



Customer Service Bulletin Commercial Business Group

Rake-O-Vac[®] Sweeper

May 8, 2003

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Number:</u>
	07050	50101-210000155

Subject: A PTO clutch to service older machines.

PTO clutches used on Rake-O-Vacs listed above were supplied by and serviced through Kohler. Kohler has discontinued supplying the Rockford clutch. Support and parts for the Rockford clutch may still be available through Kohler. North American Clutch & Driveline (NACD) is manufacturing an identical clutch. The NACD clutch is supplied as a “dry” clutch where the Rockford Clutch is a “wet” clutch.

Toro is making the NACD clutch available through Toro parts. Clutch Assembly (107-1092) replaces the Rockford. Individual parts for Clutch Assembly (107-1092) will be available from the clutch manufacturer and will eventually be in the Toro parts system. Individual parts are interchangeable with the Rockford individual components. Specific Toro part numbers will be announced in a separate publication, at a later date. A combined Operators Manual and Parts book from the clutch manufacturer comes with Clutch Assembly (107-1092).