



Count on it.

Parts Catalog

323

Compact Utility Loader

Model No. 22318—Serial No. 31000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

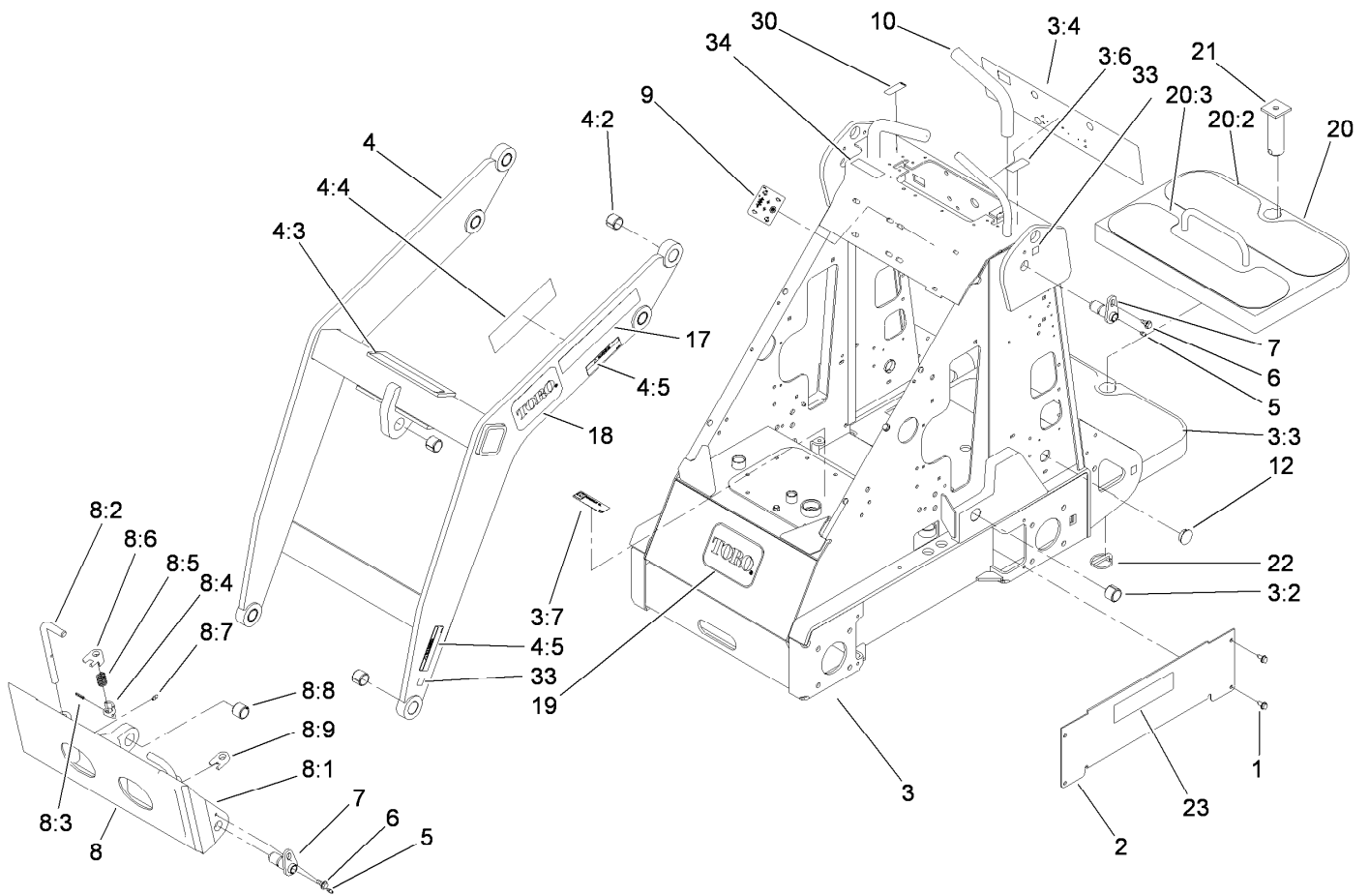
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

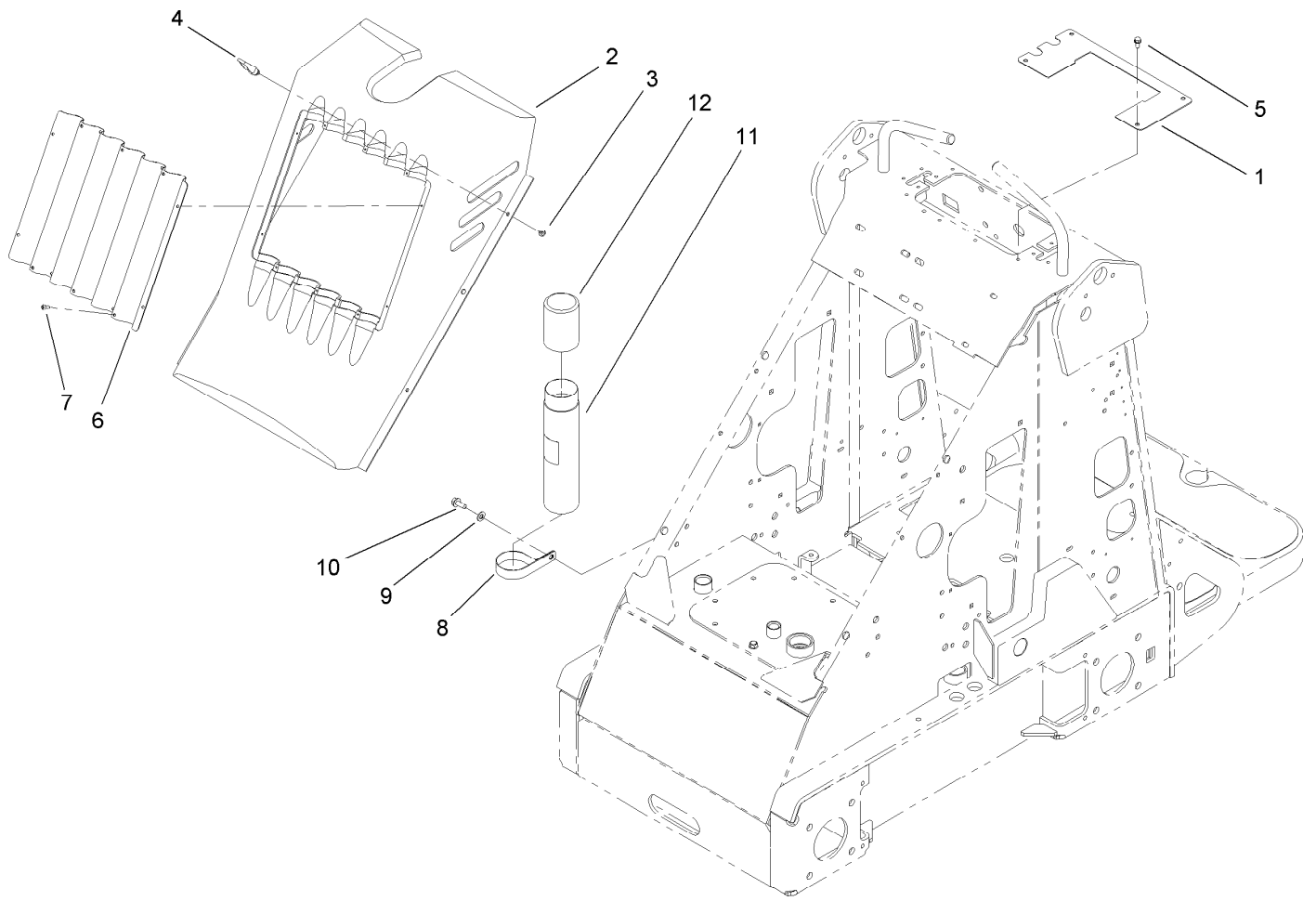
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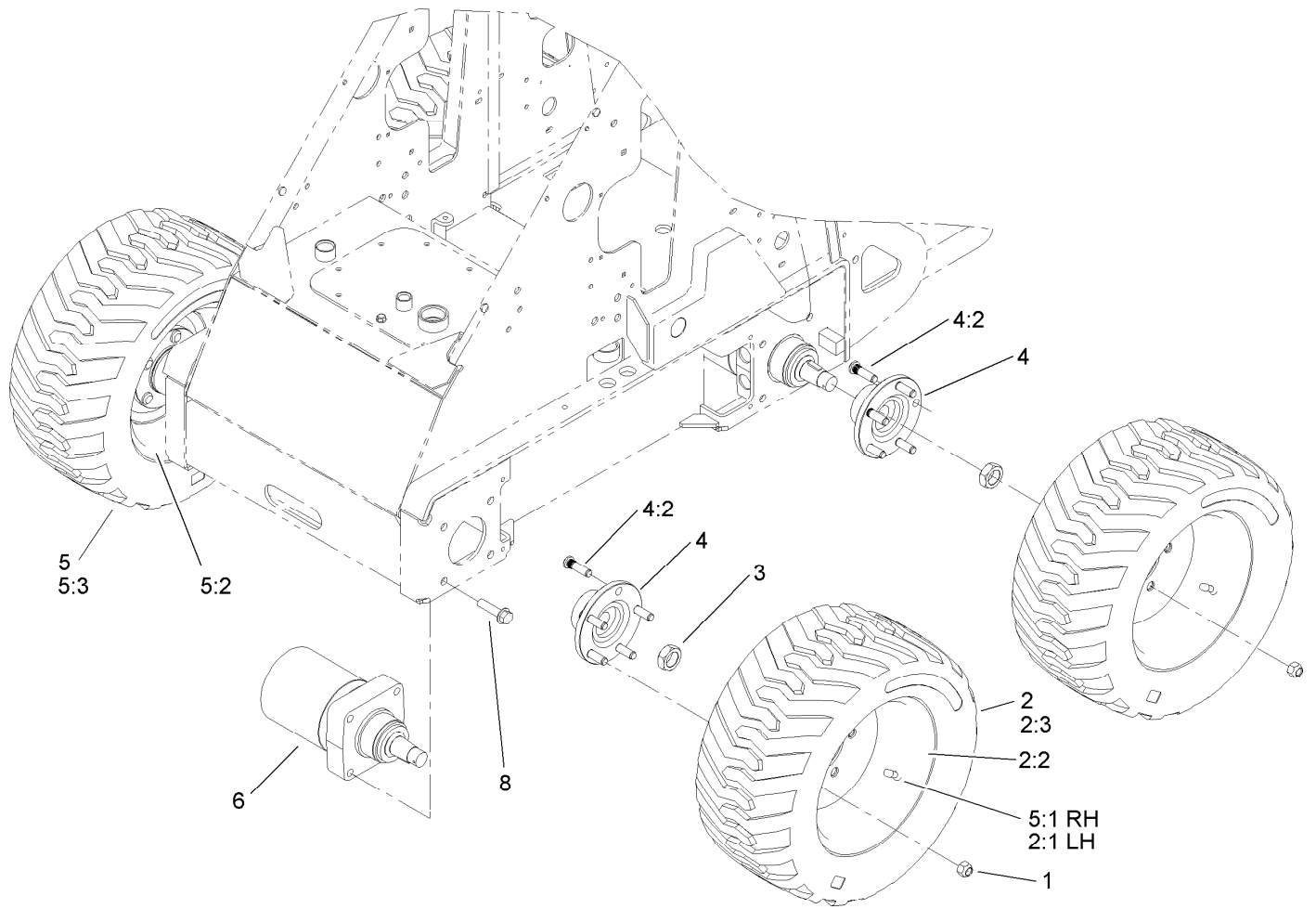
Frame and Loader Arm Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	32144-70	8	Screw-HWHTF	8:5	98-4694	2	Spring-Compression
2	106-8178-01	2	Cover-Hose	8:6	104-5909	1	Stop-RH
3	108-9710	1	Frame ASM	8:7	302-5	2	Fitting-Grease
3:2	98-4871	2	Bushing-Tension	8:8	98-4871	1	Bushing-Tension
3:3	98-9947	2	Tread-Foot	8:9	104-5903	1	Stop-LH
3:4	108-9732	1	Decal-Panel, Control	9	108-9716	1	Decal-Selector, Speed
3:6	98-8219	1	Decal-Throttle	10	98-4845	2	Grip-Cushion
3:7	105-8432	1	Decal-Oil, HYD	12	94-1402	2	Plug-Hole
4	106-8155	1	Loader ASM	17	117-9980	2	Decal
4:2	98-4871	7	Bushing-Tension	18	93-7340	2	Decal
4:3	98-4682	1	Decal-Caution	19	62-5550	1	Decal
4:4	98-9051	1	Decal-Danger	20	112-4947	1	Counterweight ASM
4:5	100-6141	4	Decal-Pinch	20:2	98-9947	1	Tread-Foot
5	302-5	4	Fitting-Grease	20:3	112-4948	1	Tread
6	99-5105	4	Screw-Shoulder	21	99-8638	1	Pin
7	112-2609	4	Pin-Pivot	22	99-9978	1	Pin-Lynch
8	115-0788	1	Quick Attach ASM	23	105-8429	2	Decal
8:1	115-0774-03	1	Mount-Qtach	30	94-2551	1	Decal-Choke
8:2	105-8367	2	Pin-Locking	33	93-9084	6	Decal-Point, Lift
8:3	3285-1	2	Pin-Grooved	34	117-2718	1	Decal-Arrester, Spark
8:4	105-0246	2	Cam				



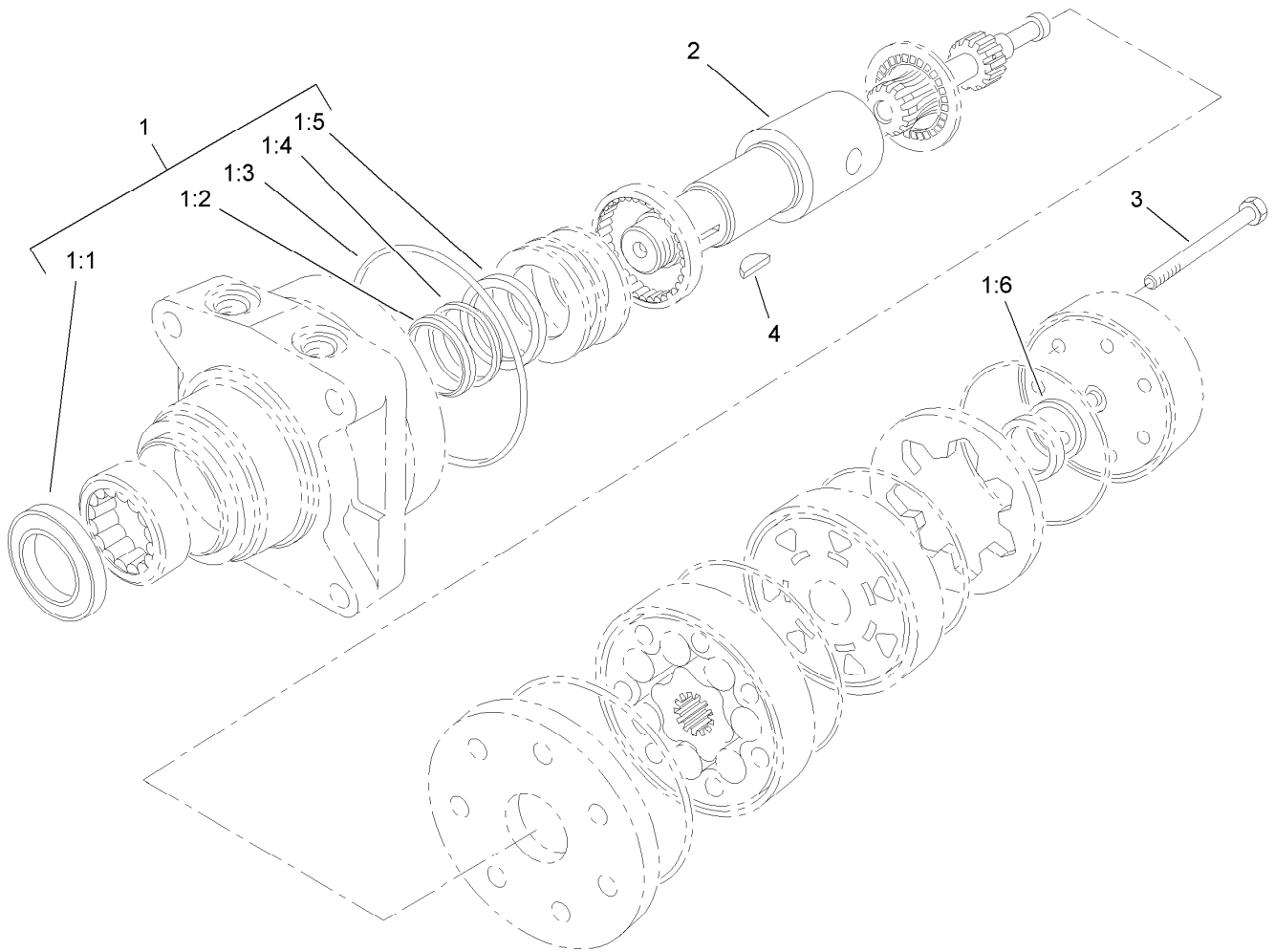
Hood and Screen Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-9731-03	1	Plate-Cover
2	99-3164	1	Cover-Hood
3	99-3058	4	Washer
4	74-5950	4	Latch-Swell
5	32144-4	4	Screw-HWH
6	99-3147-03	1	Grille-Screen
7	32144-111	10	Screw-PPH
8	2412-133	1	Clamp-R
9	3256-23	1	Washer-Plain
10	32144-70	1	Screw-HWHTF
11	104-7050	1	Tube-Manual
12	104-7048	1	Cap-Housing



Wheel and Motor Assembly

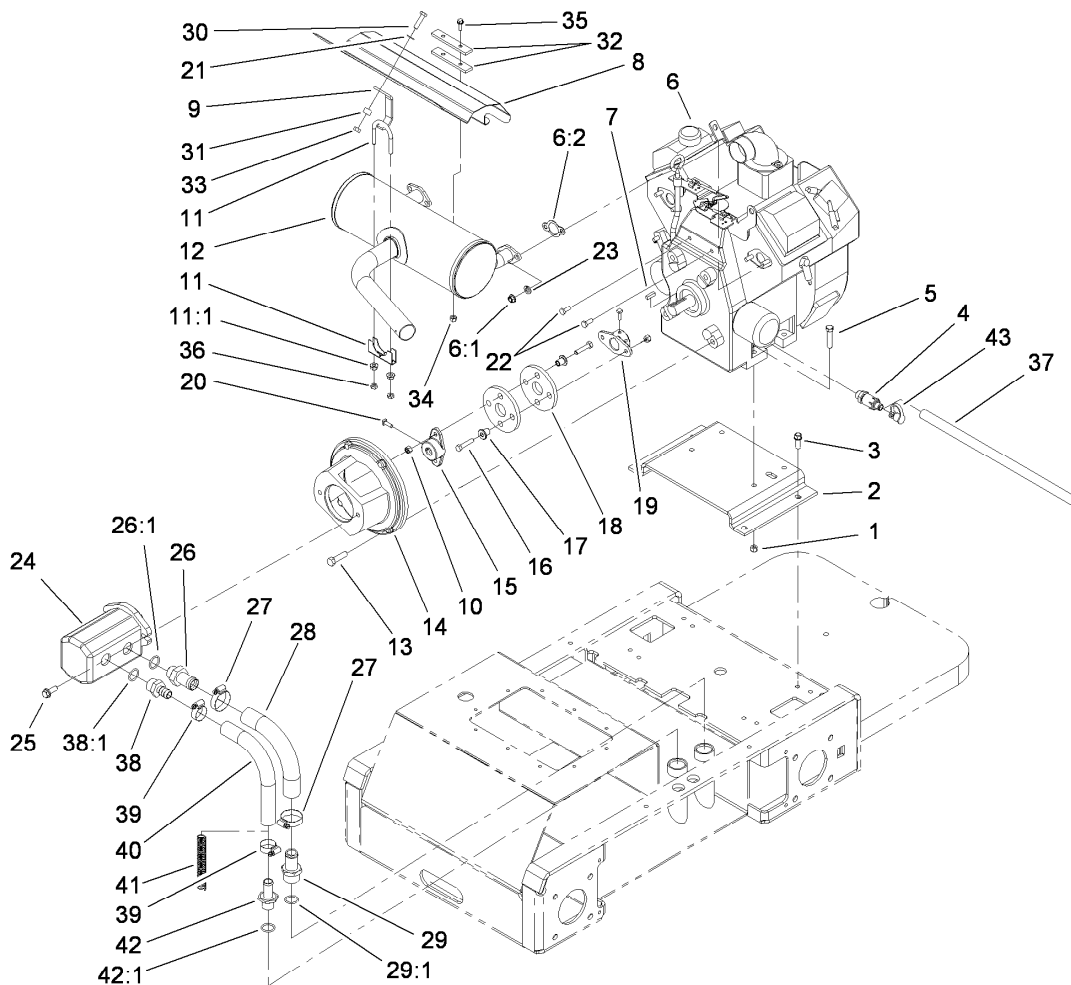
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	242-50	20	Nut-Lug
2	98-2747	2	LH Wheel And Tire ASM
2:1	232-27	1	Stem-Valve
2:2	98-2748	1	Wheel
2:3	98-2749	1	Tire
3	106-8159	4	Nut-Lock
4	99-3064	4	Hub ASM
4:2	10-6830	5	Stud-Type, Drive
5	99-1447	2	RH Wheel And Tire ASM
5:1	232-27	1	Stem-Valve
5:2	98-2748	1	Wheel
5:3	98-2749	1	Tire
6	99-3052	4	HYD Motor ASM
8	3234-27	16	Screw-HHF



Hydraulic Motor Assembly No. 99-3052

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	94-8178	1	Seal Kit
1:1		1	Seal-Dirt And Water ●
1:2		1	Backup-Ring ●
1:3		1	Seal-Shaft ●
1:4		1	Washer-Backup ●
1:5		5	Seal-Square, Ring (Inner) ●
1:6		1	Seal-Commutator ●
2	99-3090	1	Shaft-Coupling
3	99-3091	7	Screw-Cap, HH
4	3257-42	1	Key-Woodruff

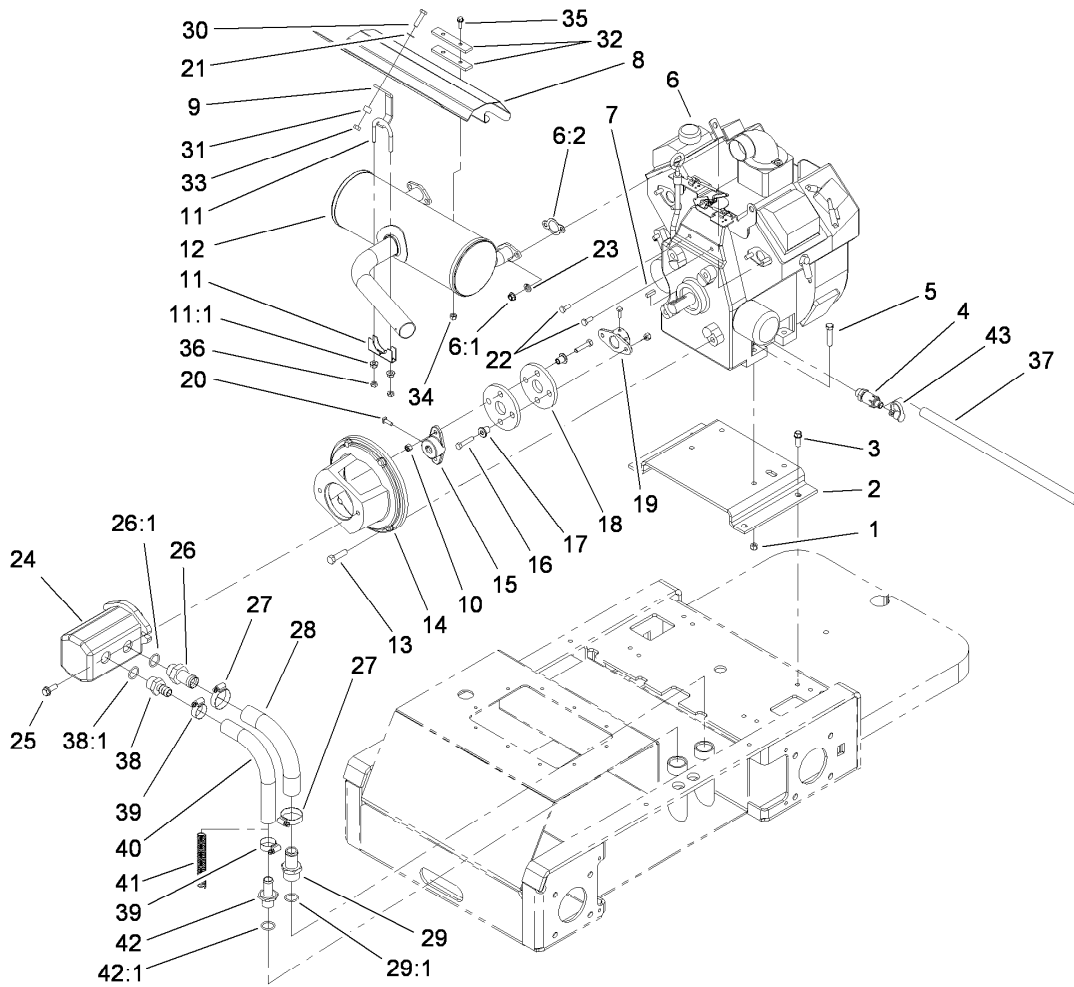
● Not serviced separately



Engine and Pump Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	3296-39	4	Nut-Lock, NI	22	33114-020	2	Screw-HH
2	98-4666-03	1	Mount-Engine	23	3253-4	4	Washer-Lock
3	95-1726	4	Screw-Taptite	24	108-4710	1	HYD Pump ASM
4	92-6877	1	Valve-Drain, Oil	25	66-9300	2	Screw-HHF
5	323-9	4	Screw-HH	26	99-3017	1	Fitting
6		1	Engine-Kohler, Ch23S-76549 ●	26:1	237-81	1	O-Ring
6:1	92-6780	4	Nut-HF	27	2412-111	2	Clamp-Hose, W/Liner
6:2	93-0350	2	Gasket-Exhaust	28	99-3046	1	Hose-Suction, Formed
7	10-7070	1	Key-Square	29	354-78	1	Fitting-STR
8	99-3115-03	1	Shield-Muffler	29:1	237-146	1	O-Ring
9	99-3138-03	1	Support-Shield	30	322-6	1	Screw-HH
10	3296-29	4	Nut-Lock, NI	31	98-4695	1	Spacer
11	2112-9	1	Clamp	32	99-3116-03	2	Spacer-Bar
11:1	32128-20	2	Nut-HF	33	32152-1	1	Nut-Lock, Cone
12	105-8381	1	Muffler	34	32152-4	2	Nut-Lock, Cone
13	324-6	4	Screw-HH	35	3234-21	2	Screw-HHF
14	98-2751-03	1	Mount-Pump	36	3218-2	2	Nut-Hex Jam
15	98-4701	1	Hub-Pump	37	98-4667	1	Hose
16	322-7	4	Screw-HH	38	354-73	1	Fitting
17	71-4411	4	Spacer	38:1	237-81	1	O-Ring
18	44-2230	2	Coupling-Rubber	39	2412-129	2	Clamp-Hose
19	110-5236	1	Hub-Engine	40	98-2713	1	Hose-Suction, HYD
20	3241-6	4	Screw-SQH	41	99-5349	1	Spring-Compression
21	3256-23	1	Washer-Plain	42	99-6932	1	Fitting-STR

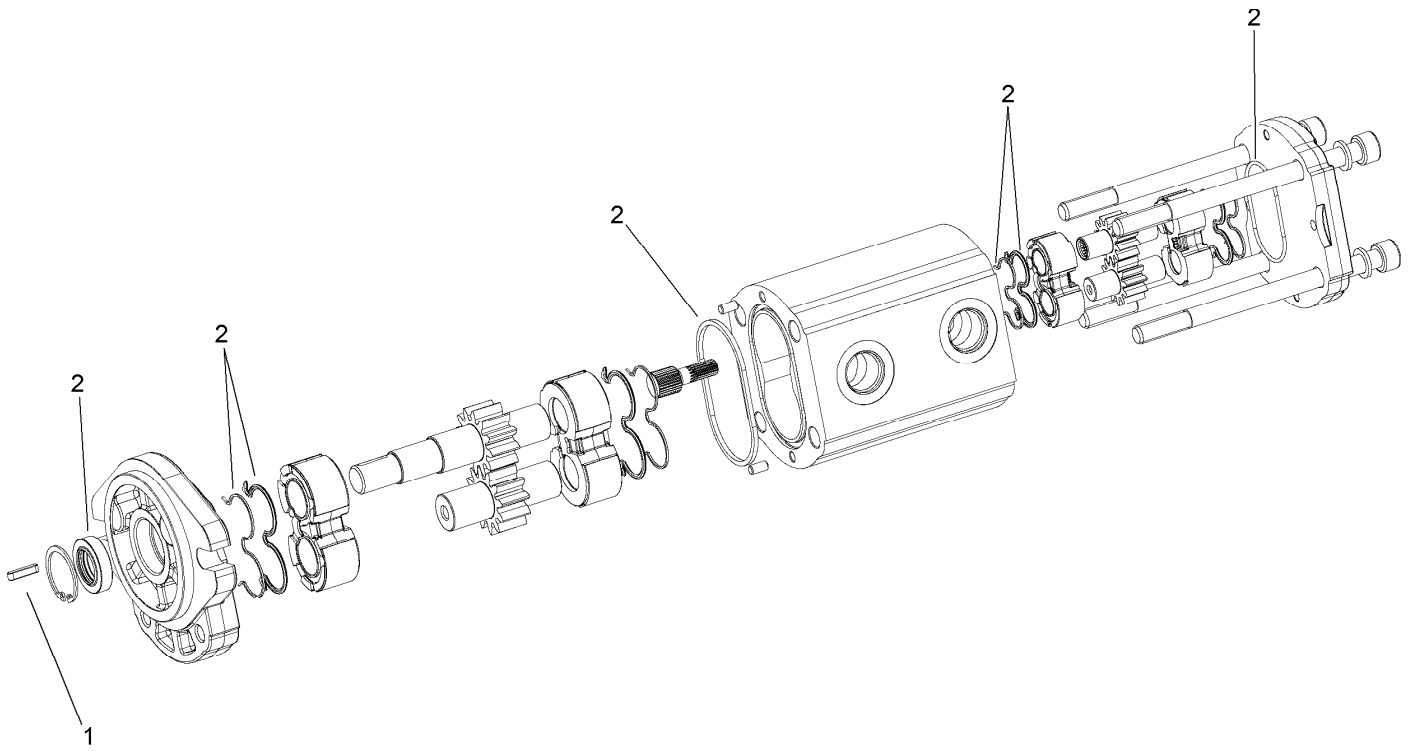
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Engine and Pump Assembly (continued)

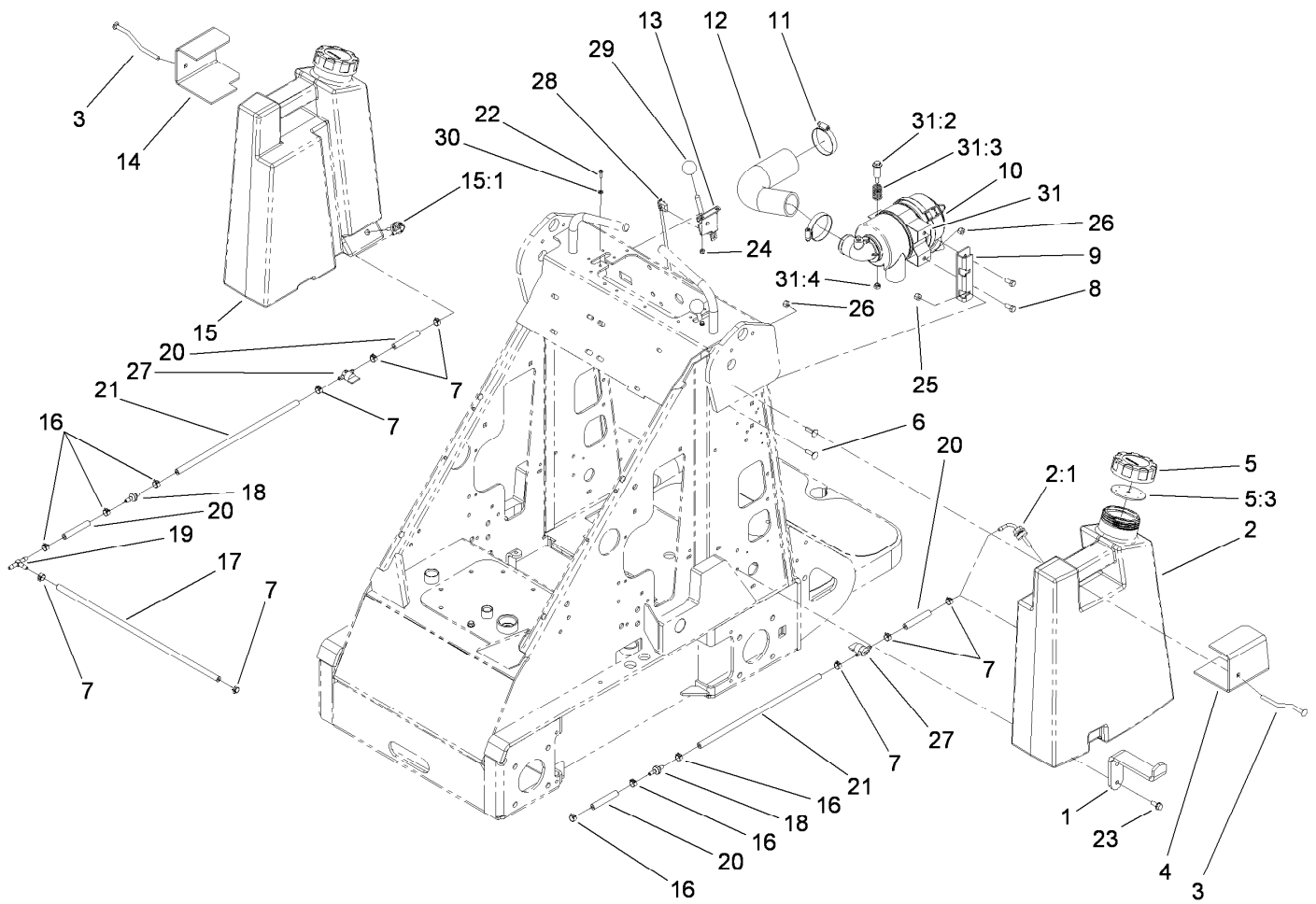
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
42:1	237-117	1	O-Ring
43	354-79	1	Cap-Dust

● Not serviced separately



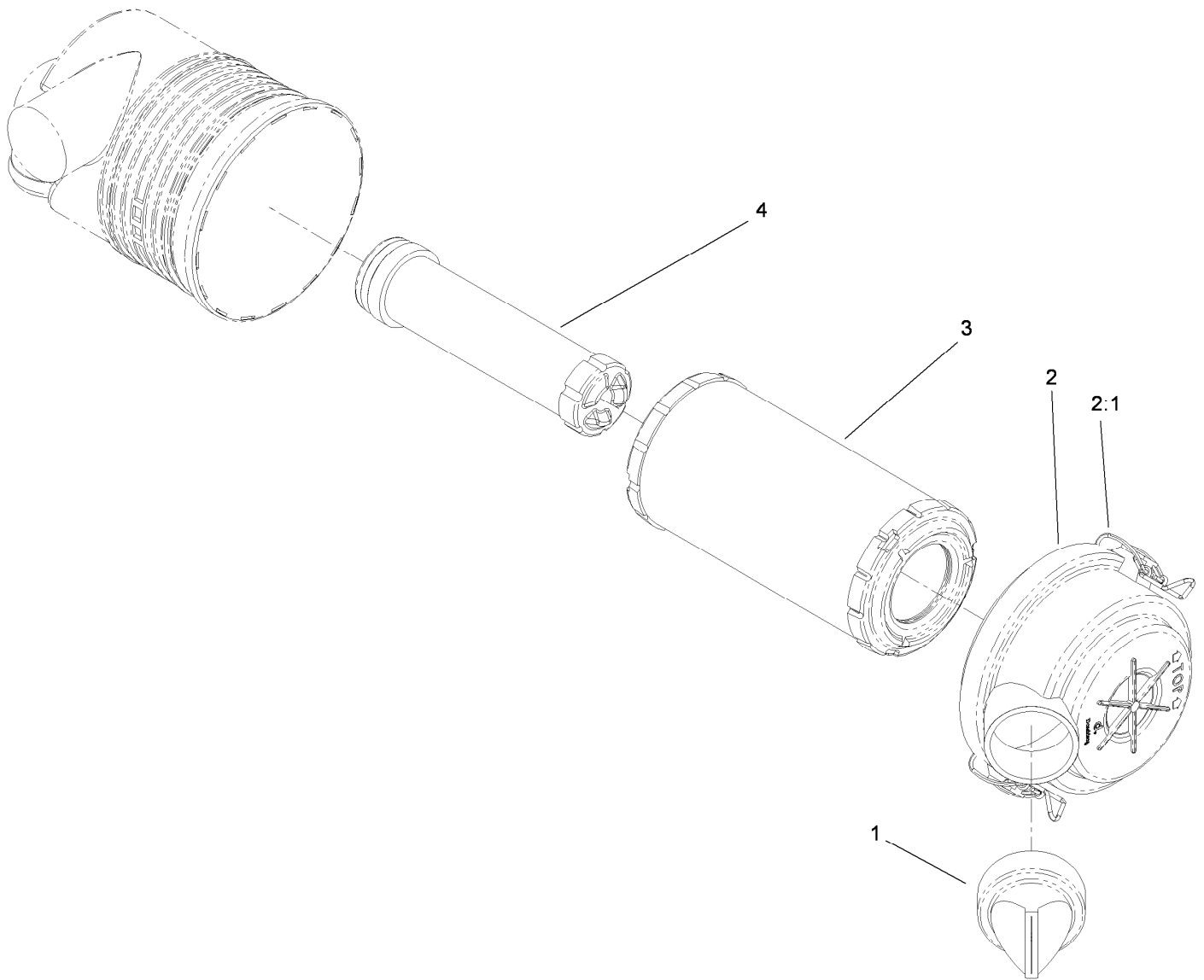
Hydraulic Motor Assembly No. 108-4710

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-4700	1	Key-Square
2	99-1353	1	Seal Kit



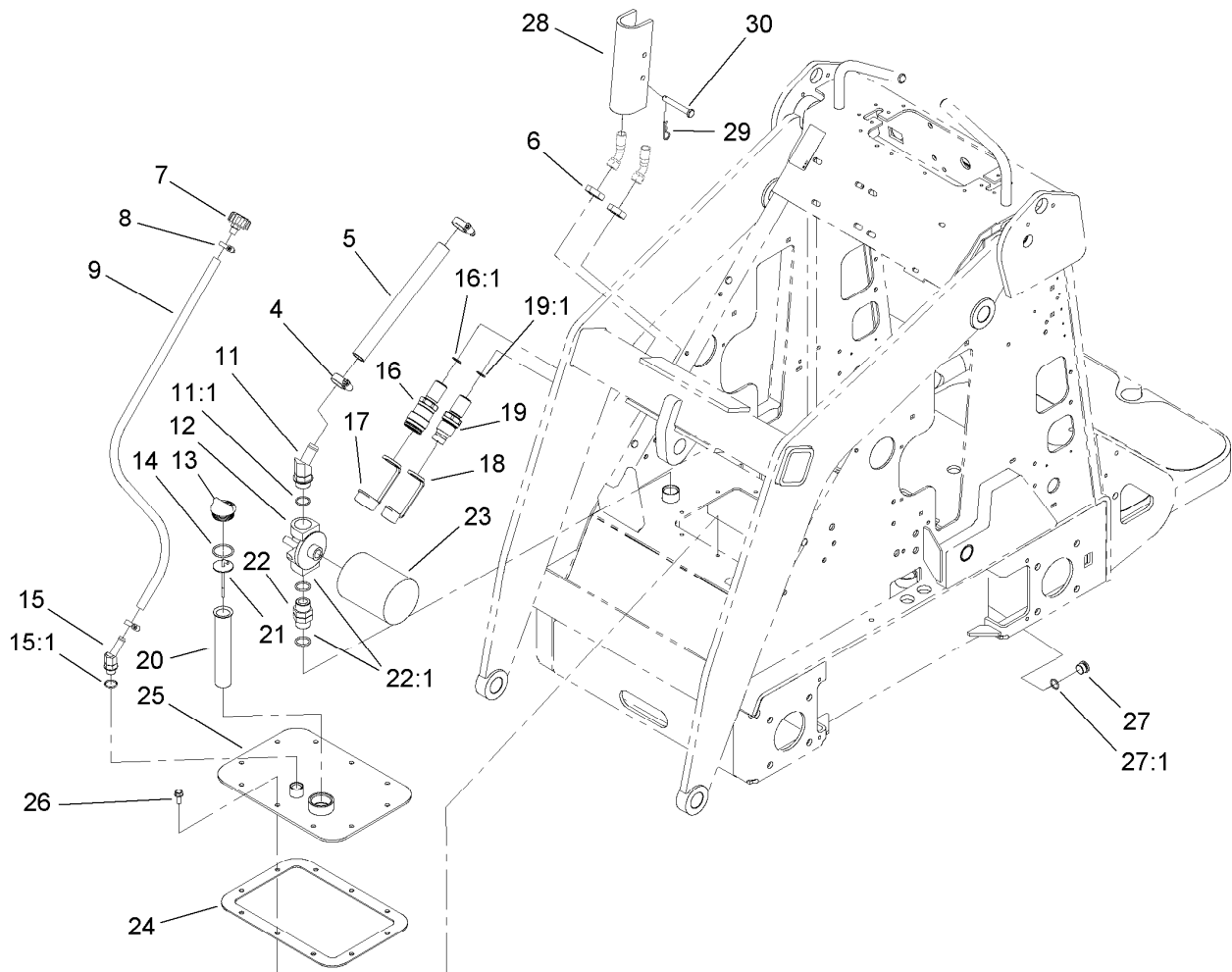
Fuel Tank and Air Filter Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	98-4656-03	2	Mount-Bottom, Tank	17	110-5701	1	Hose-Fuel
2	105-8439	1	LH Fuel Tank ASM	18	99-5000	2	Valve-Check, Fuel
2:1	103-2605	1	Fitting-Fuel, Bulkhead	19	99-5005	1	Fitting-Tee, Barbed
3	98-4657	2	Bolt-Mount	20	109-0304	4	Hose-Fuel
4	99-1444-03	1	Plate-Mount, Left	21	109-0296	2	Hose-Fuel
5	104-7418	2	Cap-Fuel, Gas	22	3290-134	4	Screw
5:3	104-7420	1	Gasket-Vented	23	32144-70	4	Screw-HWHTF
6	3230-2	2	Bolt-CARR	24	32149-7	4	Nut-Keps
7	2412-98	7	Clamp-Hose	25	32128-20	2	Nut-HF
8	322-3	2	Screw-HH	26	3296-29	4	Nut-Lock, NI
9	99-3080-03	1	Mount-Cleaner, Air	27	1-603770	2	Valve-Fuel
10	117-9989	1	Air Cleaner ASM	28	108-4718	2	Cable-Control
11	2412-42	2	Clamp-Hose	29	233-42	2	Knob
12	99-3148	1	Hose-Air	30	3256-51	4	Washer-Flat
13	108-9730	2	Lever-Control	31	93-2191	1	Air Cleaner Mounting Band ASM
14	98-4655-03	1	Plate-Mount	31:2	94-3653	1	Bolt
15	105-8440	1	RH Fuel Tank ASM	31:3	94-3654	1	Spring
15:1	103-2605	1	Fitting-Fuel, Bulkhead	31:4	48-9510	1	*obs* Nut
16	92-2379	7	Clamp-Hose				



Air Cleaner Assembly No. 117-9989

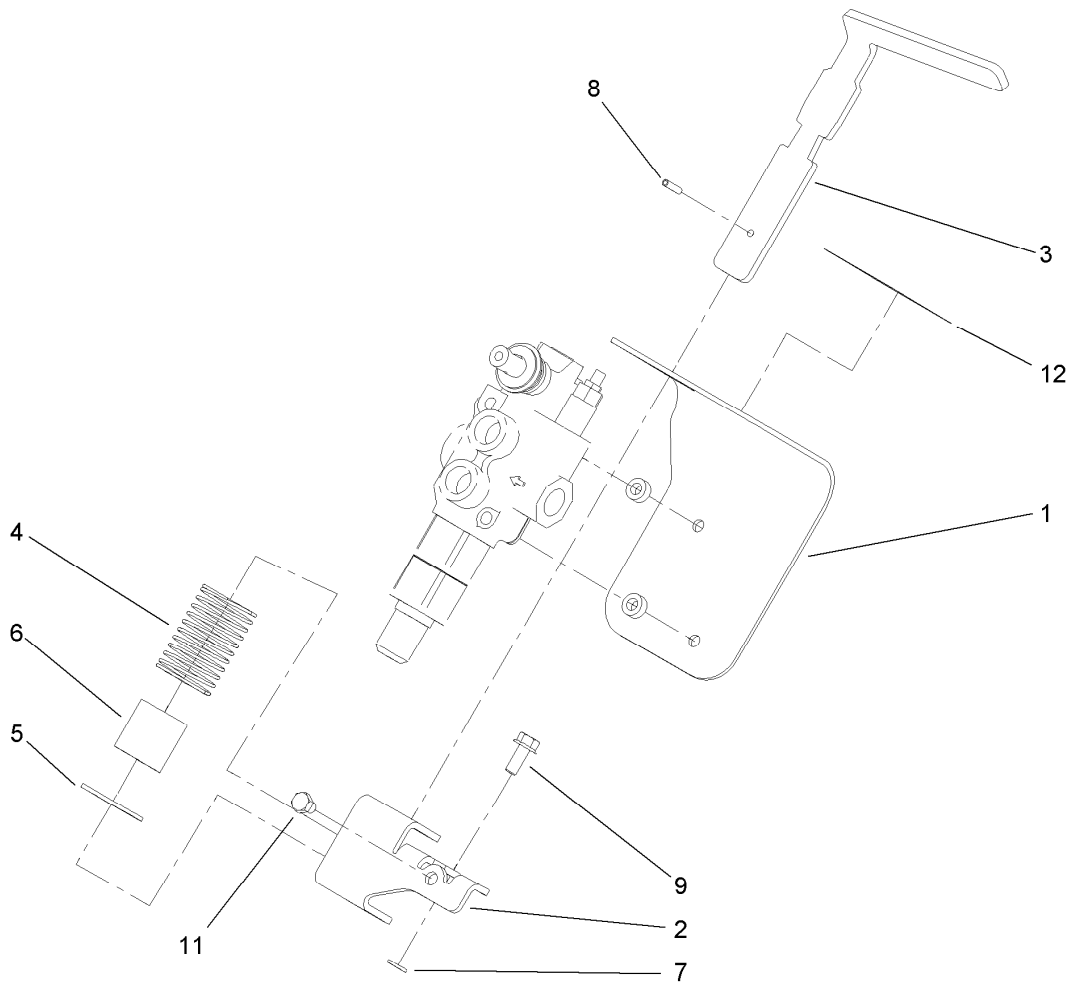
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	87-9400	1	Valve-Vacuator
2	94-3652	1	Cover ASM
2:1	1-643283	2	Latch-Cleaner, Air
3	108-3811	1	Filter-Air
4	98-2982	1	Filter-Element, Safety



Hydraulic Tank and Filter Assembly

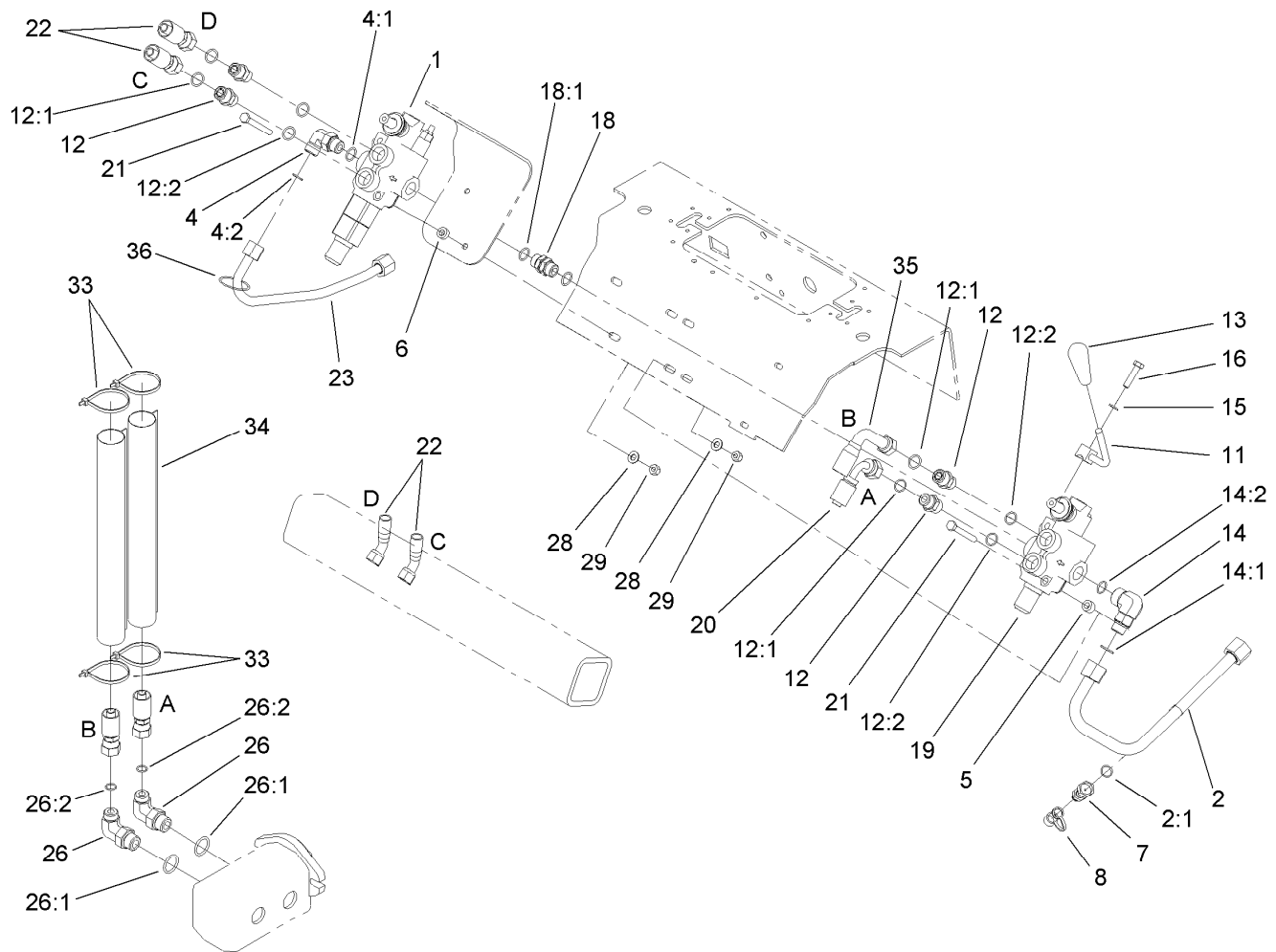
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
4	2412-129	2	Clamp-Hose	19	105-8395	1	Bulkhead Nipple ASM
5	98-4745	1	Hose-HYD, Suction, Hi	19:1	237-65	1	O-Ring
6	340-74	2	Nut-Lock, Bulkhead	19:2	100-6120	1	Seal Kit ●
7	68-6150	1	Breather	20	61-2790	1	Filter-Screen
8	2412-36	2	Clamp-Hose	21	100-2097	1	Dipstick-Oil
9	98-2708	1	Hose-Vent	22	98-9906	1	Fitting-Thread, Straight
11	354-127	1	Fitting-Elbow45	22:1	237-81	2	O-Ring
11:1	237-81	1	O-Ring	23	54-0110	1	Filter-Oil, Transmission
12	92-5821	1	Head-Filter	24	98-9927	1	Gasket-Cover
13	93-7498	1	Plug-Plastic	25	100-1713-01	1	Cover
14	237-123	1	O-Ring	26	98-9940	10	Screw-HHF
15	354-126	1	Fitting-Elbow, 45	27	353-988	1	Plug-Hex
15:1	237-79	1	O-Ring	27:1	237-79	1	O-Ring
16	105-8394	1	Bulkhead Coupler ASM	28	98-4675-01	2	Lock-Cylinder
16:1	237-65	1	O-Ring	29	3290-467	2	Pin-Hair
17	100-8816	1	Cap-Dust, Coupler	30	283-52	2	Pin-Clevis
18	100-8815	1	Cap-Dust, Nipple				

● Not illustrated



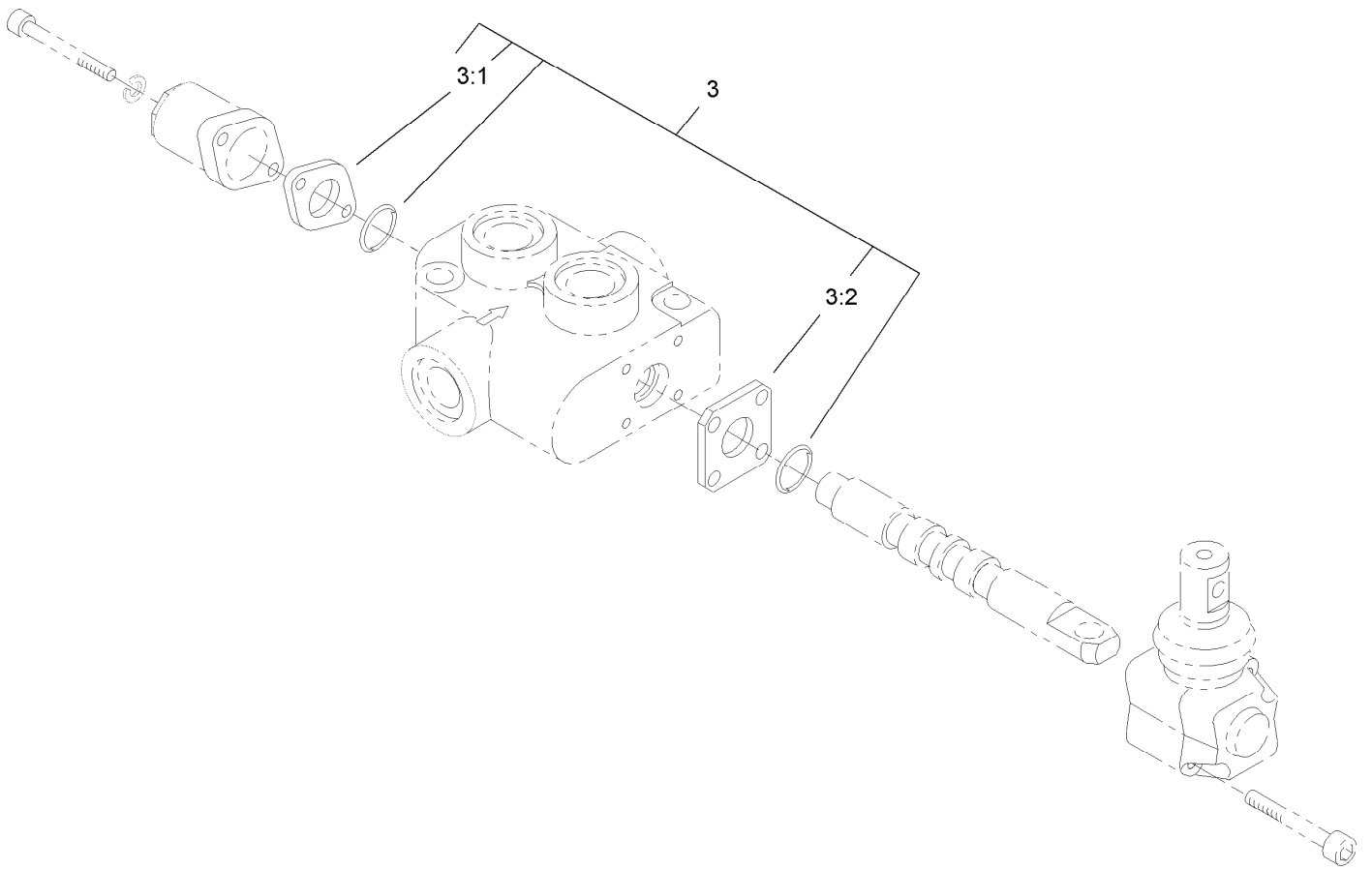
Auxiliary Control Lever Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-0121-03	1	Bracket-Auxiliary
2	114-1263-03	1	Mount-Lever, Auxiliary
3	110-0123	1	Handle-Lever, Auxiliary
4	110-0124	1	Spring
5	110-0125	1	Retainer-Spring, Auxiliary
6	110-0160	1	Tube-Spring
7	3253-4	1	Washer-Lock
8	32121-3	1	Pin-Spring
9	33104-020	1	Screw-HHF
11	33114-010	1	Screw-HH
12	108-4733	1	Decal-Auxiliary



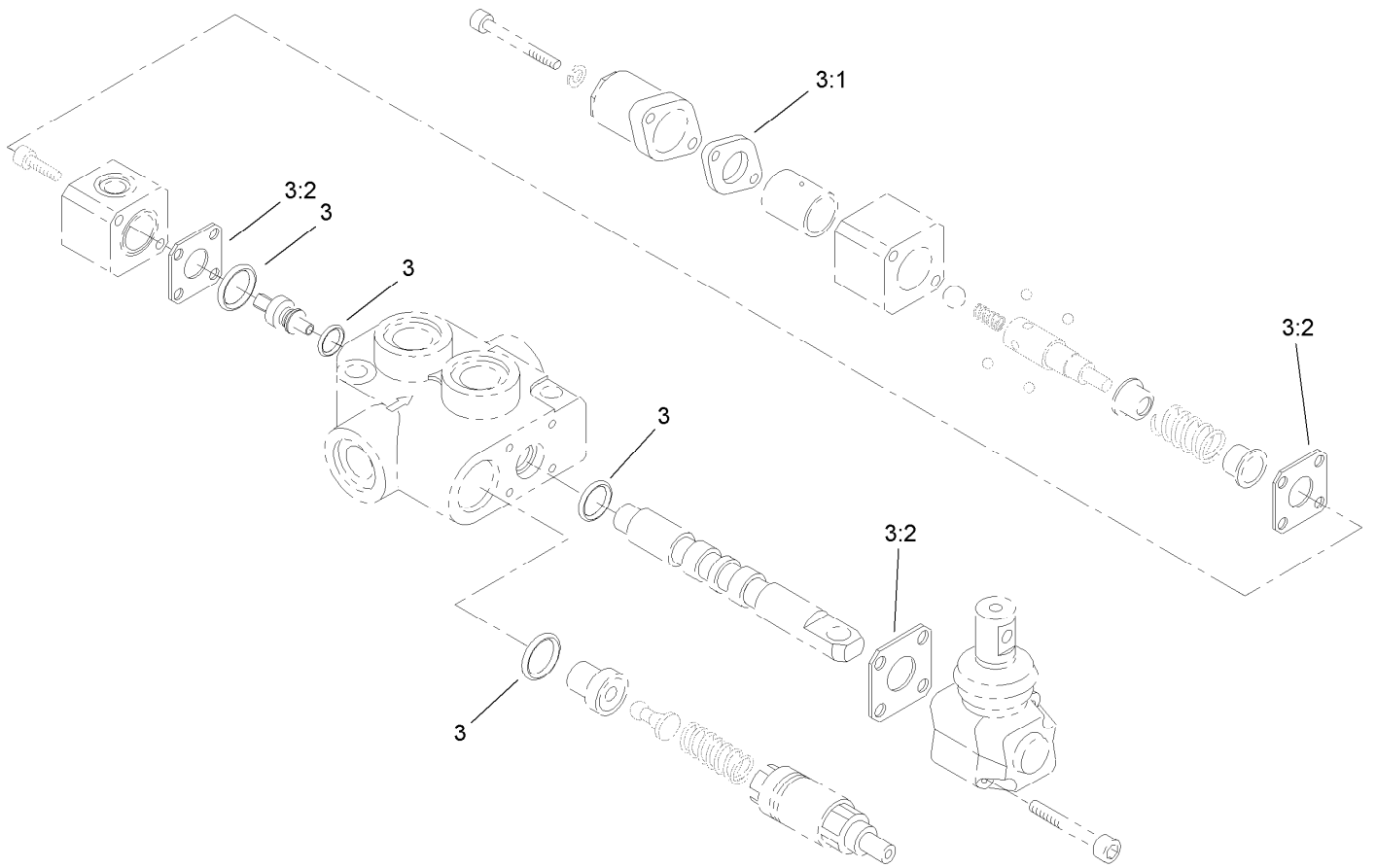
Hydraulic Valve Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	99-3077	1	Valve-HYD, Auxiliary	15	3253-4	1	Washer-Lock
2	108-4716	1	HYD Tube ASM	16	33114-035	1	Screw-HH
2:1	237-22	1	O-Ring	18	95-3209	1	Fitting-Thread, Straight
4	340-98	1	Fitting-Elbow, 90 DEG	18:1	237-79	2	O-Ring
4:1	237-79	1	O-Ring	19	99-3072	1	Valve-Selector, HYD
4:2	237-30	1	O-Ring	20	98-4747	1	Hose-HYD
5	98-4695	2	Spacer	21	322-12	4	Screw-HH
6	100-2085	2	Spacer	22	100-8817	2	Hose-HYD
7	86-5480	1	Nipple-Test	23	105-7879	1	Tube-HYD
8	354-79	1	Cap-Dust	26	340-105	2	Fitting-Elbow, 90 DEG
11	108-9709-03	1	Lever-Control	26:1	237-80	1	O-Ring
12	340-4	4	Fitting-Straight	26:2	237-30	1	O-Ring
12:1	237-30	1	O-Ring	28	3256-23	4	Washer-Plain
12:2	237-79	1	O-Ring	29	3296-29	4	Nut-Lock, NI
13	98-0152	1	Knob-Tapered	33	3290-379	4	Tie-Cable
14	340-153	1	Fitting-Elbow, 90 DEG	34	108-9715	2	Sleeve-Thermal
14:1	237-79	1	O-Ring	35	99-3008	1	Hose-HYD
14:2	237-151	1	O-Ring	36	3290-379	8	Tie-Cable



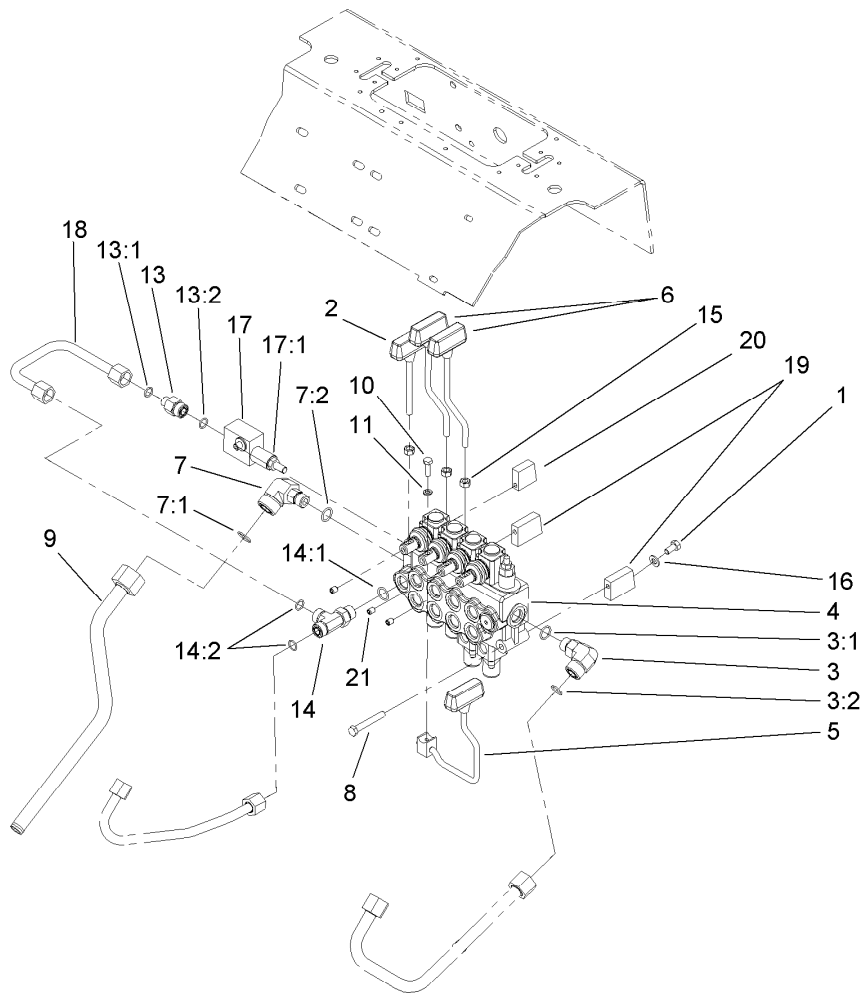
Hydraulic Selector Valve Assembly No. 99-3072

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	99-4391	1	Seal Kit
3:1	99-3074	1	Gasket
3:2	99-3075	3	Gasket



Auxiliary Hydraulic Valve Assembly No. 99-3077

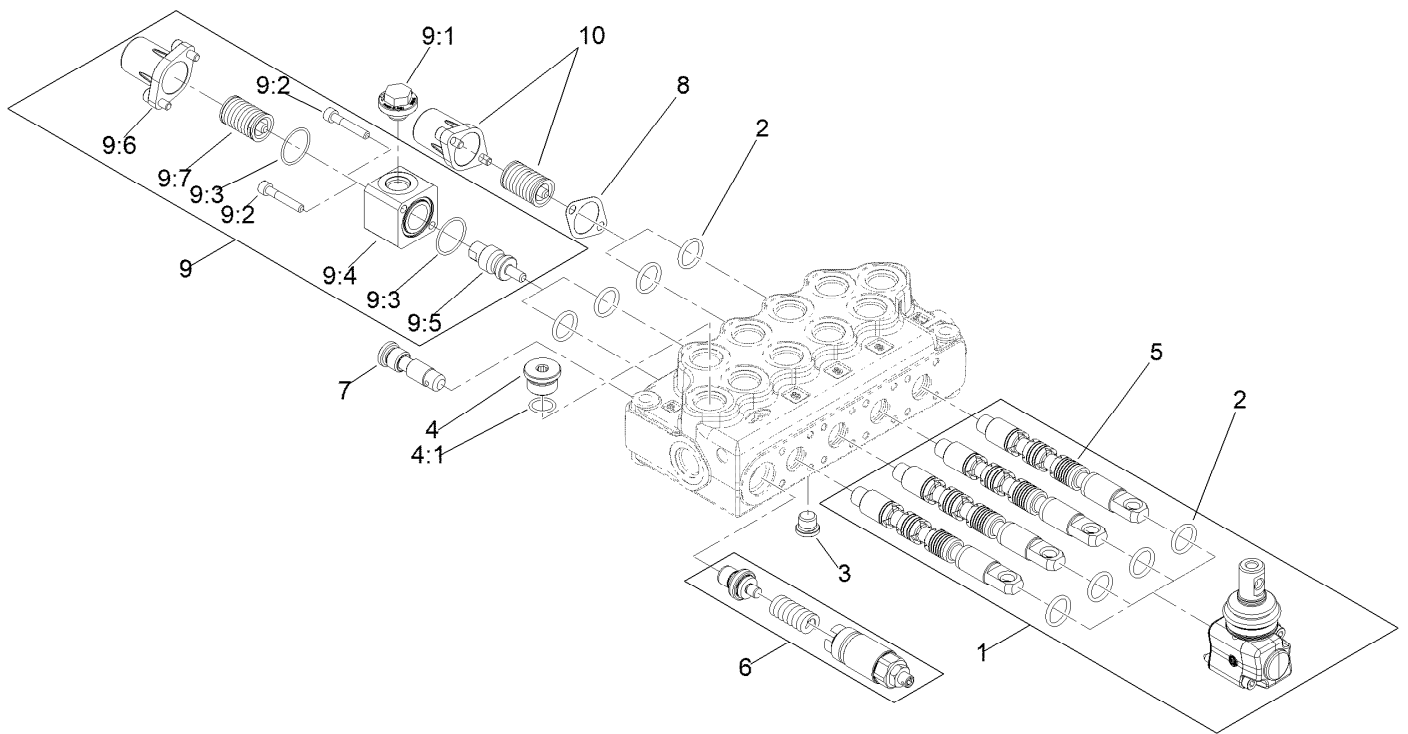
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	99-4391	1	Seal Kit
3:1	99-3074	1	Gasket
3:2	99-3075	3	Gasket



Four Spool Valve Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	322-2	3	Screw-HH	13	340-5	1	Fitting-Straight
2	105-7881	1	Lever-Cylinder	13:1	237-42	1	O-Ring
3	340-153	1	Fitting-Elbow, 90 DEG	13:2	237-30	1	O-Ring
3:1	237-79	1	O-Ring	14	340-109	1	Fitting-Tee
3:2	237-151	1	O-Ring	14:1	237-79	1	O-Ring
4	105-8377	1	HYD Four Spool Valve ASM	14:2	237-30	2	O-Ring
5	106-8165	1	Lever-Control	15	33014-00	3	Nut-Hex
6	104-5733	2	Lever-Drive	16	33094-00	3	Washer-Plain
7	92-5696	1	Fitting-Elbow, 90 DEG	17	105-7882	1	Relief Valve ASM
7:1	237-58	1	O-Ring	17:1	105-8358	1	Cartridge-Valve, Relief
7:2	237-79	1	O-Ring	17:2	105-8357	1	Seal Kit ●
8	322-11	3	Screw-HH	18	108-4717	1	Tube-HYD
9	106-8177	1	Tube-Tank, HYD	19	108-4728	2	Spacer V
10	321-5	1	Screw-HH	20	105-7870	1	Spacer-Upper V
11	3253-3	1	Washer-Lock	21	105-4068	3	Screw-Set, HSH

● Not illustrated

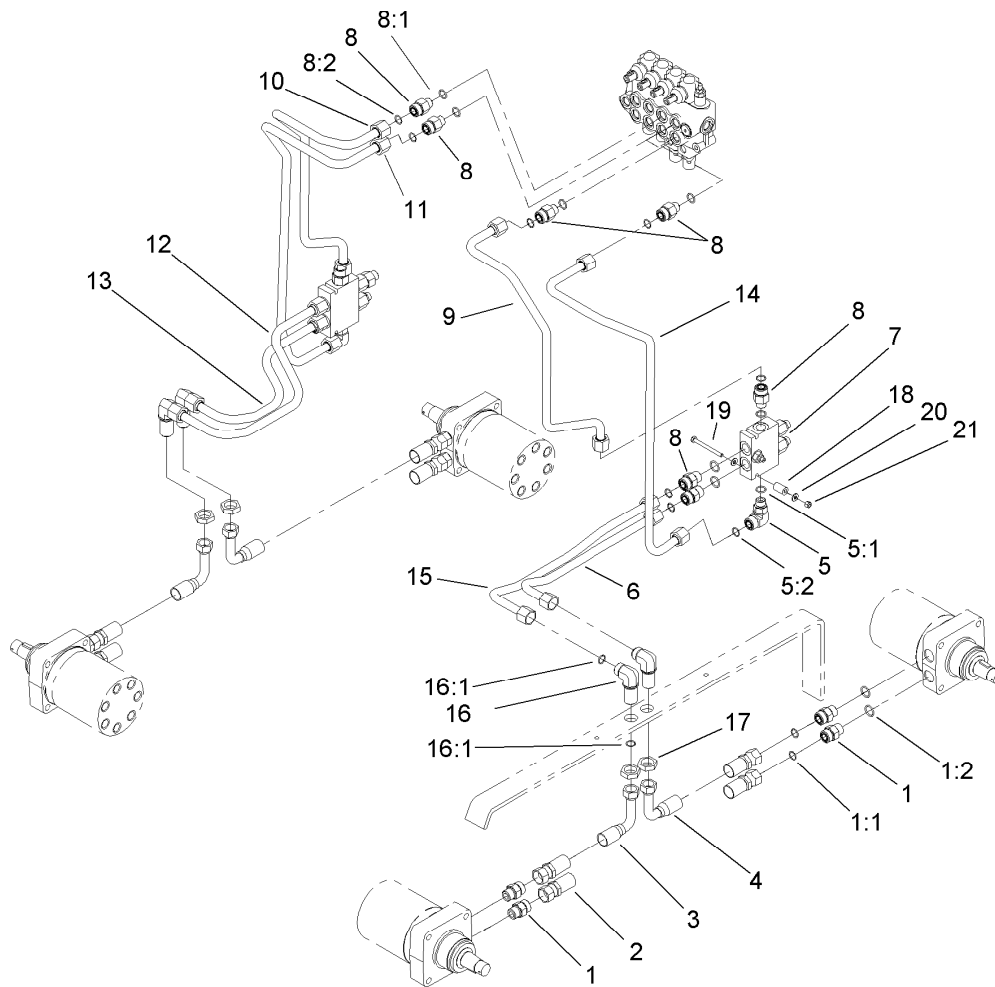


Four Spool Hydraulic Valve Assembly No. 105-8377

Ref.	Part Number	Qty.	Description
1	139-8891	4	Lsg/S5 Lever Kit With Screws
2	139-8886	8	O-Ring Seal, 70 Sh
3	139-8884	1	SAE 4 Plug
4	353-988	1	Plug-Hex
4:1	237-79	1	O-Ring
5	105-8441	4	Spool-Valve
6	139-8890	1	Vmd5 (Jn) Inlet Part
7	139-8880	1	Kit-Valve Body
8	99-3074	2	Gasket

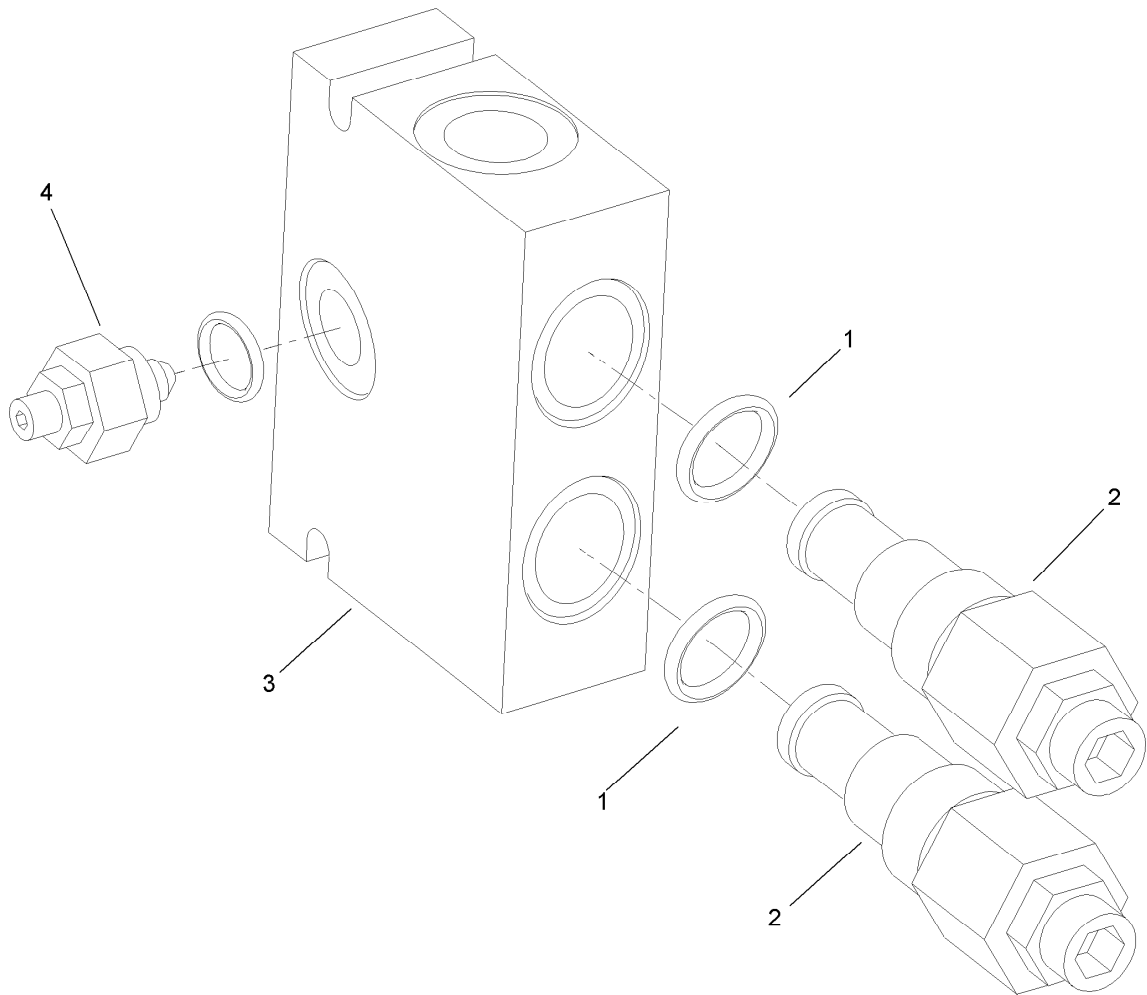
Ref.	Part Number	Qty.	Description
9	139-8887	2	S5 Command Kit
9:1		1	Plug ●
9:2		2	Screw ●
9:3		2	Oring ●
9:4		1	Block ●
9:5		1	Pin ●
9:6		1	End Cap ●
9:7		1	Spring ●
10	161-1080	2	S5 End Cap Kit

● Not serviced separately



Hydraulic Motor Assembly

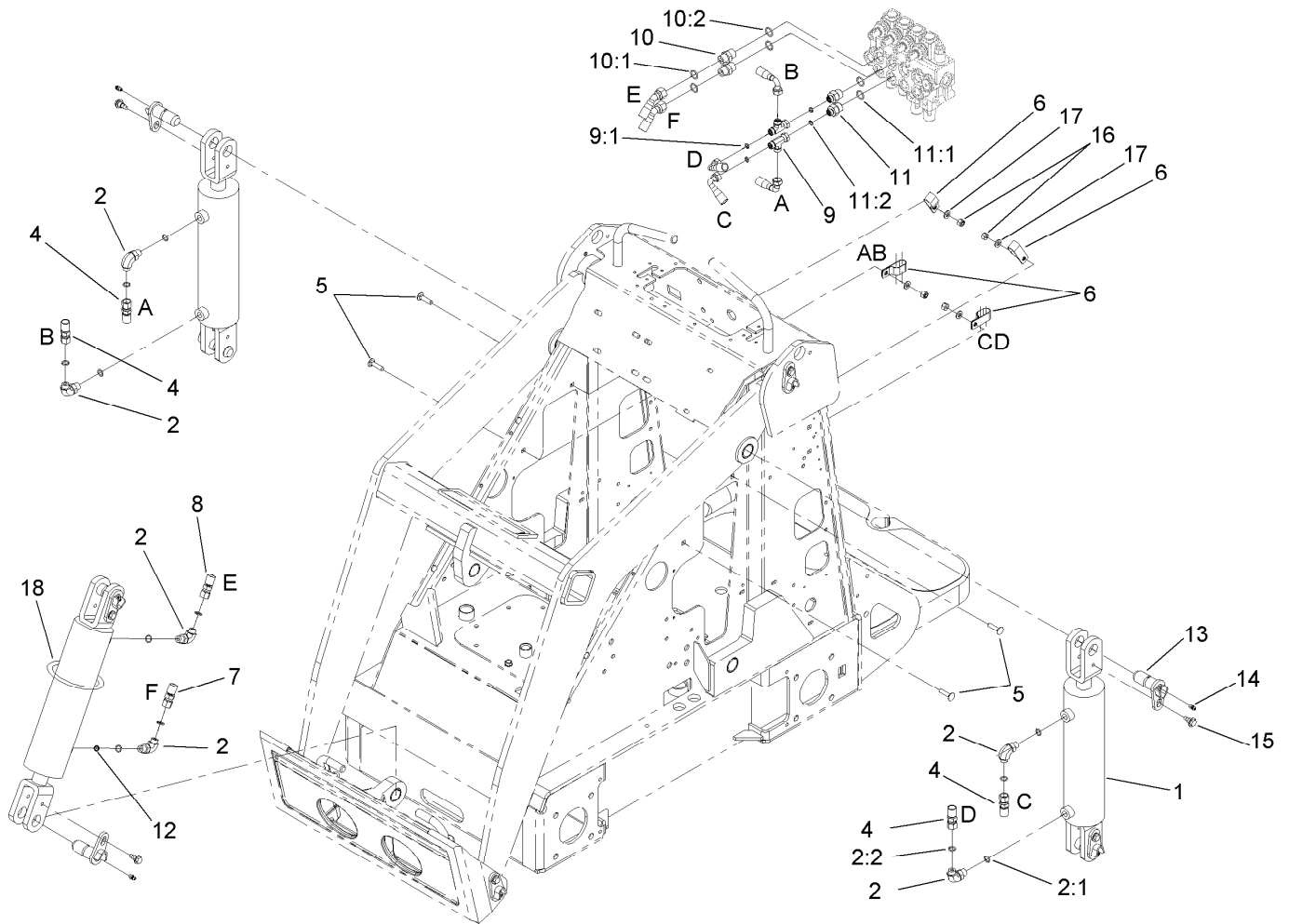
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	340-7	8	Fitting-Straight	9	108-9729	1	Tube-HYD
1:1	237-65	1	O-Ring	10	108-9727	1	Tube-HYD
1:2	237-80	1	O-Ring	11	108-9726	1	Tube-HYD
2	99-3012	2	Hose-HYD	12	99-3025	1	Tube-HYD
3	99-3010	2	Hose-HYD	13	99-3028	1	Tube-HYD
4	99-3011	2	Hose-HYD	14	108-9725	1	Tube-HYD
5	340-153	2	Fitting-Elbow, 90 DEG	15	99-3026	1	Tube-HYD
5:1	237-79	1	O-Ring	16	340-72	4	Fitting-Bulkhead, 90 DEG
5:2	237-151	1	O-Ring	16:1	237-65	2	O-Ring
6	99-3022	1	Tube-HYD	17	340-74	4	Nut-Lock, Bulkhead
7	99-3040	2	HYD Counterbalance Valve ASM	18	99-3057	2	Spacer-Valve
8	340-155	10	Fitting-Straight	19	321-23	2	Screw-HH
8:1	237-79	1	O-Ring	20	3256-22	4	Washer-Flat
8:2	237-151	1	O-Ring	21	3296-42	2	Nut-Lock, NI



Counterbalance Valve Assembly No. 99-3040

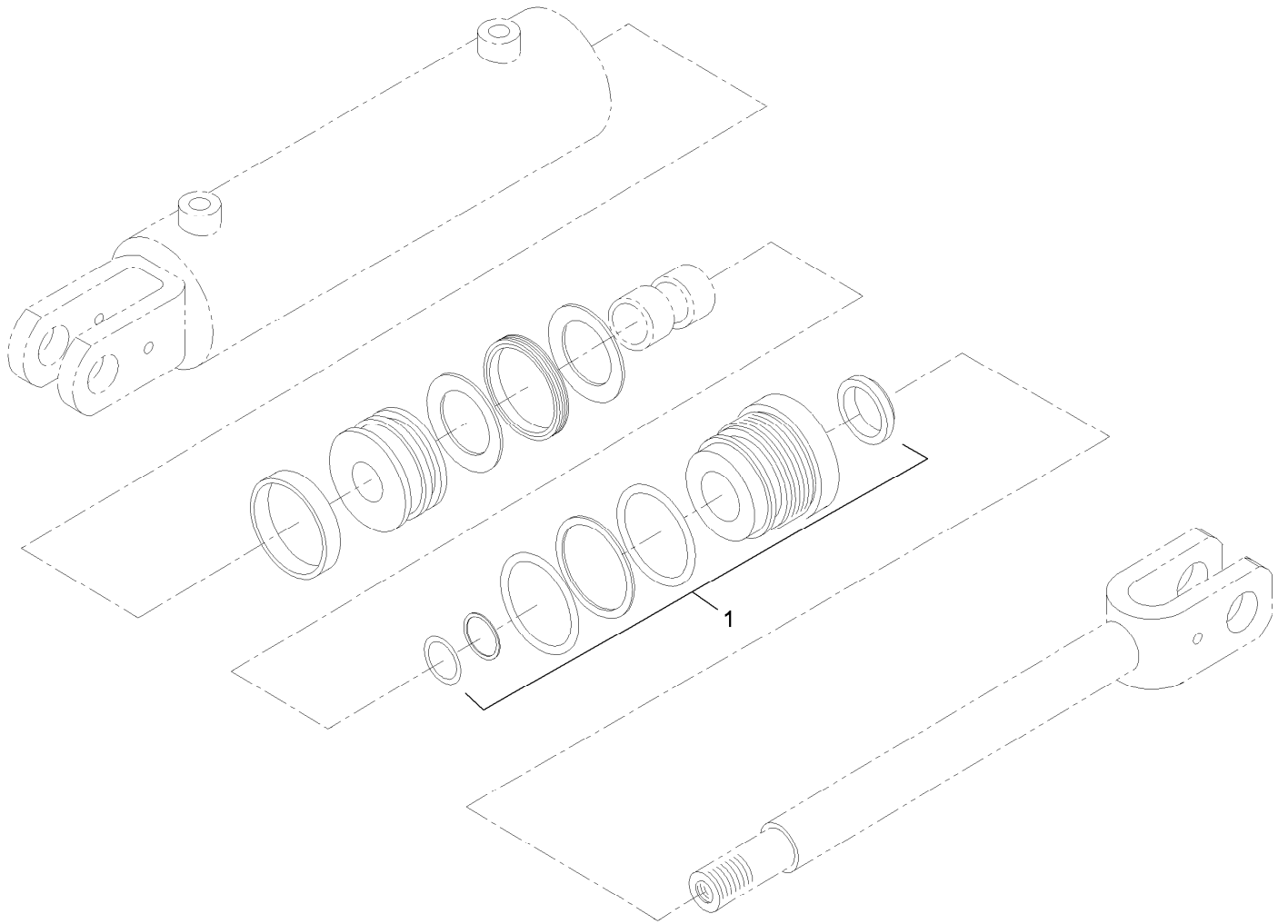
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-4099	1	Seal Kit ●
2	99-3271	2	Valve-Cartridge
3	100-8864	1	Manifold ASM
4	100-8865	1	Needle Valve ASM

● Not illustrated



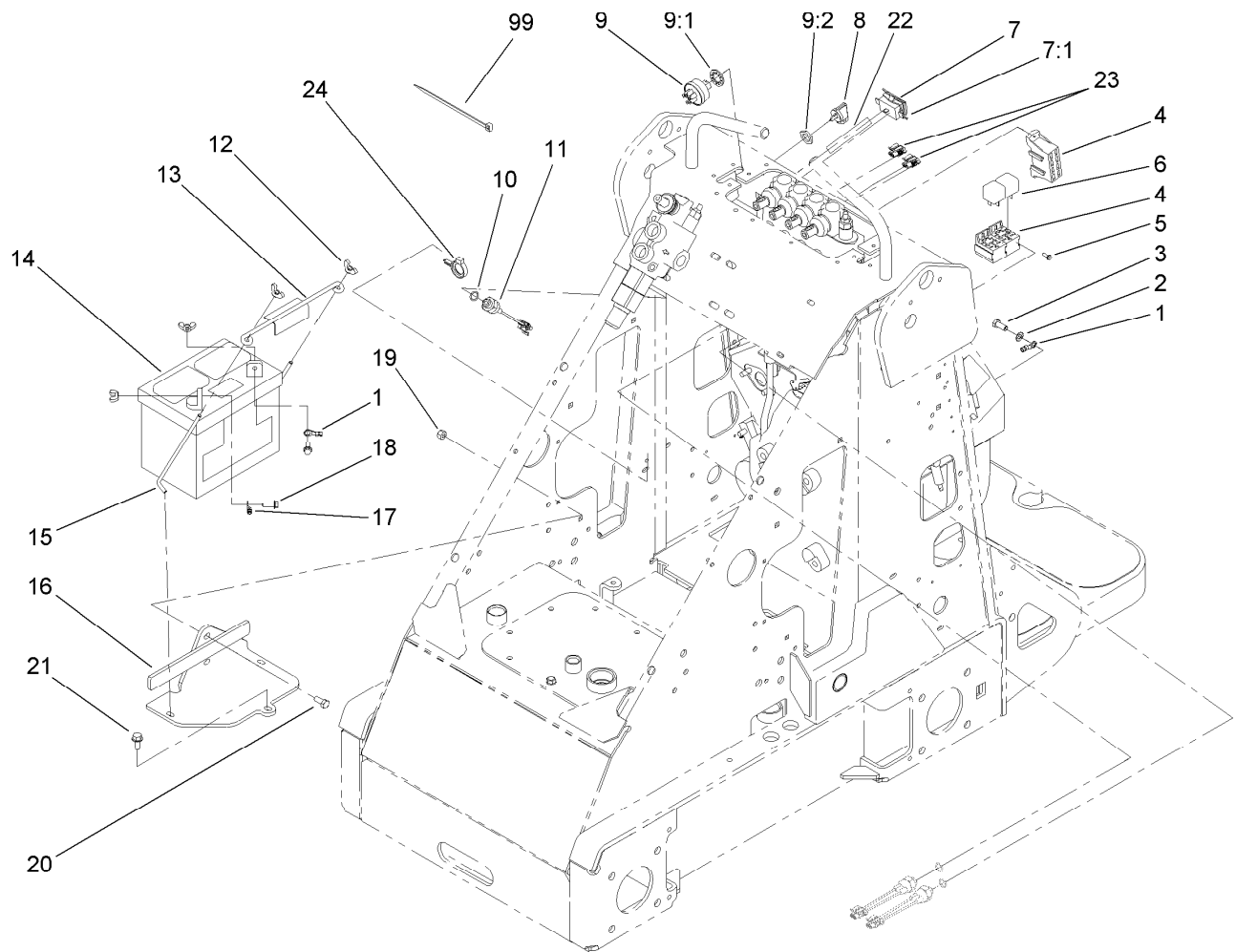
Hydraulic Cylinder Assembly

Ref.	Part Number	Qty.	Description
1	105-7867	3	HYD Cylinder ASM
2	340-82	6	Fitting-Elbow, 90 DEG
2:1	237-42	1	O-Ring
2:2	237-21	1	O-Ring
4	98-4725	4	Hose-HYD
5	3230-3	4	Screw-CARR
6	2412-137	4	Clamp-R, Double
7	98-4726	1	Hose-HYD
8	98-4727	1	Hose-HYD
9	340-151	2	Fitting-Tee
9:1	237-75	3	O-Ring
10	340-3	2	Fitting-Straight
10:1	237-22	1	O-Ring
10:2	237-79	1	O-Ring
11	340-133	2	Fitting-STR
11:1	237-79	1	O-Ring
11:2	237-21	1	O-Ring
12	108-4714	1	Orifice-Port Insert, One Way
13	112-2609	6	Pin-Pivot
14	302-5	6	Fitting-Grease
15	99-5105	6	Screw-Shoulder
16	3296-29	4	Nut-Lock, NI
17	3256-23	4	Washer-Plain
18	3334-945	1	Tie-Cable



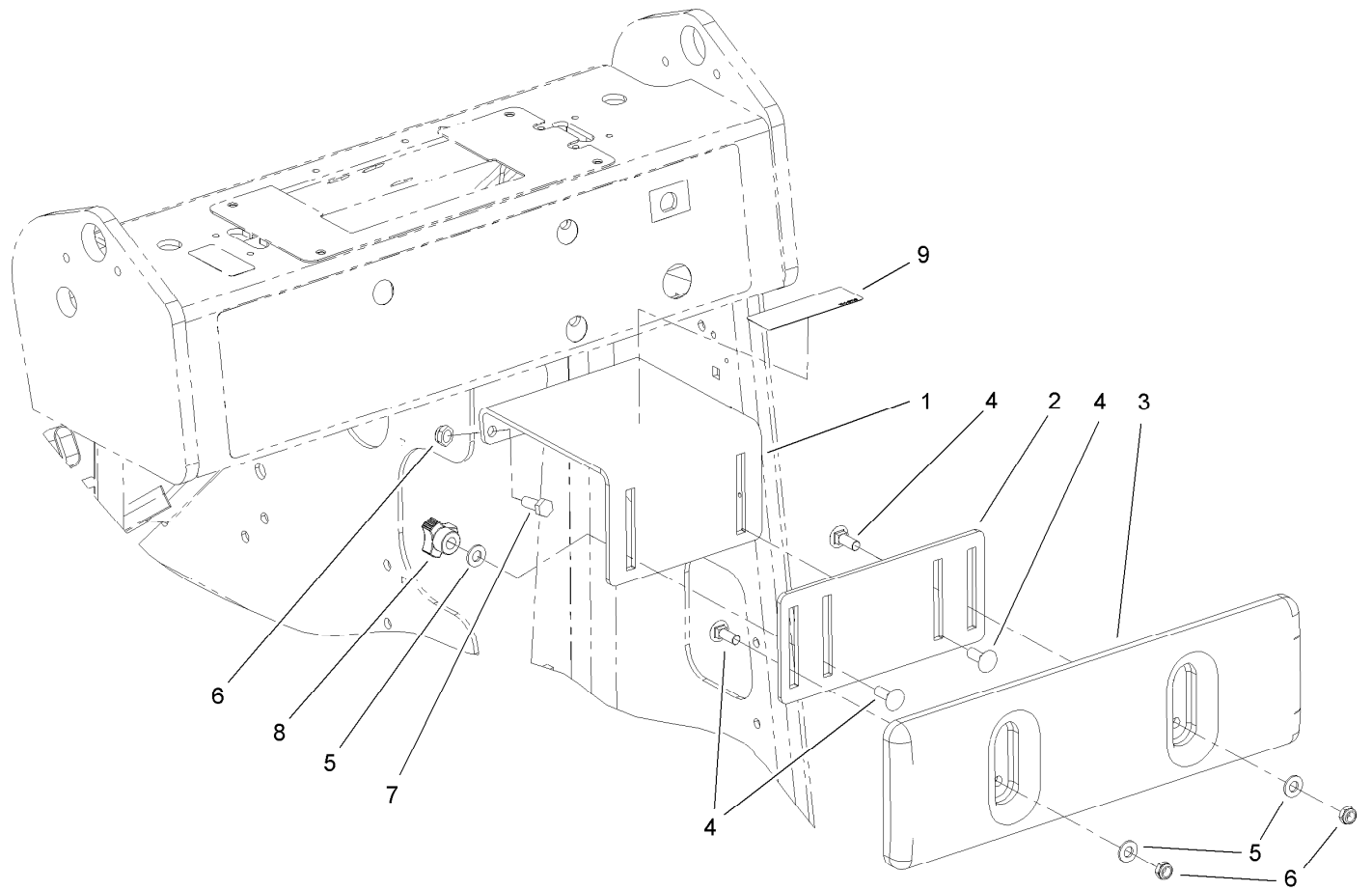
Hydraulic Cylinder Assembly No. 105-7867

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-8356	1	Seal Kit



Electrical Component Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111075	1	Wire ASM	12	32103-22	4	Nut-Wing
2	3255-8	1	Washer-Lock	13	113010	1	Holddown-Battery
3	33114-020	1	Screw-HH	14	104-2492	1	Battery-Dry
4	104-7411	1	Harness-Wire	15	99-5027	2	Retainer-Battery
5	32144-87	3	Screw-HWHTF	16	99-3060-03	1	Battery Mount ASM
6	98-7249	2	Relay	17	100-1712	1	Cable-Positive
7	105-4067	1	Hourmeter-Inductive	18	3234-4	2	Screw-HHF
7:1	104-4234	1	Clip-Mounting	19	3296-29	2	Nut-Lock, NI
8	63-8360	2	Key-Ignition	20	322-4	2	Screw-HH
9	111216	1	Ignition Switch ASM	21	32144-70	1	Screw-HWHTF
9:1	9201604	1	Washer-Lock	22	104-7408	1	Wire-Hourmeter
9:2	101884	1	Nut	23	99-1433	2	Connector-Female
10	237-42	3	O-Ring	24	105-1853	1	Clamp-Hose
11	72-4310	3	Switch-Ball	99	3290-381	5	Tie-Cable



Thigh Support Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-0297-03	1	Thigh Support ASM
2	105-0337-03	1	Plate-Adjusting
3	105-0333	1	Support-Thigh
4	3230-16	4	Screw-CARR
5	3256-70	4	Washer-Flat
6	3296-72	4	Nut-Lock, NI
7	322-4	2	Screw-HH
8	104-6156	2	Knob-Adjustment
9	104-6108	1	Decal-Manual

Attachments and Accessories

For 22318 323 Compact Utility Loader

Product Name	Model/Part
Tire Chain Kit	100-4140
Helmet-Face Shield	100-4143
Light Kit.....	100-8940
Narrow Tire ASM	104-0572
Tube-Tire (18 x 8.50-10)	105-4070
Rubber Foot Mat.....	105-5805
Tube-Tire (18 X 8.50-8).....	106396
CE Conversion Kit	22366
4 Cubic Foot Standard Bucket	22409
Loose Materials Bucket	22410
48in Hydraulic Blade	22414
Rotary Broom	22415
Counterweight	22417
Bore Drive Head	22420
Rod and Reamer	22421
Multi-Purpose Tool	22423
Power Box Rake	22425
Stump Grinder	22429
Tree Forks	22438
Cement Bowl	22442
The Eliminator Scarifier/Groomer	22443
40in Tiller	22445
Snowthrower.....	22456
Trencher Head.....	22470
High-Speed Trencher Head	22471
Narrow Bucket	22520
Over-the-Tire Rubber Tracks	22662
Auger Head	22802
Universal Swivel Auger Head	22803
Vibratory Plow	22911
Soil Cultivator	23101
Seeder Box Kit, Soil Cultivator	23120
Concrete Breaker	23135
Backhoe.....	23163
Adjustable Forks.....	23164
Leveler.....	23165
Tube	232-37
LH Wheel And Tire ASM	98-2747
Wheel and Tire ASM.....	98-4709
Spark Arrestor	98-9099
RH Wheel And Tire ASM	99-1447
RH Wheel And Tire ASM (Powerlug)	99-3140
LH Wheel And Tire ASM (Powerlug).....	99-3141
Hydraulic Relief Valve Kit.....	99-4360

Notes:



Count on it.