



Reelmaster® 6500-D Cutting Units

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03854	50001-60119
	03856	50001-60429

Subject: Cutting Unit Pivot Bumpers fall out.

A locking tab style Cutting Unit Pivot Bumper (93-9173) is now available to replace the discontinued adhesive style Bumper. Holes must be drilled in the Frame to install the locking tab style Bumpers on the units listed above. The diagram and installation instructions below describe the procedures required. Parts are available through your local Toro distributor.

Locking Tab Style Pivot Bumper Installation

1. Lower cutting units to the ground. Stop engine, remove Key and set Parking Brake.
2. Using the dimensions supplied on the diagram below, mark the two hole positions at each cutting unit frame and drill holes.
3. Insert Bumper into hole and pull locking tab through hole until it locks in place.

