Installation Instructions

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	-	Prepare the machine for installation.
	Upper mount bracket	1	
	Screw (5/16 inch)	3	
	Slot bracket	1	
	Carriage bolt (1/4 x 3/4 inch)	2	
2	Nut (1/4 inch)	4	Install the upper bracket assembly.
	Large fist clamp	1	
	Large backer plate	1	
	Hex-head flange screw (1/4 x 1-1/2 inches)	2	
	Lower mount bracket	1	
	Screw (5/16 inch)	2	
	Adjustment plate	1	
	Carriage bolt (1/4 x 3/4 inch)	2	
3	Nut (1/4 inch)	4	Install the lower mount bracket.
•	Small fist clamp	1	
	Small backer plate	1	
	Hex-head flange screw (1/4 x 1-1/2 inches)	2	
4	No parts required		Complete the installation.





Preparing the Machine

No Parts Required

Procedure

- 1. Park the machine on a level surface.
- 2. Disengage the drives and the power take-off.
- 3. Shut off the machine and remove the key.
- 4. Wait for all moving parts to stop.
- 5. Turn the battery-disconnect switch to the OFF position.
- 6. Lower the platform.
- 7. Loosen the twist knobs on each side of the machine.

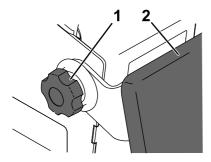
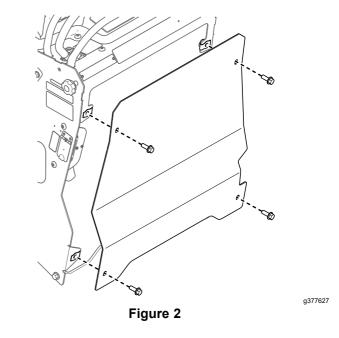


Figure 1

- 1. Twist knob
- 2. Cushion
- 8. Lower the cushion to the platform.
- 9. Remove the rear access cover.



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Installing the Upper Bracket Assembly

Parts needed for this procedure:

1	Upper mount bracket
3	Screw (5/16 inch)
1	Slot bracket
2	Carriage bolt (1/4 x 3/4 inch)
4	Nut (1/4 inch)
1	Large fist clamp
1	Large backer plate
2	Hex-head flange screw (1/4 x 1-1/2 inches)

Procedure

1. On the left side of the machine, measure and mark the 3 holes as shown below.

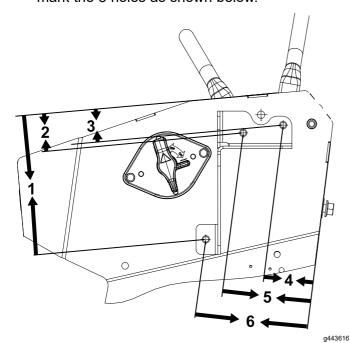


Figure 3

- 4. 6.4 cm (2.52 inches)
- 17.6 cm (6.93 inches)
 4.6 cm (1.82 inches)
- 3. 4.1 cm (1.61 inches)
- 5. 11.4 cm (4.5 inches)
- 6. 14.5 cm (5.71 inches)

A WARNING

Using a drill without proper eye protection may allow debris to enter the eye, causing injury.

When drilling, always wear eye protection.

2. Use a drill bit (9/32 inch) to drill through the 3 marked hole locations.

Note: When drilling, avoid pushing the drill bit too far beyond the plate.

- 3. Use compressed air to remove the metal shavings from drilling.
- 4. Use 3 screws (5/16 inch) to secure the upper mount bracket to the machine.

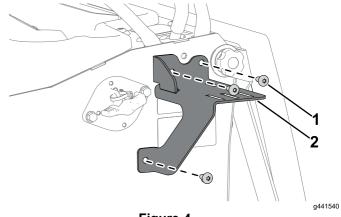


Figure 4

- 1. Screw (5/16 inch)
- 2. Upper mount bracket
- 5. Use 2 carriage bolts (1/4 x 3/4 inch) and 2 nuts (1/4 inch) to secure the slot bracket to the upper mount bracket.

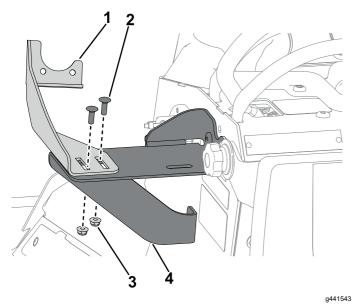


Figure 5

- 1. Slot bracket
- 2. Carriage bolt (1/4 x 3/4 inch)
- 3. Nut (1/4 inch)
 - 4. Upper mount bracket
- 6. Use 2 hex-head flange screws (1/4 x 1-1/2 inches) and 2 nuts (1/4 inch) to secure the large fist clamp and large backer plate to the slot bracket.

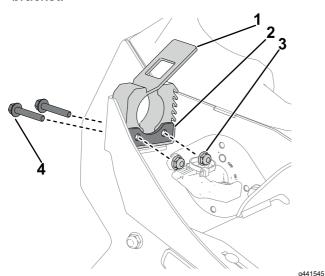


Figure 6

- 1. Large fist clamp
- 2. Large backer plate
- 3. Nut (1/4 inch)
- 4. Hex-head flange screw (1/4 x 1-1/2 inches)

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Installing the Lower Mount Bracket

Parts needed for this procedure:

1	Lower mount bracket
2	Screw (5/16 inch)
1	Adjustment plate
2	Carriage bolt (1/4 x 3/4 inch)
4	Nut (1/4 inch)
1	Small fist clamp
1	Small backer plate
2	Hex-head flange screw (1/4 x 1-1/2 inches)

Procedure

1. Using the lower mount bracket as a template, mark the 2 holes as shown below.

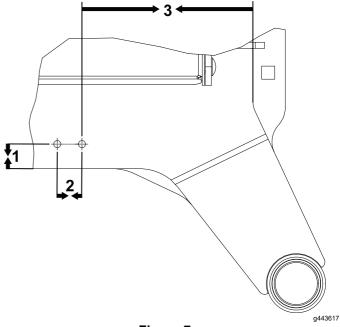


Figure 7

- 1. 2.54 cm (1 inch)
- 2. 2.54 cm (1 inch)
- 3. 17.6 cm (6.93 inches)

A WARNING

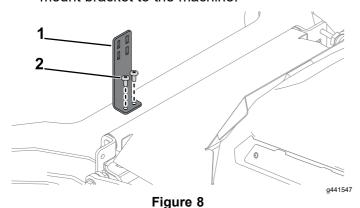
Using a drill without proper eye protection may allow debris to enter the eye, causing injury.

When drilling, always wear eye protection.

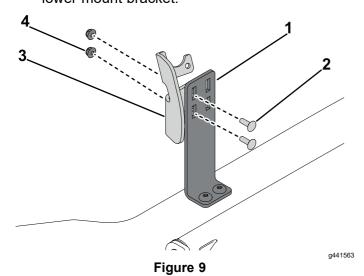
Use a 9/32 inch drill bit to drill through the 2 marked hole locations.

Note: Do not push the drill bit too far past the plate when drilling.

3. Use 2 screws (5/16 inch) to secure the lower mount bracket to the machine.



- 1. Lower mount bracket
- 2. Screw (5/16 inch)
- 4. Use compressed air to remove the metal shavings from drilling.
- 5. Use 2 carriage bolts (1/4 x 3/4 inch) and 2 nuts (1/4 inch) to secure the adjustment plate to the lower mount bracket.



- 1. Lower mount bracket
- Carriage bolt (1/4 x 3/4 inch)
- 3. Adjustment plate
- 4. Nut (1/4 inch)

6. Use 2 hex-head flange screws (1/4 x 1-1/2 inches) and 2 nuts (1/4 inch) to secure the small backer plate and small fist clamp to the adjustment plate.

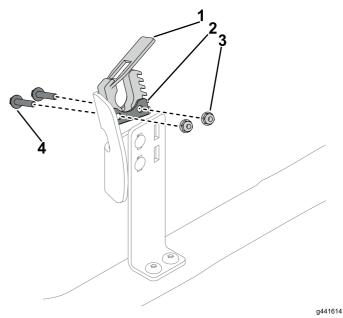


Figure 10

- 1. Small fist clamp
- Small backer plate
- 3. Nut (1/4 inch)
- 4. Hex-head flange screw (1/4 x 1-1/2 inches)



Completing the Installation

No Parts Required

Procedure

Install the rear access cover.

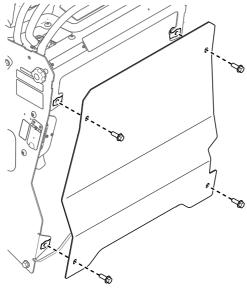


Figure 11

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- 2. Raise the cushion to the platform.
- 3. Tighten the twist knobs on each side of the machine.

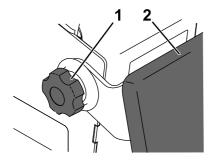


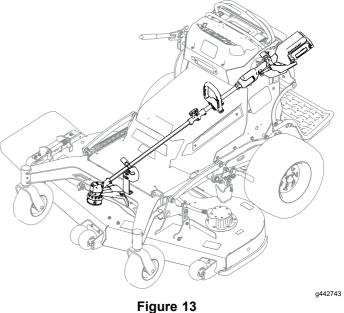
Figure 12

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- 1. Twist knob
- 2. Cushion
- 4. Adjust the upper and lower plates to fit your trimmer as needed.
- Turn the battery-disconnect switch to the ON position.

Figure 13 illustrates the correct position of the trimmer on the rack.

Note: Position the upper trimmer handle so that is held in place by the upper clamp.



Notes:

