Customer Service Bulletin
Commercial Business Group

Groundsmaster® and Rake-O-Vac® Product

Model/Serial Range:

Model Number:
07050, 07052, 07172, 07174, 30355, 30372, 30384, 30385, 30402, 30450, 30455, 30551, 30551TE, 30553, 30553TE, 30555, 30555TE, 30564, 30564TE, 30568, 30568TE, 30569, 30569TE, 30575, 30652, 30662, 30710, 30710TE, 30715, 30716, 30716TE, 30721, 30722, 30722TE

Serial Numbers:
00000-210009999 (all)

Subject: Gearbox replacement on Groundsmaster® and Rake-O-Vac® Products

As an ongoing improvement to our products we have identified a new gearbox, which has proven itself to be more durable than the original design. All original gearboxes used on the products listed above are discontinued. In addition, the casing and parts inside these gearboxes are no longer available with the exception of the bearings and seals that are common to other applications. When attempting to order a discontinued part, it will cross-reference to this bulletin and a gearbox listed in the chart below. The replacement gearbox is considered a significant product quality upgrade, well worth an added investment. The normal repair of an original gearbox typically will include shafts, gears, bearings, seals and several hours of labor.

Gear Box Cross-Reference List

Description	Original Part#	X-Ref	Current Part#
Gearbox	68-6810	➡	104-3441
Gearbox	70-2350	➡	100-8165
Gearbox	86-3090	➡	100-2585
Gearbox	93-4835	➡	100-1355
Gearbox	93-4872	➡	100-1355
Gearbox	94-8295	➡	100-2585

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