



**Count on it.**

**Parts Catalog**

**48in Z Master<sup>®</sup> Professional 2000 Series**

**Riding Mower**

**Model No. 77281—Serial No. 414300000 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

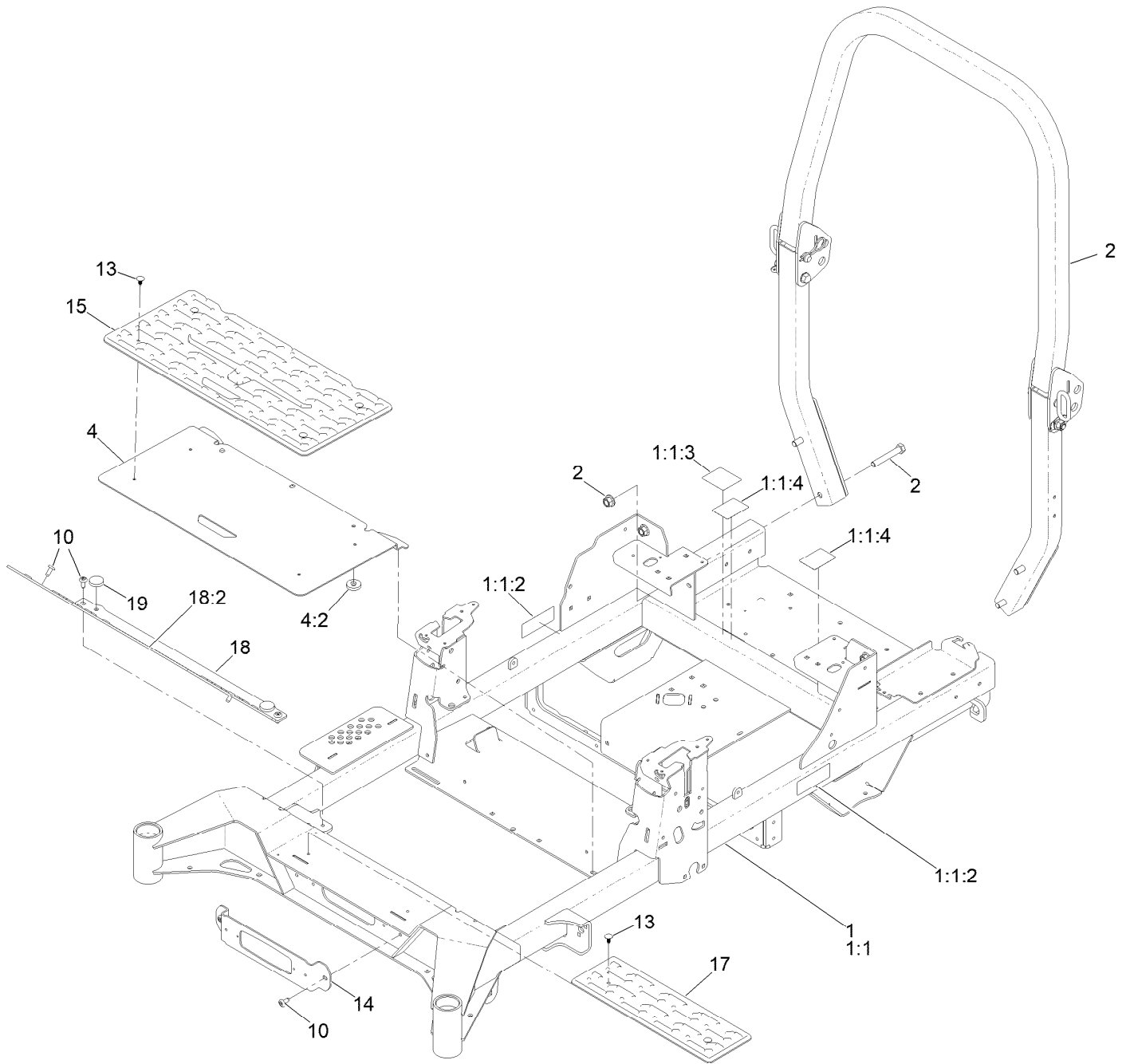
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

Frame Assembly . . . . .	4
Roll-Over Protection System Assembly No. 139-8062 . . . . .	6
Hydro Drive Assembly . . . . .	8
LH Transaxle Assembly No. 145-8424 . . . . .	10
RH Transaxle Assembly No. 145-8425 . . . . .	12
Throttle, Choke and Guards Assembly . . . . .	14
Fuel Assembly . . . . .	16
Fuel Tank Assembly No. 147-2403 . . . . .	18
Seat Mount Assembly . . . . .	20
Seat Assembly No. 147-2384 . . . . .	22
Motion Control Assembly . . . . .	24
Left and Right Motion Control Assembly . . . . .	26
Front Caster Wheel Assembly . . . . .	28
Fork and Caster Assembly . . . . .	30
Rear Drive Wheel Assembly . . . . .	32
Electrical Assembly . . . . .	34
Wire Harness Assembly No. 147-2363 . . . . .	36
Deck Lift Assembly . . . . .	38
Deck Strut Assembly No. 140-1179 . . . . .	40
Engine, Clutch and Muffler Assembly . . . . .	42
Air Cleaner Assembly No. 93-2190 . . . . .	44
Decal Assembly . . . . .	46
Deck Assembly . . . . .	48
Deck Decal Assembly No. 147-7371 . . . . .	50
Spindle Assembly No. 139-2357 . . . . .	52
Deflector Assembly No. 144-2635 . . . . .	54
Idler Arm Assembly No. 139-1087 . . . . .	56
Fuel System Assembly . . . . .	58
Carburetor Assembly . . . . .	60
Air Intake and Filtration Assembly . . . . .	62
Ignition and Cooling Fan Assembly . . . . .	64
Crankcase and Crankshaft Assembly . . . . .	66
Governor Control Assembly . . . . .	68
Piston and Cylinder Head Assembly . . . . .	70
Blower Housing Assembly . . . . .	72
Gasket and Seal Kit . . . . .	74
Attachments and Accessories . . . . .	76

# Frame Assembly



## Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-8476	1	Frame ASM	10	138-9753	6	Screw
1:1		1	Frame-48/52 ●	13	117-2382	6	Plug-Plastic
1:1:2	126-4363	2	Decal-Warning	14	140-4994-01	1	Bracket-Light
1:1:3	109-6014	1	Decal-Routing, Belt	15	140-7950	1	Floormat-Fixed Seat
1:1:4	147-4982	2	Decal-Bypass	17	140-4992	1	Step
2	139-8062	1	ASM-ROPS	18	140-4995	1	Toeboard
4	138-6098	1	Floor Pan ASM	18:2	126-8383	1	Decal-Danger
4:2	109-9233	2	Bumper-Push-In, Rubber	19	109-9233	2	Bumper-Push-In, Rubber

● Not serviced separately

# Roll-Over Protection System Assembly No. 139-8062

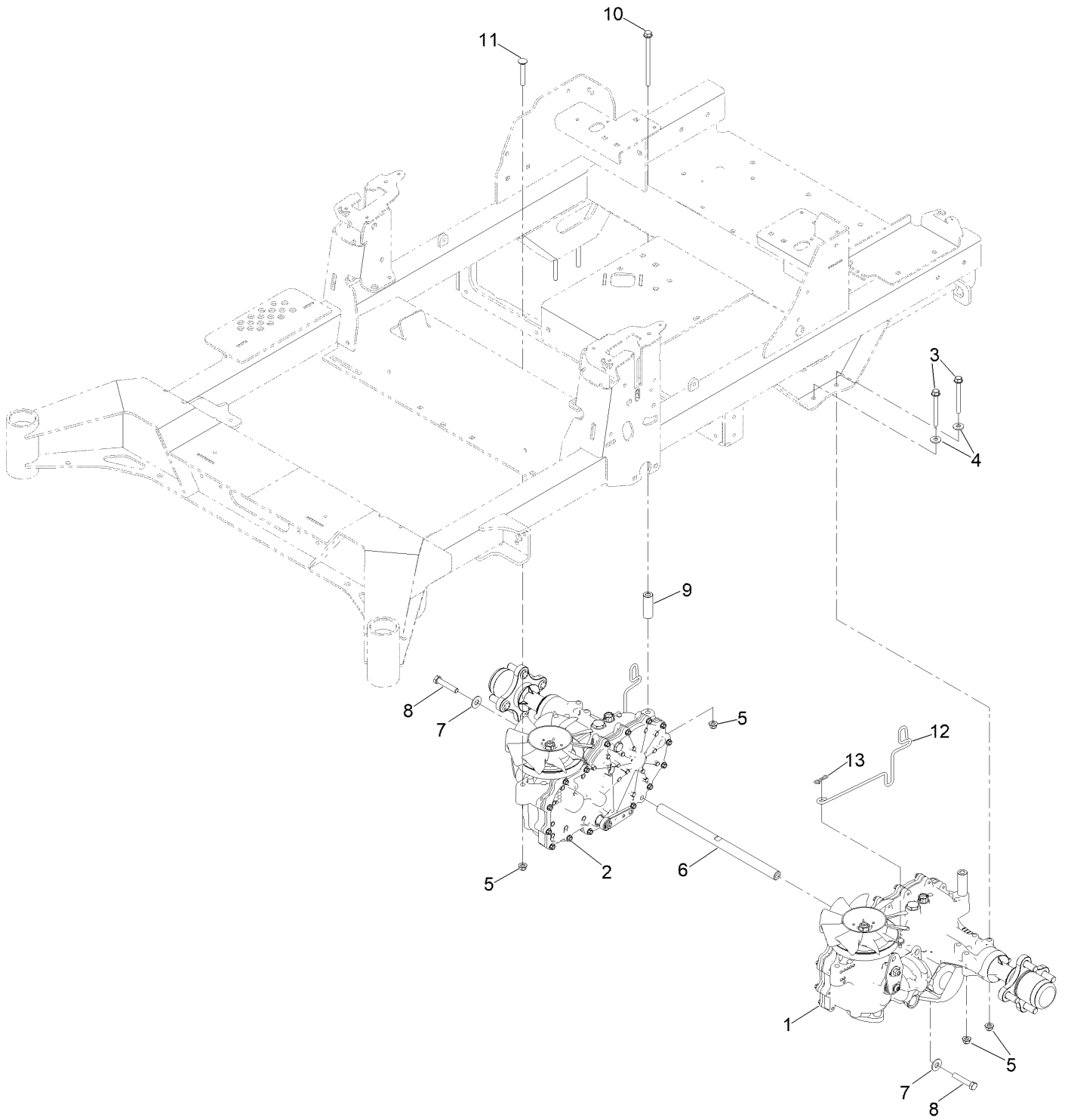


# Roll-Over Protection System Assembly No. 139-8062 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Upper ROPS ASM ●	5	103-4553	2	Pin-Fold, ROPS
1:2	107-3069	1	Decal-Warning	6	99-5107	6	Nut-Lock
2		1	RH Lower ROPS ASM ●	7	109-5337	2	Bumper-ROPS
3		1	LH Lower ROPS ASM ●	8	109-9505	4	Washer-Spring
4	126-9209	2	Bolt-Shoulder	9	325-13	4	Screw-HH

● Not serviced separately

# Hydro Drive Assembly

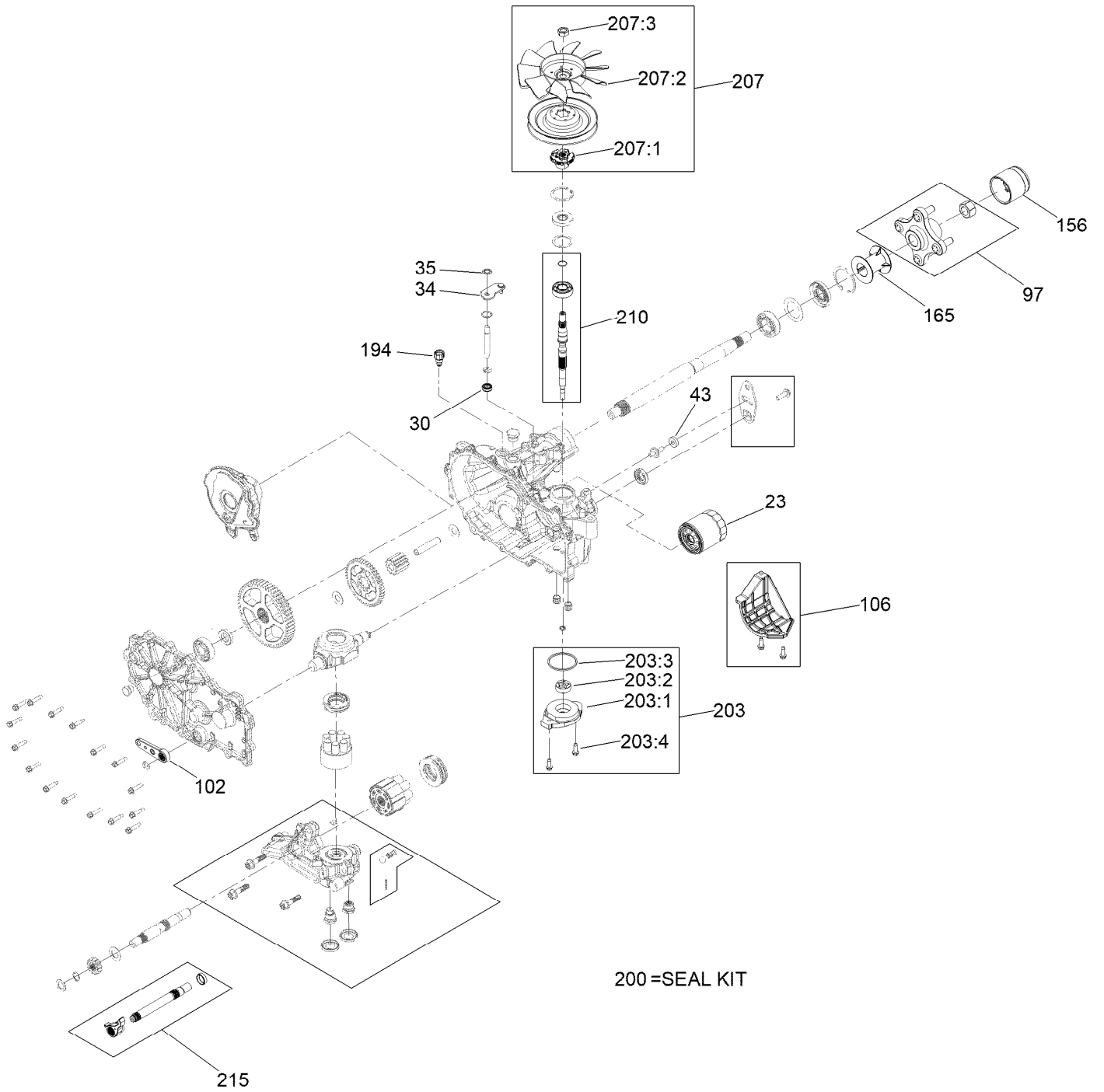




## Hydro Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-8424	1	Transaxle ASM	8	94-7972	2	Screw-HH W/Loctite
2	145-8425	1	Transaxle ASM	9	109-3652	2	Spacer
3	126-4687	4	Screw-HHF	10	126-5896	2	Screw HHF
4	1-303334	4	Washer-Spring	11	3230-7	2	Bolt-CARR
5	104-8300	8	Nut-HF, NI	12	125-8950	2	Rod-Bypass
6	145-5708	1	Shaft-Spacer	13	119-1415	2	Pin-Cotter, Locking
7	3256-4	2	Washer-Flat				

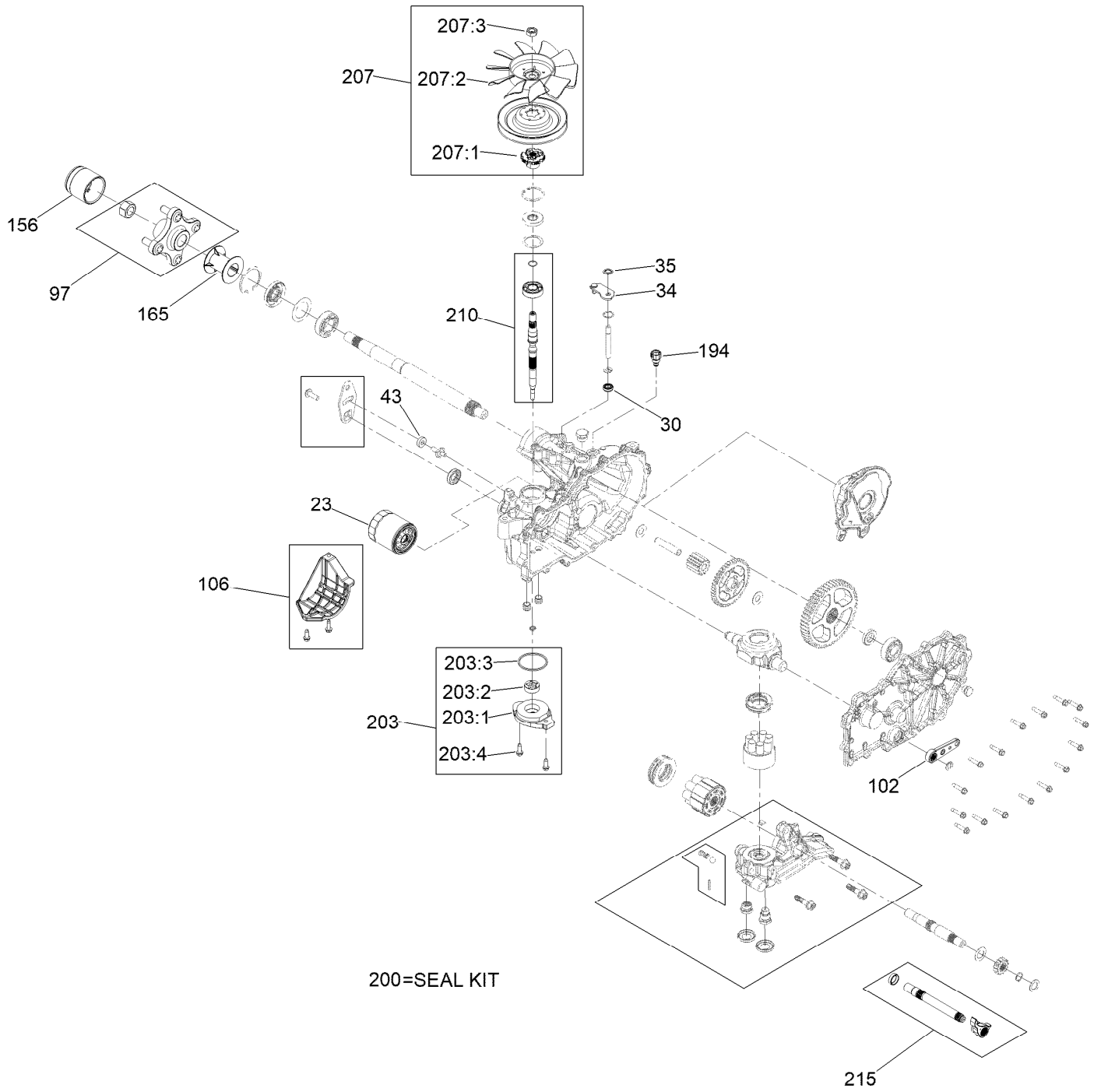
# LH Transaxle Assembly No. 145-8424



## LH Transaxle Assembly No. 145-8424 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
23	109-3321	1	Element-Oil Filter, HYD	203	114-8465	1	Charge Kit
30	139-7497	1	Seal-Lip	203:1	114-8457	1	Cover-Charge Pump
34	107-2490	1	Arm-Bypass	203:2	104-2122	1	Gerotor ASM
35	106-8681	1	Ring-Retaining, External	203:3	109-3540	1	O Ring-Seal
43	112-9853	1	Puck-Friction	203:4	104-2120	1	Screw
97	116-3872	1	Hub-Offset	207	126-8904	1	Fan And Pulley Kit
102	125-0021	1	Handle-Brake	207:1	126-8905	1	Hub-Fan
106	120-7979	1	Guard-Filter, LH	207:2	126-0226	1	Fan
156	116-6214	1	Cap-Axle, Long	207:3	116-9714	1	Nut-HJ
165	116-6213	1	Tube-Axle	210	121-3248	1	Input Shaft Kit
194	147-7366	1	Assembly-Fitting, Breather	215	140-8353	1	Inboard Kit
200	121-3243	1	Seal Kit				

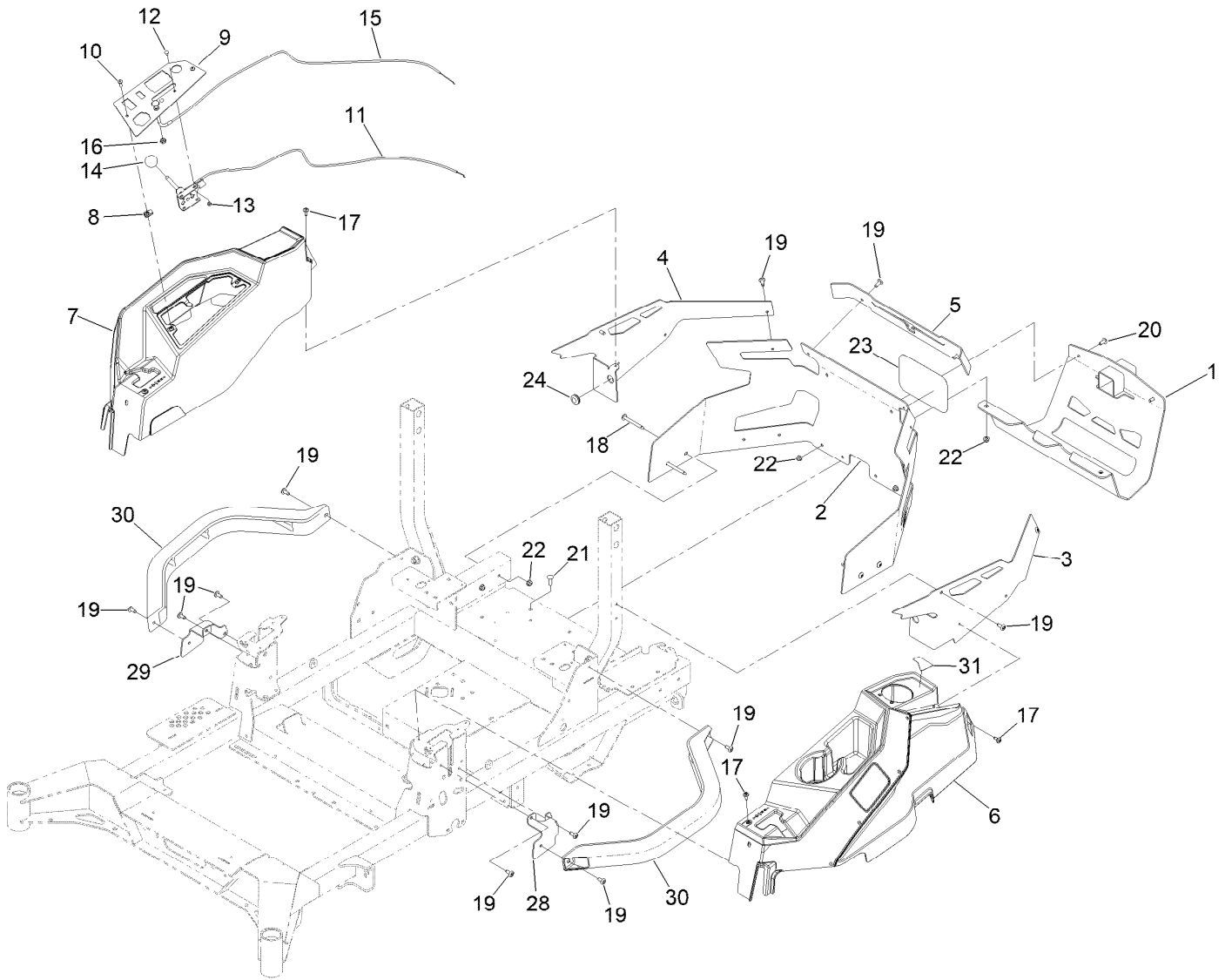
# RH Transaxle Assembly No. 145-8425



## RH Transaxle Assembly No. 145-8425 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
23	109-3321	1	Element-Oil Filter, HYD	203	114-8465	1	Charge Kit
30	139-7497	1	Seal-Lip	203:1	114-8457	1	Cover-Charge Pump
34	107-2490	1	Arm-Bypass	203:2	104-2122	1	Gerotor ASM
35	106-8681	1	Ring-Retaining, External	203:3	109-3540	1	O Ring-Seal
43	112-9853	1	Puck-Friction	203:4	104-2120	1	Screw
97	116-3872	1	Hub-Offset	207	126-8904	1	Fan And Pulley Kit
102	125-0021	1	Handle-Brake	207:1	126-8905	1	Hub-Fan
106	120-7981	1	Guard-Filter, RH	207:2	126-0226	1	Fan
156	116-6214	1	Cap-Axle, Long	207:3	116-9714	1	Nut-HJ
165	116-6213	1	Tube-Axle	210	121-3248	1	Input Shaft Kit
194	147-7366	1	Assembly-Fitting, Breather	215	140-8353	1	Inboard Kit
200	121-3243	1	Seal Kit				

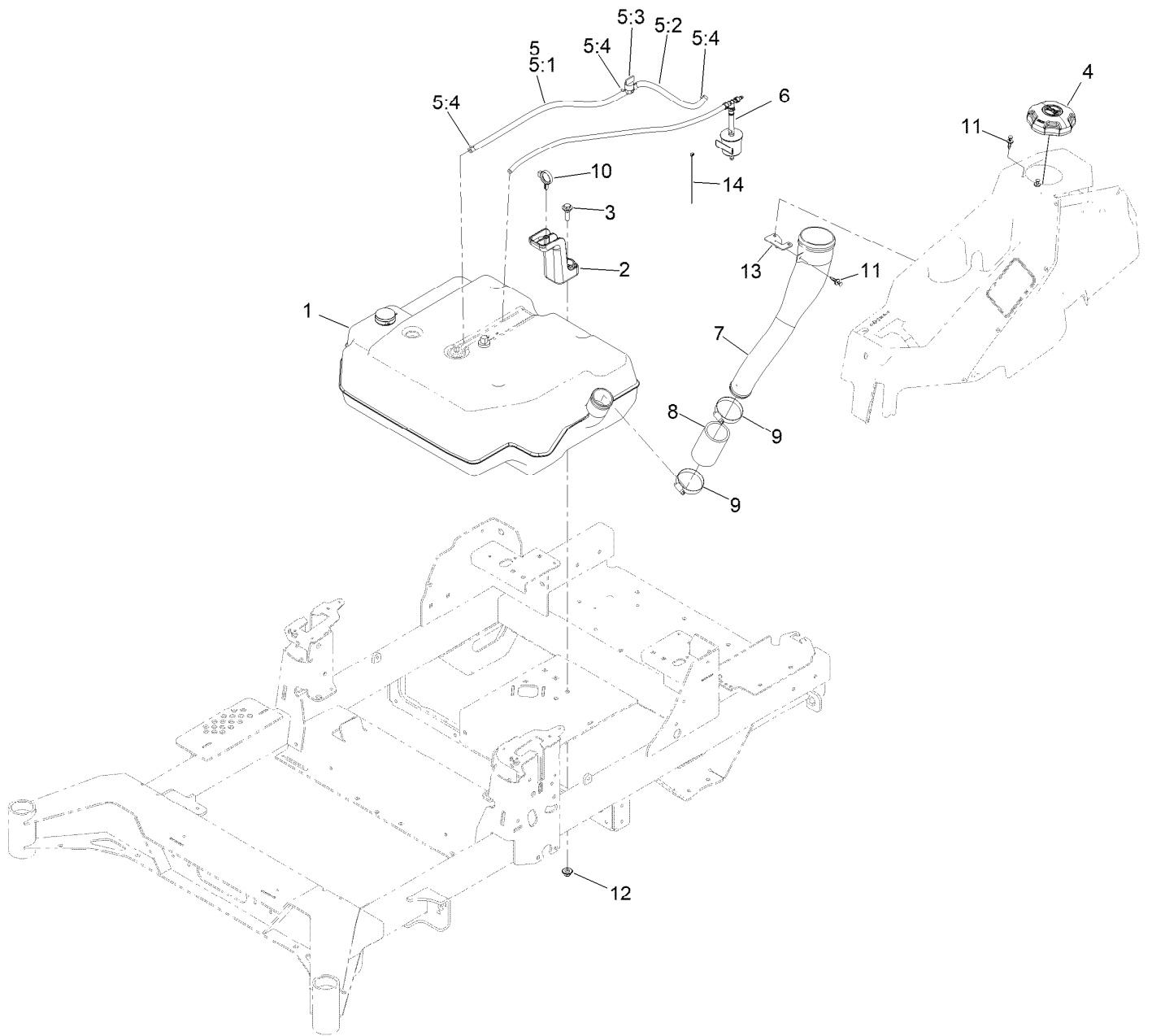
# Throttle, Choke and Guards Assembly



## Throttle, Choke and Guards Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-2408-03	1	Guard-Muffler	15	139-6735	1	Cable-Control, Choke
2	145-7022	1	Rear Guard ASM	16	3220-3	1	Nut-HJ
3	145-8443-01	1	Guard-Rear, LH	17	120-7950	6	Screw-Torx
4	145-8444-01	1	Guard-Rear, RH	18	126-6267	4	Screw-TTH
5	145-7007-01	1	Guard-Rear, Top	19	138-9753	14	Screw
6	147-2352	1	LH Pod ASM	20	126-6268	2	Screw-TTH
7	147-2353	1	RH Pod ASM	21	3230-22	2	Screw-CARR
8	107069	2	Clip	22	104-8300	8	Nut-HF, NI
9	145-8498-03	1	Panel-Control	23	67-7320	1	Decal
10	138-0689	2	Screw-PH	24	112-7069	1	Grommet
11	139-6734	1	Cable-Control, Throttle	28	145-8481-01	1	Bracket-Mount, LH
12	1-807513	2	Bolt-CARR	29	145-8484-01	1	Bracket-Mount, RH
13	3296-2	2	Nut-Lock, NI	30	147-2385-01	2	Tube-Pod
14	1-603175	1	Knob-Ball	31	147-2399	1	Decal-Fuel Fill

# Fuel Assembly

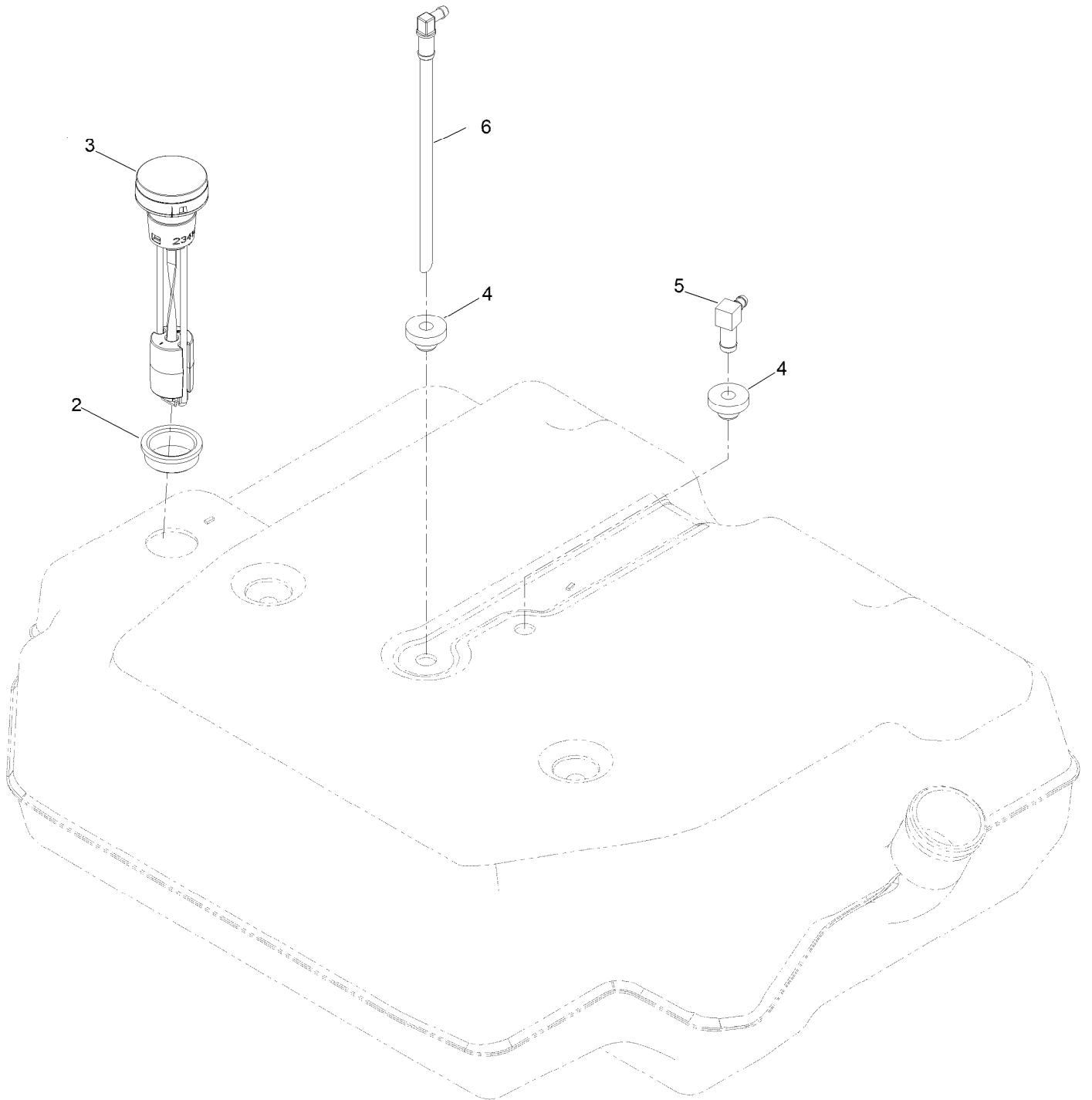




## Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-2403	1	Tank ASM-Fuel	6	147-4950	1	Vent Hose ASM
2	145-5778	1	Retainer-Tank, Rear	7	147-7350	1	Neck-Filler, Fuel
3	614672	1	Screw-Shoulder, HWH	8	145-4698	1	Hose-Filler, Fuel
4	137-4119	1	Cap-Fuel, Ratcheting	9	2412-130	2	Clamp-Hose
5	147-4649	1	Fuel Hose ASM	10	104-2490	1	Clamp-Hose
5:1	109-0301	1	Hose-Fuel	11	125-9622	3	Rivet-Blind
5:2	114-3766	1	Hose-Fuel	12	109-6658	1	Nut-Flange, NI
5:3	1-603770	1	Valve-Fuel	13	147-4588	1	Bracket-Mounting, Neck
5:4	2412-98	4	Clamp-Hose	14	1-303287	1	Tie-Cable

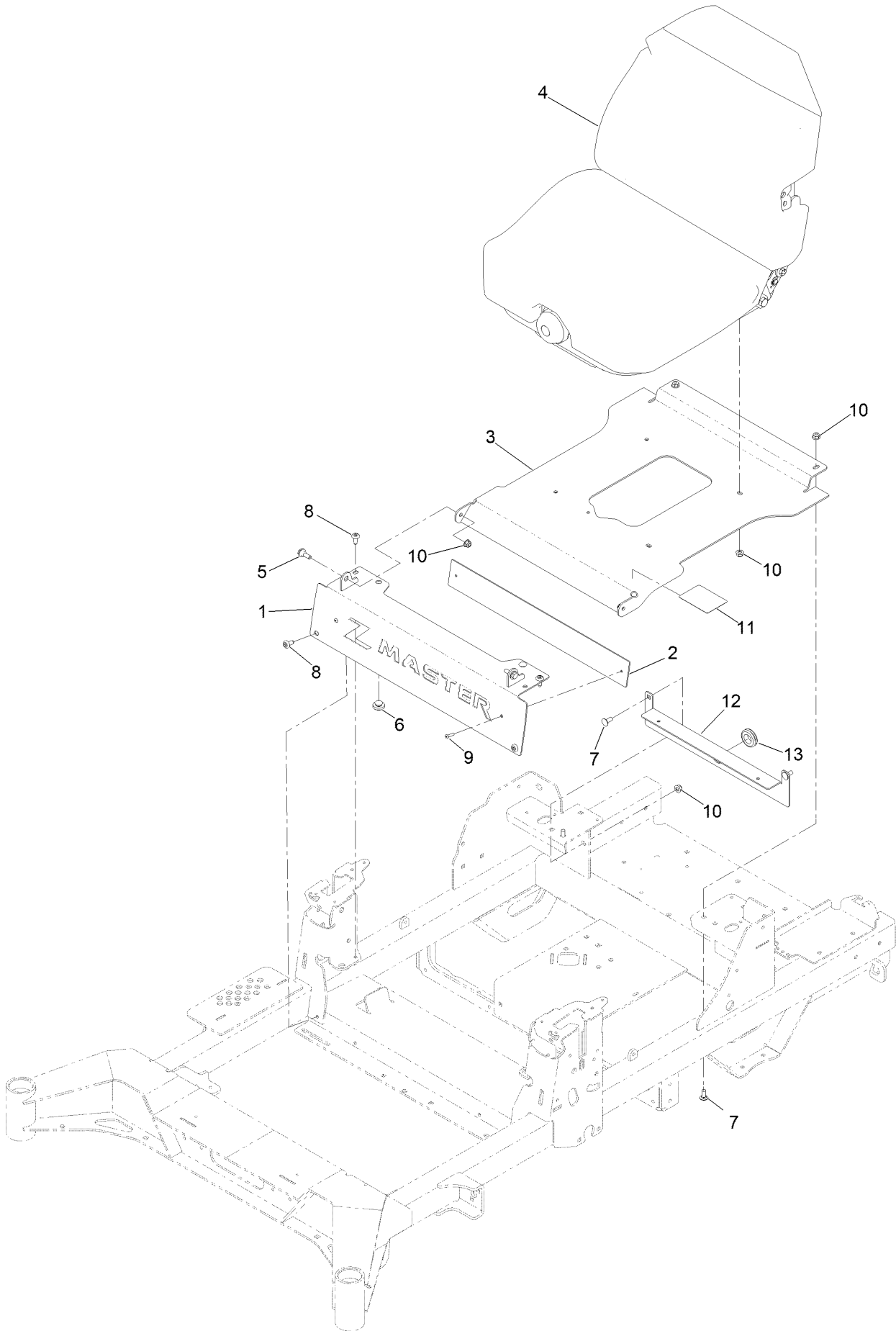
# Fuel Tank Assembly No. 147-2403



## Fuel Tank Assembly No. 147-2403 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	133-9269	1	Grommet-Fuel	5	126-9057	1	Fitting-90 DEG
3	139-8058	1	Gauge-Fuel	6	140-4955	1	Connector Elbow-90 DEG
4	46-6560	2	Bushing				

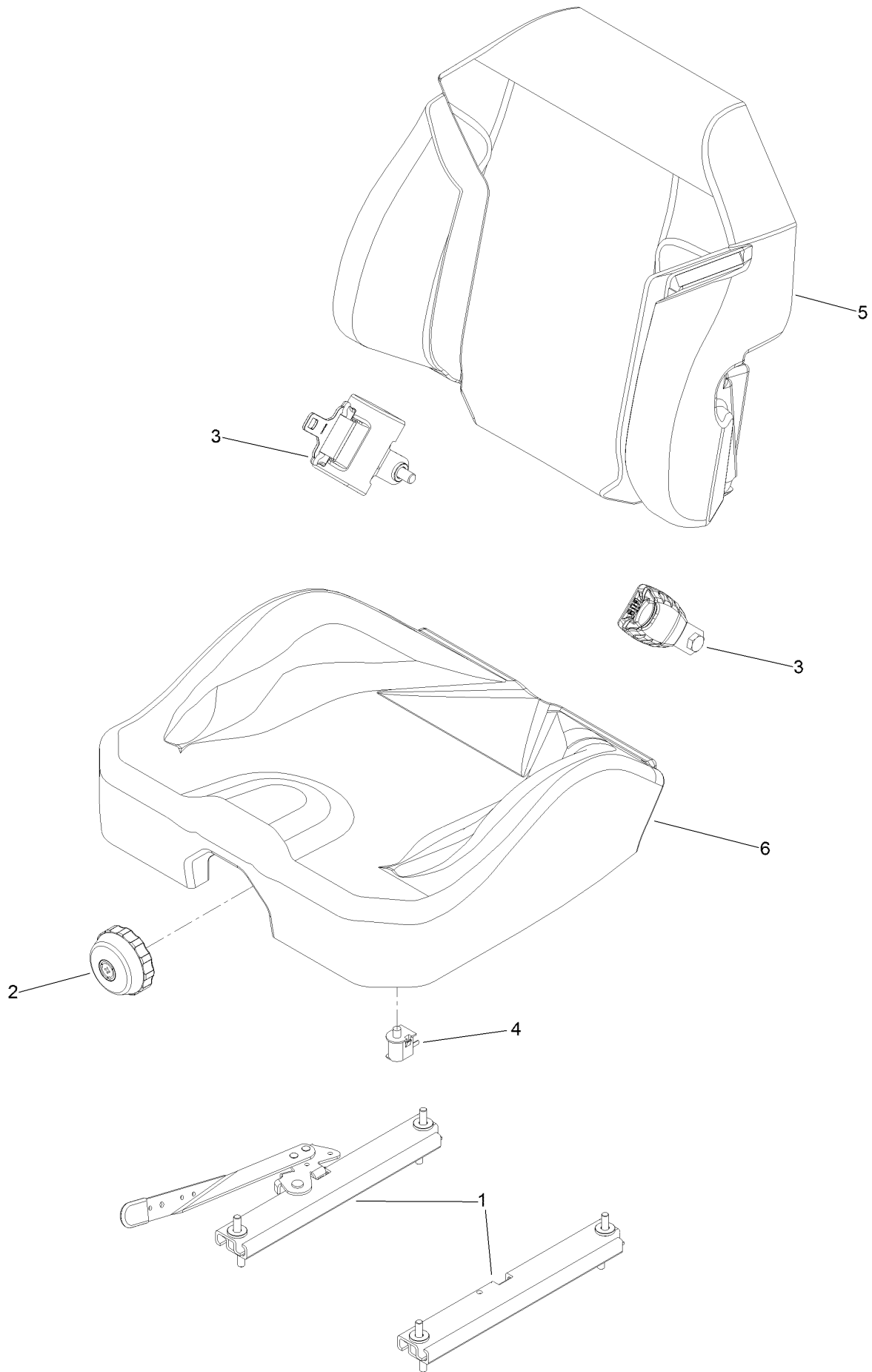
# Seat Mount Assembly



## Seat Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-7025-03	1	Badge Plate ASM [black]	8	138-9753	4	Screw
2	147-4954-01	1	Plate-Backer	9	130-8451	2	Rivet-Trifold
3	147-7354-03	1	Pan-Seat	10	104-8300	10	Nut-HF, NI
4	147-2384	1	Seat ASM-Suspension	11	144-2669	1	Decal-Service Aid
5	116-2670	2	Screw-Shoulder	12	147-2362-03	1	Bracket-Firewall
6	135-0505	2	Bumper-Seat	13	1-543286	1	Grommet
7	3230-23	4	Bolt-CARR				

# Seat Assembly No. 147-2384

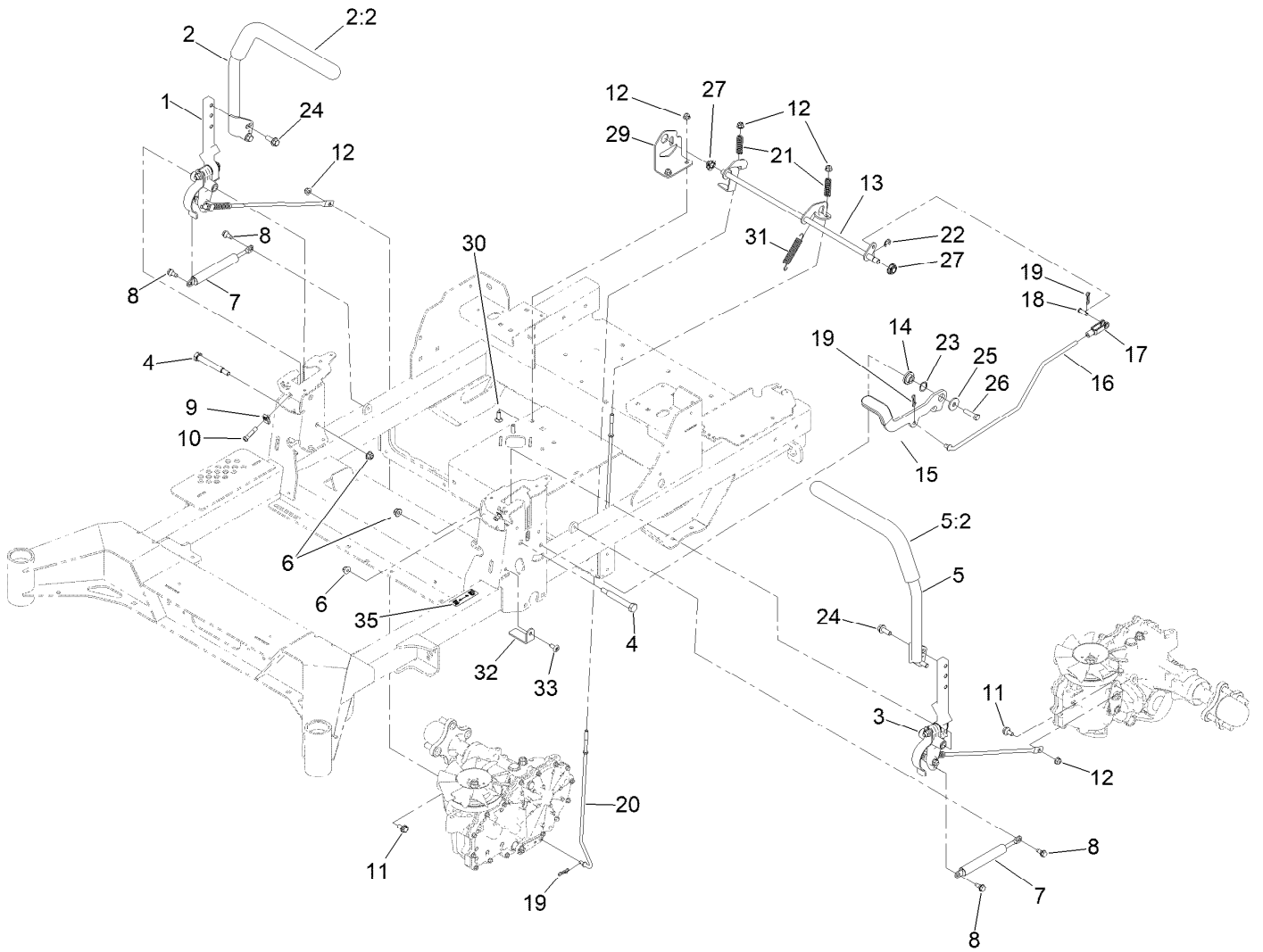


## Seat Assembly No. 147-2384 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8558	1	Tracks-4" Travel
2	116-8911	1	Knob-Adjuster
3	146-0595	1	Seat Belt Kit
4	82-2190	1	Switch-Bail

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	147-7367	1	Cover-Back, Seat
6	147-7368	1	Cover-Bottom, Suspension Seat

# Motion Control Assembly

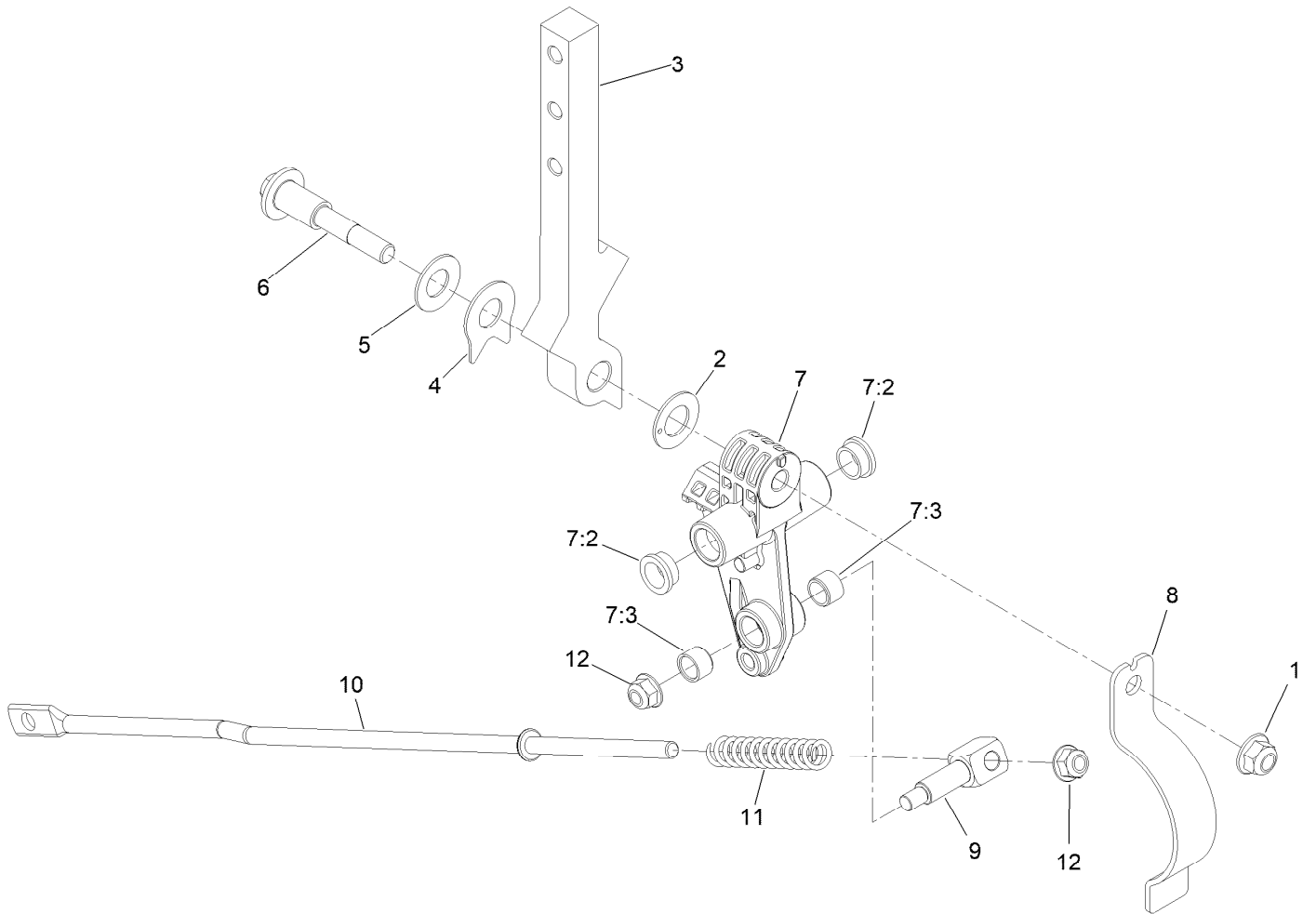




## Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-5725	1	Motion Control ASM-RH	17	1-303105	1	Yoke-Adjustable
2	147-2390	1	Handle ASM - RH	18	1-808280	1	Pin-Clevis
2:2	109-5668	1	Grip-Lever, Control	19	119-1415	4	Pin-Cotter, Locking
3	145-5724	1	Motion Control ASM-LH	20	126-7217	2	Linkage-Brake, Lower
4	115-5099	2	Bolt-Pivot	21	109-7694	2	Spring-Compression
5	147-2391	1	Handle ASM - LH	22	32120-47	1	Ring-Retaining, External
5:2	109-5668	1	Grip-Lever, Control	23	119-4164	1	Washer-Wave
6	104-8301	3	Nut-HF, NI	24	3234-42	4	Screw-HHF
7	142-6851	2	Damper	25	2844	1	Washer
8	126-4424	4	Screw-Shoulder	26	323-8	1	Screw-HH
9	112-3306	2	Nut	27	126-5820	2	Bearing-Spherical
10	126-4299	2	Screw-HSBH	29	145-5726	1	Bracket-Brake
11	37-8771	2	Bolt-Shoulder, HF	30	3230-22	2	Screw-CARR
12	104-8300	6	Nut-HF, NI	31	109-7124	1	Spring-Extension
13	145-5719	1	Shaft-Brake	32	145-3685	2	Plate-Stop, Rtn
14	126-5989	1	Pivot-Flange	33	138-9753	2	Screw
15	126-9490	1	Lever-Brake (With Grip)	35	115-9625	1	Decal-Brake, Parking
16	145-5722	1	Linkage-Brake, Upper				

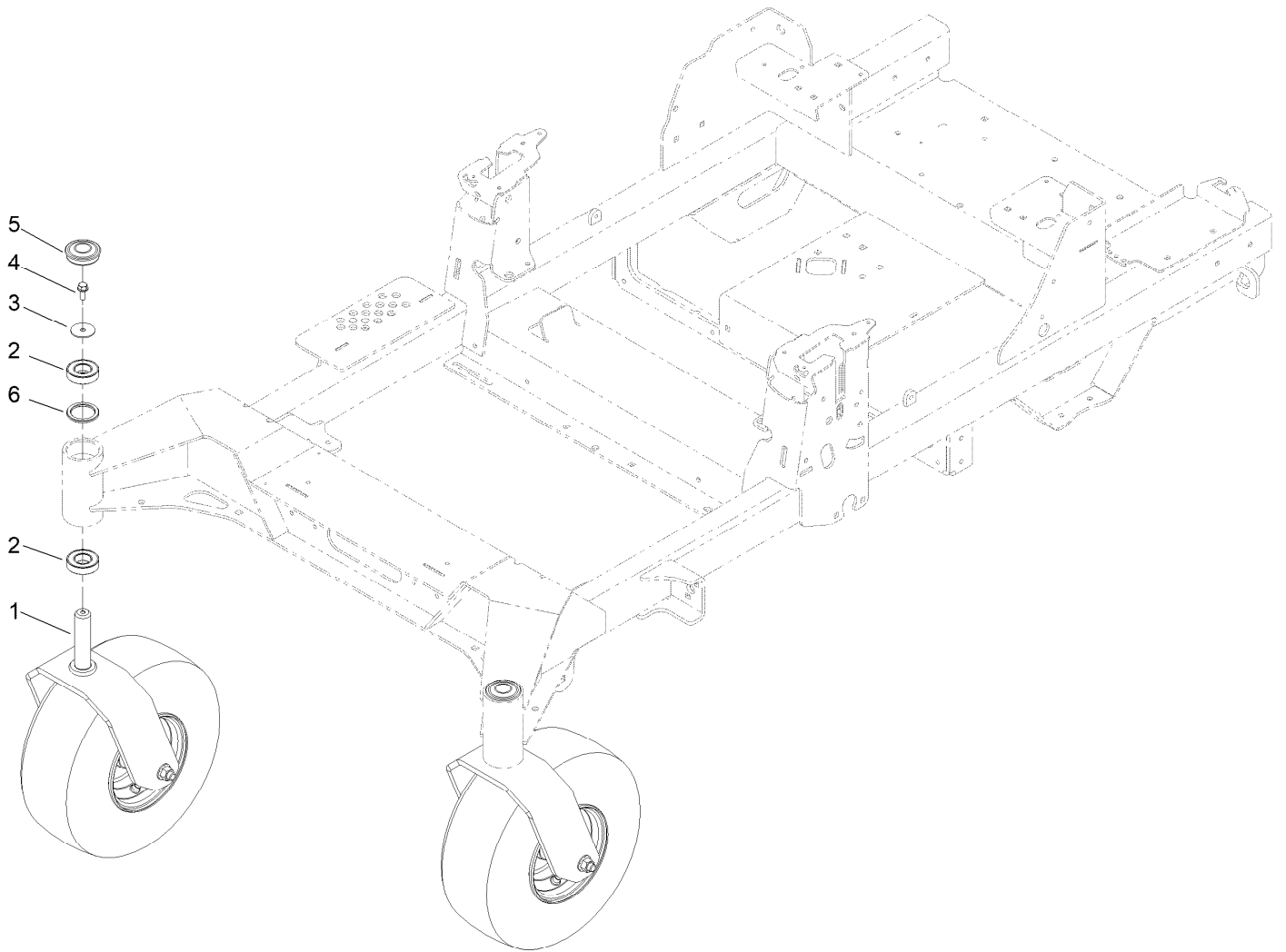
# Left and Right Motion Control Assembly



## Left and Right Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8301	1	Nut-HF, NI	7:2	126-8909	2	Bushing
2	126-7296	1	Washer-Friction	7:3	1-413152	2	Bushing-Sleeve
3	147-2389	1	Arm-Control	8	145-5799	1	Spring-Rtn
4	142-8478	1	Spacer, Anti-Rotation	9	126-5434	1	Swivel
5	119-8925	1	Washer-Belleville	10	145-5723	1	Link-Control
6	117-1198	1	Bolt-Pivot	11	126-8195	1	Spring-Return, Neutral
7	145-5798	1	ASM-Control Arm	12	104-8300	2	Nut-HF, NI

# Front Caster Wheel Assembly

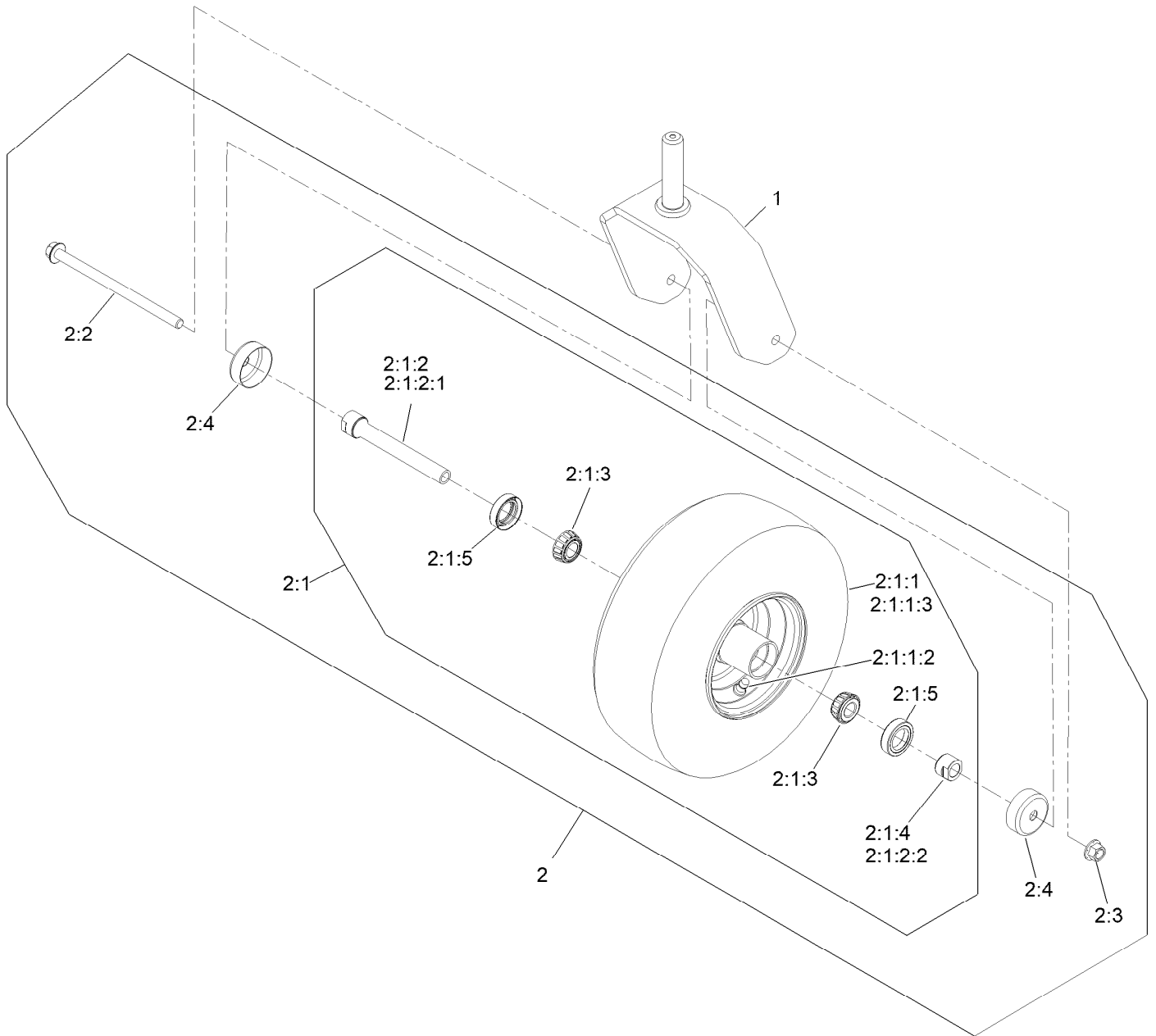


## Front Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	ASM, Front Caster W/ Fork ●	4	100-1668	2	Screw-HHF
2	109-3678	4	Bearing-Ball	5	144-0375	2	Cap, Grease
3	3256-68	2	Washer-Flat	6	145-3660	2	Spacer-Bearing

● Not serviced separately

# Fork and Caster Assembly

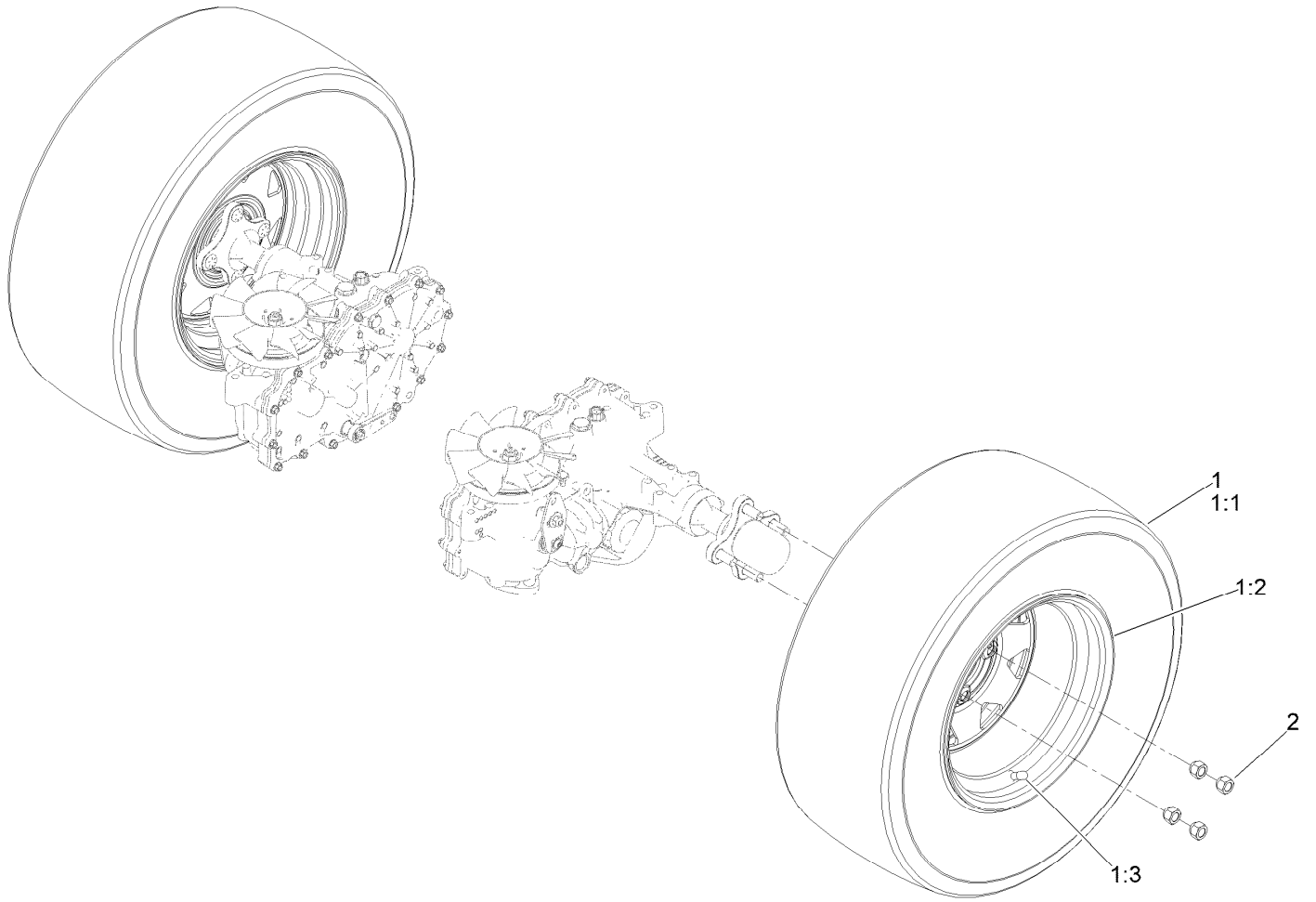


## Fork and Caster Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-7827-01	1	Fork-Caster	2:1:2:1	126-5220	1	Axle-Caster
2	139-3639	1	ASM-Pneumatic 13X6.50-6	2:1:2:2	103-3051	1	Spacer-Nut
2:1		1	Wheel And Bearings ASM ●	2:1:3	1-633585	2	Bearing-Cone, Taper
2:1:1		1	Wheel And Tire ASM 13X6.5-6 ●	2:1:4	103-3051	1	Spacer-Nut
2:1:1:2	5108	1	Valve	2:1:5	103-0063	2	Seal-Caster
2:1:1:3	126-5959	1	Tire	2:2	126-5389	1	Screw-HHF
2:1:2	126-7796	1	Caster Axle ASM	2:3	99-5107	1	Nut-Lock
				2:4	103-2768	2	Guard-Seal

● Not serviced separately

# Rear Drive Wheel Assembly

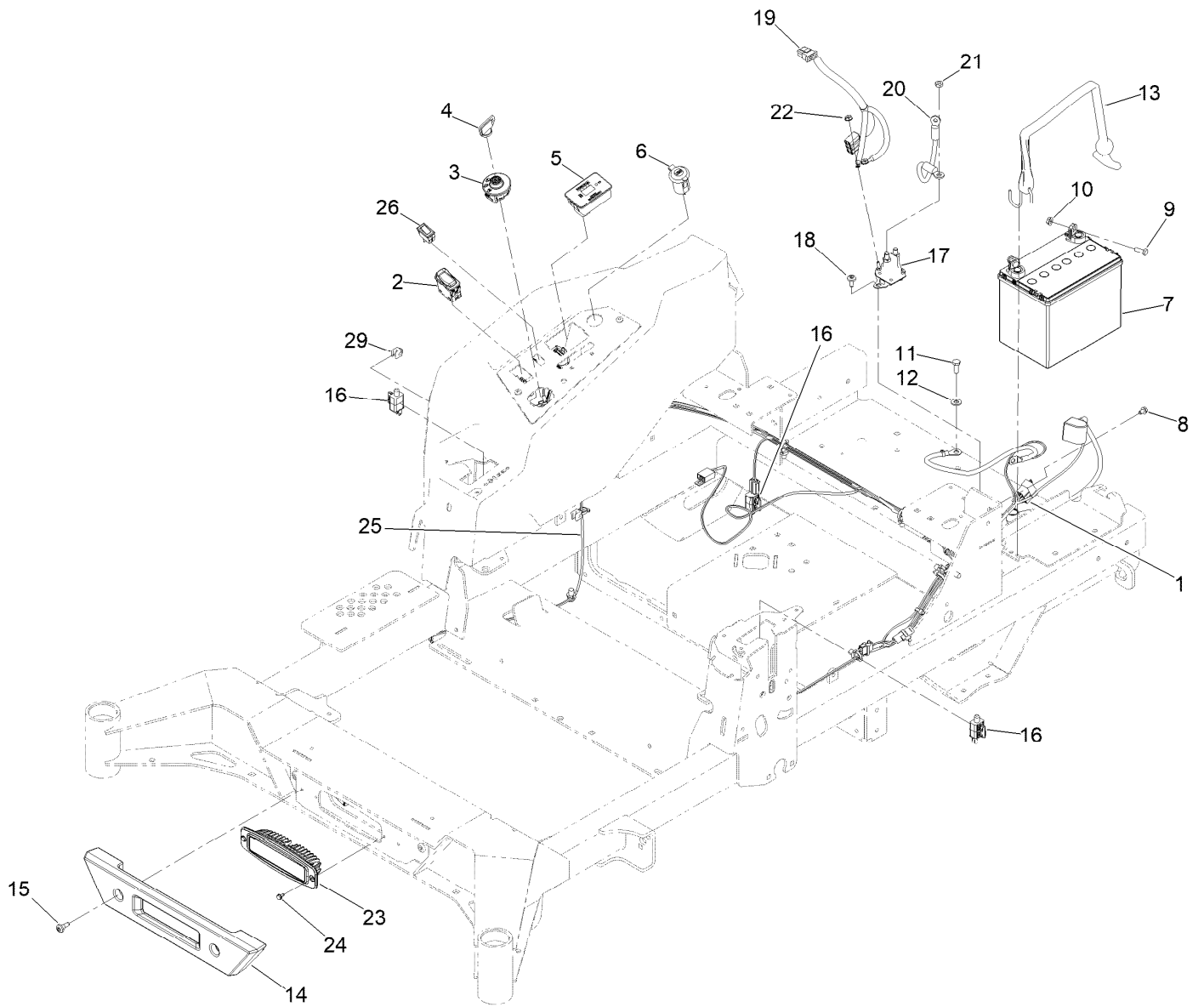




## Rear Drive Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	144-6988	2	ASM-Voodoo Trac 24X9.5-12	1:2	140-7967	1	Wheel
1:1	144-6965	1	Tire-Voodoo	1:3	232-27	1	Stem-Valve
				2	242-50	8	Nut-Lug

# Electrical Assembly



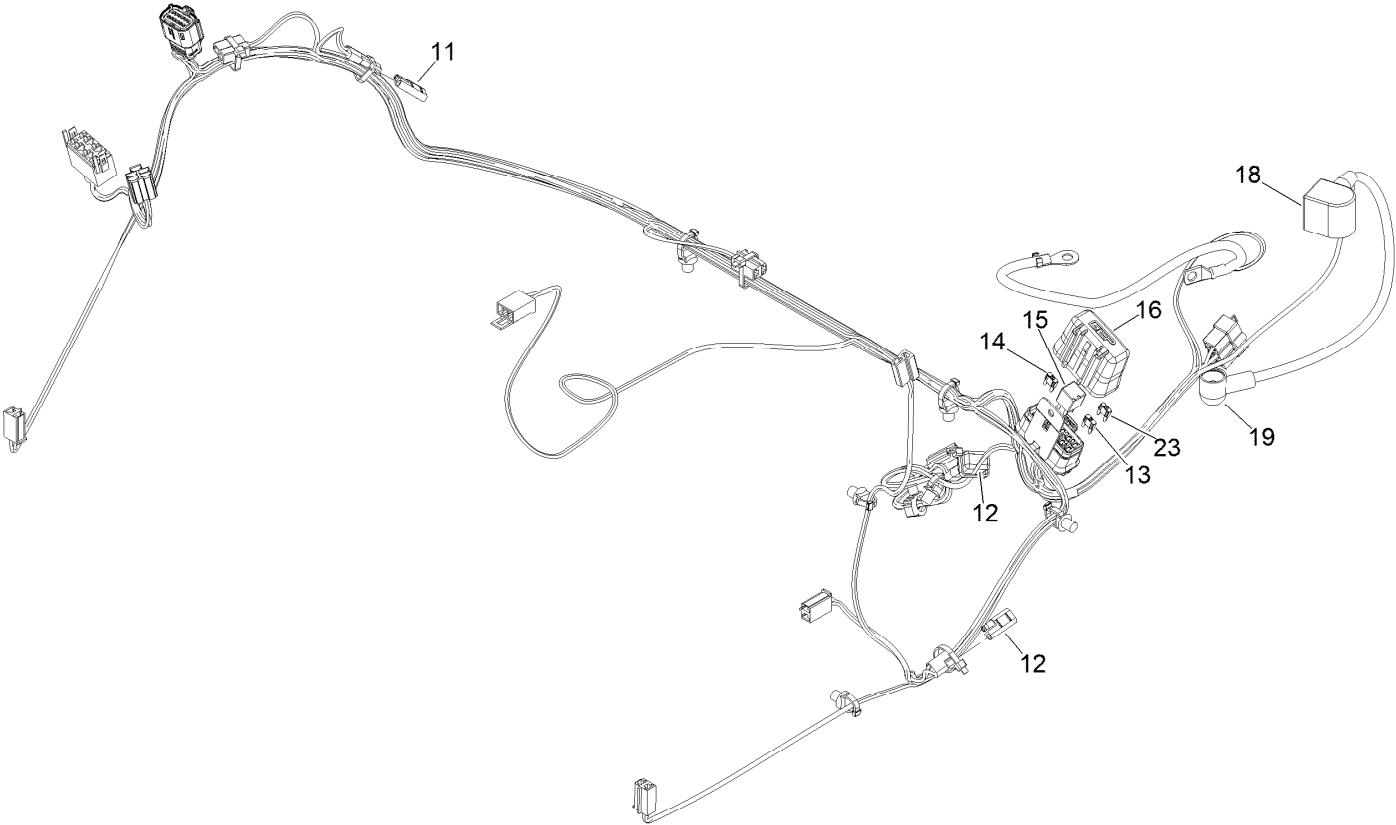
## Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-2363	1	Harness-Wire, Zmaster	16	110-6765	3	Switch
2	139-6368	1	Switch-Rocker, On-None-On	17	117-1197	1	Solenoid
3	137-4100	1	Switch-Ignition	18	126-6266	2	Screw-Tph
4	63-8360	1	Key-Ignition	19	126-5036	1	Adapter-Harness, Wire
5	116-5609	1	Module ASM	20	100-3540	1	Cable-Battery, Positive
6	140-7955	1	Port-Power, USB	21	3220-2	1	Nut-Jam
7	104-8162	1	Battery	22	32149-8	2	Nut-Keps
8	99-8445	1	Screw-HWH	23	139-8089	1	Mount-Flush, Light
9	321-4	2	Screw-HH	24	104-2065	2	Screw-HWH
10	32128-33	2	Nut-HF	25	140-1213	1	Harness-Wire, Light Kit
11	33114-020	1	Screw-HH	26	92-8875	1	Switch-Rocker
12	33094-00	1	Washer-Plain	29	32180-082	1	Clip-Edge W/Tie, Perpendicular
13	142-8697	1	Strap, Bungee	99	1-603511	1	Keys-Ignition (Spare Pair) ● ■
14	140-4993	1	Bumper-Front				
15	135-2015	2	Screw-Shoulder				

● Not illustrated

■ Optional Equipment

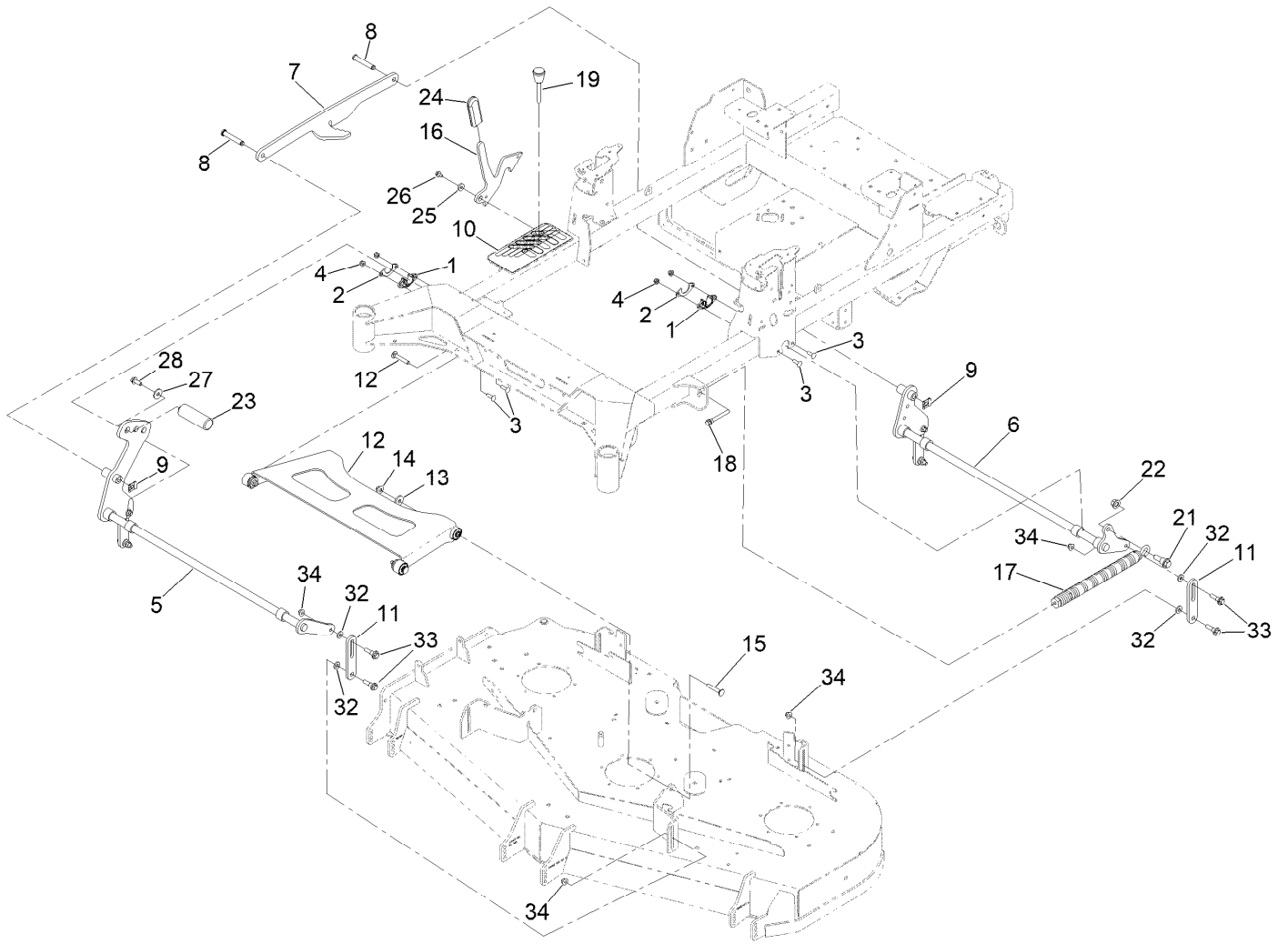
# Wire Harness Assembly No. 147-2363



## Wire Harness Assembly No. 147-2363 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	116-0053	3	Cap-Plug	16	32180-176	1	Cover-Block, Fuse
12	103-3895	1	Diode	18	126-8876	1	Insulator-Battery
13	121-8867	1	Fuse-Mini Blade, 15 Amp	19	1-543393	1	Insulator-Solenoid
14	121-8868	1	Fuse-Mini Blade, 20 Amp	23	121-8869	1	Fuse-Mini Blade, 25 Amp
15	126-3991	1	Relay-Micro				

# Deck Lift Assembly



## Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-5872	4	Bearing-Flange	16	145-8475-03	1	Plate-Transport Lock
2	116-2887	4	Gusset-Lift, Deck	17	116-0886	1	Spring-Extension
3	3230-22	8	Screw-CARR	18	92-7674	1	Bolt-Shoulder
4	104-8300	8	Nut-HF, NI	19	126-5401	1	Pin-HOC
5	139-8050-03	1	Front Deck Lift Shaft ASM	21	116-0780	1	Screw-Shoulder, HHF
6	140-4975-03	1	Shaft-Lift, Deck	22	99-5107	1	Nut-Lock
7	126-4639-03	1	Link-HOC	23	140-4959	1	Pedal-Footer Lift
8	126-9181	2	Pin-Clevis	24	132-4749	1	Grip-Lever
9	138-8491	2	Clip-Pin	25	104-7658	1	Spacer
10	147-2360	1	Decal-HOC	26	9266934	1	Screw
11	145-5702-03	4	Link-Lift, Deck	27	2844	1	Washer
12	140-1179	1	Deck Strut W/ Bushings ASM	28	3234-42	1	Screw-HHF
13	1-373034	2	Washer	32	43-0940	8	Spacer
14	109-6658	2	Nut-Flange, NI	33	130-0742	8	Bolt-Shoulder
15	3231-7	2	Screw-CARR	34	104-8301	8	Nut-HF, NI

# Deck Strut Assembly No. 140-1179

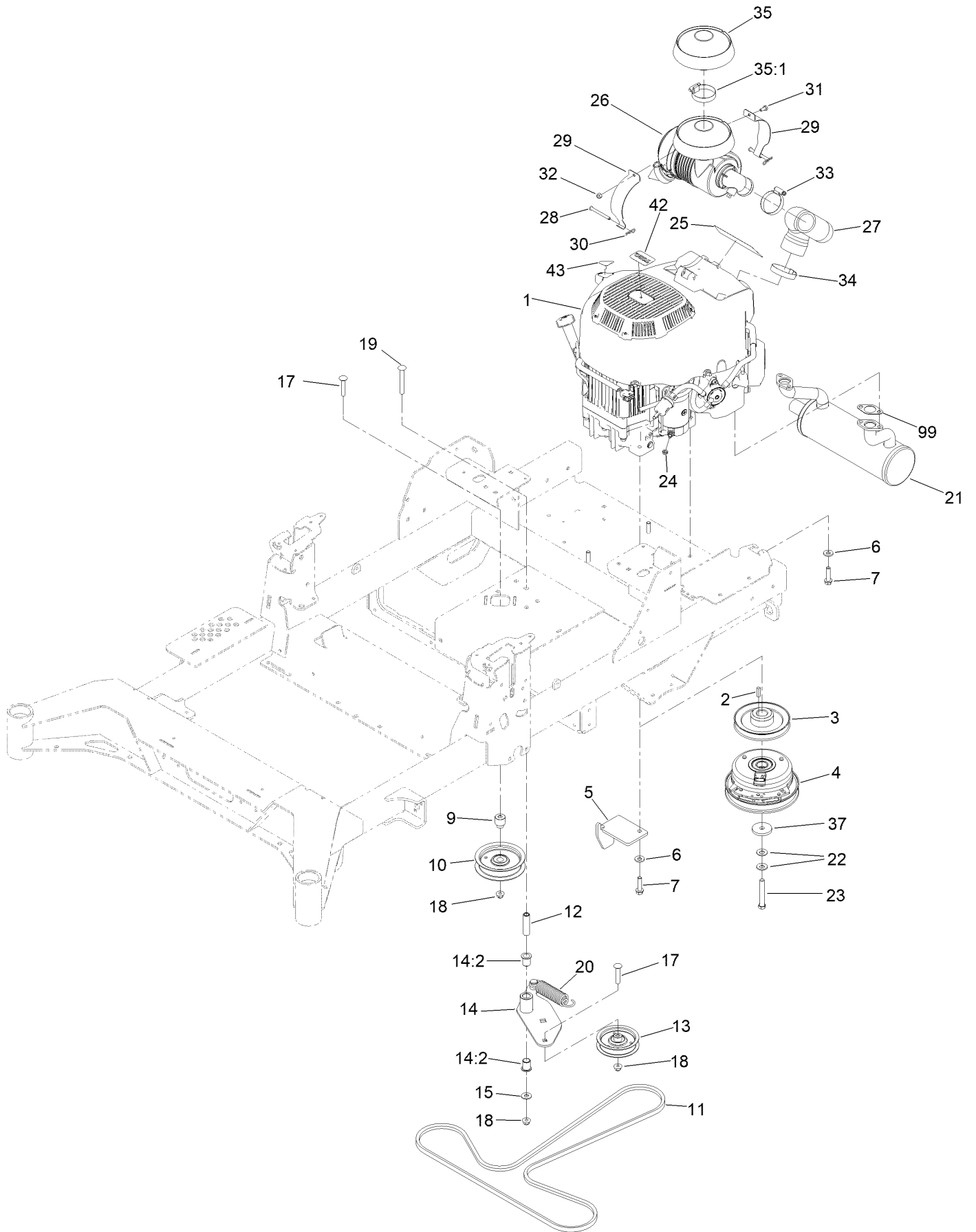




## Deck Strut Assembly No. 140-1179 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-8360	4	Bushing-Rubber, Suspension	4	3231-7	2	Screw-CARR
3	108-6544	4	Spacer	5	2844	2	Washer
				6	104-8301	2	Nut-HF, NI

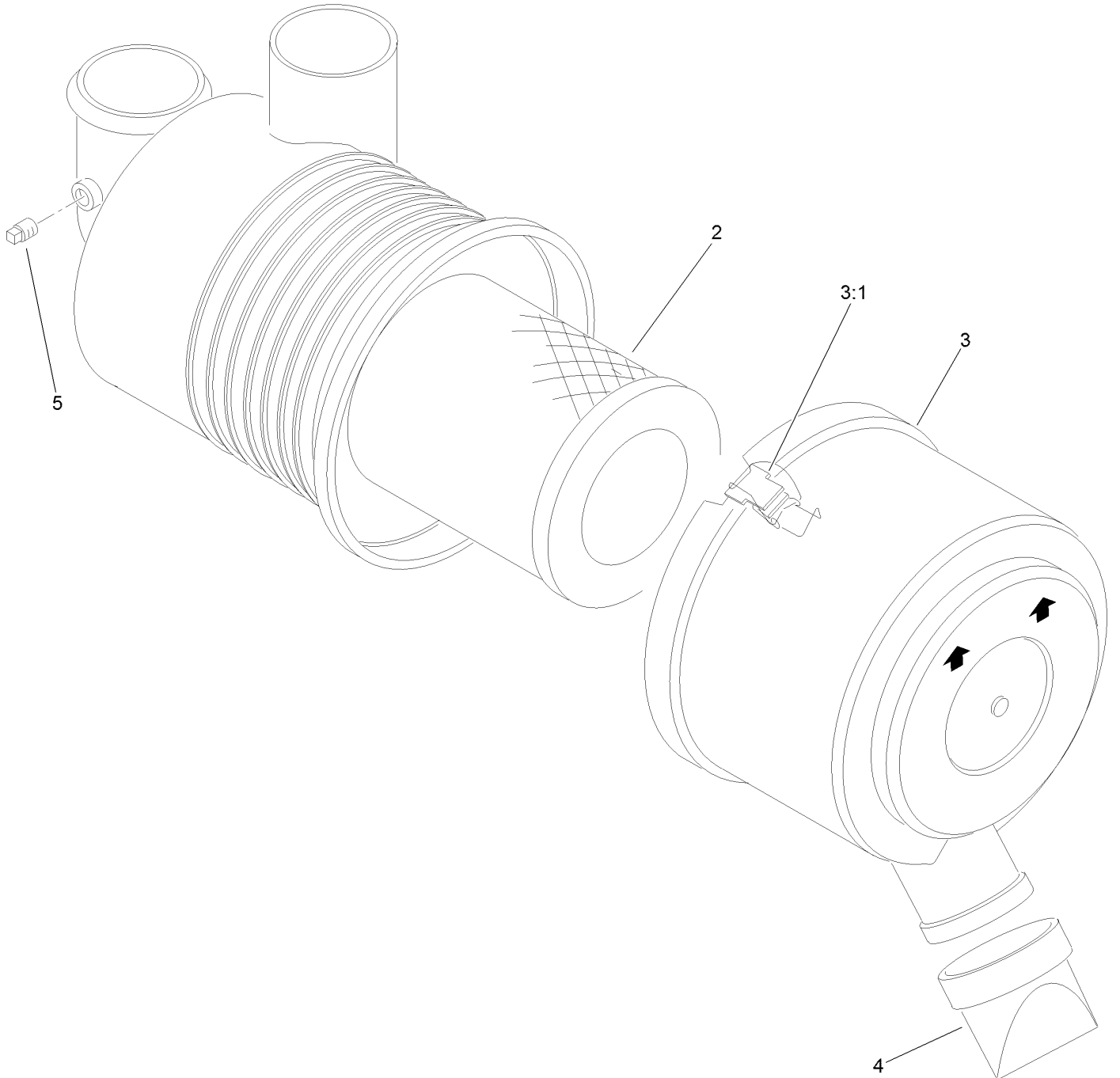
# Engine, Clutch and Muffler Assembly



## Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-7823	1	Engine-2P77F-HD	21	126-5864	1	Muffler
2	1-807259	1	Key	22	1-603610	2	Washer-Spring
3	138-6007	1	Sheave-Engine	23	126-7198	1	Screw-HH W/Loctite
4	147-2400	1	Clutch 6.75, 105 Ftlb, 1.00 Dd	24	33003-00	1	Nut-HF
5	140-1190	1	Anchor-Clutch	25	140-2715	1	Decal
6	98-5975	4	Washer-Belleville	26	93-2190	1	Air Cleaner ASM
7	32144-102	4	Screw-HWH	27	136-9242	1	Hose-Intake
9	126-7684	1	Bushing-Idler	28	137-2011	2	Pin-Clevis
10	132-4718	1	Pulley-Idler, Flat	29	136-9243	2	Strap-Canister, Air
11	145-5727	1	Belt-V	30	1-806003	2	Pin-Cotter
12	139-6690	1	Bushing, Idler Pivot	31	137-3041	1	Screw-HH
13	140-4964	1	Pulley-Idler, Flat	32	137-3088	1	Nut-Hex
14	145-5731	1	Idler Arm ASM	33	1-643009	1	Clamp-Hose
14:2	138-2573	1	Bushing-Flange	34	2412-130	1	Clamp-Hose
15	3256-4	1	Washer-Flat	35	136-7859	1	Rain Cap Kit
17	117-9971	2	Bolt-Carriage	35:1	1-643009	1	Clamp-Hose
18	104-8301	3	Nut-HF, NI	37	109-6919	1	Washer-Clutch
19	3231-42	1	Screw-CARR	42	110-1136	1	Decal
20	138-7264	1	Spring-Extension	43	131-1097	1	Decal-Drain, Oil
				99	120-4317	2	Gasket-Exhaust

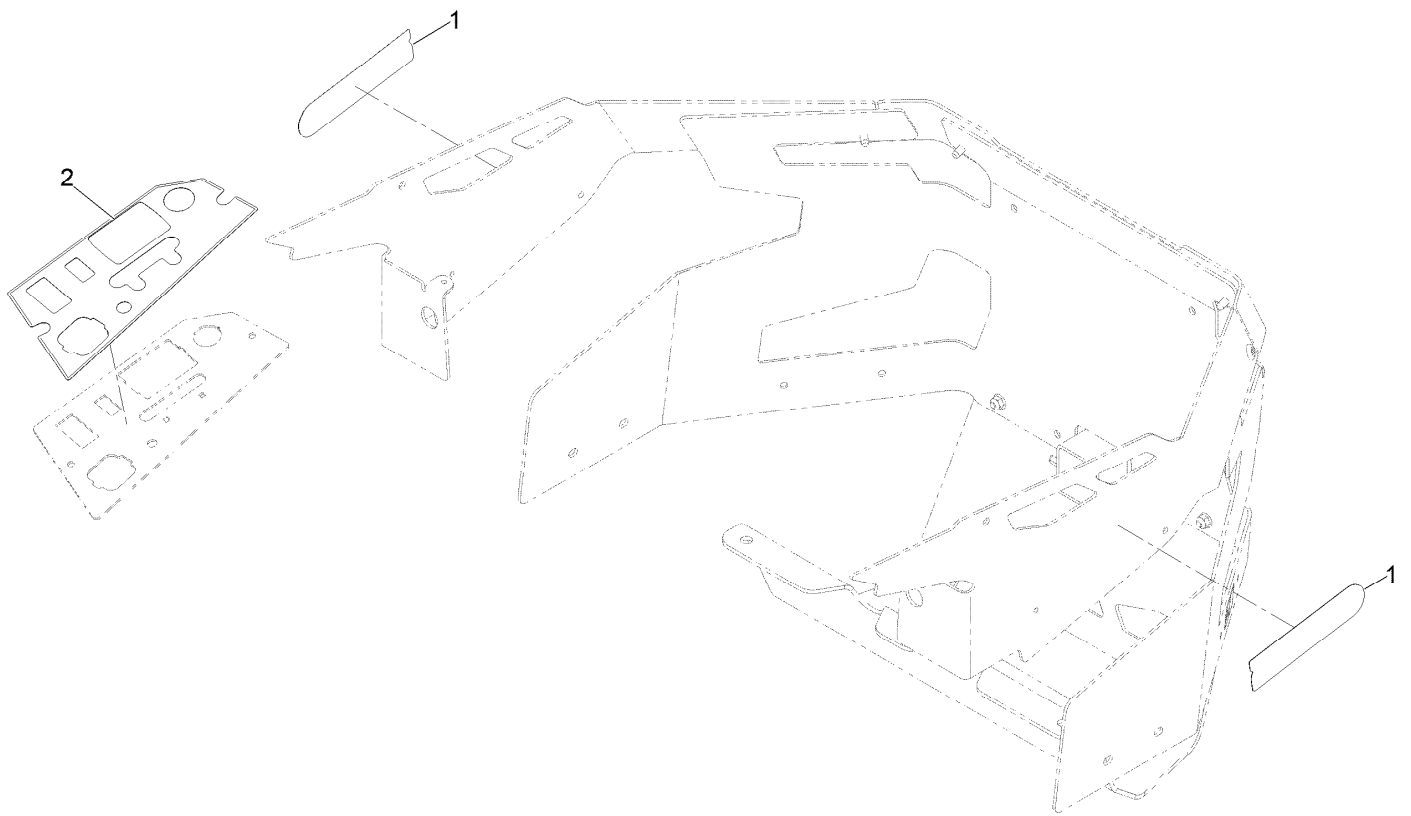
# Air Cleaner Assembly No. 93-2190



## Air Cleaner Assembly No. 93-2190 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	108-3811	1	Filter-Air	4	87-9400	1	Valve-Vacuator
3	94-3652	1	Cover ASM	5	285-17	1	Plug-Pipe
3:1	1-643283	2	Latch-Cleaner, Air				

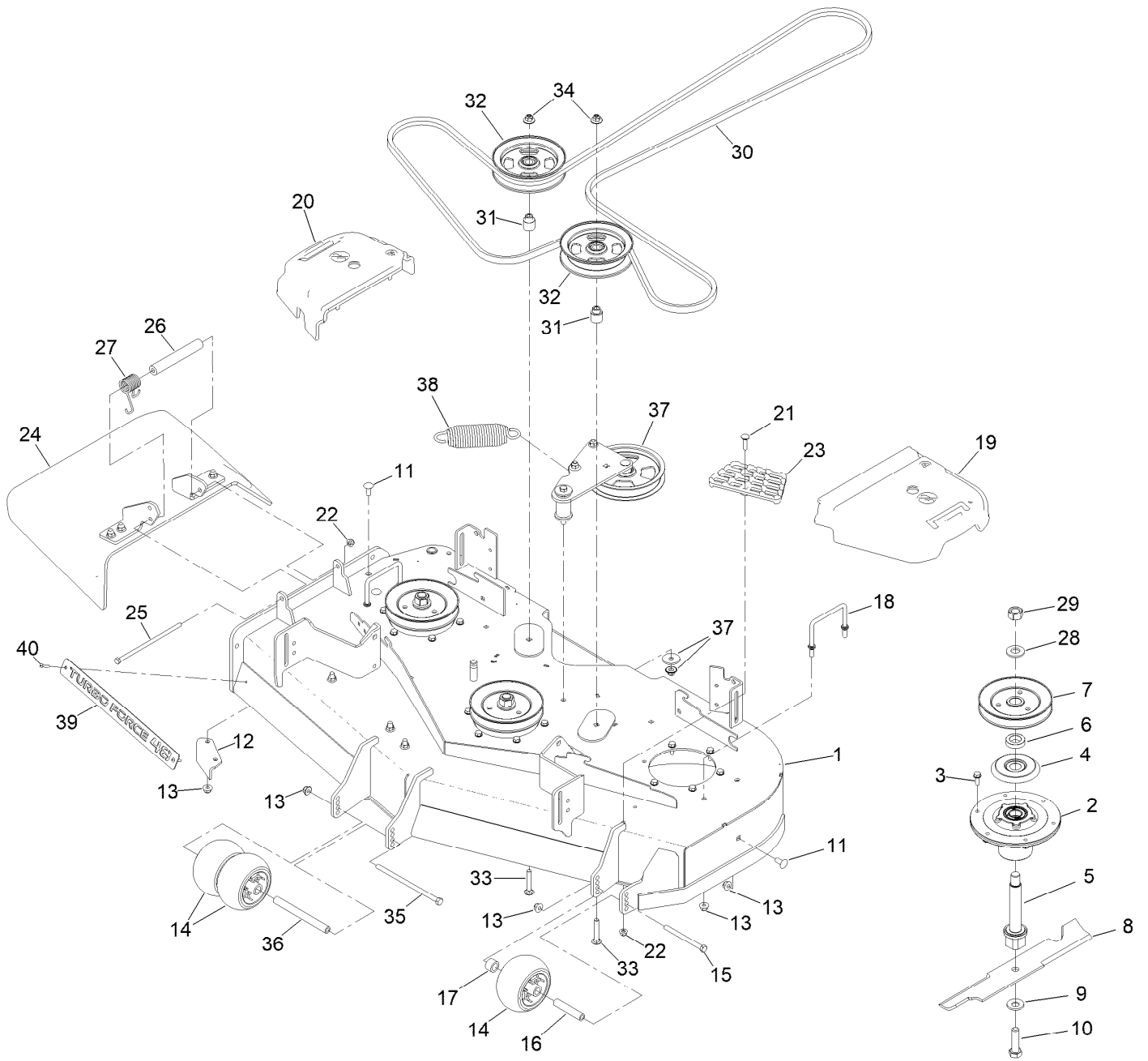
# Decal Assembly



## Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-8407	2	Decal-2000 Series
2	147-4953	1	Decal-Panel, Control

# Deck Assembly

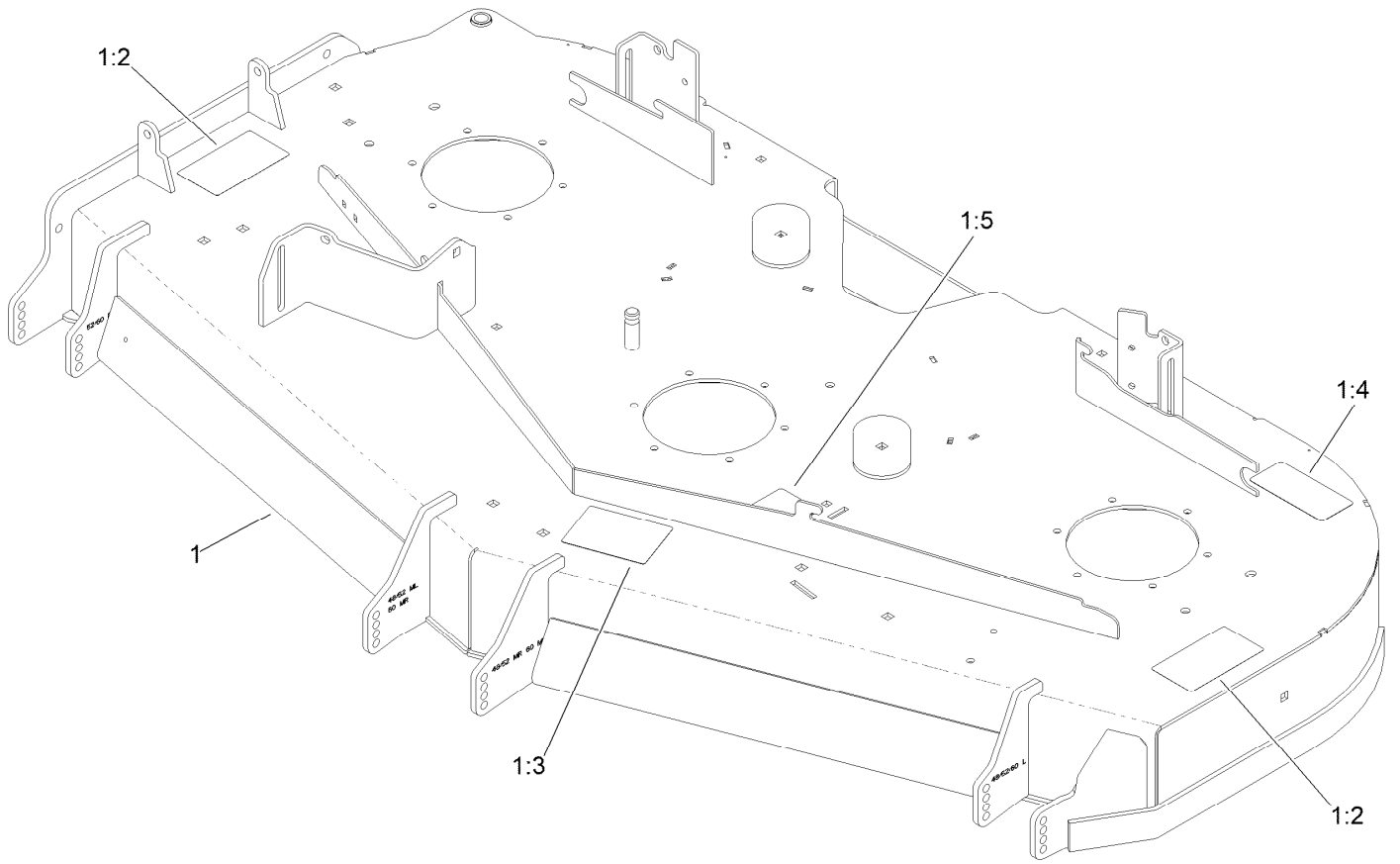




## Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-7371	1	Deck Decal ASM	21	3230-3	1	Screw-CARR
2	139-2357	3	Spindle ASM	22	104-8300	2	Nut-HF, NI
3	32144-41	18	Screw-Taptite	23	126-4781-03	1	Step-Deck
4	117-7210	3	Shield-Bearing	24	144-2635	1	Rubber Deflector ASM
5	133-2126	3	Shaft-Spindle	25	322-50	1	Screw-HH
6	147-2381	3	Spacer-Pulley	26	105-4622	1	Spacer
7	138-6065	3	Sheave,Blade Drive 5.91	27	108-4052	1	Spring-Torsion
8	133-2137	3	Blade-Rotary, 16.5In (Hi Flow)	28	103-2802	3	Washer
9	125-1736	3	Washer-Belleville	29	116-7306	3	Nut-Hex
10	51-4060	3	Screw-Blade	30	144-0358	1	Belt-V
11	3231-27	8	Screw-CARR	31	139-8061	2	Bushing, Idler
12	107-8541-01	1	Baffle-Discharge	32	132-9425	2	Pulley-Idler, Flat
13	104-8301	14	Nut-HF, NI	33	3231-7	2	Screw-CARR
14	1-603299	3	Roller-Scalp, Anti	34	109-6658	2	Nut-Flange, NI
15	323-23	1	Screw-HH	35	108-5388	1	Screw-HH
16	133-2129	1	Tube-Shafting	36	98-5967	1	Spacer-Wheel
17	133-2128	1	Tube-Spacer	37	139-1087	1	Idler Arm ASM
18	109-6982	2	Wireform-Cover	38	116-6317	1	Spring-Extension
19	109-6936	1	Cover-Belt, LH	39	147-4976-03	1	Plate-Turbo Force [black]
20	109-6935	1	Cover-Belt, RH	40	130-8451	2	Rivet-Trifold

# Deck Decal Assembly No. 147-7371

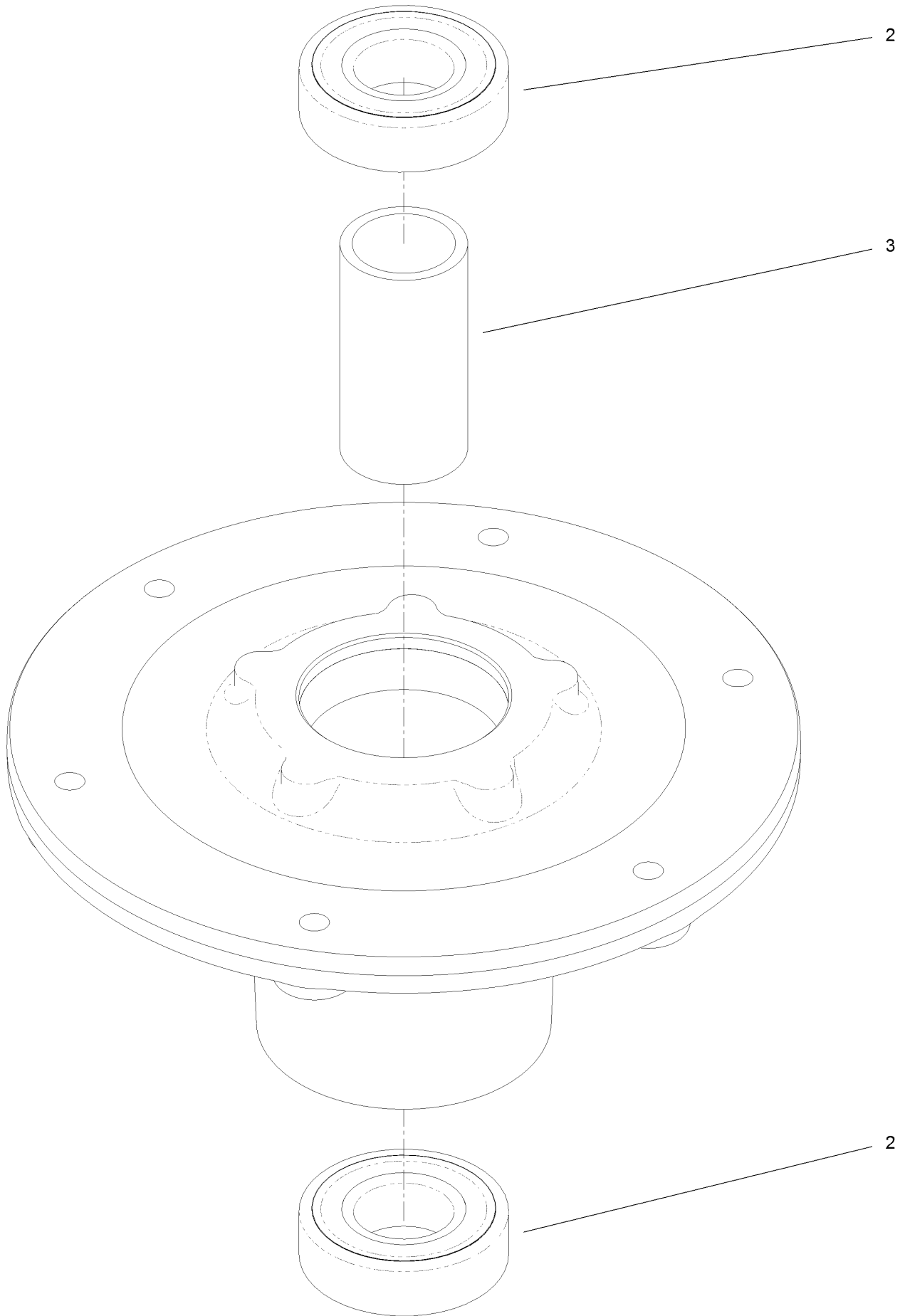


## Deck Decal Assembly No. 147-7371 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	ASM-Deck W/Decals ●	1:4	93-7818	1	Decal-Torque, Blade Bolt
1:2	117-3848	2	Decal-Danger	1:5	109-6035	1	Decal-Routing, Belt
1:3	127-0326	1	Decal-Scalp, Anti				

● Not serviced separately

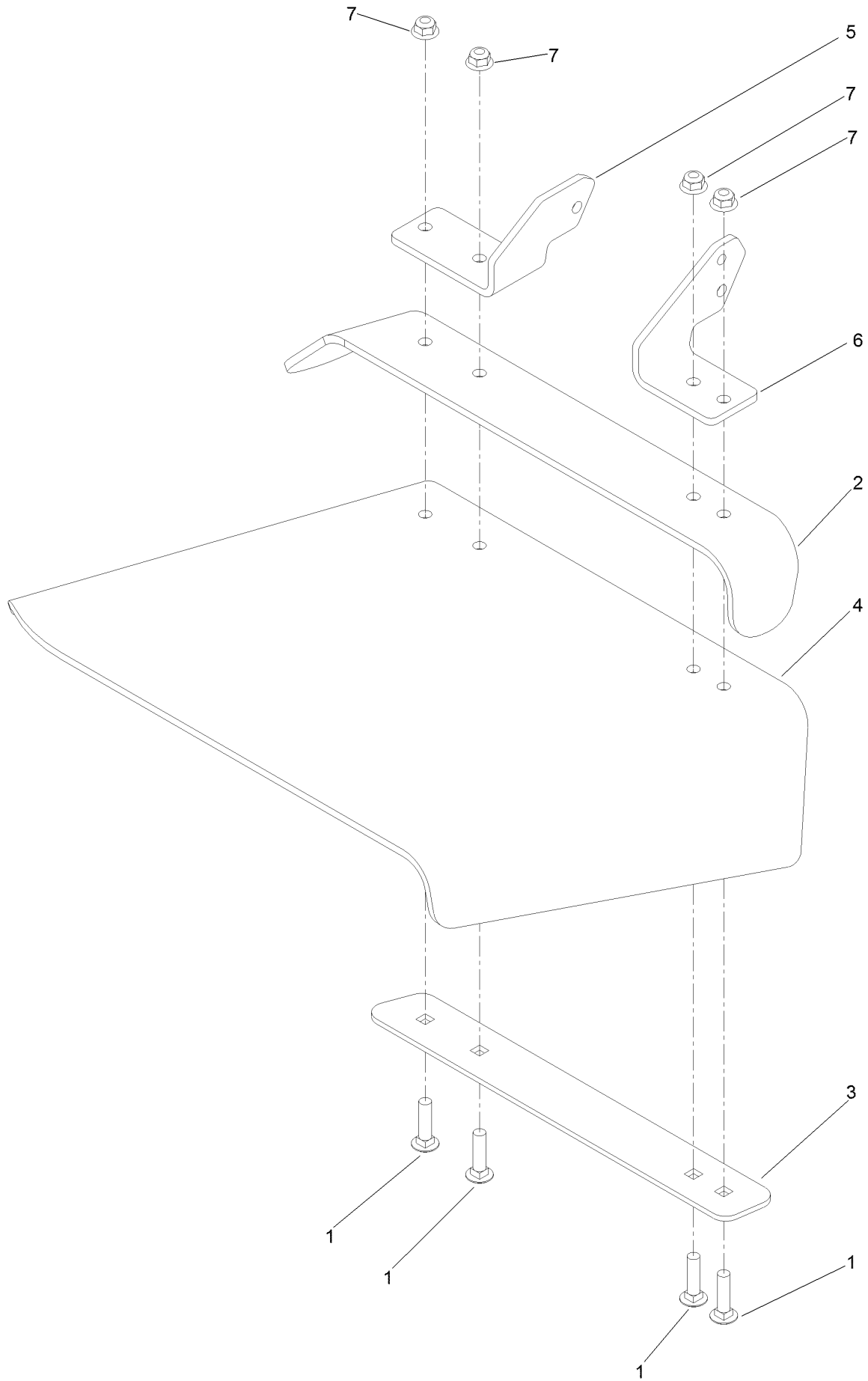
# Spindle Assembly No. 139-2357



## Spindle Assembly No. 139-2357 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0720	2	Bearing-Ball
3	138-7220	1	Spacer-Bearing

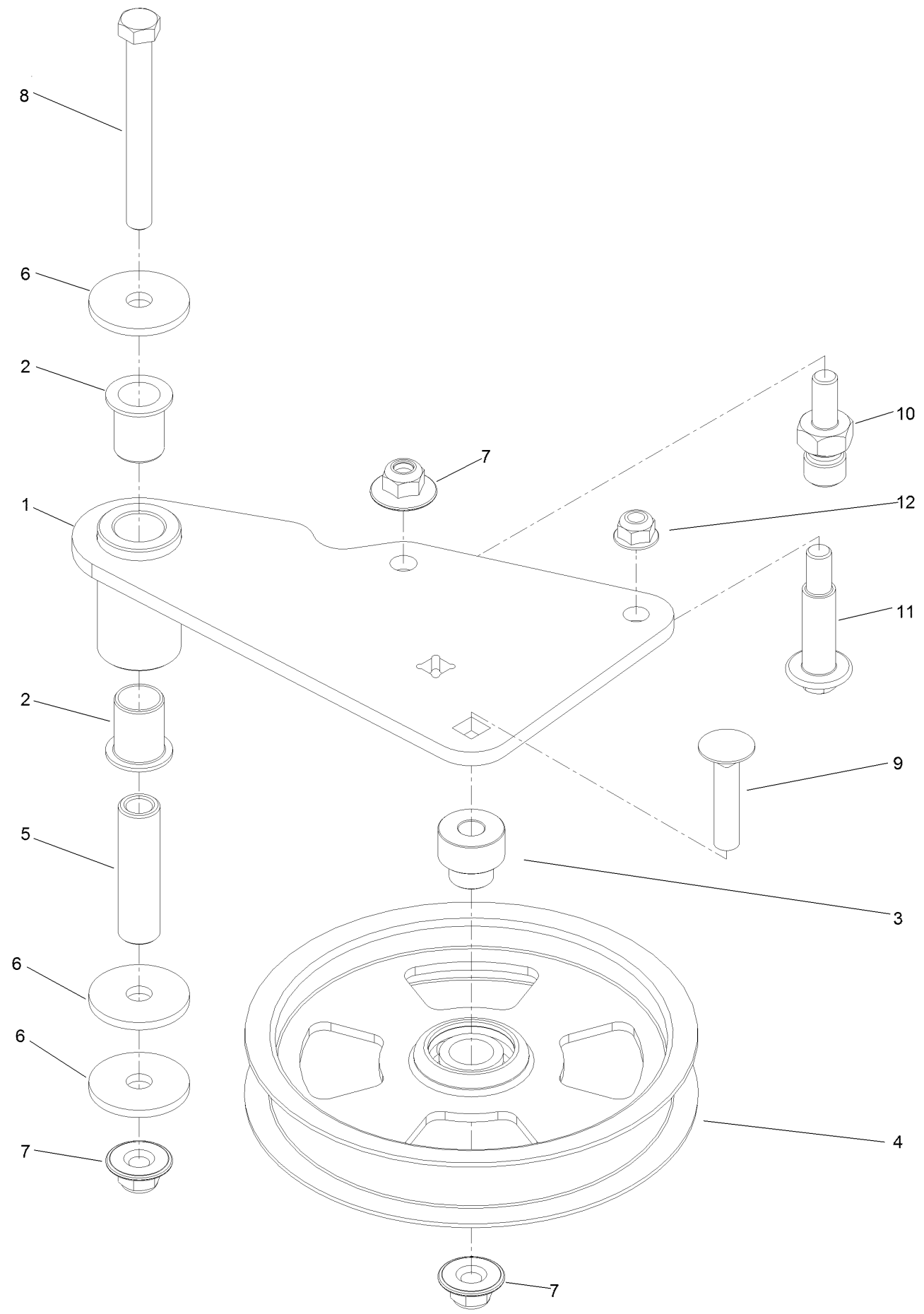
# Deflector Assembly No. 144-2635



## Deflector Assembly No. 144-2635 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR	5	108-4059-01	1	Plate-Hinge, Rear
2	106-3246-01	1	Deflector	6	106-3253-01	1	Plate-Hinge, Front
3	106-3248-03	1	Strap-Discharge	7	104-8301	4	Nut-HF, NI
4	139-8114	1	Deflector-Deck, Rubber				

# Idler Arm Assembly No. 139-1087

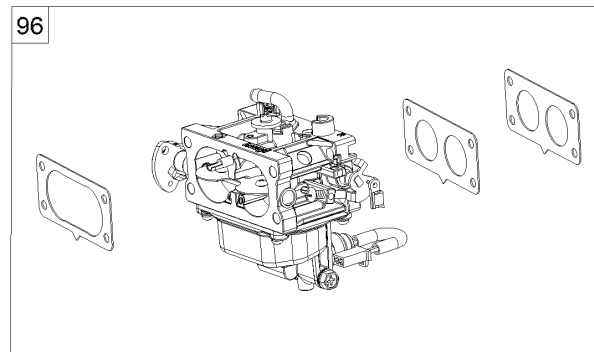
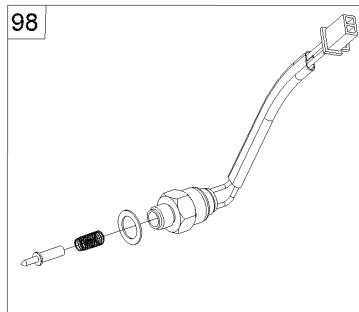
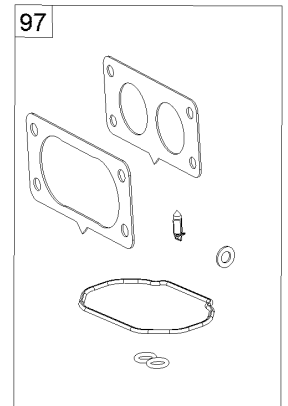
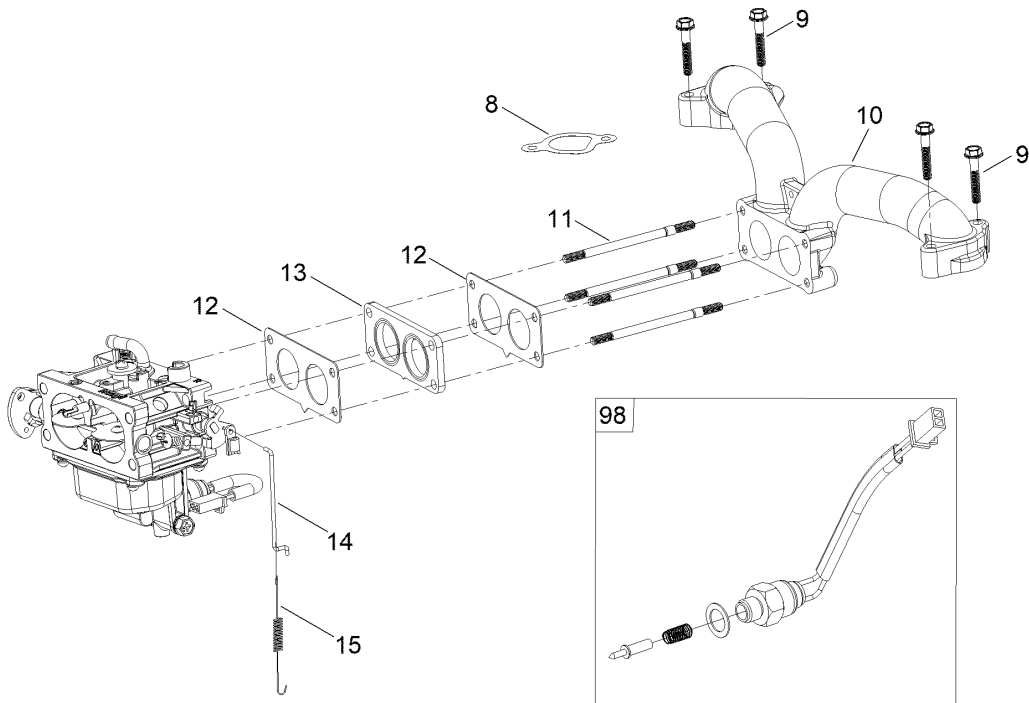
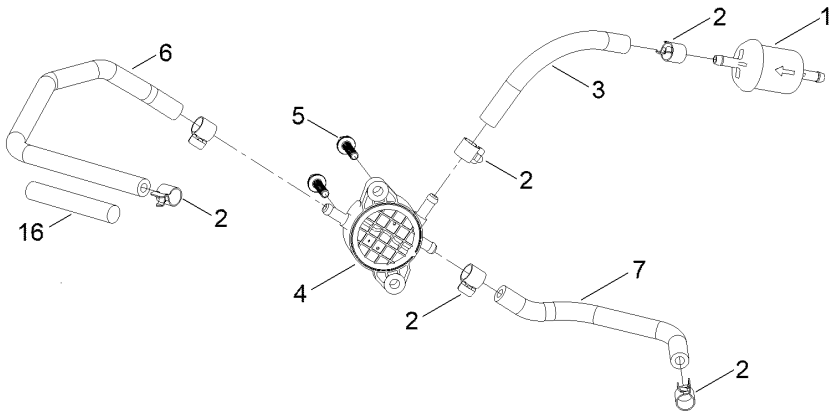




## Idler Arm Assembly No. 139-1087 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1086	1	Idler Arm ASM	7	109-6658	3	Nut-Flange, NI
2	138-2573	2	Bushing-Flange	8	323-15	1	Screw-HH
3	139-8060	1	Bushing, Idler	9	3231-5	1	Screw-CARR
4	132-9424	1	Pulley-Idler, Flat	10	132-4729	1	Anchor-Spring, Short
5	139-6690	1	Bushing, Idler Pivot	11	136-9028	1	Bolt-Shoulder, HWH
6	1-213069	3	Washer	12	104-8301	1	Nut-HF, NI

# Fuel System Assembly

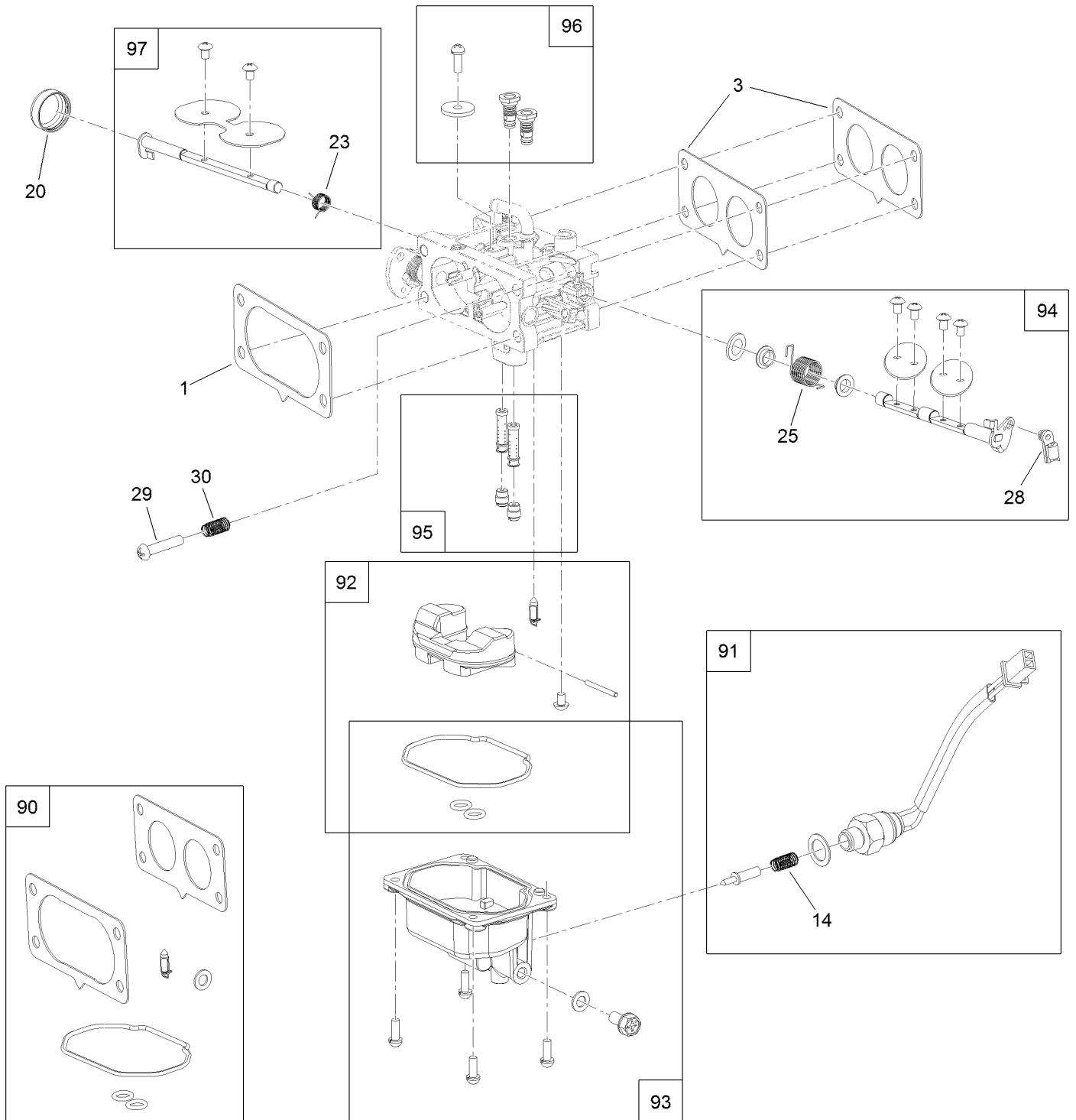


## Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-0717	1	Filter-Fuel	12	127-9246	2	Gasket-Carburetor
2	139-0719	6	Clamp-Fuel Hose	13	127-9247	1	Insulator-Carburetor
3	120-4371	1	Line-Fuel	14	133-9963	1	Linkage-Throttle
4	139-0684	1	Pump-Fuel	15	133-9964	1	Spring-Return, Throttle
5	120-4225	2	Screw-HHF	16	127-9355	1	Sleeve-Fuel Line Protector
6	127-9205	1	Hose-Fuel	96	136-7842	1	Carburetor Replacement Kit ASM
7	127-9207	1	Hose-Fuel	97	127-9290	1	Carburetor Repair Kit
8	127-9230	2	Gasket-Intake	98	127-9292	1	Solenoid Kit
9	120-4284	4	Screw-HHF	99	136-7838	1	High Altitude Kit ●
10	127-9244	1	Manifold-Intake				
11	127-9245	4	Stud				

● Not illustrated

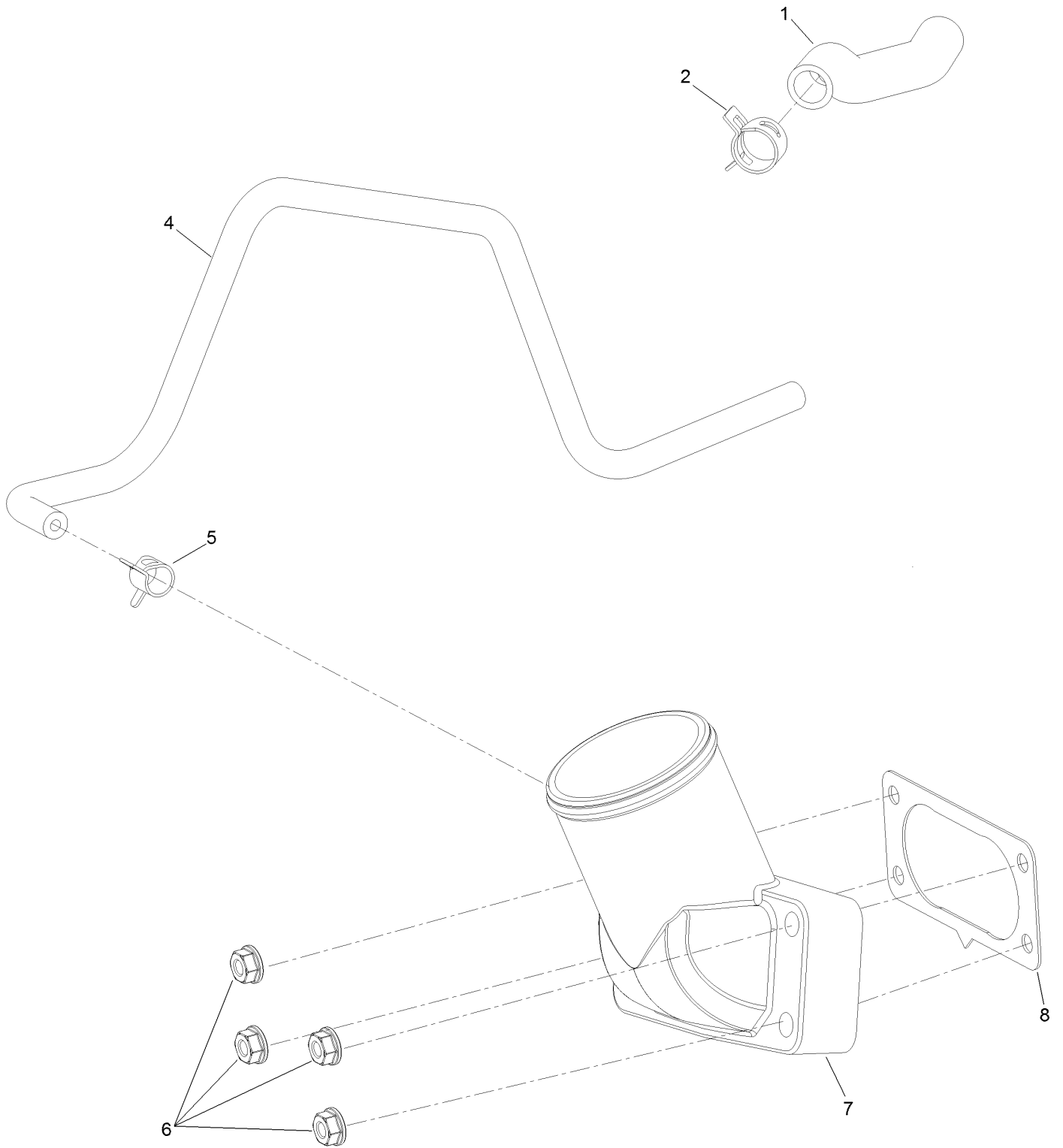
# Carburetor Assembly



## Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9251	1	Gasket-Carburetor	90	127-9290	1	Carburetor Repair Kit
3	127-9246	2	Gasket-Carburetor	91	127-9292	1	Solenoid Kit
14	127-9319	1	Spring	92	127-9340	1	Float Kit
20	127-9325	1	Cover-Shaft, Choke	93	127-9341	1	Bowl Kit
23	127-9328	1	Spring	94	133-9817	1	Throttle Shaft Kit
25	127-9330	1	Spring	95	136-7846	1	Nozzle And Jet Kit
28	127-9333	1	Clamp-Lock	96	136-7899	1	Idle Jet Kit
29	127-9334	1	Screw-PPH	97	127-9345	1	Choke Shaft Kit
30	127-9335	1	Spring				

# Air Intake and Filtration Assembly

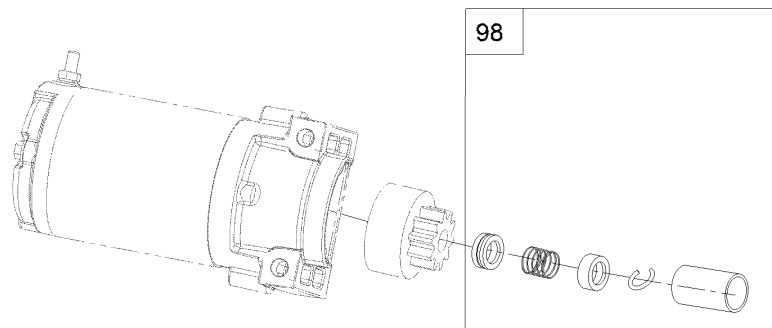
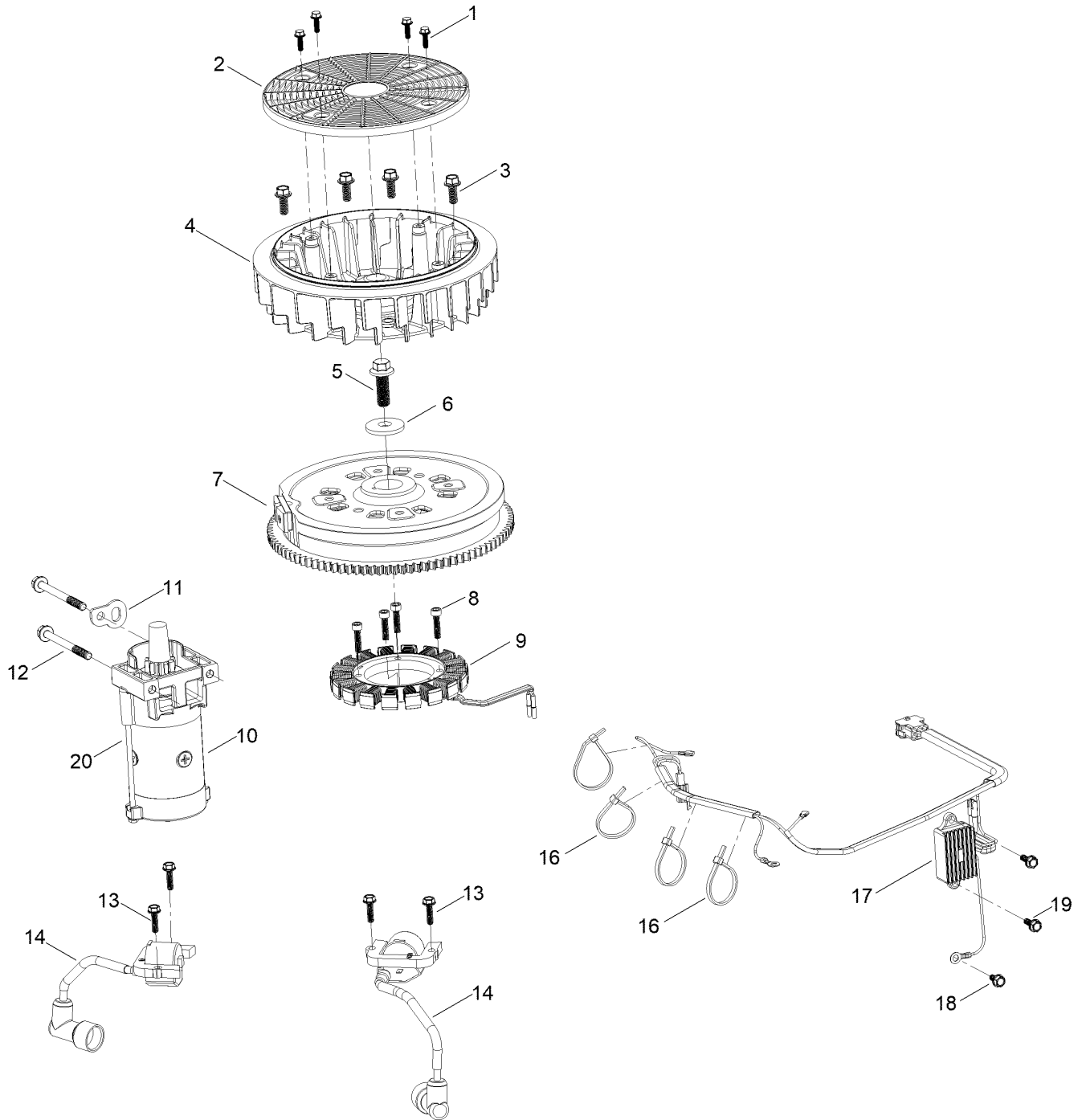


# Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9235	1	Tube-Breather
2	127-9234	2	Clamp-Hose
4	127-9253	1	Hose-Fuel
5	127-9187	1	Clamp-Hose

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	120-4236	4	Nut-Flange
7	136-9241	1	Manifold-Intake
8	127-9251	1	Gasket-Carburetor

# Ignition and Cooling Fan Assembly

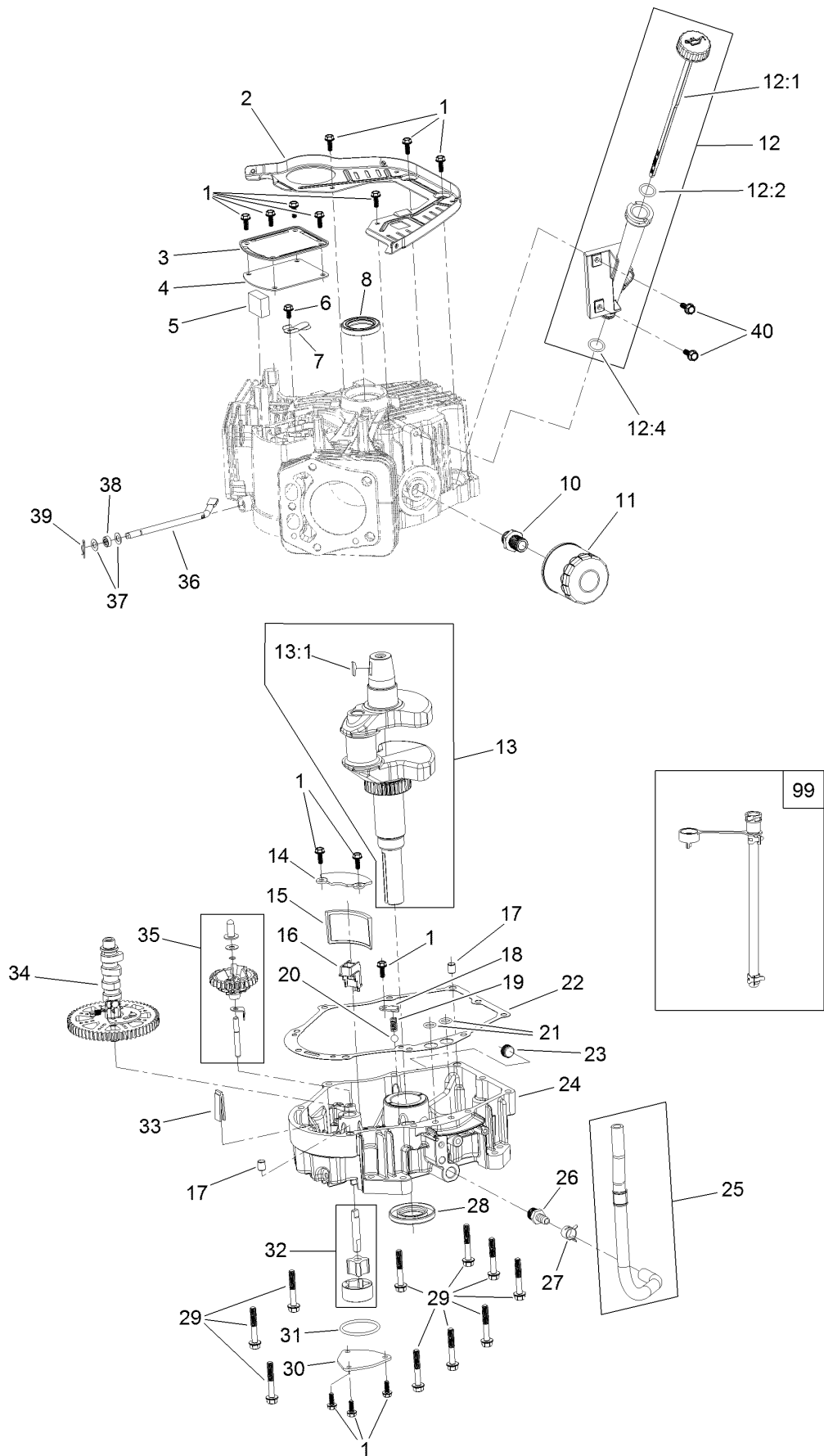




## Ignition and Cooling Fan Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9197	4	Screw-HWH	12	120-4231	2	Screw-HHF
2	127-9198	1	Screen-Rotating	13	121-0007	4	Bolt-Flange
3	127-9199	4	Screw-HWH	14	139-0720	2	Ignition Coil ASM
4	127-9200	1	Fan-Cooling	16	127-9220	4	Tie-Zip
5	127-9201	1	Screw-HWH	17	136-7879	1	Regulator-Voltage, W/Harness
6	127-9202	1	Washer-Spring	18	120-4216	1	Screw-HHF
7	127-9306	1	Flywheel	19	120-4232	2	Screw-HHF
8	127-9210	4	Screw-HSH	20	133-1562	1	Pinion-Starter
9	136-7876	1	Alternator	98	133-1566	1	Starter Repair Kit
10	136-7880	1	Motor-Starter				
11	127-9208	1	Bracket-Lift				

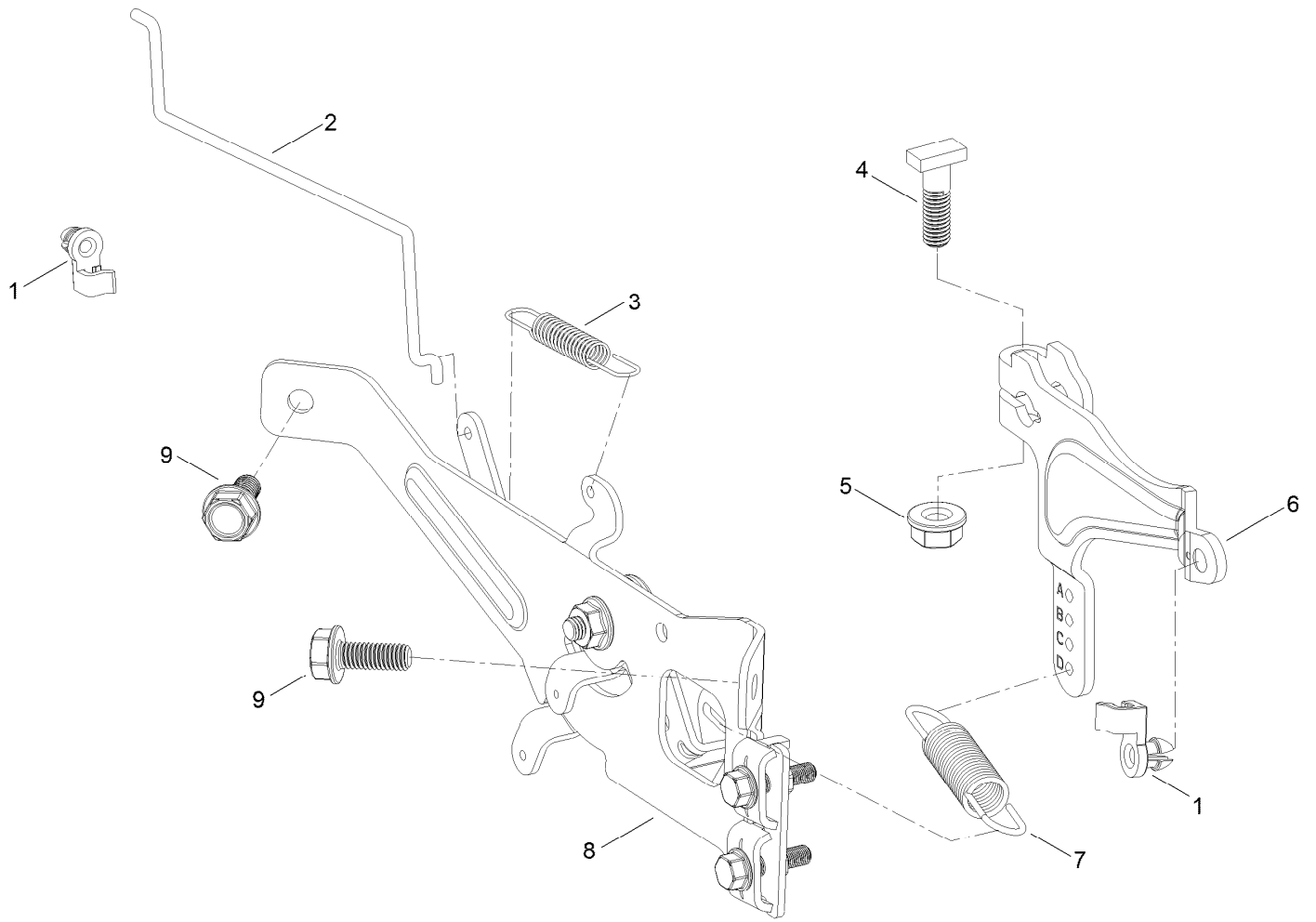
# Crankcase and Crankshaft Assembly



## Crankcase and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	14	Screw-HHF	20	127-9266	1	Valve-Ball
2	127-9212	1	Baffle	21	120-4262	2	O-Ring
3	127-9213	1	Cover-Breather	22	127-9267	1	Gasket-Cover, Crankcase
4	127-9214	1	Gasket-Breather	23	133-9805	1	Plug-Drain
5	127-9215	1	Filter-Breather	24	133-9806	1	Cover-Crankcase
6	120-4216	1	Screw-HHF	25	127-9293	1	Oil Drain Hose ASM
7	127-9217	1	Valve-Breather	26	127-9275	1	Fitting-Hose
8	120-4267	1	Seal-Oil	27	127-9276	1	Clamp-Hose
10	136-7884	1	Adaptor-Filter, Oil	28	127-9271	1	Seal
11	136-7848	1	Filter-Oil	29	121-0473	10	Screw-HHF
12	127-9218	1	Oil Tube ASM	30	127-9274	1	Cover-Oil Pump
12:1	127-9283	1	Dipstick	31	127-9273	1	O-Ring
12:2	127-9284	1	O-Ring	32	127-9272	1	Oil Pump ASM
12:4	127-9286	1	O-Ring	33	120-4275	1	Deflector-Oil, Rubber
13	127-9255	1	Crankshaft	34	133-1568	1	Camshaft
13:1	120-4320	1	Key-Woodruff	35	136-7882	1	Governor ASM
14	127-9261	1	Cover-Screen, Oil	36	127-9238	1	Shaft-Governor
15	127-9262	1	Screen-Oil	37	120-4258	2	Washer-Plain
16	127-9263	1	Retainer-Screen	38	120-4257	1	Seal-Oil
17	120-4274	2	Pin-Dowel	39	120-4256	1	Pin-Hair
18	127-9264	1	Plate-Retainer	40	120-4232	2	Screw-HHF
19	127-9265	1	Spring	99	144-0976	1	Oil Drain Service Kit

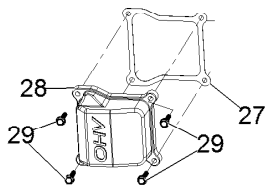
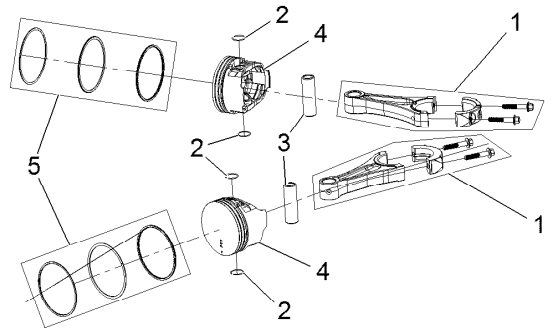
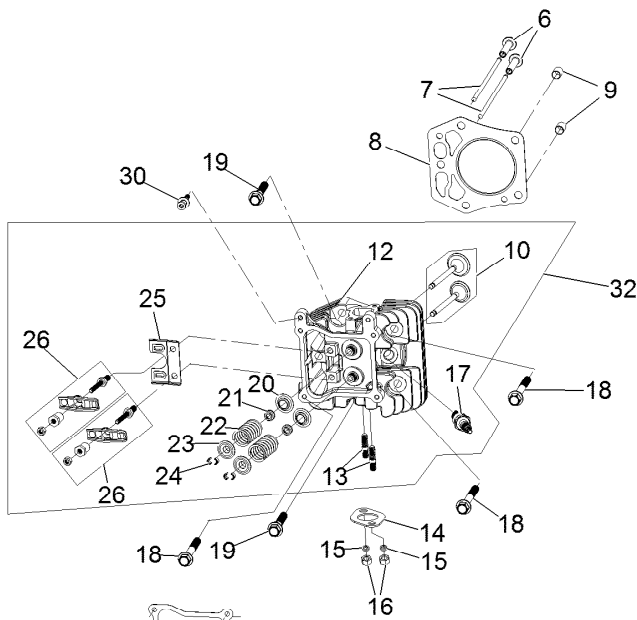
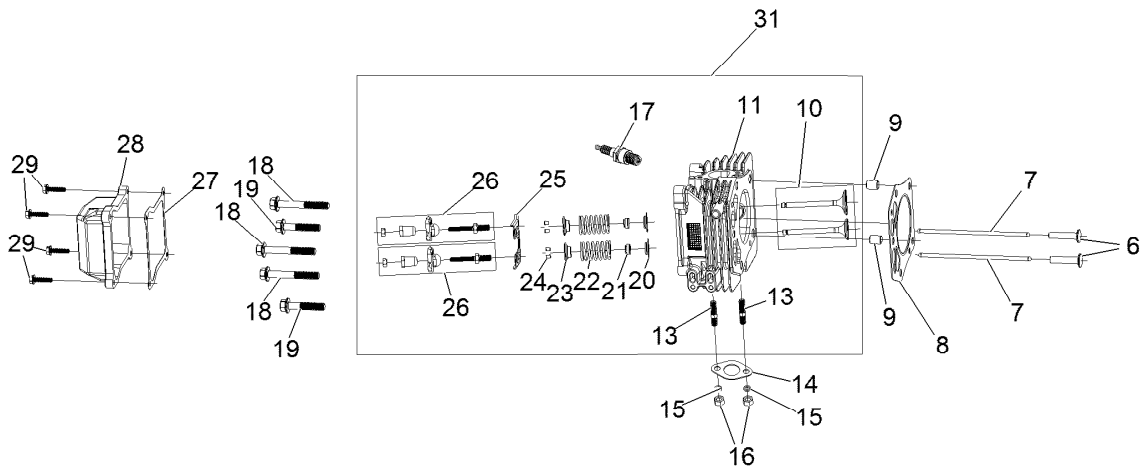
# Governor Control Assembly



## Governor Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9250	2	Clip-Linkage	6	133-9961	1	Arm-Governor
2	127-9242	1	Linkage-Choke	7	133-9962	1	Spring-Governor
3	127-9241	1	Spring-Governor	8	133-1570	1	Control Plate ASM
4	120-4238	1	Bolt-Arm, Governor	9	120-4232	2	Screw-HHF
5	120-4236	1	Nut-Flange				

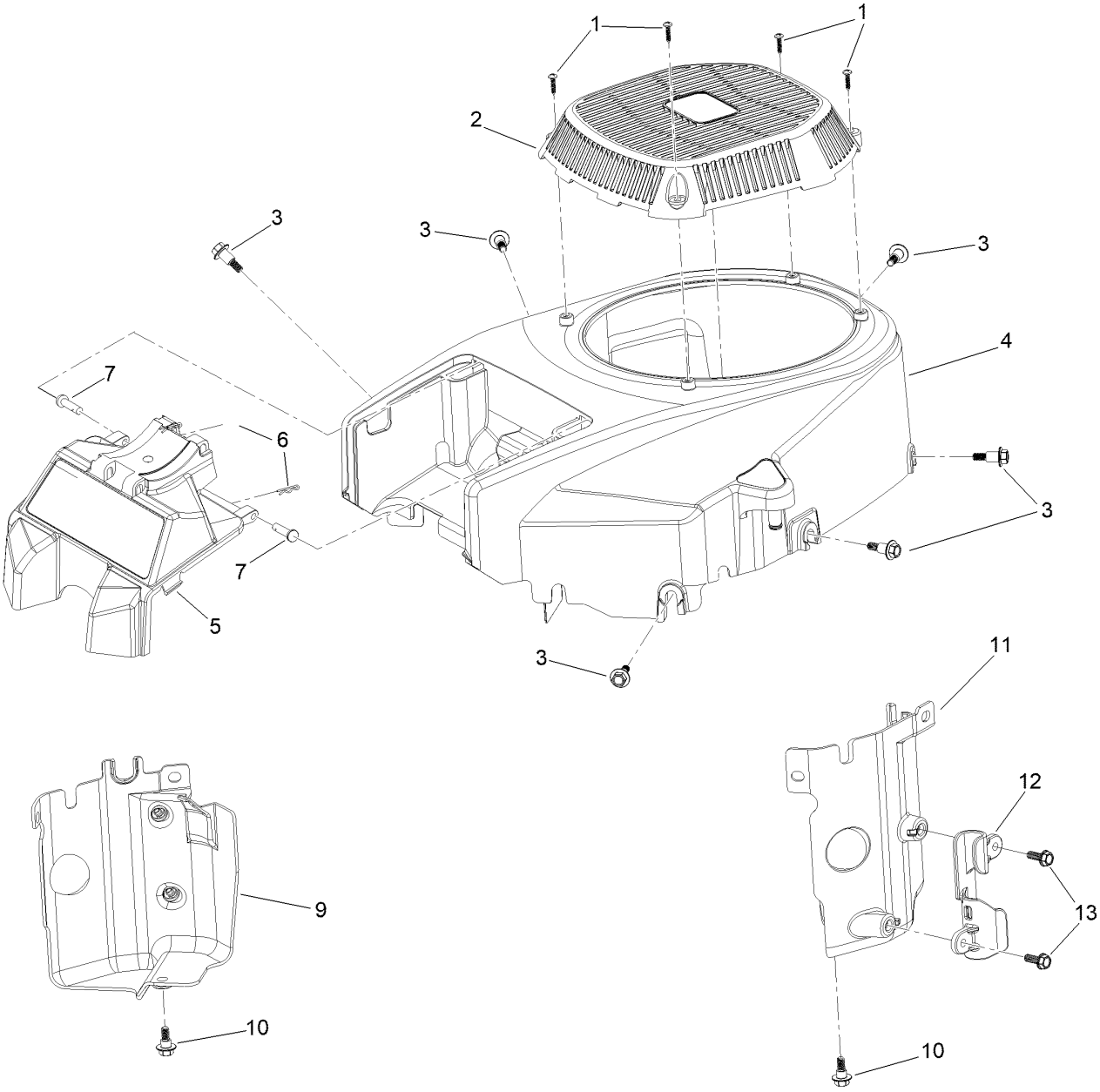
# Piston and Cylinder Head Assembly



## Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9256	2	Connecting Rod ASM	17	81-3250	2	Spark Plug
2	127-9258	4	Clip-Pin, Piston	18	127-9231	6	Screw-HWH
3	127-9257	2	Pin-Piston	19	127-9232	4	Screw-HWH
4	127-9259	2	Piston	20	120-4303	4	Seat-Spring, Valve
5	127-9260	2	Piston Ring Set	21	120-4304	4	Seal-Stem, Valve
6	127-9224	4	Lifter-Valve	22	120-4305	4	Spring-Valve
7	127-9225	4	Rod-Push	23	120-4306	4	Retainer-Spring, Valve
8	127-9226	2	Gasket-Head, Cylinder	24	120-4307	8	Keeper-Valve
9	127-9227	4	Pin-Dowel	25	127-9233	2	Plate-Guide, Push Rod
10	127-9228	2	Valve Set	26	136-7881	4	Rocker Arm ASM
11	133-9804	1	Head-Cylinder, Left	27	127-9295	2	Gasket-Valve Cover
12	133-9802	1	Head-Cylinder, Right	28	127-9050	2	Cover-Valve
13	121-0464	4	Stud-Exhaust	29	120-4225	8	Screw-HHF
14	120-4317	2	Gasket-Exhaust	30	120-4214	1	Screw-Shoulder, HH
15	127-9279	4	Washer-Lock, Split	31	136-7892	1	Complete Left Head ASM
16	121-0199	4	Nut-HH	32	136-7891	1	Complete Right Head ASM

# Blower Housing Assembly



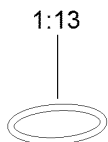
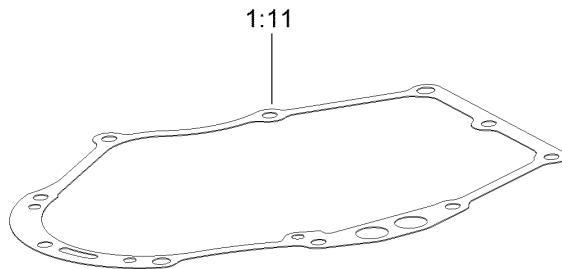
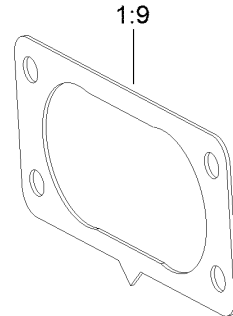
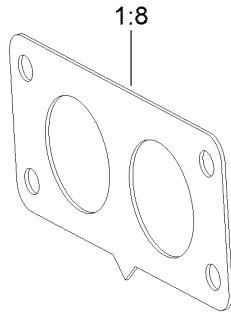
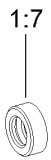
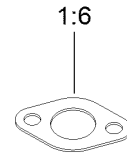
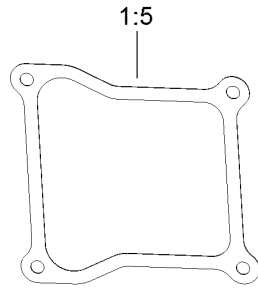
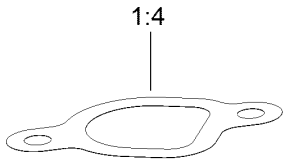
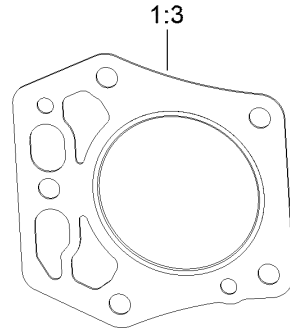
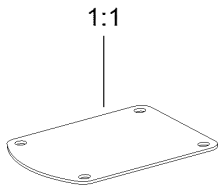


## Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1571	4	Screw-PPH, Plastic	7	127-9282	2	Pin
2	127-9045	1	Cover-Fan	9	136-7877	1	Baffle-Air, Left
3	127-9196	6	Screw-Shoulder, HWH	10	120-4210	2	Screw-Shoulder, HHF
4	133-1572	1	Shroud-Engine	11	136-7878	1	Baffle-Air, Right
5	136-5585	1	Support-Filter	12	127-9287	1	Cleat-Hose
6	127-9280	2	Pin-Hair	13	120-4232	2	Screw-HHF

# Gasket and Seal Kit

1



## Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9296	1	Gasket And Seal Kit	1:8	127-9246	2	Gasket-Carburetor
1:1	127-9214	1	Gasket-Breather	1:9	127-9251	1	Gasket-Carburetor
1:2	120-4267	1	Seal-Oil	1:10	120-4262	2	O-Ring
1:3	127-9226	2	Gasket-Head, Cylinder	1:11	127-9267	1	Gasket-Cover, Crankcase
1:4	127-9230	2	Gasket-Intake	1:12	127-9271	1	Seal
1:5	127-9295	2	Gasket-Valve Cover	1:13	127-9273	1	O-Ring
1:6	120-4317	2	Gasket-Exhaust	1:14	127-9284	1	O-Ring
1:7	120-4257	1	Seal-Oil	1:15	127-9286	1	O-Ring

# Attachments and Accessories

## For 77281 48in Z Master Professional 2000 Series Riding Mower

<b>Product Name</b>	<b>Model/Part</b>
Hypr-Oil 500 (quart) .....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Striper Kit.....	126-7882
Jack Kit.....	127-6666
Blade-Rotary, 16.5in (Hi Flow).....	133-2137
Blade-Rotary, Atomic 16.5.....	133-2160
Blade-Rotary, Recycling 16.5in.....	133-2163
Blade (6 Pack) 16.5in Hi Flow.....	133-2176
Blade (6 Pack) 16.5in Atomic.....	133-2182
Spark Arrestor, 1.25 I.D. ....	137-8098
Tweel-Turf.....	139-3649
Recycler Kit .....	139-6650
Asm-semi Pneumatic 13x6.50-6.....	140-4896
Trimmer Mount .....	144-2665
Jack Mount Kit.....	144-2676
Hardtop Sun Canopy .....	144-3719
Handle Extension Kit .....	145-3615
Bucket Mount Kit, Z Master 2000 or 4000 Series Riding Mower .....	147-6345
Universal Mount Kit, Z Master 2000 or 4000 Series Riding Mower .....	147-6346
Kit-Baffle, Turbo Force 48.....	147-7360
Kit-Arm Rest .....	147-7397
Kit-2in Reciever Hitch .....	161-2810
Bagger Kit, Z Master 2000 / 4000 .....	78439
Z 4000 48in Completion Kit.....	78464

**Notes:**

**Notes:**

**Notes:**



**Count on it.**