

PART NO. 99-1214

INSTALLATION INSTRUCTIONS

## ENGINE COVER KIT WORKMAN 3200

- **1.** Raise bed and install safety support on fully extended lift cylinder rod (if so equipped).
- **2.** Stop engine, set parking brake and remove key from ignition switch.
- **3.** Loosen (2) capscrews securing top of clutch housing to rear of engine (Fig. 1).

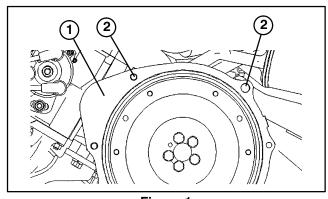
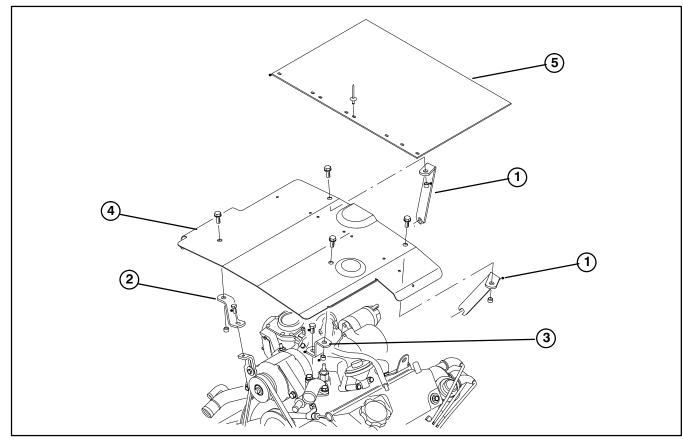


Figure 1

1. Clutch housing
2. Mounting capscrews

- **4.** Insert rear braces, between washers and clutch housing, on capscrews as shown in figure 2. Do not tighten capscrews at this time.
- **5.** Loosely secure slotted end of R.H. front brace (longer brace) to alternator bracket with a  $M6-1.00 ext{ x}$  16 mm lg. capscrew. Position bracket as shown in figure 2.
- **6.** Loosely secure slotted end of L.H. front brace (shorter brace) to boss on engine manifold with a M8 1.25 x 16 mm lg. capscrew. Position bracket as shown in figure 2.
- **7.** Position engine cover onto braces aligning mounting holes (Fig. 2).
- **8.** Secure cover to braces with (4)  $5/16-18 \times 3/4$ " lg. capscrews. Tighten all screws.
- **9.** Secure rubber engine cover to top of engine cover with (8) rivets, positioning as shown in figure 2.



- 1. Rear brace
- 2. R.H. front brace
- 3. L.H. front brace
- Figure 2
- 4. Engine cover
- 5. Rubber engine cover