



Hydraulic Fluid Leak Detector Kit

Greensmaster® 3300/3400 Series TriFlex® Traction Unit

Model No. 04730

Installation Instructions

▲ WARNING

CALIFORNIA Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	–	Prepare the machine for installation.
2	Wire harness Cable tie Indicator light Audio alarm Spout	1 8 1 1 1	Prepare to install the leak detector tank.
3	Leak detector tank Oil level sensor O-ring Valve hose Tank valve hose Hex-head bolt (1/4 x 2 inches) Shield bracket Hose clamp Solenoid valve assembly Straight fitting 90° hydraulic fitting 90° hydraulic fitting (beaded) Delay timer (diesel model only) Screw (5/8 inch) Locknut Oil level cover (diesel model only) Oil level cover (gasoline model only) Overflow hose Worm-drive clamp	1 1 1 1 1 2 1 4 1 1 2 1 1 1 1 1 1 1 1 1 2	Install the leak detector tank.



Procedure	Description	Qty.	Use
4	Plug Dipstick	1 1	Complete the leak detector tank installation.
5	No parts required	–	Ensure that the leak detector is operating correctly.

1

Preparing the Machine

No Parts Required

Procedure

1. Park the machine on a level surface.
2. Engage the parking brake.
3. Shut off the engine and remove the key.
4. Allow the engine to cool.
5. Disconnect the battery; refer to your machine *Operator's Manual*.

2

Preparing to Install the Leak Detector Tank

Parts needed for this procedure:

1	Wire harness
8	Cable tie
1	Indicator light
1	Audio alarm
1	Spout

Procedure

1. Remove the hex-head screws that secure the console arm cover and remove the cover.
Note: Save the screws for securing the console arm cover later.
2. Route the wire harness by positioning the light indicator and alarm leads in the console arm, following the main wire harness under the seat to the other side of the machine, and then behind the seat along the left-hand rail, so that

the oil level sensor and solenoid valve leads are near the main hydraulic tank (diesel model only).

Refer to [Figure 1](#) for an overview of the wire-harness position and the connector locations.

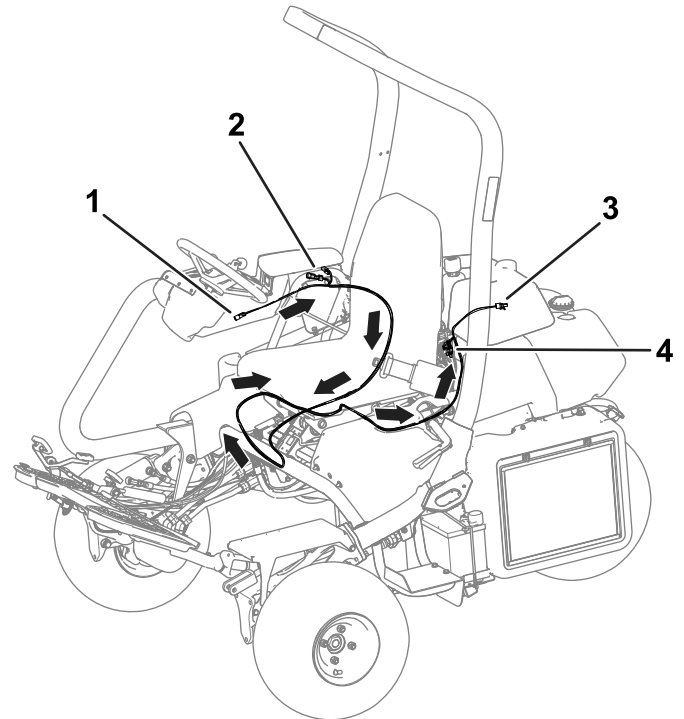


Figure 1

Several parts removed from the machine for clarity.

- | | |
|------------------------------|---|
| 1. Indicator light connector | 3. Leak detector solenoid/switch connectors |
| 2. Audio alarm connector | 4. Time delay connector |
-
3. Use cable ties to secure the wire harness to the main wire harness and frame members away from any hot or moving parts (for diesel model only).
 4. Remove the plug on the console arm panel and insert the indicator light.
 5. Connect the indicator-light connector to the main wire harness (gasoline model only) or to the kit wire harness (diesel model only).
 6. Install the audio alarm into the console arm frame ([Figure 2](#)).

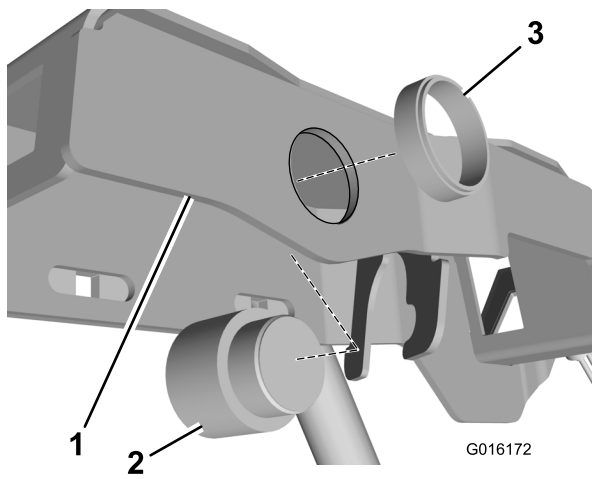


Figure 2

- 1. Console arm frame
- 2. Audio alarm
- 3. Threaded ring

7. Connect the audio alarm to the main wire harness (gasoline model only) or to the kit wire harness (diesel model only).
8. If your machine is equipped with an overflow hose, loosen the worm-drive clamps and remove the overflow hose (Figure 3).

Note: Discard the overflow hose and worm-drive clamps.

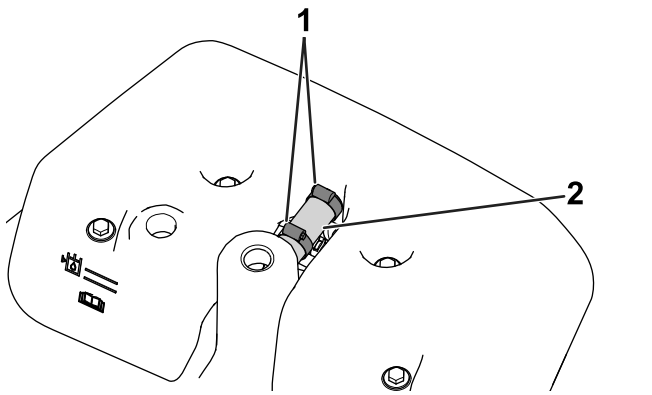


Figure 3

- 1. Worm-drive clamp
- 2. Overflow hose

9. Remove the 4 bolts, washers, spacers, and rubber washers that secure the tank cover to the main hydraulic tank.

Note: Save the bolts, spacers, and washers for securing the leak detector tank to the main hydraulic tank later.

10. Remove the tank cover from the main hydraulic tank.
11. Remove the plug from the hydraulic tank (if equipped); refer to Figure 4.

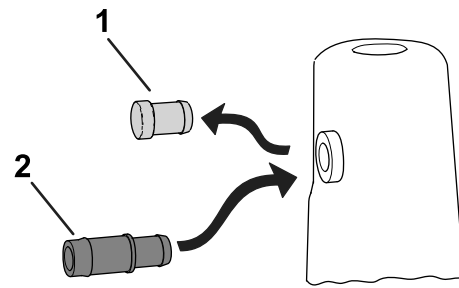


Figure 4

- 1. Plug
- 2. Spout

12. Insert the spout into the rubber grommet (Figure 4).

3

Installing the Leak Detector Tank

Parts needed for this procedure:

1	Leak detector tank
1	Oil level sensor
1	O-ring
1	Valve hose
1	Tank valve hose
2	Hex-head bolt (1/4 x 2 inches)
1	Shield bracket
4	Hose clamp
1	Solenoid valve assembly
1	Straight fitting
2	90° hydraulic fitting
1	90° hydraulic fitting (beaded)
1	Delay timer (diesel model only)
1	Screw (5/8 inch)
1	Locknut
1	Oil level cover (diesel model only)
1	Oil level cover (gasoline model only)
1	Overflow hose
2	Worm-drive clamp

Procedure

1. Find the appropriate oil-level cover for your machine from loose parts.

There are 2 different oil-level covers in the kit, 1 for gasoline machines and the other for diesel machines. The cover for the diesel machine is longer than the cover for the gasoline machine and may have a "D" etched in it.

- Use the screw (5/8 inch) and locknut to install the delay timer on the oil-level cover (diesel model only); refer to [Figure 5](#).

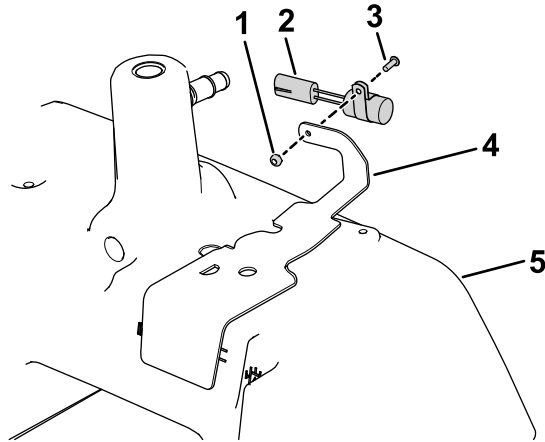


Figure 5

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- | | |
|---------------------|------------------------|
| 1. Locknut | 4. Oil level cover |
| 2. Delay timer | 5. Main hydraulic tank |
| 3. Screw (5/8 inch) | |

- Set the oil-level cover in place, but do not secure it to the main hydraulic tank yet ([Figure 5](#)).
- Install 2 hydraulic fittings (90°) onto the front and back of the solenoid valve ([Figure 6](#)).

Note: Position the 90° hydraulic fittings so that the hoses that attach to them are parallel to the ground when installed.

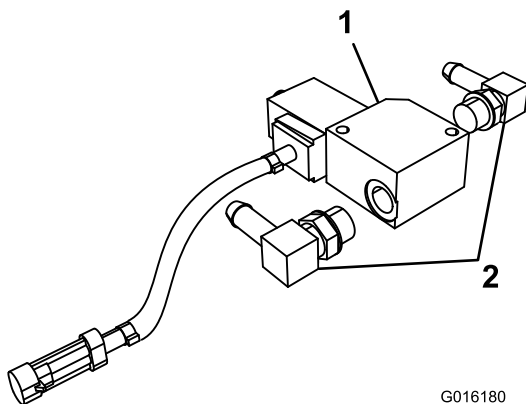


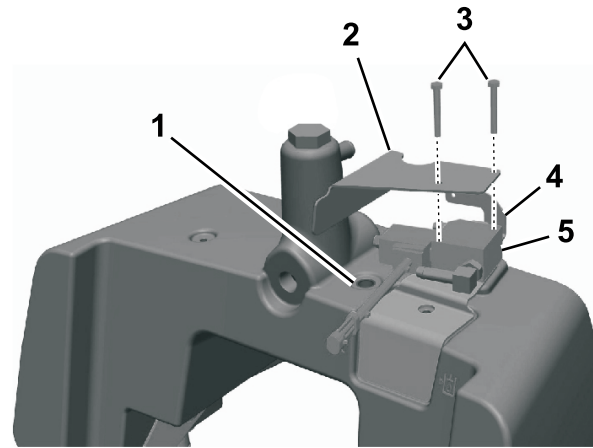
Figure 6

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- | | |
|-------------------|-------------------------------|
| 1. Solenoid valve | 2. 90° hydraulic fittings (2) |
|-------------------|-------------------------------|

- Install the 90° beaded hydraulic fitting to the main hydraulic tank ([Figure 7](#)).



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Figure 7

- | | |
|--|----------------------------|
| 1. Insert the 90° beaded hydraulic fitting here. | 4. Oil level cover |
| 2. Shield bracket | 5. Solenoid valve assembly |
| 3. Hex-head bolt | |

- Install 1 end of the tank valve hose to the 90° hydraulic fitting connected to the front of the solenoid valve with a worm-drive clamp.
- Slip a worm-drive clamp over the other end of the tank valve hose.
- Connect the free end of the tank valve hose onto the 90° beaded hydraulic fitting on the main hydraulic tank as you lower the solenoid-valve assembly onto the oil-level cover.
- Install the oil-level cover and solenoid-valve assembly to the main hydraulic tank with 2 hex-head bolts and the shield bracket ([Figure 5](#)).

Note: Before installing the bolts, coat the bottom 2 or 3 threads with anti-seize compound.

- Torque the bolts to 3 to 7 N·m (30 to 60 in-lb).
- Secure the tank-valve-hose end onto the 90° beaded hydraulic fitting with the worm-drive clamp.
- Install the straight hydraulic fitting into the opening on the underside of the leak detector tank ([Figure 8](#)).

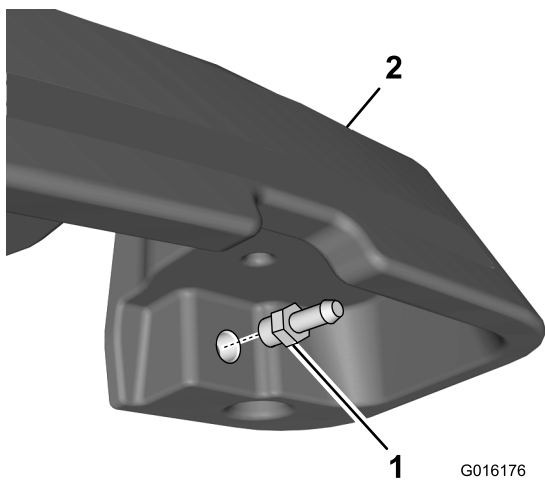


Figure 8

1. Straight hydraulic fitting 2. Leak detector tank

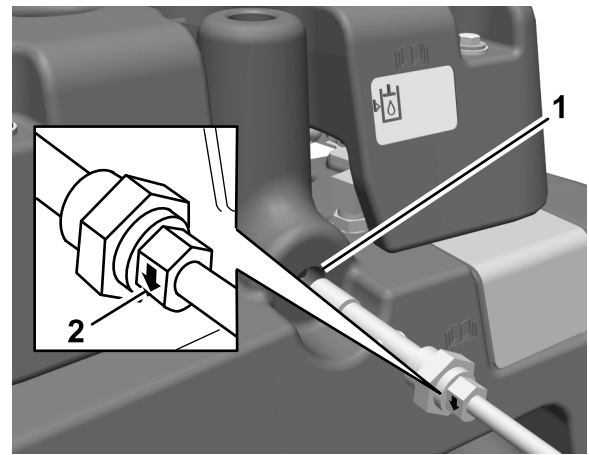


Figure 9

1. Remove plug from main 2. Indicator arrow on nut (2) hydraulic tank here.

13. Secure 1 end of the valve hose to the 90° hydraulic fitting connected to the back of the solenoid valve with a worm-drive clamp.
14. Slip a worm-drive clamp over the free end of the valve hose, and secure the end of the valve hose to the straight hydraulic fitting on the leak detector tank.
15. Use 2 worm-drive clamps to secure the overflow hose to the leak detector tank and the hydraulic tank (Figure 3).
16. Connect the delay time connector to the connector on the wire harness (diesel model only).
17. Connect the solenoid valve connector to the connector marked "Leak Detector Solenoid" on the wire harness.
18. Remove the plug from the main hydraulic tank (Figure 9).

19. Slide the O-ring onto the hydraulic-oil-level sensor and install the sensor into the hydraulic tank (Figure 9).

Important: Ensure that the indicator arrow on each side of the nut that secures the hydraulic oil level sensor points downward (Figure 9).
20. Connect the oil-level sensor connector to the connector marked "Leak Detector Switch" on the wire harness.
21. Secure the leak detector tank onto the main hydraulic tank with the 4 bolts, washers, spacers, and rubber washers that you previously removed.
22. Torque the bolts to 3.4 to 6.7 N·m (30 to 60 in-lb).
23. Ensure that all the fittings are tight.

4

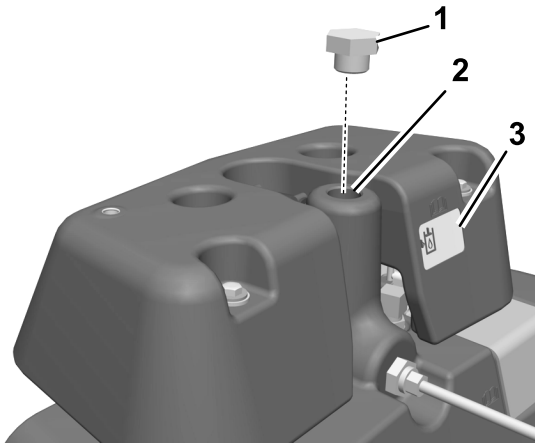
Completing the Installation

Parts needed for this procedure:

1	Plug
1	Dipstick

Procedure

1. Remove and discard the breather and top off the main hydraulic tank with hydraulic fluid (Figure 10).



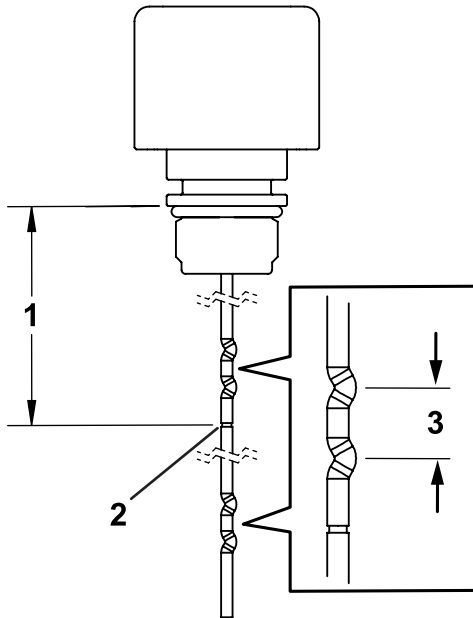
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Figure 10

1. Plug (replaces the breather)
2. Fill with hydraulic fluid to top off the main hydraulic tank here.
3. Sight window

2. Install a plug in place of the breather (Figure 10).
3. Trim the dipstick to the marked trim line shown in Figure 11. Ensure that the trimmed end is smooth; deburr the end as needed.



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Figure 11

1. 9.5 cm (3-3/4 inches)
2. Trim the dipstick here.
3. Appropriate hydraulic fluid level

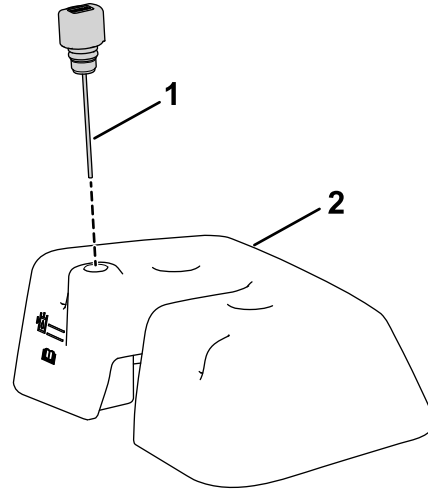
4. Fill the leak detector tank according to the characteristics of your leak detector tank, as follows:
 - If your leak detector tank **has** a sight window:

Fill the leak detector tank with hydraulic fluid until the fluid level is at the middle of the sight window.

- If your leak detector tank **does not have** a sight window:

Fill the leak detector tank with hydraulic fluid until the fluid level is at the middle of the fill marks on the dipstick; refer to Figure 11.

5. Install the dipstick on the leak detector tank (Figure 12).



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Figure 12

1. Dipstick
2. Leak detector tank

6. Install the console arm cover using the hex-head screws that you previously removed.
7. Connect the battery; refer to your machine *Operator's Manual*.

5

Checking the Leak Detector

No Parts Required

Understanding the Leak Detector System

The leak detector system is designed to assist in early detection of hydraulic-fluid-system leaks. If the fluid level in the main hydraulic reservoir is lowered by 118 to 177 ml (4 to 6 fl oz), the float switch in the tank will close. After a 1 second delay, the alarm sounds, alerting the operator (Figure 15). Expansion of fluid, due to normal heating during machine operation, causes the fluid to transfer into the auxiliary fluid reservoir. The fluid returns to the main tank when you turn off the ignition switch.

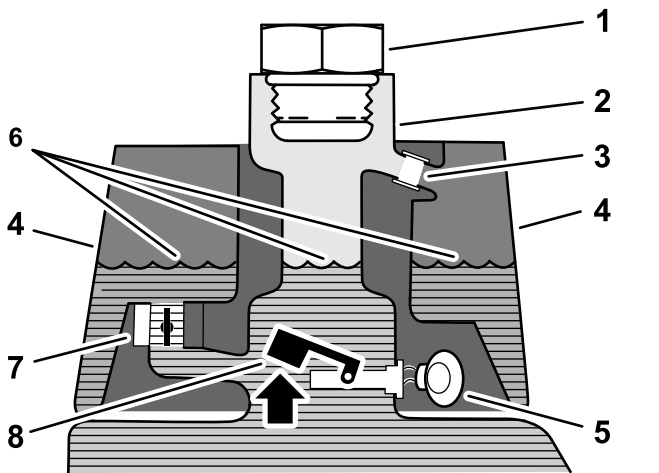


Figure 13

Before Starting (fluid cold)

- | | |
|-----------------------|---------------------------------|
| 1. Filler plug | 5. Warning buzzer—no sound |
| 2. Filler neck | 6. Fluid level (cold) |
| 3. Overflow tube | 7. Solenoid-return valve (open) |
| 4. Leak-detector tank | 8. Float switch (raised—open) |

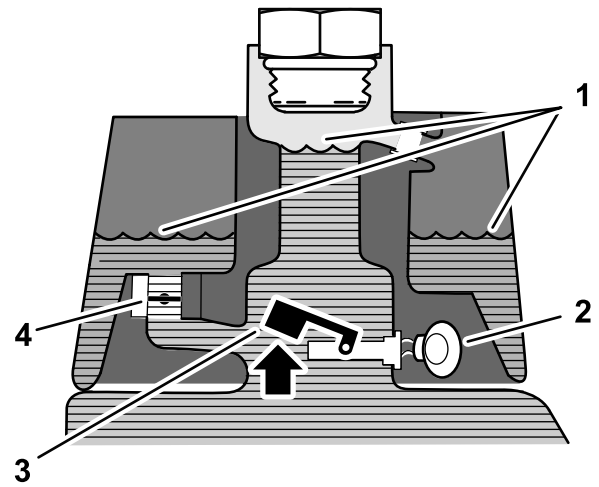


Figure 14

Normal Operation (fluid warm)

- | | |
|-----------------------------------|-------------------------------|
| 1. Fluid level (warm) | 3. Warning buzzer |
| 2. Solenoid-return valve (closed) | 4. Float switch (raised—open) |

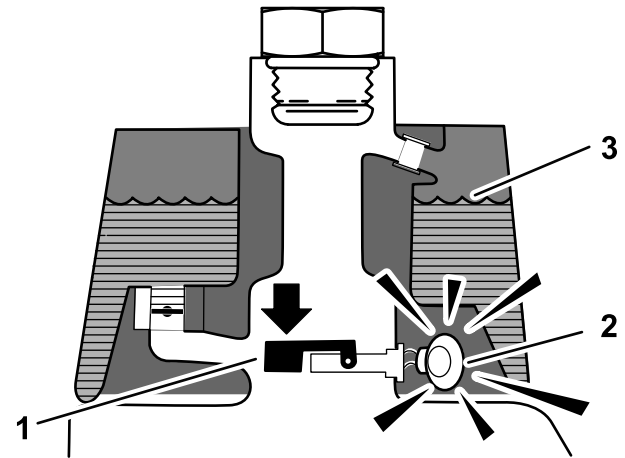


Figure 15

Leak Alert!

- | | |
|--|-----------------------|
| 1. Float switch (down—closed)
Fluid level down 118 to 177 ml (4 to 6 fl oz) | 3. Fluid level (warm) |
| 2. Warning buzzer | |

Checking the System Operation

1. With the ignition switch in the ON position, move the leak detector switch rearward and hold. After the 1-second delay elapses, the alarm should sound.
2. Release the leak-detector switch.

Checking the Leak-Detector-System Operation

1. Move the ignition switch to the ON position. Do not start the engine.
2. Remove the hydraulic-tank cap from the neck of the tank.
3. Insert a clean rod or screwdriver into the tank neck and gently push down on the float switch (Figure 16); the alarm should sound after the 1-second delay.

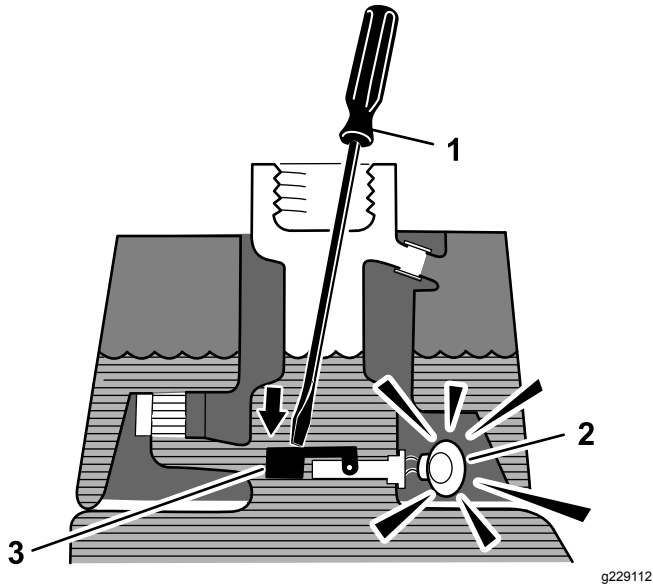


Figure 16

1. Clean rod or screwdriver
 2. Warning buzzer
 3. Press down on the float switch
-
4. Release the float; the alarm should stop sounding.
 5. Install the hydraulic-tank cap.
 6. Move the ignition switch to the OFF position.

Operating the Leak Detector

The leak detector alarm may sound for 1 of the following reasons:

- A leak of 118 to 177 ml (4 to 6 fl oz) has occurred.
- The fluid level in the main reservoir is reduced by 118 to 177 ml (4 to 6 fl oz) due to contraction of the fluid by cooling.

If the alarm sounds, turn off the machine as quickly as possible and inspect it for leaks. If the alarm sounds while operating on a green, drive off the green first. Determine the source of the leak and repair it before continuing operation.

If you do not find a leak and suspect a false alarm, move the ignition switch to the OFF position and allow

the machine to stand for 1 to 2 minutes to allow the fluid levels to stabilize. Then start the machine and operate it in a non-sensitive area to confirm that no leak exists.

False alarms, due to fluid contraction, may be caused by extended idling of the machine after normal operation. A false alarm may also occur if you work the machine at a reduced workload after an extended period of a heavier workload. To avoid false alarms, turn the machine off rather than idling for extended periods.