



Mow Manifold Valve Seal Leaks

Reelmaster® 5010 Series

Bulletin Type Information Only

Status Final Release

Affected Units

Affected Units	Model Number(s)	Serial Number(s)
Reelmaster 5410-D	03606	315000001 to 403430000
	03606A	315000001 to 315999999
Reelmaster 5510-D	03607	315000001 to 403430000
	03607A	315000001 to 315999999
Reelmaster 5410-G	03608	315000001 to 315999999
Reelmaster 5510-G	03609	315000001 to 315999999
Reelmaster 5410-D	03672	313000001 to 314999999
	03672A	314000001 to 314999999
	03675	315000001 to 315999999
Reelmaster 5610	03677	315000001 to 403430000
	03678	316000001 to 403410000
	03679	316000001 to 403410000
Reelmaster 5510-D	03687	313000001 to 314999999
	03687A	314000001 to 314999999
Reelmaster 5510-G	03689	313000001 to 314999999

Exempt Units Not applicable

Situation Repeated heat, pressure cycles and engaged Power Take Off (PTO reel motor engage / disengage) can cause the solenoid valves (SP1 and/or SP2) in the hydraulic mow manifold to become loose and leak over time.

Corrective Action Toro has changed the seals on the PTO and relief valves to better retain the valves in the bore. The new seals are white in color as opposed to the original black seals.

If the PTO or relief valves become loose or begin to leak, replace the PTO seals (SP1 and/or SP2) and relief valve seals (RV1 and RV2) with the new seals in the seal kit (125-4337). Then torque the valves to 61 N-m (45 ft-lb)

If you have any questions, please contact your local authorized Toro Commercial Products Distributor.

Safety Awareness Follow reasonable and customary safety precautions.

Parts Currently available

Part Number	Part Description	Qty Per Machine
125-4337	Seal Kit	4