



Customer Service Bulletin Commercial Business Group

Workman[®] 3000/4000 Series

<u>Model/Serial Range:</u>	<u>Model Numbers:</u>	<u>Serial Numbers:</u>
	07200/07200TC	30101-210099999
	07202	60101-210099999
	07205/07205TC	30101-210099999
	07206/07206TC	50101-79999
	07210	40101-210099999
	07215/07215TC	50101-210099999
	07216	50101-210099999
	07220	90101-210099999
	07222	80101-210099999
	07232	90101-99999
	07249	70101-210099999

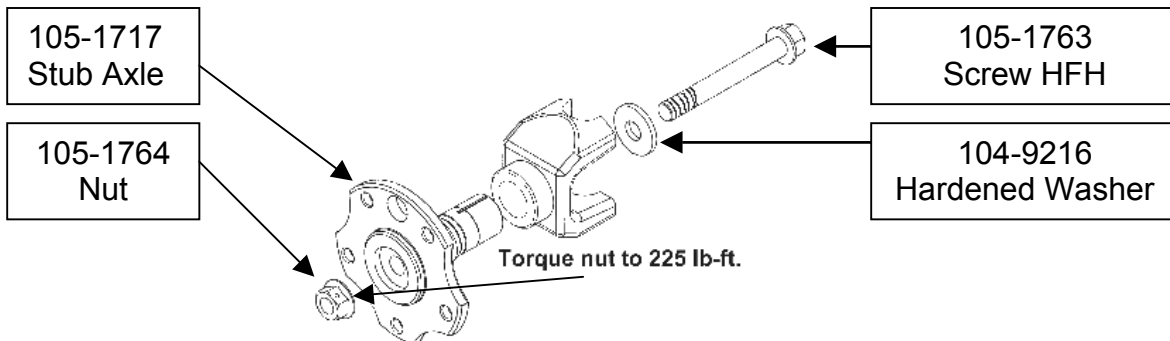
Subject: Rear Wheels May Loosen.

Some rear wheels have been found to loosen at the Stub Axle (93-7090-03). The Flange Lock Nuts (32128-53) can become loose through normal operation of the vehicle. This condition can allow the Stub Axle and wheel assembly to come loose from the End Yoke (92-4190) of the Driveshaft Assembly (98-2918).

The parts noted below are now available to improve the retention of the assembly.

Stub Axle	105-1717
Screw- HFH	105-1763
Nut	105-1764
Hardened Washer	104-9216.

When installing these parts, torque the bolt/nut assembly to 225 ft.lbs (305 Nm)* with the Nut located on the wheel side of the Stub Axle assembly. This improved Stub Axle Assembly is currently available through your local Toro Commercial Products Distributor, one of each part specified is required per rear wheel on the 3000/4000 Series Workman vehicle.



* Caution: Many air impact wrenches do not exceed 100 ft.lbs.(136 Nm) torque capacity.