

Hub Assembly Kit

Greensmaster® 3360 or 3370 eTriFlex Traction Unit with 3WD

Model No. 147-3131

Installation Instructions

Installation

Preparing the Machine

No Parts Required

Procedure

- 1. Park the machine on a level surface.
- 2. Engage the parking brake.
- 3. Lower the cutting units.
- 4. Shut off the machine and remove the key.
- Disconnect the main-power connectors; refer to your machine Operator's Manual.

Raising the Machine

No Parts Required

Procedure

Raise the machine; refer to the pre-maintenance section of your machine Operator's Manual.

Remove the Rear Wheel

No Parts Required

Procedure

Remove the 4 lugnuts (Figure 1) that secure the wheel to the wheel-hub assembly.

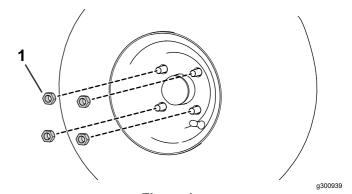


Figure 1

- 1. Lugnut
- Remove the wheel from the machine.



Removing the Existing Hub Installing the Hub Assembly **Assembly**

No Parts Required

Procedure

Remove the dust cap from the hub assembly (Figure 2).

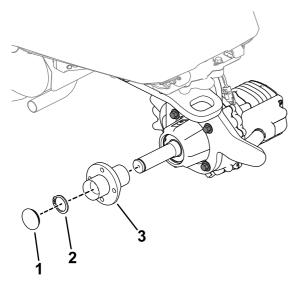


Figure 2

- Dust cap with O-ring
- 3. Hub assembly

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- Snap ring
- Remove the snap ring and twist the hub assembly off the shaft in a counterclockwise (forward) direction.

Parts needed for this procedure:

1	Hub assembly
1	Dust cap
1	O-ring
1	Snap ring
2	Thrust washer
1	Bearing

Procedure

Install the hub assembly, thrust washers, bearing, snap ring, and dust cap with O-ring on the axle shaft (Figure 3).

When you install the snap ring, compress the wave washer in the hub assembly.

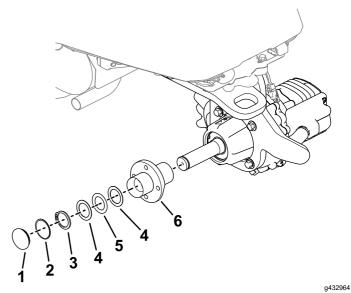


Figure 3

- 4. Thrust washers
- 5. Bearing
- 6. Hub assembly

3. Snap ring

Dust cap



Greasing the Hub Assembly Completing the Installation

No Parts Required

Procedure

Grease the hub assembly; refer to Greasing the Hub Assembly (page 3).



Installing the Rear Wheel

No Parts Required

Procedure

Use the previously removed lugnuts to secure the wheel to the hub (Figure 4).

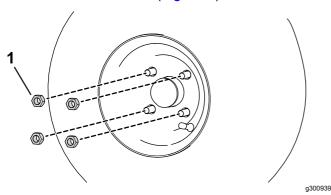


Figure 4

- 1. Lugnut
- Torque the lugnuts (in a crossing pattern as shown in Figure 5) to 108 to 122 N·m (80 to 90 ft-lb).



Figure 5

No Parts Required

Procedure

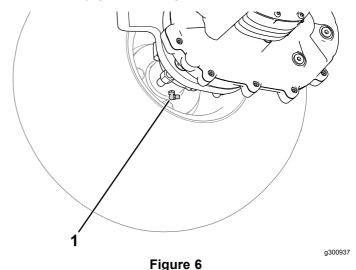
- 1. Lower the machine to the ground.
- 2. Connect the main-power connectors; refer to your machine Operator's Manual.

Maintenance

Greasing the Hub Assembly

Service Interval: Every 100 hours

Use No. 2 lithium grease to lubricate the hub assembly. Refer to Figure 6 for the location of the hub-assembly grease fitting.



1. Grease fitting

