Form No. 3433-882 Rev C

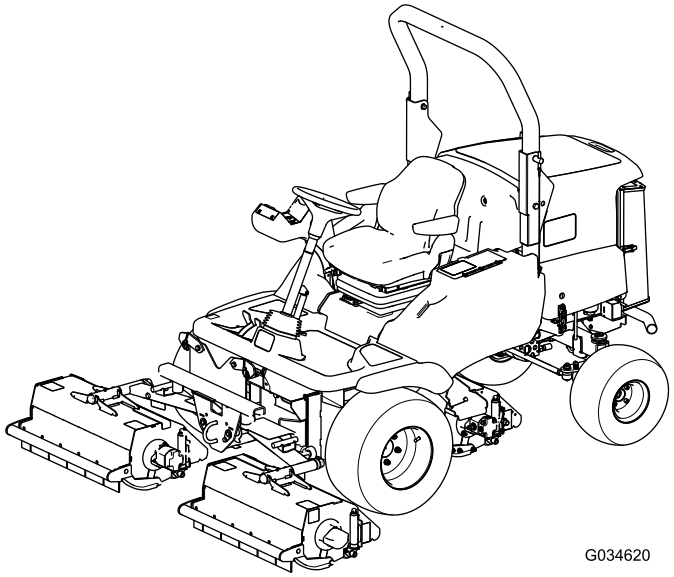
TORO®

Count on it.

Operator's Manual

LT-F3000 Heavy-Duty Triple Turf Flail Mower

Model No. 30659—Serial No. 405500001 and Up



G034620

Register at www.Toro.com.
Original Instructions (EN)

CE

This product complies with all relevant European directives. For details, please see the separate product specific Declaration of Conformity (DOC) sheet.

Introduction

This machine is a ride-on, flail lawn mower intended to be used by professional, hired operators in commercial applications. It is primarily designed for cutting grass on well-maintained turf. Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit www.toro.com/en-gb for more information, including safety tips, training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

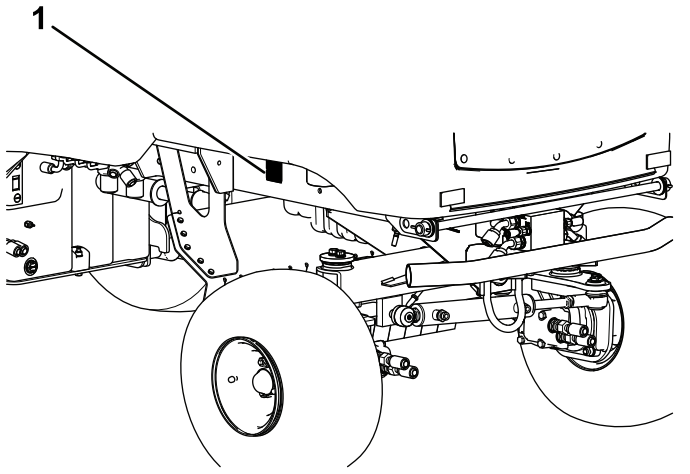


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Figure 1

1. Model and serial number location

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (Figure 2), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.

g000502

Figure 2

Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

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Contents

Safety

This machine has been designed in accordance with EN ISO 5395.

General Safety

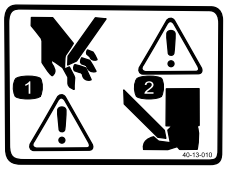
This product is capable of amputating hands and feet and of throwing objects.

- Read and understand the contents of this *Operator's Manual* before starting the engine.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.
- Do not put your hands or feet near moving components of the machine.
- Do not operate the machine without all guards and other safety protective devices in place and functioning properly on the machine.
- Keep bystanders and children out of the operating area. Never allow children to operate the machine.
- Shut off the engine, remove the key, and wait for all movement to stop before you leave the operator's position. Allow the machine to cool before adjusting, servicing, cleaning, or storing it.

Improperly using or maintaining this machine can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety-alert symbol ⚠, which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with these instructions may result in personal injury or death.

Safety and Instructional Decals

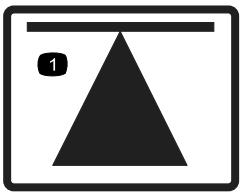
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



decal40-13-010

40-13–010

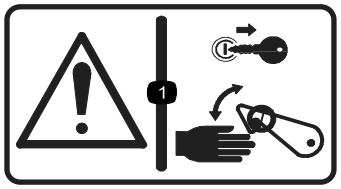
1. Cutting hazard of hand
2. Cutting hazard of foot



decal70-13-072

70-13-072

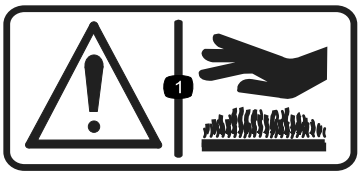
1. Jacking point



decal70-13-077

70-13-077

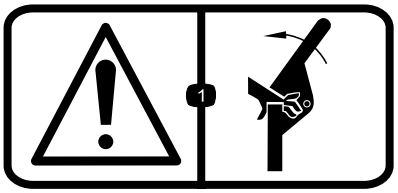
1. Warning—shut off the engine and remove the ignition key before releasing or operating safety latches.



decal950889

950889

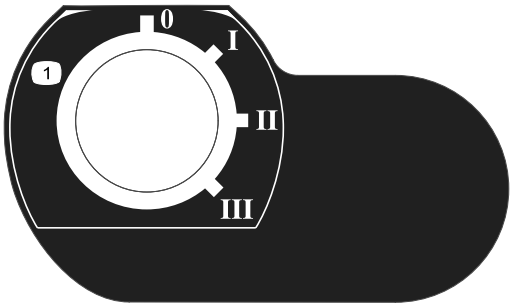
1. Warning—hot surfaces.



decal111-0773

111-0773

1. Warning—crushing of fingers, force applied from side.



decal111-3344

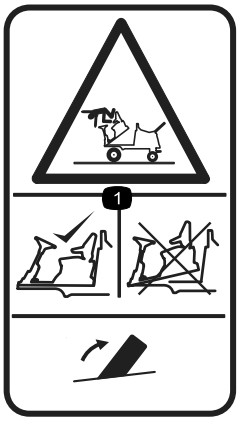
111-3344

1. Ignition switch

decal111-3562

111-3562

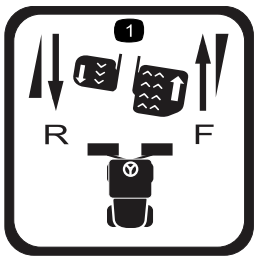
1. Press the pedal to adjust the steering wheel angle.



decal111-3566

111-3566

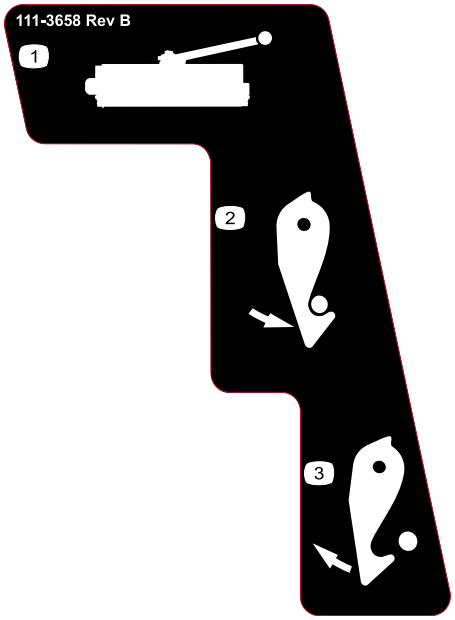
1. Falling, crushing hazard—ensure that the operator-platform latch is engaged before operating.



decal111-3567

111-3567

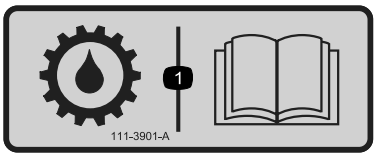
1. Pedal operation



decal111-3658

111-3658

1. Cutterhead
2. Latch
3. Unlatch



decal111-3901

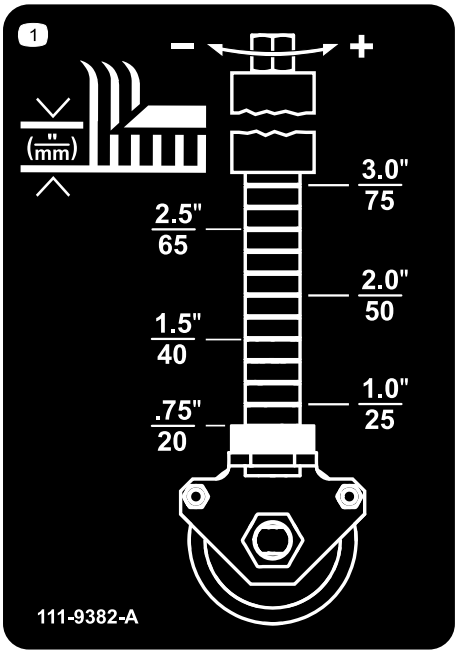
111-3901

1. Transmission fluid—read the *Operator's Manual*.

decal111-3902

111-3902

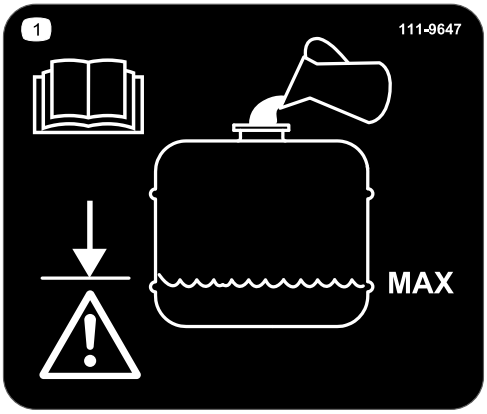
1. The fan can cut your hand; warning
2. Hot surfaces; read the *Operator's Manual*.



decal111-9382

111-9382

1. Height-of-cut chart



decal111-9647

111-9647

1. Read the *Operator's Manual*—fill to the maximum level; do not overfill.

decal111-9648

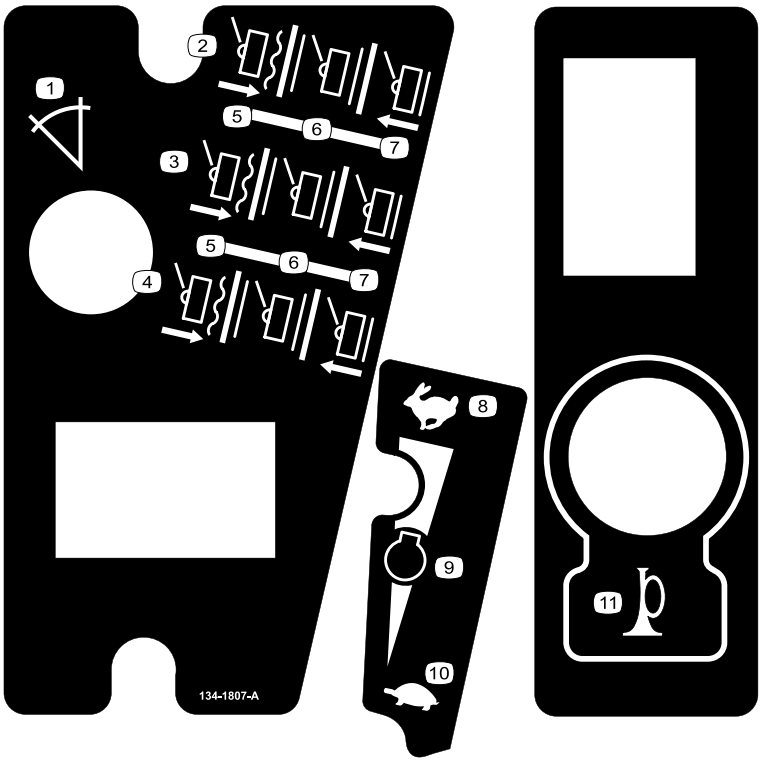
111-9648

1. Warning—read the *Operator's Manual*; torque the nuts to 45 N·m (33 ft-lb).

decal117-3276

117-3276

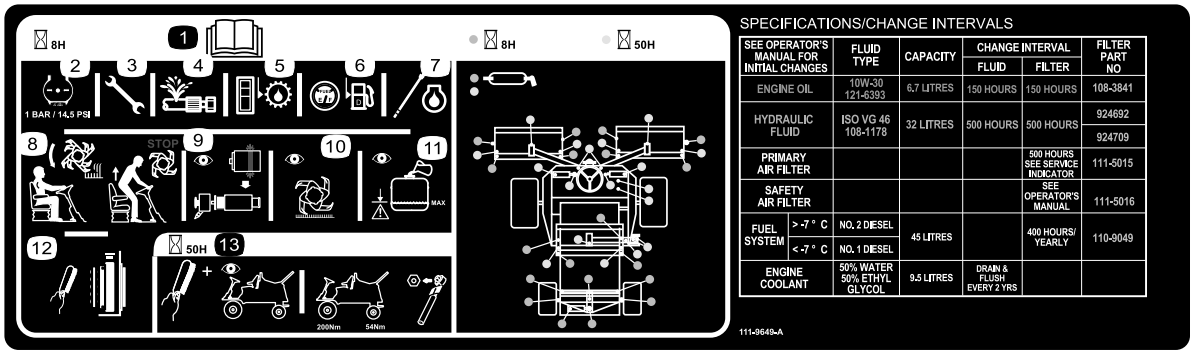
1. Engine coolant under pressure
2. Explosion hazard—read the *Operator's Manual*.
3. Warning—do not touch the hot surface.
4. Warning—read the *Operator's Manual*.



decal134-1807

134-1807

1. Slope indicator
2. Right cutting unit controls
3. Center cutting unit controls
4. Left cutting unit controls
5. Lower/float
6. Transport
7. Raise
8. Fast
9. Engine speed
10. Slow
11. Horn



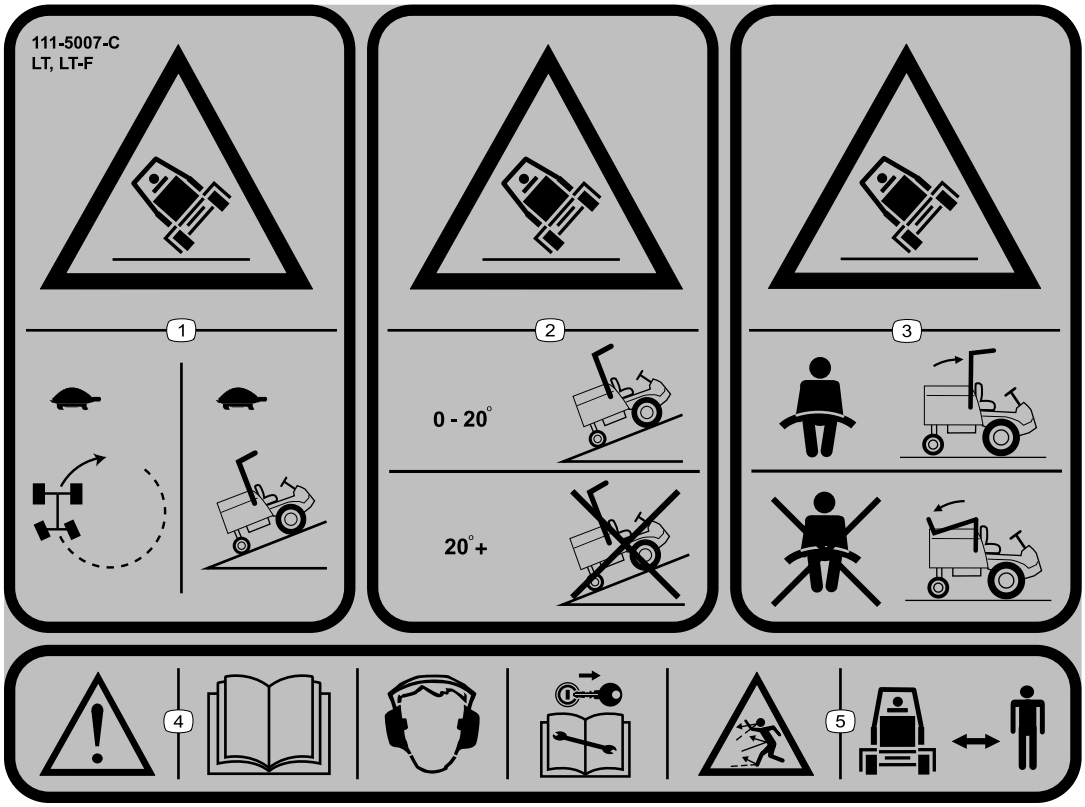
SPECIFICATIONS/CHANGE INTERVALS

SEE OPERATOR'S MANUAL FOR INITIAL CHANGES		FLUID TYPE	CAPACITY	CHANGE INTERVAL		FILTER PART NO
				FLUID	FILTER	
ENGINE OIL		10W-30 121-6393	6,7 LITRES	150 HOURS	150 HOURS	108-3841
HYDRAULIC FLUID		ISO VG 46 108-1178	32 LITRES	500 HOURS	500 HOURS	924692
						924709
PRIMARY AIR FILTER					500 HOURS SEE SERVICE INDICATOR	111-5015
SAFETY AIR FILTER					SEE OPERATOR'S MANUAL	111-5016
FUEL SYSTEM	> -7 ° C	NO. 2 DIESEL	45 LITRES		400 HOURS/ YEARLY	110-9049
	< -7 ° C	NO. 1 DIESEL				
ENGINE COOLANT		50% WATER 50% ETHYL GLYCOL	9.5 LITRES	DRAIN & FLUSH EVERY 2 YRS		

decal111-9649

111-9649

1. Read the *Operator's Manual* for more information on service and maintenance.
2. Tire pressure—1 bar (14.5 psi)
3. Check all fasteners.
4. Check for hydraulic leaks.
5. Check the transmission-oil level.
6. Check the fuel level.
7. Check the oil level.
8. Ensure the blades stop when you leave the operating position.
9. Check the air filter.
10. Inspect the blades for wear.
11. Ensure the bottle is filled to the low line.
12. Clean the cooling system.
13. Clean the machine and torque the front wheel to 200 N·m and the rear wheel to 54 N·m.



decal111-5007

111-5007

Note: This machine complies with the industry standard stability test in the static lateral and longitudinal tests with the maximum recommended slope indicated on the decal. Review the instructions for operating the machine on slopes in the *Operator's Manual* as well as the conditions in which you would operate the machine to determine whether you can operate the machine in the conditions on that day and at that site. Changes in the terrain can result in a change in slope operation for the machine. If possible, keep the cutting units lowered to the ground while operating the machine on slopes. Raising the cutting units while operating on slopes can cause the machine to become unstable.

1. Tipping hazard—drive slowly when turning or going up slopes.
2. Tipping hazard—only drive up slopes that are between 0 and 20°; do not drive up slopes that are greater than 20°.
3. Tipping hazard—wear a seatbelt when the roll bar is up; do not wear a seatbelt when the roll bar is down.
4. Warning—read the *Operator's Manual*; wear hearing protection; remove the key before performing maintenance.
5. Thrown object hazard—keep bystanders away.

Setup

Media and Additional Parts

Description	Qty.	Use
Operator's Manual Engine owner’s manual	1 1	Read the manuals before operating the machine.
Declaration of Conformity	1	The Declaration of Conformity serves as confirmation of CE compliance.

Note: Determine the left and right sides of the machine from the normal operating position.

Product Overview

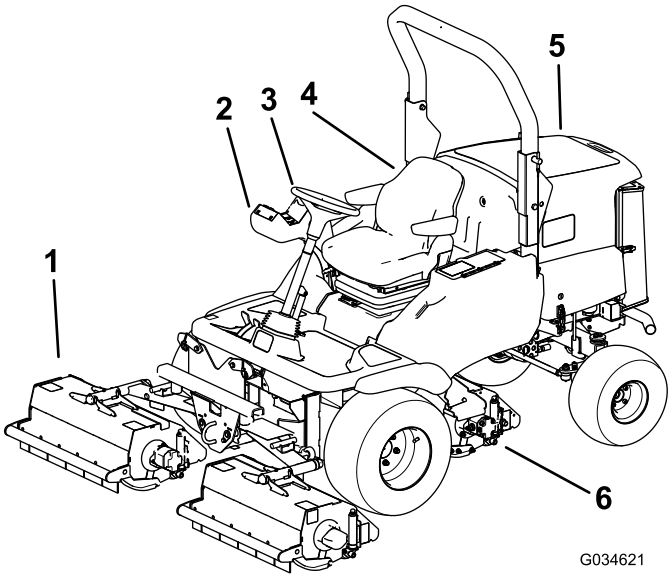


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Figure 3

1. Front cutting units
2. Control arm
3. Steering wheel
4. Operator's seat
5. Engine hood
6. Rear cutting unit

Controls

Control Panel Components

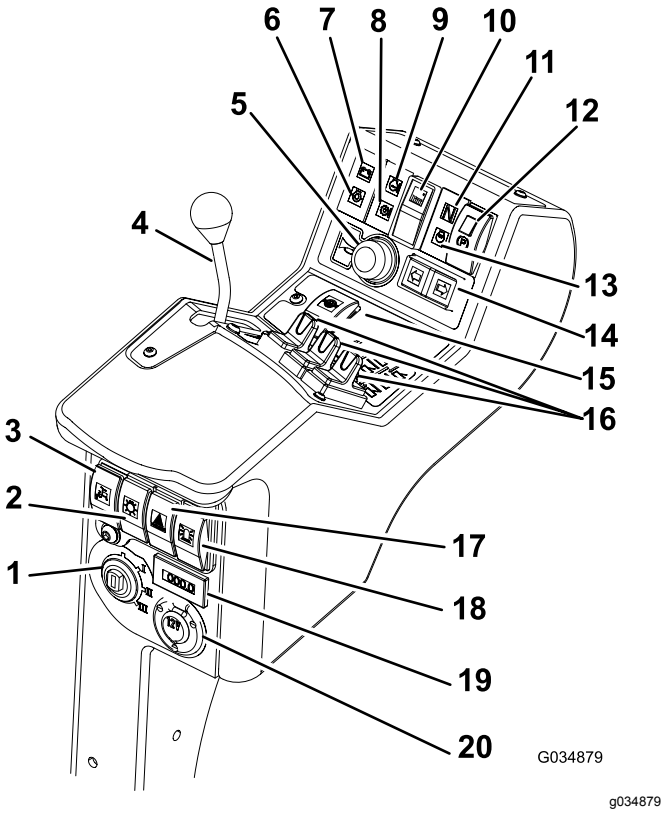

Figure 4

1. Ignition switch
2. Lighting switch (supplied with lighting kit)
3. Limited-lift-in-reverse switch
4. Throttle-control lever
5. Horn button
6. Engine-oil-warning light
7. Battery-charge-warning light
8. Hydraulic-fluid-warning light
9. Engine-coolant-warning light
10. Cutting-unit-drive switch
11. Transmission-neutral indicator
12. Parking-brake switch
13. Engine-preheat-indicator light
14. Direction-indicator switch (supplied with lighting kit)
15. Differential-lock switch
16. Lift-control switches
17. Hazard-warning switch (supplied with lighting kit)
18. Warning-beacon switch (supplied with beacon kit)
19. Hour meter
20. Auxiliary 12 V socket

Key Switch

0 = Engine off
I = Engine run/Auxiliary on
II = Engine pre-heat
III = Engine start

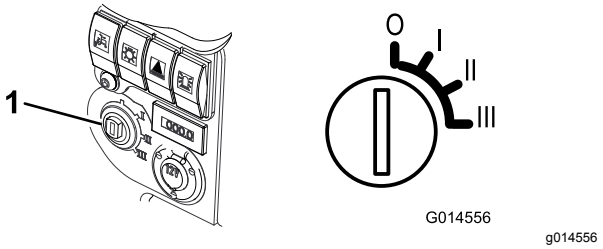

Figure 5

1. Key switch

Throttle Control

Operate the throttle control in a forward direction to increase the engine speed. Operate the throttle control in a rearward direction to reduce engine speed (Figure 6).

Note: The engine speed dictates the speed of the other functions, i.e., travel, flail-rotor rotation speed, and cutting unit lift speed.

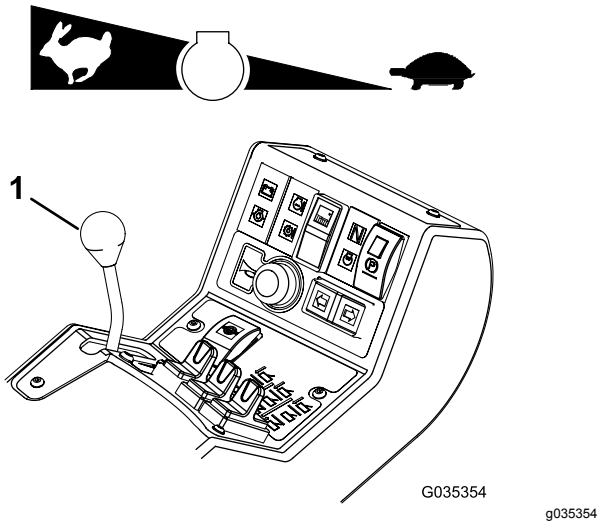

Figure 6

1. Throttle-control lever

Audible Warning Horn

Service Interval: Before each use or daily—Check the horn.

Press the horn button to provide an audible warning (Figure 7).

Important: **The horn is automatically actuated when an engine coolant or hydraulic fluid overheat condition occurs. Shut off the engine immediately and fix the machine before starting it again.**

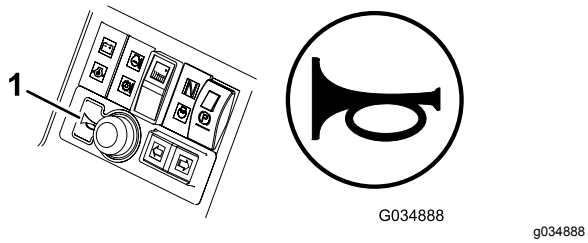

Figure 7

1. Horn

Cutting-Unit-Drive Switch

To engage the cutting unit drive, refer to Engaging the Cutting Unit Drive (page 26).

Note: Always put the cutting-unit-drive switch in the OFF position when travelling between work areas.

Cutting-Units Position Controls

Use the cutting-units position controls to independently raise and lower the cutting units; refer to Controlling the Position of the Individual Cutting Units (page 25).

Differential Lock

⚠ WARNING

The turning radius increases when the differential lock is engaged. Using the differential lock at high speed may lead to loss of control and cause serious injury and/or property damage.

Do not use the differential lock at high speed.

Use the differential lock to prevent excessive wheel spin when the drive wheels lose traction. The differential lock operates in both forward and reverse. You can lock the differential while the machine is traveling slowly. Engine power demand increases when the differential is locked. Prevent excessive power requirements by using the differential lock only at low speed.

To lock the differential, press the differential-lock switch.

To unlock the differential, release the differential-lock switch.

Warning and Indicator Lights

Engine-Coolant-Temperature-Warning Light

The engine-coolant-temperature-warning light illuminates, the horn is actuated, and the cutting units stop when the engine becomes too hot (Figure 8).

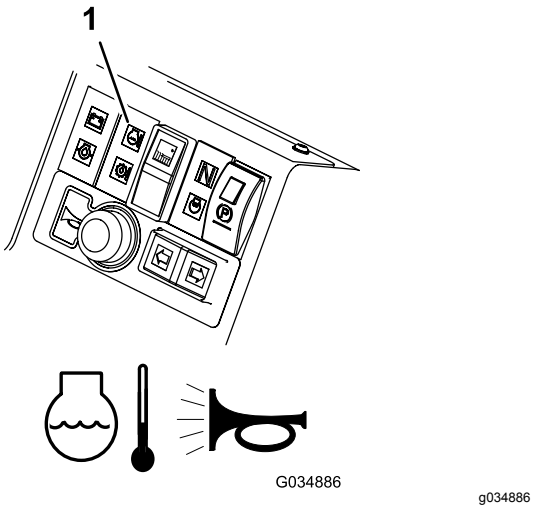

Figure 8

1. Engine-coolant-temperature-warning light

Note: The flail rotors disengage when the operating temperature reaches 115°C (239°F).

Hydraulic-Fluid-Temperature-Warning Light

The hydraulic-fluid-temperature-warning light illuminates when overheating occurs and the horn is actuated when the hydraulic fluid in the reservoir exceeds 95°C (203°F); refer to Figure 9.

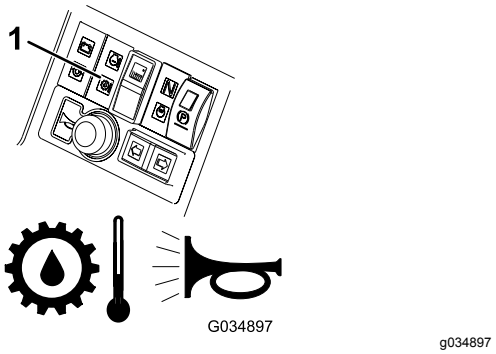

Figure 9

1. Hydraulic-fluid-temperature-warning light

Battery-Charge-Warning Light

The battery-charge-warning light illuminates when the battery is low of charge (Figure 10).

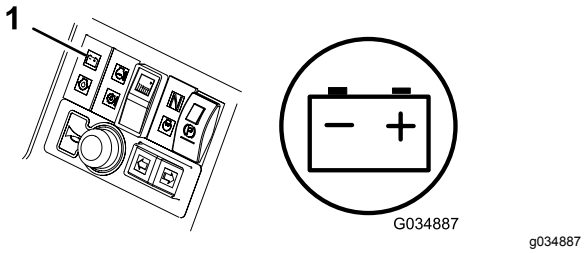

Figure 10

1. Battery-charge-warning light

Engine-Oil-Pressure-Warning Light

The engine-oil-pressure-warning light illuminates when the oil pressure is too low (Figure 11).

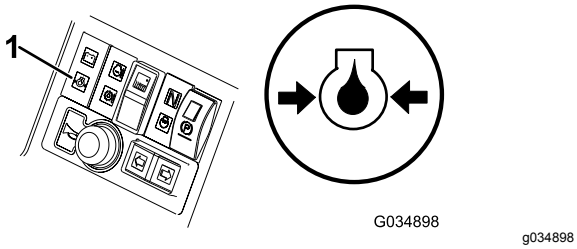

Figure 11

1. Engine-oil-pressure-warning light

Engine Pre-Heat Indicator Light

Turn the key to position **II**. The engine preheat indicator light will illuminate and heat the glow plugs (Figure 12).

Important: **Attempting to start a cold engine before the pre-heat is used can cause unnecessary wear to the battery.**

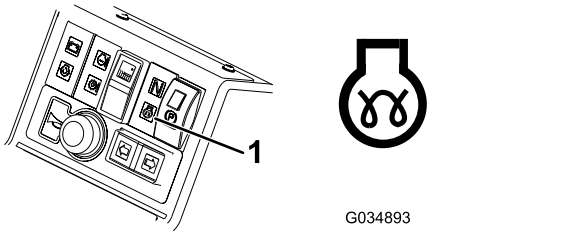

Figure 12

1. Engine pre-heat indicator light

Transmission-Neutral-Indicator Light

This light illuminates when the traction pedals are in the NEUTRAL position and the ignition key is turned to position **I** (Figure 13).

Note: The parking brake must be engaged for the transmission neutral indicator light to illuminate.

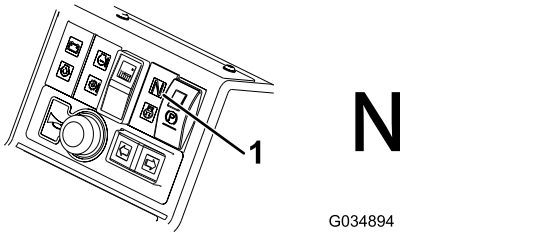

Figure 13

1. Transmission-neutral-indicator light

Cutting-Unit-Drive-Switch-Indicator Light

This light illuminates when the cutting unit drive switch is On and the ignition key is turned to position **I** (Figure 14).

To engage the cutting unit drive, refer to Engaging the Cutting Unit Drive (page 26).

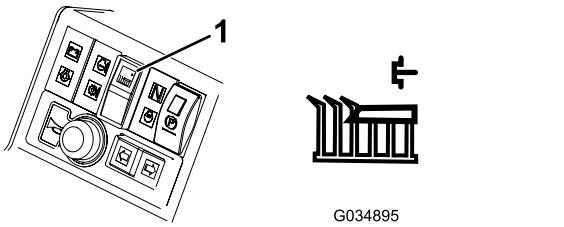

Figure 14

1. Cutting-unit-drive-switch-indicator light

Machine Controls

Parking Brake

⚠ WARNING

The parking brake operates on the front wheels only.

Do not park the machine on a slope.

Move the parking-brake switch to the forward position by pressing the smaller locking button and moving the switch forward to engage the parking brake (Figure 15).

Note: Do not operate the machine with the parking brake engaged and do not engage the parking brake while the machine is moving.

This light illuminates when the parking brake is engaged, and the ignition key is turned to position **I**.

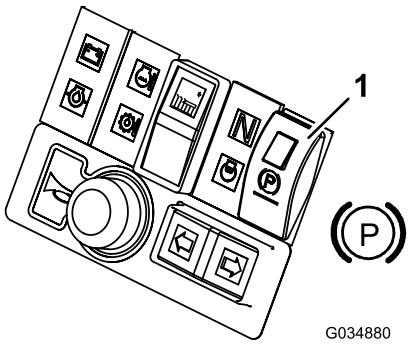

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Figure 15

1. Parking-brake switch

Service Brake

⚠ DANGER

The service braking system does not hold the machine at a standstill.

Always ensure that the parking brake is engaged to park the machine at a standstill.

Service braking is achieved by the hydraulic transmission system. When the forward or reverse traction pedals are released or the engine speed is reduced, service braking becomes effective and travel speed is automatically reduced. To increase the braking effect, push the traction pedal into the NEUTRAL position. Service braking is effective on the front wheels only.

Emergency Brake

In the event of service brake failure, turn the ignition off to bring the machine to a standstill.

Traction Pedals

Forward travel: Press the forward traction pedal to increase forward travel speed. Release the pedal to reduce speed (Figure 16).

Reverse travel: Press the reverse traction pedal to increase reverse travel speed. Release the pedal to reduce speed (Figure 16).

Stop (Neutral): To stop the machine, use 1 of the following procedures:

- Reduce your foot pressure on the traction pedal and allow it to return to the neutral position. The machine dynamically brakes to a smooth stop.
- Tap or hold the reverse pedal briefly. This stops the machine faster than dynamic braking.

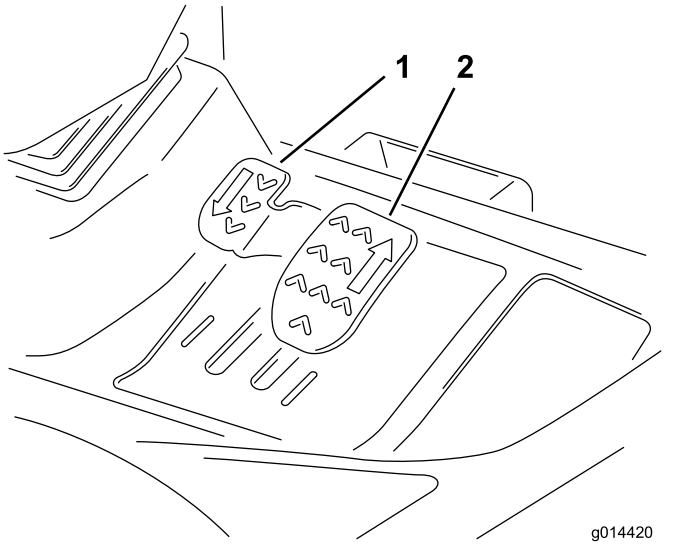

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Figure 16

1. Reverse traction pedal
2. Forward traction pedal

Adjustable Steering Column

Adjustment of the steering wheel and steering column should only be carried out when the machine is at a standstill with the parking brake engaged.

1. To tilt the steering wheel, press the foot pedal down.
2. Position the steering tower to the most comfortable position and release the pedal (Figure 17).

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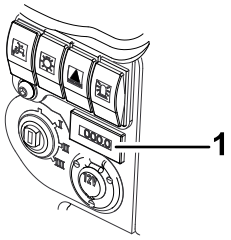
Figure 17

Hour Meter

The hour meter shows the total hours that the machine has been operated (Figure 18).



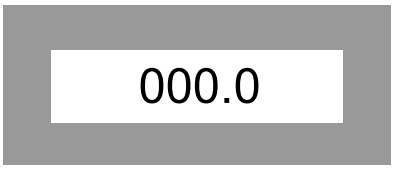


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Figure 18

1. Hour meter

Fuel Gauge

The fuel gauge shows the amount of fuel in the tank (Figure 19).

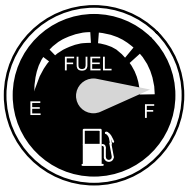

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Figure 19

Transport Latches

Always raise the cutting units to the TRANSPORT position and secure with the transport latches and safety locks when travelling between work areas (Figure 20).

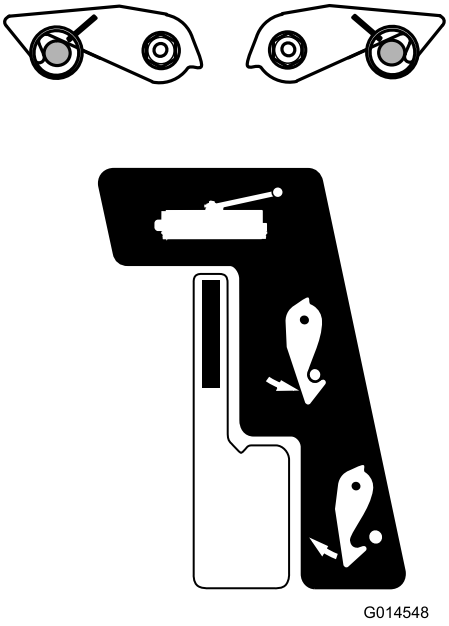

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Figure 20

Weight Transfer Control

Use the weight transfer control to adjust the weight on the drive wheels.

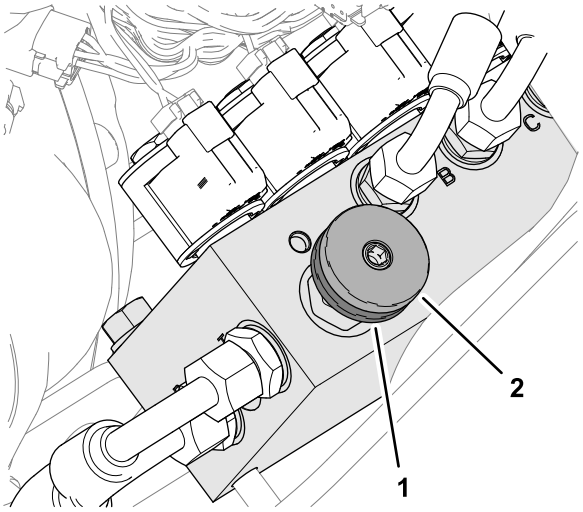

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Figure 21

1. Lock wheel
2. Weight-transfer hand wheel

Operator's Seat—Forward/Backward Lever

⚠ WARNING

Ensure that the operator-platform latch is engaged before operating the machine.

- Move the lever upward to adjust the forward/backward position of the seat (Figure 22).
- Release the lever to lock the seat in position.

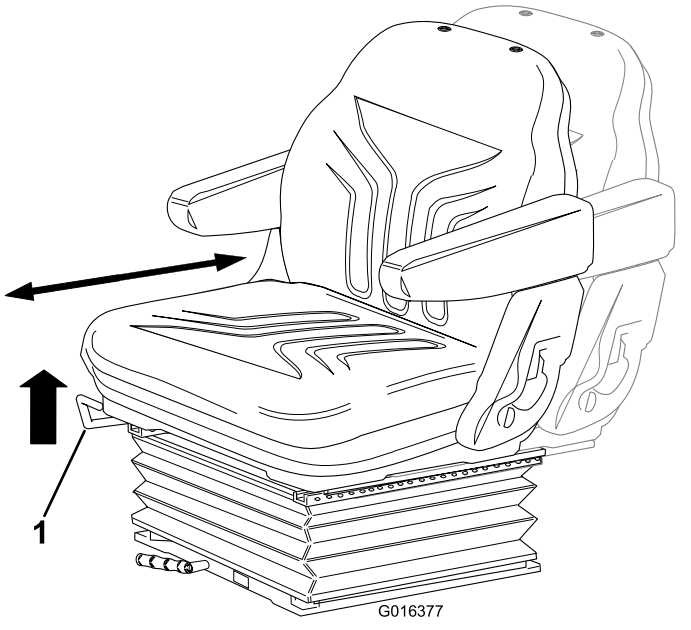

Figure 22

1. Lever

Operator's Seat—Operator Weight Handle

- Rotate the handle clockwise to increase suspension stiffness and counterclockwise to decrease the stiffness (Figure 23).
- The dial indicates when the optimum suspension adjustment has been set according to operator weight (kg).

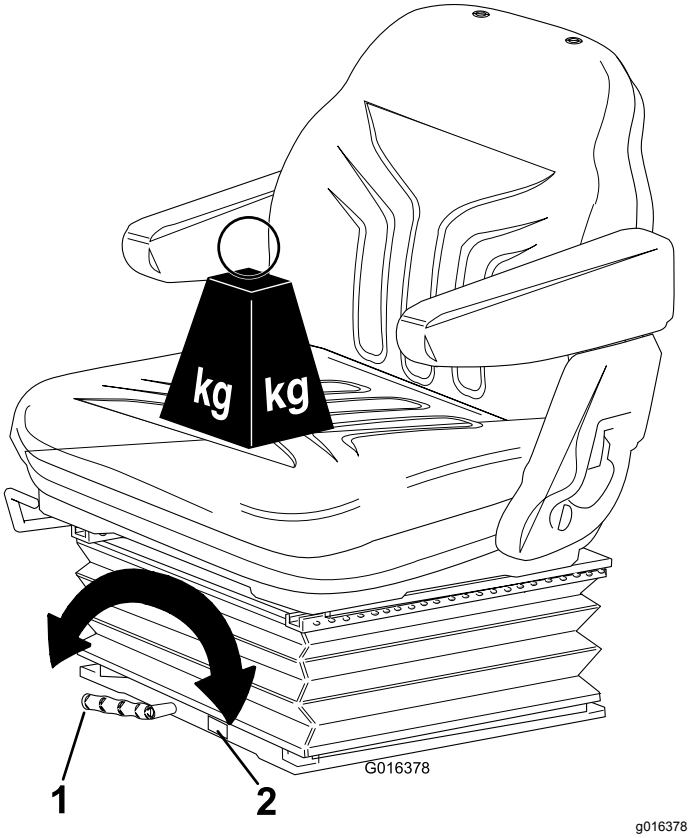

Figure 23

1. Lever
2. Dial

Operator's Seat—Height Adjustment

- Manually lift the seat for incremental height adjustment (Figure 24).
- To lower the seat, lift it beyond the highest setting, then allow it to drop to the lowest setting.

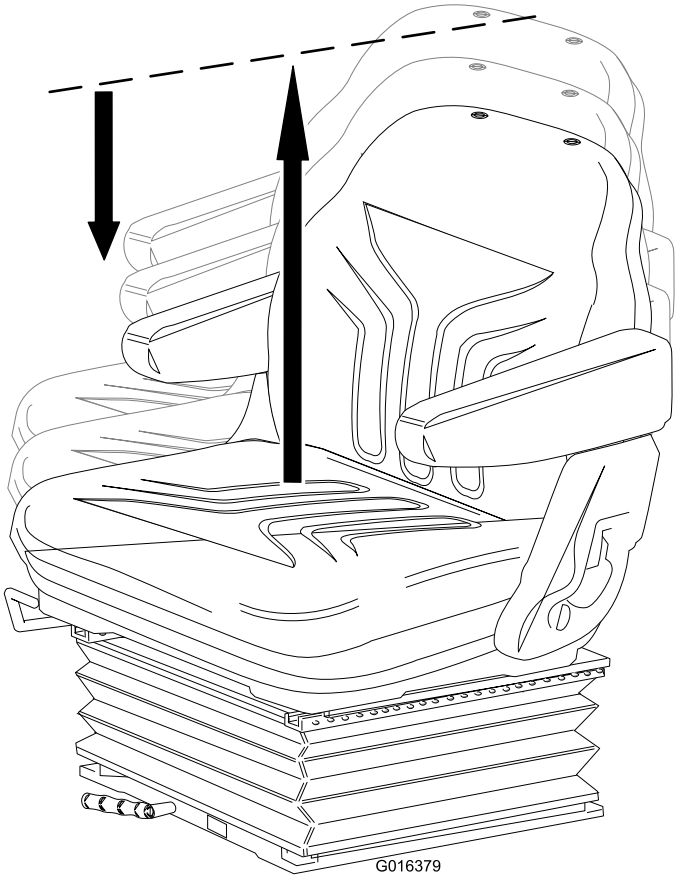

Figure 24

Operator's Seat—Backrest Handle

- Pull the handle outward to adjust the seat backrest angle (Figure 25).
- Release the handle to lock the seat backrest in position.

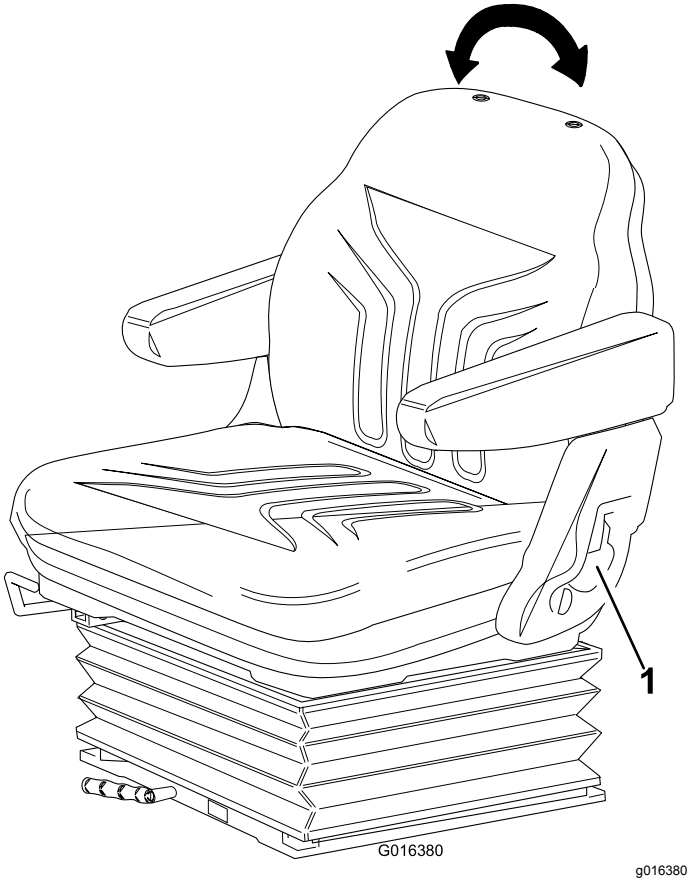

Figure 25

1. Handle

Specifications

Note: Specifications and design are subject to change without notice.

Specification	LT-F3000
Transport Width	157.5 cm (62 inches)
Width of cut	76 cm (30 inches) to 212 cm (83.5 inches)
Height of cut	20 mm (3/4 inch) to 75 mm (3 inches)
Length	302.5 cm (119.1 inches)
Height	216 cm (85.0 inches) with ROPS 209 cm (82.3 inches) with cab
Weight	1392 kg (3069 lb) with ROPS 1592 kg (3510 lb) with cab
Engine	Kubota 32.8 kw (44 hp) at 3000 rpm DIN 70020
Fuel tank capacity	45 L (11.9 US gallons)
Transport speed	25 km/h (15.5 mph)
Mowing speed	11 km/h (6.85 mph)
Hydraulic system capacity	32 L (8.5 US gallons)
Engine speed	3000 rpm
Rotor speed	3000 rpm

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or authorized Toro distributor or go to www.toro.com/en-gb for a list of all approved attachments and accessories.

To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Operation

Before Operation

Before Operation Safety

General Safety

- Never allow children or untrained people to operate or service the machine. Local regulations may restrict the age of the operator. The owner is responsible for training all operators and mechanics.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- Shut off the engine, remove the key, and wait for all movement to stop before you leave the operator's position. Allow the machine to cool before adjusting, servicing, cleaning, or storing it.
- Know how to stop the machine and shut off the engine quickly.
- Do not operate the machine without all guards and other safety protective devices in place and functioning properly on the machine.
- Before mowing, always inspect the machine to ensure that the cutting units are in good working condition.
- Inspect the area where you will use the machine and remove all objects that the machine could throw.

Fuel Safety

- Use extreme care in handling fuel. It is flammable and its vapors are explosive.
- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container.
- Do not remove the fuel cap or fill the fuel tank while the engine is running or hot.
- Do not add or drain fuel in an enclosed space.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or other appliance.
- If you spill fuel, do not attempt to start the engine; avoid creating any source of ignition until the fuel vapors have dissipated.

Performing Daily Maintenance

Service Interval: Before each use or daily

Before starting the machine each day, perform the Each Use/Daily procedures listed in Maintenance (page 32).

Filling the Fuel Tank

Fuel Tank Capacity

45 L (11.9 US gallons)

Fuel Specification

Failure to observe the following cautions may damage the engine.

- Never use kerosene or gasoline instead of diesel fuel.
- Never mix kerosene or used engine oil with the diesel fuel.
- Never keep fuel in containers with zinc plating on the inside.
- Do not use fuel additives.

Petroleum Diesel

Use only clean, fresh diesel fuel or biodiesel fuels with low (<500 ppm) or ultra-low (<15 ppm) sulfur content. The minimum cetane rating should be 40. Purchase fuel in quantities that can be used within 180 days to ensure fuel freshness.

Use summer-grade diesel fuel (Number 2-D) at temperatures above -7°C (20°F) and winter-grade diesel fuel (Number 1-D or Number 1-D/2-D blend) below -7°C (20°F). Using winter-grade fuel at lower temperatures provides a lower flash point and cold-flow characteristics, which will ease starting and reduce fuel-filter plugging.

Using summer-grade fuel above -7°C (20°F) will contribute toward longer fuel-pump life and increased power compared to winter-grade fuel.

Adding Fuel

1. Park the machine on a level surface, lower the cutting units, engage the parking brake, shut off the engine, and remove the key.
2. Using a clean rag, clean the area around the fuel-tank cap.
3. Remove the cap from the fuel tank.
4. Fill the tank until the level is to the bottom of the filler neck with fuel.

5. Install fuel-tank cap tightly after filling tank.

   Note: If possible, fill the fuel tank after each use. This minimizes possible buildup of condensation inside the fuel tank.

Checking the Forward/Reverse Traction Pedal Action

Service Interval: Before each use or daily

With the engine shut off, operate the forward and reverse traction pedals through the full range of articulation and ensure that the mechanism returns freely to the neutral position.

Checking the Interlock Switches

Checking the Operator-Presence-Seat Switch

Service Interval: Before each use or daily

1. Sit on the operator seat and start the engine.
2. Lower the cutting units to the ground.
3. Engage the cutter drive.
4. Rise from the operator seat and check that the flail rotors come to a stop after an initial 0.5 to 1 second delay.

Checking the Cutter-Drive-Interlock Switch

Service Interval: Before each use or daily

1. Shut off the engine.
2. Turn the cutter-drive switch to the OFF position and turn the ignition key to position **I**. The cutting units drive switch indicator light should not illuminate.
3. Turn the switch to the on position. The indicator light illuminates, and the engine should not start when the ignition key is turned.

Checking the Parking-Brake-Interlock Switch

Service Interval: Before each use or daily

1. Shut off the engine.
2. Engage the parking brake.
3. Turn the ignition key to position **I**. The parking brake indicator light should illuminate.
4. Disengage the parking brake. The indicator light should go out and the engine should not start when the ignition key is turned.
5. Set the parking brake, sit on the operator seat, and start the engine.
6. Release the parking brake.
7. Rise from the operator seat and check that the engine shuts off.

Checking the Transmission-Neutral-Interlock Switch

Service Interval: After each use

1. Shut off the engine.
2. Remove your foot from the forward/reverse traction pedals.
3. Turn the ignition key to position **I** and the transmission neutral indicator light should illuminate.
4. Apply light pressure to the traction pedals in a forward and reverse direction to check that the indicator light turns off.

Note: Take extreme care to ensure that the area around the machine is clear before checking to see if the engine starts under this condition.

During Operation

During Operation Safety

General Safety

- The owner/operator can prevent and is responsible for accidents that may cause personal injury or property damage.
- Wear appropriate clothing, including eye protection; long trousers; substantial, slip-resistant footwear; and hearing protection. Tie back long hair and do not wear loose clothing or loose jewelry.
- Do not operate the machine while ill, tired, or under the influence of alcohol or drugs.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.

- Before you start the engine, ensure that all drives are in neutral, the parking brake is engaged, and you are in the operating position.
- Do not carry passengers on the machine and keep bystanders and children out of the operating area.
- Operate the machine only in good visibility to avoid holes or hidden hazards.
- Avoid mowing on wet grass. Reduced traction could cause the machine to slide.
- Keep your hands and feet away from the cutting units.
- Look behind and down before backing up to be sure of a clear path.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure your vision.
- Stop the cutting units whenever you are not mowing.
- Slow down and use caution when making turns and crossing roads and sidewalks with the machine. Always yield the right-of-way.
- Operate the engine only in well-ventilated areas. Exhaust gases contain carbon monoxide, which is lethal if inhaled.
- Do not leave a running machine unattended.
- Before you leave the operator's position, do the following:
  - Park the machine on a level surface.
  - Disengage the cutting unit(s) and lower the attachments.
  - Engage the parking brake.
  - Shut off the engine and remove the key.
  - Wait for all movement to stop.
- Operate the machine only in good visibility and appropriate weather conditions. Do not operate the machine when there is the risk of lightning.

Rollover Protection System (ROPS) Safety

- Do not remove any of the ROPS components from the machine.
- Ensure that the seat belt is attached and that you can release it quickly in an emergency.
- Always wear your seat belt.
- Check carefully for overhead obstructions and do not contact them.
- Keep the ROPS in safe operating condition by thoroughly inspecting it periodically for damage and keeping all the mounting fasteners tight.
- Replace all damaged ROPS components. Do not repair or alter them.

Machines with a Foldable Roll Bar

- Always use the seat belt with the roll bar in the raised position.
- The ROPS is an integral safety device. Keep a folding roll bar in the raised and locked position, and use the seat belt when operating the machine with the roll bar in the raised position.
- Lower a folding roll bar temporarily only when necessary. Do not wear the seat belt when the roll bar is folded down.
- Be aware that there is no rollover protection when a folded roll bar is in the down position.
- Check the area that you will be mowing and never fold down a folding roll bar in areas where there are slopes, drop-offs, or water.

Slope Safety

- Slopes are a major factor related to loss of control and rollover accidents, which can result in severe injury or death. You are responsible for safe slope operation. Operating the machine on any slope requires extra caution.
- Evaluate the site conditions to determine if the slope is safe for machine operation, including surveying the site. Always use common sense and good judgment when performing this survey.
- Review the slope instructions, listed below, for operating the machine on slopes. Before you operate the machine, review the site conditions to determine whether you can operate the machine in the conditions on that day and at that site. Changes in the terrain can result in a change in slope operation for the machine.
  - Avoid starting, stopping, or turning the machine on slopes. Avoid making sudden changes in speed or direction. Make turns slowly and gradually.
  - Do not operate a machine under any conditions where traction, steering, or stability is in question.
  - Remove or mark obstructions such as ditches, holes, ruts, bumps, rocks, or other hidden hazards. Tall grass can hide obstructions. Uneven terrain could overturn the machine.
  - Be aware that operating the machine on wet grass, across slopes, or downhill may cause the machine to lose traction.
  - Use extreme caution when operating the machine near drop-offs, ditches, embankments, water hazards, or other hazards. The machine could suddenly roll over if a wheel goes over the edge or the edge caves in. Establish a safety area between the machine and any hazard.

– Identify hazards at the base of the slope. If there are hazards, mow the slope with a pedestrian-controlled machine.
– If possible, keep the cutting units lowered to the ground while operating on slopes. Raising the cutting units while operating on slopes can cause the machine to become unstable.

Understanding the Operator Presence Controls

⚠ CAUTION

If safety interlock switches are disconnected or damaged the machine could operate unexpectedly causing personal injury.

- **Do not tamper with the interlock switches.**
- **Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.**

Important: **Do not operate the machine if the operator presence controls are damaged or worn. Always replace damaged or worn parts, and check that operator presence controls function correctly before operating the machine.**

Engine Start Lockout

You can only start the engine when the forward/reverse traction pedal is in the NEUTRAL position, the cutting-unit-drive switch is in the OFF position, and the parking brake is engaged.

Note: You can only start the engine when the cutting-unit-drive switch in the OFF position.

Engine Run Interlock

Once you start the engine, you must sit in the operator's seat to run the engine while the parking brake is disengaged.

The engine stops if you leave the operator's seat without first engaging the parking brake.

Cutting Unit Drive Lockout

You must sit in the operator's seat to run the cutting units. If you raise off the seat for more than one second, a switch activates and the drive to the cutting units disengages.

To reset the cutting units, sit in the seat, move the cutting-unit-drive switch to the OFF position, and then move the switch to the ON position.

Note: If you briefly raise off the seat during normal work, drive to the cutting units is not affected.

Adjusting the Roll Bar

⚠ WARNING

To avoid injury or death from rollover, keep the roll bar in the raised locked position and use the seat belt.

Ensure that the seat is secured with the seat latch.

⚠ WARNING

There is no rollover protection when the roll bar is in the down position.

- **Do not operate the machine on uneven ground or on a hill side with the roll bar in the down position.**
- **Lower the roll bar only when absolutely necessary.**
- **Do not wear the seat belt when the roll bar is in the down position.**
- **Drive slowly and carefully.**
- **Raise the roll bar as soon as clearance permits.**
- **Check carefully for overhead clearances (i.e., branches, doorways, electrical wires) before driving under any objects and do not contact them.**

Important: **Always use the seat belt when the roll bar is in the raised and locked position. Do not use the seat belt when the roll bar is in the lowered position.**

Lowering the Roll Bar

1. Park the machine on a level surface, lower the cutting units, engage the parking brake, shut off the engine, and remove the key.
2. Remove the hairpins from the roll-bar pins in the pivot brackets of the lower roll-bar frame (Figure 26).

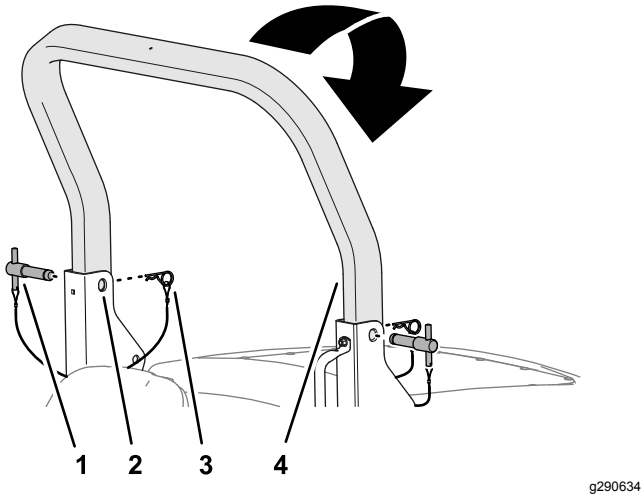

Figure 26

1. Roll-bar pin
2. Pivot bracket upper (lower roll-bar frame)
3. Hairpin
4. Upper roll bar

3. While supporting the weight of the upper roll bar, remove the roll-bar pins from the pivot brackets (Figure 26).
4. Carefully lower the upper roll bar until it rests on the stops of the lower roll-bar frame.
5. Insert the roll-bar pins in the lower holes of the pivot brackets (Figure 27).

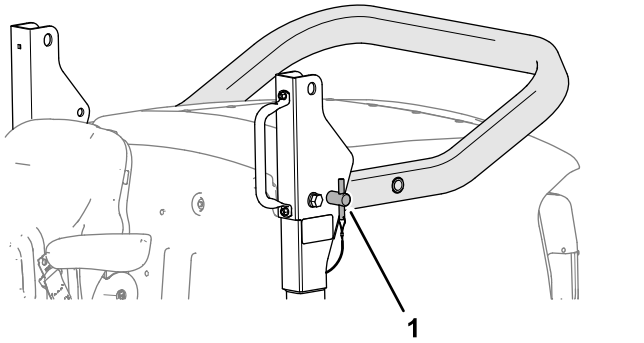

Figure 27

1. Roll-bar pin (lower position)

6. Secure roll-bar pins to the pivot brackets with the hairpins.

Raising the Roll Bar

1. Remove the hairpins that secure the roll-bar pins to the pivot brackets of the lower roll-bar frame.
2. Remove the roll-bar pins to the pivot brackets (Figure 28).

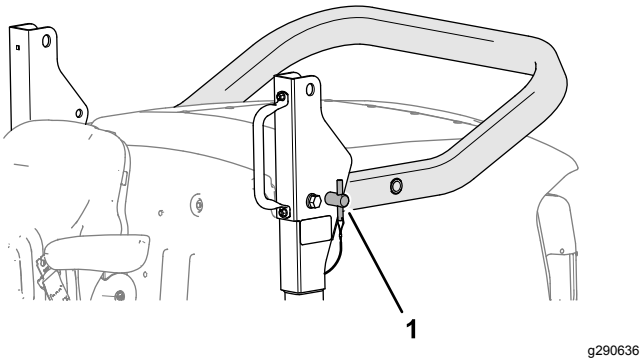

Figure 28

1. Roll-bar pin

3. Raise the upper roll bar until the holes in the roll bar align with the pivot brackets (Figure 29).

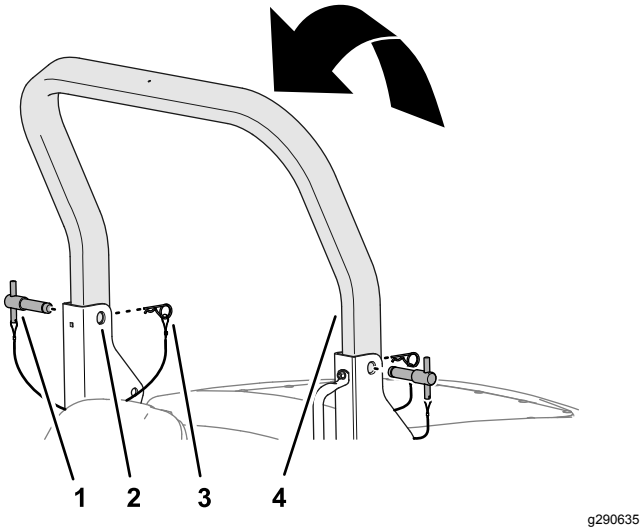

Figure 29

1. Roll-bar pin
2. Pivot bracket upper hole (lower roll-bar frame)
3. Hairpin
4. Upper roll bar

4. Insert the roll-bar pins through the upper holes of the pivot brackets and the upper roll bar (Figure 29).
5. Secure roll-bar pins to the pivot brackets with the hairpins (Figure 29).

Starting the Engine

Important: **You must bleed the fuel system before starting the engine if you are starting the engine for the first time, the engine has stopped due to lack of fuel, or you have performed maintenance on the fuel system; refer to Bleeding the Fuel System (page 42).**

Important: **This machine is fitted with an engine start lockout; refer to Checking the Interlock Switches (page 20).**

1. Sit on the seat, keep your foot off the traction pedals so that it is in NEUTRAL, ensure that the cutting unit drive switch is off, engage the parking brake, and set the throttle to the 70 percent full-throttle position.
2. Turn the key to the on position I and check that the engine oil pressure and battery charge warning lights illuminate.
3. If the engine is cold, turn the key to the preheat position II so that the pre-heat indicator light is on (Figure 12). Hold it for 5 seconds to heat the glow plugs.
4. After preheating the glow plugs or if the engine is already warm, turn the key to the start position III and hold it there to crank the engine.

   Crank the engine for no longer than 15 seconds. Release the key back to position I when the engine starts.
5. Run the engine at low idle speed until it warms up.

Important: **When the engine is operating all warning lights should be off. If a warning light illuminates, shut off the engine immediately and fix the issue before starting the engine.**

Shutting Off the Engine

⚠ WARNING

Keep hands clear of moving objects and hot engine parts while the engine is running.

1. Move all controls to NEUTRAL, engage the parking brake, move the throttle to the low idle position and allow the engine to reach low idle speed.

   Important: **Allow the engine to idle for 5 minutes before shutting it off after a full load operation. Failure to do so may lead to trouble on a turbo-charged engine.**
2. Let the engine idle for 5 minutes.
3. Turn the key to position 0.

   If the engine fails to shut off when the key is turned to 0, operate the engine shutoff lever in the forward direction (Figure 30).

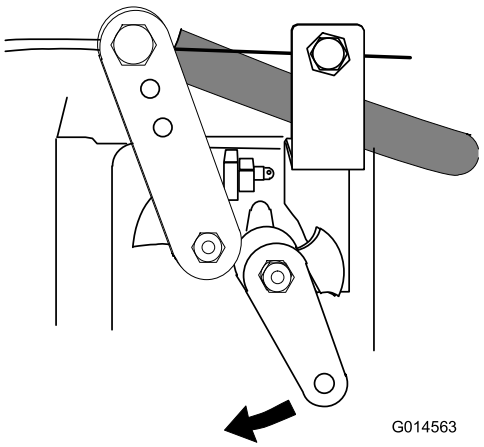

Figure 30

Cutting Unit General Information

It is important to keep the flail blades sharp and in good condition to ensure good cutting performance, minimum power consumption, and good quality of cut.

The flail head is a fine cut flail and should only be used for maintaining grass. It is recommended that a maximum of 1/3 of the total grass length is removed when cut.

The scraper wires are fitted to remove debris from the roller; in dry conditions these may not be required and it is recommended that they are removed. In damp or wet conditions, ensure that the scraper wires do not get plugged with debris.

The cutting unit floats and can pivot laterally to follow ground contours.

The cutting units are designed to be operated at full engine speed. Adjust the forward speed to suit the grass conditions and to not overload the cutting-unit motors or the cutting units. The lower the forward speed, the better the quality of cut and after-cut appearance.

Adjusting the Height of Cut

Note: The height of cut is determined by the rear roller. Blade wear, worn cutting-unit pivots, bent/damaged cutting-unit pivot shafts, and bent/damaged arms can affect the height-of-cut setting.

1. Position the machine on a level surface, lower the cutting units, shut off the engine, set the parking brake, and remove the key from the ignition switch.
2. Turn the adjusting-nut assembly on both ends clockwise to decrease the height of cut or counter-clockwise to increase the height of cut (Figure 31).

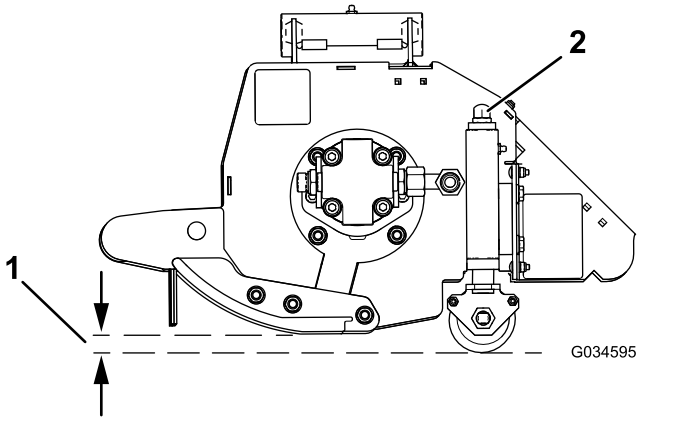

Figure 31

1. Height of cut
2. Adjusting-nut assembly

Important: **Do not attempt to unlock the nut assemblies.**

3. Ensure that all cutting units are set at the same height of cut by referring to the indicator rings (Figure 32).

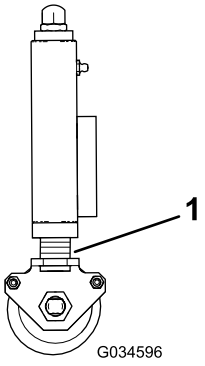

Figure 32

1. Indicator rings

Note: Refer to Figure 33 for the height-of-cut settings.

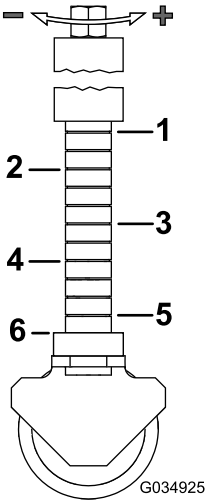

Figure 33

1. 75 mm (3.0 inches)
2. 65 mm (2.5 inches)
3. 50 mm (2.0 inches)
4. 40 mm (1.5 inches)
5. 25 mm (1.0 inches)
6. 20 mm (0.75 inches)

Controlling the Position of the Individual Cutting Units

The cutting units may be raised or lowered independently using the bank of 3 lift-control switches.

1. To lower the cutting units, operate the lift-control switches in a downward direction and release.

   Note: The cutting-unit-drive switch must be on to do this, the flail rotor drive engages when the cutting units are approximately 150 mm (6 inches) above ground level. The cutting units are now in 'float' mode and follow the ground contours.

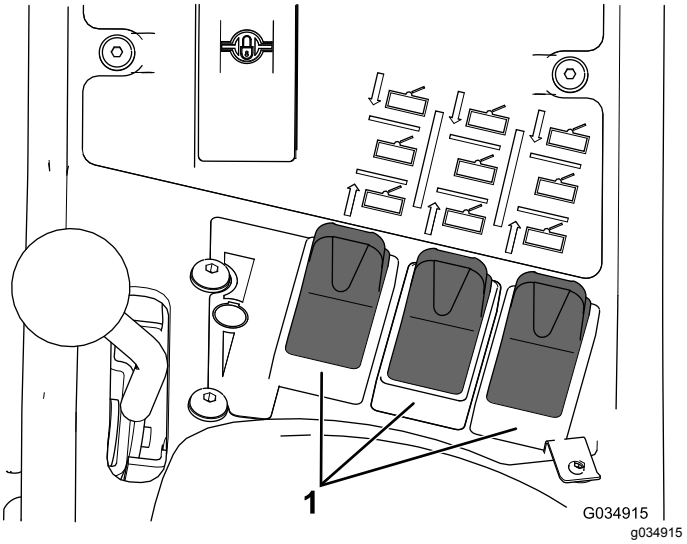

Figure 34

1. Lift-control switches

2. To raise the cutting units, operate the lift-control switches in an upward direction and hold in position 3. If the cutting-unit-drive switch is in the ON position the flail rotor drive disengages.
3. Release the lift-control switches when the cutting units are at the required height.

   Note: The control switches automatically return to position 2 (NEUTRAL) and the arms are hydraulically locked into position.

To raise the cutting units to the limited lift position: momentarily operate the switches in an upward direction.

The flail rotor drive disengages immediately and the cutting units stop raising, approximately 150 mm (6 inches) above ground level.

This operates with the cutting units lowered and rotating.

Auto limited lift in reverse causes the cutting units to rise automatically to the limited lift position when reversing. They return to the floating position when returning to forward travel. The flail rotors continue to rotate during this operation.

Using the Cutting Unit Auto-Limited Lift in Reverse

To activate, press the auto-limited-lift switch to the ON position (Figure 35).

To deactivate, press the auto-limited-lift switch to the OFF position (Figure 35).

Manual limited lift using the 3 lift-control switches is always available regardless of the position of the auto switch.

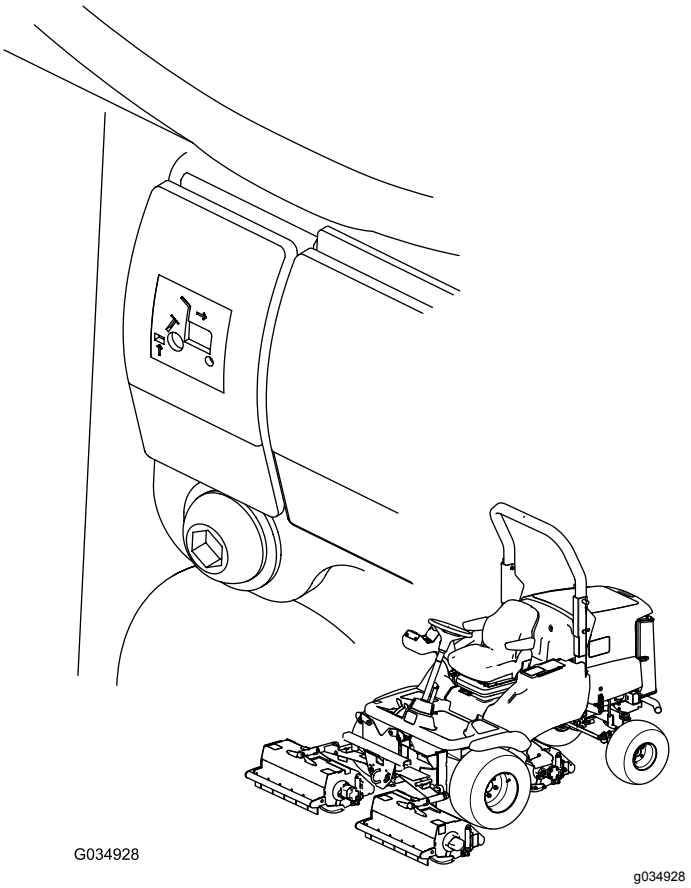

Figure 35

Engaging the Cutting Unit Drive

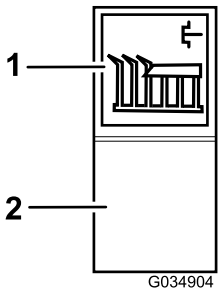

Figure 36

1. On
2. Off

The cutting unit drive can be engaged only when the operator is seated correctly, refer to Checking the Operator-Presence-Seat Switch (page 20).

Cutting unit drive engagement: Press the top of the cutting-unit-drive switch to the on position (Figure 36).

All cutting unit drives disengagement: Set the switch to the off position (Figure 36).

To lower the cutting units: The cutting unit drive switch must be set to the on position. Operate

the lift-control switch(s) in a downward direction. The machine drives when the cutting units are approximately 150 mm (6 inches) above ground level.

Using Weight Transfer/Traction Assistance

A variable hydraulic weight transfer system is provided for improving tire grip with the grass surface—traction assistance.

Hydraulic pressure in the cutting unit lift system provides a lifting force which reduces the weight of the cutting units on the ground and transfers the weight as a downward force onto the tires of the machine. This action is known as weight transfer.

To engage weight transfer: The amount of weight transfer can be varied to suit operating conditions by rotating the weight transfer hand wheel (Figure 37) as follows:

1. Release the valve locknut 1/2 turn counterclockwise and hold (Figure 37).
2. Rotate the valve hand wheel (Figure 37) counterclockwise to reduce weight transfer or clockwise to increase weight transfer.
3. Tighten the nut.

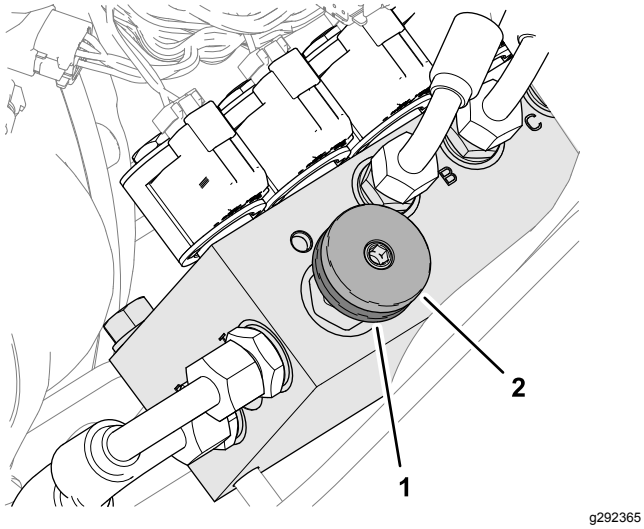

Figure 37

1. Lock wheel
2. Weight transfer hand wheel

Clearing a Blocked Rotor

⚠ WARNING

Residual pressure in the hydraulic system could cause injury through sudden movement of the flail rotor(s) when the blockage is released.

- **Never attempt to rotate or clear blockage from the flail rotors by hand.**
- **Always wear protective gloves and use a wooden pole.**
- **Ensure that the wooden pole will fit in the flail rotor and is long enough to provide sufficient leverage to release the blockage.**

1. Set the cutting-unit-drive switch to the OFF position.
2. Park the machine on level ground, release the forward or reverse traction pedals, set the throttle control to the slow engine-speed position, and engage the parking brake.
3. Lower the cutting units to the ground or securely lock them in the designated transport position.
4. Shut off the engine, remove the ignition key, and wait for the flail rotors to stop moving.
5. Use a wooden pole to remove the blockage.

   Important: **The flail rotor may rotate when you release the blockage.**

   Important: **Support the wooden pole in the cutting unit to avoid using excessive force when you remove the blockage.**
6. Remove the wooden pole from the cutting unit before you start the engine.
7. Repair or adjust the cutting unit if necessary.

Operating Tips

Becoming Familiar with the Machine

Before mowing grass, practice operating the machine in an open area. Start and shut off the engine. Operate in forward and reverse. Lower and raise the cutting unit, and engage and disengage them. When you feel familiar with the machine, practice operating it up and down slopes at different speeds.

Understanding the Warning System

If a warning light comes on during operation, stop the machine immediately and correct the problem.

Mowing Grass

To maintain the high quality of cut, keep the rotational speed of the cutting units as high as possible. This requires the high engine speed.

Cutting performance is best when cutting against the lie of the grass. To take advantage this effect, alternate the mowing direction between cuts.

Take care to not leave uncut strips of grass at the overlap at points between adjacent cutting units by avoiding tight turns.

Maximizing the Quality of Cut

The quality of cut deteriorates when the forward speed is too fast. Always balance the quality of cut with the required cutting rate, and set the forward speed accordingly.

Maximizing Engine Efficiency

Do not let the engine labor. If you notice that the engine starts to labor, reduce the forward speed or increase the height of cut. Check to make sure that the flail blades are sharp.

Driving the Machine in Transport Mode

Always disengage the cutting unit drive when travelling across un-grassed areas. Be careful when driving between objects so that you do not accidentally damage the machine or the cutting units.

⚠ WARNING

Take care when travelling over obstacles such as roadside curbs as such obstacles may allow the machine to rollover which may cause severe injury.

Always travel at slow speed over obstacles to prevent damage to the tires, wheels, and steering system. Ensure that the tires are inflated to the recommended pressures.

Operating the Machine on Slopes

Use extra care when operating the machine on slopes. Drive slowly and avoid sharp turns on slopes to prevent rollovers. Lower the cutting units for steering control when going downhill.

Using the Rear Roller Scrapers

For optimum grass discharge, remove the rear roller scrapers where conditions allow.

If mud and grass start to build up on the rollers, install the scrapers. When installing the scraper wires, tension them correctly.

After Operation

After Operation Safety

General Safety

- Shut off the engine, remove the key, and wait for all movement to stop before you leave the operator's position. Allow the machine to cool before adjusting, servicing, cleaning, or storing it.
- Clean grass and debris from the cutting units, drives, mufflers, cooling screens, and engine compartment to help prevent fires. Clean up oil or fuel spills.
- Disengage the drive to the attachment whenever you are hauling or not using the machine.
- Maintain and clean the seat belt(s) as necessary.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or on other appliances.

Identifying the Tie-Down Points

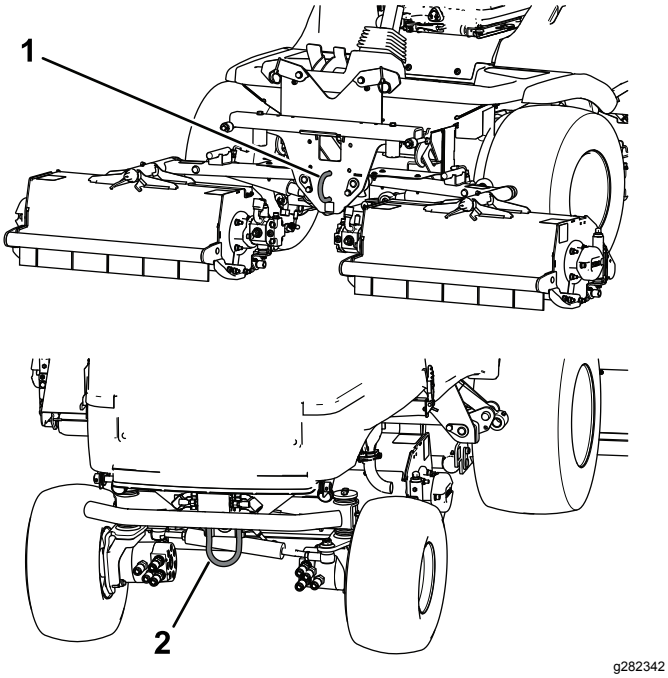

Figure 38

1. Front tie-down point
2. Rear tie-down point

Hauling the Machine

- Use full-width ramps for loading the machine onto a trailer or truck.
- Tie the machine down securely.

Locating the Jacking Points

Note: Use jack stands to support the machine when required.

⚠ WARNING

Mechanical or hydraulic jacks may fail to support the machine and cause serious injury.

Use jack stands when supporting the machine.

- Front—under the front arm mount
- Rear—axle tube on the rear axle

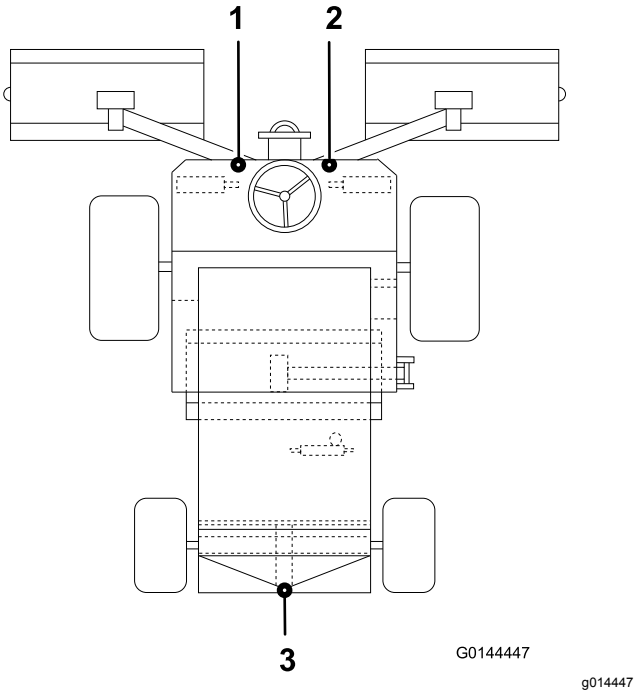

Figure 39

1. Front left lifting point
2. Front right lifting point
3. Rear lifting point

Towing the Machine

Releasing the Wheel-Motor Brakes

Ensure that the towing vehicle can control the combined weight of both vehicles; refer to Specifications (page 18).

Important: **Do not tow the machine faster than 3 to 5 km/h (2 to 3 mph), otherwise internal transmission damage may occur.**

1. Engage the parking brake and chock the wheels of the towing vehicle.
2. Chock the front wheels of the machine.
3. Tilt the platform forward and remove the 2 bolts 12 x 40 mm and 2 washers 12 mm stored in the platform support rails (Figure 40).

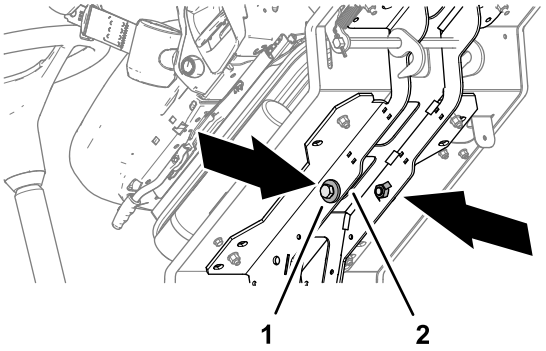

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Figure 40

1. Bolt 12 x 40 mm and washers 12 mm
2. Platform support rail

4. Connect a **rigid** tow bar between the towing eye at the front of the machine and the tow vehicle.
5. At the right, front wheel motor brake assembly remove the hex plug (Figure 41).

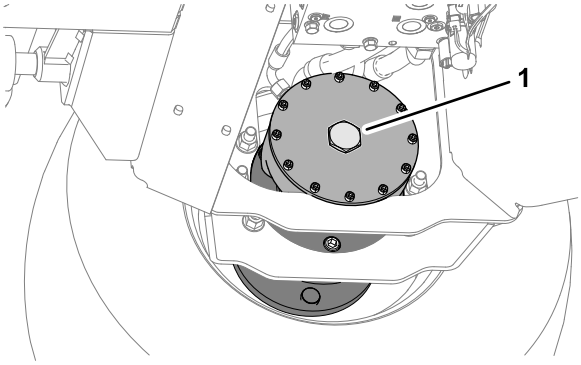

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Figure 41

1. Hex plug

6. Assemble a bolt 12 x 40 mm and washer 12 mm into the hole at the center of the motor end plate (Figure 42).

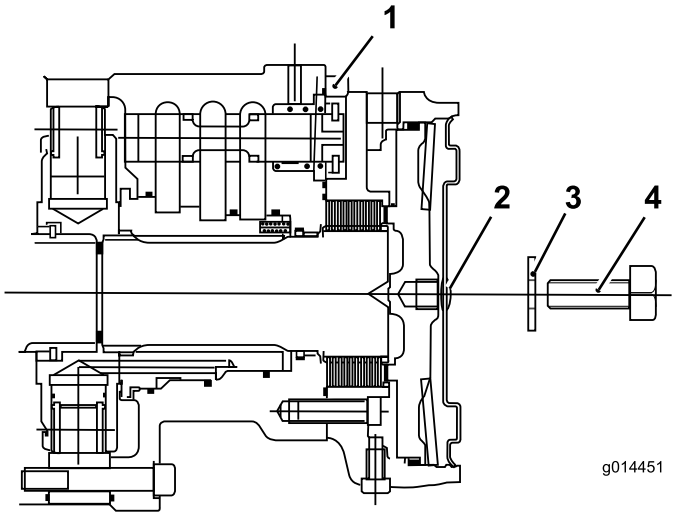

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Figure 42

1. Front wheel motor
2. Hex plug
3. Washer 12 mm
4. Bolt 12 x 40 mm

7. Tighten the bolt in the threaded hole in the brake piston until the brake releases (Figure 42).
8. Repeat steps 5 through 7 for the brake at the left side of the machine.

Bypassing the Transmission Pump

1. Release the hydraulic service braking system by turning the bypass valve, located under the transmission pump, counterclockwise, a maximum of 3 turns (Figure 43).

   Important: **You must manually steer the machine while it is towed. When the engine is shut off, there is no hydraulic steering assist—steering the machine feels heavy.**

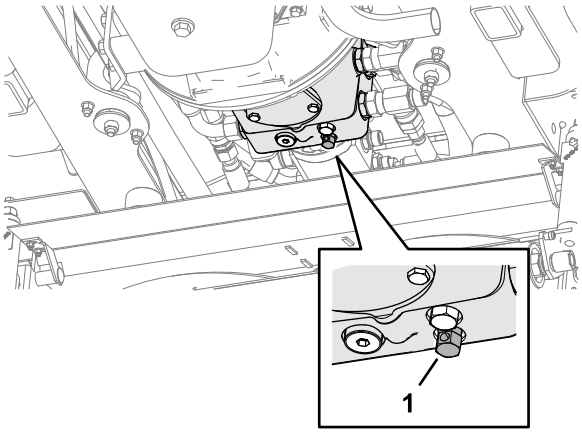

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Figure 43

1. Transmission bypass valve

2. Lower and latch the platform.

3. Remove the wheel chocks

   Note: Tow the machine a short distance, at slow speed.

Restoring the Transmission Pump

1. Chock the front wheels.
2. Above the center cutting unit, close the bypass valve on the transmission pump by turning it clockwise (Figure 44).

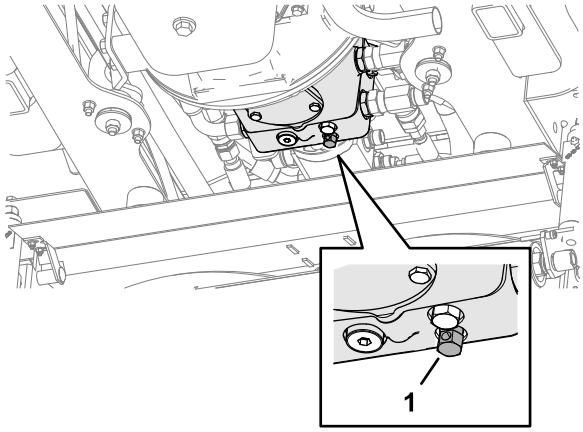

Figure 44

1. Transmission bypass valve

Restoring the Brakes

1. Remove the bolt 12 x 40 mm and washer 12 mm from the hole at the center of the motor end plate (Figure 45).

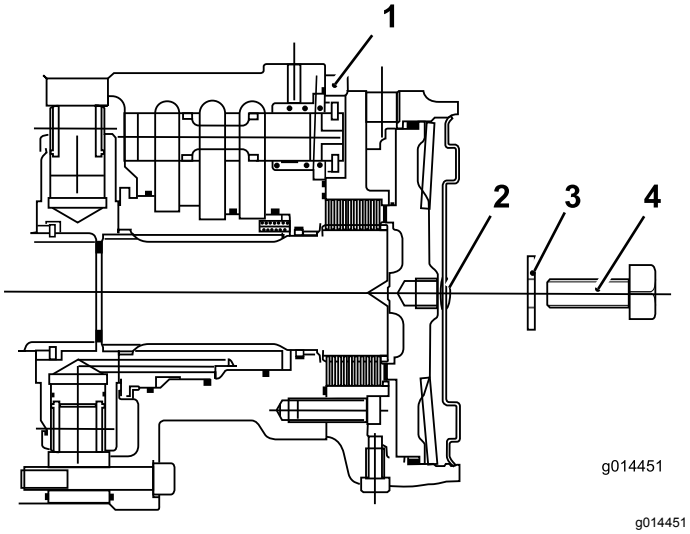

Figure 45

1. Front wheel motor
2. Hex plug
3. Washer 12 mm
4. Bolt 12 x 40 mm

2. Install the hex plug into the motor end plate (Figure 46).

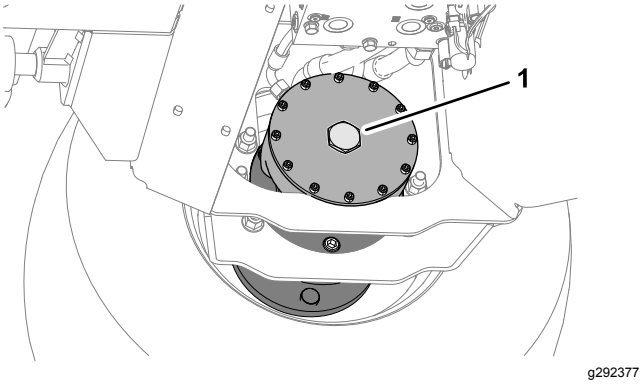

Figure 46

1. Hex plug

3. Repeat steps 1 through 2 for the brake at the other side of the machine.
4. Remove the wheel chocks.
5. Disconnect the tow bar.

   Note: The transmission and brakes are ready for operation.
6. Stow the 2 bolts 12 x 40 mm and 2 washers 12 mm stored in the platform support rails (Figure 46).

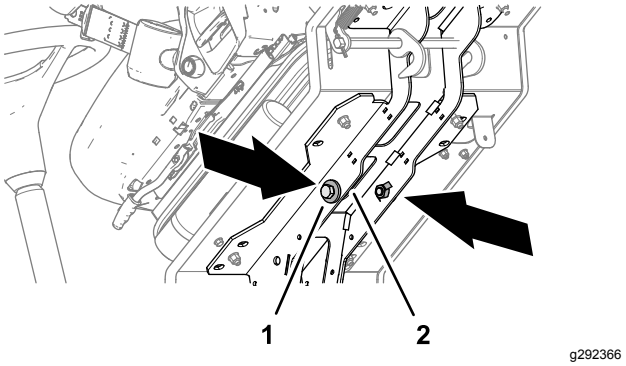

Figure 47

1. Bolt 12 x 40 mm and washers 12 mm
2. Platform support rail

7. Check the brake operation.

⚠ WARNING

Operating the machine without the braking system working properly may cause you to lose control of the machine, resulting in serious injury to you and bystanders.

Before using the machine, ensure that the braking system operates correctly. Carry out initial checks driving the machine at slow speed. Do not operate the machine with a damaged or disconnected braking system.

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Maintenance Safety

- Before you leave the operator's position, do the following:
  - Park the machine on a level surface.
  - Disengage the cutting unit(s) and lower the attachments.
  - Engage the parking brake.
  - Shut off the engine and remove the key.
  - Wait for all movement to stop.
- Allow machine components to cool before performing maintenance.
- If possible, do not perform maintenance while the engine is running. Keep away from moving parts.
- Support the machine with jack stands whenever you work under the machine.
- Carefully release pressure from components with stored energy.
- Keep all parts of the machine in good working condition and all hardware tightened.
- Replace all worn or damaged decals.
- To ensure safe, optimal performance of the machine, use only genuine Toro replacement parts. Replacement parts made by other manufacturers could be dangerous, and such use could void the product warranty.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first 8 hours	• Check the condition and tension of the alternator belt.
After the first 50 hours	• Change the engine oil and filter. • Check the engine speed (idle and full throttle). • Change the transmission-oil filter. • Change the hydraulic-return filter.

Maintenance Service Interval	Maintenance Procedure
Before each use or daily	• Check the horn. • Inspect the seat belt(s) for wear, cuts, and other damage. Replace the seat belt(s) if any component does not operate properly. • Check the forward and reverse traction pedal action. • Check the safety-interlock system. • Check the cutter-drive-interlock switch. • Check the parking-brake-interlock switch. • Grease the bearings, bushings, and pivots (grease them immediately after every washing regardless of the interval listed). • Check the air-cleaner-blockage indicator (service the air cleaner earlier if the air-cleaner indicator shows red; service it more frequently in extremely dirty or dusty conditions). • Check the engine-oil level. • Drain water or other contaminants from the water separator. • Check the tire air pressure in the front and rear tires. • Check the torque the wheel-lug nuts. • Remove debris from the screen, oil coolers, and radiator (more frequently in dirty operating conditions). • Check the cooling system. • Check the hydraulic lines and hoses. • Check the hydraulic-fluid level. • Check the height-of-cut setting. • Inspect the flail rotors and blades for damage, cracks, and loose fasteners. Replace any damaged or cracked parts. • Check the rear guard. • Check the front rubber guard. • Check for any unusual vibration of the rotor. • Inspect the seat belt. • Check the fasteners of the machine.
After each use	• Check the transmission-neutral-interlock switch.
Every 50 hours	• Grease the bearings, bushings, and pivots (grease them immediately after every washing regardless of the interval listed). • Inspect the blades for damage and excessive wear. • Ensure that each blade bolt is torqued to 45 N·m (33.2 ft-lb). • Check the blade bolts. • Check the cutting-unit pivot. • Check for excessive play in the rotor bearings. • Check the rear-roller adjustment. • Check the rear-roller scraper wire tension.
Every 100 hours	• Check the condition and tension of the alternator belt.
Every 150 hours	• Change the engine oil and filter.
Every 250 hours	• Check the condition of the battery. • Check the condition of and clean the battery. • Check the battery cable connections. • Check the transmission-control cable. • Inspect the cooling-system hoses.
Every 400 hours	• Check the engine speed (idle and full throttle). • Check the fuel lines and connections.

Maintenance Service Interval	Maintenance Procedure
Every 500 hours	• Check the engine overheat warning system. • Replace the primary air filter (more frequently in extreme dusty or dirty conditions). • Replace the fuel-filter canister. • Check the electrical system. • Change the transmission-oil filter. • Change the hydraulic-return filter. • Check the rear-wheel alignment. • Service the hydraulic system. • Check the hydraulic-fluid-overheat warning system.
Every 800 hours	• Drain and clean the fuel tank.
Every 1,000 hours	• Adjust the engine valves.
Before storage	• Drain and clean the fuel tank.
Yearly	• Replace the blades.
Every 2 years	• Flush and replace the coolant. • Replace all moving hoses. • Replace the transmission cable.

Daily Maintenance Checklist

Duplicate this page for routine use.

Maintenance Check Item	For the week of: Mon.	Tues.	Wed.	Thurs.	Fri.	Sat.	Sun.
Check the safety interlock operation.							
Check the brake operation.							
Check the engine oil and fuel level.							
Check the air filter restriction indicator.							
Check the radiator and screen for debris.							
Check unusual engine noises.[1]							
Check unusual operating noises.							
Check the hydraulic system oil level.							
Check hydraulic hoses for damage.							
Check for fluid leaks.							
Check the tire pressure.							
Check the instrument operation.							
Check the rotor and blades.							
Check the height-of-cut adjustment.							
Check all grease fittings for lubrication.[2]							
Touch-up damaged paint.							
Wash the machine.							

1. Check the glow plug and injector nozzles if hard starting, excess smoke, or rough running is noted.

2. Immediately after every washing, regardless of the interval listed

Notation for Areas of Concern

Inspection performed by:		
Item	**Date**	**Information**
1		
2		
3		
4		
5		
6		
7		
8		

Important: **Refer to your engine operator's manual for additional maintenance procedures.**

Note: Download a free copy of the electrical or hydraulic schematic by visiting www.Toro.com and searching for your machine from the Manuals link on the home page.

Raising the Platform

1. Move the platform-latch handle (Figure 48) towards the front of the machine until the latch hooks clear the locking bar.

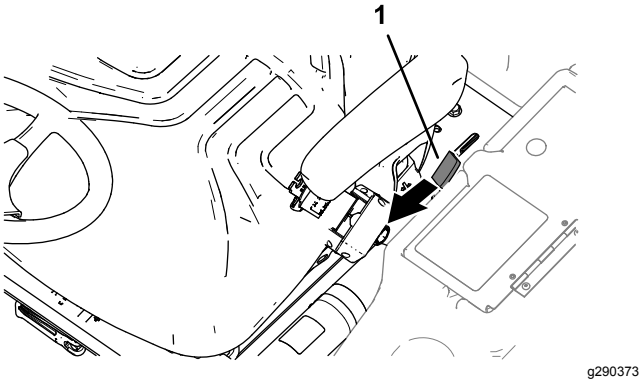

Figure 48

1. Platform-latch handle

2. Raise the platform (Figure 49).

   Note: The gas lift cylinder assists lifting the platform.

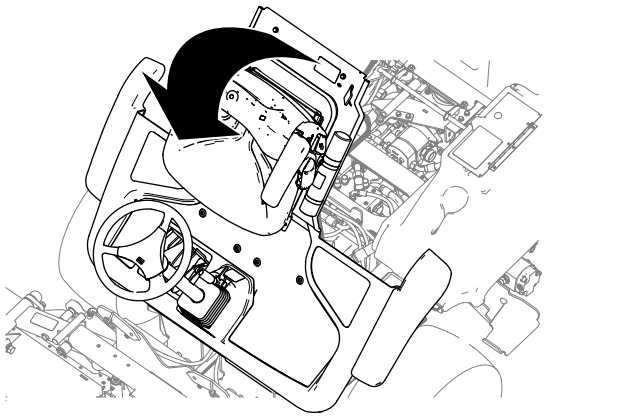

Figure 49

Lowering the Platform

⚠ WARNING

Operating the machine with the platform unlatched may cause you to lose control of the machine, resulting in serious injury to you and bystanders.

Never operate the machine without first checking that the operator platform latching mechanism is fully engaged and in good working order.

1. Lower the platform carefully (Figure 50).

   Note: The gas lift cylinder helps support the platform.

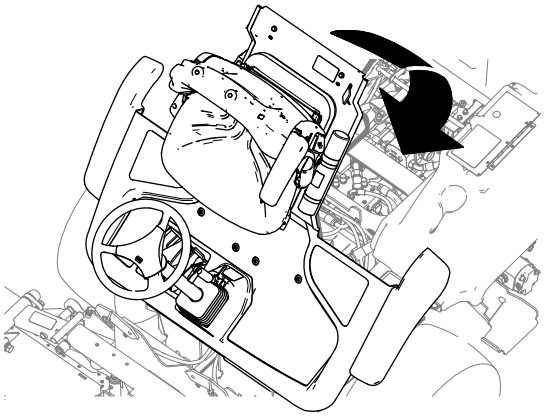

Figure 50

2. As the platform nears the fully lowered position, move the platform-latch handle (Figure 51) towards the front of the machine.

   Note: This will ensure that the latch hooks clear the locking bar.

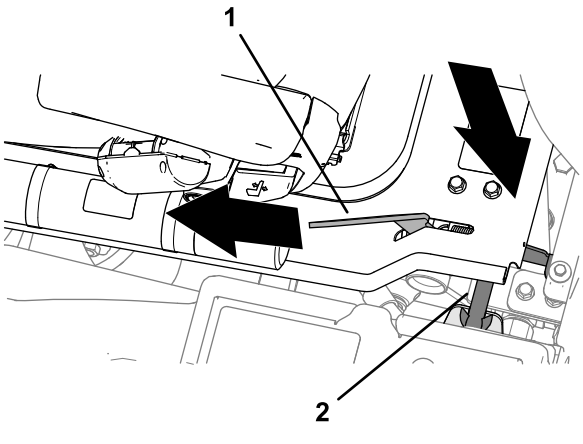

Figure 51

1. Platform-latch handle
2. Locking bar

3. Fully lower the platform and move the platform-latch handle towards the rear of the machine until the latch hooks fully engage the locking bar (Figure 52).

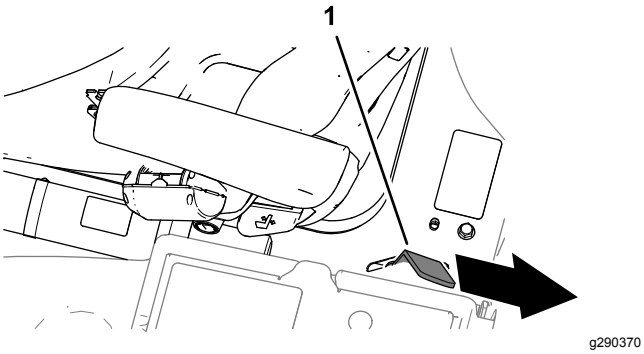

Figure 52

1. Platform-latch handle

Removing the Storage Compartment

1. At the left side of the operator's platform, open the door of the storage compartment (Figure 53).

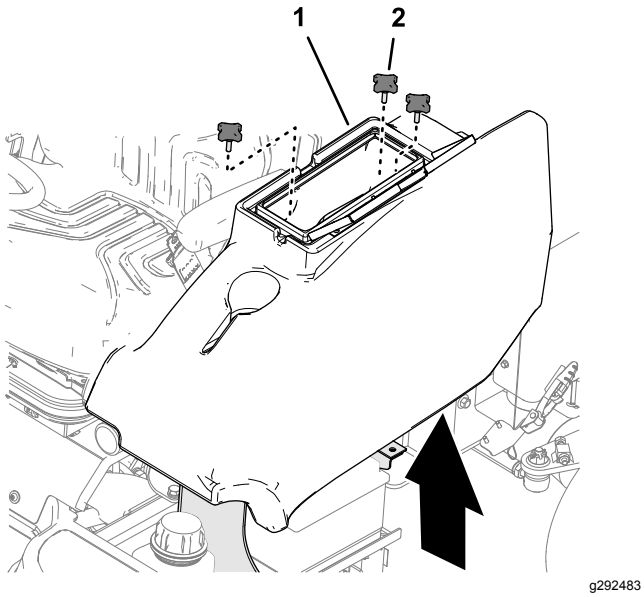

Figure 53

1. Storage compartment 2. Knob

2. Remove the 3 knobs that secure the storage compartment to the machine, and remove the compartment (Figure 53).

Installing the Storage Compartment

1. Align the holes on the bottom of the storage compartment with the holes in the chassis brackets.
2. Assemble the storage compartment to the machine with the 3 knobs (Figure 54)

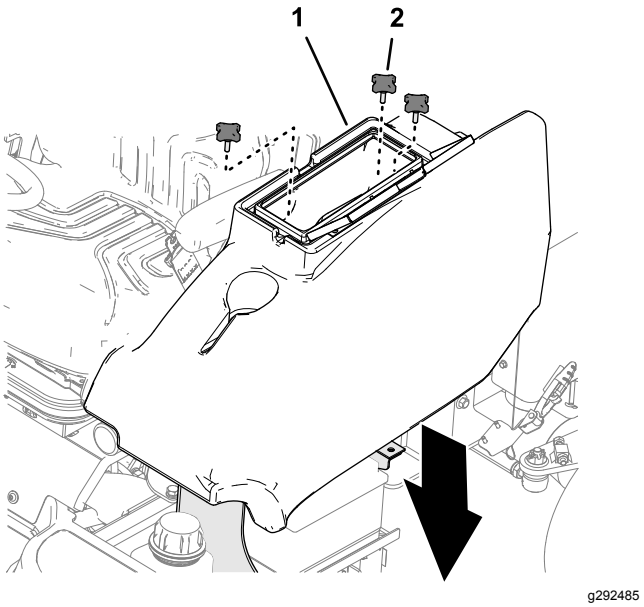

Figure 54

1. Storage compartment 2. Knob

3. Close the storage-compartment door.

Lubrication

Greasing the Bearings, Bushings, and Pivots

Service Interval: Before each use or daily

Every 50 hours

Lubricate all grease fittings for the bearings and bushings with No. 2 lithium grease. Lubricate the bearings and bushings **immediately** after every washing, regardless of the interval listed.

Replace any damaged grease fittings.

Important: **Use 1 pump of grease on the height-of-cut adjusters and 3 pumps of grease on all other grease fittings.**

The grease fitting locations and quantities are as follows:

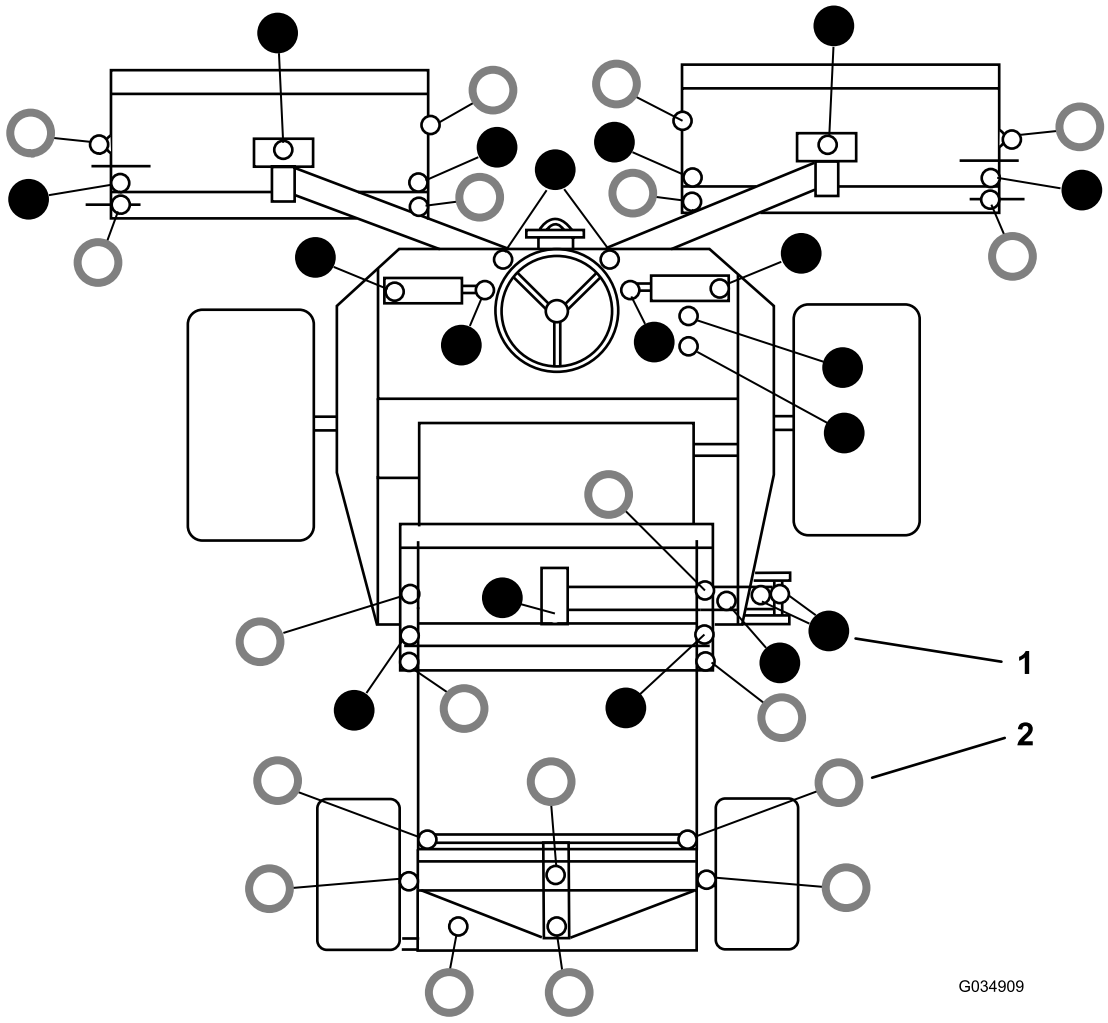

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Figure 55

1. ● – Grease every 50 hours
2. ○ – Grease daily

Engine Maintenance

Engine Safety

- Shut off the engine before checking the oil or adding oil to the crankcase.
- Do not change the governor speed or overspeed the engine.

Checking the Engine Overheat Warning System

Service Interval: Every 500 hours

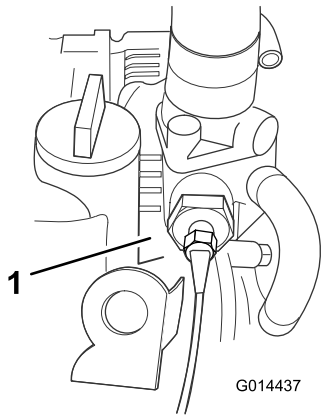

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Figure 56

1. Temperature switch

1. Turn the ignition key to the ignition on position I.
2. Disconnect the red/blue wire terminal from the engine-temperature switch.
3. Touch the metal terminal of this wire onto a suitable earth point, ensuring that the metal surfaces make good contact.

The horn sounds and the engine-coolant-temperature-warning light illuminates to confirm correct operation. If the system is malfunctioning, make repairs before operating the engine.

Servicing the Air Cleaner

Service Interval: Before each use or daily
Every 500 hours

Servicing the Primary Air Filter

Check the air-cleaner body for damage which could cause an air leak. Replace if damaged. Check the whole intake system for leaks, damage or loose hose clamps.

Service the primary air-cleaner filter only when the service indicator (Figure 57) requires it. Changing the air filter before it is necessary only increases the chance of dirt entering the engine when the filter is removed.

Important: **Be sure that the cover is seated correctly and seals with the air-cleaner body.**

1. Check the filter-blockage indicator. If the indicator is red, the air filter needs to be cleaned or replaced (Figure 57).

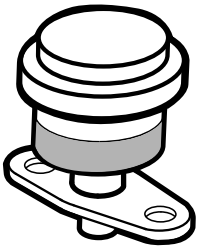

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Figure 57

2. Before removing the filter, use low pressure air (40 psi, clean and dry) to help remove large accumulations of debris packed between outside of the filter and the canister. **Avoid using high-pressure air which could force dirt through the filter into the intake tract.**

   Note: This cleaning process prevents debris from migrating into the intake when the filter is removed.

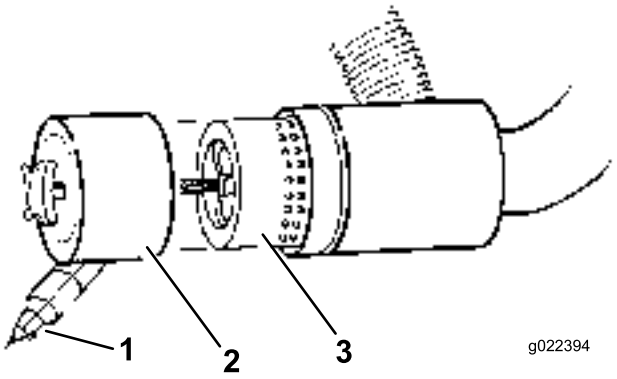

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Figure 58

1. Rubber outlet valve
2. Removable cover
3. Air filter

3. Remove the cover from the air-cleaner body.
4. Remove and replace the filter (Figure 58).

   Cleaning of the used element is not recommended due to the possibility of damage to the filter media.

5. Inspect the new filter for shipping damage, checking the sealing end of the filter and the body. **Do not use a damaged element.**
6. Insert the new filter by applying pressure to the outer rim of the element to seat it in the canister. **Do not apply pressure to the flexible center of the filter.**
7. Clean the dirt ejection port located in the removable cover. Remove the rubber outlet valve from the cover, clean the cavity and replace the outlet valve.
8. Install the cover orienting the rubber outlet valve in a downward position—between approximately 5 o'clock to 7 o'clock when viewed from the end.
9. Check the condition of the air-cleaner hoses.
10. Secure the cover.

Servicing the Safety Filter

The air filter has a secondary, safety filter element inside the primary air filter to prevent dislodged dust and other items from entering the engine while changing the main element.

Replace the safety filter, never clean it.

Important: **Never attempt to clean the safety filter. If the safety filter is dirty, then the primary filter is damaged. Replace both filters.**

Checking the Engine-Oil Level

Service Interval: Before each use or daily

The engine is shipped with oil in the crankcase; however, the oil level must be checked before and after the engine is first started.

Crankcase capacity: approximately 6.7 L (7.1 US qt) with the filter

Use high-quality engine oil that meets the following specifications:

- API Classification Level Required: CH-4, CI-4 or higher
- Preferred oil: SAE 15W-40 (above 0°F)
- Alternate oil: SAE 10W-30 or 5W-30 (all temperatures)

Toro Premium Engine oil is available from your distributor in either 15W-40 or 10W-30 viscosity.

Note: The best time to check the engine oil is when the engine is cool before it has been started for the day. If it has already been run, allow the oil to drain back down to the sump for at least 10 minutes before checking.

1. Park the machine on a level surface, lower the cutting units, engage the parking brake, shut off the engine, and remove the key.
2. Open the hood.
3. Remove the dipstick, wipe it clean, and install it (Figure 59).

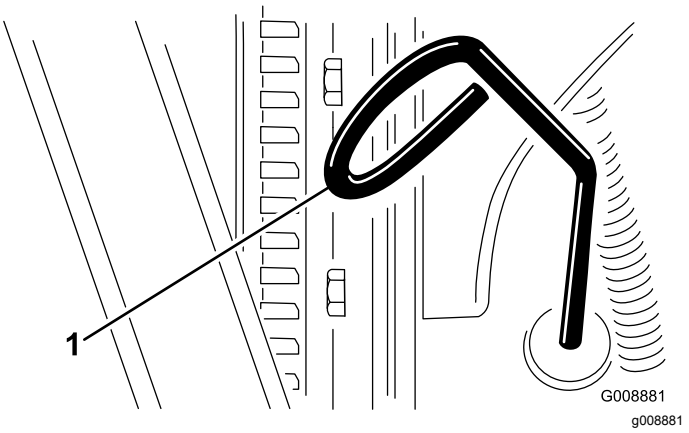

Figure 59

1. Dipstick

4. Remove dipstick and check oil level on dipstick.

   Note: The oil level should be up to the FULL mark.
5. If the oil level is below the FULL mark, remove the fill cap (Figure 60) and add oil until level reaches the FULL mark on dipstick.

   Important: **Do not overfill.**

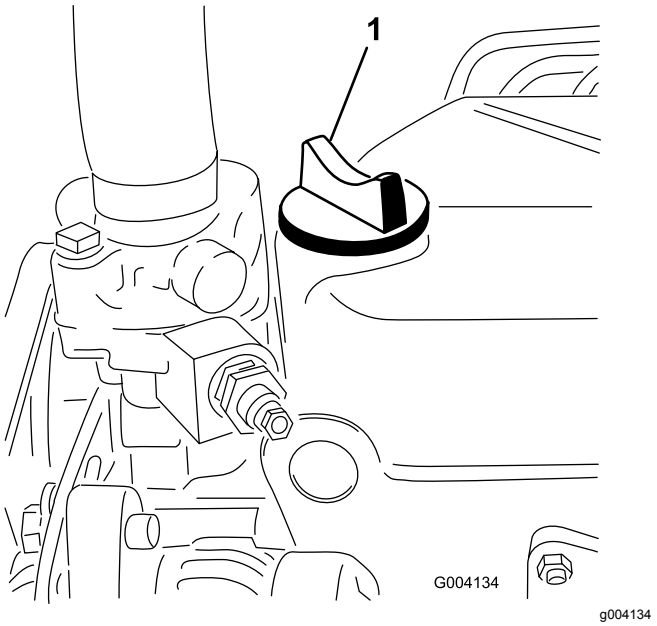

Figure 60

1. Oil-fill cap

6. Install the oil-fill cap and close the hood.

Servicing the Engine Oil and Filter

Service Interval: After the first 50 hours

Every 150 hours

1. Remove the drain plug (Figure 61) and let the oil flow into a drain pan.

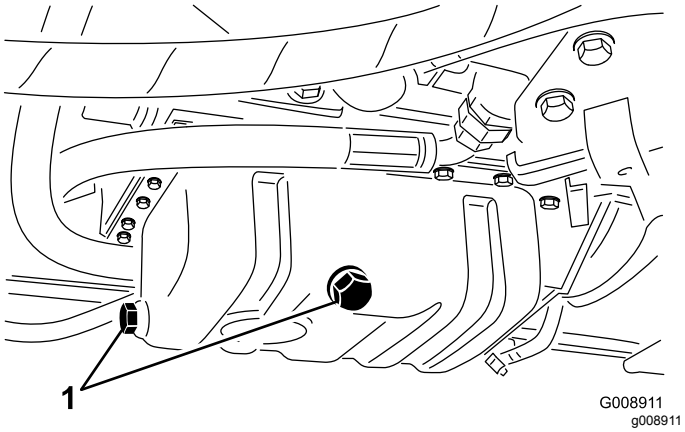

Figure 61

1. Oil-drain plug

2. When the oil stops, install the drain plug.
3. Remove the oil filter (Figure 62).

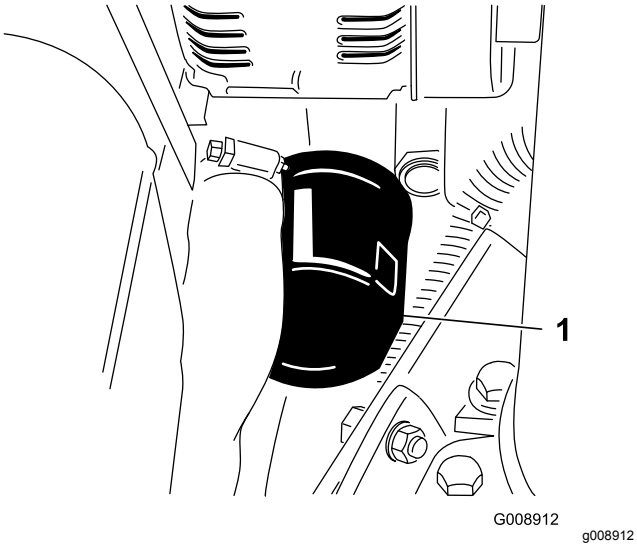

Figure 62

1. Oil filter

4. Apply a light coat of clean oil to the new filter seal.
5. Install the replacement oil filter to the filter adapter. Turn the oil filter clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 1/2 turn.

   Important: **Do not overtighten the filter.**

6. Add oil to the crankcase; refer to Checking the Engine-Oil Level (page 40).

Extended Engine Maintenance

Service Interval: After the first 50 hours—Check the engine speed (idle and full throttle).

Every 400 hours—Check the engine speed (idle and full throttle).

Every 1,000 hours Refer to the *Engine Service Manual*.

Fuel System Maintenance

⚠ DANGER

Under certain conditions, fuel and fuel vapors are highly flammable and explosive. A fire or explosion from fuel can burn you and others and can cause property damage.

- **Fill the fuel tank outdoors, in an open area, when the engine is off and is cold. Wipe up any fuel that spills.**
- **Do not fill the fuel tank completely full. Add fuel to the fuel tank until the level is 25 mm (1 inch) below the top of the tank, not the filler neck. This empty space in the tank allows the fuel to expand.**
- **Never smoke when handling fuel, and stay away from an open flame or where spark can ignite fuel fumes.**
- **Store fuel in a clean, safety-approved container and keep the cap in place.**

Bleeding the Fuel System

You must bleed the fuel system before starting the engine if any of the following situations have occurred:

- Initial start-up of a new machine.
- Engine has ceased running due to lack of fuel.
- Maintenance has been performed upon fuel system components; i.e., filter replaced, separator serviced, etc.

1. Park the machine on a level surface and ensure that the fuel tank is at least half full.
2. Open the hood.
3. Turn the key in the ignition switch to the ON position and crank the engine.

   Note: The mechanical pump sucks fuel out of the tank, fill the fuel filter and fuel hose and force the air into the engine. This could take some time to fully purge all the air out of the system and the engine might fire erratically until all air is purged out. When all air is purged and the engine is running smoothly, it should be run for a few minutes to ensure that it is fully purged.

Replacing the Fuel Filter

Service Interval: Every 500 hours

Before each use or daily—Drain water or other contaminants from the water separator.

Important: **Replace the fuel-filter canister periodically to prevent wear of the fuel-injection-pump plunger or the injection nozzle, due to dirt in the fuel.**

1. Place a clean container under the fuel-filter canister (Figure 63).

   Note: The fuel-filter canister is located near the battery under the engine cover.
2. Loosen the drain plug on the bottom of the filter canister.
3. Clean the area where the filter canister mounts.

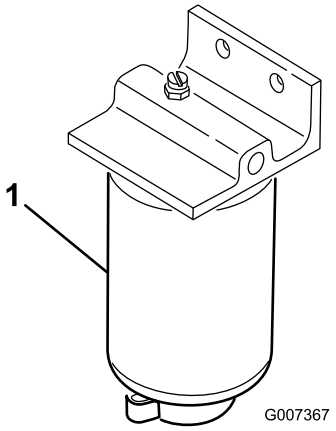

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Figure 63

1. Fuel-filter canister

4. Remove the filter canister and clean the mounting surface.
5. Lubricate the gasket on the filter canister with clean oil.
6. Install the new filter canister by hand until the gasket contacts mounting surface and then rotate it an additional 1/2 turn.
7. Tighten the drain plug on the bottom of the filter canister.
8. Bleed the fuel system; refer to Bleeding the Fuel System (page 42).

Checking the Fuel Lines and Connections

Service Interval: Every 400 hours/Yearly (whichever comes first)

Check the fuel lines and connections. Inspect them for deterioration, damage, or loose connections.

Draining the Fuel Tank

Service Interval: Every 800 hours

Before storage

Drain and clean the fuel tank if the fuel system becomes contaminated or if the machine is to be stored for an extended period. Use clean fuel to flush out the tank.

Electrical System Maintenance

Important: **Before welding on the machine, disconnect both cables from the battery, both wire harness plugs from the electronic control modules, and the terminal connector from the alternator to prevent damage to the electrical system.**

Electrical System Safety

- Disconnect the battery before repairing the machine. Disconnect the negative terminal first and the positive last. Connect the positive terminal first and the negative last.
- Charge the battery in an open, well-ventilated area, away from sparks and flames. Unplug the charger before connecting or disconnecting the battery. Wear protective clothing and use insulated tools.

Checking the Battery Condition

Service Interval: Every 250 hours

Note: When removing the battery, always disconnect the negative (-) cable first.

Note: When installing the battery, always connect the negative (-) cable last.

Raise the engine cover. Remove any corrosion from the battery terminals using a wire brush and apply petroleum jelly to the terminals to prevent further corrosion. Clean the battery compartment.

Under normal operating conditions the battery does not require any further attention. If the machine has been subject to continuous use under high ambient temperature conditions, the battery electrolyte may require topping up.

Remove the cell covers and top up with distilled water to a height 15 mm below the top of the battery. Install the cell covers.

Note: Check the condition of the battery cables. Install new cables when current ones are showing signs of wear or damage and tighten any loose connections as necessary.

Servicing the Battery

Service Interval: Every 250 hours

⚠ DANGER

Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- **Do not drink electrolyte and avoid contact with skin, eyes, or clothing. Wear eye protection to shield your eyes and rubber gloves to protect your hands.**
- **Fill the battery where clean water is always available for flushing the skin.**

⚠ WARNING

Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from it.

Check the battery condition. Keep the terminals and the entire battery case clean because a dirty battery discharges slowly. To clean the battery, wash the entire case with a solution of baking soda and water. Rinse it with clear water.

Checking the Electrical System

Service Interval: Every 500 hours

Inspect all electrical connections and cables and replace any which are damaged or corroded. Spray a good-quality water inhibitor onto exposed connections to prevent moisture ingress.

Drive System Maintenance

Checking the Tire Air Pressure

Service Interval: Before each use or daily

Important: **Maintain correct tire pressure in all tires to ensure correct contact with the turf.**

Recommended tire pressure is 1 bar (14.5 psi) for general all around use. Adjust the tire air pressures according to the following table depending on operating conditions.

Tires	Tire Type	Recommended Tire Pressures		
		Turf Conditions	Road Conditions	Maximum Pressure
Front Axle	26 x 12.0 - 12 BKT turf pattern	0.7 bar (10 psi)	1.4 bar (20 psi)	1.7 bar (25 psi)
Rear Axle	20 x 10.0 - 8 BKT turf pattern	0.7 bar (10 psi)	1.4 bar (20 psi)	1.7 bar (25 psi)

Checking the Torque of the Wheel-Lug Nuts

Service Interval: Before each use or daily

Torque the wheel-lug nuts to 200 N·m (148 ft-lb) for the front axle, and 54 N·m (40 ft-lb) for the rear axle.

⚠ WARNING

Failure to maintain proper torque of the wheel nuts could result in personal injury.

Ensure that the wheel nuts are torqued properly.

Changing the Transmission Oil Filter

Service Interval: After the first 50 hours

Every 500 hours

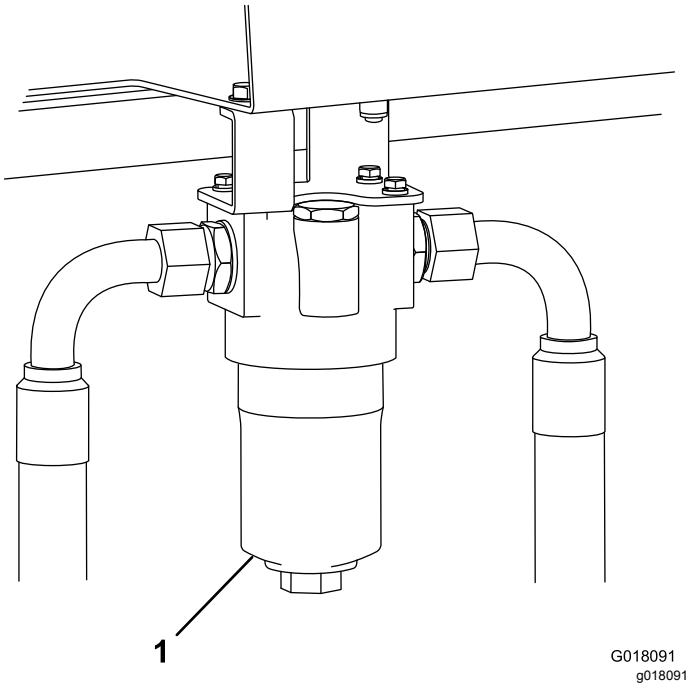

Figure 64
Right Side of Machine

1. Transmission-oil filter

1. Unscrew and remove the bottom of the transmission-oil-filter housing.
2. Withdraw the filter element and discard it.
3. Install a new filter element.
4. Install the housing.

Changing the Hydraulic-Return Filter

Service Interval: After the first 50 hours

Every 500 hours

1. Remove the return filter.
2. Wipe oil onto the new return filter gasket.
3. Install the new return filter to the machine.

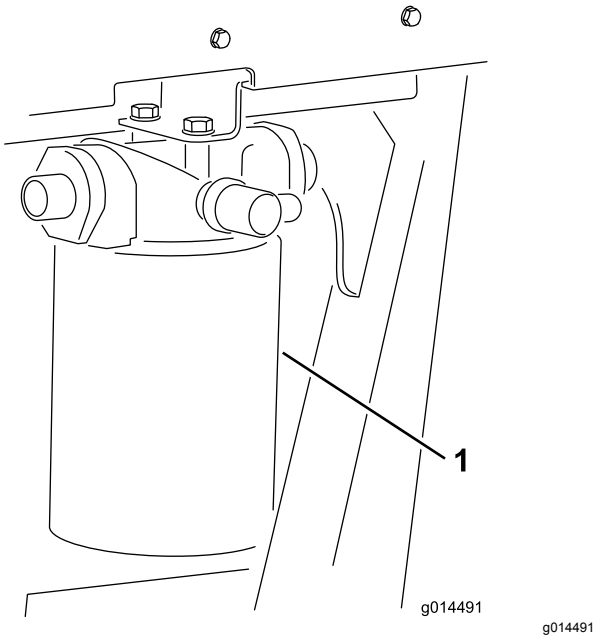

Figure 65
Left Side of Machine

1. Hydraulic-fluid-return filter

Checking the Rear-Wheel Alignment

Service Interval: Every 500 hours

To prevent excessive tire wear and ensure safe machine operation, the rear wheels must be correctly aligned to 3 to 8 mm (0.12 to 0.31 inch).

Set the rear wheels in the straight ahead position. Measure and compare the distance between the front sidewalls and the rear sidewalls at the wheel center height. The distance between the front sidewalls must be set 3 to 8 mm (0.12 to 0.31 inch) less than the distance between the rear sidewalls.

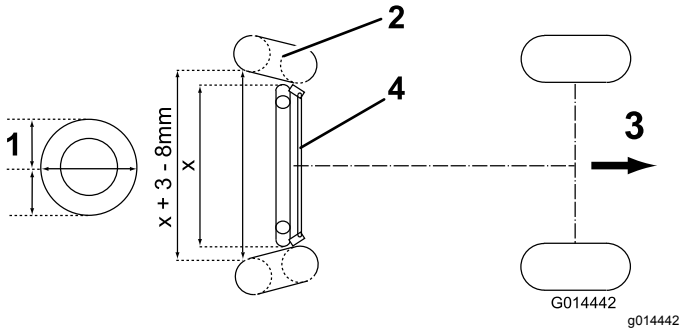

Figure 66

1. Wheel center height
2. Tire
3. Direction of forward travel
4. Track-rod assembly

To adjust the alignment of the rear wheels, first back off the left and right locknuts on the track rod

assembly. (Left locknut has a left thread). Rotate the track rod to achieve the correct distance as described above and tighten the locknuts securely.

Inspecting the Transmission Control Cable and Operating Mechanism

Service Interval: Every 250 hours

Check the condition and security of the cable and operating mechanism at the traction pedals and transmission pump ends.

- Remove buildup of dirt, grit, and other debris.
- Ensure that the ball joints are securely anchored and check that the mounting brackets and cable anchors are tight and free from cracks.
- Inspect end fittings for wear, corrosion, broken springs, and replace if necessary.
- Ensure that the rubber seals are correctly located and are in good condition.
- Ensure that the articulating sleeves supporting the inner cable are in good condition and firmly attached to the outer cable assembly at the crimped connections. If there are any signs of cracking or detachment install a new cable immediately.
- Check that sleeves, rods, and inner cable are free from bends, kinks, or other damage. If they are not, install a new cable immediately.
- With the engine shut off, operate the traction pedals through the entire range and ensure that the mechanism moves smoothly and freely to the neutral position without sticking or hanging up.

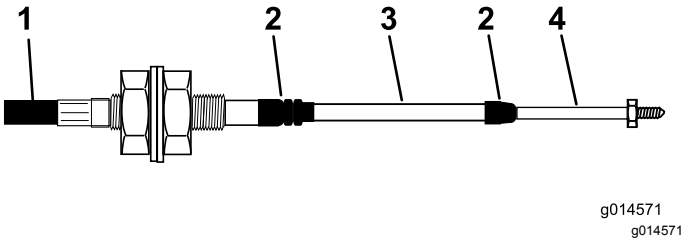

Figure 67

1. Outer cover
2. Rubber seal
3. Sleeve
4. Rod end

Cooling System Maintenance

Cooling System Safety

- Swallowing engine coolant can cause poisoning; keep out of reach from children and pets.
- Discharge of hot, pressurized coolant or touching a hot radiator and surrounding parts can cause severe burns.
  - Always allow the engine to cool at least 15 minutes before removing the radiator cap.
  - Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.

Removing Debris from the Cooling System

Service Interval: Before each use or daily

Note: To prevent the engine from overheating, the radiator and oil cooler must be kept clean. Normally, check daily and, if necessary, clean any debris off these parts. However, it is necessary to check and clean more frequently in extremely dusty and dirty conditions.

1. Turn the engine off and remove the key from the ignition switch.
2. Thoroughly clean all debris out of the engine area.
3. Unlatch the clamp and pivot open the rear screen (Figure 68).

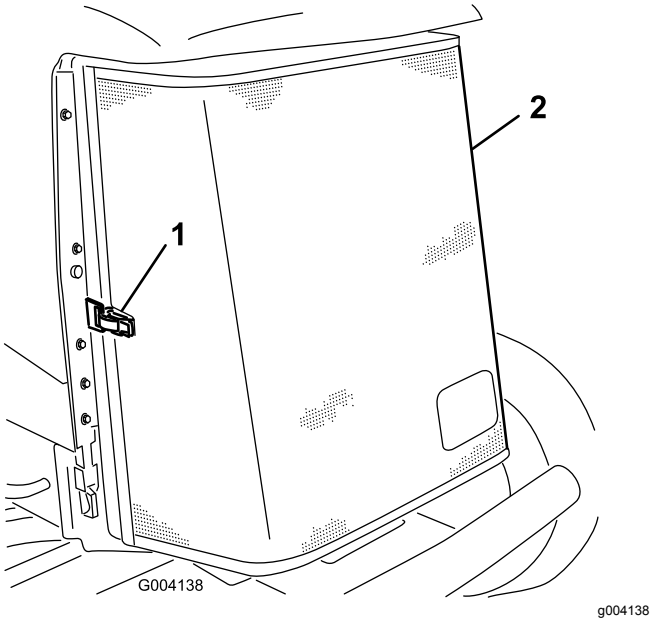

Figure 68

1. Rear screen latch
2. Rear screen

4. Clean the screen thoroughly with compressed air.
5. Pivot the latches inward to release the oil cooler (Figure 69).

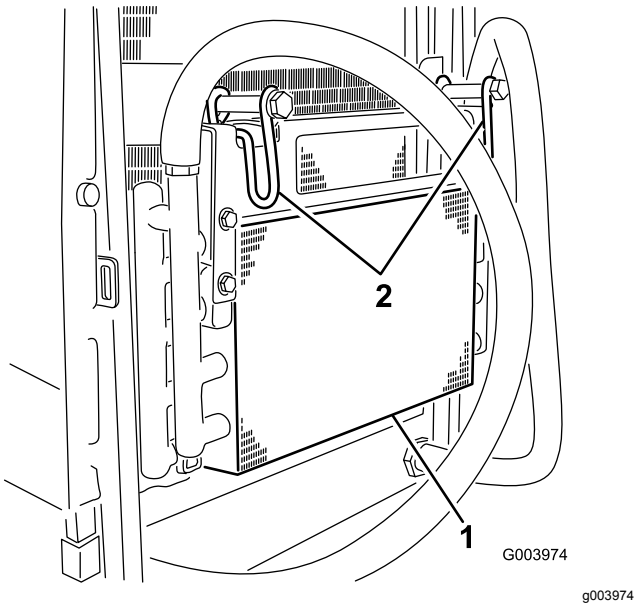

Figure 69

1. Oil cooler
2. Oil cooler latches

6. Thoroughly clean both sides of the oil cooler and the radiator (Figure 70) with compressed air.

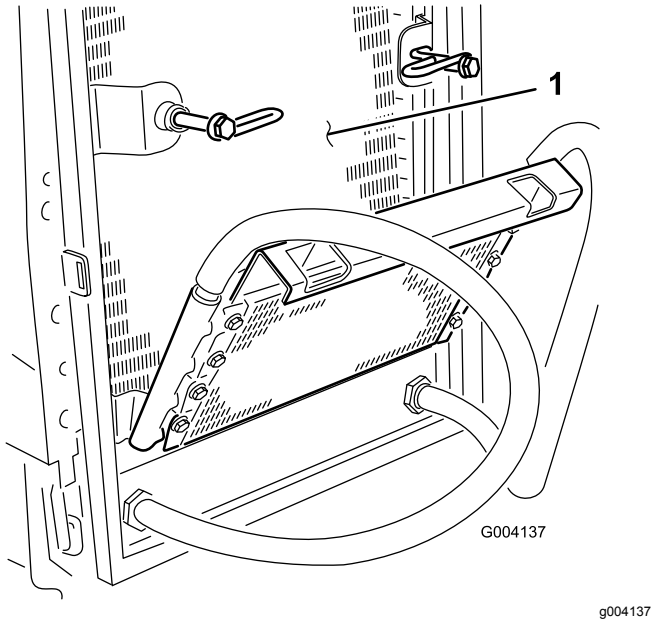

Figure 70

1. Radiator

7. Pivot the oil cooler back into position and secure the latches.
8. Close the screen and secure the latch.

Checking the Coolant Level

Service Interval: Before each use or daily

The cooling system is filled with a 50/50 solution of water and permanent ethylene glycol antifreeze. Check the level of coolant in the expansion tank at the beginning of each day before starting the engine.

⚠ CAUTION

If the engine has been running, the pressurized, hot coolant can escape and cause burns.

- **Do not open the radiator cap when the engine is running.**
- **Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.**

1. Check the level of coolant in the expansion tank (Figure 71).

   The coolant level should be between the marks on the side of the tank.

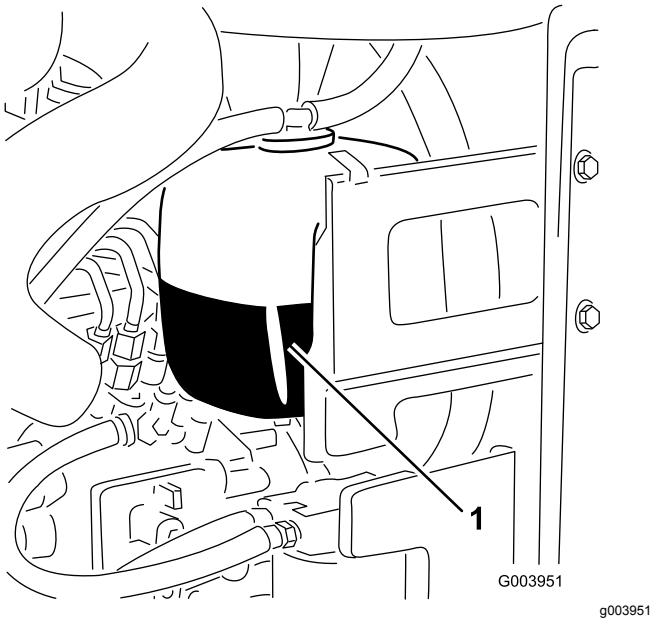

Figure 71

1. Expansion tank

2. If the coolant level is low, remove the expansion-tank cap and replenish the system. **Do not overfill.**
3. Install the expansion-tank cap.

Belt Maintenance

Tensioning the Alternator Belt

Service Interval: After the first 8 hours

Every 100 hours

1. Open the hood.
2. Check the tension of the alternator belt by pressing it (Figure 72) midway between the alternator and the crankshaft pulleys with 10 kg (22 lb) of force.

   Note: The belt should deflect 11 mm (7/16 inch). If the deflection is incorrect, proceed to step 3. If correct, continue operation.

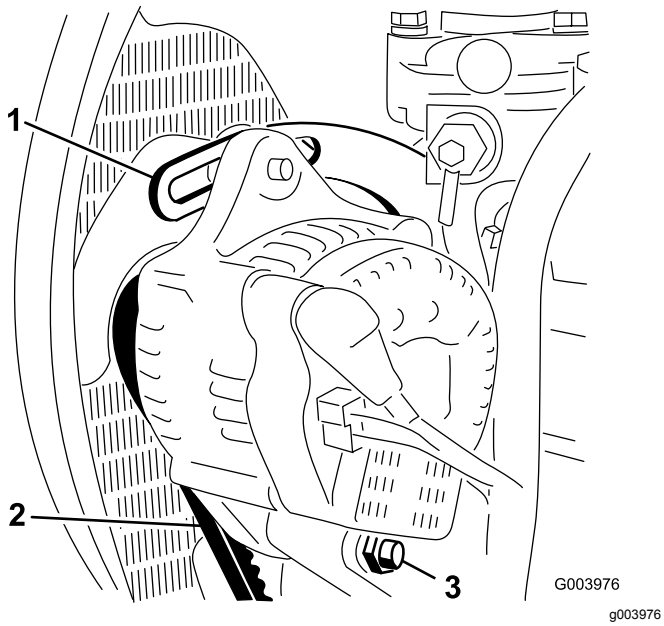

Figure 72

1. Brace
2. Alternator belt
3. Pivot bolt

3. Loosen the bolt securing the brace to the engine (Figure 72), the bolt securing the alternator to the brace and the pivot bolt.
4. Insert a pry bar between the alternator and the engine and pry out on the alternator.
5. When you achieve the proper tension, tighten the alternator, brace, and pivot bolts to secure the adjustment.

Hydraulic System Maintenance

Hydraulic System Safety

- Seek immediate medical attention if fluid is injected into skin. Injected fluid must be surgically removed within a few hours by a doctor.
- Ensure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.
- Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

Checking the Hydraulic Lines and Hoses

Service Interval: Before each use or daily

Check the hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration. Make all necessary repairs before operating.

Checking the Hydraulic Fluid

Service Interval: Before each use or daily

The reservoir is filled at the factory with approximately 32 L (8.5 US gallons) of high-quality hydraulic fluid. The best time to check the hydraulic fluid is when it is cold.

The recommended replacement fluid is:

Toro Premium All Season Hydraulic Fluid: Available in 19 L (5 US gallon) containers or 208 L (55 US gallon) drums—contact your authorized Toro distributor for part numbers.

Alternative fluids: If the Toro fluid is not available, other fluids may be used provided that they meet all of the following material properties and industry specifications. Check with your oil supplier to identify a satisfactory product.

Note: Toro does not assume responsibility for damage caused by improper substitutions, so use only products from reputable manufacturers who stand behind their recommendation.

High Viscosity Index/Low Pour Point Antiwear Hydraulic Fluid, ISO VG 46 Multigrade

Material Properties:

Viscosity, ASTM D445	cSt @ 40°C (104°F) 44 to 48 cSt @ 100°C (212°F) 7.9 to 9.1
Viscosity index, ASTM D2270	140 or higher (high viscosity index indicates a multiweight fluid)
Pour point, ASTM D97	-36.7°C to -45°C (-34°F to -49°F)
FZG, fail stage	11 or better
Water content (new fluid)	500 ppm (maximum)

Industry Specifications:

Vickers I-286-S, Vickers M-2950-S, Denison HF-0, Vickers 35 VQ 25 (Eaton ATS373-C)

The proper hydraulic fluids must be specified for mobile machinery (as opposed to industrial plant usage), multiweight-type, with ZnDTP or ZDDP antiwear additive package (not an ashless-type fluid).

Important: **Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system oil is available in 20 ml (2/3 fl oz) bottles. One bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic fluid. Order part 44-2500 from your authorized Toro distributor.**

Synthetic, Biodegradable Hydraulic Fluid: Available in 19 L (5 US gallon) containers or 208 L (55 US gallon) drums—contact your authorized Toro distributor for part numbers.

This high-quality, synthetic, biodegradable fluid has been tested and found compatible for this Toro model. Other brands of synthetic fluid may have seal compatibility problems and Toro cannot assume responsibility for unauthorized substitutions.

Note: This synthetic fluid is not compatible with the Toro Biodegradable Fluid previously sold. See your Toro Distributor for more information.

Alternative fluids:

- Mobil EAL Envirosyn H 46 (US)
- Mobil EAL Hydraulic Oil 46 (international)

1. Park the machine on a level surface, lower the cutting units, engage the parking brake, shut off the engine, and remove the key.
2. Check the sight-level gauge on the side of the tank.

   Note: The level needs to be at the upper mark.
3. If additional hydraulic fluid is needed, clean the area around the filler neck and the cap of the hydraulic tank (Figure 73) and remove the cap.

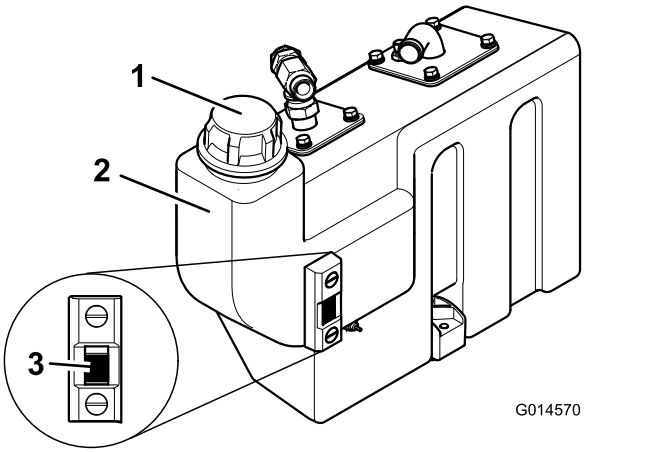

Figure 73

1. Hydraulic-tank cap
2. Fluid tank
3. Sight-level gauge

4. Remove the cap and fill the tank to the upper mark on the sight-level gauge.

   Important: **Do not overfill the tank.**
5. Install the cap onto the tank.

Servicing the Hydraulic System

Service Interval: Every 500 hours

Note: Keep water away from electrical components. Use a dry cloth or brush to clean such areas.

This procedure is best carried out when the hydraulic fluid is warm (not hot). Lower the cutting units to the ground and drain the hydraulic system.

1. Remove the hydraulic tank drain plug and let the oil flow into the drain pain.
2. When the oil stops, install the drain plug with a new seal.
3. Remove the oil tank suction flange to gain access to the suction strainer.
4. Unscrew and remove the strainer and clean with paraffin or petrol before installing.
5. Install the return line oil filter element.
6. Install the transmission oil filter element.
7. Fill the hydraulic tank with fresh, clean hydraulic fluid of the recommended grade.
8. Run the machine and operate all hydraulic systems until the hydraulic fluid is warm.

9. Check the fluid level and top up as necessary to the upper mark on the sight-level gauge.

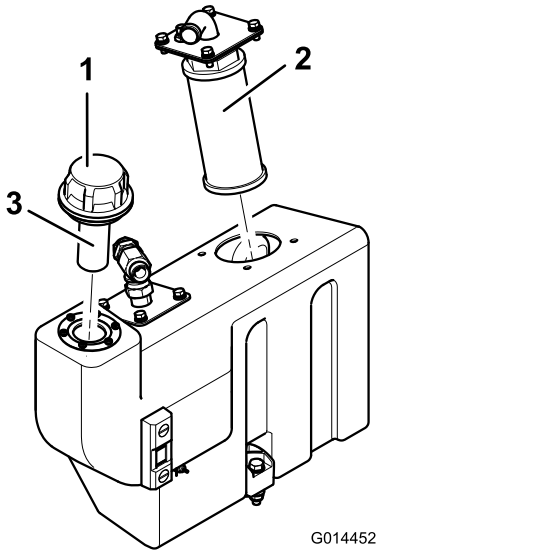

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Figure 74

1. Oil-tank filler cap
2. Suction strainer
3. Filler strainer

Checking the Hydraulic-Fluid-Overheat Warning System

Service Interval: Every 500 hours

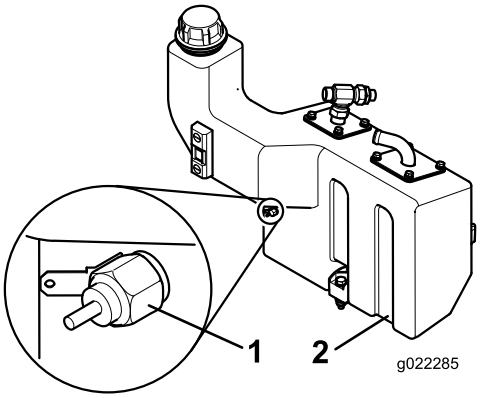

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Figure 75

1. Temperature switch
2. Hydraulic-fluid tank

1. Turn the ignition key to the ignition on position I.
2. Disconnect the red/yellow wire terminal from the hydraulic-tank-temperature switch.
3. Touch the metal terminal of the wire onto a suitable earth point, ensuring that the metal surfaces make good contact.

The horn sounds and the hydraulic-fluid-temperature-warning light illuminates to confirm correct operation. If necessary, make repairs before operating the machine.

Cutting Unit Maintenance

Blade Safety

A worn or damaged blade or bedknife can break, and a piece could be thrown toward you or bystanders, resulting in serious personal injury or death.

- Inspect the blades and bedknives periodically for excessive wear or damage.
- Use care when checking the blades. Wear gloves and use caution when servicing them. Only replace or backlap the blades and bedknives; never straighten or weld them.
- On machines with multiple cutting units, take care when rotating a cutting unit; it can cause the reels in the other cutting units to rotate.

Removing and Installing a Cutting Unit

Removing a Cutting Unit from the Machine

1. Position the machine on a level surface. Shut off the engine, set the parking brake, and remove the key from the ignition switch.
2. Unlatch and lower the cutting unit to the ground.
3. Remove the 2 bolts that secure the cutting unit motor to the drive end. Remove the motor and secure it out of the way.
4. Remove the cap and remove the nut (M24) and washer from the pivot shaft (Figure 76).

   Note: Retain the washer on the center cutting unit between the arm and the pivot casting, as well as the other hardware (Figure 77).

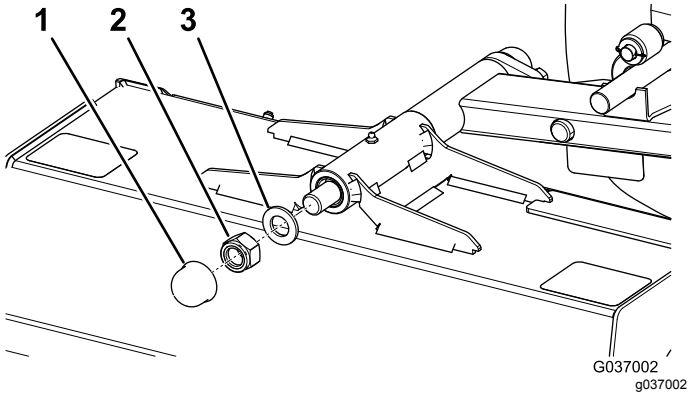

Figure 76

1. Cap
2. Nut
3. Washer

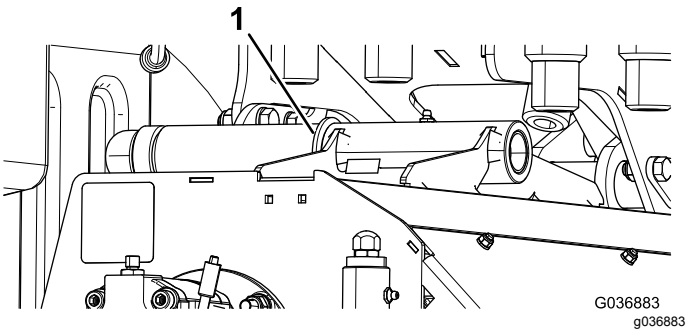

Figure 77

Center cutting unit only

1. Washer

5. Slide the cutting unit off the shaft.

Installing a Cutting Unit on the Machine

1. Position the machine on a level surface. Shut off the engine, set the parking brake, and remove the key from the ignition switch.
2. Ensure that the circlip is fitted to the drive end only.
3. Unlatch and lower the relevant arm to the ground.
4. Slide the cutting unit onto the pin until the arm bushing contacts the pivot casting.

   Note: Install the existing washer on the center cutting unit between the arm and pivot casting (Figure 77).
5. Install the washer and locknut (M24) and tighten the locknut (Figure 76).
6. Loosen the locknut by 1/8 to 1/4 turn to allow the cutting unit to pivot freely.
7. Attach the cutting-unit motor to the drive end of the cutting unit using the fasteners previously removed.
8. Tighten the bolts to a torque of 80 N·m (59 ft-lb).

Inspecting the Blades

Service Interval: Every 50 hours—Inspect the blades for damage and excessive wear.

Every 50 hours—Ensure that each blade bolt is torqued to 45 N·m (33.2 ft-lb).

Important: **In the event that a single blade is damaged, both that blade and the blade opposite to it should be removed and replaced as a pair to maintain balance.**

1. Park the machine on a level surface, raise the cutting unit, engage the parking brake, shut off the engine, and remove the key from the ignition switch.
2. Support the raised cutting unit using jack stands.
3. Inspect each blade for damage paying particular attention to the fasteners, cutting edge, and installation hole (Figure 78). Replace all damaged blades and fasteners.

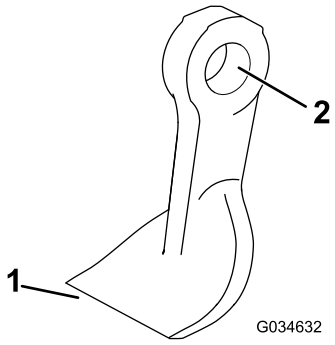

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Figure 78

1. Cutting edge
2. Installation hole

4. Inspect each blade for excessive wear using the wear line (Figure 79). When a blade is worn down to the wear line, replace the blade.

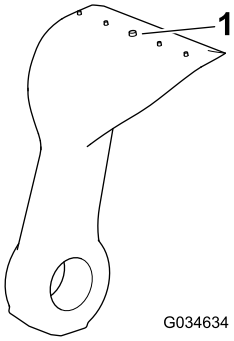

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Figure 79

1. Wear line

5. Ensure that each blade bolt is torqued to 45 N·m (33.2 ft-lb).
6. Grip each blade and ensure that there is not more than a total of 3 mm (1/8 inch) of free movement in either direction from the rotor. If there is more than a total of 3 mm (1/8 inch) of free movement, replace the blade.
7. Check each pair of opposite blades for a weight difference between them.

   Note: Each pair of opposite blades should not have a weight difference of more than 10 g (0.4 oz).

⚠ DANGER

A worn or damaged blade can break, and a piece of the blade could be thrown toward you or bystanders, resulting in serious personal injury or death.

- **Inspect the blades periodically for wear or damage.**
- **Replace a worn or damaged blade.**

Sharpening the Blades

Refer to the instructions included with the Blade Sharpening Kit.

Checking the Blade Bolts

Service Interval: Every 50 hours

Ensure that all blade bolts are torqued to 45 N·m (33 ft-lb).

Checking the Rear Guard

Service Interval: Before each use or daily

Inspect the rear guard for wear or damage (Figure 80). Replace the rear guard if it is damaged to prevent objects being thrown into the operator's area.

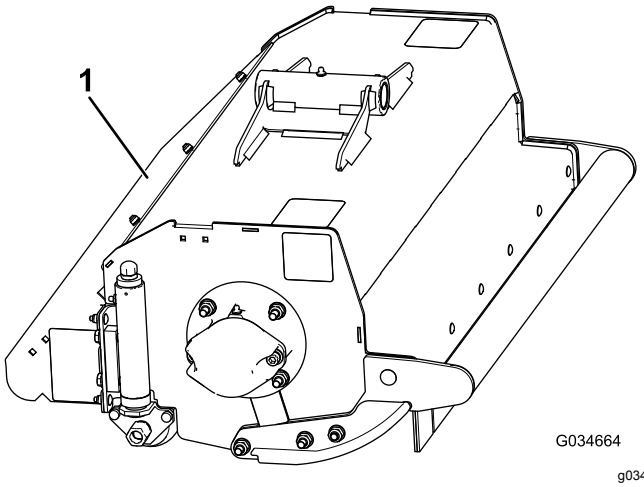

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Figure 80

1. Rear guard

Checking the Rubber Guard

Service Interval: Before each use or daily

Inspect the rubber guard for wear or damage (Figure 81). Replace the rubber guard if it is damaged to prevent objects being thrown toward you.

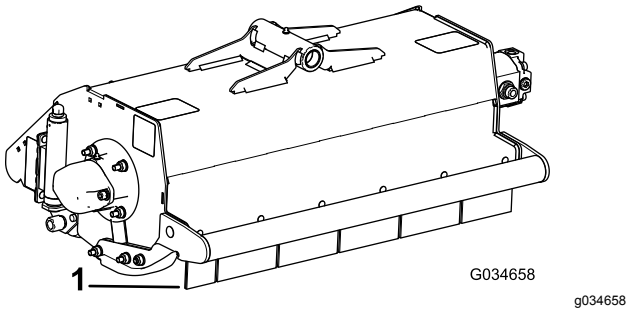

Figure 81

1. Rubber guard

Checking the Cutting-Unit Pivot

Service Interval: Every 50 hours

1. Raise and support the cutting unit.
2. Grip each cutting unit and check for excessive play from side to side or up and down.

Checking for Rotor Vibration

Service Interval: Before each use or daily—Check for any unusual vibration of the rotor.

To check for any unusual vibration of the rotor, run the cutting unit at full-engine speed.

1. Start the engine and move the machine to a level, open area away from bystanders.
2. Lower the cutting unit and engage the parking brake.
3. Engage the PTO and run the engine at full throttle while watching for any unusual rotor vibration.
4. If the rotor vibration is unusual, perform the following:
   A. Set the throttle to idle, shut off the PTO, and raise the cutting unit.
   B. Shut off the engine, remove the key, and wait for all moving parts to stop.
   C. Check the cutting unit for the following:
      - Debris preventing the rotor or blades operating correctly and remove any blockages; refer to Clearing a Blocked Rotor (page 27).
      - A damaged rotor or worn rotor bearings; refer to Checking the Rotor Bearings (page 53).
      - Missing, damaged, unbalanced, or excessively worn blades; refer to Sharpening the Blades (page 52) and Replacing the Blades (page 54).

      Important: **All opposing blade pairs must have a similar amount of wear; unbalanced blades may affect the balance of the rotor.**

Important: **If you cannot correct the cause of unusual rotor vibration, contact your authorized Toro distributor.**

Checking the Rotor Bearings

Service Interval: Every 50 hours—Check for excessive play in the rotor bearings.

Important: **Wear gloves when checking the rotor bearings.**

1. Move the machine onto a level surface and engage the parking brake.
2. Raise cutting unit, shut off the engine, remove the key, and wait for all moving parts to stop.
3. Support the cutting unit with jack stands.
4. Grip the rotor at each end and check for excessive end play; if the rotor has excess end play, it may need to be replaced; contact your authorized Toro distributor.

Checking the Rear-Roller Bearing Adjustment

Service Interval: Every 50 hours

Important: **Keep the roller bearings on the cutting units in good adjustment to ensure maximum working life. Excessive roller-end play causes premature bearing damage.**

1. Grip the roller and move from side to side and up and down.
2. If there is excessive movement, carefully tighten the nuts at each end of the roller with the wrench just enough to remove any end play (Figure 82).

   Note: The roller should still rotate freely after adjustment. Overtightening the nuts could lead to premature bearing damage.

   Note: Adjust the nuts by an equal amount at both ends of the roller.

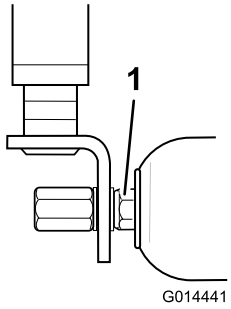

Figure 82

1. Nut

Checking the Rear-Roller Scraper Wire Tension

Service Interval: Every 50 hours

Ensure that the scraper wires are correctly tensioned for maximum working life.

1. Carefully tighten the scraper wire retaining nuts to remove any slack from the scraper wires.
2. Tighten the nuts 4 full turns to correctly tension the wire (Figure 83).

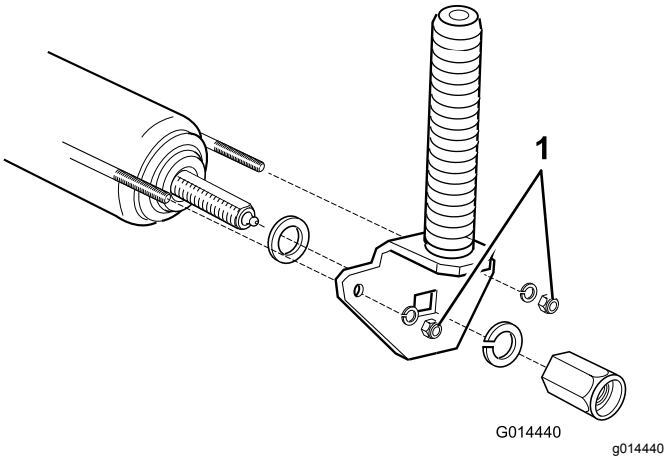

Figure 83

1. Scraper wire retaining nuts

Note: Do not overtighten the scraper wires.

Replacing the Blades

Service Interval: Yearly—Replace the blades.

To maintain balance, replace blades only as an opposed pair or a whole rotor at a time. Also replace the bushing, the bolt, and the locknut when you replace a blade. There are 2 service kits available for blade replacement; refer to the *Parts Catalog*.

1. Raise the cutting unit and secure it with jack stands.
2. Engage the parking brake, shut off the engine, and remove the key.
3. Turn the rotor slowly by hand so that each row of flails are in the desired position and you can easily access them.
4. Use the rotor locking tool (provided in the blade-sharpening kit) to lock the rotor.
5. Remove any debris from the bolt head and the nut and clean the protruding threads with a wire brush.
6. Mark the position of the bolt head so that you can replace the bolts from the same side.
7. Holding the blade in a rag or padded glove, remove the nut, bolt, bushing, and blade (Figure 84).

   Note: If needed, apply penetrating oil to the threads to make the nut easier to remove.

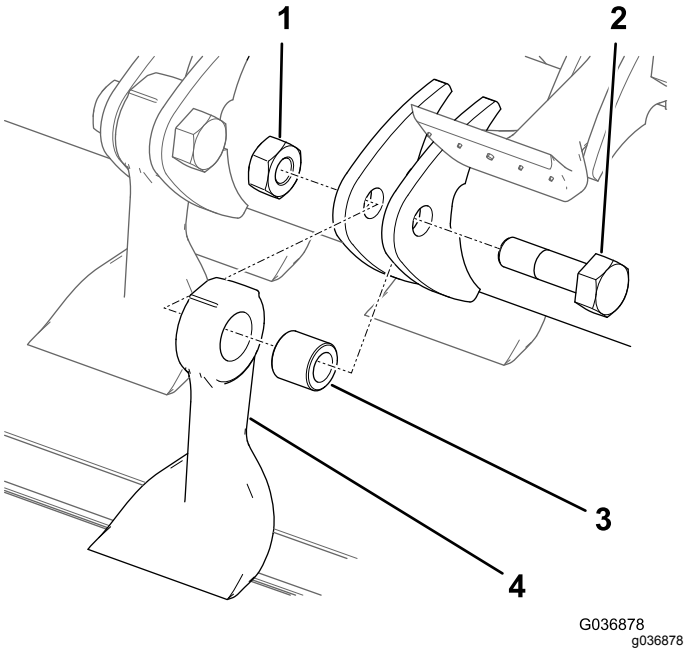

Figure 84

1. Nut
2. Bolt
3. Bushing
4. Blade

8. Discard the blade, bushing, nut, and bolt.
9. Install a new blade and bushing with a new nut and blade bolt (Figure 84).

   Note: Pay attention to the bolt-head-position markings so that you replace the bolt in the same direction.
10. Torque the fasteners to 45 N·m (33 ft-lb).

Chassis

Inspecting the Seat Belt

Service Interval: Before each use or daily

1. Inspect the seat belt for wear, cuts, and other damage. Replace the seat belt(s) if any component does not operate properly.
2. Clean the seat belt as necessary.

Checking the Fasteners

Service Interval: Before each use or daily

Check the machine for loose and missing fasteners.

Note: Tighten any loose fasteners; replace any missing fasteners.

Extended Maintenance

Service Interval: Every 250 hours—Inspect the cooling-system hoses.

Every 2 years—Flush and replace the coolant.

Every 2 years—Replace all moving hoses.

Every 2 years—Replace the transmission cable.

Cleaning

Washing the Machine

Wash the machine as needed using water alone or with a mild detergent. You may use a rag when washing the machine.

Important: **Do not use brackish or reclaimed water to clean the machine.**

Important: **Do not use power-washing equipment to wash the machine. Power-washing equipment may damage the electrical system, loosen important decals, or wash away necessary grease at friction points. Avoid excessive use of water near the control panel, engine, and battery.**

Important: **Do not wash the machine with the engine running. Washing the machine with the engine running may result in internal engine damage.**

Storage

Storage Safety

- Shut off the engine, remove the key, and wait for all movement to stop before you leave the operator's position. Allow the machine to cool before adjusting, servicing, cleaning, or storing it.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or other appliance.

Preparing the Traction Unit

1. Park the machine on a level surface, lower the cutting units, engage the parking brake, shut off the engine, and remove the key.
2. Thoroughly clean the traction unit, cutting units, and the engine.
3. Check the tire pressure; refer to Checking the Tire Air Pressure (page 44).
4. Check all fasteners for looseness; tighten them as necessary.
5. Grease or oil all grease fittings and pivot points. Wipe up any excess lubricant.
6. Lightly sand and use touch-up paint on painted areas that are scratched, chipped, or rusted. Repair any dents in the metal body.
7. Service the battery and cables as follows; refer to Electrical System Safety (page 43):
   A. Remove the battery terminals from the battery posts.
   B. Clean the battery, terminals, and posts with a wire brush and baking-soda solution.
   C. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.
   D. Slowly charge the battery every 60 days for 24 hours to prevent lead sulfation of the battery.

Preparing the Engine

1. Drain the engine oil from the oil pan and install the drain plug.
2. Remove and discard the oil filter. Install a new oil filter.
3. Fill the engine with specified motor oil.
4. Start the engine and run it at idle speed for approximately 2 minutes.
5. Shut off the engine and remove the key.
6. Flush the fuel tank with fresh, clean fuel.
7. Secure all fuel-system fittings.
8. Thoroughly clean and service the air-cleaner assembly.
9. Seal the air-cleaner inlet and the exhaust outlet with weatherproof tape.
10. Check the antifreeze protection and add a 50/50 solution of water and ethylene glycol antifreeze as needed for the expected minimum temperature in your area.

Troubleshooting

Problem	Possible Cause	Corrective Action
There are areas of uncut grass at the overlap between flail rotors.	1. You are turning too tightly. 2. The machine slides sideways when travelling across the face of a slope. 3. There is no ground contact on an end of the cutting unit because of poorly routed hoses or incorrectly positioned hydraulic adaptors. 4. There is no ground contact on an end of the cutting unit because a pivot pin is seizing. 5. There is no ground contact on an end of the cutting unit because of grass buildup under the cutting unit.	1. Increase the turning radius 2. Mow up/down the slope. 3. Correct the hose routing or the position of the hydraulic adaptors. 4. Release and grease the pivot points. 5. Clear the grass buildup.
There are full-width ridge lines in the cut across the direction of travel.	1. The forward speed is too high. 2. The flail rotor speed is too slow. 3. The height of cut is too low.	1. Reduce forward speed. 2. Increase the engine speed. 3. Raise the height of cut.
There are ridge lines in the cut grass, across the direction of travel, over the cutting width of a flail rotor.	1. A flail rotor is running slow.	1. Check the flail rotor speed; contact your distributor.
There is a step in the cut grass height at the point of overlap between flail rotors.	1. There is an inconsistent height-of-cut setting on a flail rotor. 2. The raise/lower position control is not in the float position. 3. There is no ground contact on an end of the cutting unit because of poorly routed hoses or incorrectly positioned hydraulic adaptors. 4. There is no ground contact on an end of the cutting unit because of pivot pins seizing. 5. There is no ground contact on an end of the cutting unit because of grass buildup under the cutting unit.	1. Check and adjust the height-of-cut setting. 2. Set the position control to the float position. 3. Correct the hose routing and the position of the hydraulic adaptors. 4. Release and grease the pivot points. 5. Remove the grass buildup.
There are some uncut or poorly cut strands of grass.	1. The height of cut is too high. 2. The cutting edges of the flails are rounded.	1. Lower the height-of-cut setting. 2. Sharpen the blades.
There are lines of uncut or badly cut grass in the direction of travel.	1. The cutting units are bouncing. 2. There are worn flail bearings/bearing housing pivots. 3. There are loose components in the cutting unit. 4. Flail blades are not pivoting freely.	1. Reduce the forward speed and reduce the weight transfer. 2. Replace any worn parts. 3. Check and tighten components as necessary. 4. Ensure that all flail blades pivot freely.
There is scalping of the turf.	1. The undulations are too severe for the height-of-cut setting.	1. Raise the height of cut.

Problem	Possible Cause	Corrective Action
The engine does not start with the ignition key.	1. The transmission-neutral-interlock switch is not energized. 2. The parking-brake-interlock switch is not energized. 3. The cutting-unit-drive-interlock switch is not energized. 4. There is a malfunctioning electrical connection.	1. Remove your foot from the traction pedals or check the setting of the transmission-neutral-interlock switch. 2. Move the parking-brake switch to the ON position. 3. Move the cutting unit switch to the OFF position. 4. Locate and correct the fault in the Electrical System.
The battery has no power.	1. A terminal connection is loose or corroded. 2. The alternator belt is loose or worn. 3. The battery is discharged. 4. There is an electrical short circuit.	1. Clean and tighten the terminal connections. Charge the battery. 2. Adjust the tension or replace the belt; refer to engine operator's manual. 3. Charge or replace the battery. 4. Locate the short circuit and fix it.
The hydraulic oil system is overheating.	1. There is a blocked screen. 2. The oil cooler fins are dirty/blocked. 3. The engine radiator is dirty/blocked. 4. The relief valve setting is low. 5. The oil level is low. 6. The brakes are engaged. 7. There is a malfunctioning fan or fan drive.	1. Clean the screen. 2. Clean the fins. 3. Clean the radiator. 4. Have the relief valve pressure checked. Consult your authorized distributor. 5. Fill the reservoir to the correct level. 6. Disengage the brakes. 7. Check the fan operation and service it as required.
The brake system does not operate correctly.	1. There is a malfunctioning wheel motor brake assembly. 2. The brake discs are worn. 3. Insufficient brake release pressure.	1. Consult your authorized distributor. 2. Replace the brake discs; consult your authorized distributor. 3. Raise the engine revs; consult your authorized distributor.
There is a lack of steering.	1. The steering valve is malfunctioning. 2. A hydraulic cylinder is malfunctioning. 3. A steering hose is damaged.	1. Service or replace the steering valve. 2. Service or replace the hydraulic cylinder. 3. Replace the hose.
There is no machine movement in forward or reverse.	1. The parking brake is engaged. 2. The oil level is low. 3. The reservoir has the wrong kind of oil. 4. The traction pedal linkage is damaged. 5. The transmission pump is damaged. 6. The transmission bypass valve is open. 7. There is a broken drive coupling. 8. Insufficient brake release pressure.	1. Release the parking brake. 2. Fill the reservoir to the correct level. 3. Drain the reservoir and fill it with the correct oil. 4. Check the linkage and replace any damaged or worn parts. 5. Have the transmission pump overhauled by your authorized distributor. 6. Close the bypass valve. 7. Replace the drive coupling. 8. Raise engine revs; consult your authorized distributor.
The machine creeps forward or backward in neutral.	1. The transmission neutral adjustment is set incorrectly.	1. Adjust the transmission neutral linkage setting.

Problem	Possible Cause	Corrective Action
There is excessive noise in the hydraulic system.	1. A pump is malfunctioning.	1. Identify the noisy pump and service or replace it.
	2. A motor is malfunctioning.	2. Identify the noisy motor and service or replace it.
	3. Air is leaking into the system.	3. Tighten or replace the hydraulic fittings, particularly in the suction lines.
	4. A suction strainer is blocked or damaged.	4. Clean and replace the suction strainer or renew it as necessary.
	5. The oil has excessive viscosity due to cold conditions.	5. Allow the system to warm up.
	6. The relief valve setting is low.	6. Have the relief valve pressure checked. Consult your authorized distributor.
	7. The hydraulic-fluid level is low.	7. Fill the hydraulic-fluid reservoir to the correct level.
After an initial period of satisfactory operation, the machine loses power.	1. A pump or motor is worn.	1. Replace parts as necessary.
	2. The hydraulic-fluid level is low.	2. Fill hydraulic fluid tank to correct level.
	3. The oil in the hydraulic system has the wrong viscosity.	3. Replace the oil in the hydraulic tank with the correct viscosity-grade oil; refer to the Specifications section.
	4. The oil-filter element is blocked.	4. Change the filter element.
	5. The pressure relief valve is malfunctioning.	5. Have the relief valve cleaned and pressure checked. Consult your authorized distributor.
	6. The system is overheating.	6. Reduce the work rate (increase the height of cut or reduce the forward speed).
	7. There are leaks on the suction hose.	7. Check and tighten the fittings. Replace the hose if necessary.
A flail rotor 'knocks' while rotating.	1. The flail-rotor bearings are worn.	1. Replace the bearings as necessary.
One flail rotor rotates slowly.	1. A flail-rotor bearing is seized.	1. Replace the bearings as necessary.
	2. A motor with incorrect rotation was installed.	2. Check the motor and replace it if necessary.
	3. The motor integral valves are not working correctly.	3. Have the valves cleaned and checked.
	4. The motor is worn.	4. Replace the motor.
A cutting unit fails to lift out of work.	1. There is a lift cylinder seal failure.	1. Replace the seals.
	2. The pressure relief valve is jammed open or set wrong.	2. Have the relief valve pressure checked. Consult your authorized distributor.
	3. There is a malfunctioning control valve.	3. Overhaul the control valve.
	4. There is mechanical blockage.	4. Remove the blockage.
The cutting units do not follow the contours of the ground.	1. The hose routing or the orientation of the hydraulic fittings is incorrect.	1. Move the cutting units throughout the extremes of movement and observe any tightness in the hoses. Correctly route the hoses and orientate the fittings as necessary.
	2. The pivot points are too tight.	2. Release and grease the pivot point as necessary.
	3. The cutting unit is being operated in the 'hold' position.	3. Move the position-control switch to 'down / float' position.
	4. The weight transfer is set too high.	4. Reduce the weight transfer.

Problem	Possible Cause	Corrective Action
The cutting units fail to start-up when lowered into work.	1. The seat-sensor switch is malfunctioning.	1. Check the mechanical and electrical operation of the switch and ensure the operator weight has been set correctly.
	2. The hydraulic-fluid level is low.	2. Fill the hydraulic-fluid reservoir to the correct level.
	3. A driveshaft is sheared.	3. Check the motor and flail rotor driveshafts and replace them if necessary.
	4. The pressure relief valve is jammed open or set wrong.	4. Have the relief valve pressure checked. Consult your authorized dealer.
	5. A flail rotor is jammed.	5. Clear any jams as necessary.
	6. A cutting unit control valve is in the 'off' position, caused by malfunctioning control valve.	6. Overhaul the control valve.
	7. A cutting unit control valve is in the 'off' position, caused by an electrical fault.	7. Have the electrical system checked for an electrical fault.
	8. The lift-arm-proximity switch is incorrectly set.	8. Check and adjust the proximity switch.
The flail rotors rotate in the wrong direction.	1. The hoses are connected wrong.	1. Check the hydraulic circuit and connect the hoses correctly.

Notes:

EEA/UK Privacy Notice

Toro's Use of Your Personal Information

The Toro Company ("Toro") respects your privacy. When you purchase our products, we may collect certain personal information about you, either directly from you or through your local Toro company or dealer. Toro uses this information to fulfil contractual obligations - such as to register your warranty, process your warranty claim or to contact you in the event of a product recall - and for legitimate business purposes - such as to gauge customer satisfaction, improve our products or provide you with product information which may be of interest. Toro may share your information with our subsidiaries, affiliates, dealers or other business partners in connection these activities. We may also disclose personal information when required by law or in connection with the sale, purchase or merger of a business. We will never sell your personal information to any other company for marketing purposes.

Retention of your Personal Information

Toro will keep your personal information as long as it is relevant for the above purposes and in accordance with legal requirements. For more information about applicable retention periods please contact legal@toro.com.

Toro's Commitment to Security

Your personal information may be processed in the US or another country which may have less strict data protection laws than your country of residence. Whenever we transfer your information outside of your country of residence, we will take legally required steps to ensure that appropriate safeguards are in place to protect your information and to make sure it is treated securely.

Access and Correction

You may have the right to correct or review your personal data, or object to or restrict the processing of your data. To do so, please contact us by email at legal@toro.com. If you have concerns about the way in which Toro has handled your information, we encourage you to raise this directly with us. Please note that European residents have the right to complain to your Data Protection Authority.

The Toro Warranty

Two-Year or 1,500 Hours Limited Warranty

Conditions and Products Covered

The Toro Company warrants your Toro Commercial product (“Product”) to be free from defects in materials or workmanship for 2 years or 1,500 operational hours*, whichever occurs first. This warranty is applicable to all products with the exception of Aerators (refer to separate warranty statements for these products). Where a warrantable condition exists, we will repair the Product at no cost to you including diagnostics, labor, parts, and transportation. This warranty begins on the date the Product is delivered to the original retail purchaser.
* Product equipped with an hour meter.

Instructions for Obtaining Warranty Service

You are responsible for notifying the Commercial Products Distributor or Authorized Commercial Products Dealer from whom you purchased the Product as soon as you believe a warrantable condition exists. If you need help locating a Commercial Products Distributor or Authorized Dealer, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Toro Commercial Products Service Department
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

952–888–8801 or 800–952–2740
E-mail: commercial.warranty@toro.com

Owner Responsibilities

As the product owner, you are responsible for required maintenance and adjustments stated in your *Operator's Manual*. Repairs for product issues caused by failure to perform required maintenance and adjustments are not covered under this warranty.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, or modified non-Toro branded accessories and products.
- Product failures which result from failure to perform recommended maintenance and/or adjustments.
- Product failures which result from operating the Product in an abusive, negligent, or reckless manner.
- Parts consumed through use that are not defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, brake pads and linings, clutch linings, blades, reels, rollers and bearings (sealed or greasable), bed knives, spark plugs, castor wheels and bearings, tires, filters, belts, and certain sprayer components such as diaphragms, nozzles, flow meters, and check valves.
- Failures caused by outside influence, including, but not limited to, weather, storage practices, contamination, use of unapproved fuels, coolants, lubricants, additives, fertilizers, water, or chemicals.
- Failure or performance issues due to the use of fuels (e.g. gasoline, diesel, or biodiesel) that do not conform to their respective industry standards.
- Normal noise, vibration, wear and tear, and deterioration. Normal “wear and tear” includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows.

Parts

Parts scheduled for replacement as required maintenance are warranted for the period of time up to the scheduled replacement time for that part. Parts replaced under this warranty are covered for the duration of the original product warranty and become the property of Toro. Toro will make the final decision whether to repair any existing part or assembly or replace it. Toro may use remanufactured parts for warranty repairs.

Deep Cycle and Lithium-Ion Battery Warranty

Deep cycle and Lithium-Ion batteries have a specified total number of kilowatt-hours they can deliver during their lifetime. Operating, recharging, and maintenance techniques can extend or reduce total battery life. As the batteries in this product are consumed, the amount of useful work between charging intervals will slowly decrease until the battery is completely worn out. Replacement of worn out batteries, due to normal consumption, is the responsibility of the product owner.
Note: (Lithium-Ion battery only): Refer to the battery warranty for additional information.

Lifetime Crankshaft Warranty (ProStripe 02657 Model Only)

The Prostripe which is fitted with a genuine Toro Friction Disc and Crank-Safe Blade Brake Clutch (integrated Blade Brake Clutch (BBC) + Friction Disc assembly) as original equipment and used by the original purchaser in accordance with recommended operating and maintenance procedures, are covered by a Lifetime Warranty against engine crankshaft bending. Machines fitted with friction washers, Blade Brake Clutch (BBC) units and other such devices are not covered by the Lifetime Crankshaft Warranty.

Maintenance is at Owner’s Expense

Engine tune-up, lubrication, cleaning and polishing, replacement of filters, coolant, and completing recommended maintenance are some of the normal services Toro products require that are at the owner’s expense.

General Conditions

Repair by an Authorized Toro Distributor or Dealer is your sole remedy under this warranty.

The Toro Company is not liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Except for the Emissions warranty referenced below, if applicable, there is no other express warranty. All implied warranties of merchantability and fitness for use are limited to the duration of this express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note Regarding Emissions Warranty

The Emissions Control System on your Product may be covered by a separate warranty meeting requirements established by the U.S. Environmental Protection Agency (EPA) and/or the California Air Resources Board (CARB). The hour limitations set forth above do not apply to the Emissions Control System Warranty. Refer to the Engine Emission Control Warranty Statement supplied with your product or contained in the engine manufacturer’s documentation.

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact your Authorized Toro Service Center.

Count on it.