## **GREENS REELS #08-12**

Greensmaster® 3200-D

Revised January 14, 1999

Remove/destroy all previous versions

## HIGH CASE PRESSURE LEAK

PRODUCT: Greensmaster 3200-D

<u>UNITS AFFECTED:</u> <u>MODEL NUMBER:</u> <u>SERIAL NUMBERS:</u>

04381 80333-80437

**Exempt Unit List:** 

80333 - 80341, 80343 - 80367, 80369 - 80375, 80377 - 80379, 80381,

80382, 80384, 80387, 80396, 80409, 80428, 80435, and 80436.

<u>SUBJECT:</u> Leaking Hydrostat Seal caused by high case pressure.

SITUATION: The hydrostat and gear pump assembly may leak due to excessive case

pressure caused by a shipping plug mistakenly left in the gear pump assembly during production. If the shipping plug is left in place, an

increase in hydrostatic case pressure will occur. This condition may cause a leak between the gear pump and hydrostat, or at the trunion shaft seal.

CORRECTION: All units listed above need to have the gear pump section removed and

inspected for the presence of the shipping plug. If this plug is found it needs to be removed and discarded to restore proper operation. Refer to

the illustration on the back of this bulletin for details.

PARTS: None required.

WARRANTY: □Info Only □Normal Warranty □Factory Program □Special

Warranty Claiming Information:

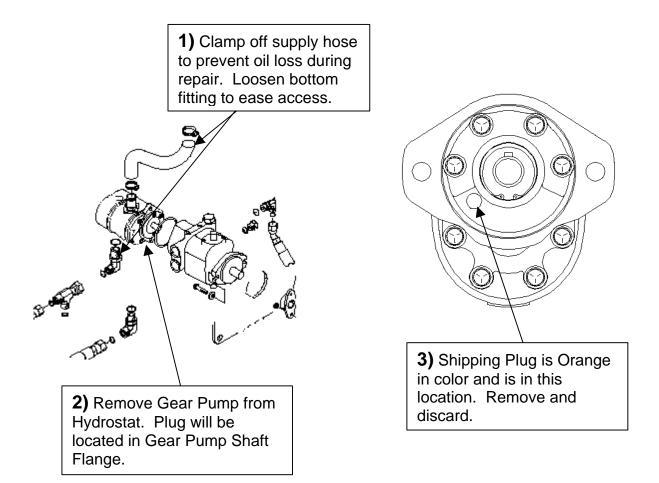
Labor Operation: 037-BH-01 Gear Pump Inspection/Repair 0.4 hr

Damage Code: 80

DISTRIBUTION: Distributor only. Do not duplicate or distribute further.

## **HYDROSTAT INSPECTION AND PLUG REMOVAL**

For Greensmaster® 3200-D



All units listed on the front of this bulletin need to have the gear pump section removed and inspected for the presence of the shipping plug indicated above (step #3). If this plug is found, it needs to be removed and discarded to restore proper operation.