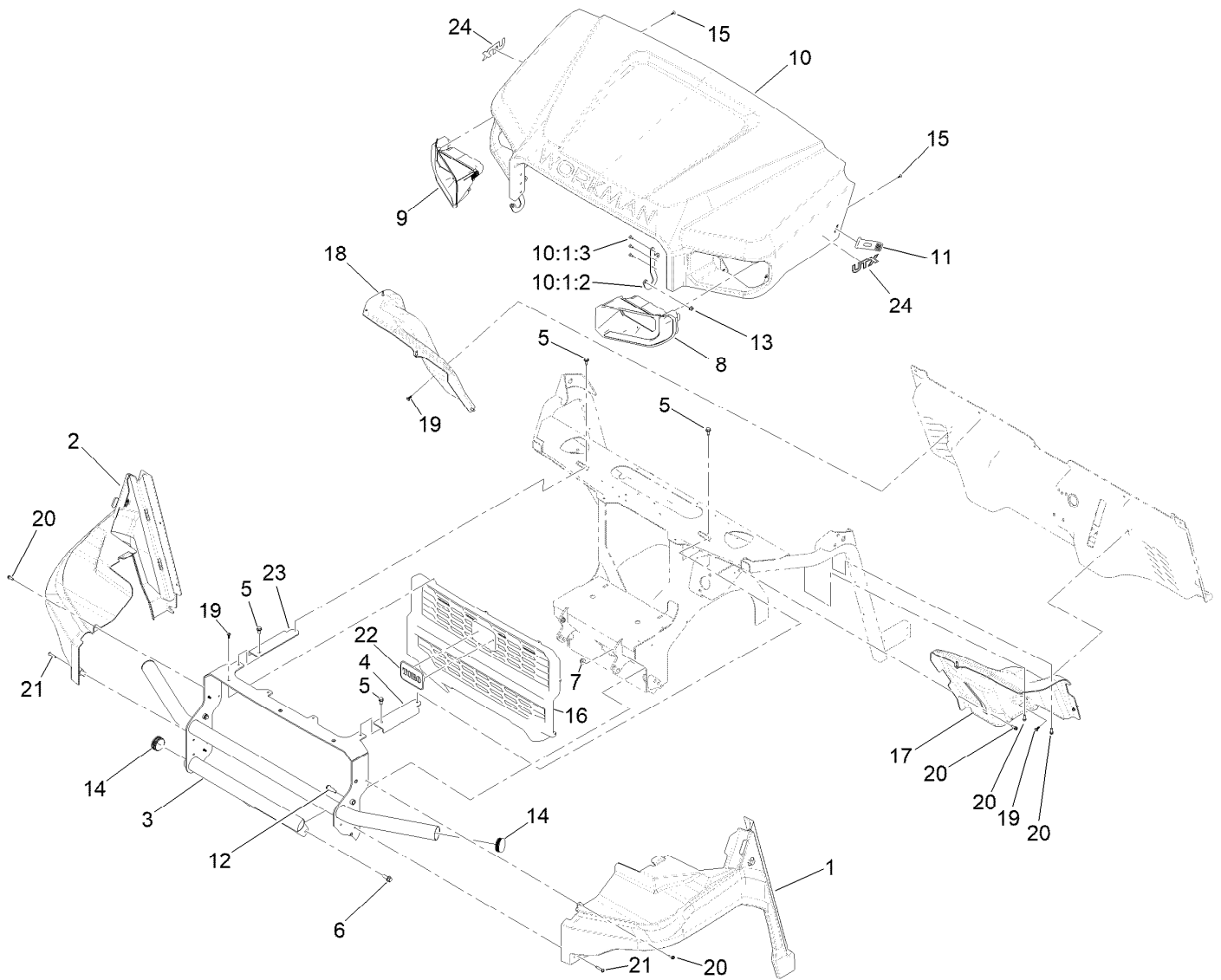
Master Cylinder Assembly No. 104-6782

Ref.	Part Number	Qty.	Description
1	104-6845	1	Reservoir ASM
1:1	92-4112	1	Cap ASM
2	93-8971	2	Seal-Port, Flange
3	92-4103	1	Pin-Stop
4	92-4102	1	Secondary Piston ASM
5	92-4110	1	Clevis
6	21-0360	1	Nut-Hex
7	94-5209	1	Cover-Dust
8	94-5210	1	Rod-Push
9	92-4109	1	Ring-Snap
10	92-4108	1	Retainer-Washer
11	92-4101	1	Primary Piston ASM



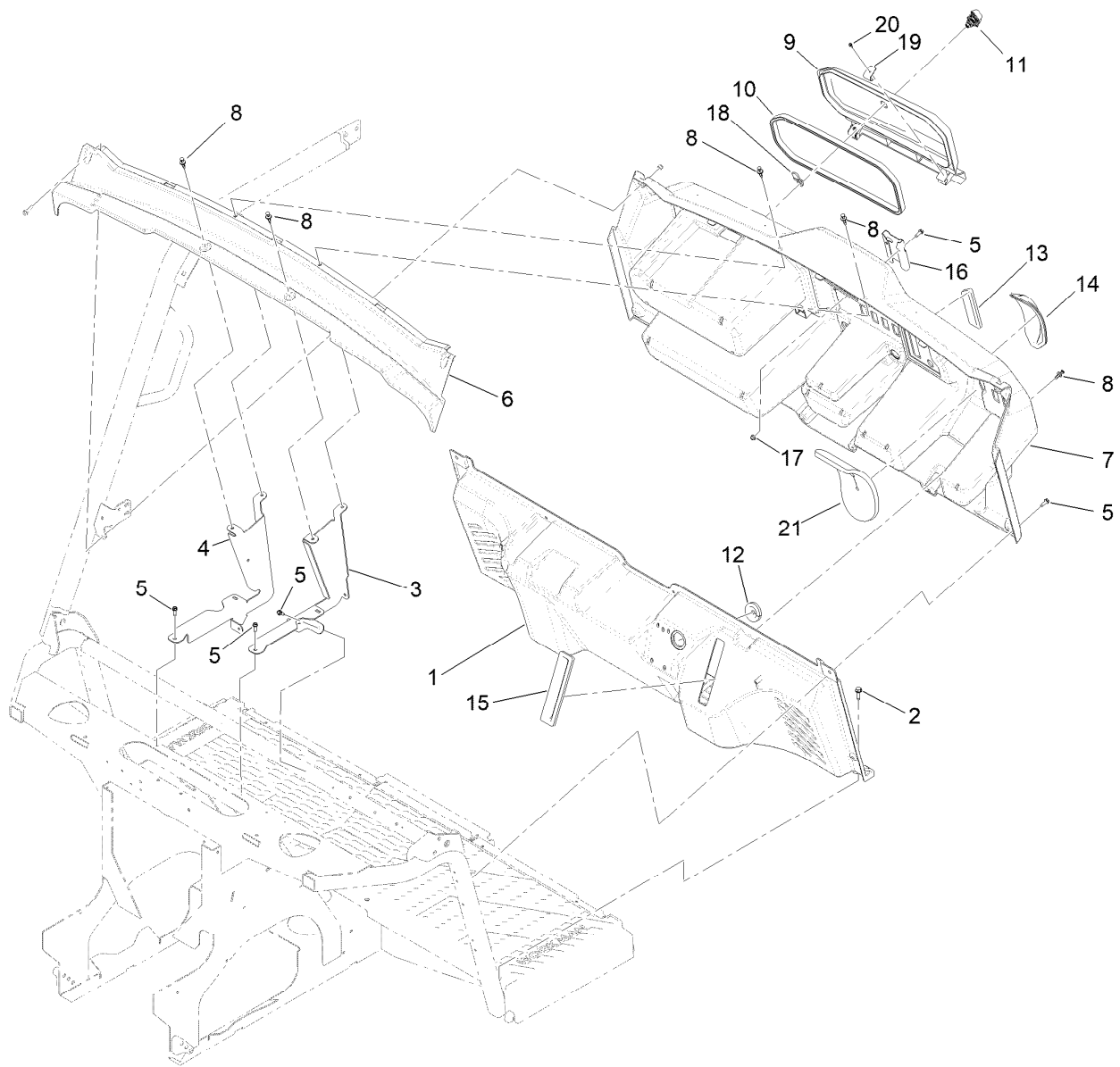
Brake Caliper Assembly No. 127-7424

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-0628	1	Brake Pad Kit
2	119-9511	1	Bracket Kit
3	133-0614	1	Piston Kit



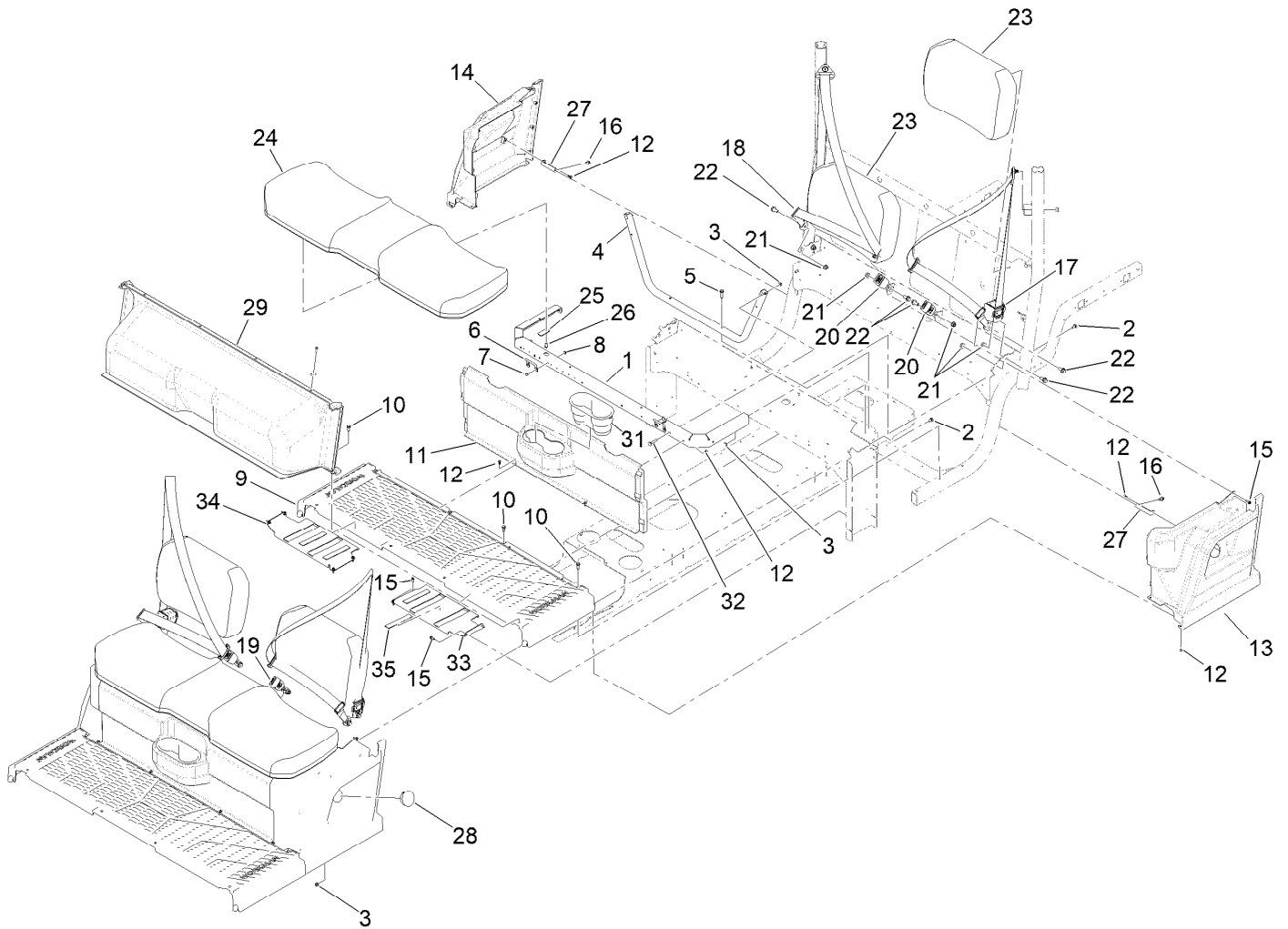
Hood and Front Fender Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-2816SP	1	Fender-Front, LH	12	136-7192	2	Bolt-Shoulder, HHF
2	137-2817SP	1	Fender-Front, RH	13	104-8300	2	Nut-HF, NI
3	136-9540	1	UTV Bumper ASM	14	137-6827	4	Plug-Plastic
4	144-2421-05	1	Bracket-Mount, Utx Bumper [blk-Txt]	15	139-3430	8	Screw-Bhf
5	32144-70	4	Screw-HWHTF	16	140-4646	1	Grill-Utx
6	3234-42	2	Screw-HHF	17	138-5765	1	Fender-Inner, LH
7	104-8301	2	Nut-HF, NI	18	138-5766	1	Fender-Inner, RH
8	138-5778	1	Headlight ASM, LH	19	138-5775	9	Screw-Delta Point
9	138-5779	1	Headlight ASM, RH	20	49-2040	12	Screw-HWHTF
10	137-6820SP	1	UTV Hood ASM	21	132-6777	2	Screw-Twh Thd Roll
10:1:2	137-6817	2	Bracket-Pivot, Hood	22	144-2294	1	Emblem-Toro
10:1:3	114439	6	Rivet-Blind	23	144-2423-05	1	Bracket-Mount, Utx Bumper [blk-Txt]
11	137-6856	2	Strap-Hood	24	144-1145	2	Decal-Utx, Emblem



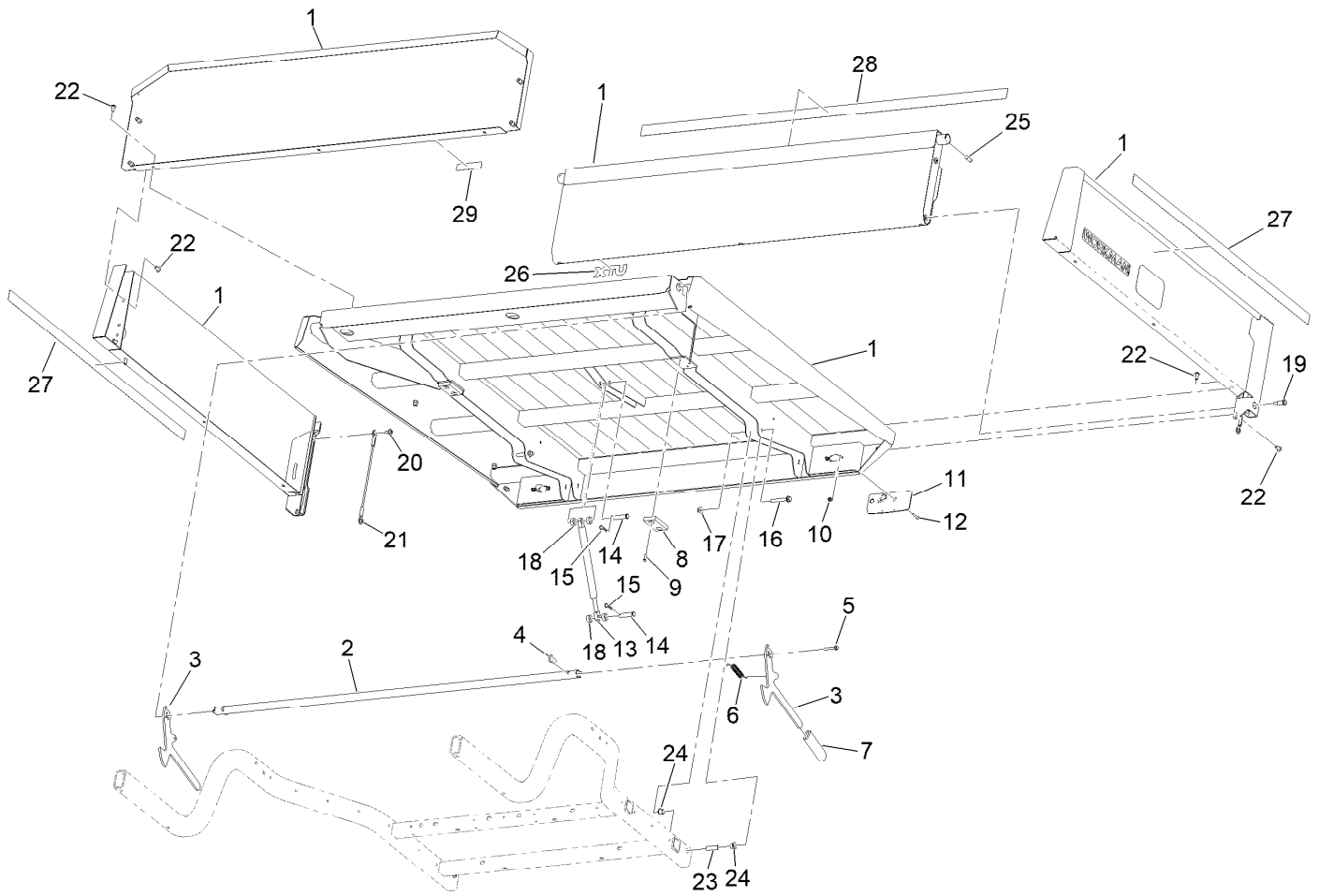
Dash Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-2749SP	1	Footboard	12	139-3436	1	Grommet
2	701243	4	Screw-Thd Roll, HWH	13	139-3487	1	Grommet-Shifter
3	145-2174-03	1	Bracket-Dash, LH	14	139-3488	1	Grommet-Steering Column
4	145-2178-03	1	Bracket-Dash, RH	15	139-3489	1	Grommet-Brake Pedal
5	49-2040	10	Screw-HWHTF	16	139-3449-05	1	Bracket-Mount, Radio
6	138-0041SP	1	Panel-Windshield, Dash	17	104-7201	2	Nut-HF, NI
7	138-0040SP	1	Dash	18	140-4680	1	Cam-Latch, Quarter Turn
8	125-9622	8	Rivet-Blind	19	145-0840	2	Bracket-Glove Box
9	138-0039SP	1	Door-Glove Box	20	32144-42	2	Screw-Thd Form, HWH
10	139-3462	1	Seal-Door, Glove Box	21	147-2822	1	Seal-Foam, Steering Column
11	140-4679	1	Latch-Quarter Turn				



Seat Base Assembly

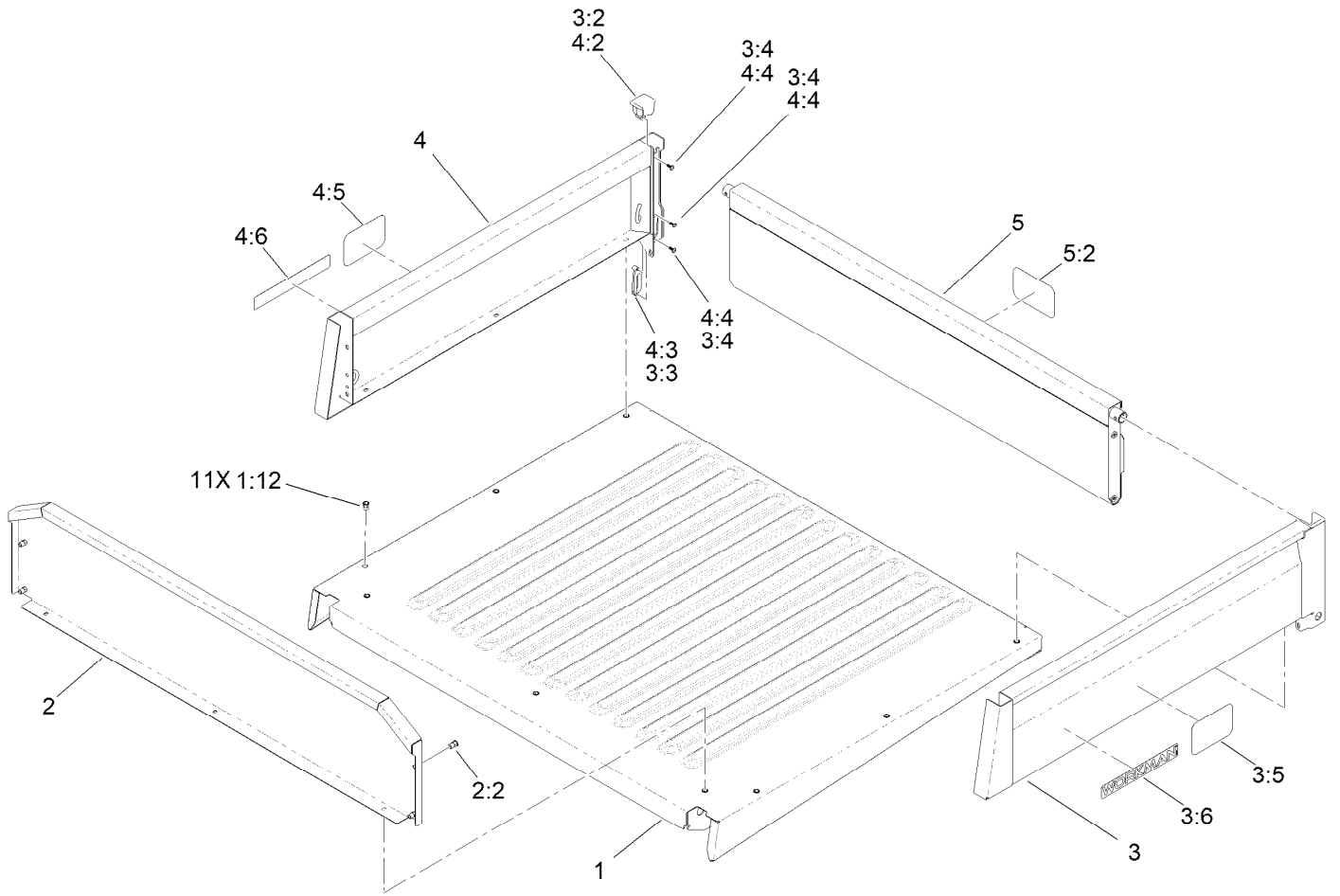
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-6896-03	2	Frame-Seat, Bottom	18	140-2677	2	Retractor-Seat Belt, RH
2	3230-23	4	Bolt-CARR	19	140-2678	1	Buckle-Seat Belt, W/Switch
3	104-8300	8	Nut-HF, NI	20	140-2679	3	Buckle-Seat Belt
4	137-2746-03	2	Tube-Support, Seat	21	144-2269	12	Nut-HF, NI
5	32144-57	4	Screw	22	144-2289	12	Screw-HHF
6	137-6888	4	Wire-Hinge	23	138-9420	4	Seat Backrest ASM
7	321-3	8	Screw-HH	24	138-9419	2	Bench Seat Bottom ASM
8	104-7201	8	Nut-HF, NI	25	145-7954	4	Bracket-Hinge, Seat
9	137-6874SP	2	Plate-Floor	26	3274-55	4	Screw-HSBH
10	701243	12	Screw-Thd Roll, HWH	27	138-9411	2	Support-Panel-Side
11	137-6875SP	2	Panel-Seat Base	28	136-9791	1	Plug-Panel
12	138-5775	28	Screw-Delta Point	29	137-2949	1	Panel-Rear, Seat
13	137-2813SP	2	Panel-Seat Base, LH	31	139-3454	2	Cup Holder
14	137-2814SP	2	Panel-Seat Base, RH	32	3230-5	4	Bolt-CARR
15	49-2040	12	Screw-HWHTF	33	145-2183-03	1	Bracket-Stiffener, Footboard
16	32144-70	2	Screw-HWHTF	34	145-2184-03	1	Bracket-Stiffener, Footboard
17	140-2676	2	Retractor-Seat Belt, LH	35	145-2182	4	Adhesive-Strip



Cargo Bed Assembly

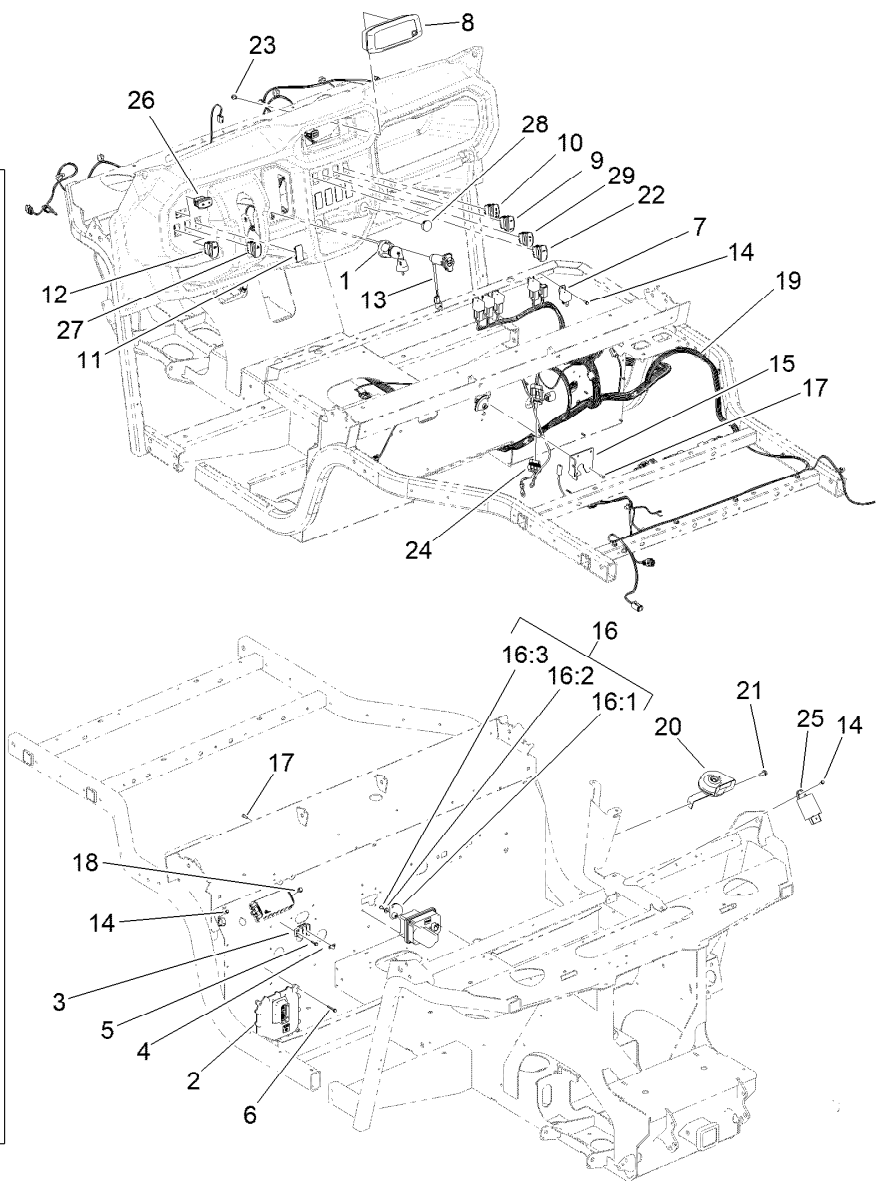
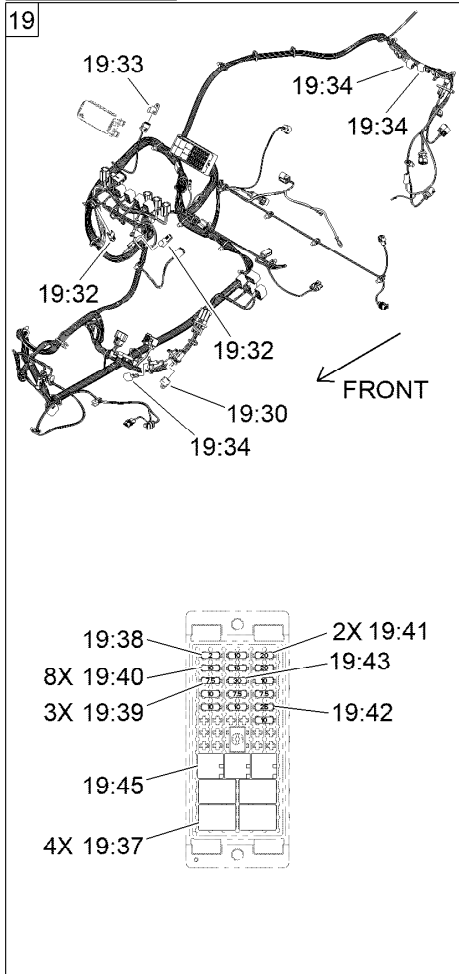
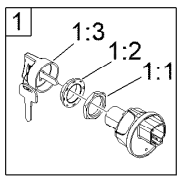
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Cargo Bed Kit ●	16	3234-39	2	Screw-HHF
2	139-4421-03	1	Tube-Latch	17	104-8301	2	Nut-HF, NI
3	145-2001	2	Latch-Bed	18	66-6500	4	Spacer-Wheel
4	139-4422	2	Plate-Threaded	19	136-7192	2	Bolt-Shoulder, HHF
5	32105-18	2	Screw-HHF	20	120-9471	4	Bolt-Shoulder
6	140-2663	2	Spring-Extension	21	130-5726	2	Lanyard
7	1-633268	2	Grip-Lever	22	126-6268	15	Screw-TTH
8	93-9719	2	Block-Wear	23	144-2211	2	Sleeve-Pivot, Bed
9	3274-69	4	Screw-HSBH	24	125-5239	4	Bushing-Flange
10	120-4578	4	Nut-HF	25	133-7146	2	Plug-Tailgate, Anti-Rattle
11	139-2071	2	Light-Rear Tail/Stop/Turn	26	144-1145	1	Decal-Utx, Emblem
12	3250-52	4	Screw-PPH	27	144-2277	2	Decal-Red Stripe, 43"
13	139-4417	1	Spring-Gas	28	144-2281	1	Decal-Red Stripe, 55.25"
14	283-5	2	Pin-Clevis	29	144-2293	1	Decal-Cargo Bed Safety, Crew
15	3290-467	2	Pin-Hair				

● Not serviced separately



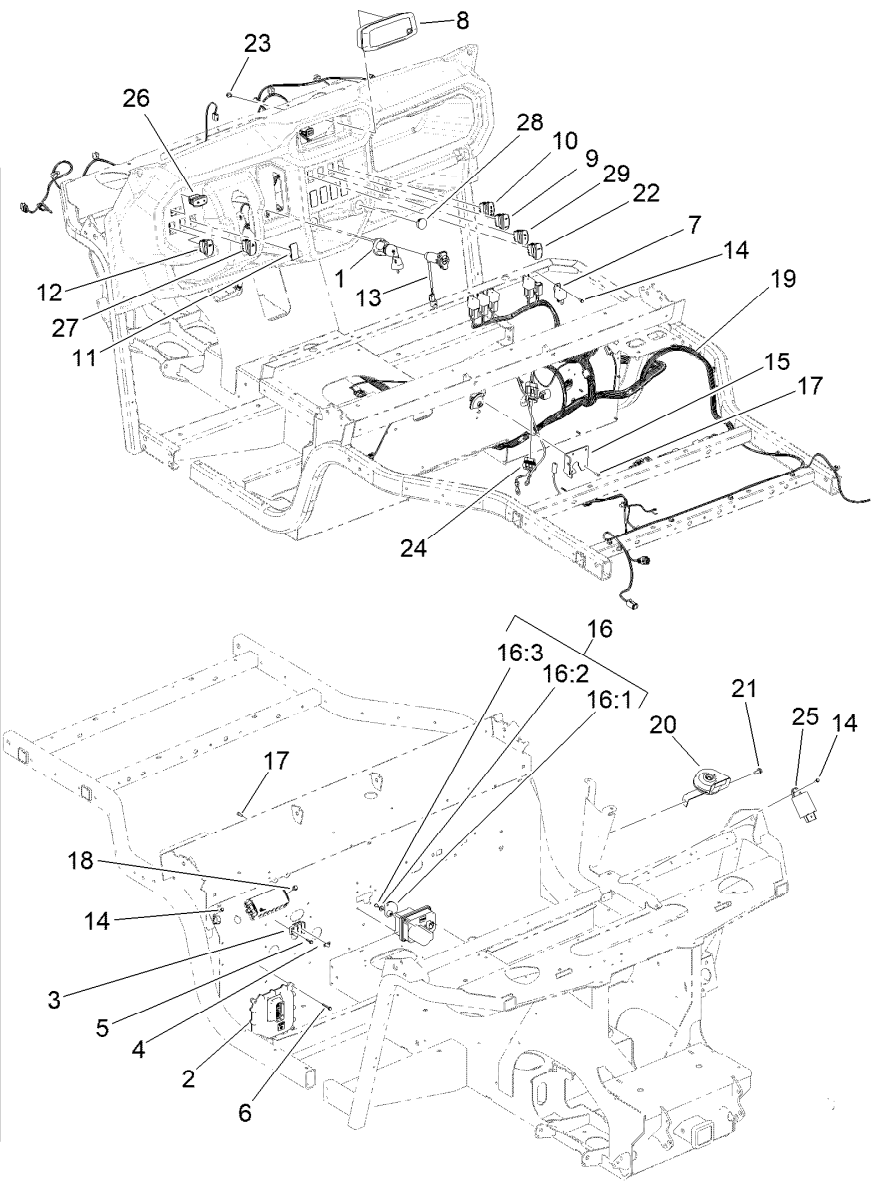
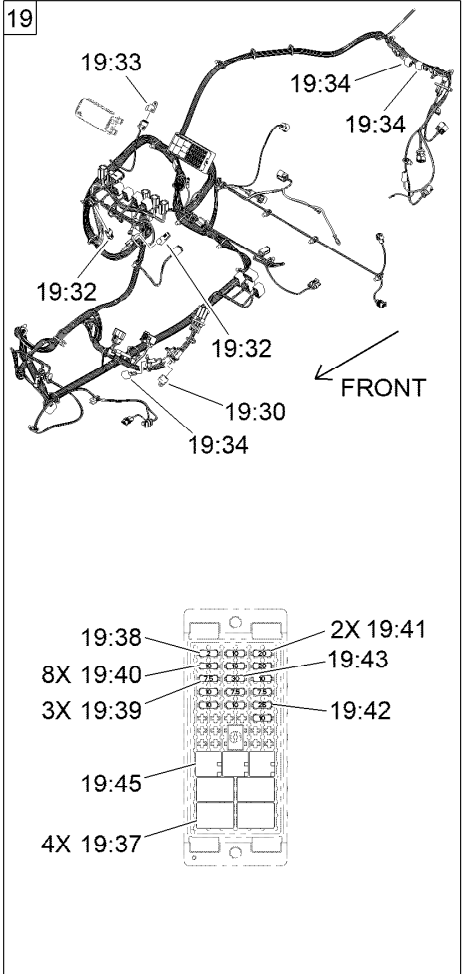
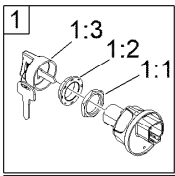
Cargo Bed Kit Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4420	1	Flat Bed ASM	3:6	140-4835	1	Decal-Workman, Gray
1:12	138-2899	11	Nut-Clinch	4	140-4635	1	Bed Side ASM, RH
2	140-4675	1	Panel ASM-Front, Bed	4:2	140-2690	1	Retainer-Tailgate
2:2	138-2899	4	Nut-Clinch	4:3	139-4690	1	Bushing-Tailgate
3	140-4625	1	Bed Side ASM, LH	4:4	138-5775	3	Screw-Delta Point
3:2	140-2690	1	Retainer-Tailgate	4:5	105-1217	1	Decal
3:3	139-4690	1	Bushing-Tailgate	4:6	140-4835	1	Decal-Workman, Gray
3:4	138-5775	3	Screw-Delta Point	5	144-2275	1	Tailgate ASM
3:5	105-1217	1	Decal	5:2	105-1217	1	Decal



Electrical Assembly

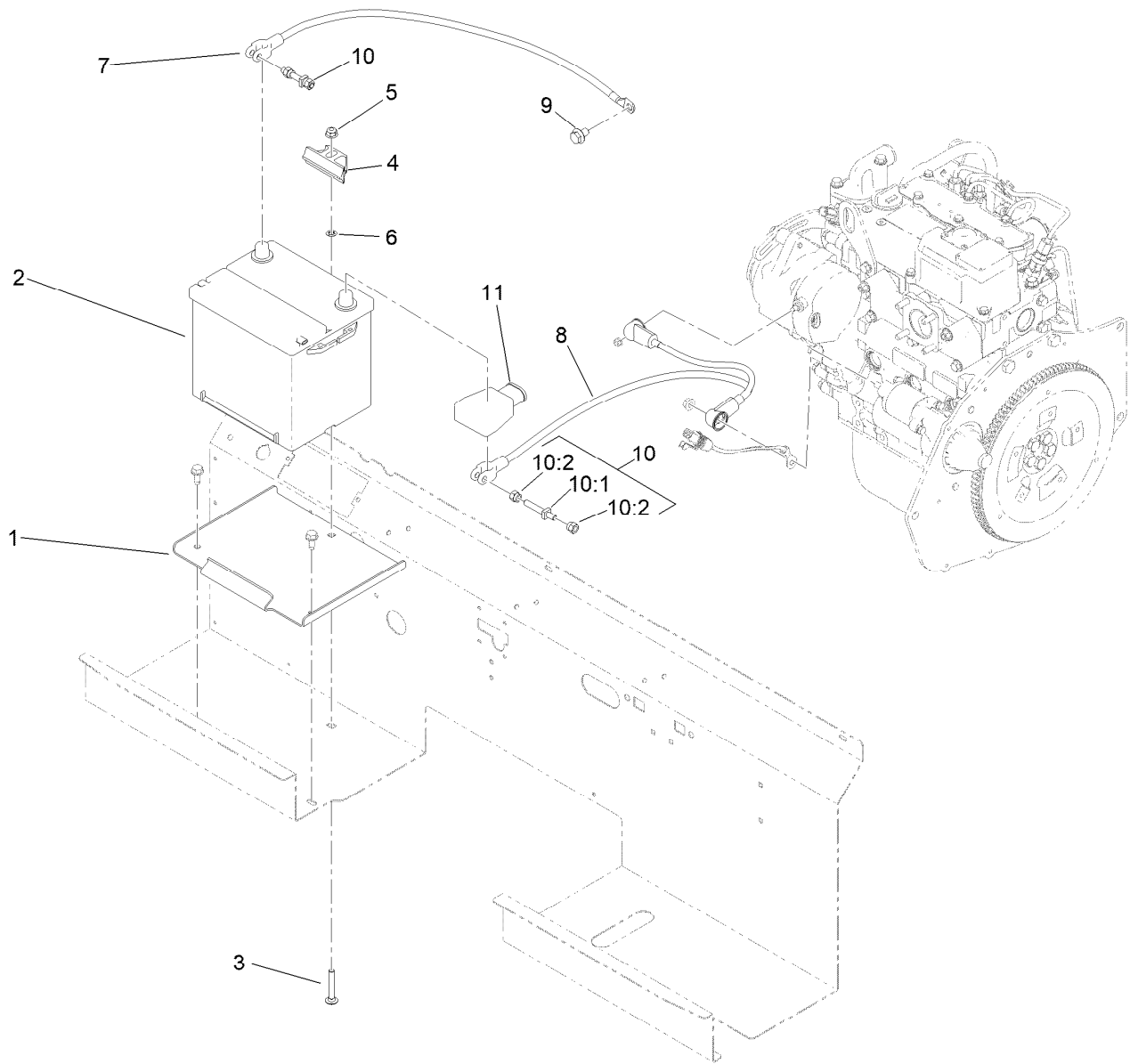
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	121-5159	1	Switch-Ignition	16:1	137-9945	1	Bellcrank-Actuator, Throttle
1:1	121-5160	1	Nut-Hex	16:2	111-6953	1	Washer Plain
1:2	122-2704	1	Nut-Face, M22 (Plastic)	16:3	47-2830	1	Screw
1:3	121-5162	1	Set-Key, Ignition	17	60-6910	4	Screw-HH
2	127-2770	1	Controller	18	33103-012	2	Screw-HHF
3	42862	1	Block-Terminal, Ground	19	122-2167	1	Harness-Wire, Utx Diesel 4 Passenger
4	42863	1	Strip-Jumper	19:30	32180-156	1	Cap-Plug, 6 Way
5	100-4351	2	Screw-HWH	19:32	32180-282	2	Resistor-120 Ohm
6	32144-110	4	Screw-HWH	19:33	32180-089	1	Cap-Plug, 3 Way
7	99-7435	5	Relay	19:34	100-4918	3	Diode
8	136-9450	1	Cluster-Instrument	19:37	126-3991	4	Relay-Micro
9	144-2440	1	Switch-Rocker, On-None-On	19:38	121-8861	1	Fuse-Mini Blade, 2 Amp
10	144-2445	1	Switch-Rocker, On-On-On	19:39	121-8865	3	Fuse-Mini Blade, 7.5 Amp
11	99-7420	5	Plug-Hole	19:40	121-8866	8	Fuse-Mini Blade, 10 Amp
12	144-2405	1	Switch-Rocker, On-None-On	19:41	121-8868	2	Fuse-Mini Blade, 20 Amp
13	139-3420	1	Port-USB	19:42	121-8869	1	Fuse-Mini Blade, 25 Amp
14	32144-112	7	Screw-HWH	19:43	121-8870	1	Fuse-Mini Blade, 30 Amp
15	138-5610	1	Bracket-Cable, Actuator	19:45	122-0368	4	Relay-280 ISO
16	136-9434	1	Actuator ASM-Throttle	20	139-4557	1	Horn-ASM
				21	32144-70	1	Screw-HWHTF



Electrical Assembly (continued)

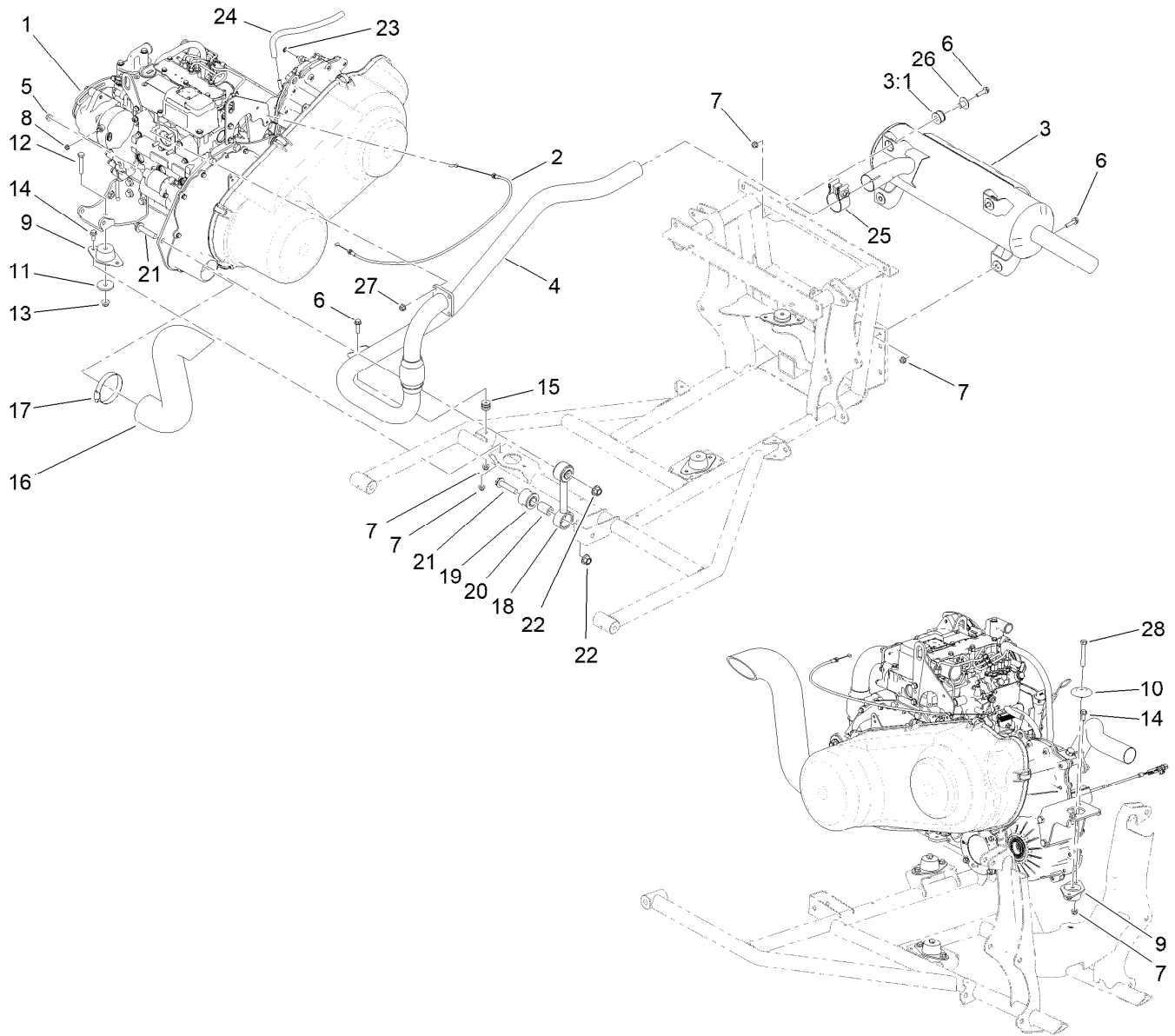
Ref.	Part Number	Qty.	Description
22	144-2415	1	Switch-Rocker, (On)-None-Off
23	3234-13	2	Screw-HHF
24	99-3441	1	Harness-Wire, Fusible Link
25	139-2080	1	Flasher-Dual Rate

Ref.	Part Number	Qty.	Description
26	144-2425	1	Switch-Rocker, On-Off-On
27	144-2400	1	Switch-Rocker, On-None-On
28	145-2160	1	Plug-Panel
29	145-2200	1	Switch-Rocker, (On)-On-Off



Battery Assembly

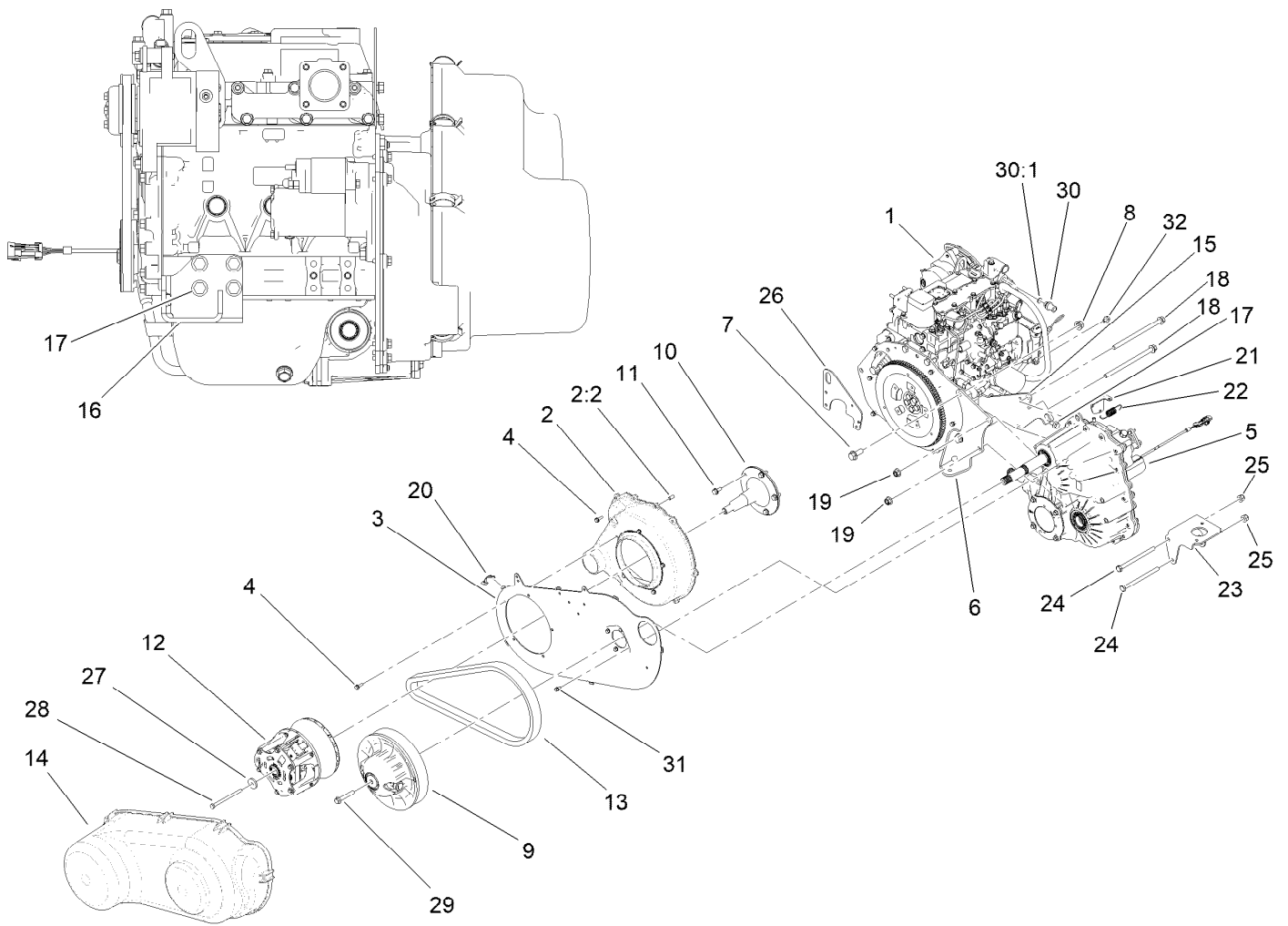
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-9944-03	1	Tray-Battery
2	106-5187	1	Battery- Dry, 12V, 525 CCA
3	3230-6	1	Bolt-CARR
4	138-6335	1	Retainer-Battery
5	104-8300	1	Nut-HF, NI
6	109-5667	1	Nut-Push
7	122-1781	1	Cable-Battery, Bk ASM
8	122-1782	1	Cable-Battery, Rd ASM
9	33105-016	1	Screw-HHF
10	112-9921	2	Bolt ASM
10:1	32180-107	1	Bolt-Clamp, Battery
10:2	32180-108	2	Nut-Hex Shoulder
11	32180-110	1	Insulator-Lead Cast



Engine Drivetrain and Exhaust Assembly

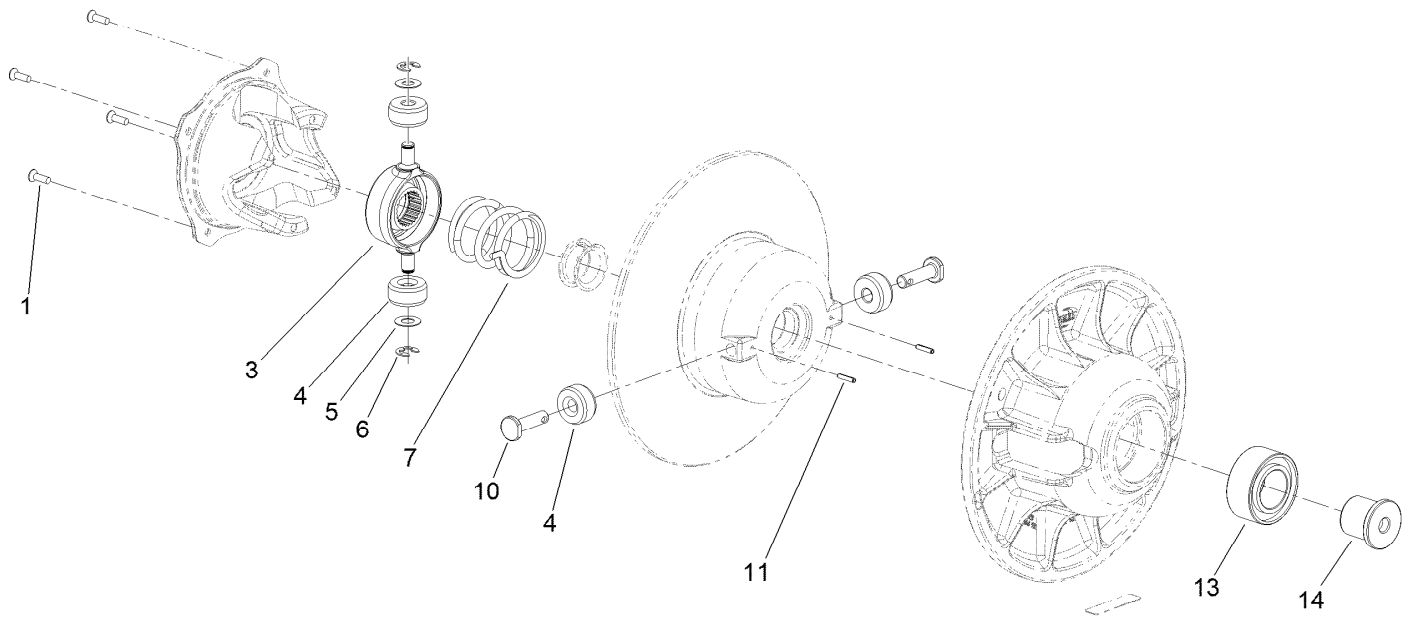
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine/Drivetrain ASM ●	14	3234-47	6	Screw-HHF
2	137-9931	1	Cable-Throttle Actuator, Diesel	15	131-5945	1	Isolator-Engine
3	138-9335	1	Muffler ASM (With Mounts)	16	140-4667	1	Duct-Inlet, Cvt
3:1	138-9300	4	Isolator-Mount, Muffler	17	2412-125	1	Clamp-Hose
4	140-2618	1	Pipe-Exhaust (Diesel)	18	140-4685-03	1	Link Rod ASM [black]
5	33004-00	1	Nut-HF	19	140-4697	2	Bushing, Rubber
6	3234-36	5	Screw-HHF	20	109-5010	2	Spacer
7	104-8300	11	Nut-HF, NI	21	3234-46	2	Screw-HHF
8	33003-00	1	Nut-HF	22	99-5107	2	Nut-Lock
9	139-0856	3	Mount-Engine	23	32151-86	1	E-Ring
10	138-6462	1	Support-Isolator	24	110-4110	1	Hose-Fuel
11	80-8560	2	Washer-Hardened	25	144-2413	1	Clamp-Manifold (1.87" DIA)
12	323-11	2	Screw-HH	26	138-9301	4	Mount-Top Hat, Muffler
13	104-8301	2	Nut-HF, NI	27	104-2612	4	Nut-HF
				28	323-12	1	Screw-HH

● Not serviced separately



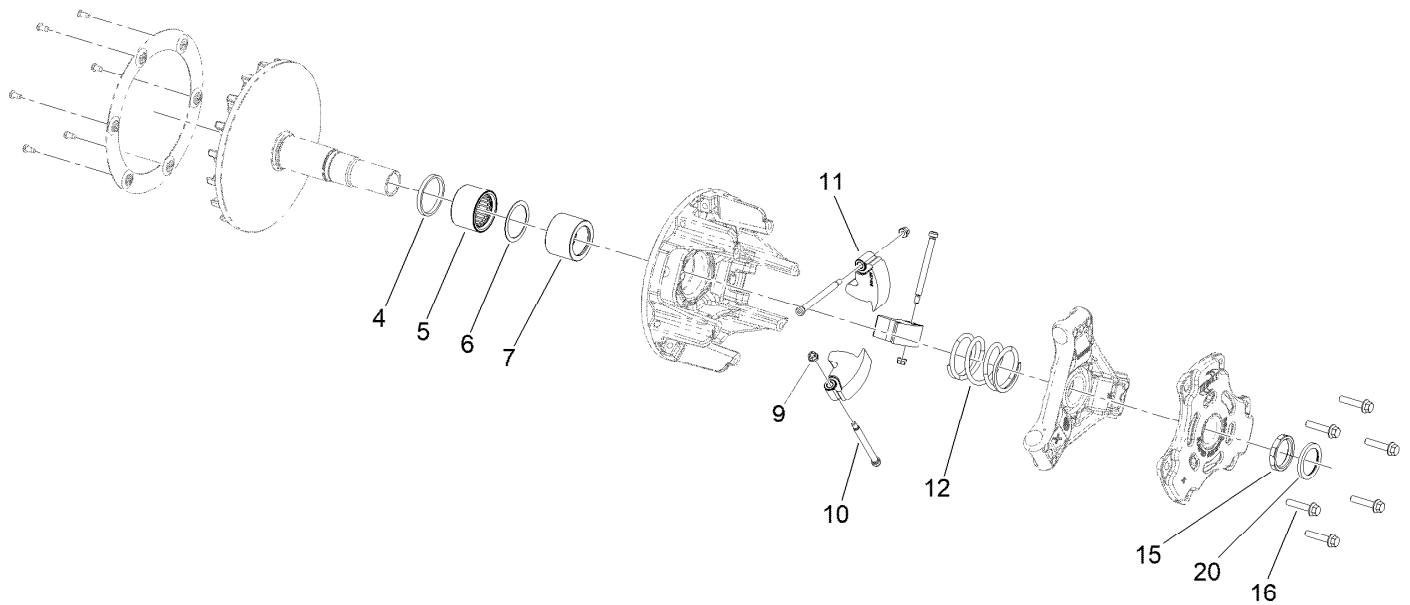
Engine, Transaxle and Clutch Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	136-9431	1	Engine-Yanmar, 3Tnm74F-Natr	17	33105-020	8	Screw-HHF
2	140-4768	1	Housing ASM-Flywheel, Diesel	18	140-2689	2	Screw-HH
2:2	87-1910	2	Pin-Dowel	19	114-8417	2	Nut-HF, NI
3	139-4598-0P	1	Plate-Spanner	20	140-4669	6	Clip-Spring
4	110-3986	13	Screw	21	139-4581	1	Bracket-Spring, Throttle
5	140-2611	1	Transaxle ASM	22	145-7792	1	Spring-Extension
6	140-2604-0P	1	Bracket-Transmission, LH	23	140-2624-0P	1	Bracket-Drivetrain, Rear
7	3234-38	2	Screw-HHF	24	33115-140	2	Screw-HH
8	99-5107	2	Nut-Lock	25	103-9511	2	Nut-Lock, NI
9	139-4591	1	Clutch-Secondary	26	136-9440	1	Bracket-Throttle Cable
10	140-2602	1	Adapter-Clutch	27	104-6550	1	Washer-Clutch
11	138-0690	5	Screw-HH	28	99-7201	1	Screw-HH
12	139-4590	1	Clutch-Primary	29	140-4777	1	Screw-HHF
13	145-7789	1	Belt-Variable	30	140-4766	1	Fitting-Straight
14	140-2603	1	Enclosure-Cvt	30:1	140-4770	1	Washer-Copper
15	145-2105-0P	1	Bracket-Trans, RH (Diesel)	31	104-2628	4	Screw
16	144-2313-0P	1	Mount-Engine, Compressor [prime	32	68-9410	1	Screw-HHF



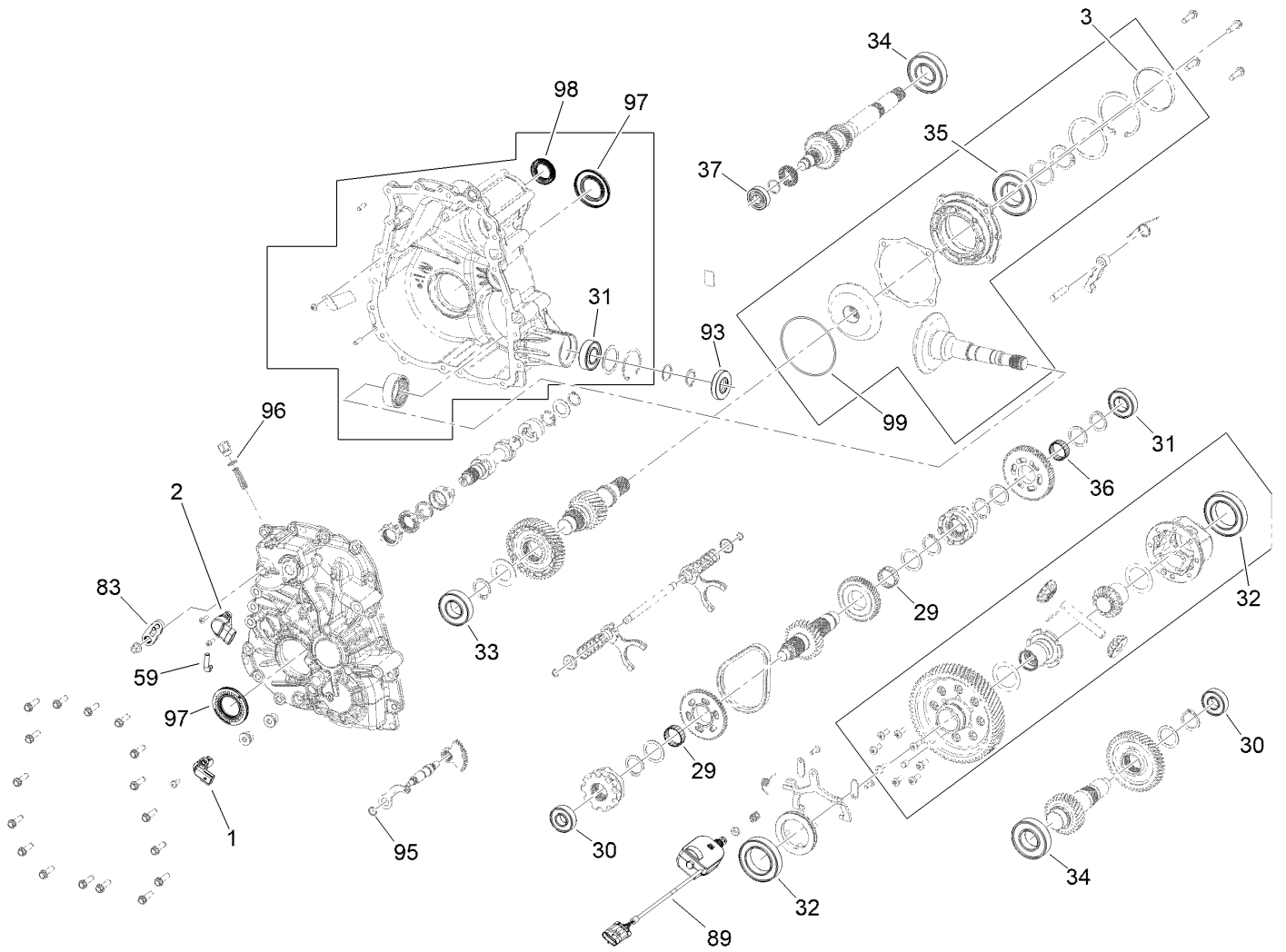
Secondary Clutch Assembly No. 139-4591

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-2104	4	Screw, Machine Torx Sfch 10-32 X .625
3	145-2025	1	Spider 9.5 25T Mach
4	145-2026	4	Roller-Clutch 1.135 X .550
5	130-4059	2	Washer-Thrust
6	130-4058	2	E-Ring
7	145-2027	1	Spring-Comp 2.00 OD Secondary 175-320
10	130-4063	2	Pin-Roller
11	130-4065	2	Pin-Spring, Slotted
13	145-2028	1	Bearing-Ball
14	145-2029	1	Sleeve-Shoulder



Primary Clutch Assembly No. 139-4590

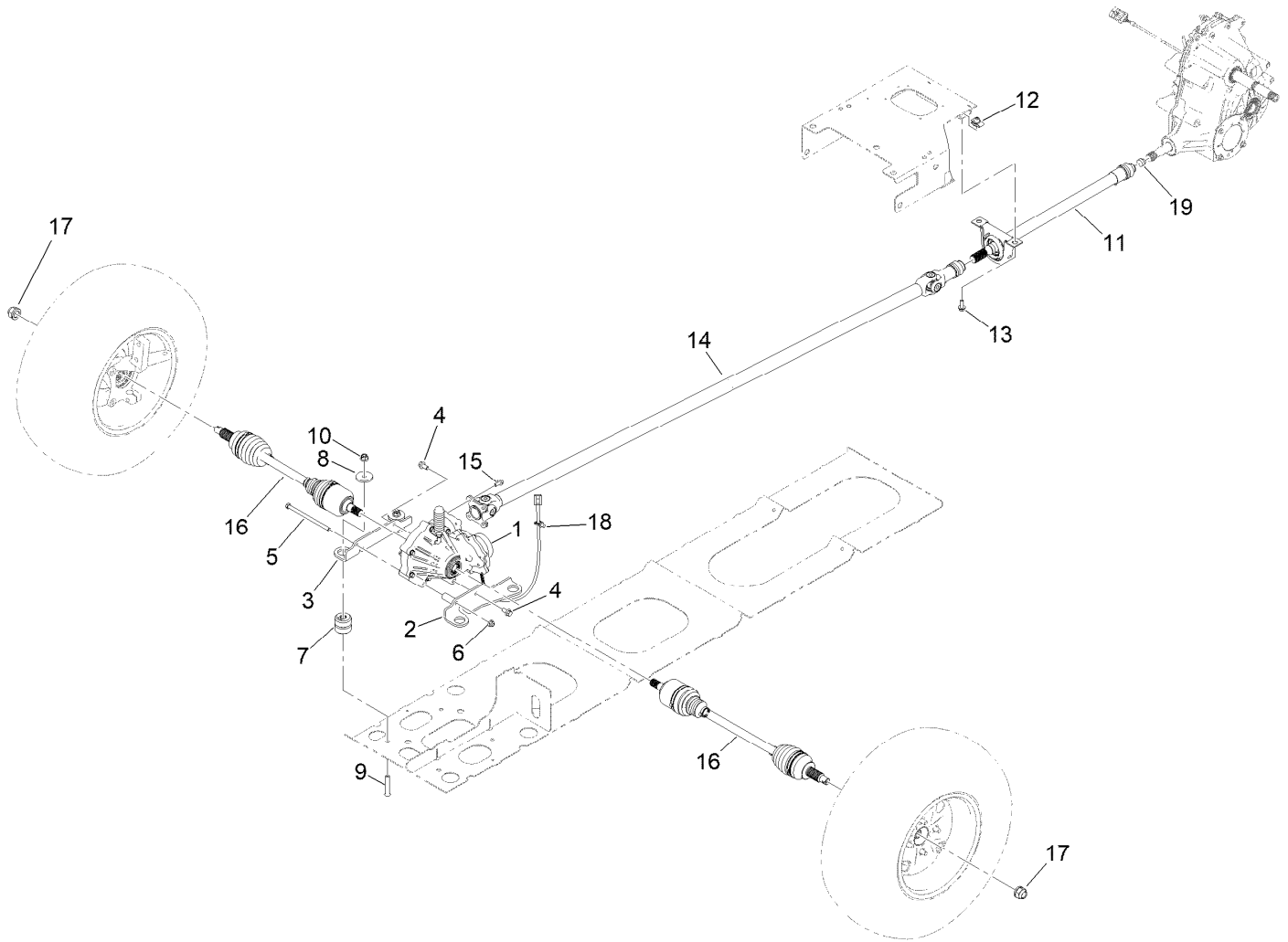
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	145-2018	1	Washer-Thrust
5	145-2019	1	Subassembly, Idler Primary
6	130-4069	1	Washer-Thrust
7	145-2020	1	Cap-Idler Sleeve
9	145-2103	3	Nut, Lock Hex 10-24 Flexloc
10	119-6016	3	Screw-Shoulder
11	145-2021	3	Weight-Clutch M17-198
12	145-2022	1	Spring-Compression 2.00 OD Primary 70-13
15	145-2023	1	Nut-Jam
16	145-2024	6	Screw-Hex Flange 1/4-20 X 1.25
20	145-7784	1	Collar Primary Shift Stop



Transaxle Assembly No. 140-2611

Ref.	Part Number	Qty.	Description
1	145-2039	1	Sensor,Speed, Transaxle
2	145-2040	1	Sensor, Assembly, Rotary Position
3	145-2030	1	Plug-Expansion 80MM X 10MM
29	130-4616	2	Bearing-Needle
30	145-2031	2	Bearing, Ball 6204 C3
31	145-2032	2	Bearing, Ball 6205 C3
32	130-4666	2	Bearing-Ball
33	145-2033	1	Bearing, Ball 6206 C3
34	145-2034	2	Bearing, Ball 6207 C3
35	145-2035	1	Bearing, Ball 6208 C3
36	130-4618	1	Bearing-Needle
37	145-2036	1	Bearing, Ball 6203 C3

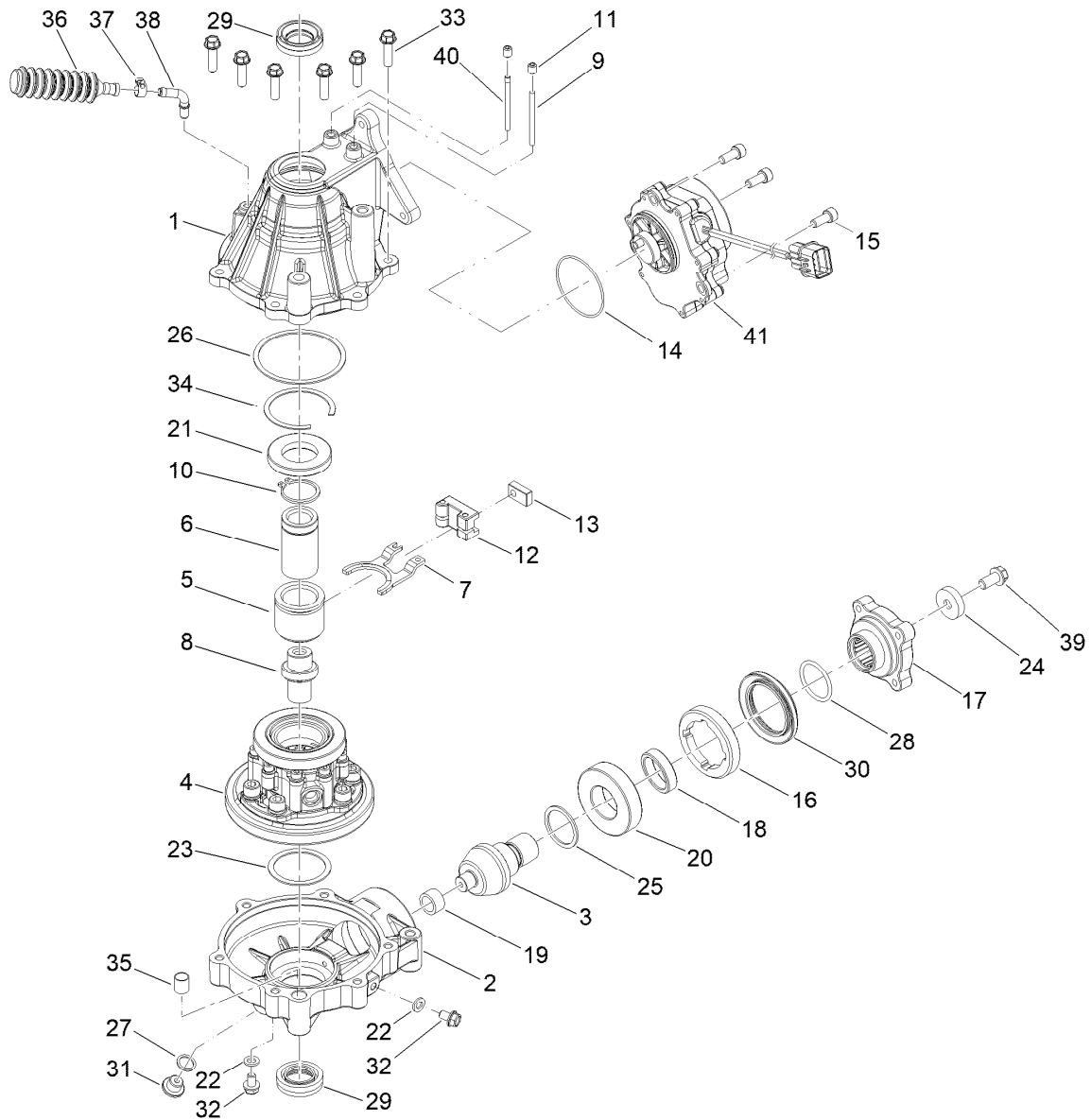
Ref.	Part Number	Qty.	Description
59	145-2037	1	Tube,Vent, 90-1/4" Hose
83	145-2038	1	Subassembly, Bellcrank
89	145-2041	1	Shift Actuator, 2 Position
93	145-2042	1	Seal, Triple Lip, 0.984 X 2.047 X 0.394
95	145-2043	1	O-Ring
96	145-2044	1	O-Ring, 0.530 ID X .082 Wide
97	145-2045	2	Seal, Triple Lip, Viton, 40 X 70 X 7
98	145-2046	1	Seal, Triple Lip, 1.180 X 1.8520 X 0.315
99	145-2047	1	O-Ring, Nitrile



Front Differential and Driveshaft Assembly

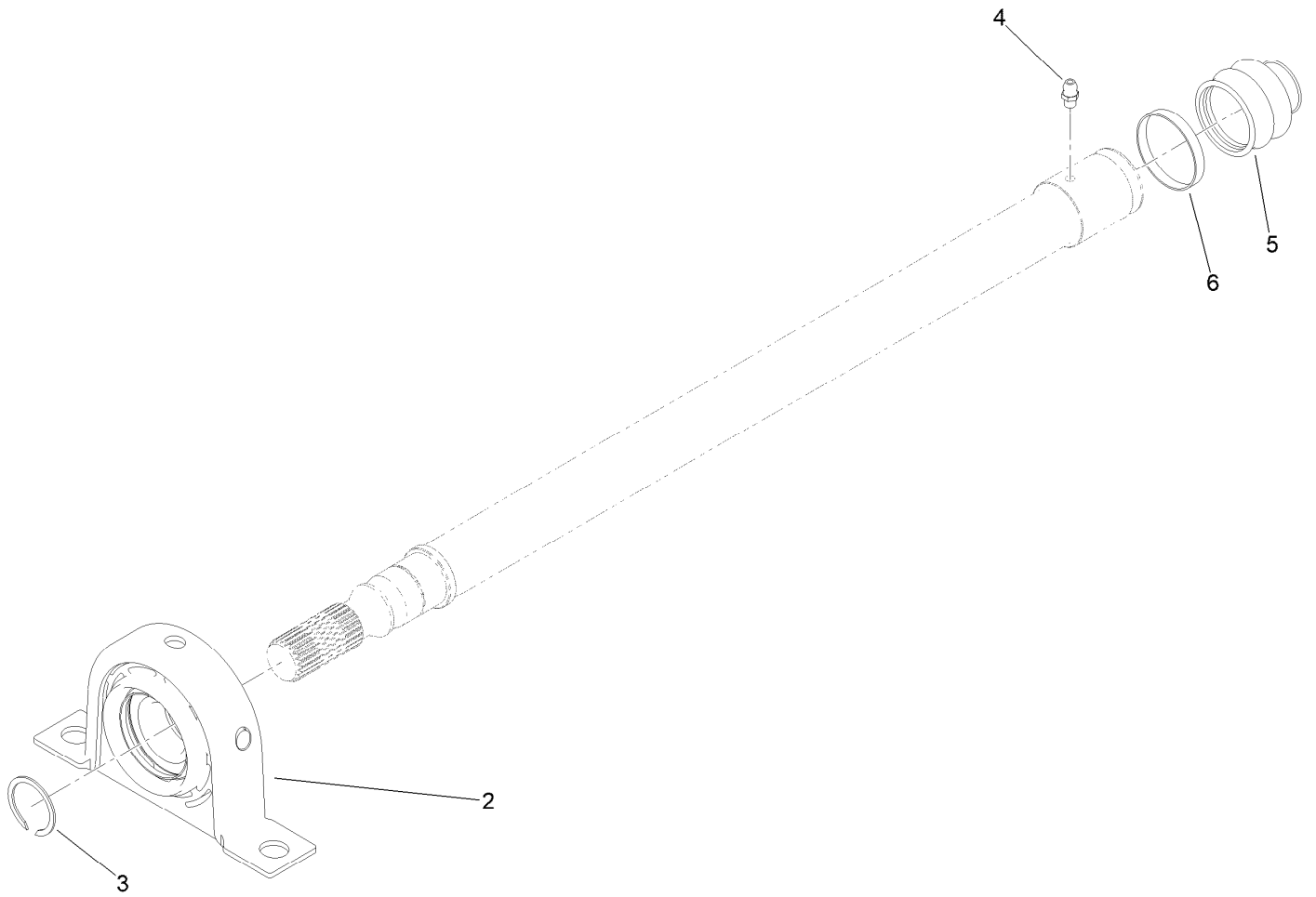
Ref.	Part Number	Qty.	Description
1	140-4752	1	Differential-Front
2	144-2213-0P	1	Mount ASM-Differential, LH
3	140-4692-0P	1	Mount-Differential, RH
4	145-7778	2	Screw-HHF
5	323-26	1	Screw-HH
6	104-8301	1	Nut-HF, NI
7	126-6095	4	Mount-Isolator
8	109-6919	4	Washer-Plain
9	144-2215	4	Screw-Bht
10	114-8417	4	Nut-HF, NI

Ref.	Part Number	Qty.	Description
11	140-4771	1	Driveshaft ASM-Intermediate
12	105-4886	2	Nut-Tinnerman
13	3234-42	2	Screw-HHF
14	140-4763	1	Driveshaft ASM (Crew)
15	139-3392	4	Screw-Lock
16	140-2644	2	Cv Axle ASM, Front
17	115-2164	2	Nut-Spindle
18	32180-030	1	Clip-Tie
19	145-7787	1	Bumper-Drive Shaft



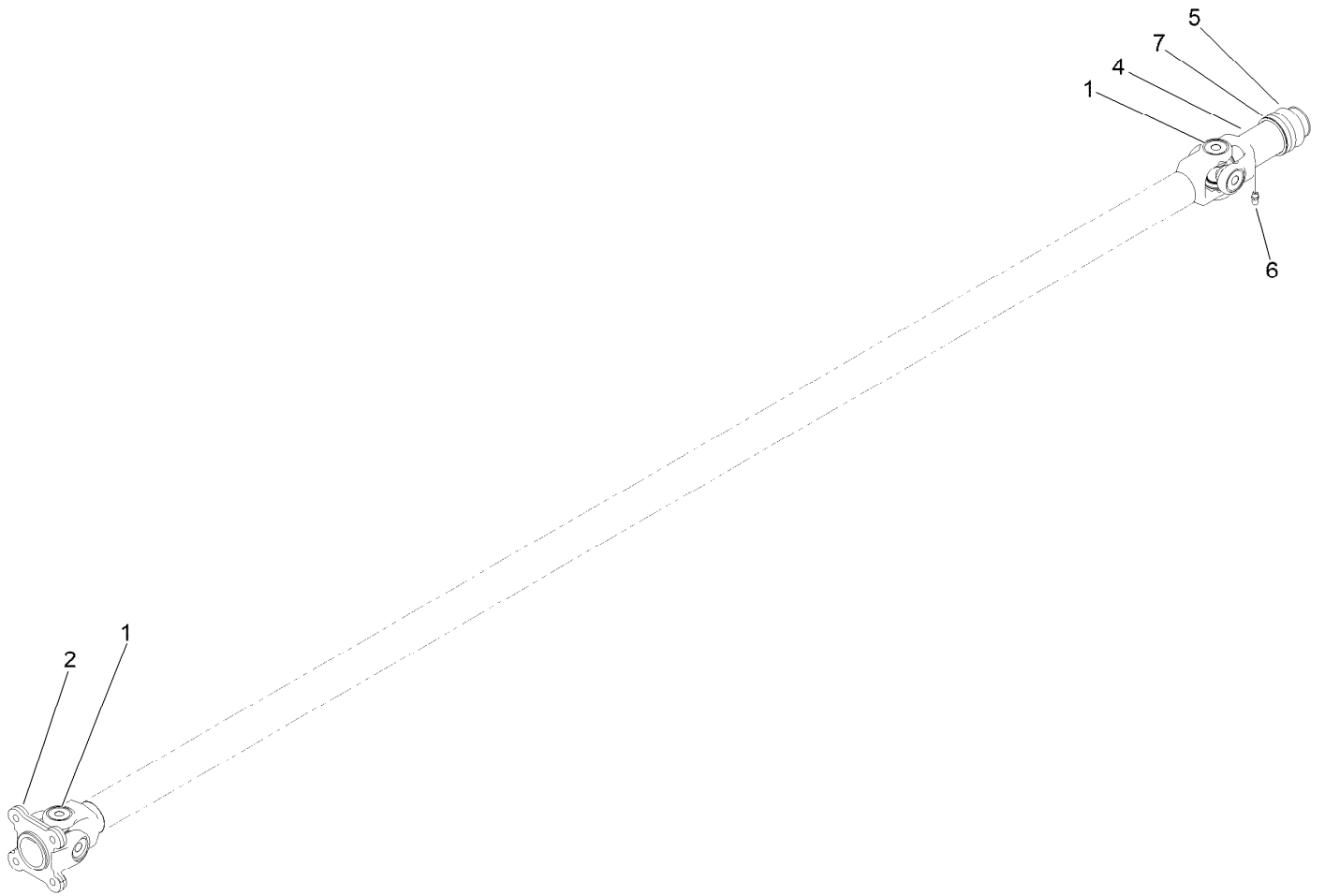
Front Differential Assembly No. 140-4752

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	145-7895	1	Cover	22	145-7916	2	Washer, 8.2 X 16 X 2T
2	145-7896	1	Housing	23	145-7917	1	Shim, 50.5 X 61
3	145-7897	1	Pinion	24	145-7918	1	Lock Washer
4	145-7898	1	Planet Carrier Sub-ASM	25	145-7919	1	Shim, 36 X 44
5	145-7899	1	Clutch	26	145-7920	1	Shim, 79 X 89
6	145-7900	1	Support Ring	27	145-7921	1	Washer, 14.5 X 22 X 1T
7	145-7901	1	Fork	28	145-7922	1	O-Ring, P26
8	145-7902	1	Gear A	29	145-7923	2	Seal, 25 X 45 X 7T X 11T
9	145-7903	1	Pin, 5 X 62L	30	145-7924	1	Seal, 40 X 75 X 8T X 12T
10	145-7904	1	Retaining Ring, External 34	31	145-7925	1	Plug, M14 X 9.5L
11	145-7905	2	Bolt, M10 X 10L	32	145-7926	2	Screw, HH, M8Xp1.25X12L
12	145-7906	1	Slider A	33	145-7927	6	Screw, HH, M8Xp1.25X30L
13	145-7907	1	Slider B	34	145-7928	1	Retaining Ring, Internal 62
14	145-7908	1	O-Ring, 62 I.D. X 2 Wide	35	145-7929	1	Location Pin
15	145-7909	3	Screw, Sh, M8X20L	36	145-7930	1	Breathing Tube
16	145-7910	1	Nut, M74	37	145-7931	1	Ring
17	145-7911	1	Flange	38	145-7932	1	Tube, Vent, 90 DEG
18	145-7912	1	Bushing	39	145-7933	1	Screw, HH, M10Xp1.25X20L
19	145-7913	1	Needle Bearing, Hk1612	40	145-7934	1	Pin, 5 X 4.63 X 62L
20	145-7914	1	Ball Bearing, 6207	41	145-7935	1	Actuator
21	145-7915	1	Ball Bearing, 16007				



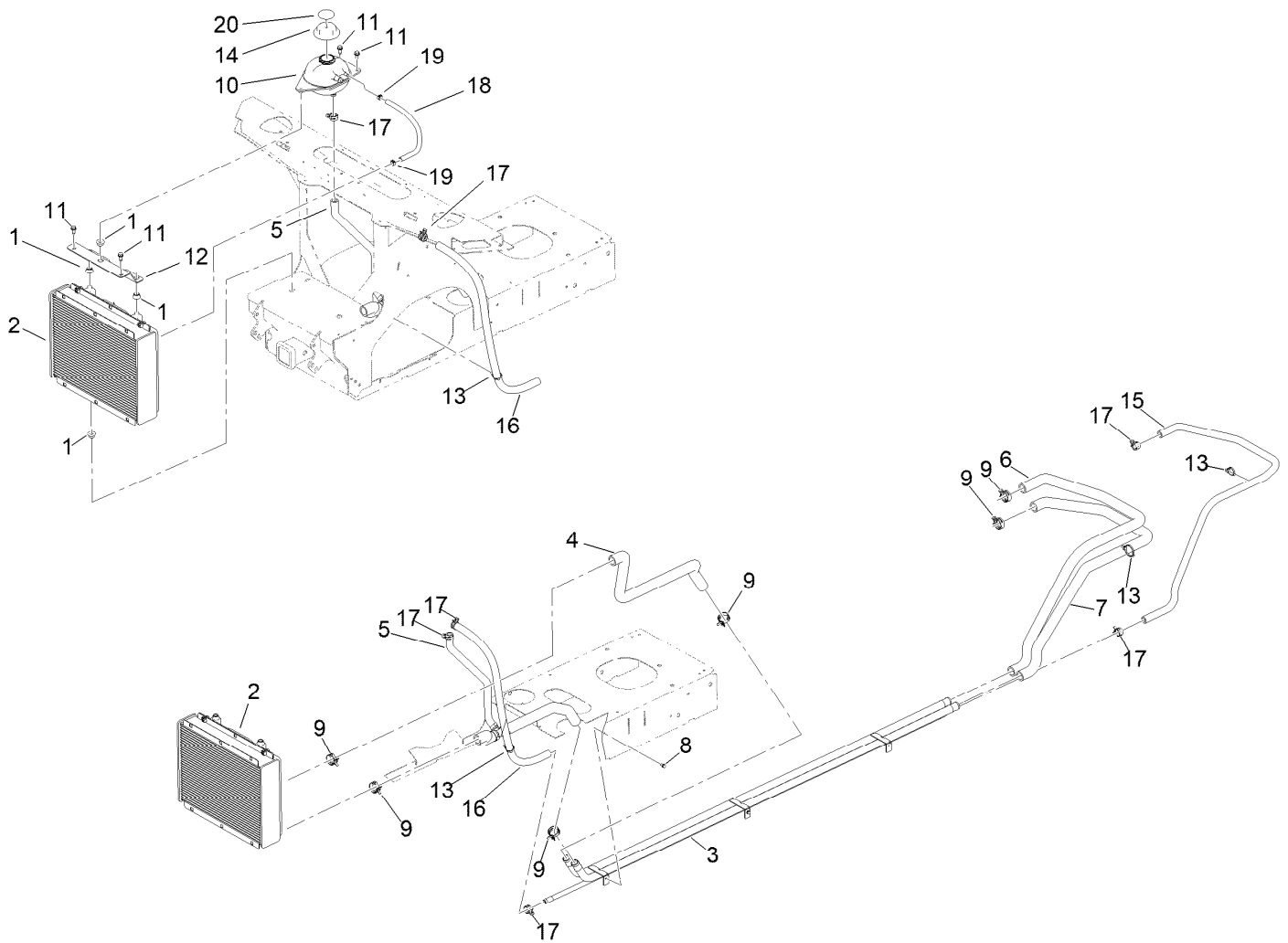
Intermediate Driveshaft Assembly No. 140-4771

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	139-4442	1	Bearing-Hanger
3	144-2208	1	Retainer-Bearing
4	302-5	1	Fitting-Grease
5	140-4772	1	Boot-Joint, Slip
6	140-4760	1	Band



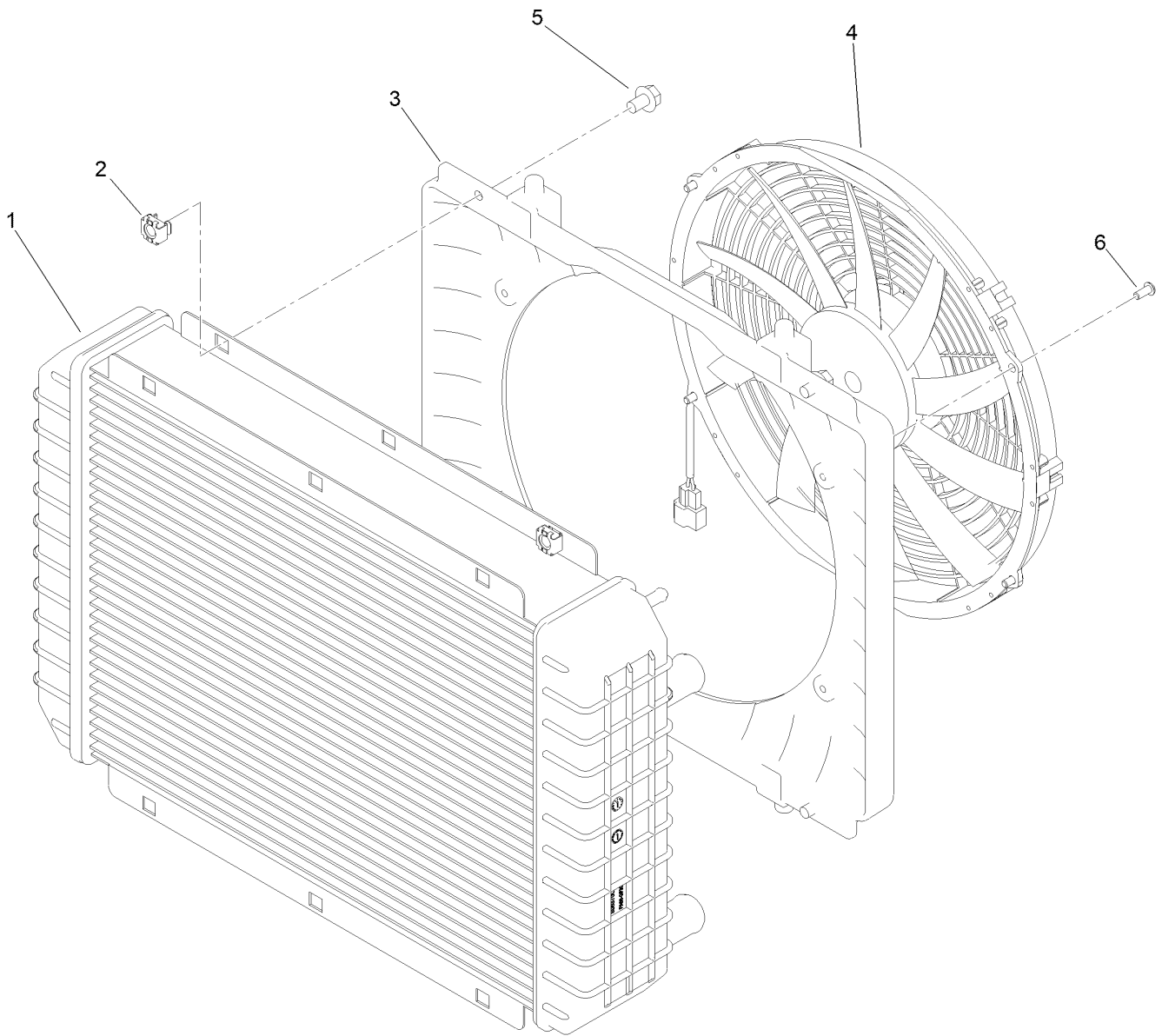
Driveshaft Assembly No. 140-4763

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-9162	2	U-Joint Kit
2	138-9178	1	Yoke-Flange
4	140-4753	1	Yoke-Slip, Female
5	140-4754	1	Boot-Joint, Slip
6	110-4755	1	Fitting-Grease
7	140-4760	1	Band



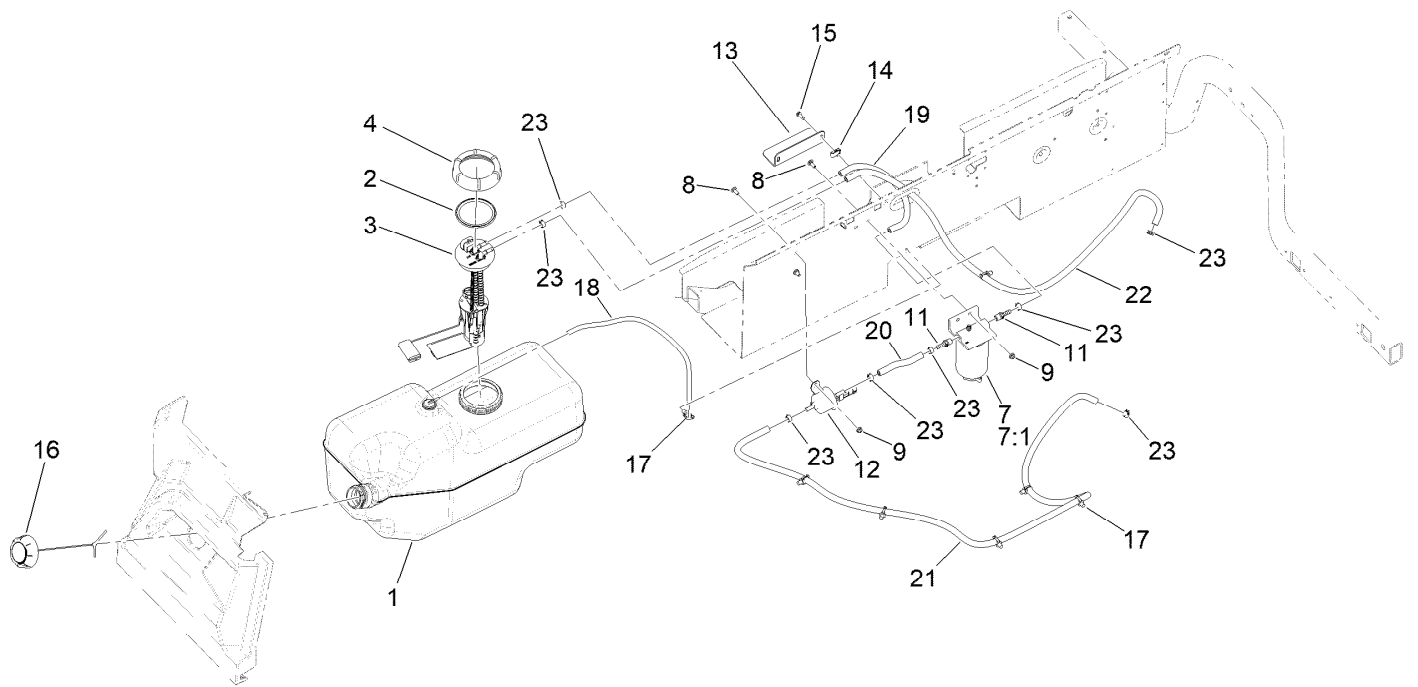
Cooling System Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-6828	5	Bushing-Flange	11	32144-70	4	Screw-HWHTF
2	140-2641	1	Radiator ASM	12	138-9327-05	1	Bracket-Mount, Radiator
3	138-9349	1	Tube ASM-Coolant, Extended	13	32180-030	4	Clip-Tie
4	140-2628	1	Hose-Radiator, Upper	14	120-4867	1	Cap-Coolant, Threaded (15 PSI)
5	140-4751	1	Hose ASM-Coolant	15	145-2015	1	Hose-Coolant, Minor (Diesel)
6	145-2014	1	Hose-Coolant, Upper (Diesel)	16	140-4757	1	Hose-Coolant
7	140-2637	1	Hose-Coolant, Lower (Diesel)	17	144-2248	5	Clamp-Sc Band
8	32144-4	3	Screw-HWH	18	120-5019	1	Hose-Coolant
9	144-2246	8	Clamp-Sc Band	19	92-2379	2	Clamp-Hose
10	144-0033	1	Tank-ASM	20	106-6755	1	Decal-Cap, Radiator



Radiator Assembly No. 140-2641

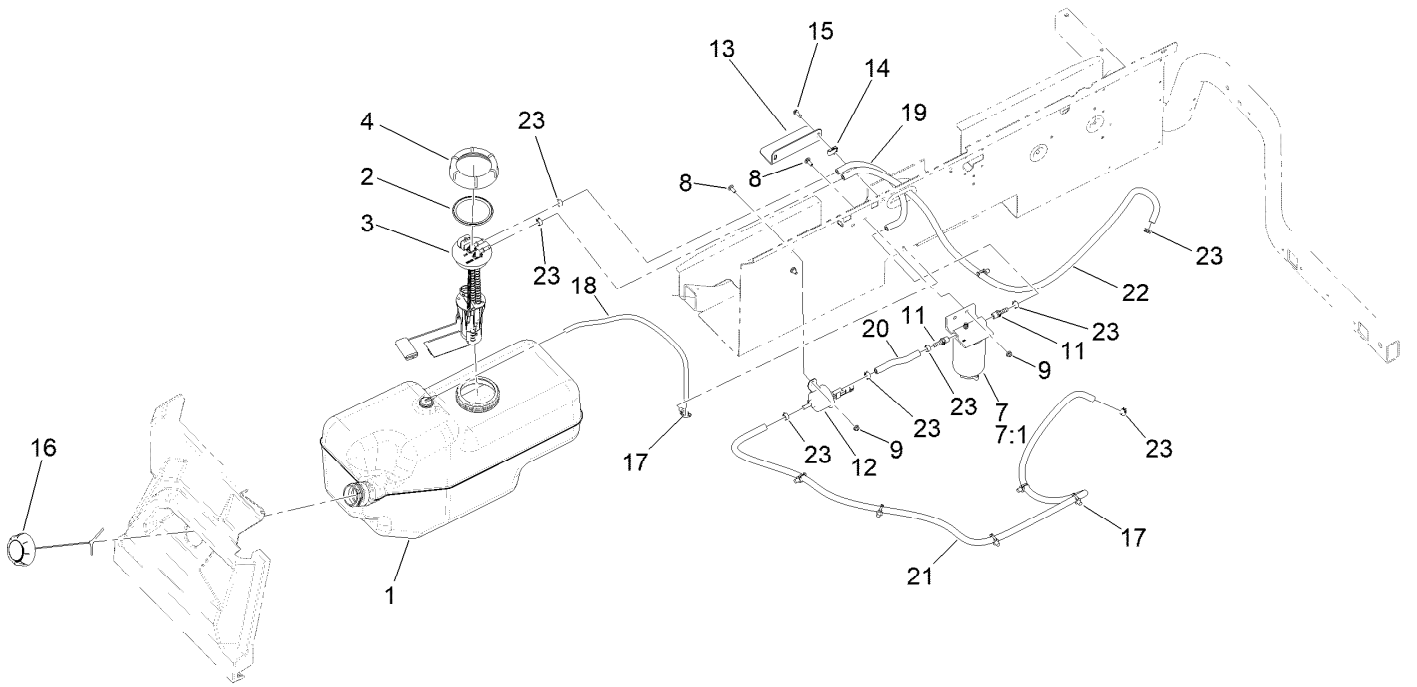
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-4695	1	Radiator
2	703856	4	Nut-Sq, Caged
3	139-4587	1	Shroud-Fan, Radiator
4	140-4694	1	Fan
5	3234-30	4	Screw-HHF
6	120-4564	4	Screw-BHCS



Fuel System Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	137-2711	1	Fuel Tank ASM (8 Gallon Gas)	14	107069	2	Clip
2	138-9333	1	Gasket-Fuel Sender	15	49-2040	2	Screw-HWHTF
3	138-9331	1	Fuel Sender ASM	16	115-8249	1	Cap-Fuel, Ratcheting
4	138-9332	1	Cap-Fuel Sender	17	32180-030	7	Clip-Tie
7	110-9044	1	Separator-Filter	18	110-8255	1	Hose-Fuel
7:1	110-9049	1	Filter-Spin On, Fuel/Water	19	106-1126	1	Hose-Fuel
8	3229-1	4	Screw-CARR	20		1	Hose 2 Separator To Pump
9	104-7201	4	Nut-HF, NI			●	
11	115-1448	2	Fitting-Straight	20	108-3283	1	Hose-Fuel
12	145-3154	1	Pump-Fuel, Electric	21	119-0577	1	Hose-Fuel
13	138-9445	1	Bracket-Mount, Fuel Tank	22	110-4100	1	Hose-Fuel
				23	92-2379	8	Clamp-Hose

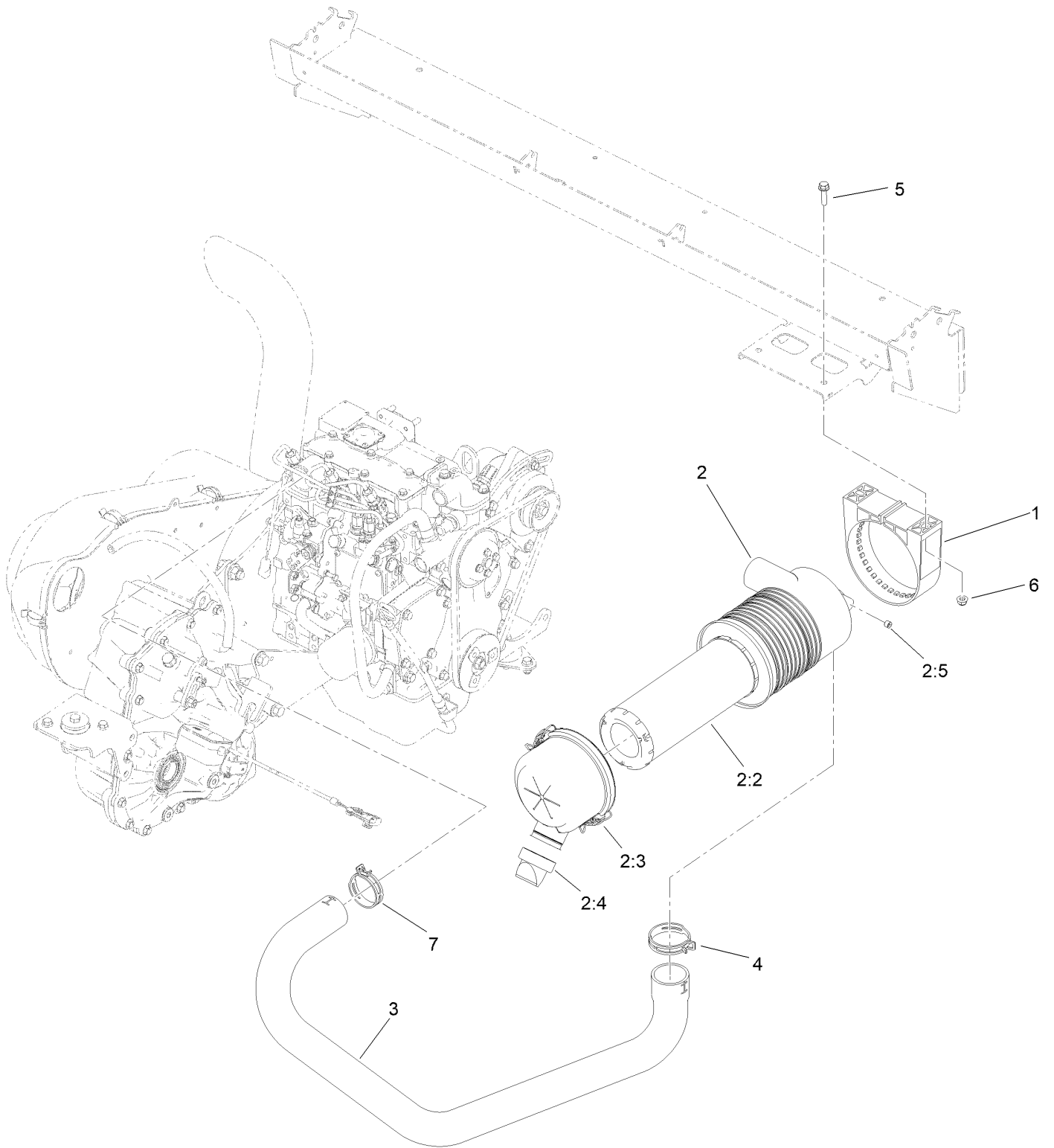
● Not serviced separately



Fuel System Assembly (continued)

● Not serviced separately

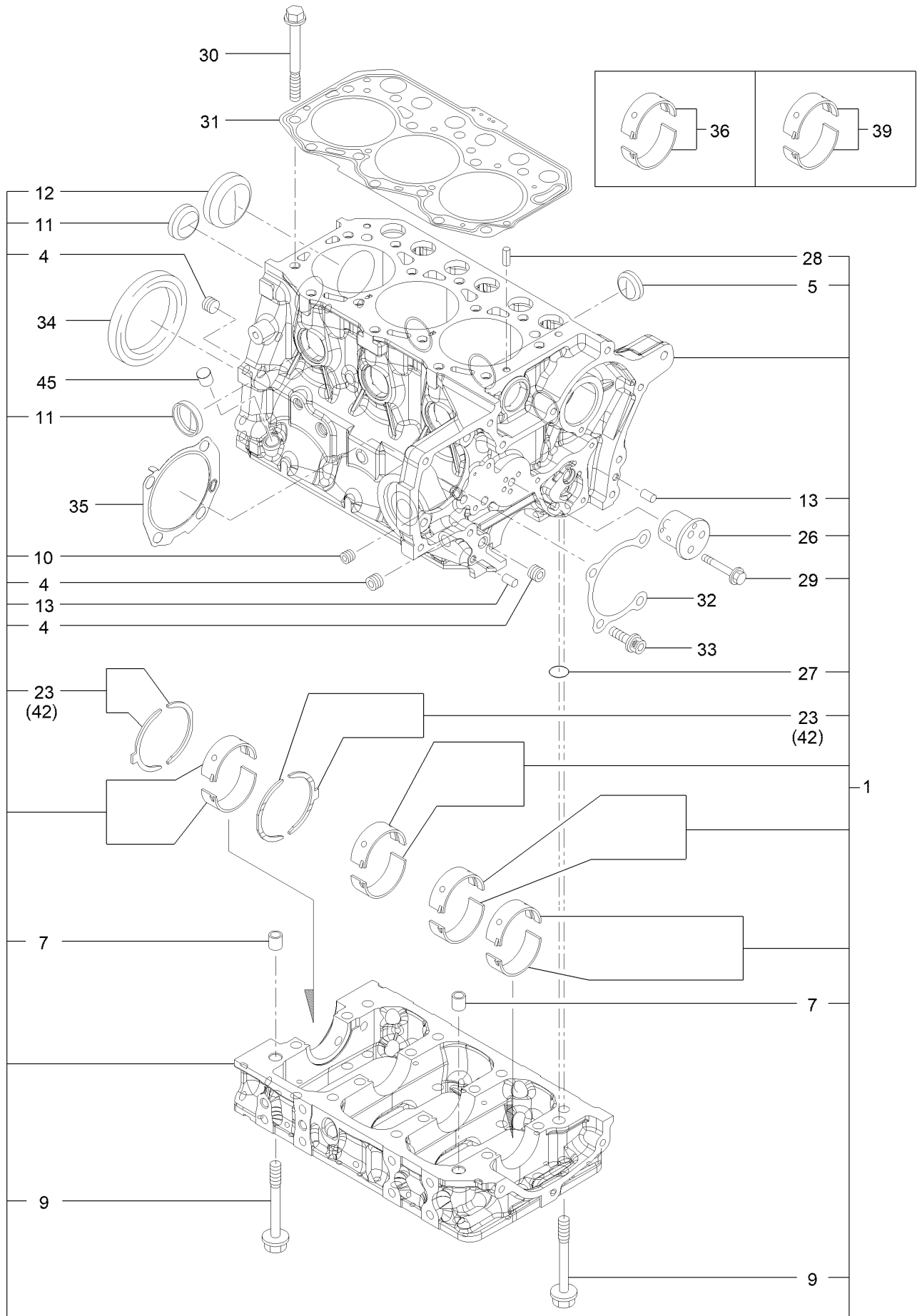
Air Cleaner Assembly



Air Cleaner Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-4525	1	Bracket-Cleaner, Air	3	140-2620	1	Hose-Air, Diesel
2	106-5277	1	Air Cleaner ASM	4	144-2200	1	Clamp-Sc Band
2:2	108-3810	1	Filter-Air	5	3234-36	2	Screw-HHF
2:3	98-9771	1	Cover ASM	6	104-8300	2	Nut-HF, NI
2:4	87-9400	1	Valve-Vacuator	7	144-2249	1	Clamp-Sc Band
2:5	285-17	1	Plug-Pipe				

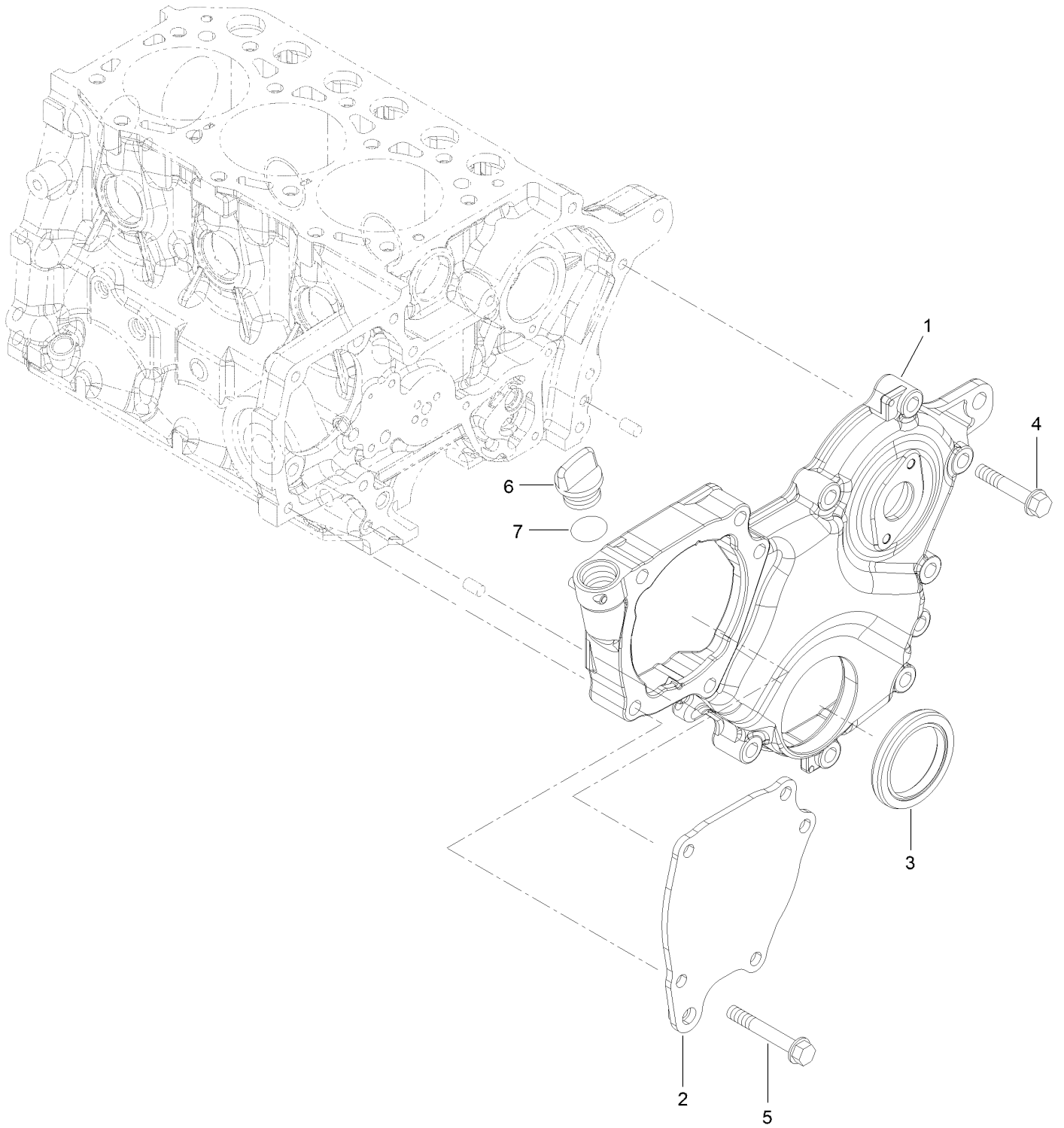
Cylinder Block Assembly



Cylinder Block Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7867	1	Block Assy, Cylinder	28	125-7184	2	Pin-Spring
4	125-6969	3	Plug	29	125-7211	3	Bolt
5	145-7815	3	Plug, 25	30	135-4037	14	Bolt-Head, Cylinder
7	145-7814	2	Pipe, Knock L=12	31	145-7861	1	Gasket, Head
9	145-7816	16	Bolt, Metal Cap	32	145-7812	1	Gasket, Pump
10	133-6797	1	Plug	33	145-7813	4	Bolt, Flange M8X25
11	140-7182	4	Plug 30	34	135-4064	1	Seal-Oil
12	145-7889	1	Plug, 45	35	145-7831	1	Gasket, Fuel Pump
13	135-4062	2	Pin-Parallel	36	145-7817	4	Metal Assy, Main
23	145-7819	2	Metal Assy, Thrust	39	145-7818	4	Metal Assy, Main .25
26	145-7823	1	Shaft, Idle Gear	42	145-7820	2	Metal Assy, 0.25 Os
27	133-6654	1	O-Ring	45	145-7879	1	Plug

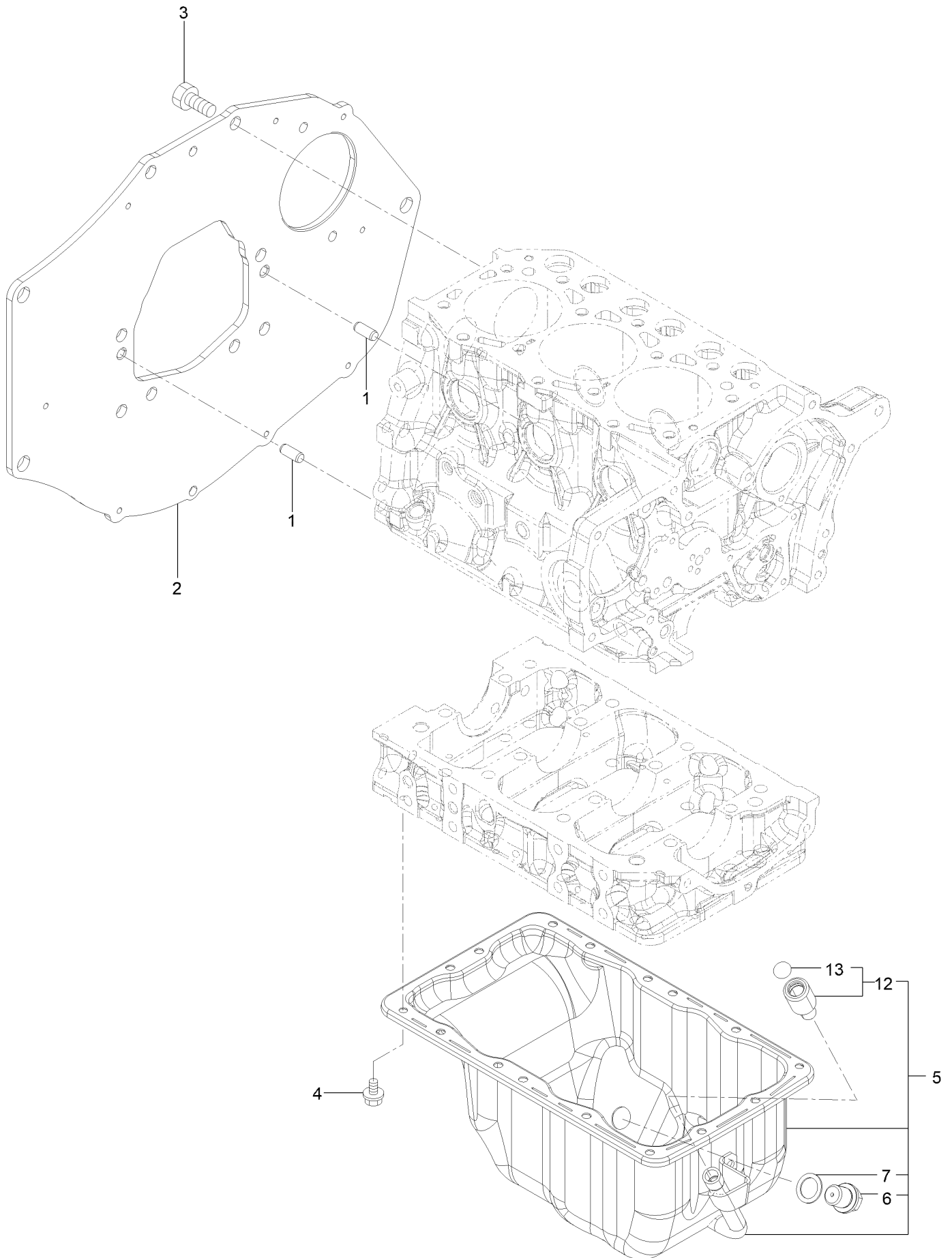
Gear Housing Assembly



Gear Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7801	1	Case, Gear	5	125-7219	5	Bolt
2	145-7870	1	Cover, Pump Timing	6	145-7800	1	Cap, Oil Supply
3	135-4047	1	Seal-Oil	7	145-7810	1	O-Ring, C 0190 G
4	125-7217	8	Bolt				

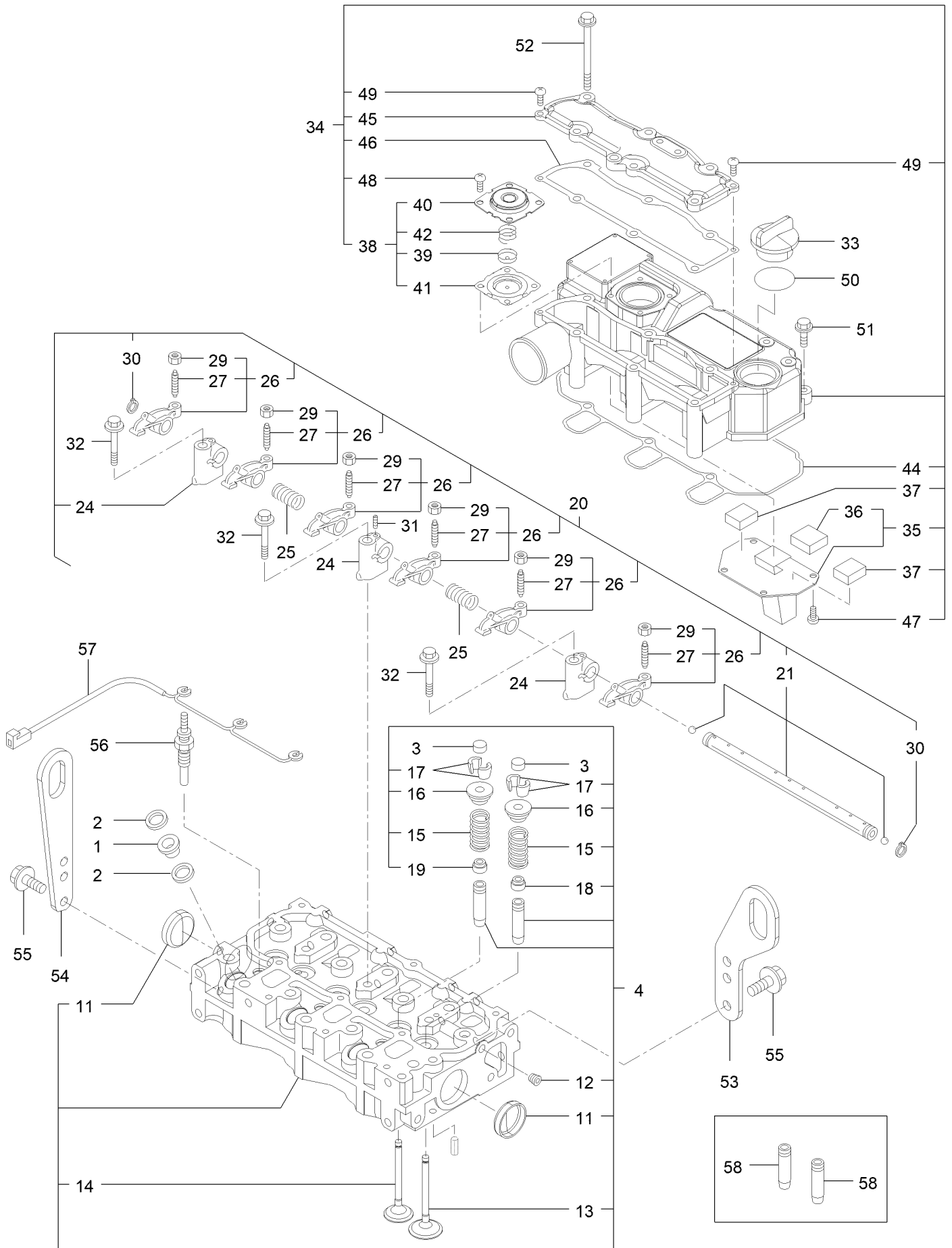
Mounting Flange and Oil Sump Assembly



Mounting Flange and Oil Sump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-6995	2	Pin	6	135-4068	1	Plug
2	145-7868	1	Flange, Mounting	7	136-8236	1	Washer-Seal
3	135-4061	8	Bolt	12	145-7837	1	Guide, Dipstick
4	145-7811	16	Bolt, Torx M6X10	13	145-7887	1	O-Ring, 4Dp10A
5	145-7869	1	Oil Pan Assy				

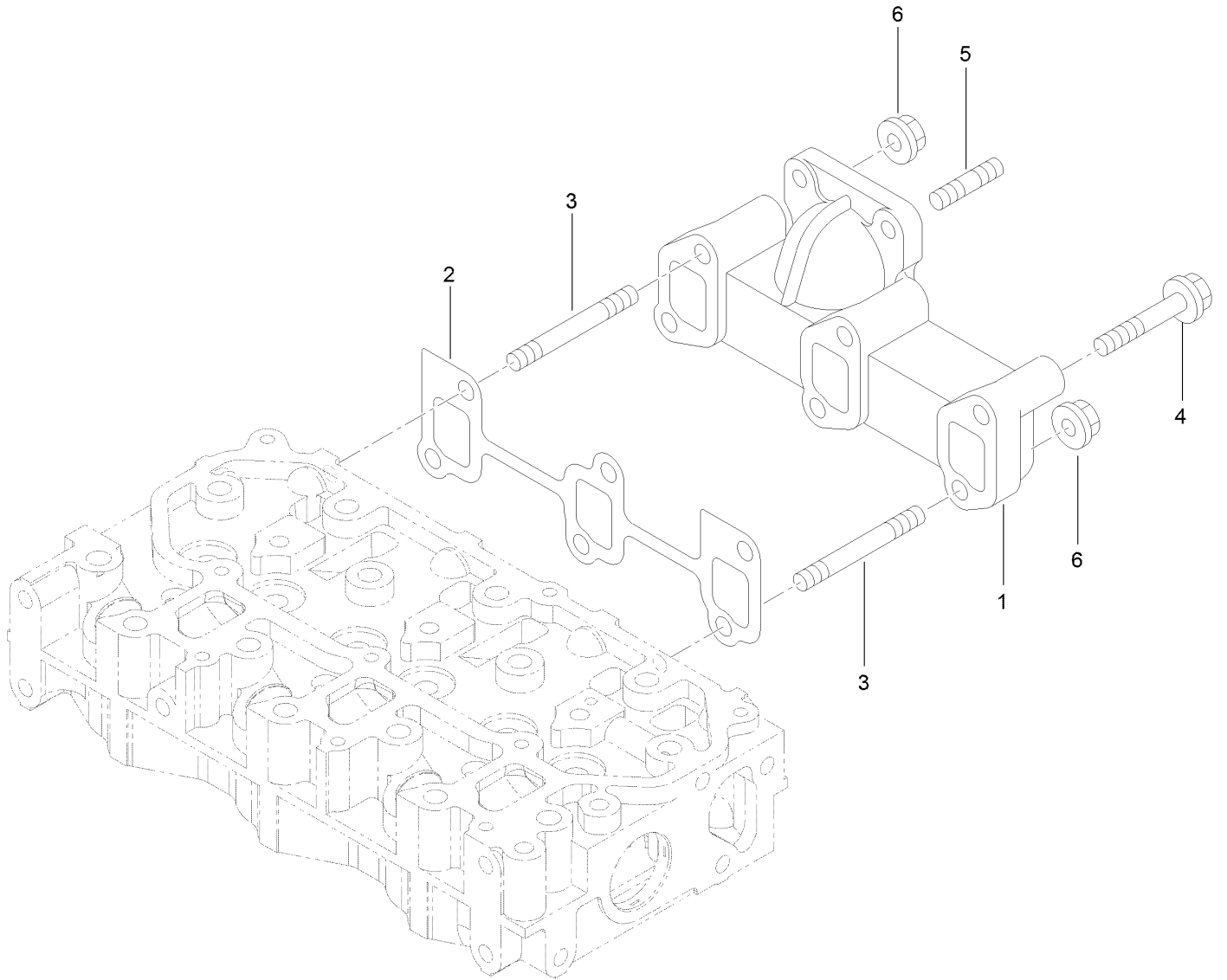
Cylinder Head and Bonnet Assembly



Cylinder Head and Bonnet Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4069	3	Protector-Nozzle	34	145-7844	1	Bonnet Assy, Head
2	135-4070	6	Gasket-Nozzle	35	135-4085	1	Plate-Baffle
3	135-4071	6	Cap-Valve	36	135-4086	1	Baffle-Breather
4	145-7864	1	Head Assy, Cylinder	37	135-4086	2	Baffle-Breather
11	135-4073	2	Plug-Cup	38	135-4088	1	Diaphragm ASM
12	133-6797	1	Plug	39	135-4089	1	Plate-Diaphragm
13	145-7862	3	Valve, Intake	40	135-4090	1	Cover-Diaphragm
14	145-7863	3	Valve, Exhaust	41	135-4091	1	Diaphragm
15	135-4076	6	Spring-Valve	42	135-4092	1	Spring-Diaphragm
16	125-7054	6	Retainer	44	145-7841	1	Gasket, Bonnet
17	125-6914	12	Cotter	45	145-7842	1	Cover, Bonnet
18	125-6915	3	Seal-Stem, Valve	46	145-7843	1	Gasket, Bonnet Cover
19	125-6916	3	Seal-Stem, Valve	47	125-7186	4	Screw
20	145-7838	1	Support Assy, Rocker	48	125-7186	4	Screw
21	145-7839	1	Shaft Assy, Arm	49	127-3168	2	Screw
24	135-4079	3	Support-Arm, Rocker	50	125-7197	1	O-Ring
25	145-7840	2	Spring, Shaft	51	125-7209	3	Bolt
26	135-4081	6	Rocker Arm ASM	52	135-4096	6	Bolt
27	125-7013	6	Screw-Adjust, Valve	53	125-7046	1	Lifter
29	125-7014	6	Nut	54	125-7111	1	Lifter
30	135-7082	2	Ring	55	125-7214	4	Bolt
31	145-7836	1	Screw	56	135-4291	3	Plug-Glow
32	125-7218	3	Bolt	57	134-1443	1	Connector-Plug, Glow
33	125-6972	1	Cover-Filler	58	145-7845	6	Guide, Valve

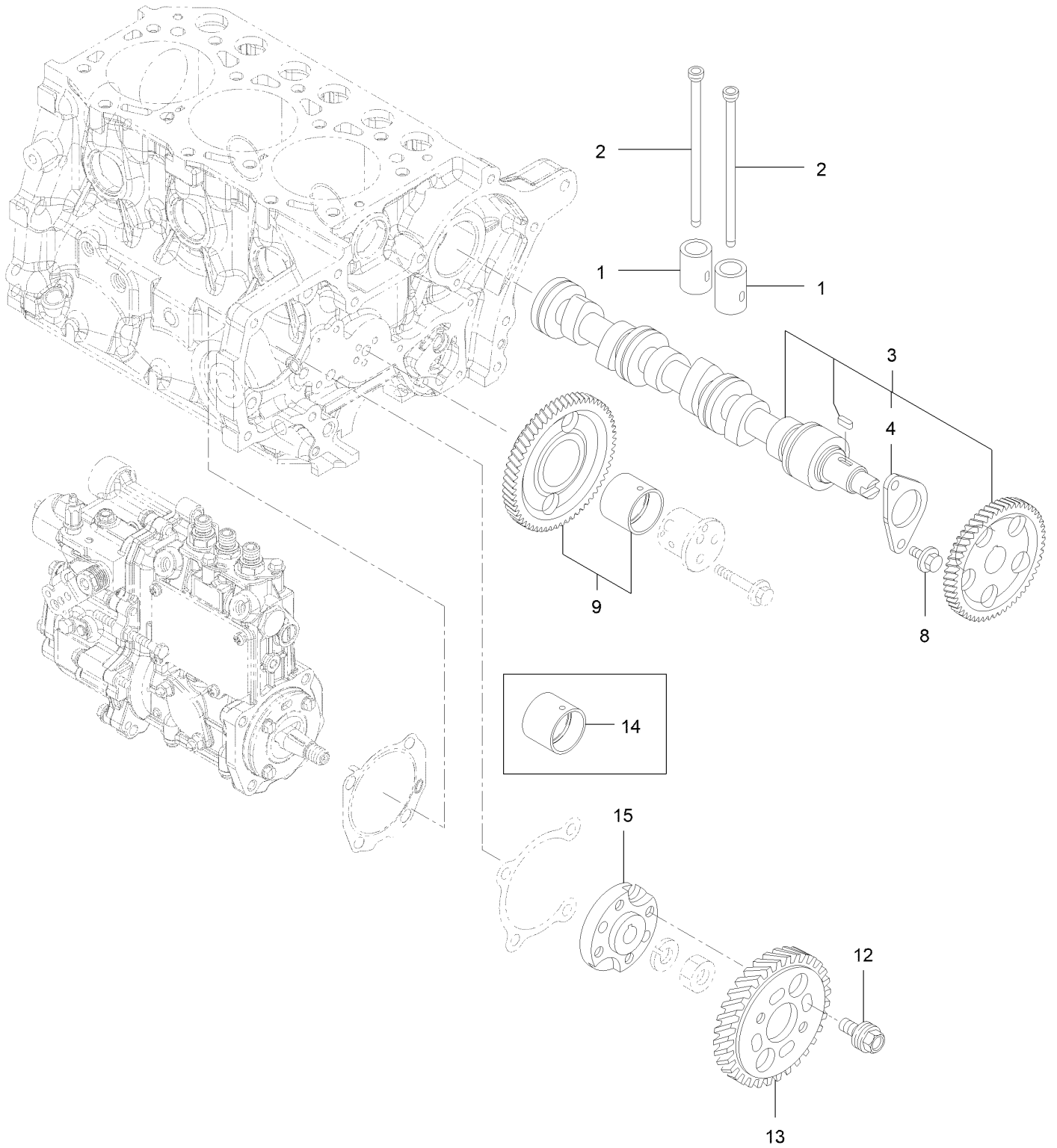
Exhaust Manifold Assembly



Exhaust Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-1444	1	Manifold-Exhaust	4	133-6714	4	Bolt
2	135-4107	1	Gasket-Manifold, Exhaust	5	125-6906	4	Stud
3	134-1404	2	Bolt-Stud	6	125-7229	2	Nut

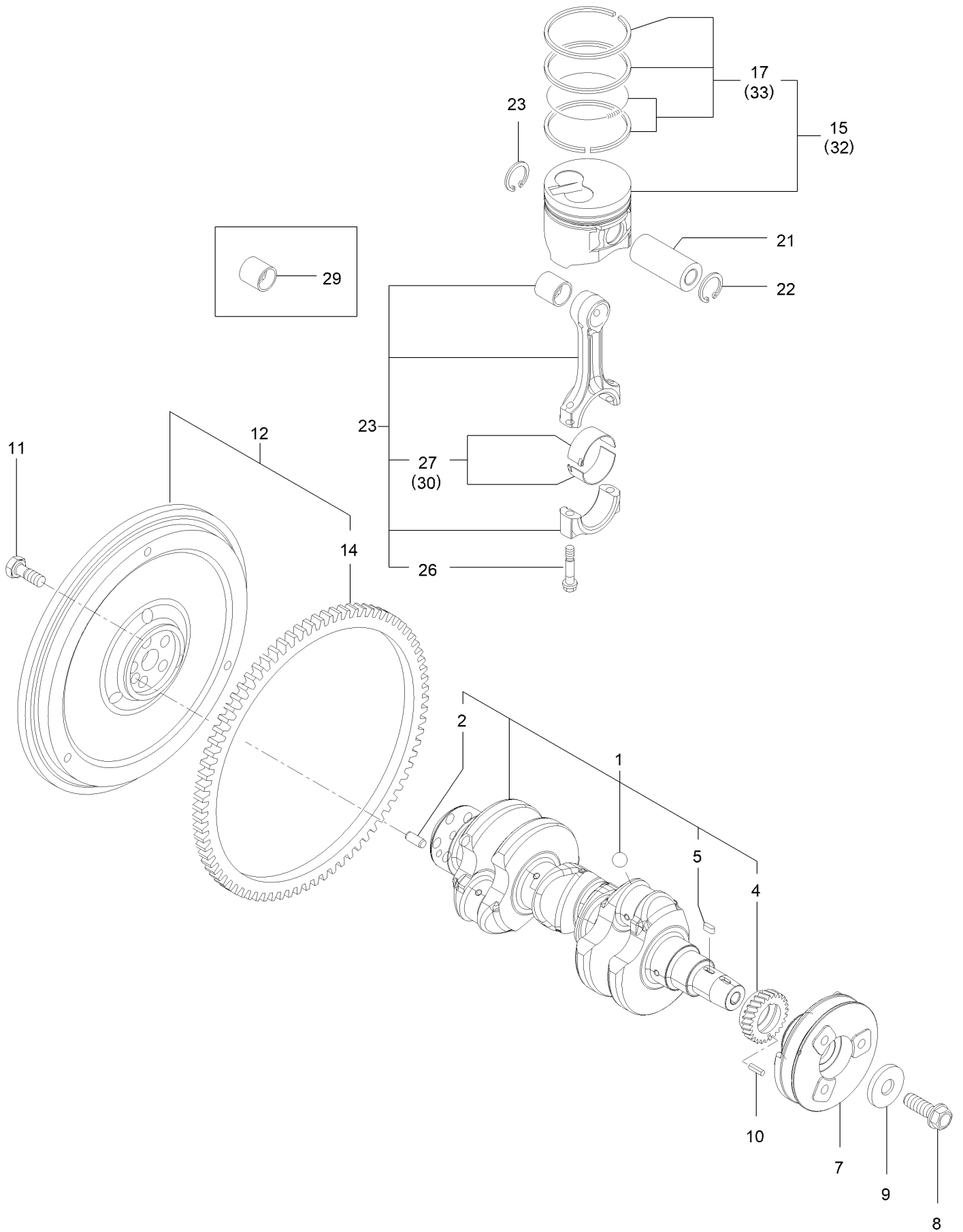
Camshaft and Driving Gear Assembly



Camshaft and Driving Gear Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4108	6	Tappet	9	145-7804	1	Gear Assy, Idle
2	145-7846	6	Rod, Push	12	125-7020	4	Bolt
3	145-7802	1	Camshaft Assy	13	145-7825	1	Gear, Pump
4	145-7854	1	Metal, Camshaft	14	145-7824	1	Bush, Idle Gear
8	125-7206	2	Bolt	15	135-4150	1	Flange

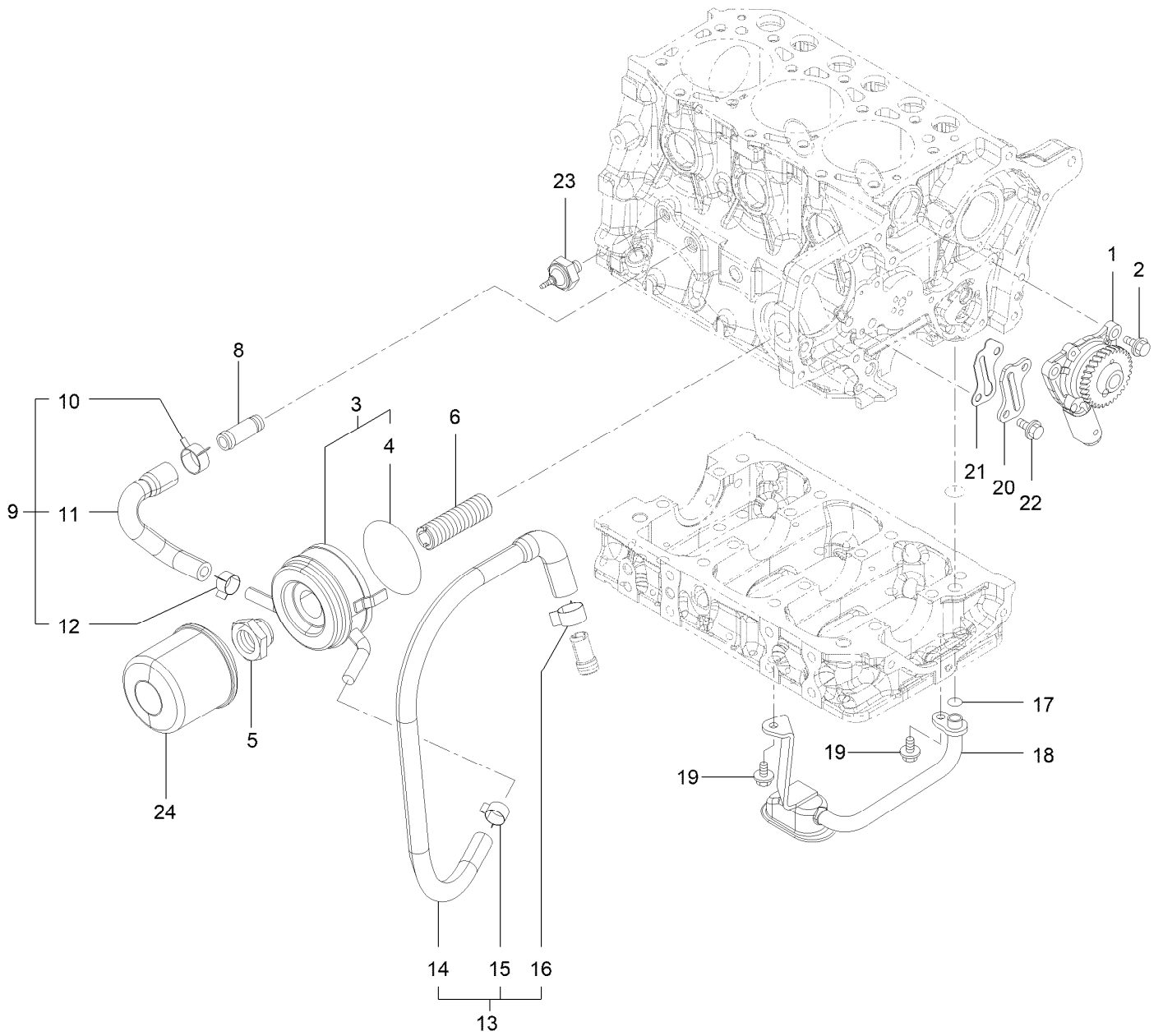
Crankshaft and Piston Assembly



Crankshaft and Piston Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7871	1	Crankshaft Assy	15	145-7872	3	Piston Assy
2	125-6995	1	Pin	17	145-7865	3	Ring Set, Piston
4	145-7821	1	Gear, Crankshaft	21	134-1408	3	Pin-Piston
5	135-4154	1	Key	22	135-4166	6	Ring
7	145-7822	1	V-Pulley, Crankshaft	23	145-7847	3	Rod Assy, Connecting
8	135-4159	1	Bolt-Flange	26	135-4168	6	Bolt-Rod, Connecting
9	145-7855	1	Washer, 12	27	145-7848	3	Metal Assy, Crank Pin
10	125-7182	1	Pin-Spring	29	135-4170	3	Bearing-Pin, Piston
11	135-4155	5	Bolt, Flywheel 5	30	145-7849	3	Metal Assy, Pin .25
12	145-7803	1	Flywheel Assy	32	145-7873	3	Piston Assy, 0.25 Os
14	145-7880	1	Gear, Ring Z=105	33	145-7866	3	Ring Set, Piston .25

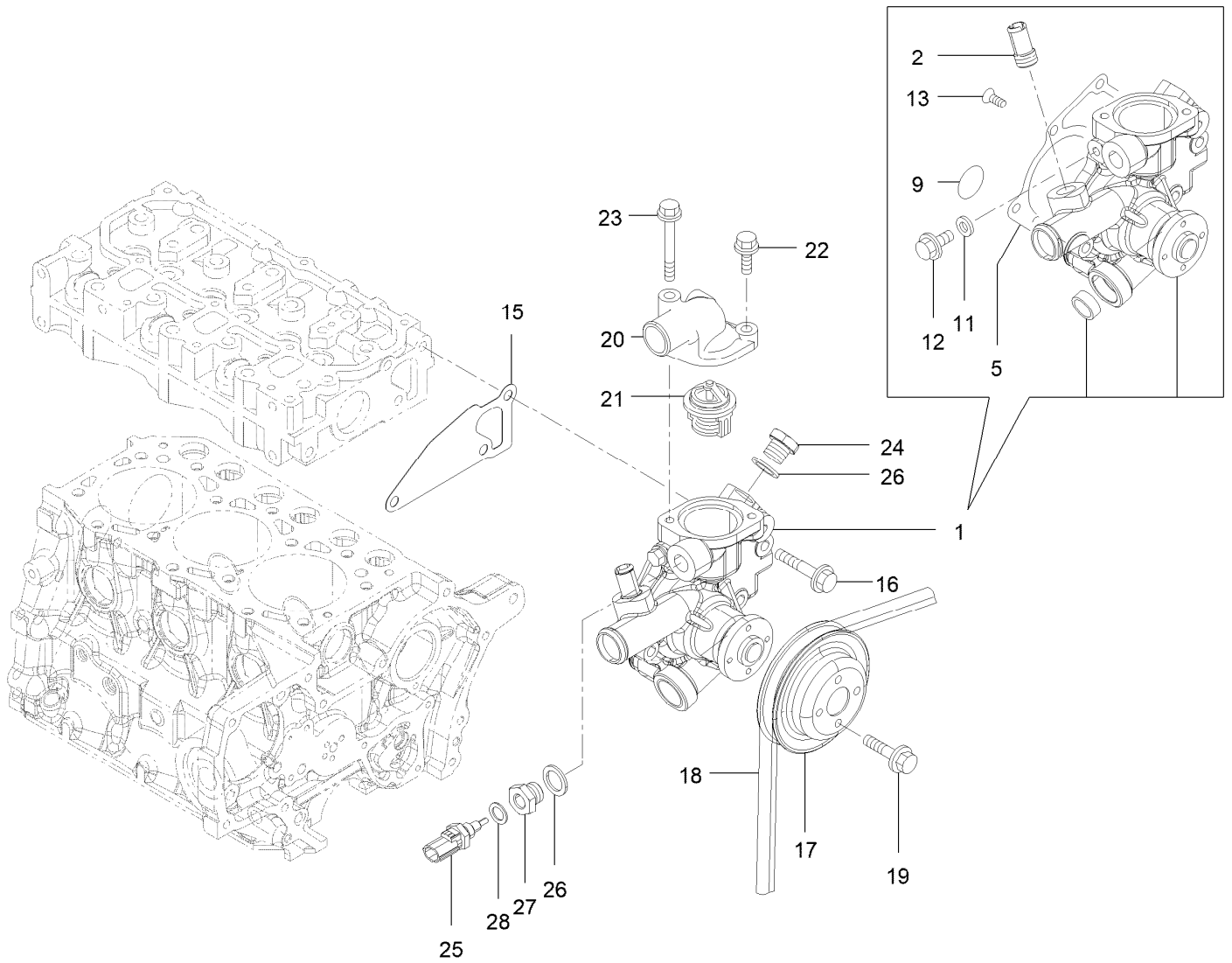
Lubrication Oil System Assembly



Lubrication Oil System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7826	1	Pump Assy, Oil	14	145-7858	1	Pipe, Cooler Inlet
2	125-7207	3	Bolt	15	125-7191	1	Clamp-Hose
3	135-4174	1	Cooler-Oil	16	145-7886	1	Clamp, 18
4	125-7075	1	O-Ring	17	145-7834	1	O-Ring, P11
5	125-7041	1	Nut-Cooler, Oil	18	145-7805	1	Pipe Assy, Oil Inlet
6	125-7042	1	Stud	19	125-7205	2	Bolt
8	127-3753	1	Joint	20	145-7828	1	Cover, Oil
9	145-7809	1	Pipe Assy, Water	21	145-7829	1	Gasket, Oil Pipe
10	125-7162	1	Clip	22	125-7206	2	Bolt
11	145-7808	1	Pipe, Water	23	134-1377	1	Switch-Hydraulic
12	125-7191	1	Clamp-Hose	24	135-4181	1	Filter-Oil, Engine
13	145-7859	1	Pipe Assy, Water				

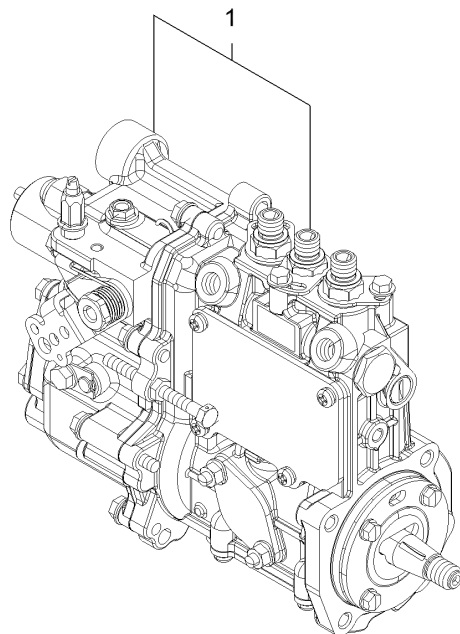
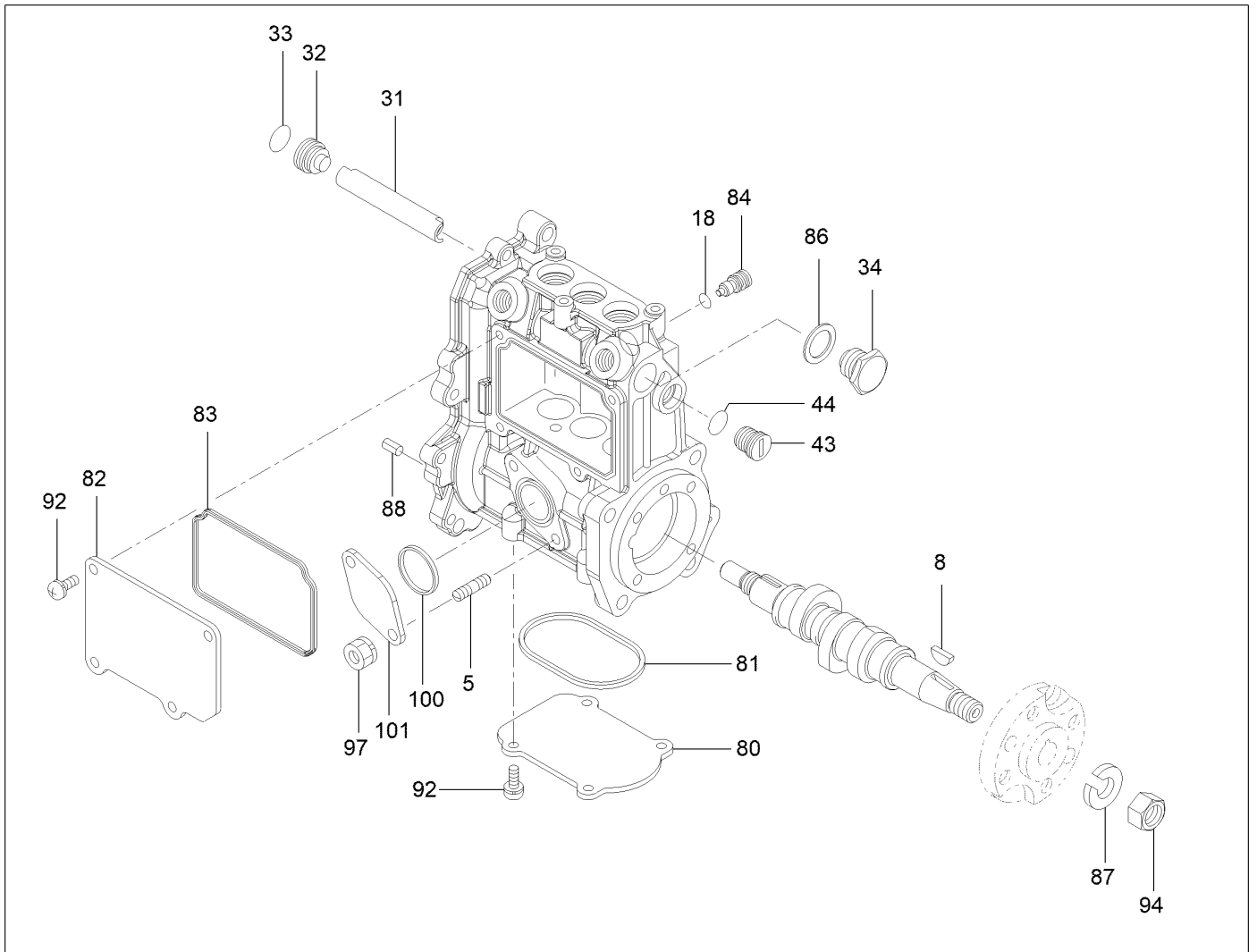
Cooling Water System Assembly



Cooling Water System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7807	1	Pump Assy, CW	19	125-7206	4	Bolt
2	135-4191	1	Joint-Pipe	20	135-4199	1	Cover-Thermostat
5	145-7806	1	Gasket, Water Pump	21	145-7857	1	Thermostat, 82C
9	145-7856	1	O-Ring	22	135-4201	1	Bolt
11	125-7192	1	Gasket	23	135-4202	1	Bolt
12	125-7212	1	Bolt	24	125-6953	1	Plug
13	133-2504	5	Screw	25	125-7124	1	Sensor-Thermostat, CW
15	145-7850	1	Gasket, Water Pump	26	125-6979	2	Gasket
16	125-7219	3	Bolt	27	135-4203	1	Joint
17	134-1417	1	V-Pulley	28	125-7176	1	Washer-Seal
18	145-7833	1	V-Belt, A34.5				

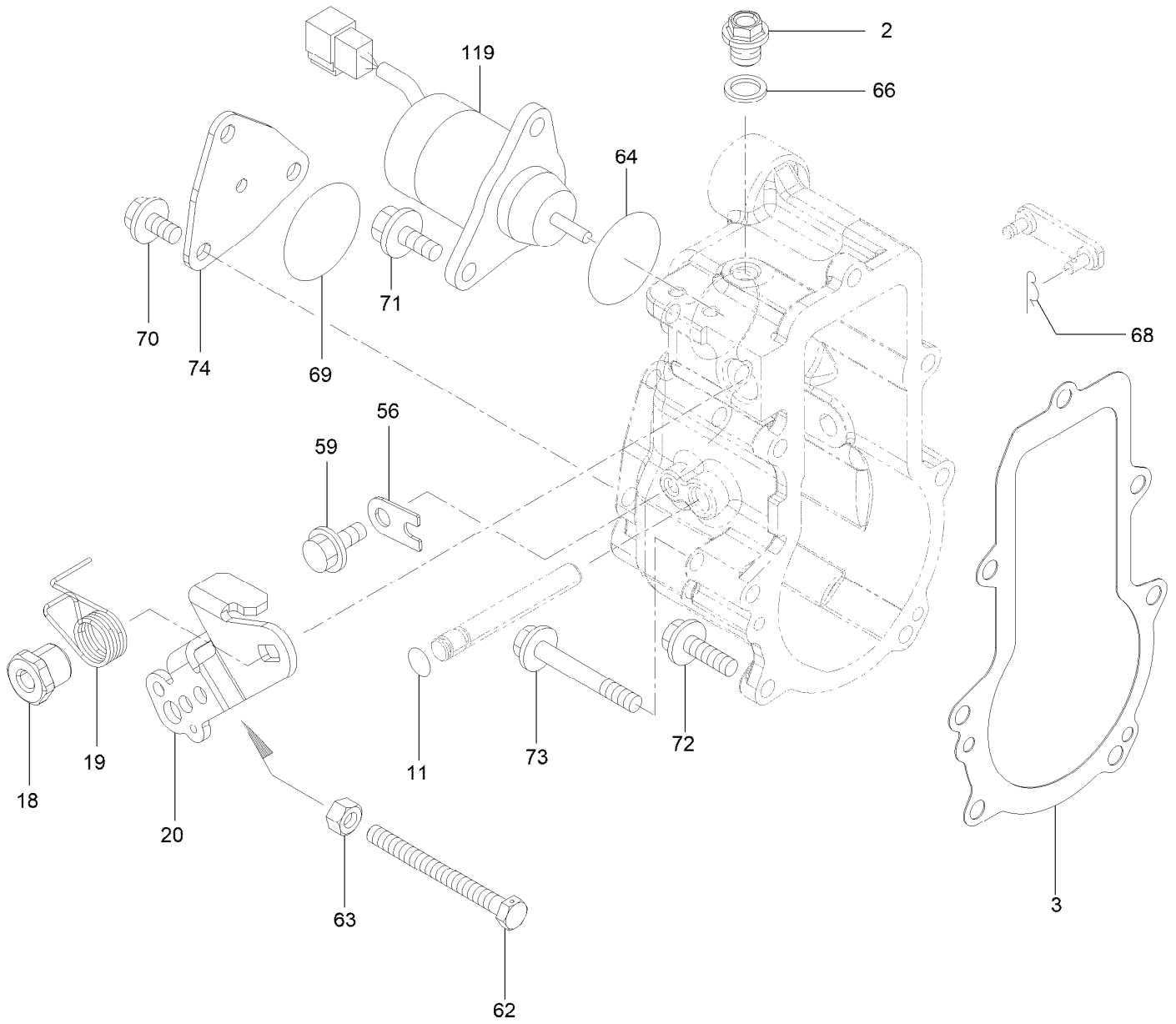
Fuel Injection Pump Assembly



Fuel Injection Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7890	1	Fie Assy	82	135-4217	1	Cover
5	135-4205	2	Bolt-Stud	83	135-4218	1	Gasket
8	135-4206	1	Key-Feather, Woodruff	84	135-4219	1	Stopper-Rack
18	135-4207	1	O-Ring	86	136-8236	1	Washer-Seal
31	135-4209	1	Deflector	87	135-4220	1	Washer-Spring
32	135-4210	1	Plug-Deflector	88	125-7183	2	Pin-Spring
33	135-4211	1	O-Ring	92	135-4221	8	Screw
34	135-4212	1	Plug-Deflector	94	133-2506	1	Nut
43	135-4213	1	Plug-Rack	97	135-4222	2	Nut
44	135-4214	1	O-Ring	100	135-4223	1	Gasket
80	145-7830	1	Cover, Pump Bottom	101	135-4224	1	Cover-Pump
81	135-4216	1	Gasket				

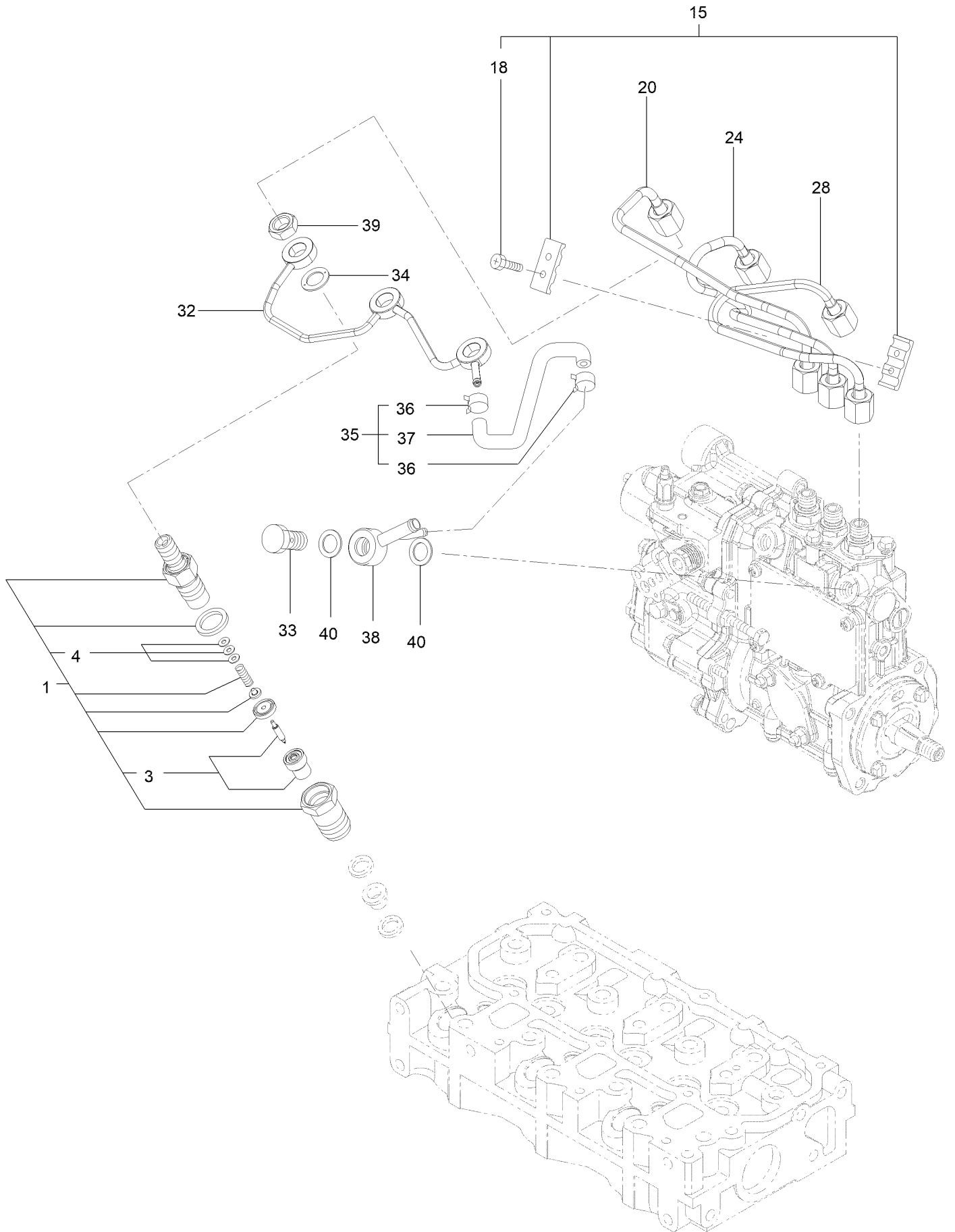
Governor Assembly



Governor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-4226	1	Plug	64	134-1520	1	O-Ring
3	135-4227	1	Gasket	66	125-7175	1	Washer-Seal
11	135-4207	1	O-Ring	68	134-1529	1	Pin
18	134-1508	1	Nut	69	145-7888	1	O-Ring, 1As36.0
19	145-7853	1	Spring, Lever	70	125-7205	3	Bolt
20	134-1385	1	Lever-Control	71	125-7207	2	Bolt
56	134-1395	1	Stopper-Shaft	72	125-7209	4	Bolt
59	125-7205	1	Bolt	73	136-8256	3	Bolt
62	145-7885	1	Bolt, Idle	74	145-7884	1	Cover, Governor Case
63	134-4014	1	Nut	119	134-4015	1	Solenoid, Stop

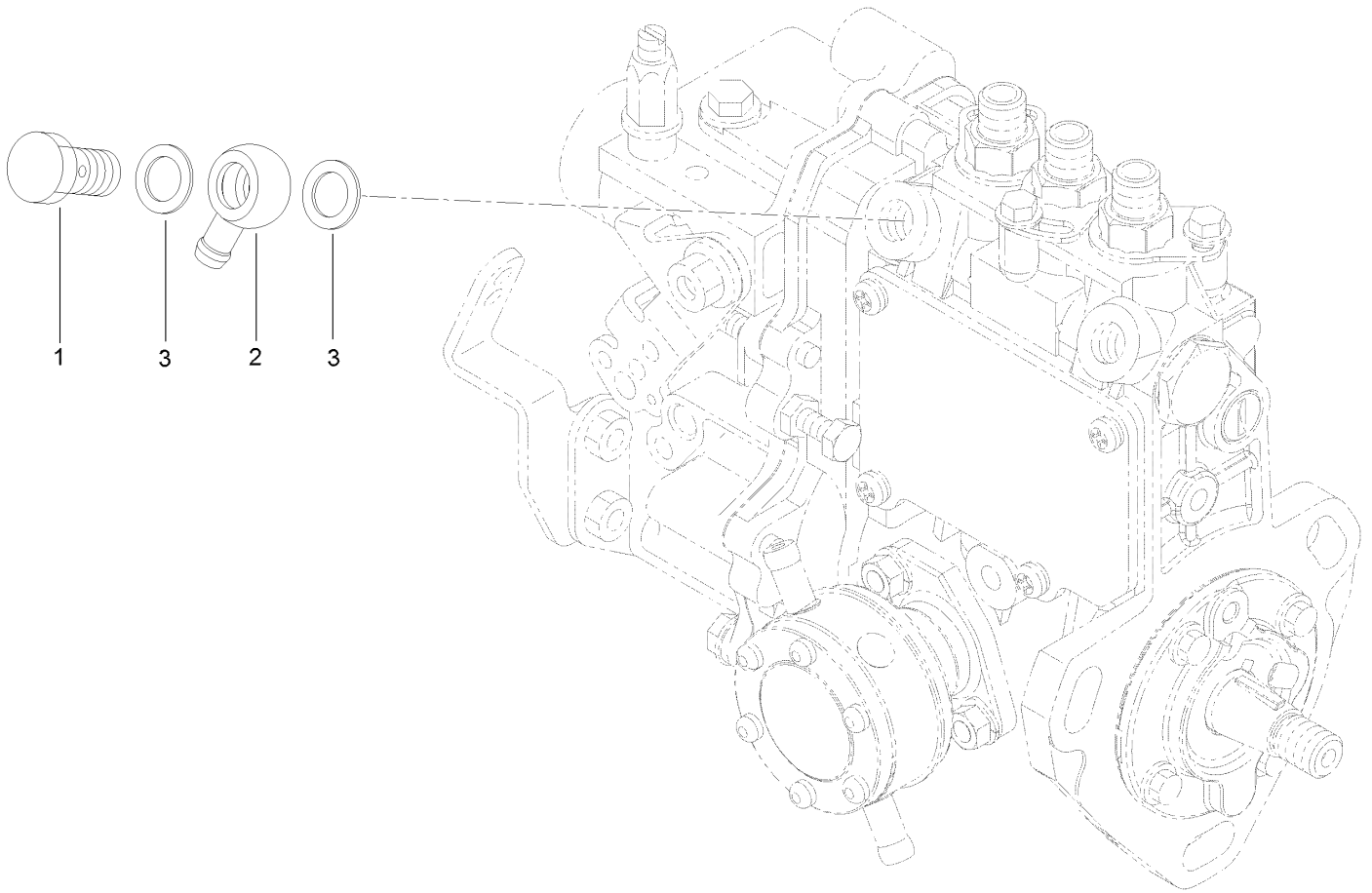
Fuel Injection Valve Assembly



Fuel Injection Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4229	3	Nozzle ASM	33	145-7832	1	Bolt, Pipe Joint
3	135-4230	3	Nozzle ASM	34	135-4237	3	Gasket
4	135-4231	3	Adjusting Shim Set	35	145-7883	1	Pipe Assy, Fo Return
15	134-1488	1	Retainer-Pipe	36	136-8225	2	Clamp-Hose
18	125-7027	2	Bolt	37	145-7882	1	Pipe, Fo Return
20	145-7876	1	Pipe Assy, Injection	38	145-7860	1	Joint, Overflow
24	145-7877	1	Pipe, Injection No. 2	39	135-4240	3	Nut-Nozzle
28	145-7878	1	Pipe, Injection No. 3	40	125-7176	2	Washer-Seal
32	145-7875	1	Pipe Assy, Return				

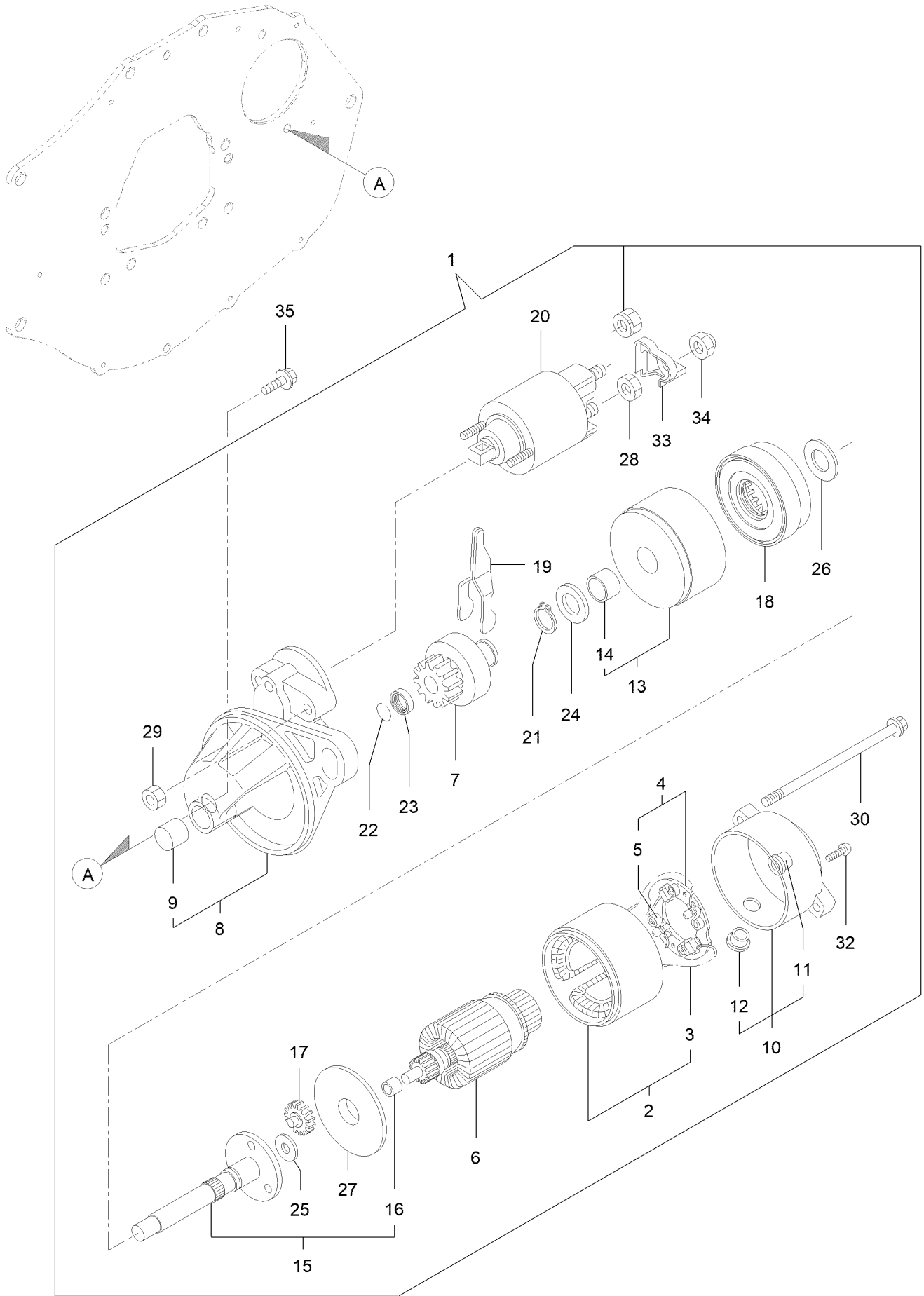
Fuel Pipe Assembly



Fuel Pipe Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4242	1	Bolt-Joint, Pipe
2	135-4243	1	Joint-Pipe
3	125-7176	2	Washer-Seal

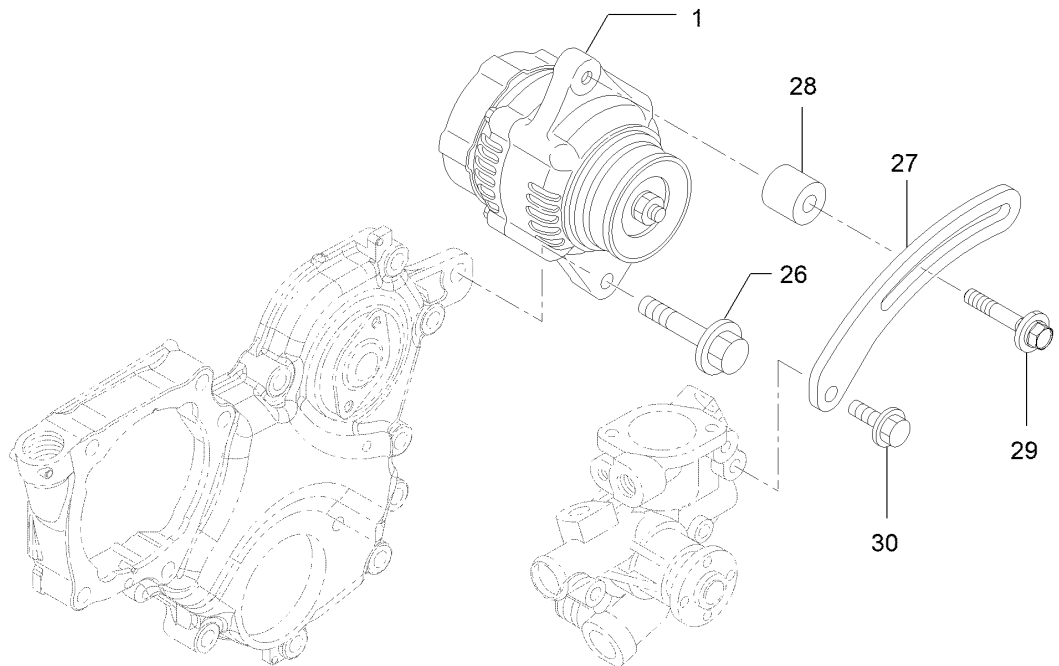
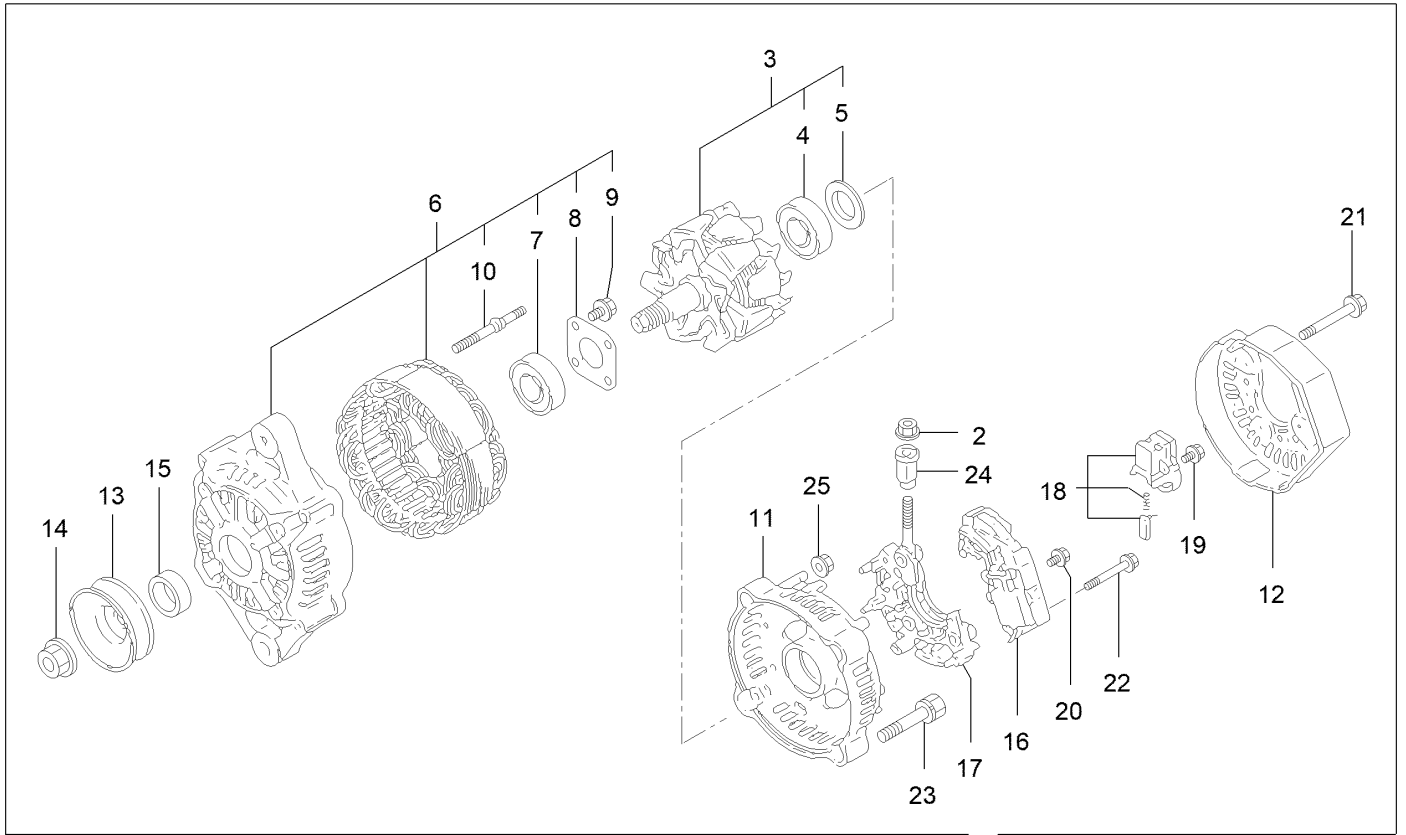
Starter Motor Assembly



Starter Motor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7851	1	Starter, P1.0	18	135-4261	1	Gear
2	145-7892	1	Yoke Assy	19	135-4262	1	Lever
3	135-4246	2	Starter Kit	20	135-4263	1	Switch ASM
4	135-4247	1	Holder ASM	21	135-4264	1	Ring
5	135-4248	4	Spring	22	135-4265	1	Ring
6	145-7893	1	Armature Assy	23	135-4266	1	Nut
7	135-4250	1	Clutch ASM	24	135-4267	1	Washer
8	135-4251	1	Housing ASM	25	135-4268	1	Washer
9	135-4252	1	Bearing-Needle	26	135-4269	1	Washer
10	135-4253	1	Frame ASM	27	135-4270	1	Plate
11	135-4254	1	Bearing	28	135-4271	1	Nut
12	135-4255	1	Cover	29	135-4272	2	Nut
13	135-4256	1	Bearing ASM	30	145-7894	2	Bolt, Through
14	135-4257	1	Bearing	32	135-4274	2	Screw
15	135-4258	1	Shaft ASM	33	135-4275	1	Cover-Terminal
16	135-4259	1	Bearing	34	135-4276	1	Nut
17	135-4260	3	Gear	35	127-3179	2	Bolt

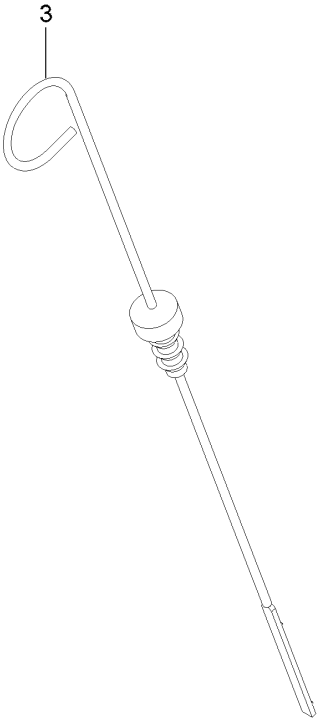
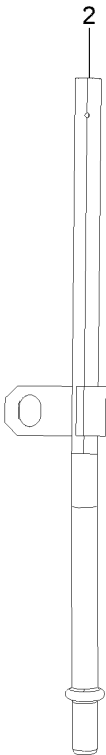
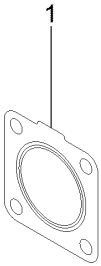
Generator Assembly



Generator Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-4016	1	Alternator, 12V-55A	16	145-7881	1	Regulator Assy
2	144-0647	1	Nut	17	127-3848	1	Holder
3	127-3843	1	Rotor ASM	18	127-2993	1	Holder
4	127-2983	1	Bearing-Ball	19	127-2965	6	Screw
5	127-2962	1	Cover	20	127-2966	1	Screw
6	135-4025	1	Frame ASM	21	127-2967	3	Bolt
7	127-2958	1	Bearing-Ball	22	127-2968	2	Screw
8	127-2959	1	Plate-Retainer	23	127-2969	2	Bolt
9	127-2960	4	Screw	24	127-2970	1	Bushing-Insulation
10	127-2961	2	Stud	25	127-2971	2	Nut
11	127-3845	1	Frame	26	135-4277	1	Bolt
12	134-4017	1	Cover, End	27	145-7852	1	Adjuster, Belt
13	127-2954	1	Pulley	28	140-7166	1	Spacer-Adjuster
14	127-2955	1	Nut	29	125-7134	1	Bolt
15	127-2957	1	Collar	30	125-7595	1	Bolt

Accessories Assembly

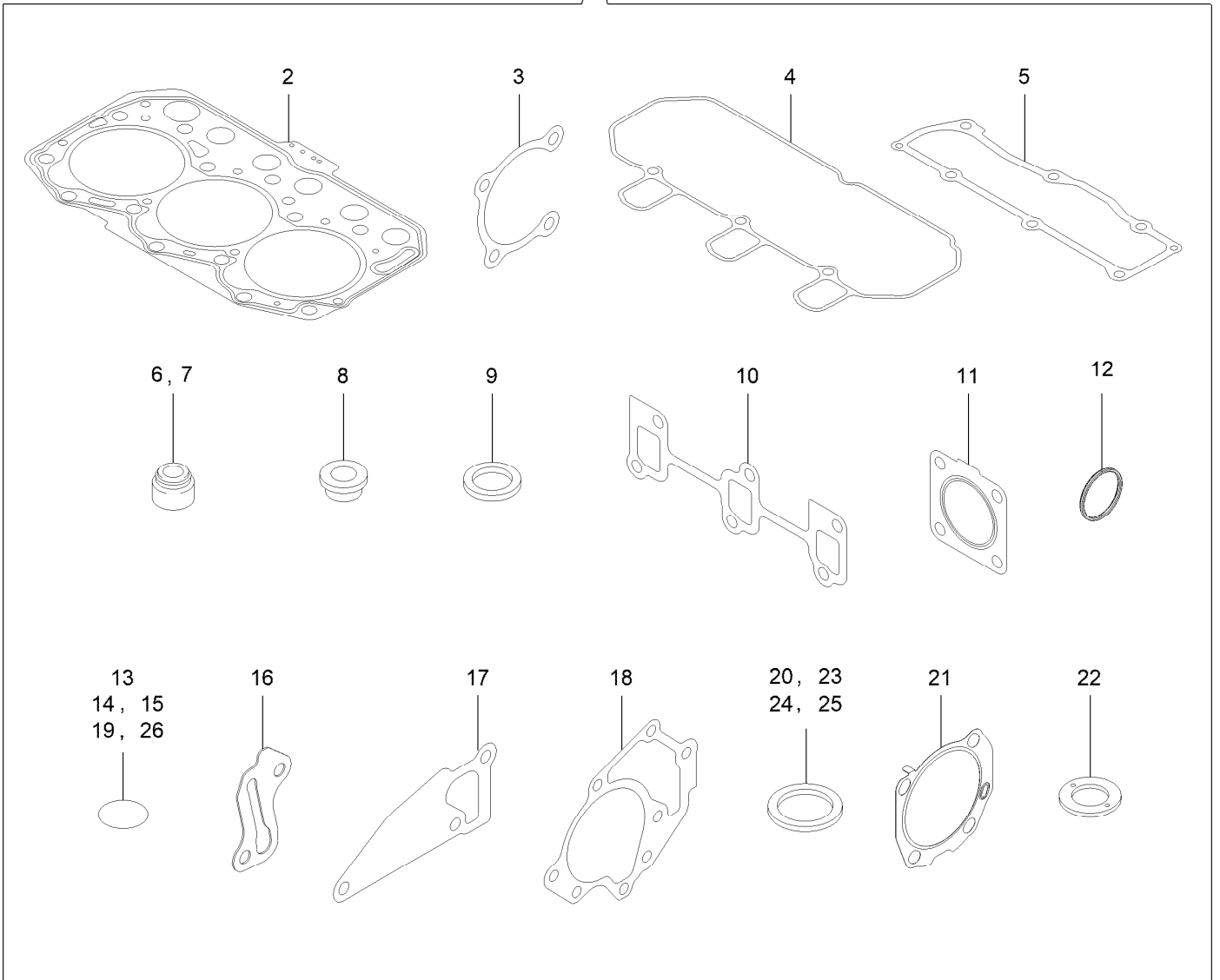


Accessories Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-1383	1	Gasket-Silencer
2	145-2012	1	Guide-Dipstick
3	145-2013	1	Dipstick

Gasket Set

1



Gasket Set (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7891	1	Gasket Set	14	145-7827	1	O-Ring
2	145-7861	1	Gasket, Head	15	145-7834	1	O-Ring, P11
3	145-7812	1	Gasket, Pump	16	145-7829	1	Gasket, Oil Pipe
4	145-7841	1	Gasket, Bonnet	17	145-7850	1	Gasket, Water Pump
5	145-7843	1	Gasket, Bonnet Cover	18	145-7806	1	Gasket, Water Pump
6	125-6915	3	Seal-Stem, Valve	19	145-7835	1	O-Ring, P21 Epdm
7	125-6916	3	Seal-Stem, Valve	20	125-6979	1	Gasket
8	135-4069	3	Protector-Nozzle	21	145-7831	1	Gasket, Fuel Pump
9	135-4070	6	Gasket-Nozzle	22	135-4237	3	Gasket
10	135-4107	1	Gasket-Manifold, Exhaust	23	125-7176	5	Washer-Seal
11	134-1383	1	Gasket-Silencer	24	136-8236	1	Washer-Seal
12	134-4004	1	Packing-Washer	25	125-7192	1	Gasket
13	133-6654	1	O-Ring	26	136-8249	2	O-Ring

Attachments and Accessories

For 08103 Workman UTX-D 4 Passenger Utility Vehicle

Product Name	Model/Part
Canopy-Crew.....	08111
Glass Windshield and Wiper.....	08112
Polycarbonate Windshield.....	08113
Polycarbonate Doors - Standard.....	08114
Polycarbonate Doors - Crew.....	08115
Polycarbonate Rear Windshield.....	08116
Overhead Console and Wire Harness.....	08130
Work Lights.....	08131
Beacon.....	08132
Electric Bed Lift.....	08134
Supervisor Key.....	08136
Side View Mirror Kit.....	08140
Rear View Mirror Kit.....	08141
Under Seat Storage.....	08143
27in Alloy Wheels and Tires.....	08144
Draw Bar.....	08146
Reverse Alarm Kit.....	131-8549
Universal Wireless Hourmeter Kit.....	144-2436
Universal 12V Power Point Kit.....	144-2438
Spark Arrester Kit.....	144-2443

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Count on it.