



Groundsmaster[®] 455-D and 580-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	30450	50181-50236
	30455	50319-50410
	30580	50180-50250

Subject: Castor Wheels lock up and do not rotate.

The Bearing Spacer inside Castor Wheel Assembly (93-4240) may interfere with the free rotation of the wheel during operation due to an incorrect fit or improper positioning of the bearing spacer inside the wheel. If you have a castor wheel that does not rotate as it should, tighten the wheel bolt to 150 ft-lb (21 Kgm) while rotating the tire and wheel assembly to center the internal spacer. If the Castor Wheel Assembly binds and it is not due to the condition of the bearings, the assembly should be replaced. Parts are available through your local Toro distributor.

Replacement Castor Wheel Assemblies utilize a bearing spacer with a reduced outside diameter to eliminate fit and assembly problems that can cause wheel binding conditions. All future Castor Wheels will include this change.