Customer Service Bulletin
Commercial Business Group

Groundsmaster® 580-D

Model/Serial Range:	Model Number:	Serial Numbers:
	30581	80101-99999

Subject: Muffler cracking at the inlet pipe.

Some machines within the listed serial range may develop cracking of the Muffler inlet pipe. The cause of the crack has been determined to be harmonic vibrations in the engine that occur at certain engine speeds. Operating the engine below minimum specifications (1150 ±50 rpm) or above the maximum specification (2750 ±50 rpm) will contribute to this type of failure.

The improved brackets have been re-designed to absorb the damaging effects from harmonic vibrations with the addition of a support brace intregrated into the bracket.

If your unit experiences this situation, improved Muffler brackets can be installed. Further details regarding this bulletin are available through your authorized Toro Distributor.

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