



Count on it.

Parts Catalog

Pro Force®

Debris Blower

Model No. 44554—Serial No. 408000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

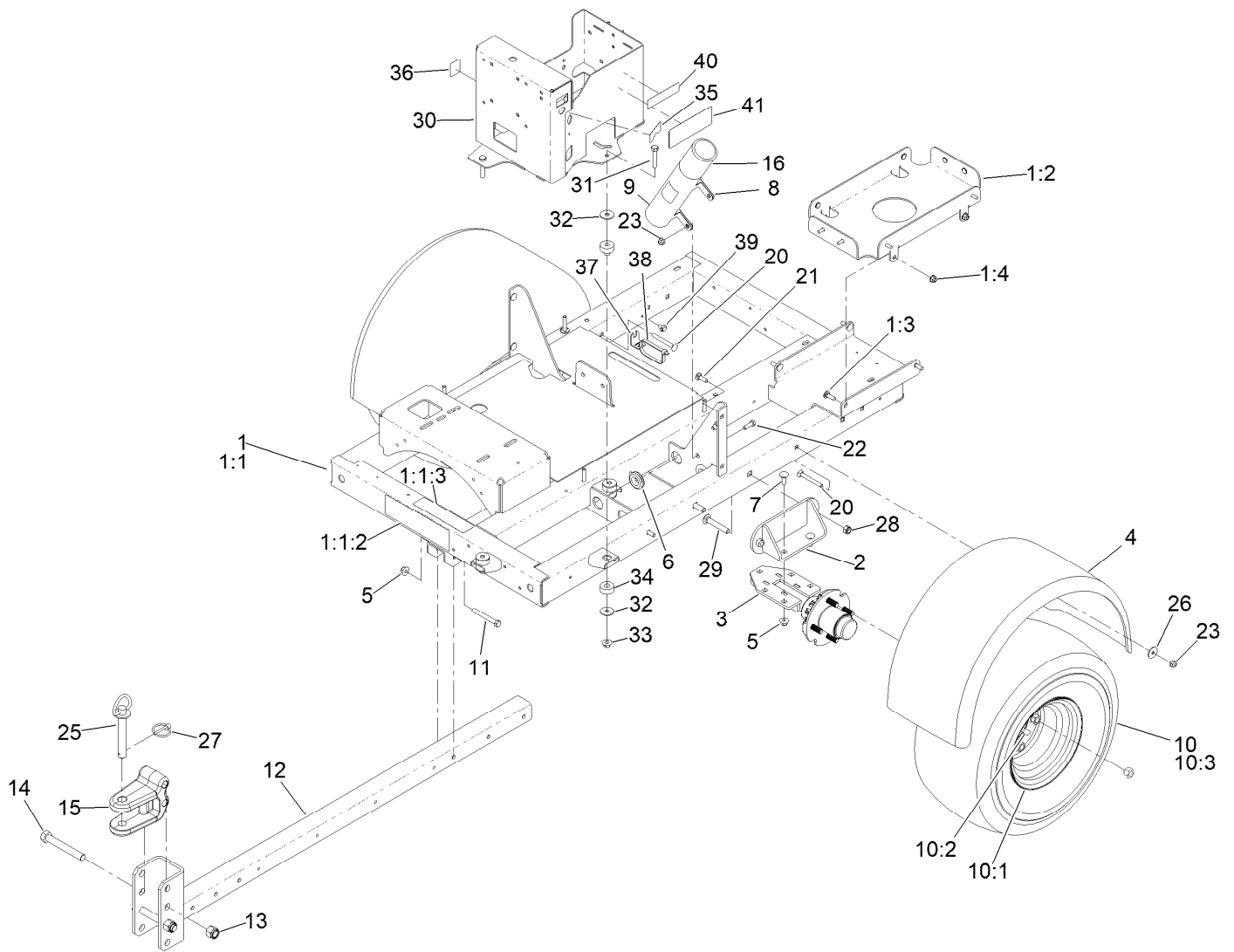
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

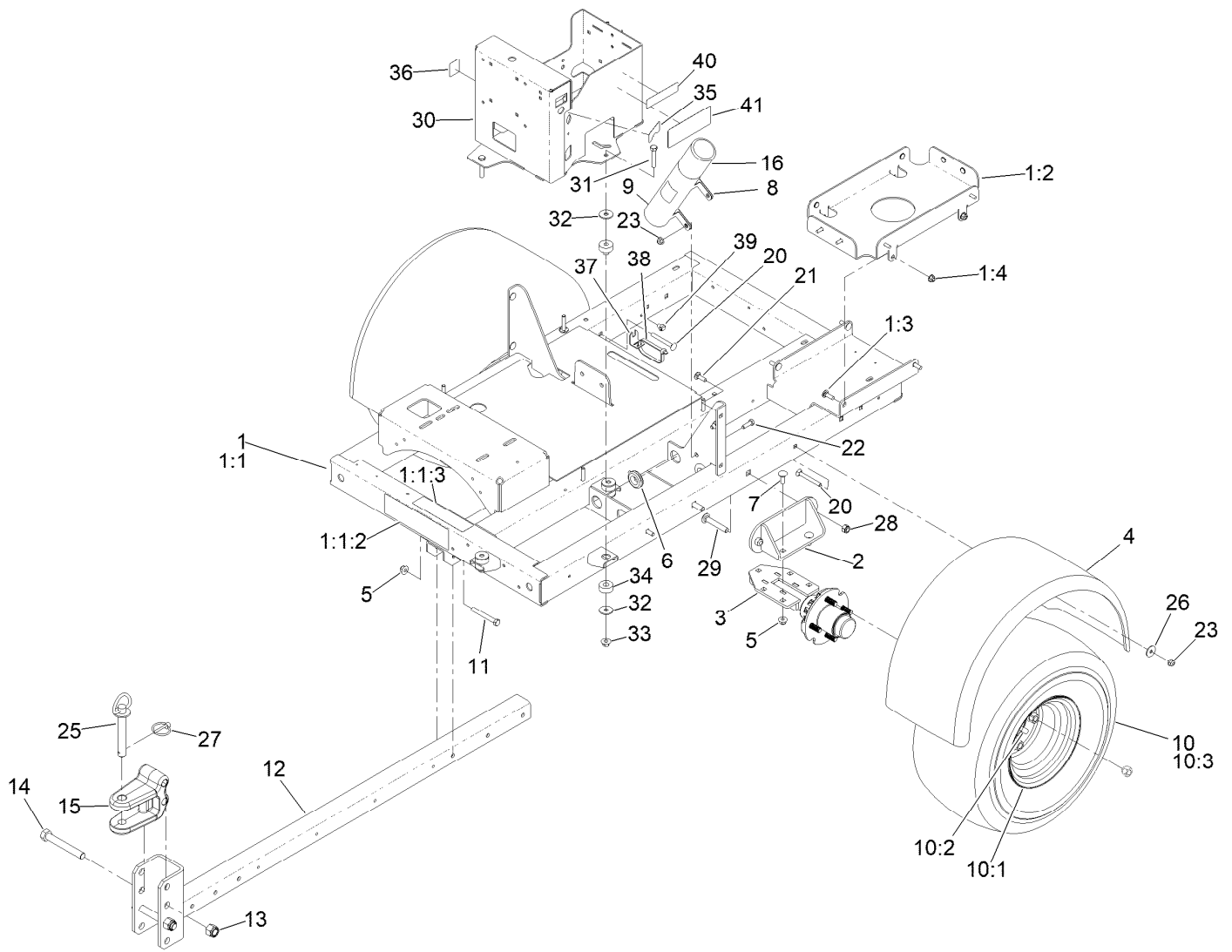
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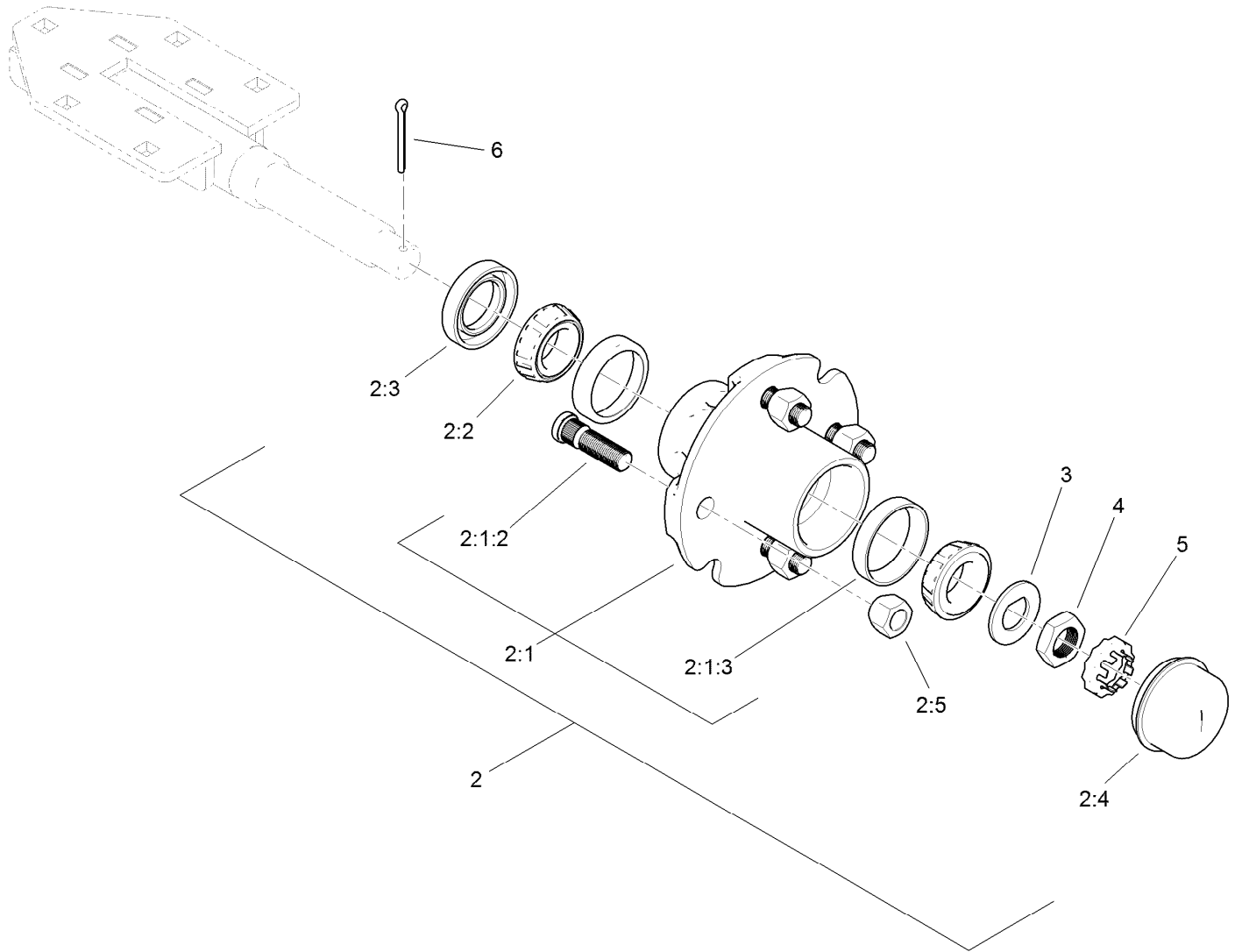
Frame, Wheel, Axle and Hitch Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	161-7874	1	Frame ASM Service Kit	12	112-6942-01	1	Hitch
1:1	144-3212	1	Frame ASM, Service	13	3296-53	2	Nut-Lock, NI
1:1:2	140-6767	1	Decal-Warning,Db	14	327-23	2	Screw-HH
1:1:3	115-5113	1	Decal-Protection, Eye And Ear	15	131-4381-01	1	Hitch-Clevis
1:2	145-7461-01	1	Mount-Tank, 5GA [red]	16	104-7048	1	Cap-Housing
1:3	3230-2	4	Bolt-CARR	20	3230-9	4	Screw-CARR
1:4	104-8300	4	Nut-HF, NI	21	3230-2	4	Bolt-CARR
2	119-2958-01	2	Mount-Axle	22	322-5	2	Screw-HH
3	144-3630	2	Hub Axle Assembly	23	104-8300	10	Nut-HF, NI
4	112-6852	2	Fender	25	13-6200	1	Pin-Hitch, Pointed
5	104-8301	8	Nut-HF, NI	26	3256-82	8	Washer-Flat
6	1-543286	2	Grommet	27	92-1298	1	Pin-Lynch
7	3231-2	6	Bolt-CARR	28	3296-48	4	Nut-Hex
8	2412-133	2	Clamp-R	29	3232-17	4	Screw-CARR
9	104-7050	1	Tube-Manual	30	125-6055-01	1	Tower-Control, Wa
10	144-3664	2	Wheel-Assembly	31	323-10	3	Screw-HH
10:1	137-2597	1	Rim	32	93-8806	6	Washer-Hardened
10:2	232-27	1	Stem-Valve	33	32128-19	3	Nut-HF Lock, Large Flg
10:3	144-3665	1	Tire	34	121-2870	3	Mount-2 Piece
11	323-14	2	Screw-HH	35	119-6165	1	Decal-Ignition
				36	131-6766	1	Decal-Fuses



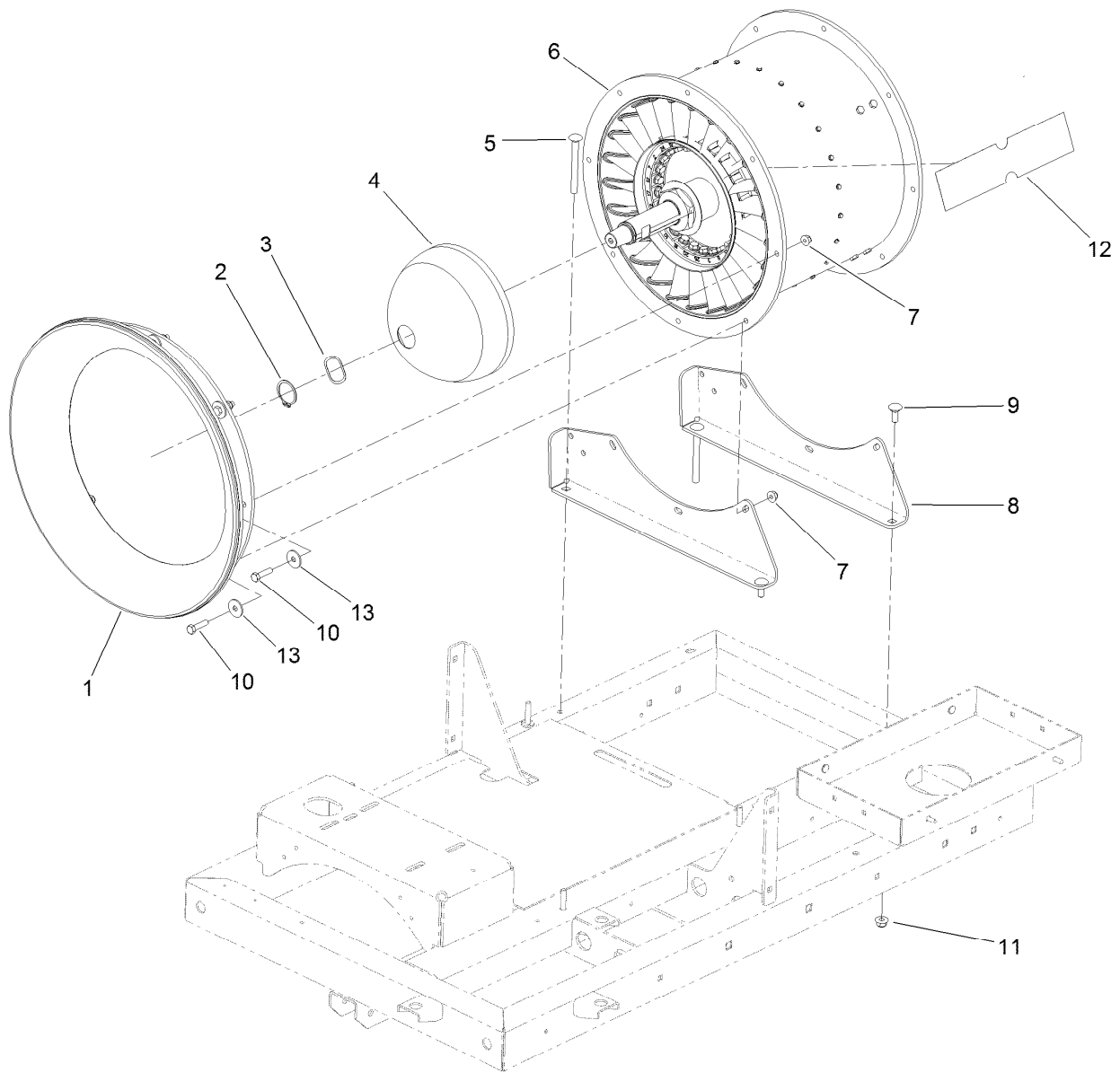
Frame, Wheel, Axle and Hitch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
37	131-6703	1	Bracket-Hold Down, Electrical	39	32180-030	1	Clip-Tie
38	3334-945	1	Tie-Cable	40	133-8062	1	Decal-Spark Arrestor
				41	140-6843	1	Decal - Proforce Frame



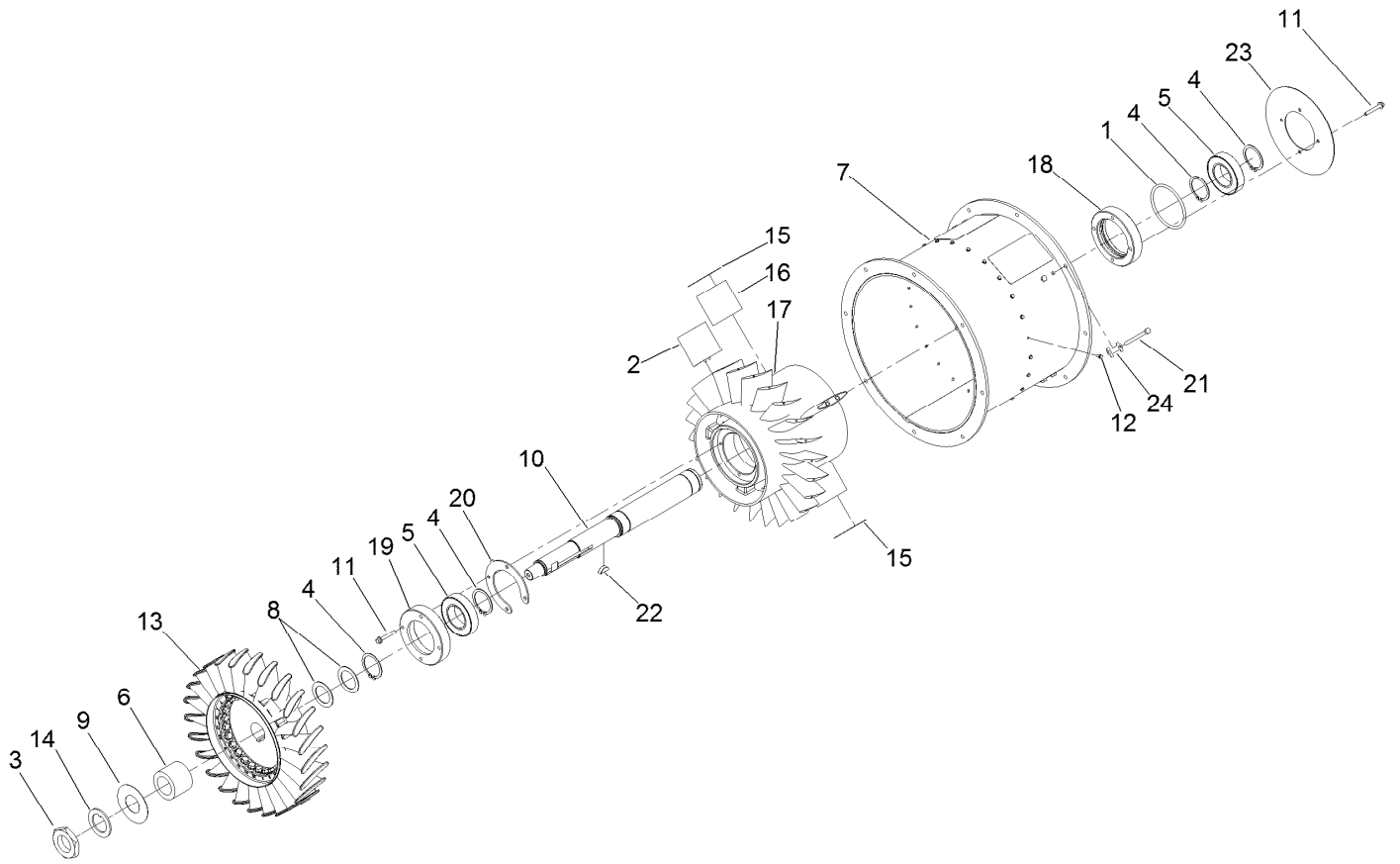
Hub and Axle Assembly No. 117-8255

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	117-5115	2	Hub And Bearing ASM
2:1	117-8251	1	Hub ASM
2:1:2	114-3918	4	Stud-Wheel
2:1:3	254-72	2	Bearing-Cup, Tapered
2:2	254-94	2	Bearing-Cone, Tapered
2:3	112-1690	1	Seal-Oil
2:4	241-119	1	Cap-Dust
2:5	242-50	4	Nut-Lug
3	117-8259	1	Washer-Spindle
4	117-8260	1	Nut
5	93-0307	1	Nut-Lock, Retainer
6	3272-18	1	Pin-Cotter



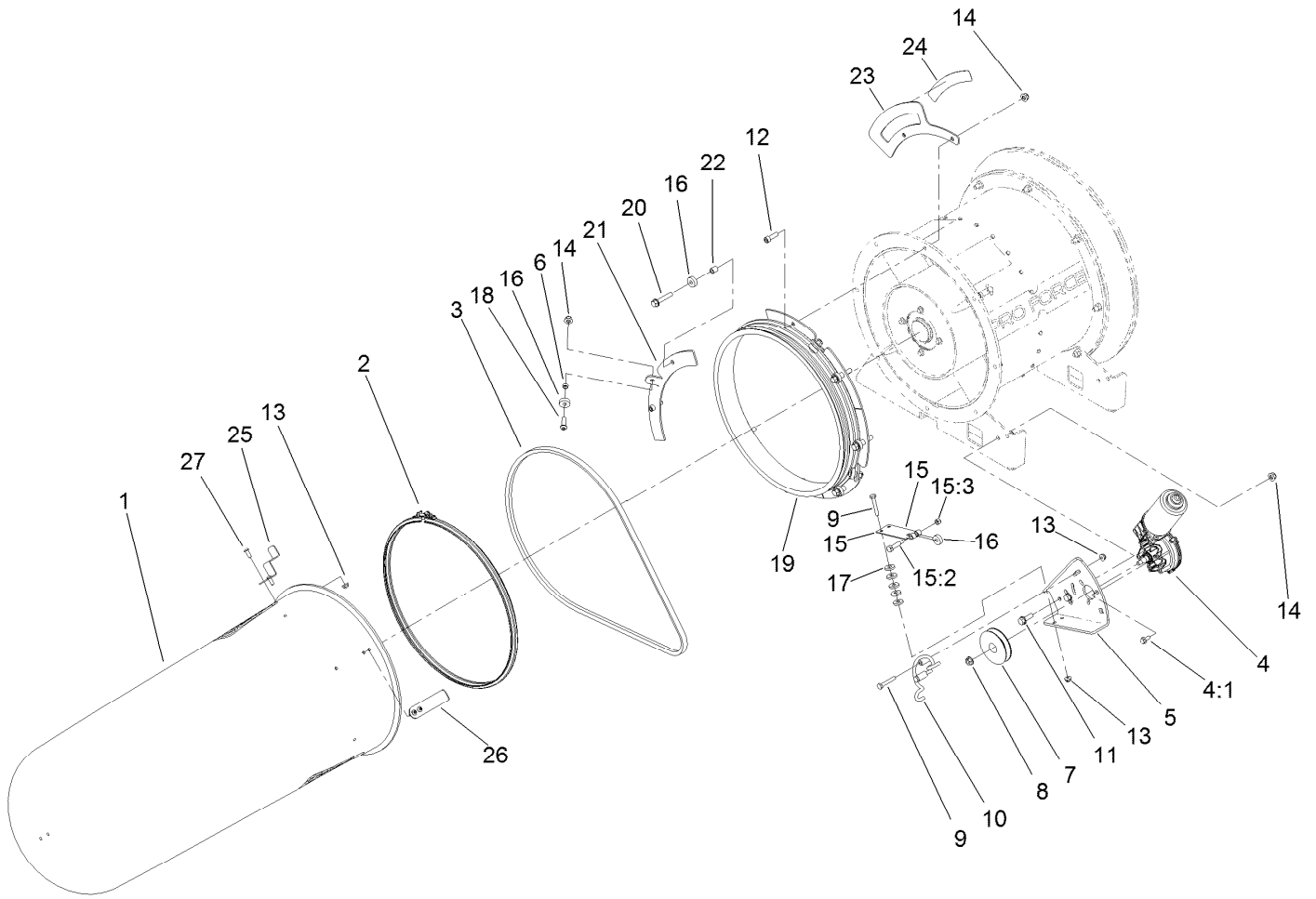
Turbine Mounting Assembly

Ref.	Part Number	Qty.	Description
1	117-8329	1	Bell-Inlet
2	112-1952	1	Ring-Snap, EXT
3	93-4632	1	Washer-Wavey
4	131-9440	1	Cap-Front
5	3231-24	2	Screw-CARR
6	144-3241SP	1	Turbine ASM
7	104-8300	8	Nut-HF, NI
8	112-6851-01	2	Mount-Fan
9	3231-22	2	Screw-CARR
10	322-6	8	Screw-HH
11	104-8301	4	Nut-HF, NI
12	115-5102	2	Decal
13	115-7109	8	Washer-Flat



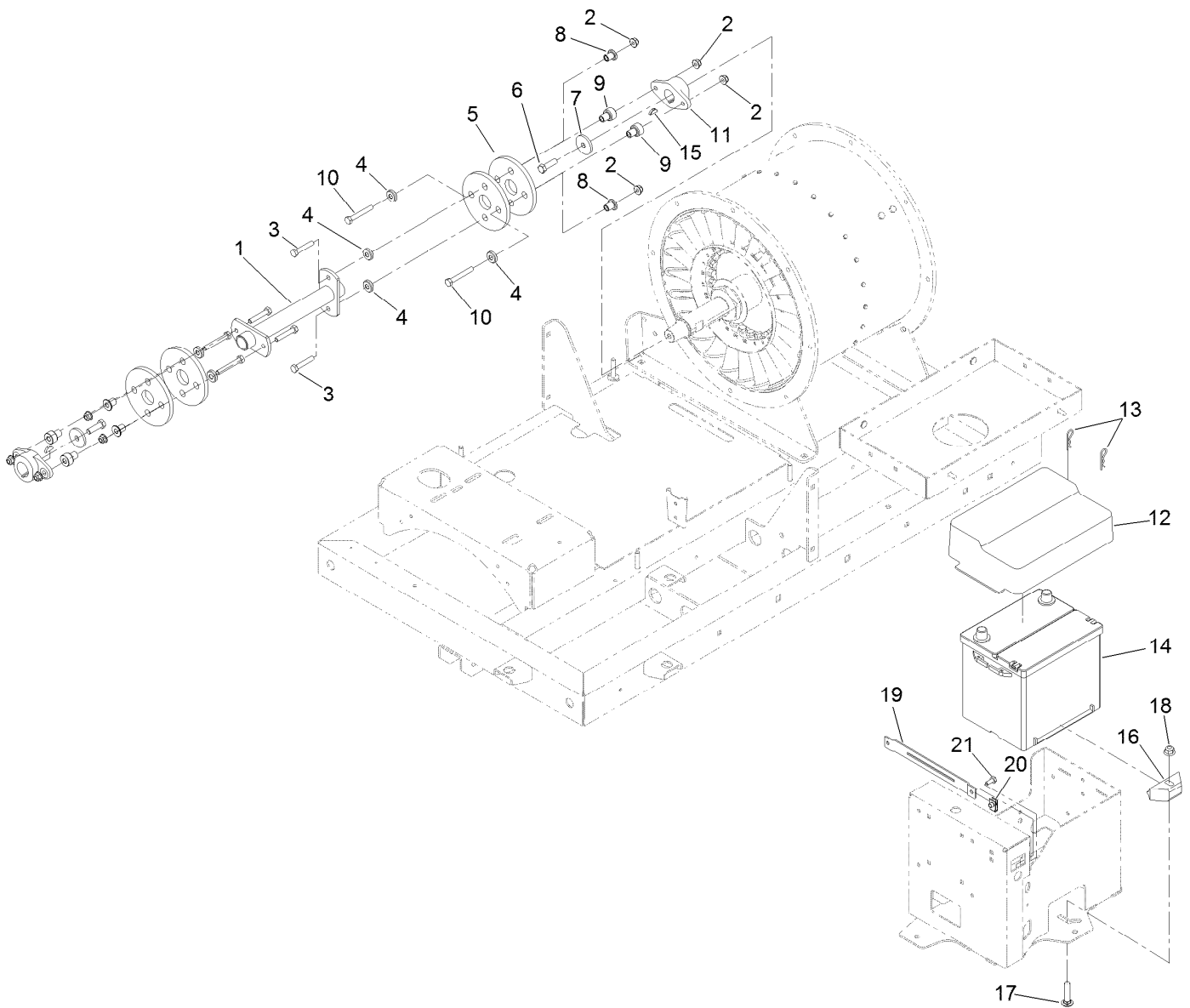
Turbine Assembly No. 144-3241SP

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-9533	1	O-Ring	13	117-8356	1	Rotor
2	112-1871	24	Vane-Stator	14	119-6202	1	Washer-Tab
3	112-1899	1	Nut	15	119-6207	2	Spacer-Fin
4	112-1951	4	Ring-Snap, EXT	16	119-6444	4	Mount-Fin
5	112-6764	2	Bearing-Ball	17	120-5920	1	Inner Housing
6	114-2164	1	Spacer	18	120-6042	1	End-Oring
7	140-6530SP	1	Housing	19	120-6061	1	Bearing-Cap
8	115-5131	2	Washer	20	120-6063	1	End-Cap
9	115-9005	1	Washer-Tab	21	321-19	8	Screw-HH
10	115-9075	1	Shaft-Fan	22	3257-42	1	Key-Woodruff
11	125-4287	8	Screw-HHF	23	130-0871-03	1	Plate-Center
12	117-8303	24	Screw-HWH	24	140-6815	4	Tab-Locking



Nozzle Drive Assembly

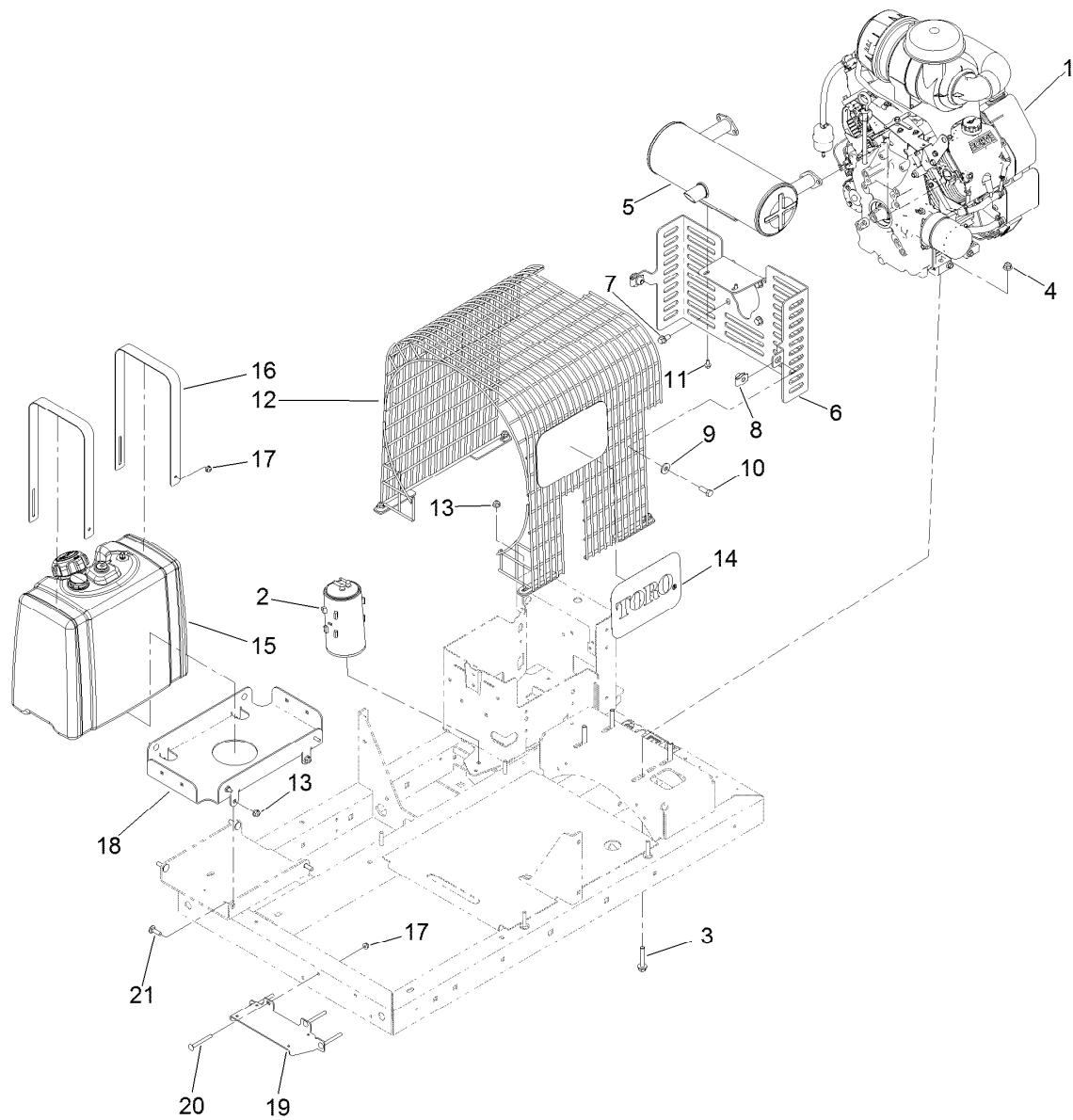
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-6287	1	Nozzle	15	110-9650	1	Leaf Spring ASM
2	112-6899	1	Clamp-Nozzle	15:2	36-2250	1	Bolt-Shoulder
3	112-1853	1	Belt-V	15:3	3296-42	1	Nut-Lock, NI
4	130-8551	1	Motor-Reversible	16	251-259	10	Bearing-Ball
4:1	114-8414	3	Screw-HHF	17	88-7200	10	Washer-Flat
5	115-5149-01	1	Bracket-Motor	18	3274-104	4	Screw-HSBH
6	140-6847	4	Spacer	19	140-4427	1	Pulley-Nozzle
7	115-5147	1	Pulley	20	94-5780	5	Screw-HWH
8	98-0668	1	Nut	21	140-4428	4	Bracket-Mount, Bearing
9	321-37	4	Screw-HH	22	93-6859	5	Spacer
10	112-6924	1	Guard-Belt, Drive	23	140-6814-03	1	Gauge-Rotation
11	3234-29	2	Screw-HHF	24	140-2247	1	Decal-Position, Chute
12	3274-22	3	Screw-HSH	25	140-6685-07	1	Indicator
13	104-7201	8	Nut-HF, NI	26	140-2220-01	1	Indicator
14	104-8300	14	Nut-HF, NI	27	119-6906	4	Screw-HSBH



Battery and Drive Shaft Assembly

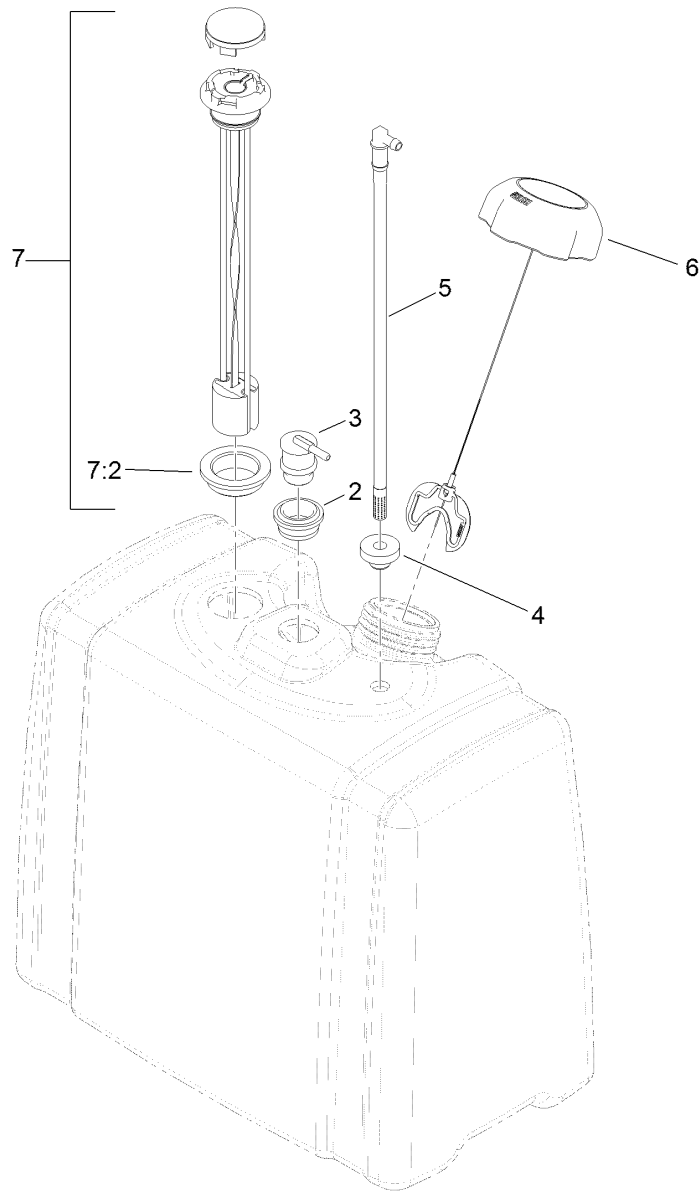
Ref.	Part Number	Qty.	Description
1	115-5124-03	1	Shaft-Drive
2	104-8300	8	Nut-HF, NI
3	322-39	4	Screw-HH
4	131-6761	8	Washer
5	115-5129	4	Coupling-Rubber
6	323-7	2	Screw-HH
7	114-2120	2	Washer
8	131-6763	4	Spacer-Coupling, Rubber
9	131-6762	4	Spacer-Coupling, Rubber
10	322-32	4	Screw-HH
11	114-2122	2	Hub-Engine

Ref.	Part Number	Qty.	Description
12	130-8569	1	Cover-Battery
13	3290-467	2	Pin-Hair
14	106-5187	1	Battery- Dry, 12V, 525 CCA
15	3257-5	2	Key-Woodruff
16	138-6335	1	Retainer-Battery
17	3231-5	1	Screw-CARR
18	104-8301	1	Nut-HF, NI
19	130-0932-01	1	Bracket-Cover
20	107069	2	Clip
21	321-4	2	Screw-HH



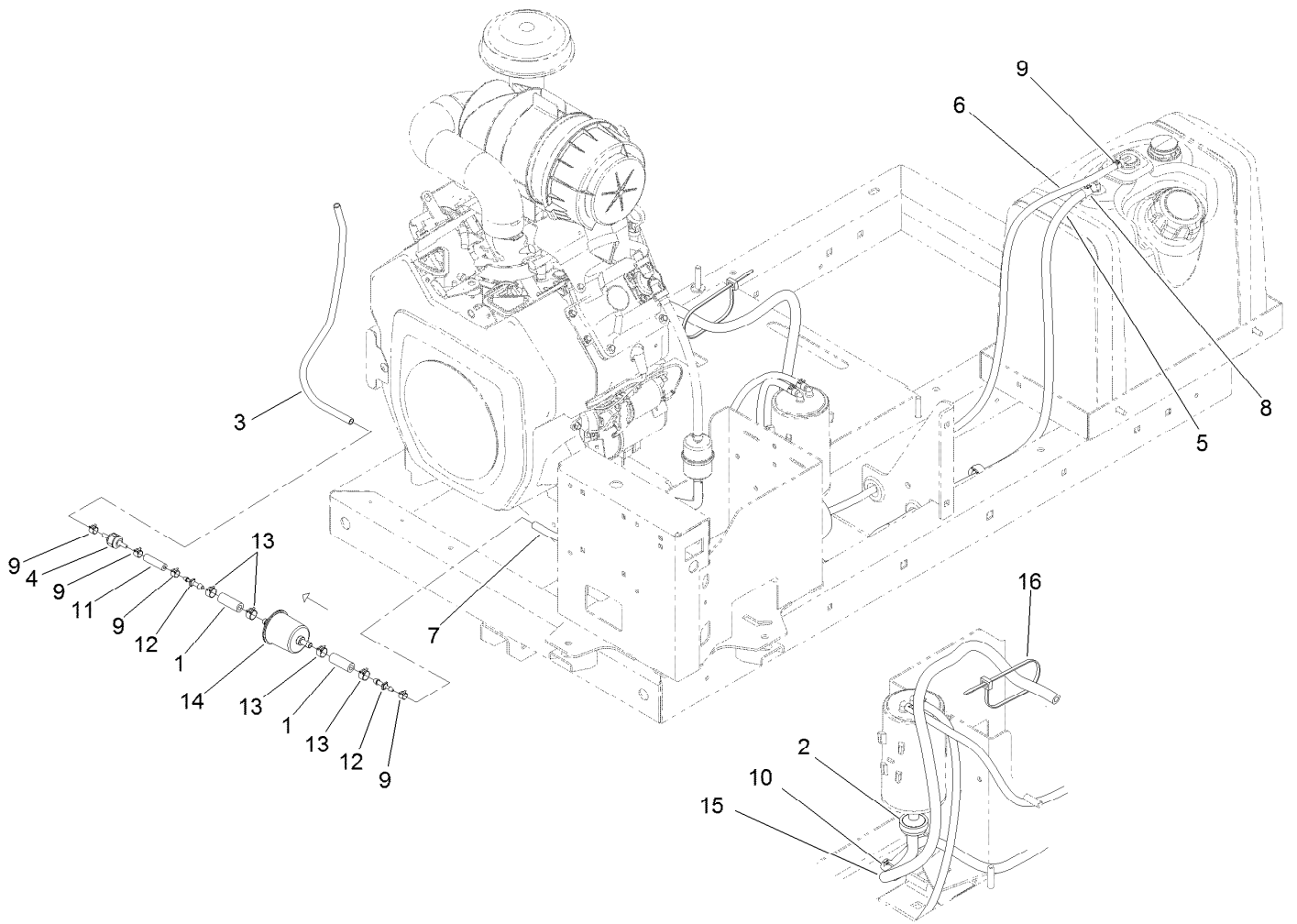
Engine, Muffler and Fuel Tank Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	144-3302	1	Engine-Kohler	12	112-6876	1	Grill-Top
2	127-8685	1	Canister-Carbon	13	104-8300	8	Nut-HF, NI
3	66-9302	4	Screw-HHF Lock	14	92-1242	2	Decal
4	104-8301	4	Nut-HF, NI	15	115-9048	1	Fuel Tank ASM
5	112-6862	1	Muffler	16	119-6285	2	Strap-Hold Down, Tank
6	119-6171-03	1	Mount-Muffler	17	104-7201	8	Nut-HF, NI
7	110-1718	4	Screw-HHF	18	140-6876-01	1	Mount-Tank, 5GA [red]
8	105-4886	2	Nut-Tinnerman	19	140-6766-01	1	Plate-Mount
9	80-6990	2	Washer-Hardened	20	3229-8	4	Screw-CARR
10	323-6	2	Screw-HH	21	3230-2	4	Bolt-CARR
11	33103-012	2	Screw-HHF				



Fuel Tank Assembly No. 115-9048

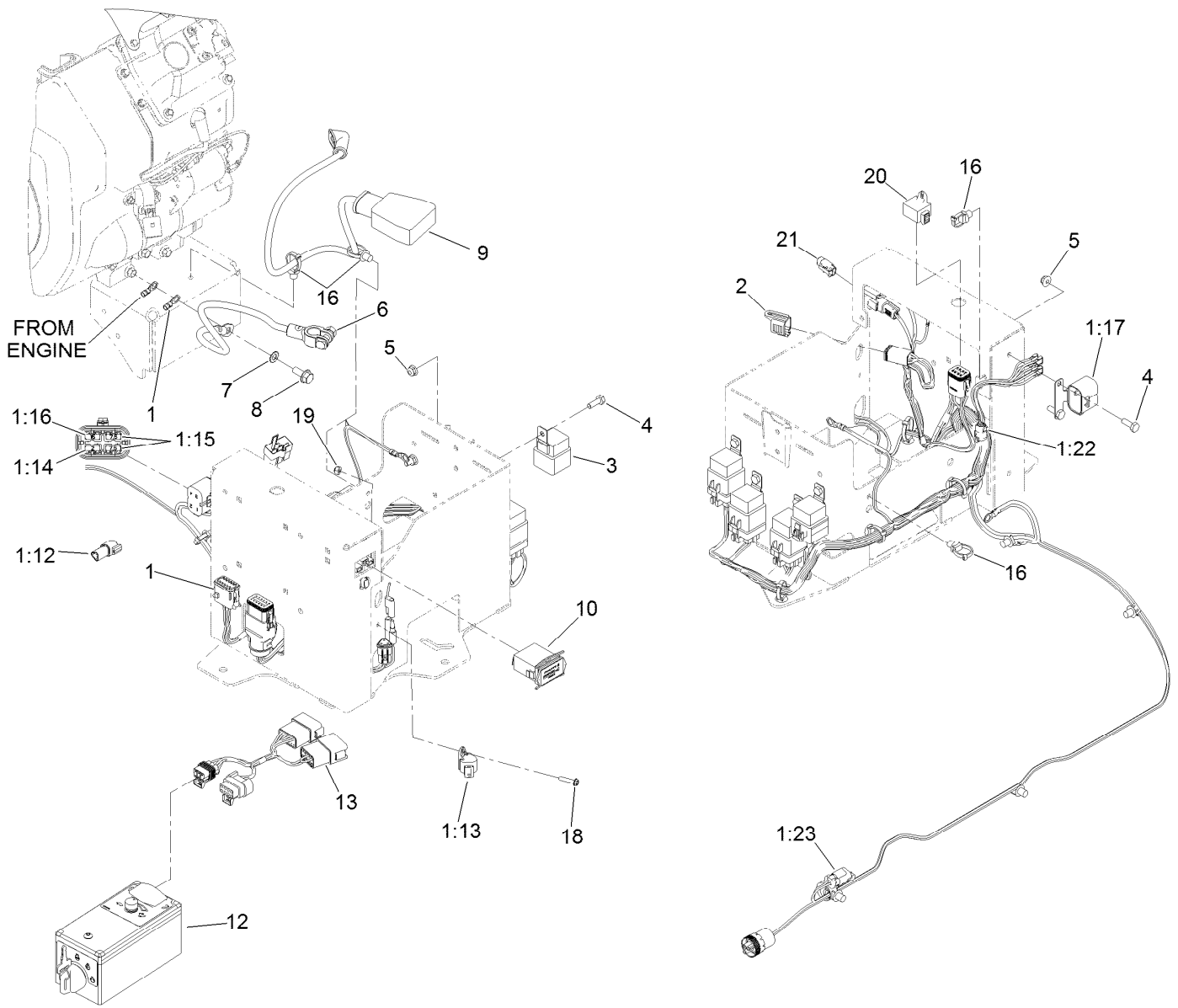
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	114-0284	1	Grommet
3	114-0285	1	Valve-Rollover
4	46-6560	1	Bushing
5	115-9044	1	Pipe-Stand
6	137-4127	1	Cap-Fuel
7	119-0509	1	Gauge ASM
7:2	119-0508	1	Seal



Fuel Delivery Assembly

Ref.	Part Number	Qty.	Description
1	106-5317	3	Hose-Fuel
2	115-7854	1	Filter-Fuel, Inline
3	119-8150	1	Hose-Fuel
4	133-8499	1	Valve-Check, Vacuum
5	107-9298	1	Hose-Fuel
6	119-6073	1	Hose-Fuel
7	110-3254	1	Hose-Fuel
8	2412-98	2	Clamp-Hose

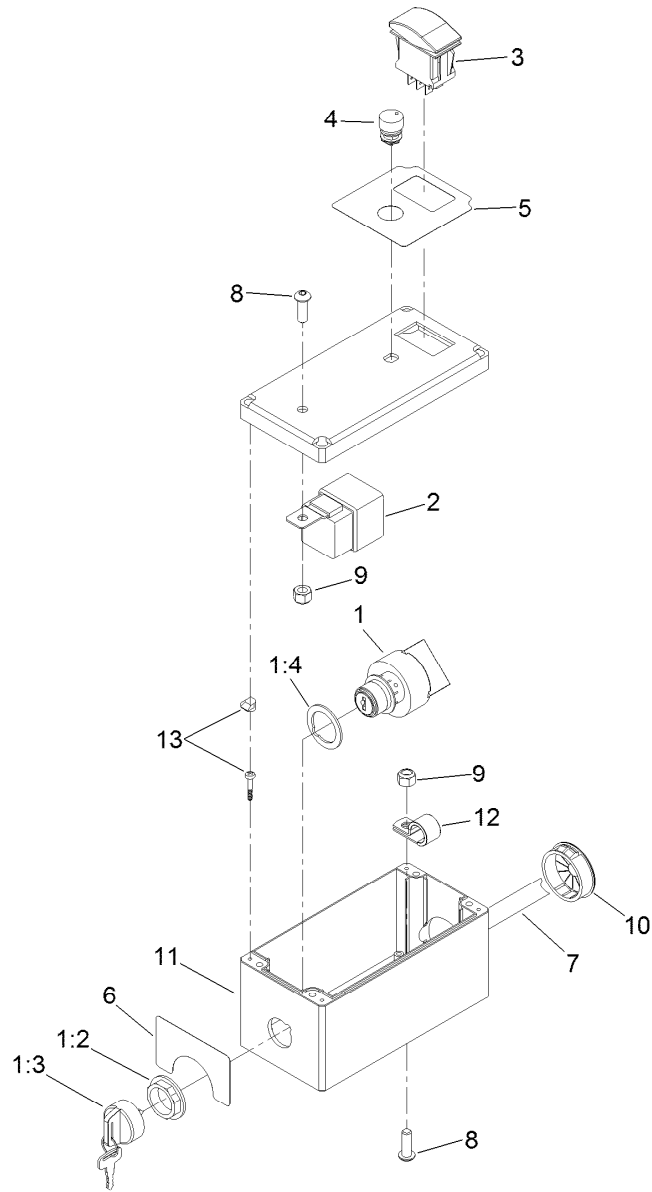
Ref.	Part Number	Qty.	Description
9	2412-80	5	Clamp-Hose
10	32180-030	6	Clip-Tie
11	119-8561	1	Hose-Fuel
12	106-8150	2	Fitting-Straight
13	92-2379	4	Clamp-Hose
14	120-2235	1	Filter-Fuel
15	110-4109	1	Hose-Fuel
16	3290-378	1	Tie-Cable



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	122-1747	1	Harness-Wire, Proforce Blower Rf2Can
1:12	32180-043	2	Resistor-120 Ohm
1:13	32180-089	1	Cap-Plug, 3 Way
1:14	121-8861	1	Fuse-Mini Blade, 2 Amp
1:15	121-8865	2	Fuse-Mini Blade, 7.5 Amp
1:16	121-8867	1	Fuse-Mini Blade, 15 Amp
1:17	32180-179	1	Cover-Bussman
1:22	32180-156	1	Cap-Plug, 6 Way
1:23	32180-091	1	Cap-Dust, 2 Way
2	32180-156	1	Cap-Plug, 6 Way
3	99-7430	4	Relay-Mini
4	321-4	6	Screw-HH
5	104-7201	6	Nut-HF, NI

Ref.	Part Number	Qty.	Description
6	125-5966	1	Cable-Battery, Negative
7	3255-8	1	Washer-Lock
8	33104-020	1	Screw-HHF
9	122-0629	1	Cable-Battery, Positive
10	1-513374	1	Meter-Hour
12	119-6341	1	Tethered Control ASM
13	122-0620	1	Harness-Wire, Tether Adapter
16	32180-030	3	Clip-Tie
18	106-9169	1	Screw-HWH
19	3296-2	1	Nut-Lock, NI
20	32180-201	1	Cap-Plug
21	32180-202	1	Cap-Plug



Tethered Control Assembly No. 119-6341

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-5269	1	Ignition Switch ASM	6	119-1776	1	Decal-Tether, Start
1:2	108-8660	1	Nut-Mounting	7	119-1757	1	Harness-Tethered Control
1:3	106-5270	1	Ignition Key Set	8	3274-69	2	Screw-HSBH
1:4	108-8659	1	Washer-Backup	9	3296-42	2	Nut-Lock, NI
2	99-7430	1	Relay-Mini	10	119-1105	1	Bushing
3	100-1535	1	Switch-Rocker, (On)-Off-(On)	11	119-1101	1	Box-Control
4	119-1774	1	Potentiometer	12	2412-73	1	Clamp-R
5	119-1775	1	Decal-Tether, Throttle	13	119-6243	1	Hardware Kit

Attachments and Accessories

For 44554 Pro Force Debris Blower

Product Name	Model/Part
Tapered Nozzle Kit.....	119-6280
Rectangular Nozzle Kit	119-6281
10 Gallon Kit, Pro Force Debris Blower.....	130-4371
Alignment Tool Asm	137-6616
Safety Chain Kit.....	139-3179
Chute Position Indicator Kit.....	140-2257
Spark Arrestor Screen	94-8157

Notes:

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