



Battery Conversion Kit

Greensmaster® eTriFlex® 3370 Traction Unit

Model No. 04593—Serial No. 40000000 and Up

Installation Instructions

This kit contains parts to install new HyperCell® batteries (which replace the existing Samsung batteries and associated parts) to the Greensmaster eTriFlex 3370 traction unit.

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	–	Prepare the machine.
2	No parts required	–	Remove the Samsung batteries, battery trays, and associated parts.
3	Upper mount plate Flange bolt (5/16 x 1 inch) Flange nut (5/16 inch) Flange bolt (3/8 x 1 inch) Foam strip—19 cm (7.5 inches) Flange bolt (1/4 x 1-1/4 inches) Speed nut (1/4 inch)	1 2 2 2 5 4 4	Install the upper mount plate.
4	HyperCell battery Top strap Bottom base plate Foam strip—19 cm (7.5 inches) Flange bolt (3/8 x 1 inch) Flange nut (3/8 inch) Bus bar Bolt (1/4 x 3/4 inch) Data-interface wire harness (63.5 cm or 25 inches) Data-interface wire harness (19 cm or 7-1/2 inches) Black battery cable Red battery cable Red/black battery-cable assembly Lower mount plate Model 04593 decal Carriage bolt (3/8 x 1 inch) Flange nut (3/8 inch) Foam strip—37 cm (14.5 inches)	5 1 1 4 12 12 6 10 1 3 1 1 1 1 1 4 4 2	Install the HyperCell batteries.
5	No parts required	–	Route the red/black battery-cable assembly.



Procedure	Description	Qty.	Use
6	BMS wire harness	1	Install the BMS wire harness and other wire-harness connections.
	Cable tie	6	
7	Lower battery cover	1	Install the lower battery cover.
	Shoulder bolt	6	
	Speed nut (5/16 inch)	6	
8	Charging connectors	1	Install the charging connectors.
	Connector bracket	1	
	Bolt (#6)	2	
	Locknut (#6)	2	
	Fuse bracket	1	
9	CAN wire harness	1	Install the CAN wire harness, DC-DC converter, and connector caps.
	DC-DC converter	1	
	Tethered cap	1	
	6-socket cap	1	
10	No parts required	–	Install the center battery cover.
11	Jack bracket	1	Install the jack bracket.
12	Latch	1	Install the hood latch.
	Spacer	1	
	Latch plate	1	
	Latch bracket	1	
	Rivet	2	
13	No parts required	–	Use Toro DIAG to update the software.
14	Battery charger	1	Charge the batteries.
15	No parts required	–	Install the rear wheel.

⚠ CAUTION

Removing or installing the batteries may result in personal injury and property damage.

When removing or installing the batteries, follow these recommendations:

- Always disconnect the main-power connectors when servicing products with lithium-ion batteries.
- Always service lithium-ion batteries with the machine parked near a service door large enough to move the product or battery outside in case of an emergency, and keep a fire blanket nearby. Do not use a fire extinguisher on lithium-ion batteries.
- Do not allow the battery terminals or battery cables to touch any metal parts of the machine.
- Do not allow metal tools to short between the battery terminals or battery cables and metal parts of the machine.
- Do not attach anything to the battery terminal other than the battery cable or wire harness connector that came with the product.
- Always keep the battery retainers and covers in place to protect and secure the batteries.

1

Preparing the Machine

No Parts Required

Procedure

1. Park the machine on a level surface.
2. Engage the parking brake.
3. Lower the cutting units.
4. Shut off the machine and remove the key.
5. Disconnect the main-power connectors; refer to your machine *Operator's Manual*.
6. Raise the machine; refer to the pre-maintenance section of your machine *Operator's Manual*.
7. Remove the 4 lugnuts that secure the wheel to the wheel-hub assembly and remove the wheel from the machine (Figure 1).

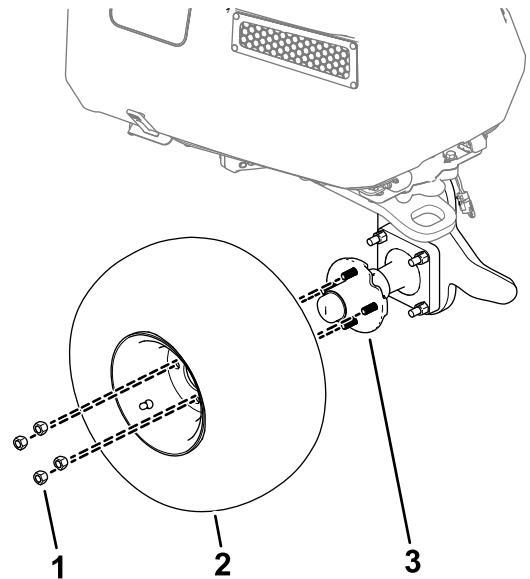


Figure 1

1. Lugnut
2. Wheel
3. Wheel-hub assembly

g293906

2

Removing the Samsung Batteries, Battery Trays, and Associated Parts

No Parts Required

Removing the Samsung Batteries, Cables, and Wire Harness

For instructions to remove the Samsung batteries, center battery cover, battery cables, and battery-interface wire harness, refer to the Servicing the Lithium-Ion Batteries (Model 04590) section in the machine *Service Manual*.

Retain the center battery cover for later installation.

Note: Labels for wire harness and cable connections are not necessary.

Removing the Battery Trays

1. Release tension on the brake-actuator spring by loosening the nut (Figure 2) that secures the eyebolt to the spring bracket.

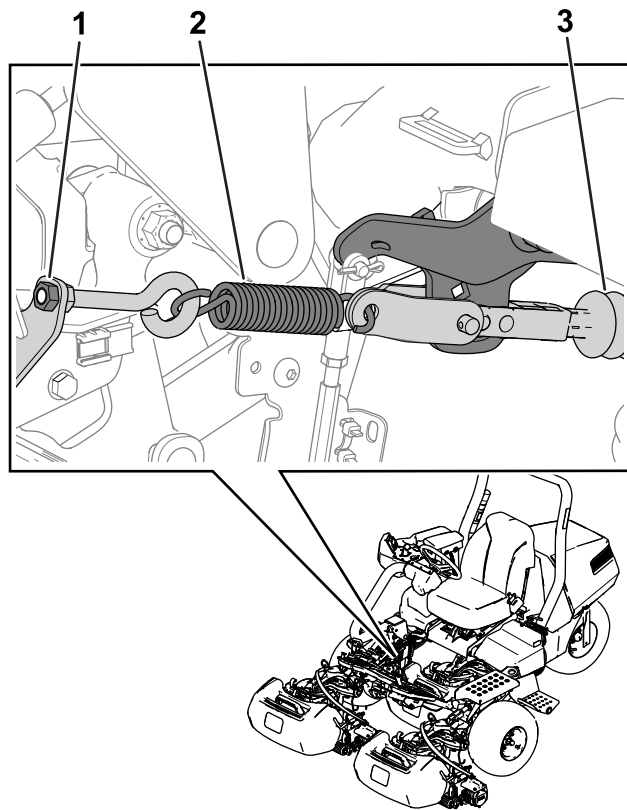


Figure 2

1. Nut
2. Spring

3. Brake-actuator shaft

g499402

2. Remove the pins that secure the brake actuator to the side battery tray on the right side of the machine (Figure 3).

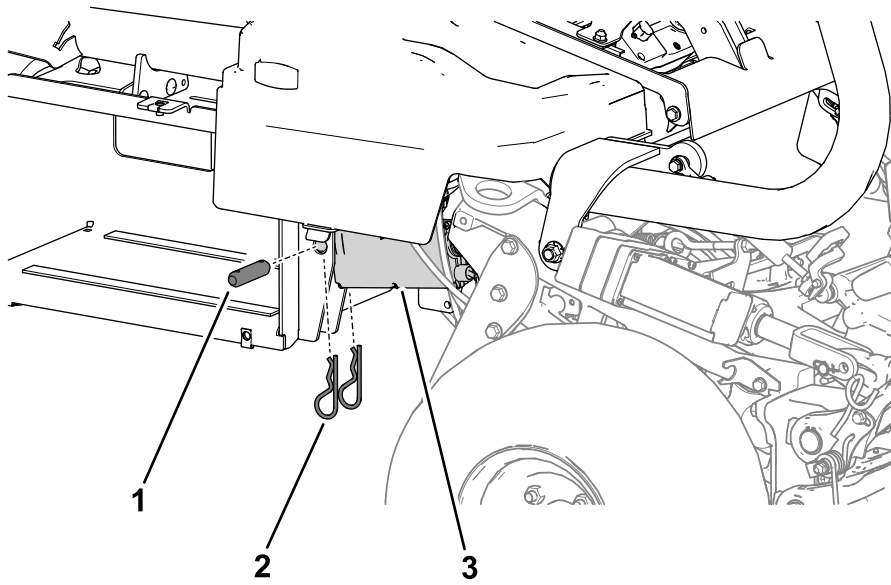


Figure 3

g499401

1. Cylinder pin
2. Cotter pin
3. Brake actuator

-
3. Remove the hardware (Figure 4) that secures the side battery trays to the machine frame.

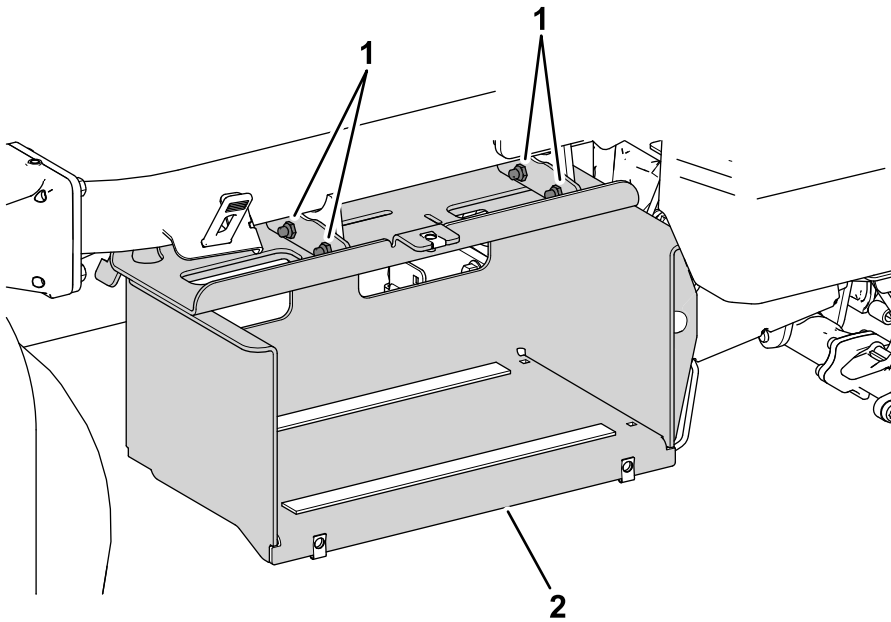


Figure 4

g496825

1. Hardware
2. Side battery tray

4. Remove the hardware that secures the top battery tray to the machine frame (Figure 5).

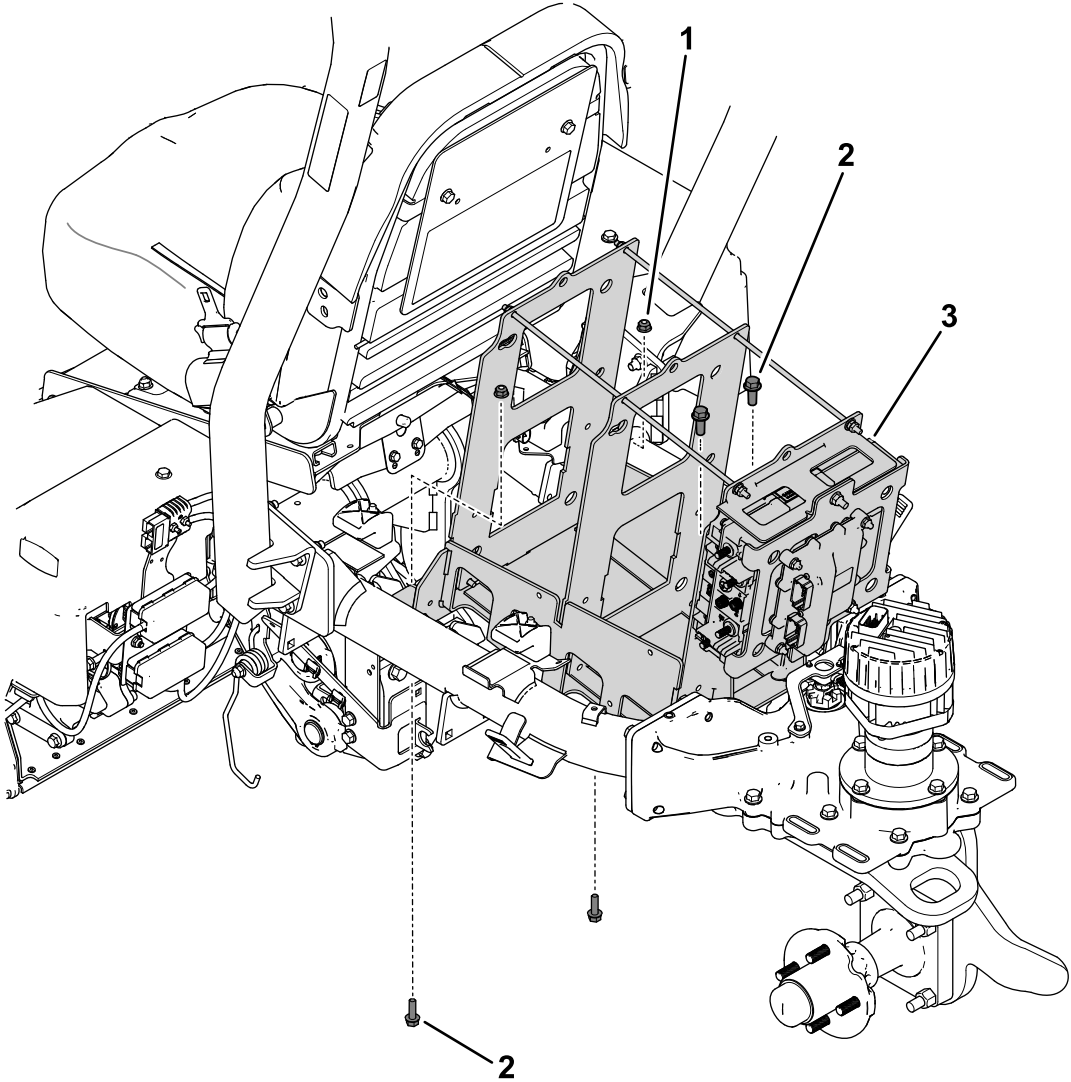


Figure 5

g496826

- 1. Nut
- 2. Bolts

- 3. Top battery tray

- Remove the nuts that secure the TEC controller to the battery tray ([Figure 6](#)). Retain the controller for later installation.

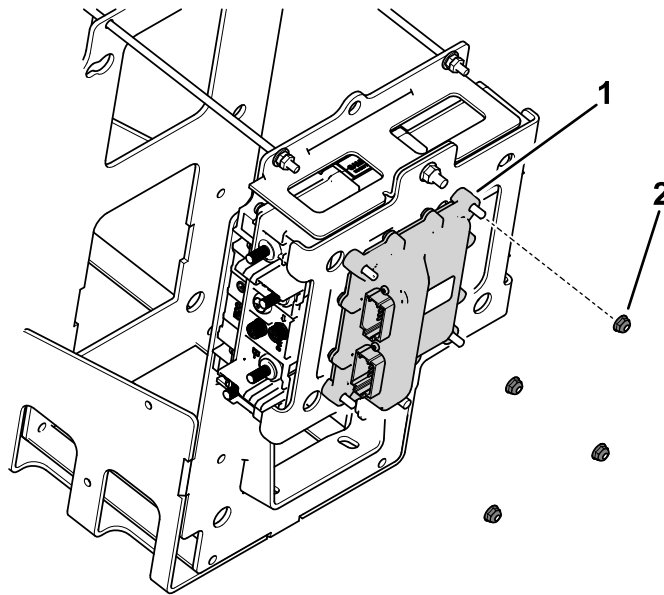


Figure 6

g499400

1. TEC controller (retain)

2. Nut

3

Installing the Upper Mount Plate

Parts needed for this procedure:

1	Upper mount plate
2	Flange bolt (5/16 x 1 inch)
2	Flange nut (5/16 inch)
2	Flange bolt (3/8 x 1 inch)
5	Foam strip—19 cm (7.5 inches)
4	Flange bolt (1/4 x 1-1/4 inches)
4	Speed nut (1/4 inch)

Installing Foam Strips and the TEC Controller to the Upper Mount Plate

1. Install 5 foam strips (19 cm or 7.5 inches) to the upper mount plate (Figure 7).

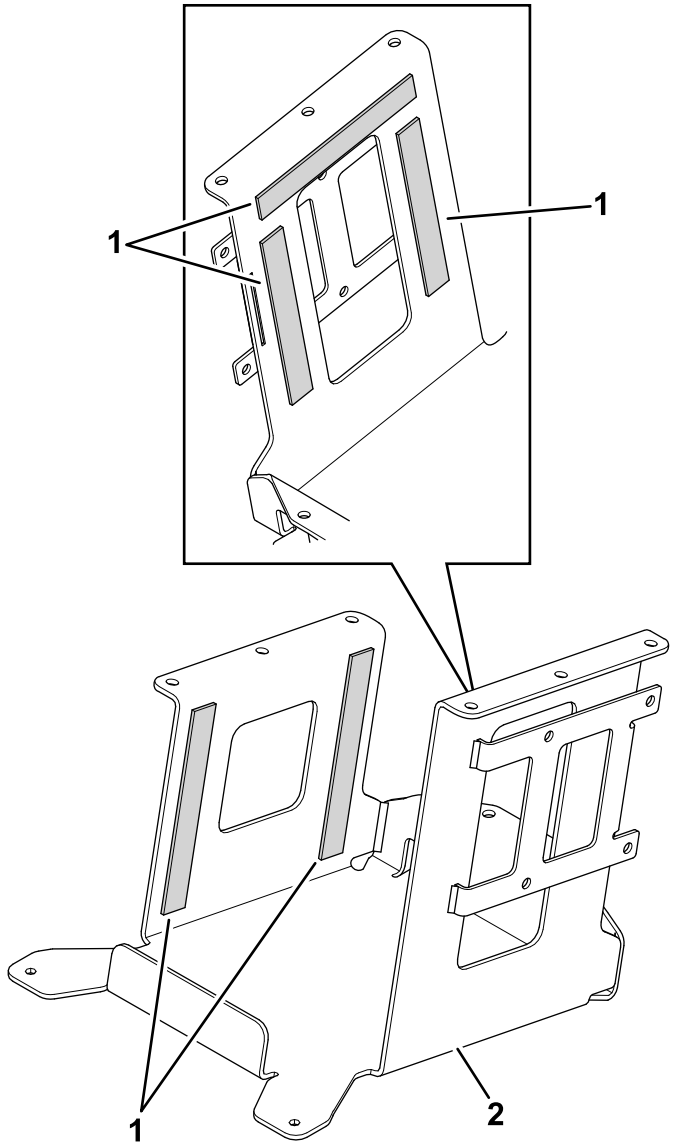
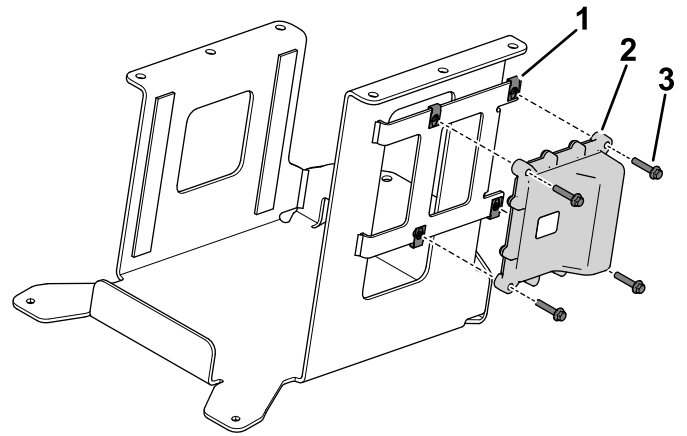


Figure 7

g494748

1. Foam strips (19 cm or 7.5 inches)
2. Upper mount plate

2. Use 4 flange bolt (1/4 x 1-1/4 inches) and 4 speed nuts (1/4 inch) to secure the TEC controller (removed from the Samsung battery tray) to the upper mount plate (Figure 8).



g494889

Figure 8

1. Speed nut (1/4 inch)
2. TEC controller
3. Flange bolt (1/4 x 1-1/4 inches)

Installing the Upper Mount Plate to the Machine

1. Use 2 flange bolts (5/16 x 1 inch) and 2 flange nuts (5/16 inch) to secure the upper mount plate to the machine frame (Figure 9).

Torque the hardware to 19 to 24 N·m (14 to 18 ft-lb).

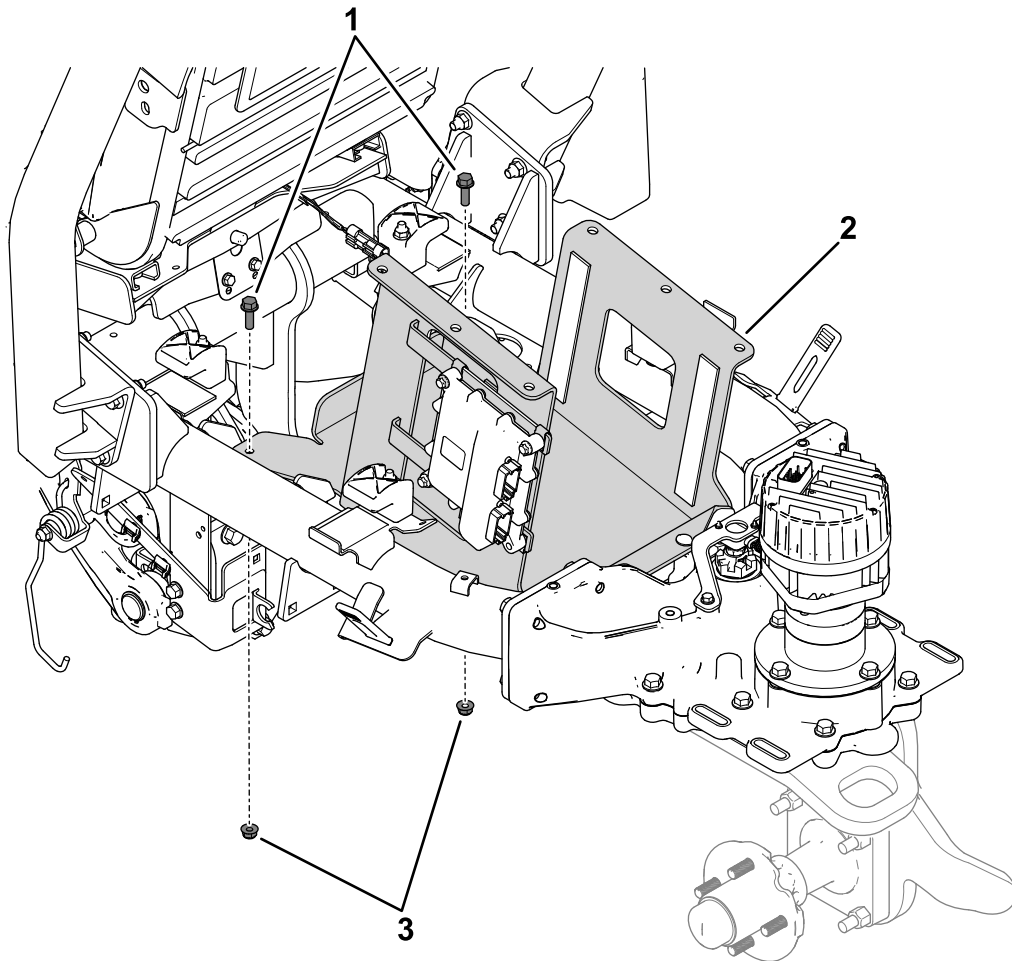


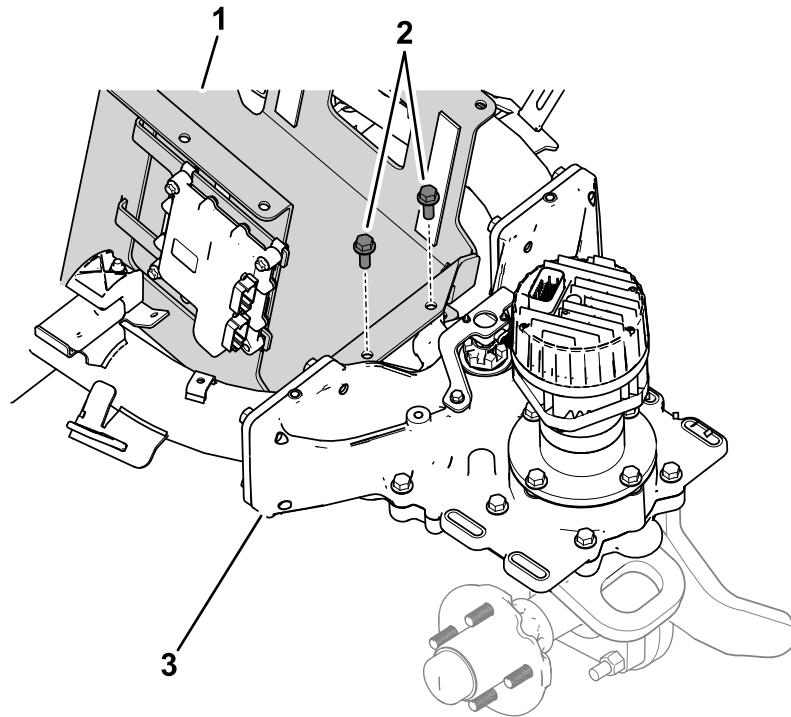
Figure 9

g496698

1. Flange bolts (5/16 x 1 inch)
2. Flange nuts (5/16 inch)

3. Upper mount plate

- Use 2 flange bolts (3/8 x 1 inch) to secure the upper mount plate to the steering housing (Figure 10). Torque the bolts to 32.5 to 40.5 N·m (24 to 30 ft-lb).



g496699

Figure 10

- Upper mount plate
- Flange bolts (3/8 x 1 inch)
- Steering housing

4

Installing the HyperCell Batteries

Parts needed for this procedure:

5	HyperCell battery
1	Top strap
1	Bottom base plate
4	Foam strip—19 cm (7.5 inches)
12	Flange bolt (3/8 x 1 inch)
12	Flange nut (3/8 inch)
6	Bus bar
10	Bolt (1/4 x 3/4 inch)
1	Data-interface wire harness (63.5 cm or 25 inches)
3	Data-interface wire harness (19 cm or 7-1/2 inches)
1	Black battery cable
1	Red battery cable
1	Red/black battery-cable assembly
1	Lower mount plate
1	Model 04593 decal
4	Carriage bolt (3/8 x 1 inch)
4	Flange nut (3/8 inch)
2	Foam strip—37 cm (14.5 inches)

Installing the Batteries to the Upper Mount Plate

1. Install 5 foam strips (19 cm or 7.5 inches) to the top strap bracket (Figure 11).

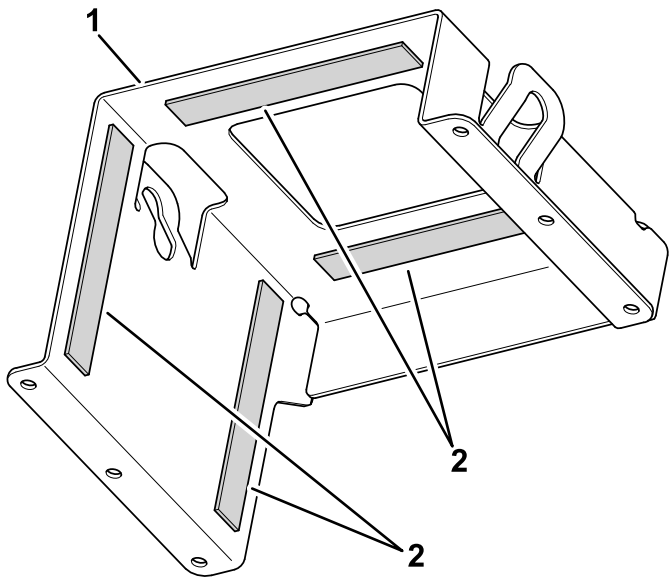


Figure 11

1. Top strap bracket
2. Foam strips (19 cm or 7.5 inches)

2. Perform the following steps to install 3 batteries to the upper mount plate:
 - A. Remove the cap (Figure 12) from the positive terminals.

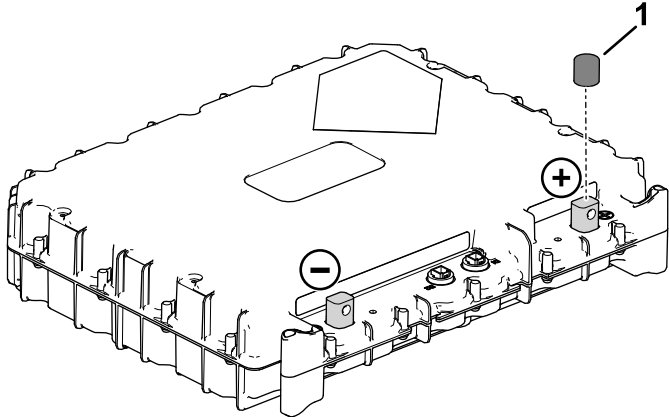


Figure 12

1. Cap

- B. Align the outer batteries so that they are positioned against the left and right sides of the upper mount plate (Figure 13).

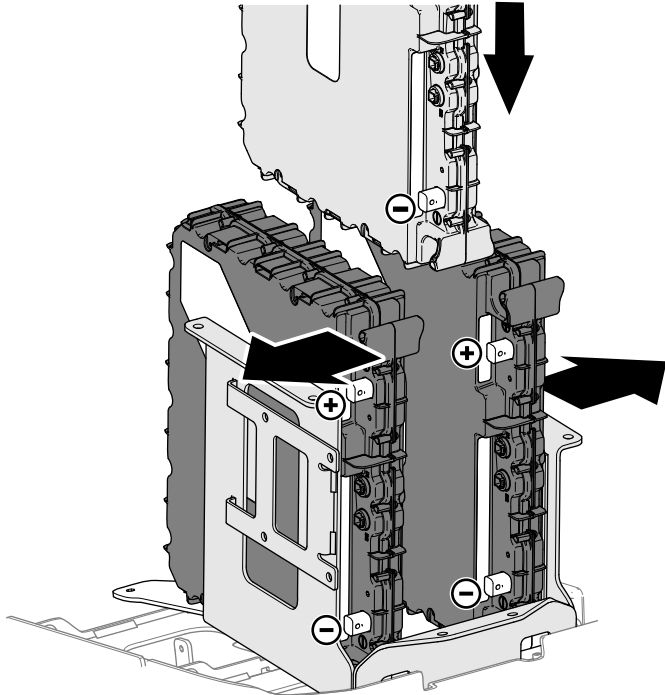


Figure 13

g495891

- C. Align the center battery so that the battery terminals face rearward, and lower the center battery into the upper mount plate, between the outer batteries (Figure 13).

3. Use 6 flange bolts (3/8 x 1 inch) and 6 flange nuts (3/8 inch) to secure the top strap to the upper mount plate (Figure 14).

Torque the hardware to 32.5 40.5 N·m (24 to 30 ft-lb).

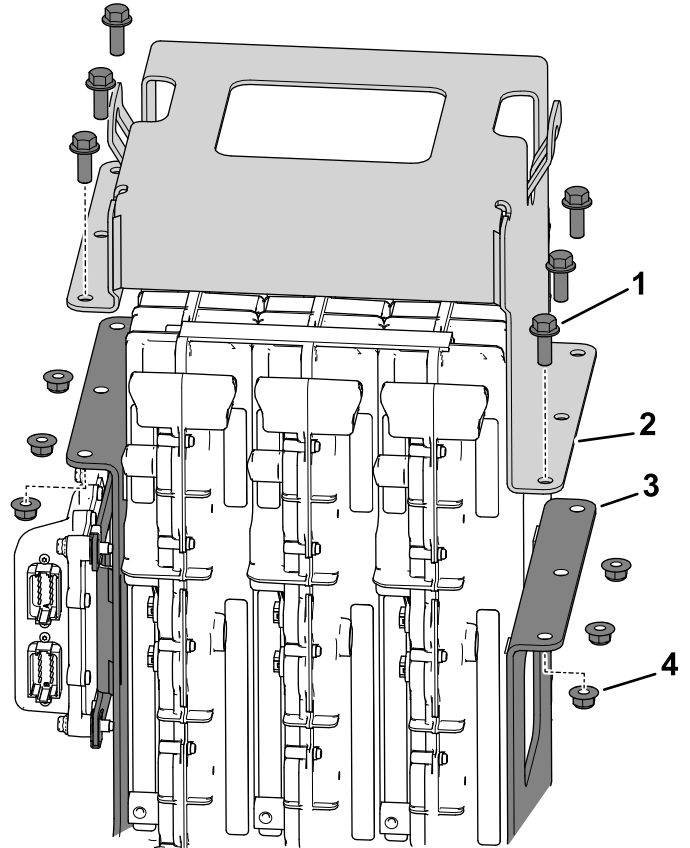


Figure 14

g495892

1. Flange bolt (3/8 x 1 inch) 3. Upper mount plate
2. Top strap 4. Flange nut (3/8 inch)

Installing the Bus Bars, Battery Cables, and Data-Interface Wire Harnesses to the Upper Batteries

1. Install 2 data-interface wire harnesses (19 cm or 7-1/2 inches) into the battery ports shown in [Figure 15](#).

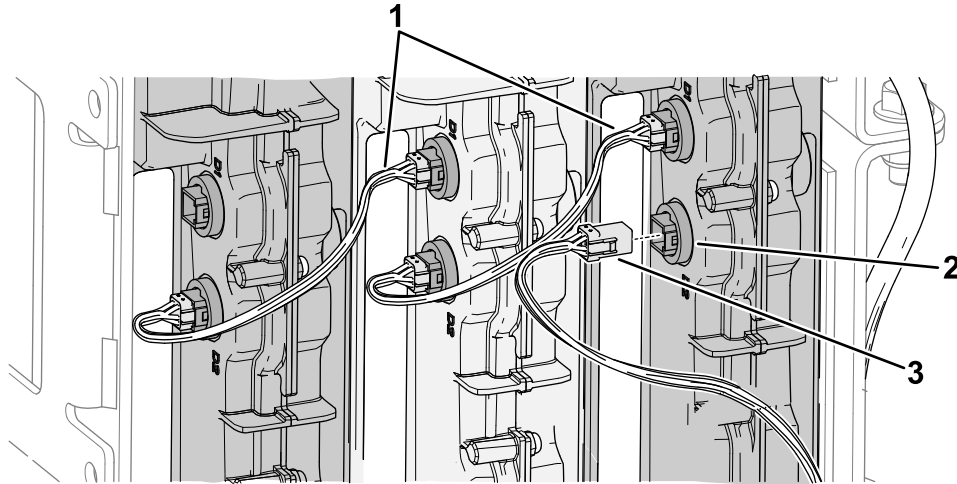


Figure 15

g495893

1. Data-interface wire harness (19 cm or 7-1/2 inches)
2. Port D2
3. Data-interface wire harness (63.5 cm or 25 inches)

-
2. Install an end of the data-interface wire harness (63.5 cm or 25 inches) into the battery port labeled D2 as shown in [Figure 15](#).

3. Use 6 bolts (1/4 x 3/4 inch) to secure the following items to the battery terminals (Figure 16).
- 4 bus bars
 - Red (+) battery cable
 - Black (-) battery cable
 - Red (+) battery cable on the red/black battery-cable assembly

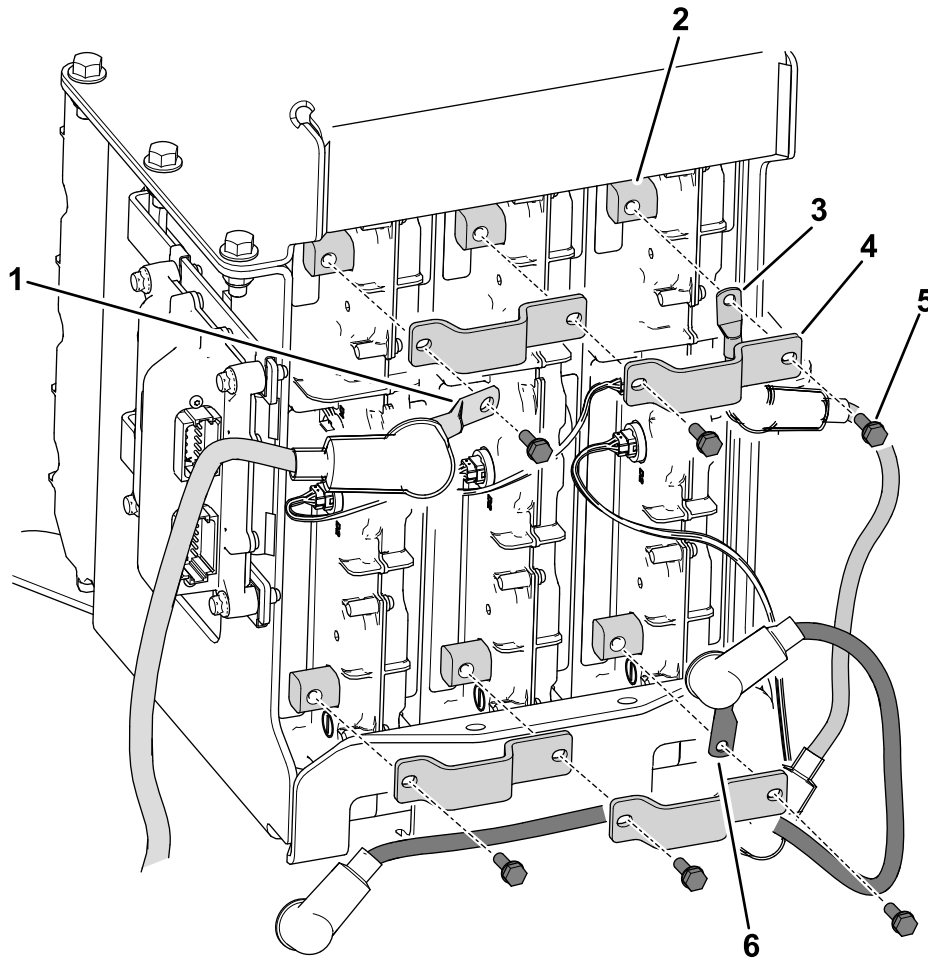


Figure 16

g502392

- | | |
|---|----------------------------|
| 1. Red (+) battery cable (red/black battery-cable assembly) | 4. Bus bar |
| 2. Battery terminal | 5. Bolt (1/4 x 3/4 inch) |
| 3. Red (+) battery cable | 6. Black (-) battery cable |

-
4. Torque the bolts (1/4 x 3/4 inch) to 10.7 to 11.8 N·m (95 to 105 in-lb).

Installing the Lower Batteries

1. Remove the cap (Figure 17) from the positive terminals of the remaining 2 batteries.

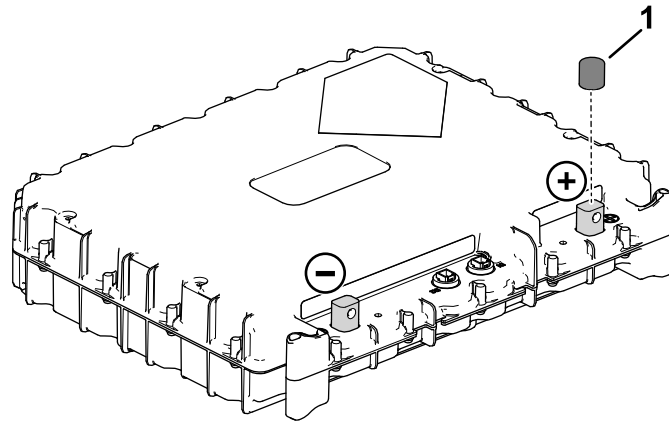


Figure 17

g496126

1. Cap
-

2. Assemble the 2 batteries on the bottom base plate as shown in [Figure 18](#).

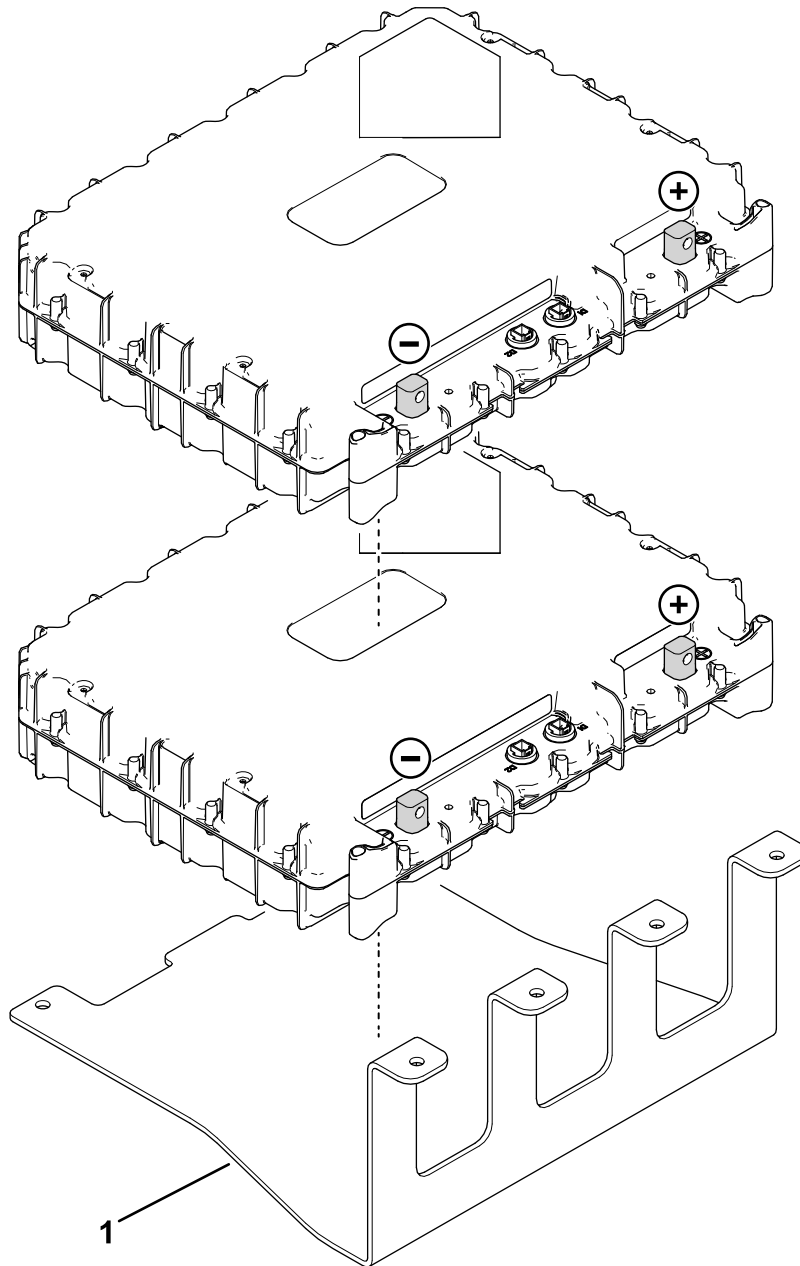


Figure 18

g499781

1. Bottom base plate

3. Install 2 foam strips (37 cm or 14.5 inches) to the lower mount plate ([Figure 19](#)).

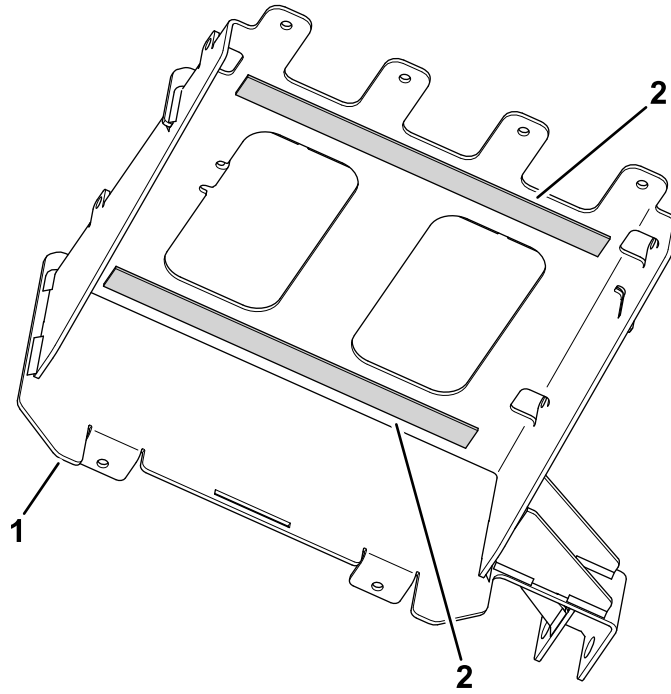


Figure 19

g494747

1. Lower mount plate
 2. Foam strips (37 cm or 14.5 inches)
-

4. Install the Model 04593 decal to the lower mount plate as shown in [Figure 20](#).

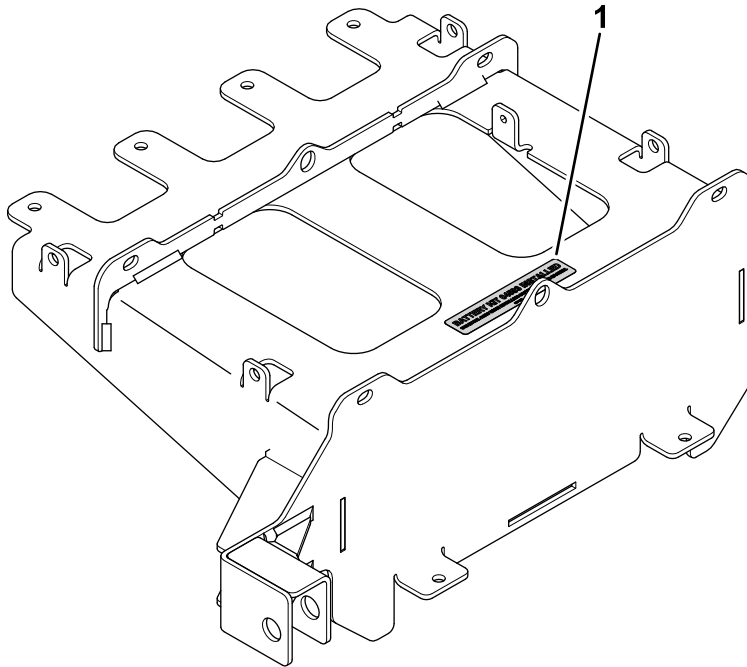


Figure 20

g501480

1. Model 04593 decal
-

5. Use 6 flange bolts (3/8 x 1 inch) and 6 flange nuts (3/8 inch) to loosely secure the lower mount plate to the bottom base plate (Figure 21)

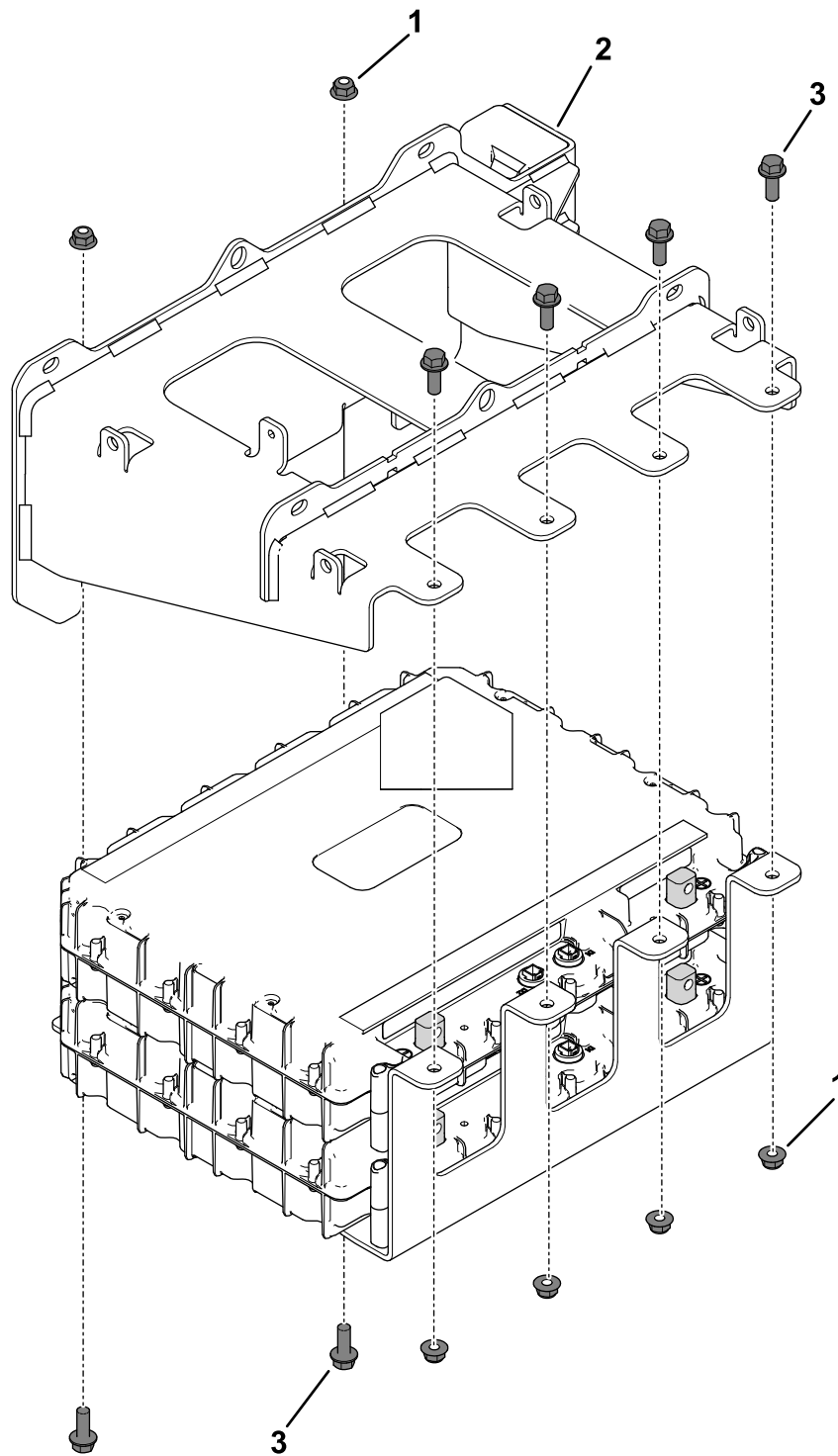


Figure 21

g499782

1. Flange nuts (3/8 inch)
2. Lower mount plate

3. Flange bolts (3/8 x 1 inch)

-
6. Ensure that the batteries are centered in the base plate and torque the hardware to 32.5 to 40.5 N·m (24 to 30 ft-lb).

7. Use a floor jack to install the assembly that contains the bottom base plate, batteries, and lower mount plate as follows:

- A. Place the assembly on a floor jack.

Important: The batteries and base plate weigh approximately 34 kg (75 lb). Have an assistant help you to ensure that the batteries and base plate are centered on the floor jack. Keep the center of the batteries and base plate aligned to the jack to prevent the batteries from falling.

- B. Use 4 carriage bolts (3/8 x 1 inch) and 4 flange nuts (3/8 inch) to secure the battery assembly to the machine frame (Figure 22).

Torque the hardware to 32.5 to 40.5 N·m (24 to 30 ft-lb).

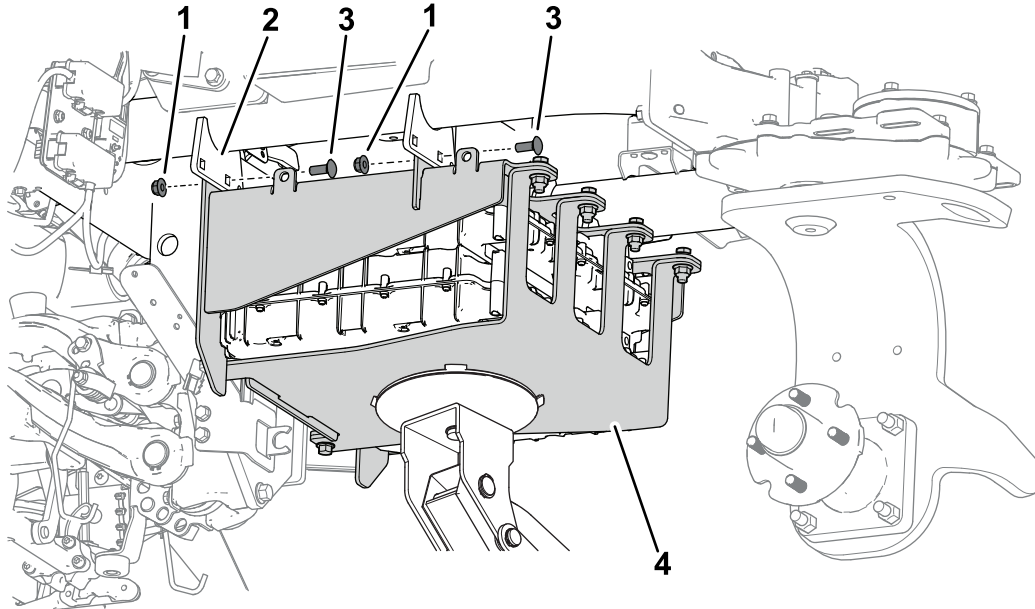


Figure 22

g502234

- | | |
|---------------------------|----------------------------------|
| 1. Flange nuts (3/8 inch) | 3. Carriage bolts (3/8 x 1 inch) |
| 2. Machine frame | 4. Battery assembly |

Installing the Brake Actuator to the Lower Mount Plate

1. Use the previously removed cylinder pin and cotter pins to secure the brake actuator to the lower mount plate (Figure 23).

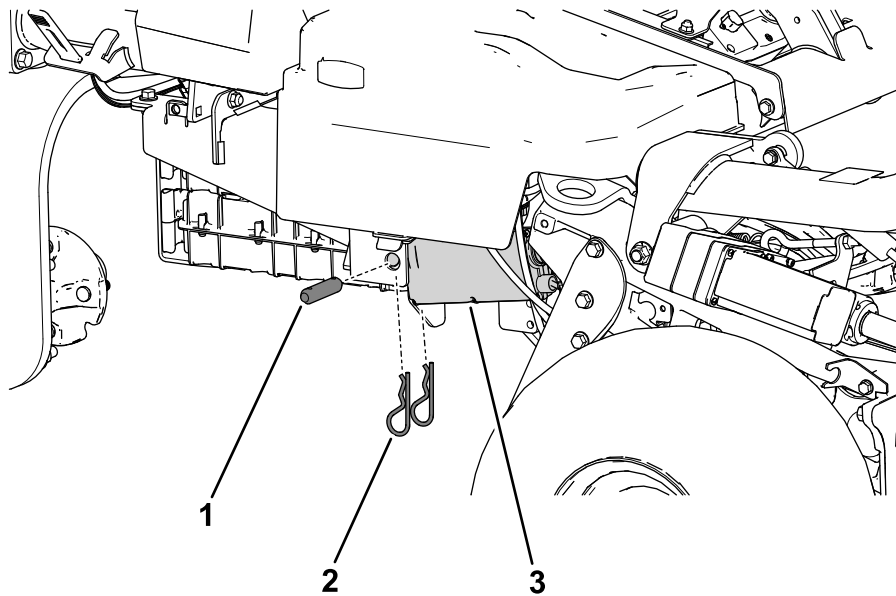


Figure 23

g505918

- | | |
|-----------------|-------------------|
| 1. Cylinder pin | 3. Brake actuator |
| 2. Cotter pin | |

2. Tighten the eyebolt nut for the brake-actuator spring so that the spring length is 11.4 cm (4.5 inches); refer to [Figure 24](#).

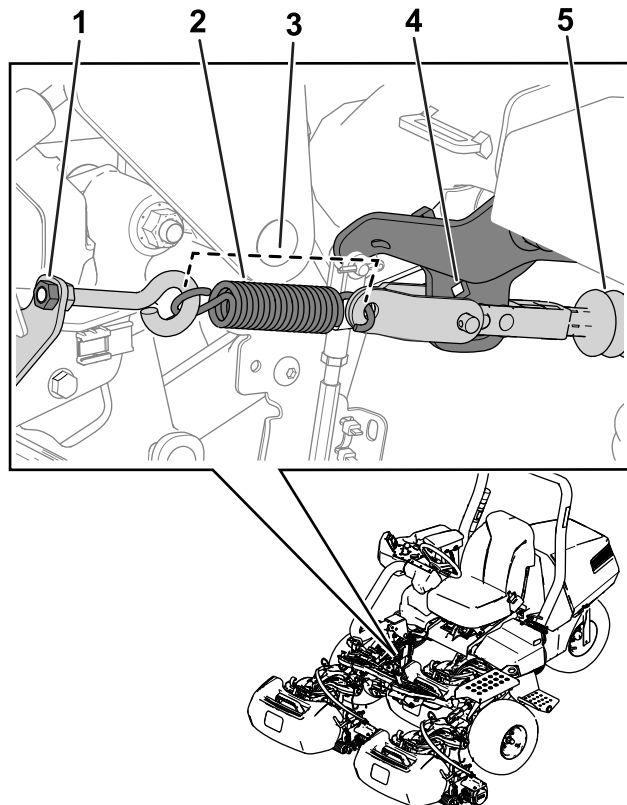


Figure 24

g389185

- | | |
|---------------------------------------|---------------------|
| 1. Eyebolt nut | 4. Arm-bracket hole |
| 2. Spring | 5. Actuator shaft |
| 3. Spring length—11.4 cm (4.5 inches) | |

Installing the Bus Bars, Battery Cables, and Data-Interface Wire Harnesses to the Lower Batteries

1. Use 4 bolts (1/4 x 3/4 inch) to secure the following items to the battery terminals ([Figure 25](#)):
 - 2 bus bars
 - Red (+) battery cable
 - Black (-) battery cable
 - Black (-) battery cable on the red/black battery-cable assembly

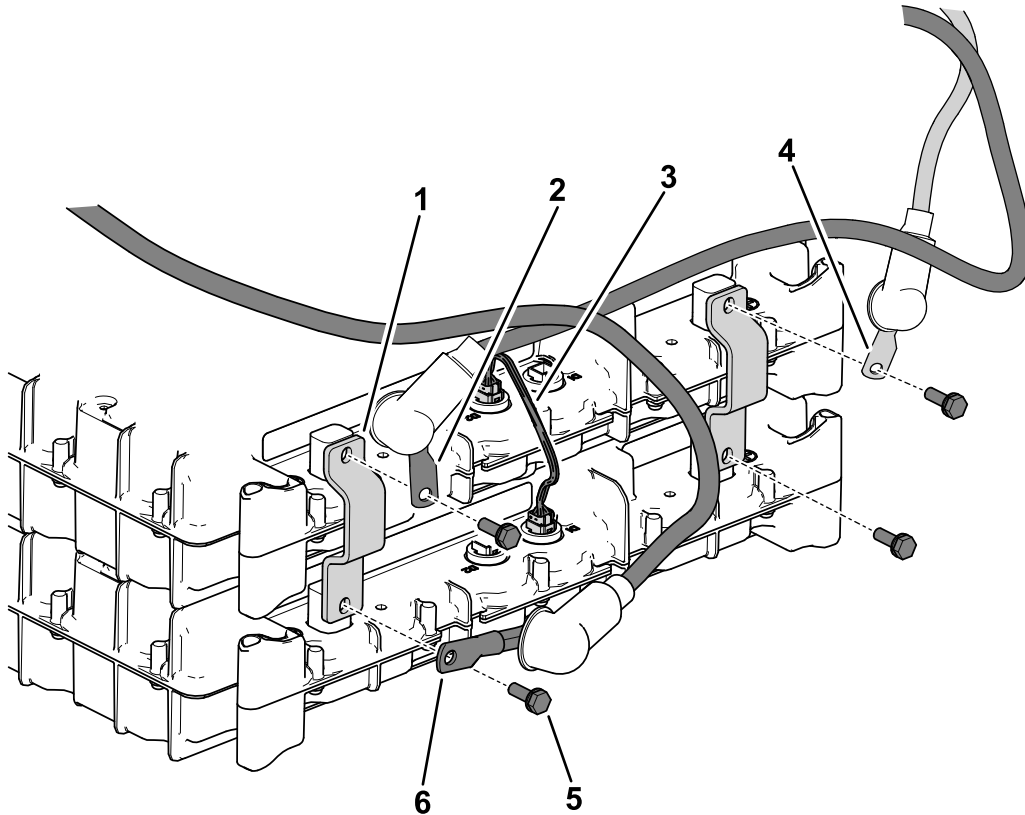


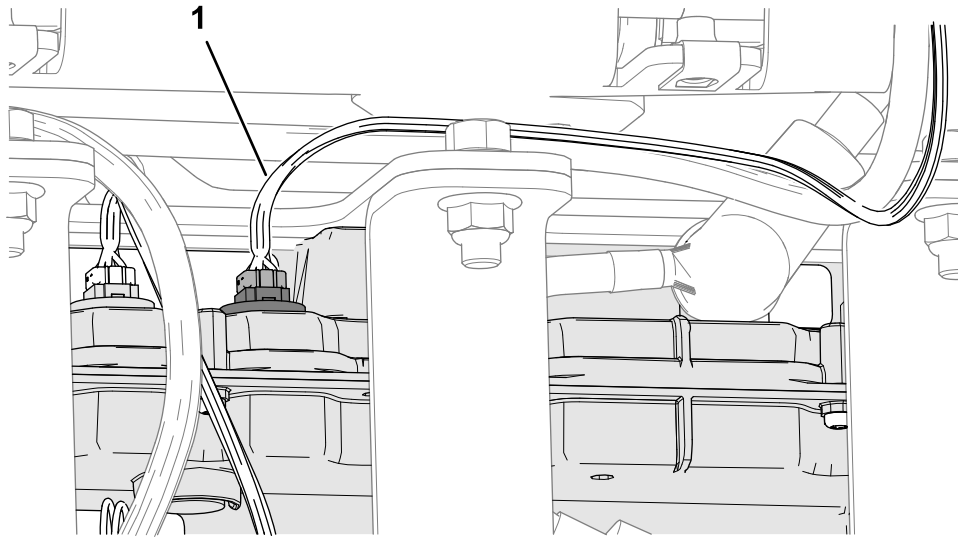
Figure 25

g496132

- | | |
|--|---|
| 1. Bus bar | 4. Red (+) battery cable (from upper batteries) |
| 2. Black (-) battery cable (from upper batteries) | 5. Bolt (1/4 x 3/4 inch) |
| 3. Data-interface wire harness (19 cm or 7-1/2 inches) | 6. Black (-) battery cable (red/black battery-cable assembly) |

-
2. Install a data-interface wire harness (19 cm or 7-1/2 inches) to the battery ports shown in [Figure 25](#).

3. Install the remaining end of the data-interface wire harness (63.5 cm or 25 inches) to the upper-battery port shown in [Figure 26](#).



g420837

Figure 26

1. Data-interface wire harness (63.5 cm or 25 inches)

-
4. Torque the bolts (1/4 x 3/4 inch) to 10.7 to 11.8 N·m (95 to 105 in-lb).

5

Routing the Red/Black Battery-Cable Assembly

No Parts Required

Procedure

Route the connector end of the red/black battery-cable assembly towards the main-power connector and charger connector on the left side of the machine as shown in [Figure 27](#).

Ensure that the push fasteners are installed in the indicated areas in [Figure 27](#).

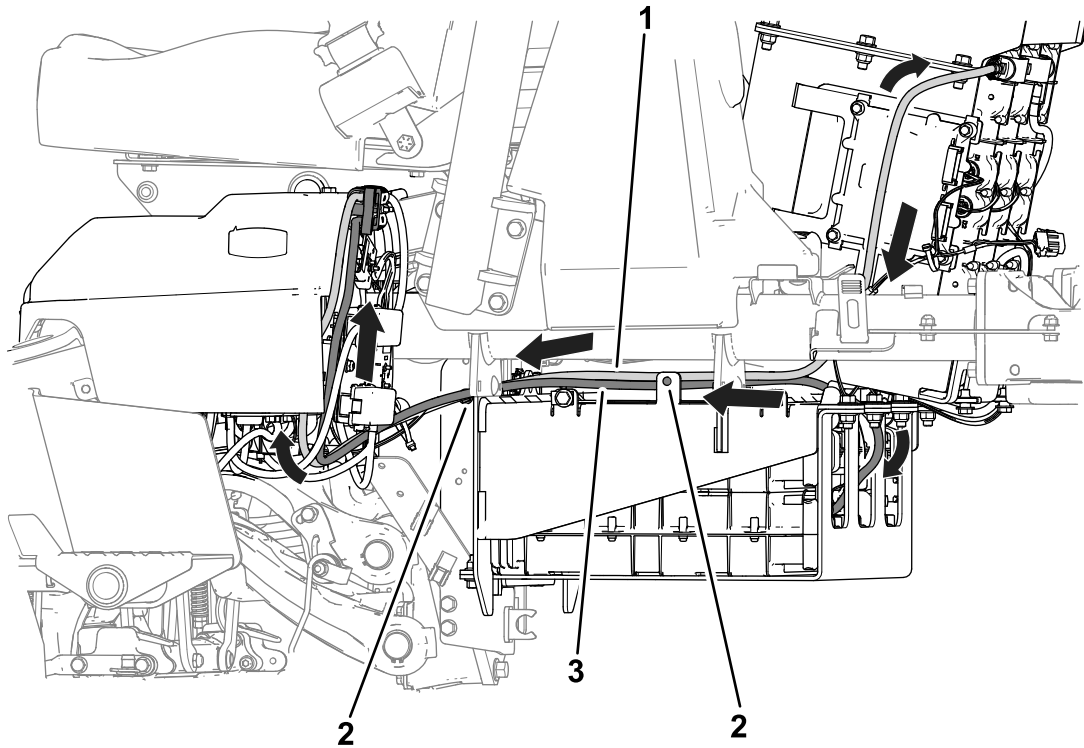


Figure 27

g505298

- 1. Red (+) battery cable
- 2. Push fasteners
- 3. Black (-) battery cable

6

Installing the BMS Wire Harness and Other Wire-Harness Connections

Parts needed for this procedure:

1	BMS wire harness
6	Cable tie

Procedure

1. Remove the cover from the right side of the machine (Figure 28).

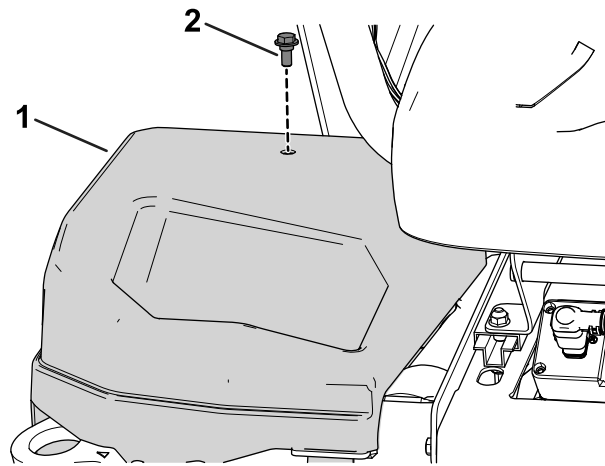


Figure 28

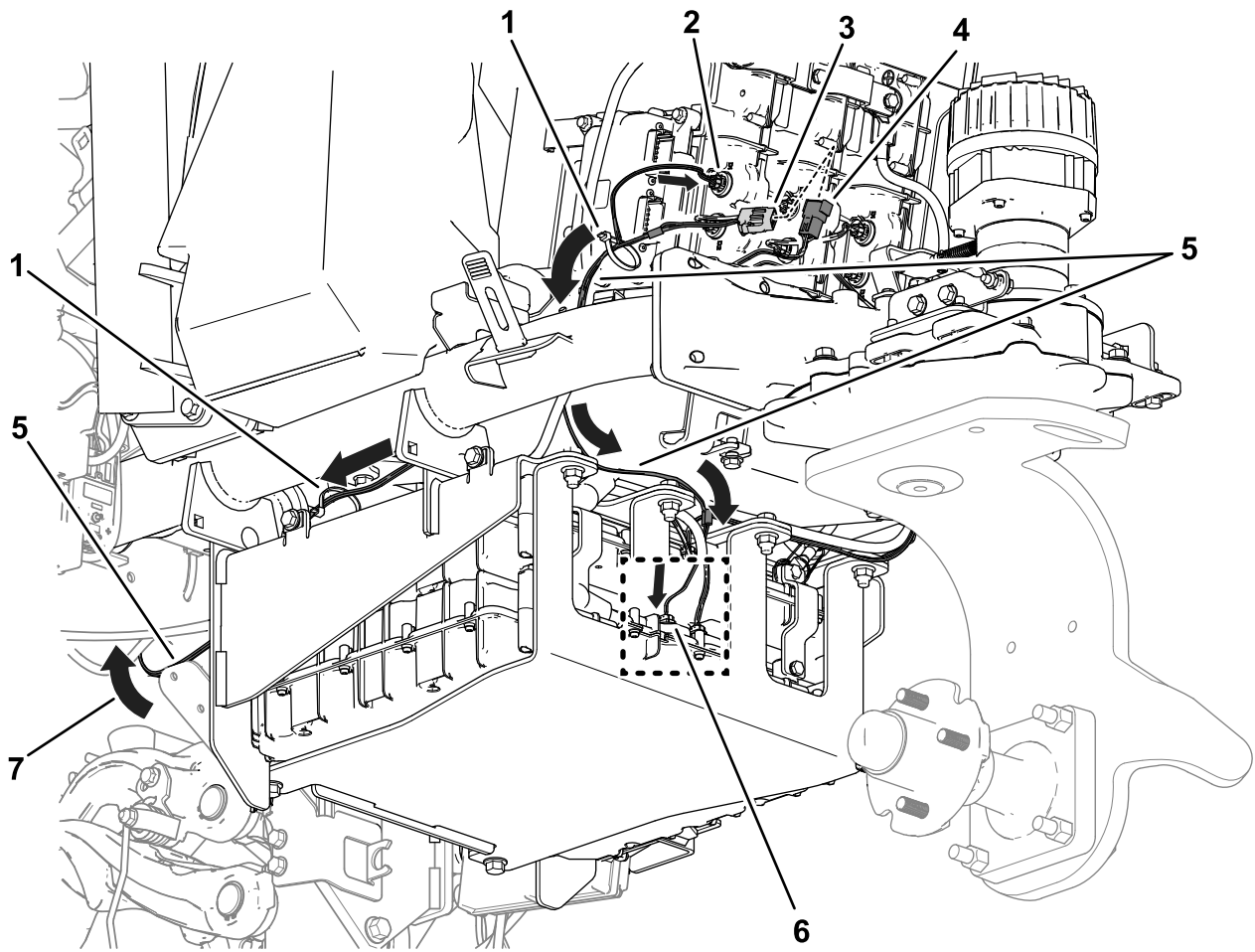
g279712

- | | |
|----------|---------|
| 1. Cover | 2. Bolt |
|----------|---------|

2. Route the BMS wire harness to the battery packs (Figure 29) and along the machine wire harness under the right side of the machine (Figure 30).

Connect the wire-harness connectors to the following ports:

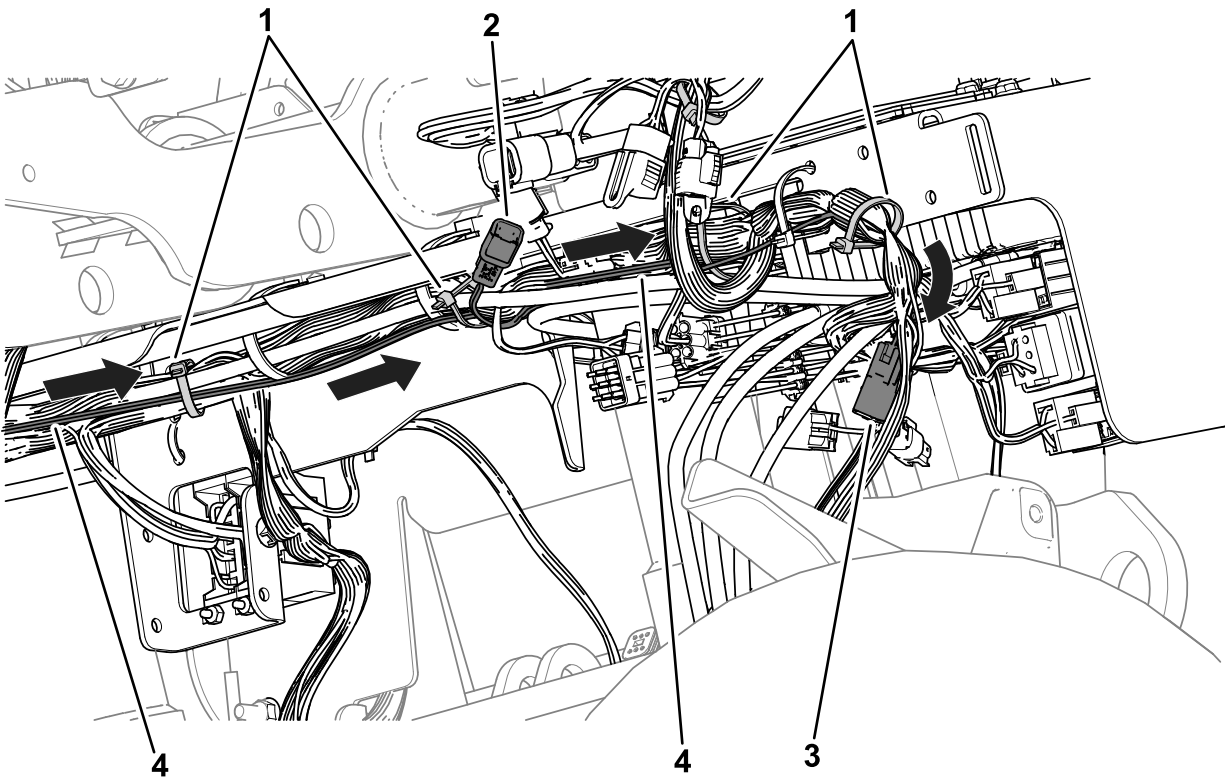
Wire-harness connector label	Connection
P02	P12 connector (machine wire harness)
P03	Battery port D1 (left outer battery in top battery stack)
P06	Battery port D2 (bottom battery in bottom battery stack)
P04	P65 connector (machine wire harness) Remove the resistor from the P65 connector before installing the BMS P04 connector.
P01	P58 connector (machine wire harness) Remove the resistor from the P58 connector before installing the BMS P01 connector.



g500818

Figure 29

- | | |
|--|--|
| <ol style="list-style-type: none"> 1. Cable tie 2. P03 connector—connect to battery port D1 (left outer battery in top battery stack) 3. P02 connector 4. P12 connector (machine wire harness) | <ol style="list-style-type: none"> 5. BMS wire harness 6. P06 connector—connect to battery port D2 (bottom battery in bottom battery stack) 7. Route the BMS wire harness along the machine wire harness. |
|--|--|



g505664

Figure 30

View from under the right side of the machine

- | | |
|---|---|
| <ul style="list-style-type: none"> 1. Cable ties 2. P04 connector—connect to the P65 connector (machine wire harness) | <ul style="list-style-type: none"> 3. P01 connector—connect to the P58 connector (machine wire harness) 4. BMS wire harness |
|---|---|

- Secure the existing machine wire-harness connectors labeled P02 and P03 to the TEC controller ([Figure 31](#)).

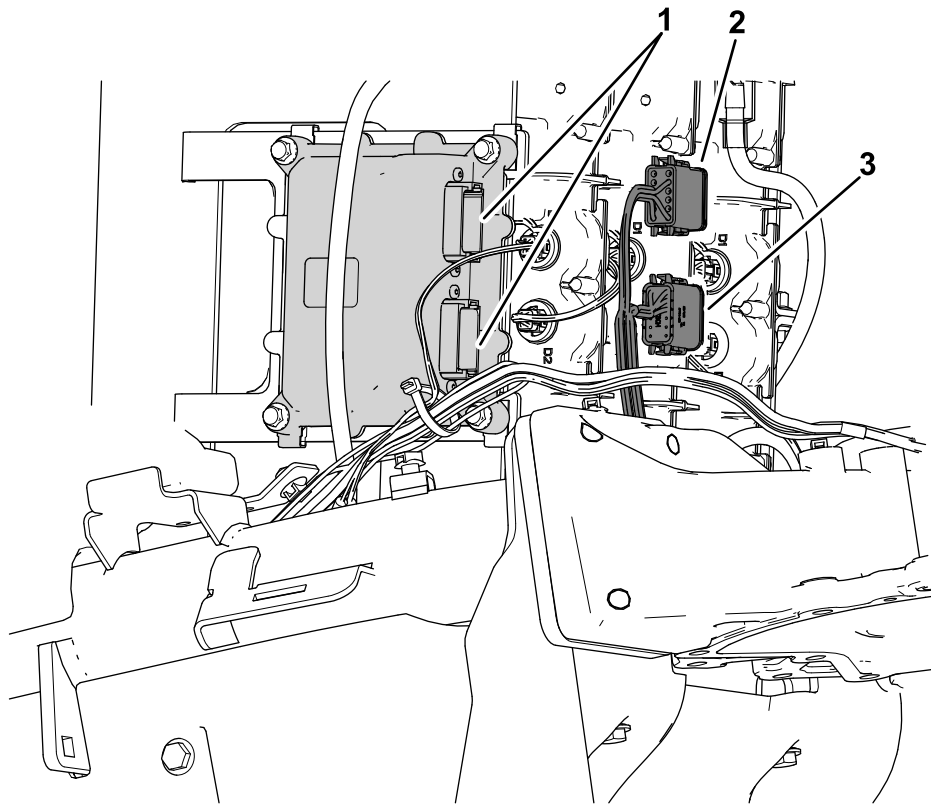


Figure 31

g512184

- | | |
|-----------------------------------|------------------|
| 1. Connector ports—TEC controller | 3. P02 connector |
| 2. P03 connector | |

7

Installing the Lower Battery Cover

Parts needed for this procedure:

1	Lower battery cover
6	Shoulder bolt
6	Speed nut (5/16 inch)

Procedure

- Install 6 speed nuts to the tabs on the upper mount plate and the lower mount plate ([Figure 32](#)).

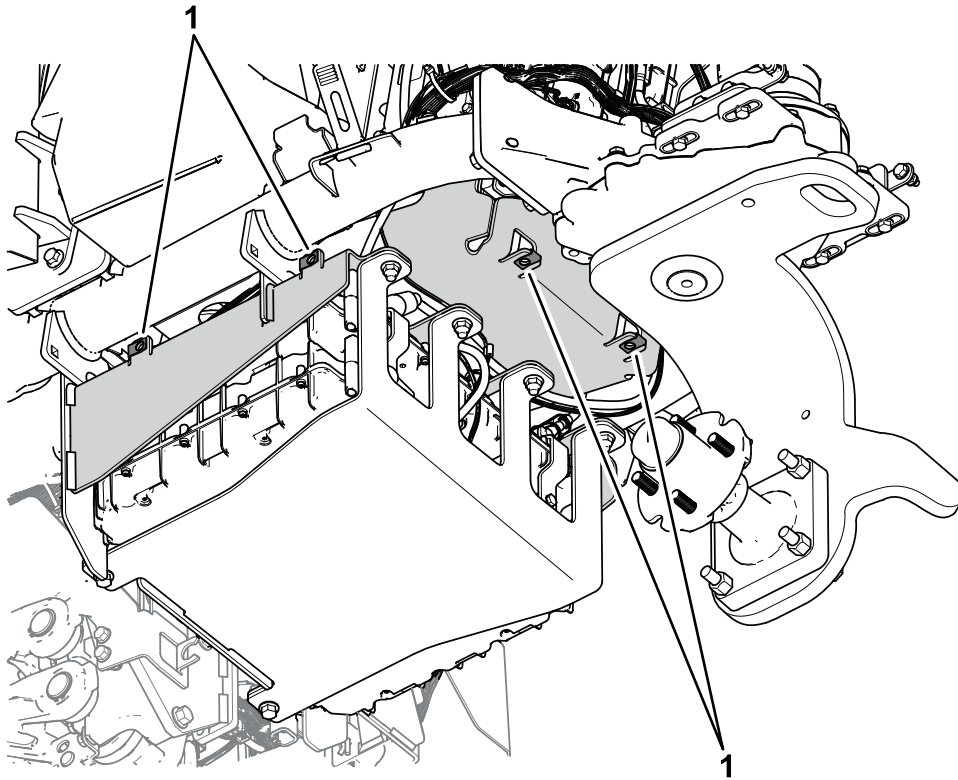


Figure 32

g500494

1. Speed nuts

2. Use 6 shoulder bolts to secure the lower battery cover to the lower battery mount ([Figure 33](#)).

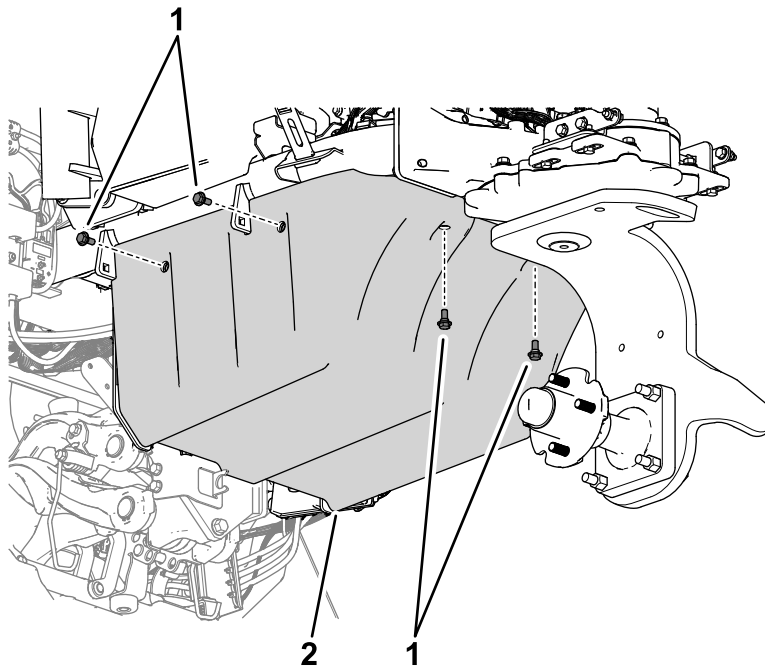


Figure 33

g500459

1. Shoulder bolts

2. Lower battery cover

8

Installing the Charging Connectors

Parts needed for this procedure:

1	Charging connectors
1	Connector bracket
2	Bolt (#6)
2	Locknut (#6)
1	Fuse bracket

Removing the Existing Parts from the Machine Frame

1. Remove the left side cover from the machine ([Figure 34](#)).

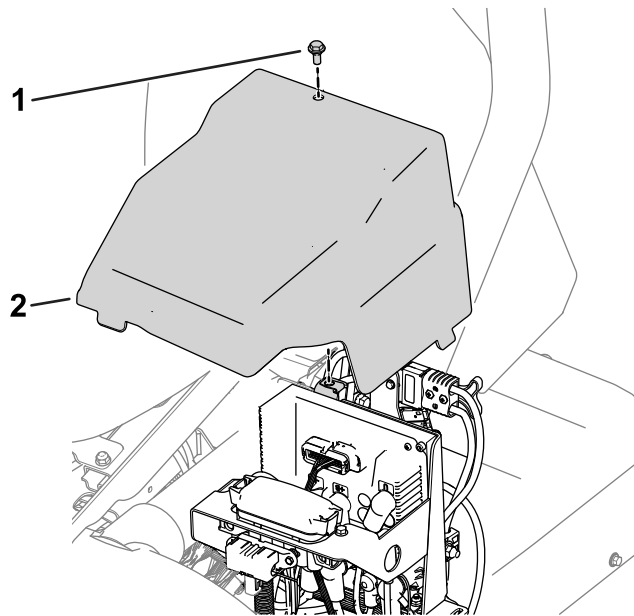


Figure 34

g382143

1. Screw
2. Left side cover

2. Remove and retain the fuse assemblies (fuses and cables) from the fuse bracket ([Figure 35](#)).

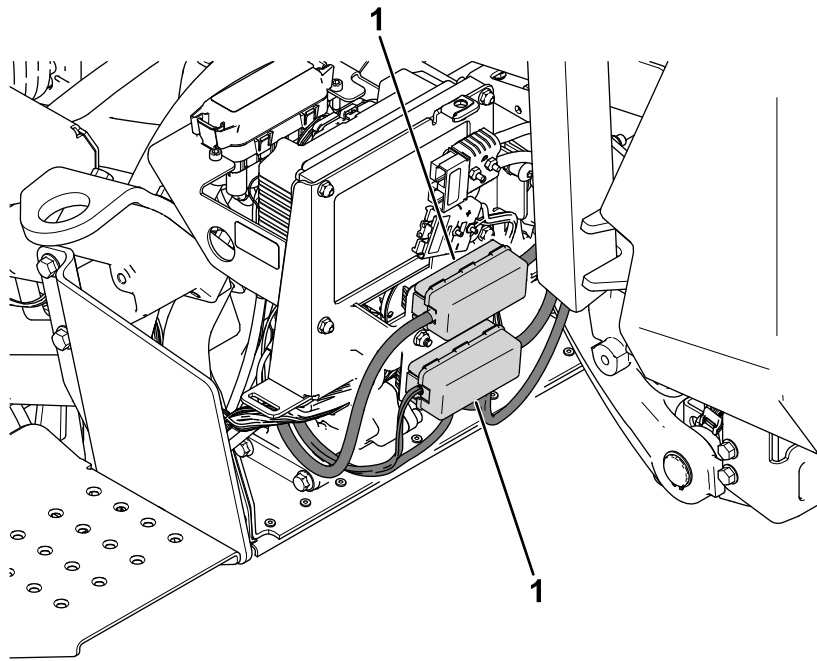


Figure 35

g501602

1. Fuse assemblies

3. Remove the existing fuse bracket from the frame ([Figure 36](#)). Retain the hardware.

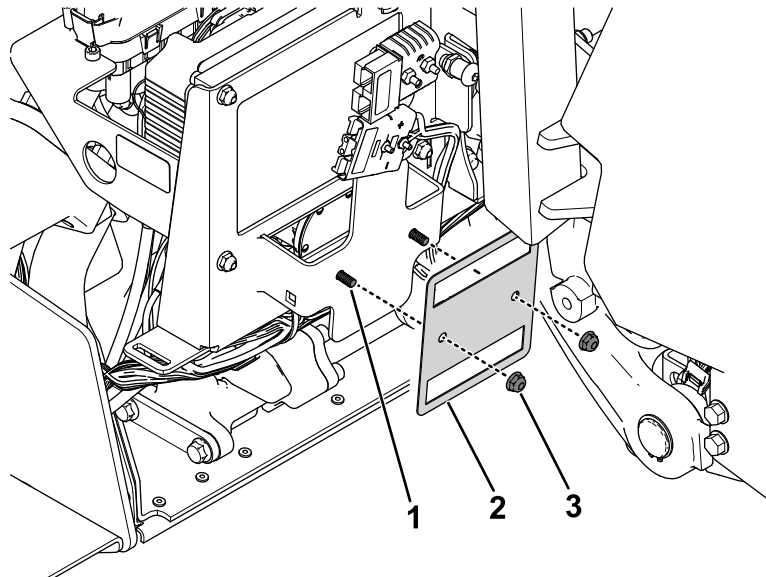


Figure 36

g501839

- | | |
|--|--|
| <ol style="list-style-type: none"> 1. Flange bolt (1/4 inch) 2. Fuse bracket | <ol style="list-style-type: none"> 3. Flange nut (1/4 inch) |
|--|--|

4. Remove the existing charging connector from the frame ([Figure 37](#)). Retain the connector and hardware.

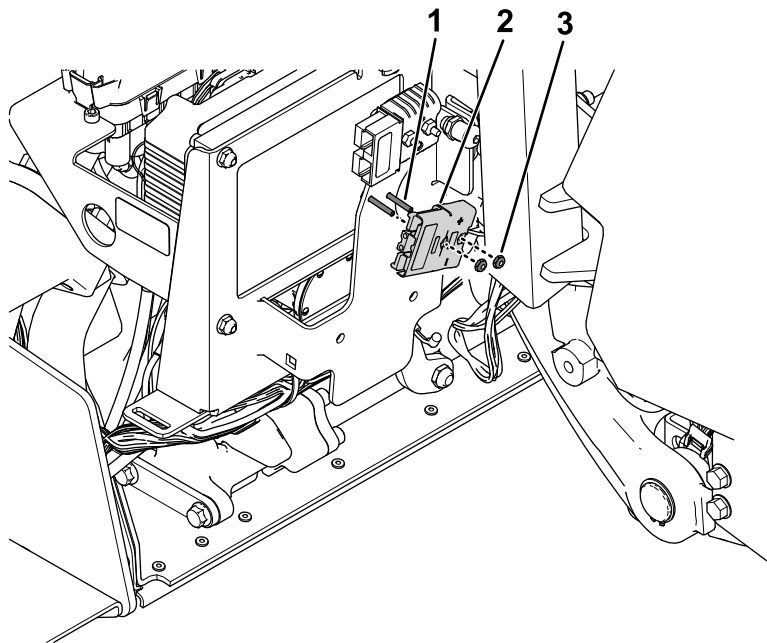


Figure 37

g501838

- | | |
|-----------------------|-----------------|
| 1. Bolt (#6) | 3. Locknut (#6) |
| 2. Charging connector | |

Installing the Charging Connectors

1. Use the previously removed flange bolt (1/4 inch) and flange nut (1/4 inch) to secure the connector bracket and fuse bracket to the frame ([Figure 38](#)).

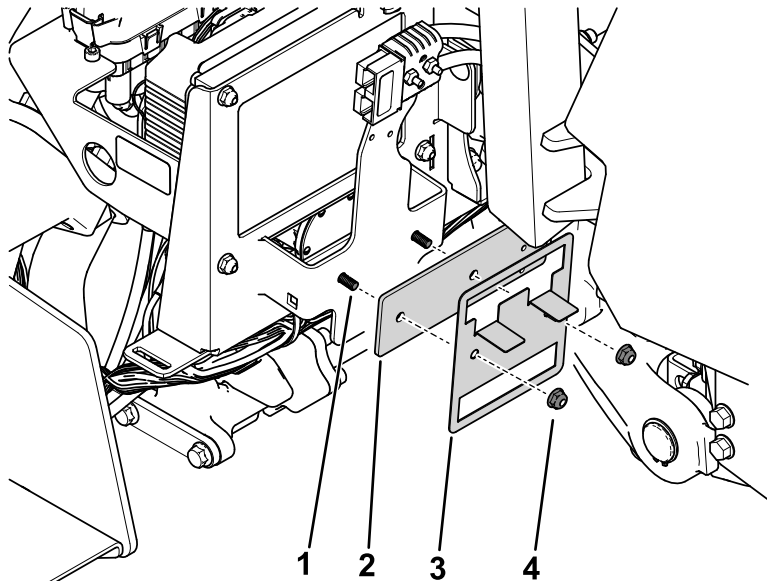
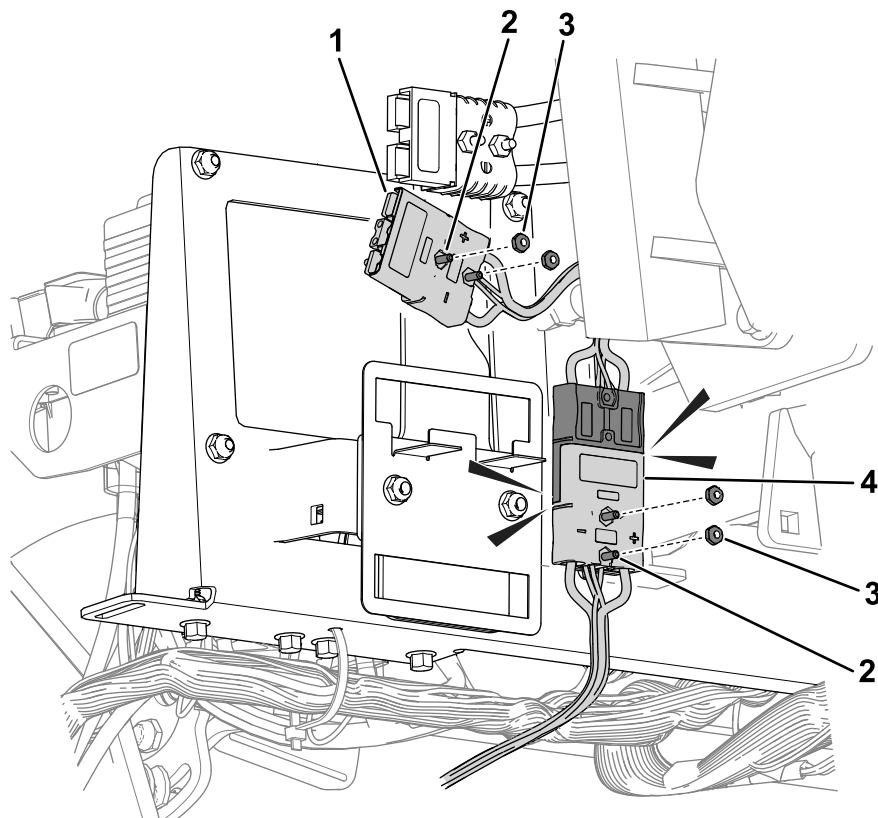


Figure 38

g502027

- | | |
|---------------------------|--------------------------|
| 1. Flange bolt (1/4 inch) | 3. Fuse bracket |
| 2. Connector bracket | 4. Flange nut (1/4 inch) |

2. Secure the new charging connectors to the existing charging connectors ([Figure 39](#)).



g502049

Figure 39

- | | |
|------------------------|--------------------------------|
| 1. Charging connectors | 3. Locknut (#6) |
| 2. Bolt (#6) | 4. Existing charging connector |

-
3. Use the new bolts (#6) and locknuts (#6) and previously removed bolts (#6) and locknuts (#6) to secure the charging connectors to the frame and the connector bracket (Figure 39).
 4. Install the fuse assemblies to the new fuse bracket (Figure 35).
 5. Install the left side cover (Figure 34).

9

Installing the CAN Wire Harness, DC-DC Converter, and Connector Caps

Parts needed for this procedure:

1	CAN wire harness
1	DC-DC converter
1	Tethered cap
1	6-socket cap

Installing the CAN Wire Harness and DC-DC Converter

1. Unplug the wire-harness connector from the existing DC-DC converter (Figure 40) and remove the converter from the machine frame.

Retain the hardware (i.e., the 2 bolts and 2 nuts) that secured the converter to the frame.

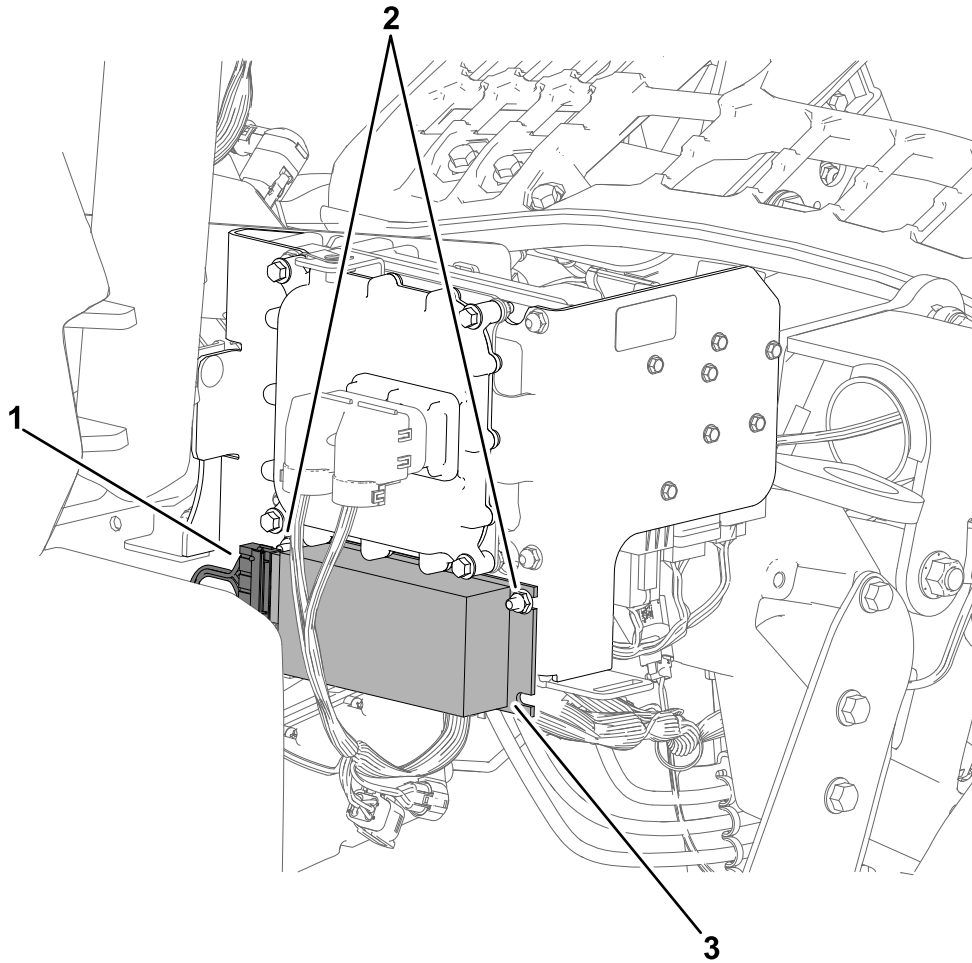


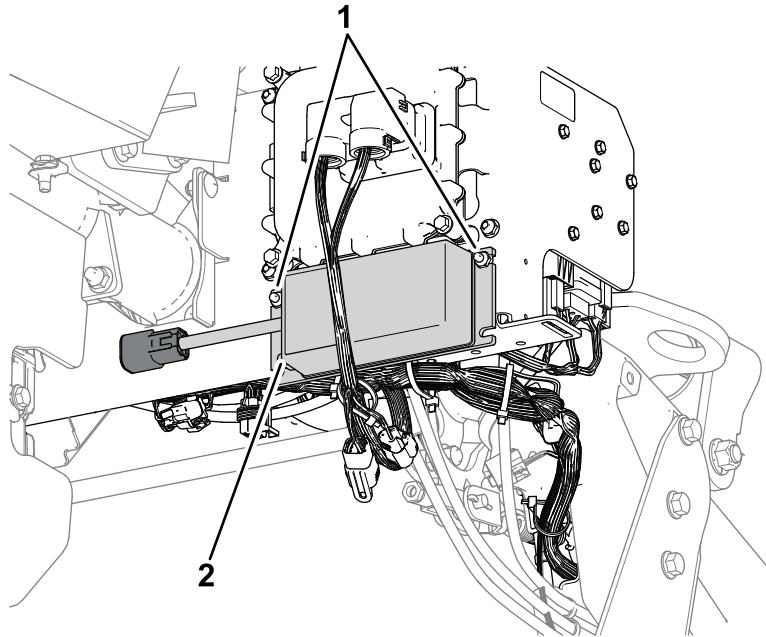
Figure 40

g495748

1. Wire-harness connector
2. Bolts and nuts

3. DC-DC converter

2. Use the existing hardware to secure the new DC-DC converter to the machine frame ([Figure 41](#)).



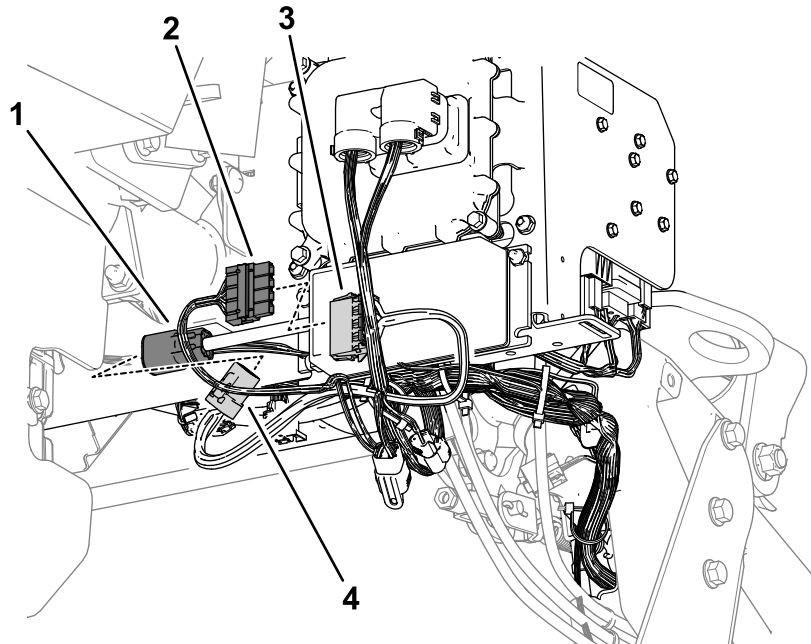
g504535

Figure 41

1. New DC-DC converter
2. Bolts and nuts

3. Install the CAN-wire-harness connectors as follows ([Figure 42](#)):

- Connector for the CAN wire harness labeled P04: Connect to the DC-DC converter connector.
- Connector for the CAN wire harness labeled P03: Connect to the machine-wire-harness connector labeled P07 (the connector that you disconnected from the existing DC-DC converter).



g504523

Figure 42

1. DC-DC converter connector
2. P07—machine-wire-harness connector
3. P03—CAN wire harness
4. P04—CAN wire harness

Installing the Connector Caps

1. Locate the wire-harness connector labeled P09 near the center cutting unit, charging connectors, and fuse holders (Figure 43).

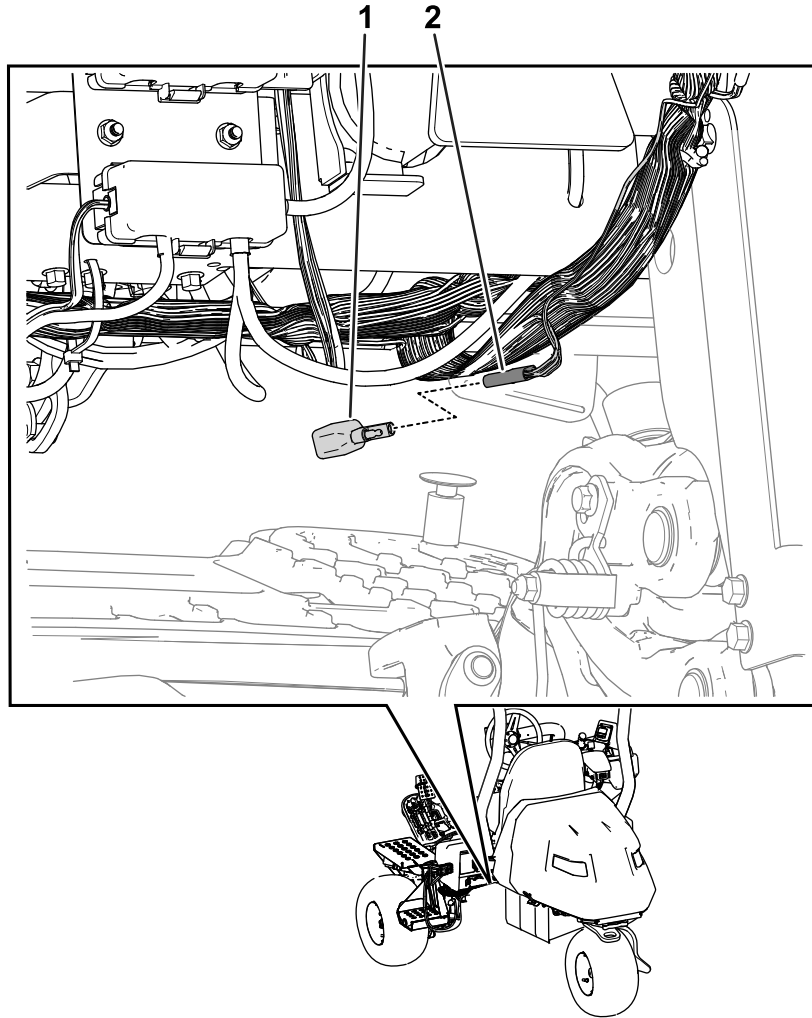


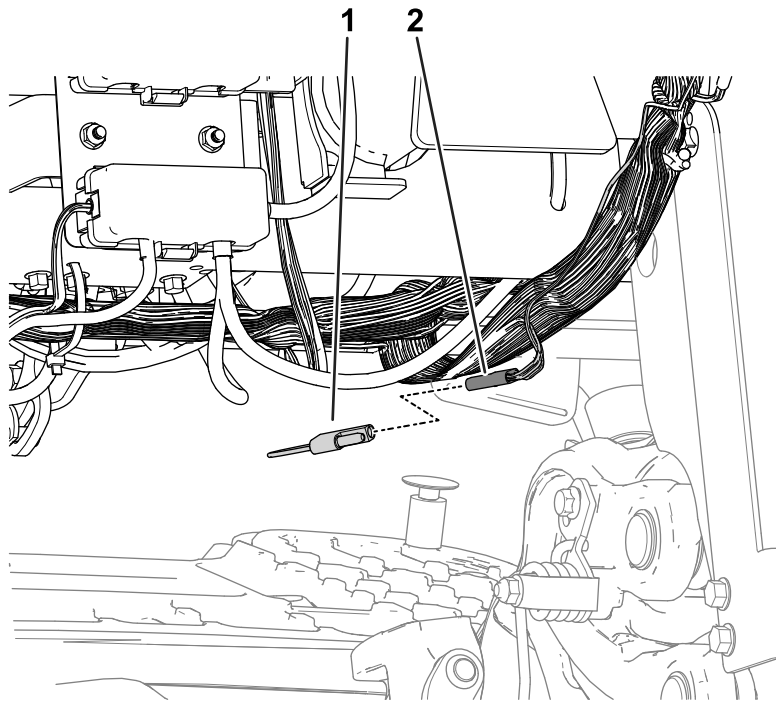
Figure 43

g502573

1. Diode

2. Wire-harness connector—P09

- Remove the diode from the wire-harness connector labeled P09 (Figure 43) and install the tethered cap to the connector (Figure 44).

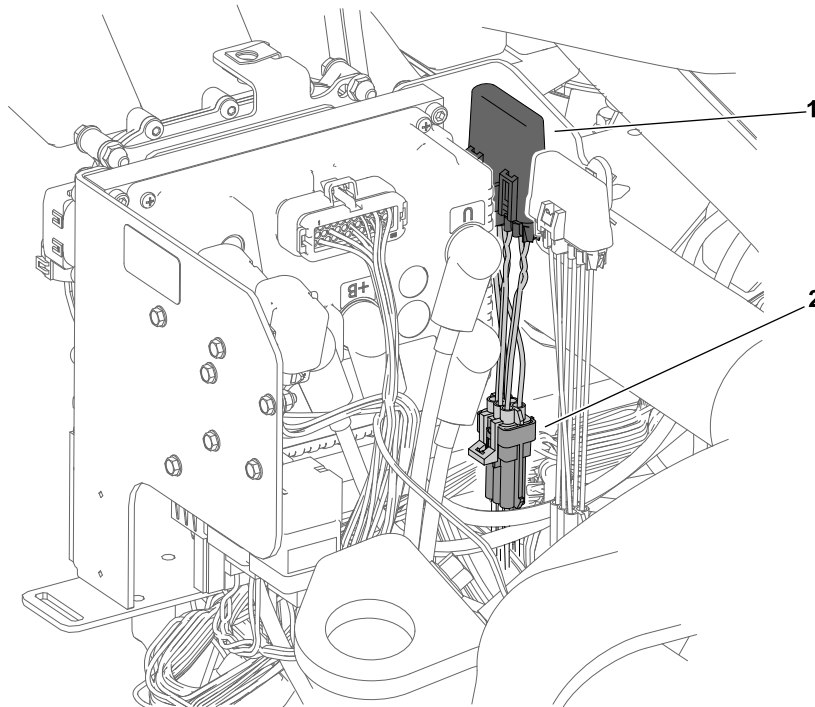


g502574

Figure 44

- Tethered cap
- Wire-harness connector—P09

- Remove the CAN bus isolation module from the wire-harness connector labeled P50 (Figure 45) and remove the isolation module from the machine.



g512451

Figure 45

- CAN bus isolation module (remove)
- Wire-harness connector—P50

4. Install the 6-socket cap to the wire-harness connector labeled P50 (Figure 46).

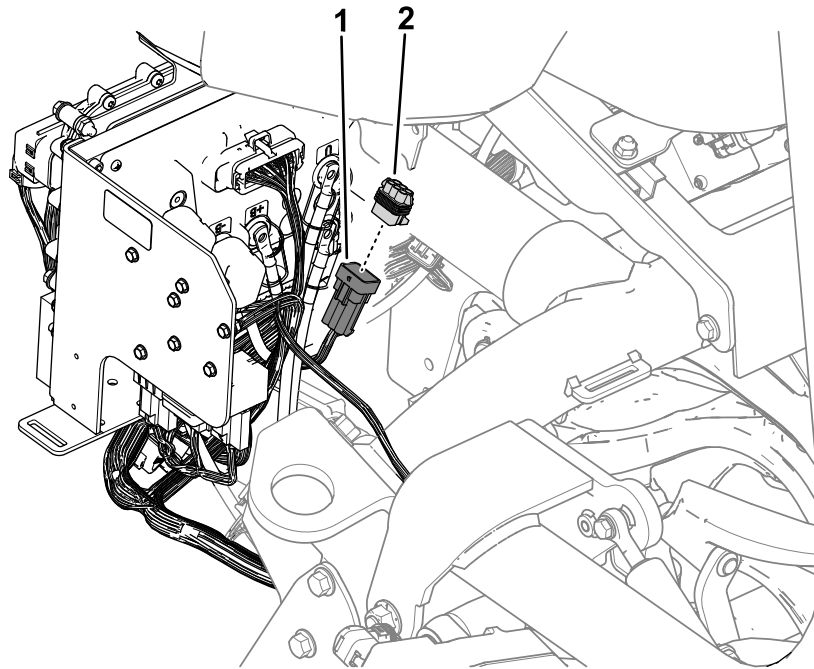


Figure 46

g502599

1. 6-socket cap
2. Wire-harness connector—P50
-

5. Install the cover to the right side of the machine (Figure 47).

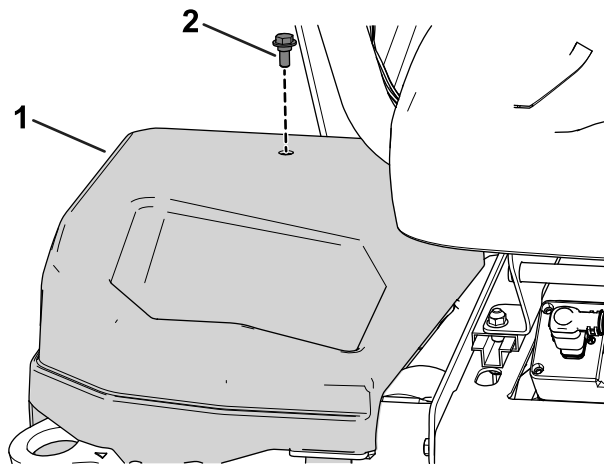


Figure 47

g279712

1. Cover
2. Bolt
-

10

Installing the Center Battery Cover

No Parts Required

Procedure

Use the previously removed hardware and clamps to secure the center battery cover to its previous position on the machine (Figure 48).

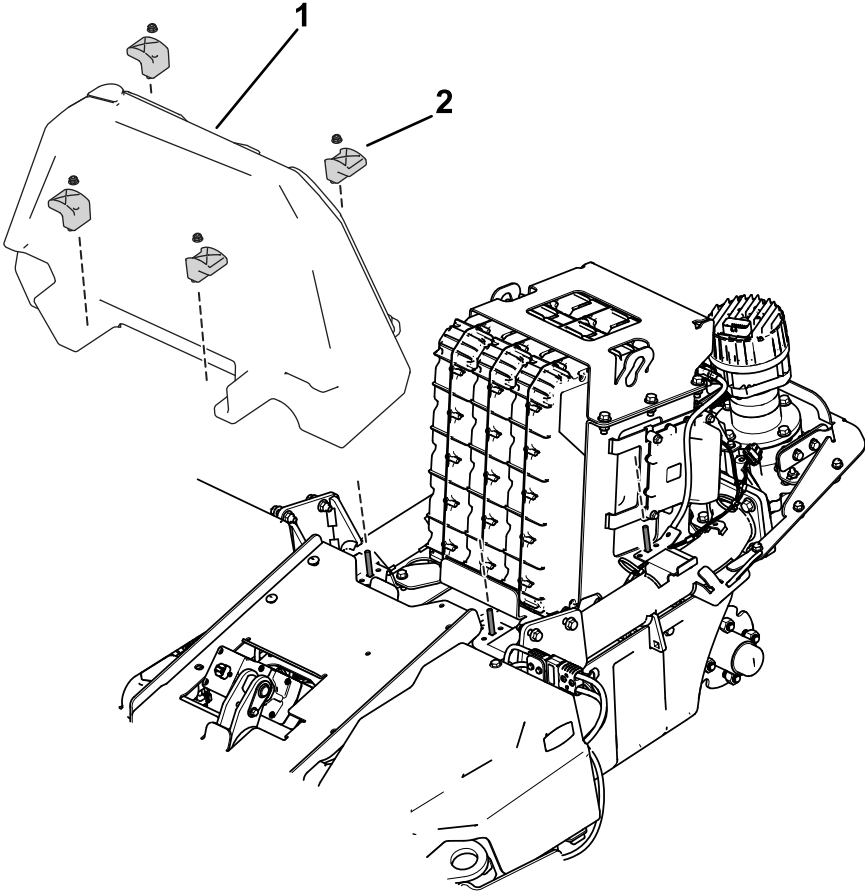


Figure 48

g512462

1. Center battery cover

2. Clamp

11

Installing the Jack Bracket

Parts needed for this procedure:

1	Jack bracket
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Procedure

1. Use the existing bolts (7/16 inch) from the steering housing (near the steering unit) to secure the jack bracket to the steering housing (Figure 49).

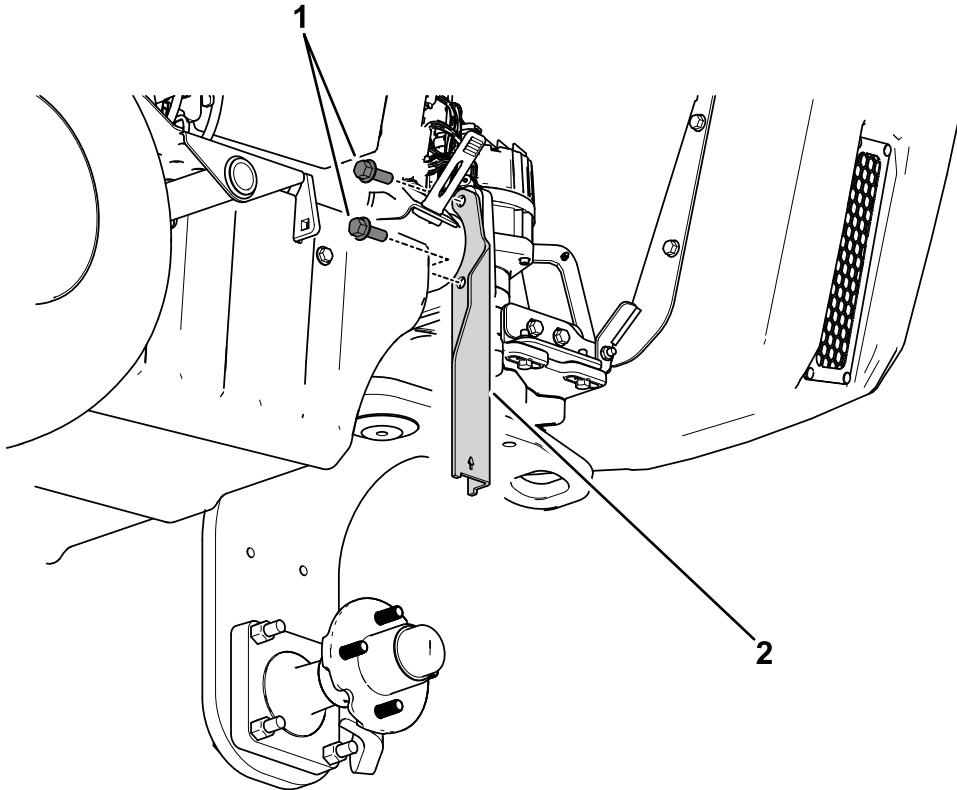


Figure 49

g495890

1. Bolts (7/16 inch)
 2. Jack bracket
-
2. Torque the bolts to 75 to 81 N·m (55 to 60 ft-lb).

12

Installing the Hood Latch

Parts needed for this procedure:

1	Latch
1	Spacer
1	Latch plate
1	Latch bracket
2	Rivet

Procedure

⚠ CAUTION

Using a drill without proper eye protection may allow debris to enter the eyes, causing injury.

When drilling, always wear eye protection.

1. Use a drill bit (7/8 inch) to drill a hole into a centered area of the hood as shown in [Figure 50](#).

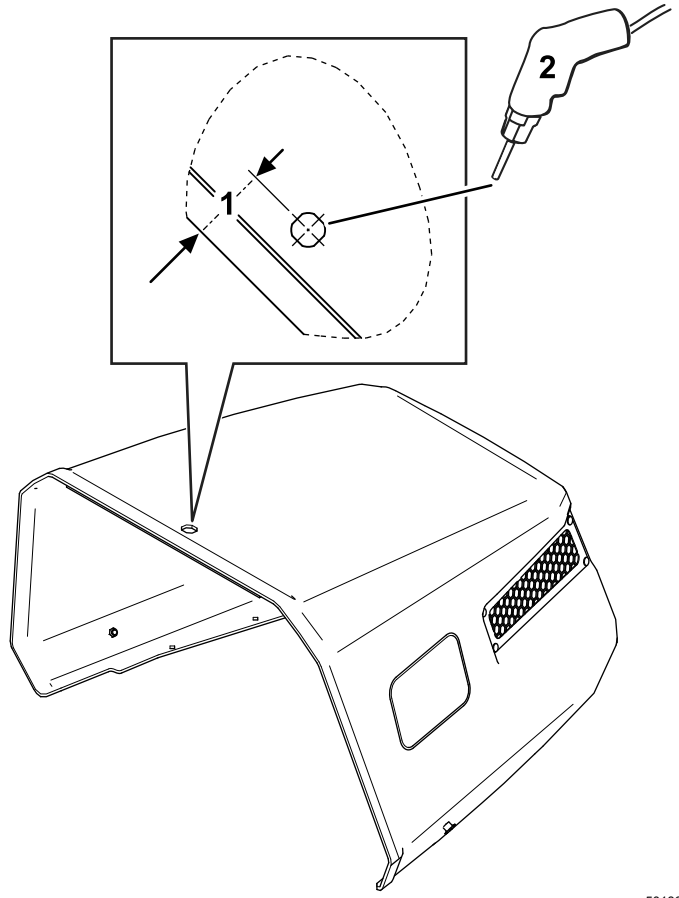


Figure 50

g501868

1. 5.1 cm (2 inches)
 2. Drilled hole (7/8-inch drill bit)
-
2. Using the latch bracket as a template, mark and drill 2 holes (3/16-inch drill bit) into a centered area of the battery cover ([Figure 51](#)).

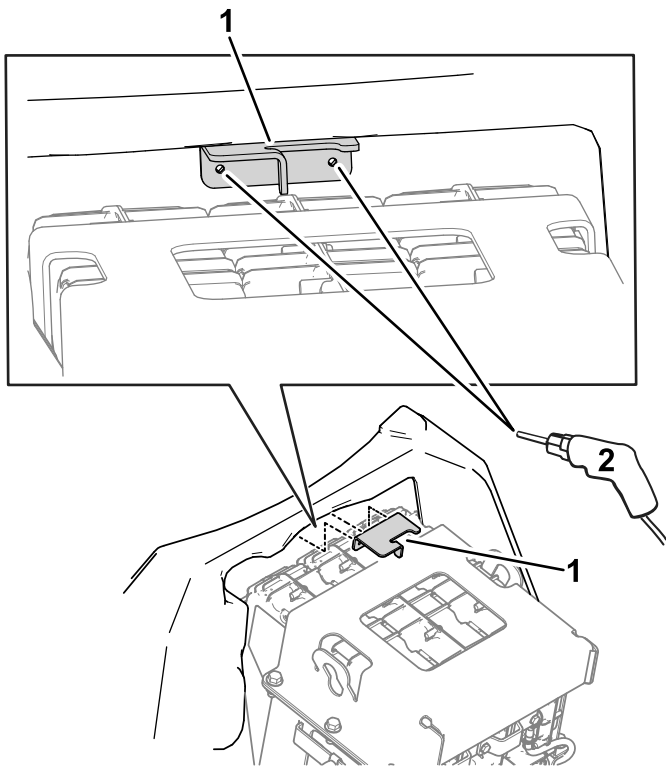


Figure 51

g501988

1. Latch bracket
2. Mark and drill 2 holes (3/16 inch drill bit) here.

3. Use the latch jam nut, spacer, and latch plate to secure the latch to the hood (Figure 52).

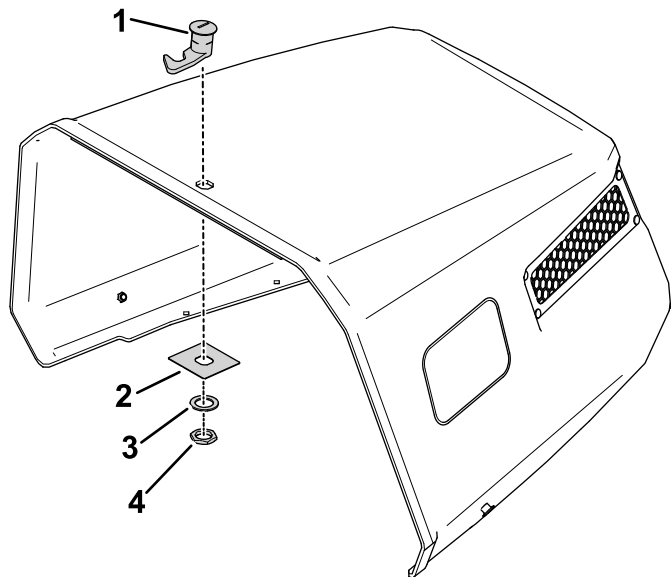


Figure 52

g501482

1. Latch
2. Latch plate
3. Spacer
4. Latch jam nut

4. Use 2 rivets to secure the latch bracket to the battery cover (Figure 53).

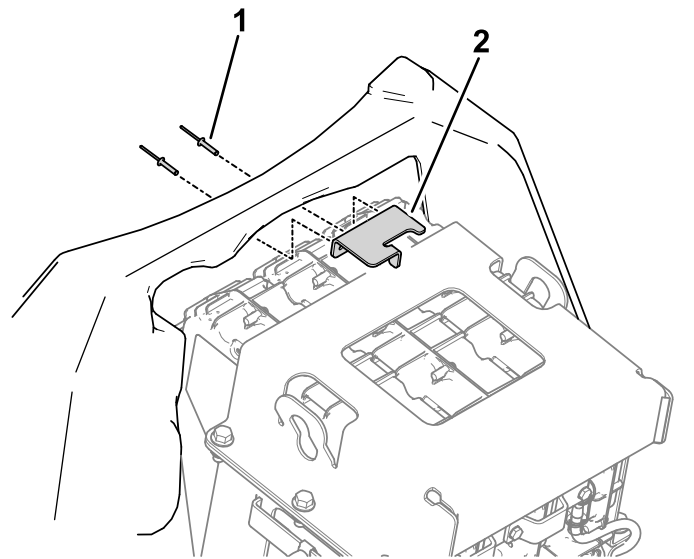


Figure 53

g501837

1. Rivet
2. Latch bracket

13

Using Toro DIAG to Update the Software

No Parts Required

Procedure

1. Connect Toro DIAG to the machine; refer to the Toro DIAG Software *User's Guide* and the Toro DIAG Commercial Product *User's Guide*.
2. Update the model number to 04593 and the serial number to the appropriate serial number for your Battery Conversion Kit.

Note: This step is completed while Toro DIAG is attempting to retrieve the machine model number and serial number; refer to the Establish Communication with the Machine section in the Toro DIAG Software *User's Guide*.

3. Ensure that the software revision level for the batteries is updated by selecting the REPROGRAM button in Toro DIAG; refer to the Toro DIAG Software *User's Guide*.

14

Charging the Batteries

Parts needed for this procedure:

1	Battery charger
---	-----------------

Procedure

Use the battery charger to charge the batteries; refer to the battery charging instructions in the Greensmaster eTriFlex 3370 (Model 04591) *Operator's Manual*.

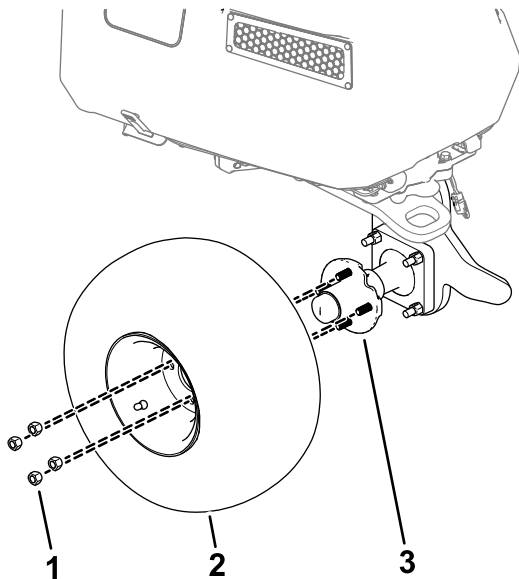
15

Installing the Rear Wheel

No Parts Required

Procedure

Use the previously removed 4 lugnuts to secure the rear wheel to the wheel-hub assembly ([Figure 54](#)).



g293906

Figure 54

- 1. Lugnut
- 2. Wheel
- 3. Wheel-hub assembly

Notes:



Battery Limited Warranty

Battery

The rechargeable lithium-ion battery is warranted to be free from defects in materials and workmanship for a period of years as listed in the table below. Over time, battery consumption reduces the amount of energy capacity (MWh) available per full charge. Energy consumption varies due to operating characteristics, accessories, turf, terrain, adjustments, and temperature.

Toro HyperCell® Battery	Warranty Period
Vista Shuttle Vehicle	5 years or 1.5 MWh ¹
Workman Lithium Utility Vehicle	5 years or 1.5 MWh ¹
Greensmaster eTriFlex 3370 Traction Unit	4 years or 1.5 MWh ¹
Groundsmaster e3200 Traction Unit	3 years/2,000 or 1.5 MWh ¹

Non-Toro Battery²	Warranty Period
Greensmaster eFlex 1021, e1021, and e1026 Greensmower	8 years or 0.9 MWh ¹

¹Whichever comes first. The MWh listed is for each individual battery.

²Non-Toro batteries are covered by the battery manufacturer.