



## Customer Service Bulletin Commercial Business Group

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### Reelmaster<sup>®</sup> 5300-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03530	00000-99999
	03531	00000-99999

**Subject: Valve clearance adjustment and cylinder head bolt torque requirement.**

Engine Head Bolt tightening is required whenever Valve Clearance Adjustment is performed (first 50 then every 400 hours thereafter). The intervals and values are noted in the Operator's Manual and the procedures are listed in the Service Manual. Failure to perform this procedure at the recommended timeframes could result in Head Gasket leaking. Assistance in performing this procedure is available through your local Toro distributor.