



## 8 and 11 Blade 4 Bolt Cutting Unit for Greensmaster® 3200 Series

Model No. 04480—200001201 and Up

Model No. 04481—200001201 and Up

### Parts Catalog

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#### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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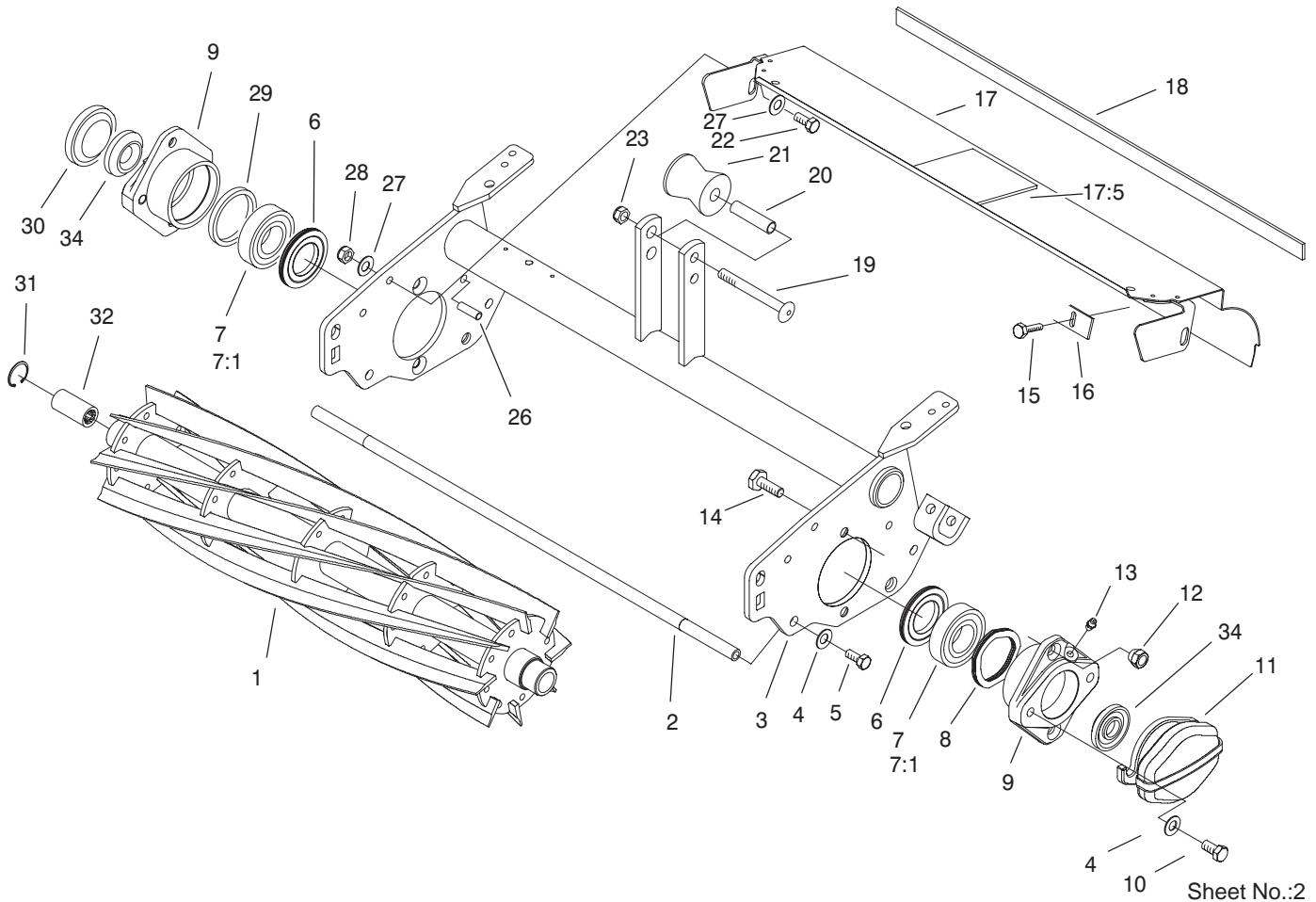
## Accessories

Description	Model / Part No.	Description	Model / Part No.
11 Blade Reel Assembly (only on: 04480) ..	94-8037	Front Roller .....	04486
8 Blade Reel Assembly (only on: 04481) ...	94-8039	Groomer Kit .....	04490
8 Blade Reel Heavy Duty Assembly .....	98-2182	Rear Roller .....	04488
5 Blade Reel Heavy Duty Assembly .....	98-2181	Rear Roller Brush Kit (for units without groomers) .....	04489
Front Roller Scraper/Brush .....	95-1625	Rear Roller Brush Kit (for units with groomers installed) .....	04491
High Height-of-Cut Kit .....	99-1496		
Rear Roller Scraper Kit .....	95-1600		

## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR .....	as required	INC .....	incorporated
ASM .....	assembly	LH .....	left hand
CARR .....	carriage	NI .....	nylon insert
DEG .....	degrees	PPH .....	Phillips pan head
FH .....	flat head	PTH .....	Phillips truss head
GA .....	gauge	PTO .....	power take off
HF .....	hex flange	RH .....	right hand
HH .....	hex head	SFH .....	slotted fillister head
HHF .....	hex head flange	SHH .....	slotted hex head
HLH .....	hex lag head	SQH .....	square head
HJ .....	hex jam	SHWH .....	slotted hex washer head
HOC .....	height-of-cut	SPH .....	slotted pan head
HS .....	hex socket	SRH .....	slotted round head
HSBH .....	hex socket button head	STD .....	standard
HSFH .....	hex socket flat head	TAP .....	self tapping
HSH .....	hex socket head	TTH .....	Torx truss head
HWH .....	hex washer head	WH .....	wing head
HWHTF .....	hex washer head thread forming		

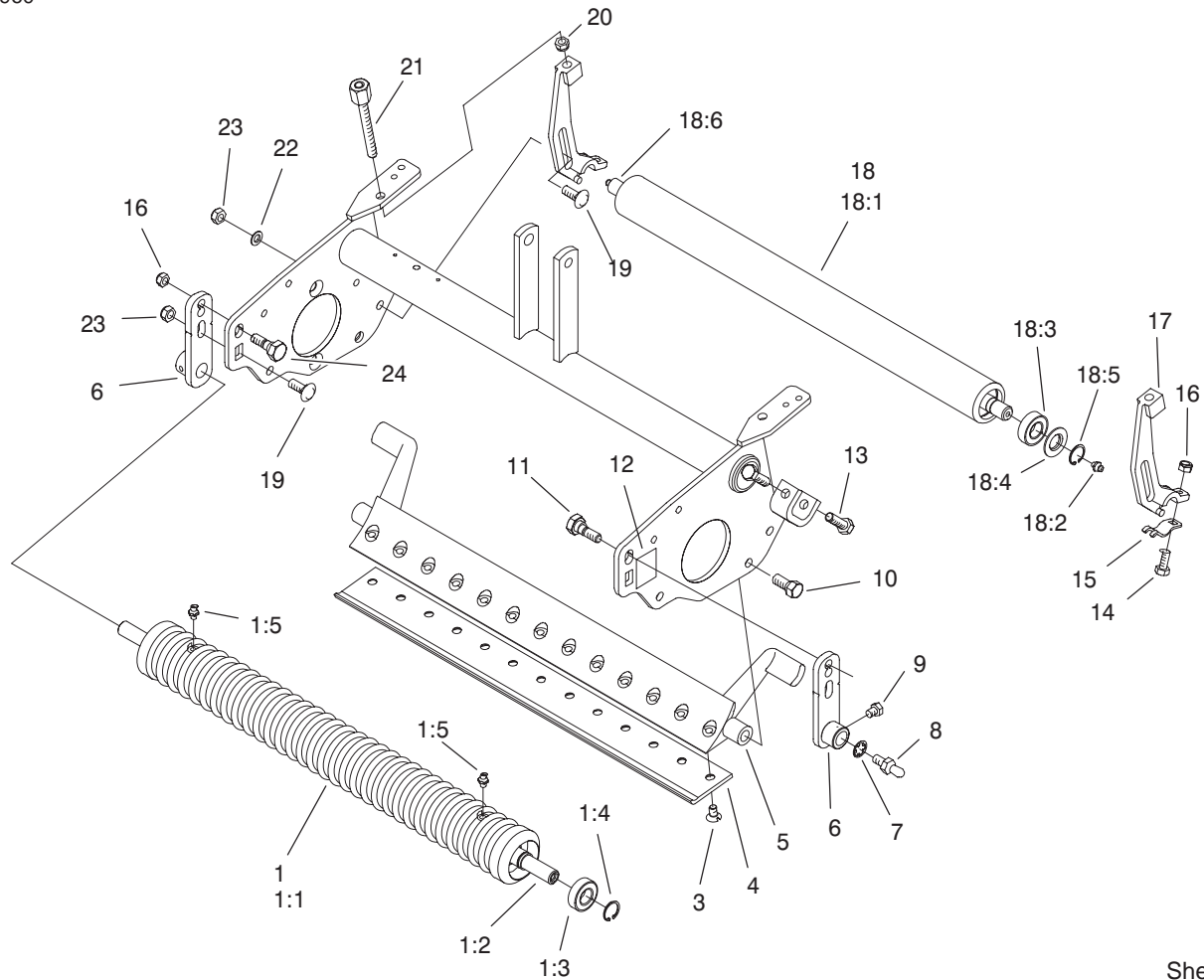


## Reel Assembly

Ref. No.	Part No.	Qty.	Description
1	94-8039	1	8 Blade Reel ASM (only on: 04480)
*1	94-8037	1	11 Blade Reel ASM (only on: 04481)
2	98-2196	1	Rod - Shield
3	95-1635-01	1	Reel Frame ASM
4	3256-24	4	Washer-Flat
5	33115-020	2	Screw-HH
6	94-8908	2	Seal - Grease
7		2	Bearing, Packed w/Grease
7:1	93-2489	1	Bearing
8	94-4543	1	Spring-Wire, Flat
9	94-4545	2	Housing-Bearing
10	93-2569	4	Screw-HHF
11	95-1642-01	1	Weight - Counter
12	93-2454	4	Nut - Tapered, Lock
13	302-5	2	Fitting - Grease
14	95-0745	4	Screw - Tapered
15	104-2065	5	Screw-HWH
16	36-7260	1	Bar-Off, Cut
17	99-4197	1	Rear Shield ASM
17:5	99-1456	1	Pad-Unit, Cutting
18	95-1636	1	Strip - Seal
19	104-2092	1	Screw-HSBH
20	93-2464	1	Spacer - Roller

Ref. No.	Part No.	Qty.	Description
21	93-2463	1	Roller - Lift
22	33114-020	2	Screw-HH
23	33025-00	1	Nut-Lock
26	32121-123	2	Pin-Roll
27	3256-74	4	Washer-Flat
28	33024-00	2	Nut-Lock
29	94-4544	1	Spacer
30	2410-30	1	Cap-Plastic
31	32120-37	1	Ring-Retaining
32	94-4507	1	Coupler - Splined
34	104-2067	2	Spacer-End, Motor

\* Not illustrated



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## Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	99-4211	1	Front Roller ASM
1:1	99-4147	1	Roller-Wiehle
1:2	93-2470	1	Shaft - Roller
1:3	93-2559	2	Bearing - Ball
1:4	93-2525	2	Ring - Retaining
1:5	302-5	2	Fitting - Grease
3	57-4910	13	Screw
*4	63-8600	1	Bedknife
*4	93-4262	1	Bedknife - Micro
4	93-4263	1	Bedknife - Tournament
*4	93-4264	1	Bedknife - 1/8 Cut
*4	94-6392	1	Bedknife-High Cut
5	93-2576-01	1	Bedbar
6	94-8170	2	Bracket - Front
7	3254-6	2	Washer-Lock, Int.
8	94-2958	2	Stud-Ball
9	33113-012	2	Screw-HH
10	217-74	2	Bolt-Wheel
11	95-1618	1	Bolt-Shoulder
12	94-8169	2	Decal-Position, Bracket
13	33114-030	4	Screw-HH
14	33114-020	2	Screw-HH
15	99-8168	2	Collar-HOC
16	33024-00	4	Nut-Lock

Ref. No.	Part No.	Qty.	Description
17	95-1638	2	Bracket-Rear, HOC Adj
18	95-2910	1	Roller ASM
18:1	95-2913	1	Roller Tube ASM
18:2	302-5	2	Fitting - Grease
18:3	85-9970	2	Bearing
18:4	85-7190	2	Washer - Shield
18:5	32151-12	2	Ring-Retaining
18:6	95-2912	1	Shaft - Roller
19	33125-025	4	Screw-CARR
20	3296-5	2	Nut-Lock, NI
21	95-1633	2	HOC Adjust ASM
22	3256-46	2	Washer-Flat
23	33025-00	4	Nut-Lock
24	95-1617	1	Bolt-eccentric

\* Not illustrated

# Maintenance Record

Date								

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