



Customer Service Bulletin Commercial Business Group

Groundsmaster[®] 325-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	30795	90101-90267
	30741	90101-90169

◆ **Exempt units listed on the bottom of this Bulletin**

Subject: 4WD Bi-Directional Clutch Spacer Rework.

The spacer which retains the Bi-Directional Clutch to the rear differential pinion was manufactured with the outside diameter 0.531in (13.48mm). When the 4WD Bi-Directional Clutch is under torque, the clutch assembly may move up and down excessively which will cause eventual wear on the rear differential pinion shaft splines.

To prevent premature failure, a replacement Spacer needs to be installed on all units affected. The replacement spacer outside diameter has been increase to 0.630in (16.0mm) to properly support the Bi-Directional Clutch when torque is applied.

Contact your local Toro Distributor for further details.

The following units have already been corrected.

Model 30795

90188 - 90210, 90214 and 90216 - 90220

Model 30741

90101, 90126 - 90133, 90135 - 90144, 90147 - 90150, 90155, 90156, 90158, 90159 and 90162 - 90169