



Form No. 3376-508 Rev B

Count on it.

Operator's Manual

Groundsmaster® 4300-D Traction Unit

Model No. 30864—Serial No. 313000001 and Up



⚠ WARNING

CALIFORNIA Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Because in some areas there are local, state, or federal regulations requiring that a spark arrester be used on the engine of this machine, a spark arrester is incorporated with the muffler assembly.

Genuine Toro spark arresters are approved by the USDA Forestry Service.

***Important:* This engine is equipped with a spark arrester muffler. It is a violation of California Public Resource Code Section 4442 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land without a spark arrester muffler maintained in working order, or the engine constricted, equipped, and maintained for the prevention of fire. Other states or federal areas may have similar laws.**

Introduction

This machine is a ride-on, rotary-blade lawn mower intended to be used by professional, hired operators in commercial applications. It is primarily designed for cutting grass on well-maintained lawns in parks, sports fields, and on commercial grounds. It is not designed for cutting brush, mowing grass and other growth alongside highways, or for agricultural uses.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product and accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. The model

and serial numbers are on a plate mounted on the left side of the frame under the foot rest. Write the numbers in the space provided.

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety alert symbol (Figure 1), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



Figure 1

g000502

1. Safety alert symbol

This manual uses 2 other words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

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Safety

Improper use or maintenance by the operator or owner can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety alert symbol, which means **Caution, Warning, or Danger**—personal safety instruction. Failure to comply with the instruction may result in personal injury or death.

Safe Operating Practices

The following instructions are from the CEN standard EN 836:1997, ISO standard 5395:1990, and ANSI B71.4-2012.

Training

- Read the operator's manual and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
- Never allow children or people unfamiliar with these instructions to use or service the mower. Local regulations may restrict the age of the operator.
- Never mow while people, especially children, or pets are nearby.
- Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- Do not carry passengers.
- All drivers and mechanics should seek and obtain professional and practical instruction. The owner is responsible for training the users. Such instruction should emphasize:
 - the need for care and concentration when working with ride-on machines;
 - control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are:
 - ◇ insufficient wheel grip;
 - ◇ being driven too fast;
 - ◇ inadequate braking;
 - ◇ the type of machine is unsuitable for its task;
 - ◇ lack of awareness of the effect of ground conditions, especially slopes;
 - ◇ incorrect hitching and load distribution.
- The owner/user can prevent and is responsible for accidents or injuries occurring to himself or herself, other people, or property.

Preparation

- While mowing, always wear substantial footwear, long trousers, hard hat, safety glasses, and ear protection. Long hair, loose clothing, or jewelry may get tangled in moving parts. Do not operate the equipment when barefoot or wearing open sandals.
- Thoroughly inspect the area where the equipment is to be used and remove all objects which may be thrown by the machine.
- **Warning**—Fuel is highly flammable. Take the following precautions:
 - Store fuel in containers specifically designed for this purpose.
 - Refuel outdoors only and do not smoke while refuelling.
 - Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
 - If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until fuel vapors have dissipated.
 - Replace all fuel tanks and container caps securely.
- Replace faulty silencers/mufflers.
- Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
- Check that the operator's presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.

Operation

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- Mow only in daylight or in good artificial light.
- Before attempting to start the engine, disengage all blade attachment clutches, shift into neutral, and engage the parking brake.
- Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care. To guard against overturning:
 - do not stop or start suddenly when going up or downhill;
 - machine speeds should be kept low on slopes and during tight turns;

- stay alert for humps and hollows and other hidden hazards;
- Do not turn sharply. Use care when reversing.
- Use counterweight(s) or wheel weights as identified in the operator's manual.
- Stay alert for holes in the terrain and other hidden hazards.
- Watch out for traffic when crossing or near roadways.
- Stop the blades rotating before crossing surfaces other than grass.
- When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
- Never operate the machine with damaged guards, shields, or without safety protective devices in place. Be sure all interlocks are attached, adjusted properly, and functioning properly.
- Do not change the engine governor settings or over-speed the engine. Operating the engine at excessive speed may increase the hazard of personal injury.
- Before leaving the operator's position:
 - stop on level ground;
 - disengage the power take-off and lower the attachments;
 - change into neutral and set the parking brake;
 - stop the engine and remove the key.
- Disengage drive to attachments when transporting or not in use.
- Stop the engine and disengage drive to attachment:
 - before refuelling;
 - before removing the grass catcher/catchers;
 - before making height adjustment unless adjustment can be made from the operator's position.
 - before clearing blockages;
 - before checking, cleaning or working on the mower;
 - after striking a foreign object or if an abnormal vibration occurs. Inspect the mower for damage and make repairs before restarting and operating the equipment.
- Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of mowing.
- Keep hands and feet away from the cutting decks.
- Look behind and down before backing up to be sure of a clear path.
- Slow down and use caution when making turns and crossing roads and sidewalks.
- Do not operate the mower under the influence of alcohol or drugs.
- Lightning can cause severe injury or death. If lightning is seen or thunder is heard in the area, do not operate the machine; seek shelter.
- Use care when loading or unloading the machine into a trailer or truck.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

Maintenance and Storage

- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.
- To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment and fuel storage area free of grass, leaves, or excessive grease.
- Keep all parts in good working condition and all hardware and hydraulic fittings tightened. Replace all worn or damaged parts and decals.
- If the fuel tank has to be drained, do this outdoors.
- Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.
- Disengage drives, lower the cutting decks, set parking brake, stop engine and remove key from ignition. Wait for all movement to stop before adjusting, cleaning or repairing.
- Clean grass and debris from cutting decks, drives, silencers/mufflers, and engine to help prevent fires. Clean up oil or fuel spillage.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.
- Disconnect battery before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.
- Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothing and use insulated tools.

Toro Riding Mower Safety

The following list contains safety information specific to Toro products or other safety information that you must know that is not included in the CEN, ISO, or ANSI standard.

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions to avoid serious injury or death.

Use of this product for purposes other than its intended use could prove dangerous to user and bystanders.

▲ WARNING

Engine exhaust contains carbon monoxide, which is an odorless, deadly poison that can kill you.

Do not run engine indoors or in an enclosed area.

- Know how to stop the engine quickly.
- Do not operate the machine while wearing tennis shoes or sneakers.
- Wearing safety shoes and long pants is advisable and required by some local ordinances and insurance regulations.
- Handle fuel carefully. Wipe up any spills.
- Check the safety interlock switches daily for proper operation. If a switch should fail, replace the switch before operating the machine.
- Before starting the engine, sit on the seat.
- Using the machine demands attention. To prevent loss of control:
 - Do not drive close to sand traps, ditches, creeks, or other hazards.
 - Reduce speed when making sharp turns. Avoid sudden stops and starts.
 - When near or crossing roads, always yield the right-of-way.
 - Apply the service brakes when going downhill to keep forward speed slow and to maintain control of the machine.
- Raise the cutting decks when driving from one work area to another.
- Do not touch the engine, silencer/muffler, or exhaust pipe while the engine is running or soon after it has stopped because these areas could be hot enough to cause burns.
- If the engine stalls or loses headway and cannot make it to the top of a slope, do not turn the machine around. Always back slowly, straight down the slope.
- When a person or pet appears unexpectedly in or near the mowing area, stop mowing. Careless

operation, combined with terrain angles, ricochets, or improperly positioned guards can lead to thrown object injuries. Do not resume mowing until the area is cleared.

Maintenance and Storage

- Make sure all hydraulic line connectors are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system.
- Keep your body and hands away from pin hole leaks or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, not your hands, to search for leaks. Hydraulic fluid escaping under pressure can have sufficient force to penetrate the skin and cause serious injury. Seek immediate medical attention if fluid is injected into skin.
- Before disconnecting or performing any work on the hydraulic system, all pressure in the system must be relieved by stopping the engine and lowering the cutting decks and attachments to the ground.
- Check all fuel lines for tightness and wear on a regular basis. Tighten or repair them as needed.
- If the engine must be running to perform a maintenance adjustment, keep hands, feet, clothing, and any parts of the body away from the cutting decks, attachments, and any moving parts. Keep everyone away.
- To ensure safety and accuracy, have an Authorized Toro Distributor check the maximum engine speed with a tachometer.
- If major repairs are ever needed or if assistance is desired, contact an Authorized Toro Distributor.
- Use only Toro-approved attachments and replacement parts. The warranty may be voided if used with unapproved attachments.

Sound Power Level

This unit has a guaranteed sound power level of 105 dBA, which includes an Uncertainty Value (K) of 1 dBA.

Sound power level was determined according to the procedures outlined in EN 11094.

Sound Pressure Level

This unit has a sound pressure level at the operator's ear of 93 dBA, which includes an Uncertainty Value (K) of 1 dBA.

Sound pressure level was determined according to the procedures outlined in EN 836.

Vibration Level

Hand-Arm

Measured vibration level for right hand = 2.4 m/s²

Measured vibration level for left hand = 2.1 m/s²

Uncertainty Value (K) = 1.18 m/s²

Measured values were determined according to the procedures outlined in EN 836.

Whole Body

Measured vibration level = 0.9 m/s²

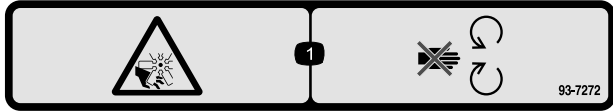
Uncertainty Value (K) = 0.45 m/s²

Measured values were determined according to the procedures outlined in EN 836.

Safety and Instructional Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



decal93-7272

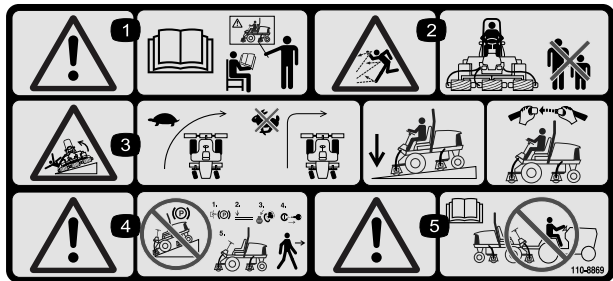
93-7272

1. Cutting/dismemberment hazard; fan—stay away from moving parts.



decal117-2718

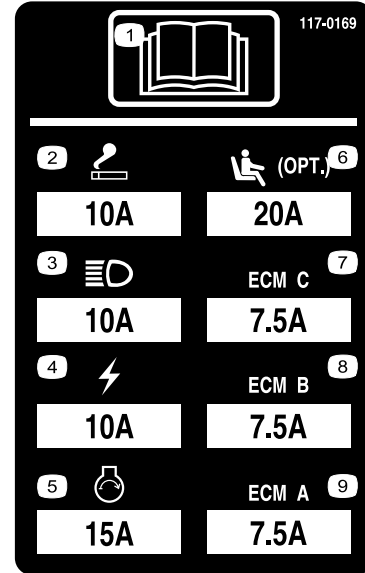
117-2718



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110-8869

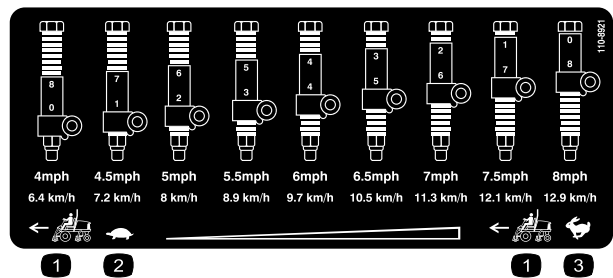
1. Warning—read the *Operator's Manual*, do not operate this machine unless you are trained.
2. Thrown object hazard—keep bystanders a safe distance from the machine.
3. Tipping hazard—slow machine before turning, do not turn at high speeds; lower the cutting unit when driving down slopes; use a roll over protection system and wear the seat belt. Always wear a seat belt when a ROPS is in place.
4. Warning—do not park the machine on slopes; engage the parking brake, lower the cutting decks, stop the engine and remove the ignition key before leaving the machine.
5. Warning—read the *Operator's Manual*, do not tow the machine.



decal117-0169

117-0169

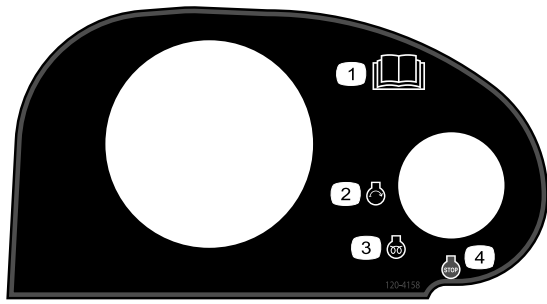
1. Read the *Operator's Manual*.
2. Power point—10 amp
3. Head lights—10 amp
4. Power—10 amp
5. Engine start—15 amp
6. Optional air ride seat suspension—20 amp
7. Engine computer management C—7.5 amp
8. Engine computer management B—7.5 amp
9. Engine computer management A—7.5 amp



decal110-8921

110-8921

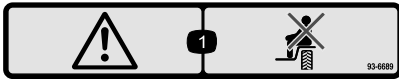
1. Traction unit speed
2. Slow
3. Fast



120-4158

decal120-4158

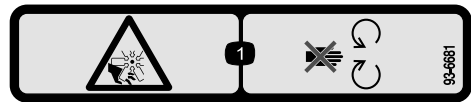
- | | |
|--|-------------------|
| 1. Read the <i>Operator's Manual</i> . | 3. Engine—preheat |
| 2. Engine—start | 4. Engine—stop |



93-6689

decal93-6689

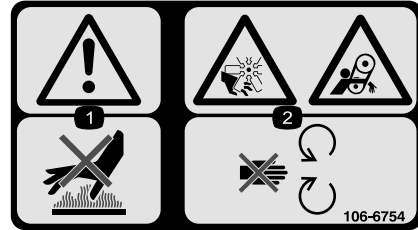
- Warning—do not carry passengers.



93-6681

decal93-6681

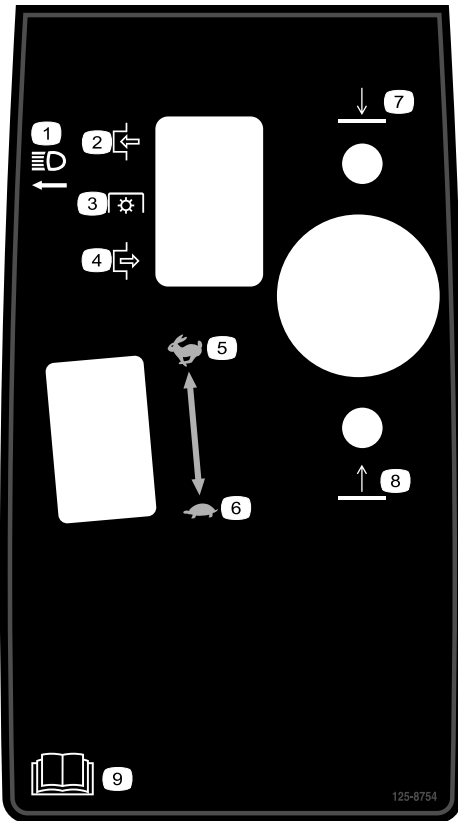
- Cutting/dismemberment—hazard, fan—stay away from moving parts.



106-6754

decal106-6754

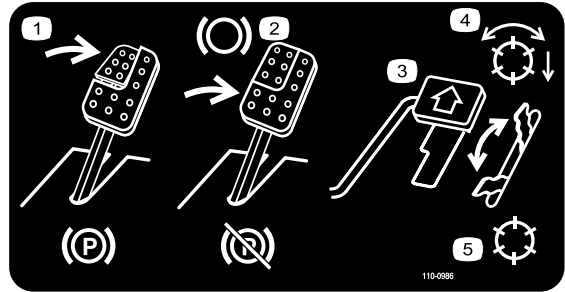
- Warning—do not touch the hot surface.
- Cutting/dismemberment hazard, fan and entanglement hazard, belt—stay away from moving parts.



125-8754

decal125-8754

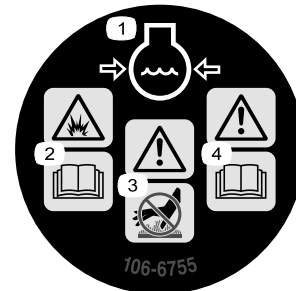
- | | |
|-------------------------|--|
| 1. Head lights | 6. Slow |
| 2. Engage | 7. Lower the cutting units |
| 3. Power take-off (PTO) | 8. Raise the cutting units |
| 4. Disengage | 9. Read the <i>Operator's Manual</i> . |
| 5. Fast | |



110-0986

decal110-0986

- Press the brake pedal and parking brake pedal to set the parking brake.
- Press the brake pedal to apply the brake.
- Press the traction pedal to move the machine forward.
- PTO enabled mode
- Transport mode (No PTO)



106-6755

decal106-6755

- | | |
|---|--|
| 1. Engine coolant under pressure. | 3. Warning—do not touch the hot surface. |
| 2. Explosion hazard—read the <i>Operator's Manual</i> . | 4. Warning—read the <i>Operator's Manual</i> . |

REELMASTER 5410-D / 5510-D / 5610-D / GM 4300-D

QUICK REFERENCE AID

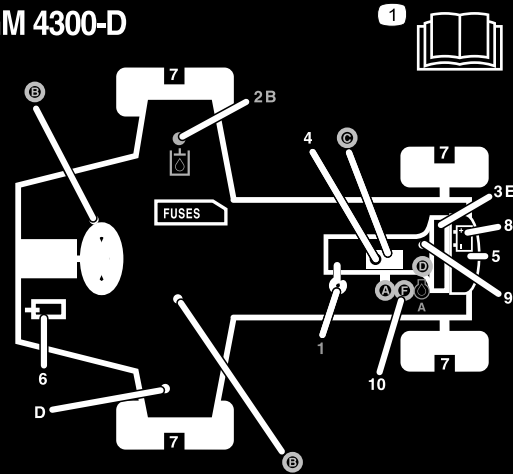
CHECK/SERVICE (daily)

- | | |
|------------------------------|----------------------------------|
| 1. OIL LEVEL, ENGINE | 6. BRAKE FUNCTION |
| 2. OIL LEVEL, HYDRAULIC TANK | 7. TIRE PRESSURE |
| 3. COOLANT LEVEL, RADIATOR | 8. BATTERY |
| 4. PRECLEANER - AIR CLEANER | 9. BELTS (FAN, ALT.) |
| 5. RADIATOR SCREEN | 10. FUEL / WATER SEPARATOR |
| | GREASING - SEE OPERATOR'S MANUAL |

FLUID SPECIFICATIONS/CHANGE INTERVALS

SEE OPERATOR'S MANUAL FOR INITIAL CHANGES.	FLUID TYPE	CAPACITY	CHANGE INTERVAL		FILTER PART NO.
			FLUID	FILTER	
A. ENGINE OIL	SAE 15W40 C-4	5.5 QTS.	250 HRS.	250 HRS.	125-7025
B. HYD. CIRCUIT OIL	ISO VG 46/68	15 GALS.	800 HRS.	SEE INDICATOR	94-2621 86-3010
C. AIR CLEANER				SEE INDICATOR	108-3810
D. FUEL TANK	NO. 2 DIESEL	14 GALS.	DRAIN AND FLUSH, 2 YRS.		125-8752
E. COOLANT	50/50 ETHYLENE GLYCOL/WATER	7.0 QTS.	DRAIN AND FLUSH, 2 YRS.		
F. WATER SEPARATOR			400 HRS.		125-2915

* INCLUDING FILTER

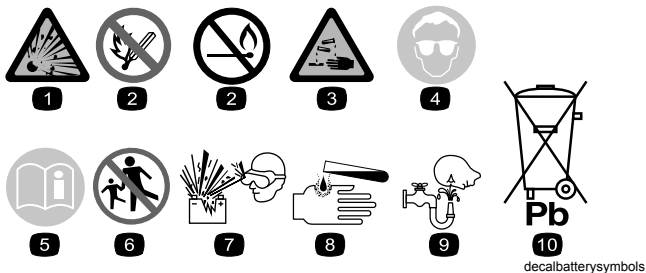


125-2927

125-2927

decal125-2927

1. Read the *Operator's Manual* for maintenance information.



Battery Symbols

Some or all of these symbols are on your battery

- | | |
|--|--|
| 1. Explosion hazard | 6. Keep bystanders a safe distance from the battery. |
| 2. No fire, open flame, or smoking. | 7. Wear eye protection; explosive gases can cause blindness and other injuries |
| 3. Caustic liquid/chemical burn hazard | 8. Battery acid can cause blindness or severe burns. |
| 4. Wear eye protection | 9. Flush eyes immediately with water and get medical help fast. |
| 5. Read the <i>Operator's Manual</i> . | 10. Contains lead; do not discard. |

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	–	Adjust the tire pressure.
2	No parts required	–	Adjust the step height.
3	No parts required	–	Adjust the control arm position.
4	No parts required	–	Remove shipping blocks and pins

Media and Additional Parts

Description	Qty.	Use
Operator's Manual	1	Review before operating machine
Engine Operator's Manual	1	
Parts Catalog	1	
Operator Training Material	1	

Note: Determine the left and right sides of the machine from the normal operating position.



Adjusting the Tire Pressure

No Parts Required

Procedure

The tires are over-inflated for shipping. Therefore, release some of the air to reduce the pressure. Correct air pressure in the front and rear tires is 83 to 103 kPa (12 to 15 psi).

Important: Maintain even pressure in all tires to ensure uniform contact with the turf.



Adjusting the Step Height

No Parts Required

Procedure

The height of the steps can be adjusted for the operators comfort.

1. Remove the 2 bolts and nuts securing the step brackets to the traction unit frame ([Figure 2](#))

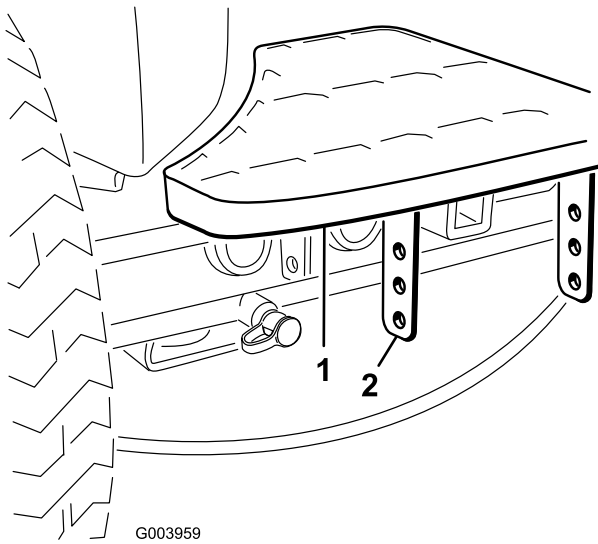


Figure 2

1. Step
2. Step brackets

2. Raise or lower the step to the desired height and re-secure the brackets to the frame with the 2 bolts and nuts.
3. Repeat the procedure on the other step.

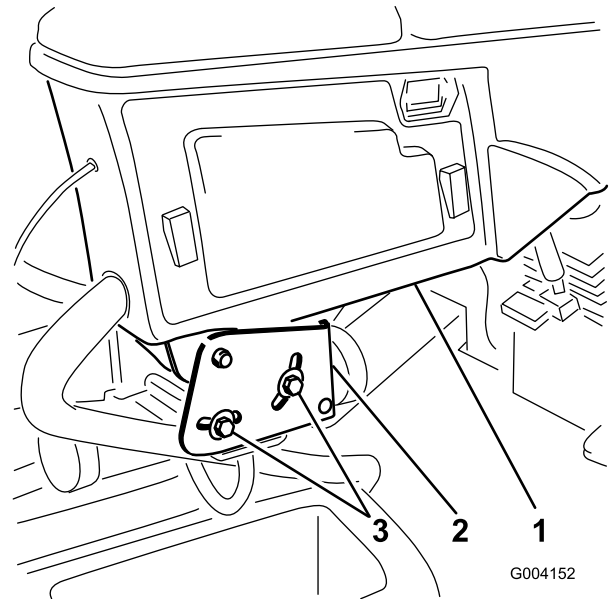


Figure 3

1. Control arm
2. Retaining brackets
3. Bolts (2)

2. Rotate the control arm to the desired position and tighten the 2 bolts.

3

Adjusting the Control Arm Position

No Parts Required

Procedure

The control arm position can be adjusted for the operators comfort.

1. Loosen the 2 bolts securing the control arm to the retaining bracket (Figure 3).

4

Remove the Shipping Blocks and Pins

No Parts Required

Procedure

1. Remove and discard the shipping blocks from the cutting decks.
2. Remove and discard the shipping pins from the cutting deck suspension arms. The shipping pins stabilize the cutting decks during shipping and must be removed before operation.

Product Overview

Controls

Seat Adjusting Knobs

The seat adjusting lever (Figure 4) allows you to adjust the seat fore and aft. The weight adjusting knob adjusts the seat for the operator's weight. The weight gauge indicates when the seat is adjusted to the weight of the operator. The height adjusting knob adjusts the seat for the operator's height.

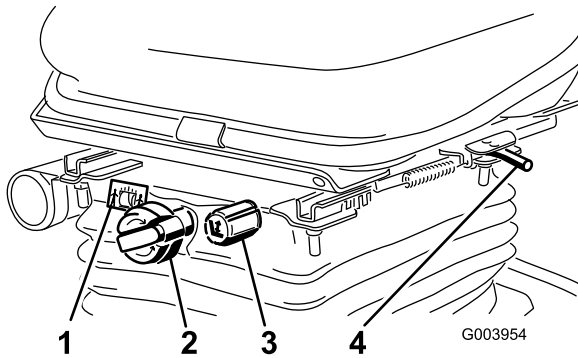


Figure 4

- | | |
|--------------------------|-----------------------------------|
| 1. Weight gauge | 3. Height adjusting knob |
| 2. Weight adjusting knob | 4. Adjusting lever (fore and aft) |

Traction Pedal

The traction pedal (Figure 5) controls the forward and reverse operation. Press the top of the pedal to move forward and the bottom to move rearward. Ground speed depends on how far you press the pedal. For no load, maximum ground speed, fully press the pedal while the throttle is in the Fast position.

To stop, reduce foot pressure on the traction pedal and allow it to return to the center position.

Mow Speed Limiter

When the mow speed limiter (Figure 5) is flipped up it will control the mow speed and allow the cutting decks to be engaged. Each spacer adjusts the mowing speed by ½ mile per hour. The more spacers you have, on the top of the bolt the slower you will go. For transport, flip back the mow speed limiter and you will have maximum transport speed.

Parking Brake

To engage the parking brake, (Figure 5) push down on the brake pedal and press the top forward to latch. To release the parking brake, press the brake pedal until the parking brake latch retracts.

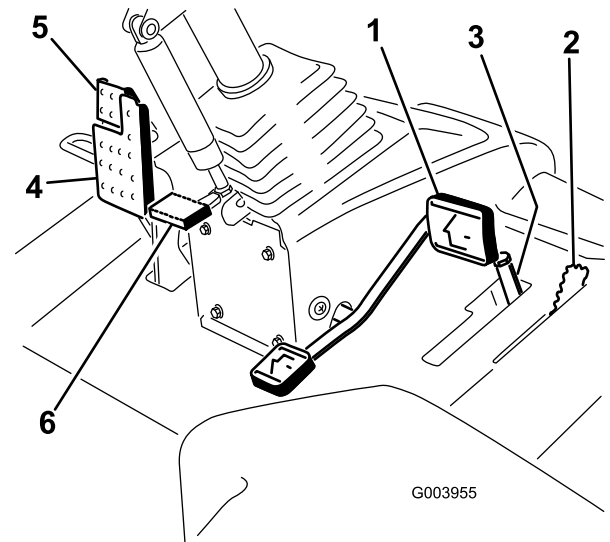


Figure 5

- | | |
|----------------------|------------------------|
| 1. Traction pedal | 4. Brake pedal |
| 2. Mow speed limiter | 5. Parking brake |
| 3. Spacers | 6. Tilt steering pedal |

Brake Pedal

Press the brake pedal (Figure 5) to stop the machine.

Tilt Steering Pedal

To tilt the steering wheel towards you, press the foot pedal (Figure 5) down, and pull the steering tower toward you to the most comfortable position and then release the pedal.

Engine Speed Switch

The engine speed switch (Figure 6) has two modes to change the engine speed. By momentarily tapping the switch, the engine speed can be increased or decreased in 100 rpm increments. By holding the switch down the engine will automatically move to High or Low idle, depending on which end of the switch is depressed.

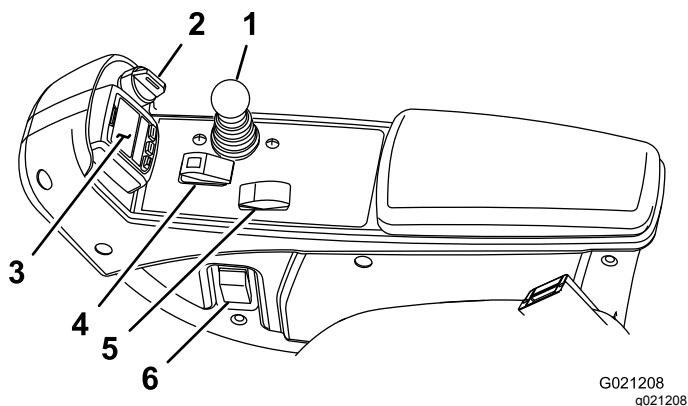


Figure 6

- | | |
|----------------------------------|--------------------------|
| 1. Lower mow/raise control lever | 4. Enable/disable switch |
| 2. Key switch | 5. Engine speed switch |
| 3. InfoCenter | 6. Headlight switch |

Key Switch

The key switch (Figure 6) has three positions: Off, On/Preheat, and Start.

Lower Mow/Raise Control Lever

This lever (Figure 6) raises and lowers the cutting decks and also starts and stops the mowers when the mowers are enabled in the mow mode. When starting the decks in the down position, this lever will turn the decks on if the PTO and the mow speed limiter are engaged.

Headlight Switch

Pivot the switch downward to turn on the headlights (Figure 6).

Enable/Disable Switch

Use the enable/disable switch (Figure 6) in conjunction with the lower mow/raise control lever to operate the mowers. The mowers cannot be lowered when the mow/transport lever is in the transport position.

InfoCenter

The InfoCenter LCD display shows information about your machine such as the operating status, various diagnostics and other information about the machine (Figure 6).

Hydraulic Filter Restriction Indicator

With the engine running at normal operating temperature, view the indicator (Figure 7), it should be in the Green zone. When the indicator is in the Red zone, change the hydraulic filters.

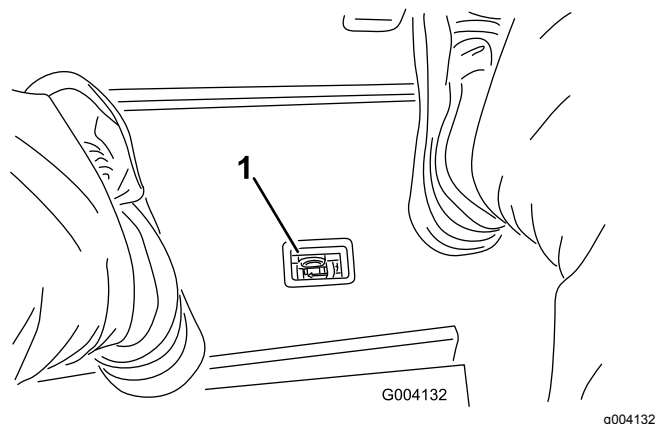


Figure 7

1. Hydraulic filter restriction indicator

Power Point

The power point is a 12 volt power supply for electronic devices (Figure 8).

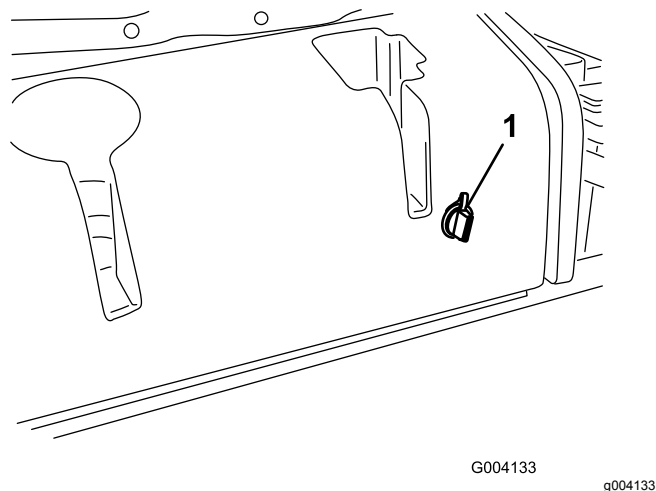


Figure 8

1. Power point

Using the InfoCenter LCD Display

The InfoCenter LCD display shows information about your machine such as the operating status, various diagnostics and other information about the machine (Figure 9) There is a splash screen and main information screen of the InfoCenter. You can switch between the splash screen and main information screen, at any time, by pressing any of the InfoCenter buttons and then selecting the appropriate directional arrow.

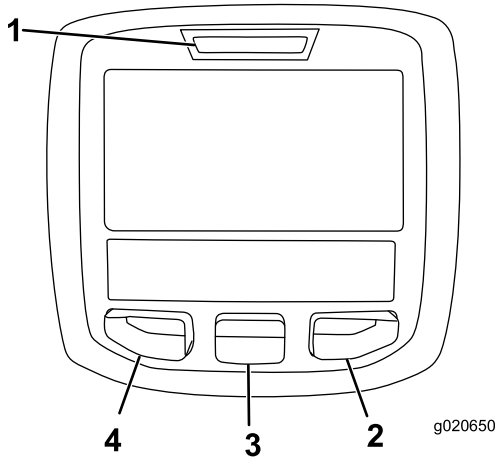


Figure 9

- 1. Indicator light
- 2. Right button
- 3. Middle button
- 4. Left button















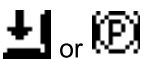
- Left Button, Menu Access/Back Button—press this button to access the InfoCenter menus. You can use it to back out of any menu you are currently using.
- Middle Button—use this button to scroll down menus.
- Right Button—use this button to open a menu where a right arrow indicates additional content.

Note: The purpose of each button may change depending on what is required at the time. Each button is labeled with an icon displaying its current function.

InfoCenter Icon Description

SERVICE DUE	Indicates when scheduled service should be performed
	Engine rpm/status—indicates the engine rpm
	Hour meter
	Info icon
	Fast
	Slow
	Fuel level
	Stationary regeneration required
	The glow plugs are active
	Raise the cutting units
	Lower the cutting units
	Sit in the seat
	The parking brake is engaged
H	The range is high (Transport)
N	Neutral
L	The range is low (Mow)
	Coolant Temperature (°C or °F)
	Temperature (hot)
	The PTO is engaged
	Not allowed
	Start the engine
	Shut off the engine

InfoCenter Icon Description (cont'd.)

	Engine
	Key switch
	Cutting units are lowering
	Cutting units are raising
PIN	PIN code
CAN	CAN bus
	InfoCenter
Bad	Bad or failed
	Bulb
OUT	Output of TEC controller or control wire in harness
	Switch
	Release the switch
	Change to indicated state
Symbols are often combined to form sentences. Some examples are shown below	
	Put the machine into neutral
	Engine start is denied
	Engine shutdown
	Engine coolant is too hot
 48.1g/l	DPF ash accumulation notification. Refer to Diesel Particulate Filter Regeneration (page 23) for details.
	Sit down or engage the parking brake

Using the Menus

To access the InfoCenter menu system, press the menu access button while at the main screen. This

will bring you to the main menu. Refer to the following tables for a synopsis of the options available from the menus:

Main Menu	
Menu Item	Description
Faults	The Faults menu contains a list of the recent machine faults. Refer to the <i>Service Manual</i> or your Toro Distributor for more information on the Faults menu and the information contained there.
Service	The Service menu contains information on the machine such as hours of use, counters, and other similar numbers.
Diagnostics	The Diagnostics menu displays the state of each machine switch, sensor, and control output. You can use this to troubleshoot certain issues as it will quickly tell you which machine controls are on and which are off.
Settings	The Settings menu allows you to customize and modify configuration variables on the InfoCenter display.
About	The About menu lists the model number, serial number, and software version of your machine.

Service	
Menu Item	Description
Hours	Lists the total number of hours that the machine, engine and PTO have been on, as well as the number of hours the machine has been transported and service due.
Counts	Lists numerous counts the machine has experienced.

Diagnostics	
Menu Item	Description
Cutting Units	Indicates the inputs, qualifiers, and outputs for raising and lowering the cutting units.
Hi/Low Range	Indicates the inputs, qualifiers, and outputs for driving in transport mode.
PTO	Indicates the inputs, qualifiers, and outputs for enabling the PTO circuit.
Engine Run	Indicates the inputs, qualifiers, and outputs for starting the engine.

Settings	
Menu Item	Description
Units	Controls the units used on the InfoCenter. The menu choices are English or Metric
Language	Controls the language used on the InfoCenter*.
LCD Backlight	Controls the brightness of the LCD display.
LCD Contrast	Controls the contrast of the LCD display.
Protected Menu	Allows a person authorized by your company with the PIN code to access protected menus.
Counterbalance	Controls the amount of counterbalance applied to the cutting decks.
Auto Idle	Controls the amount of time allowed before returning the engine to low idle when the machine is stationary.

* Only "operator-faced" text is translated. Faults, Service, and Diagnostics screens are "service-faced". Titles will be in the selected language, but menu items are in English.

About	
Menu Item	Description
Model	Lists the model number of the machine.
SN	Lists the serial number of the machine.
Machine Controller Revision	Lists the software revision of the master controller.
InfoCenter Revision	Lists the software revision of the InfoCenter.
CAN Bus	Lists the machine communication bus status.

Protected Menus

There are 2 operating configuration settings that are adjustable within the Settings Menu of the InfoCenter: auto idle time delay and counterbalance. These settings can be locked by using the Protected Menu.

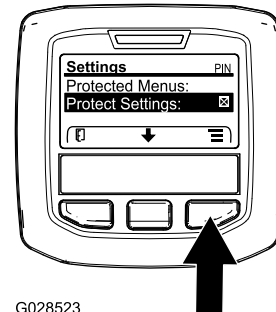
Note: At the time of delivery, the initial password code is programmed by your distributor.

Accessing Protected Menus

Note: The factory default PIN code for you machine is either 0000 or 1234.

If you changed the PIN code and forgot the code, contact your Authorized Toro Distributor for assistance.

1. From the MAIN MENU, use the center button to scroll down to the SETTINGS MENU and press the right button (Figure 10).

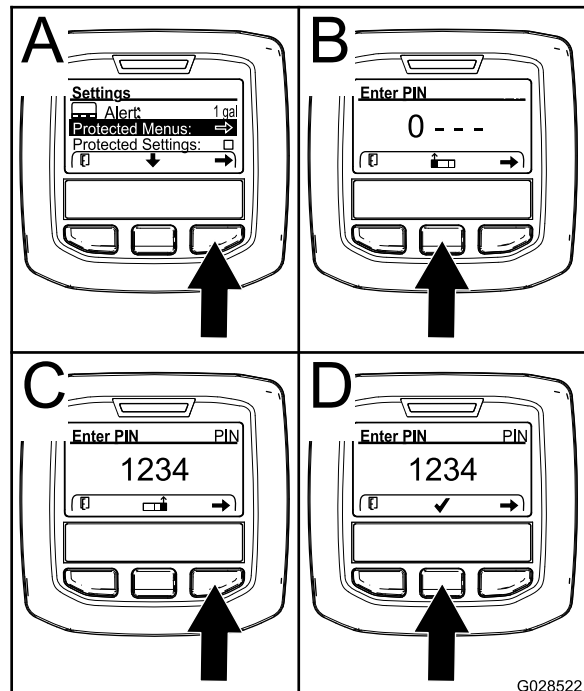


G028523

Figure 10

g028523

2. In the SETTINGS MENU, use the center button to scroll down to the PROTECTED MENU and press the right button (Figure 11A).



G028522

Figure 11

g028522

3. To enter the PIN code, press the center button until the correct first digit appears, then press the right button to move on to the next digit (Figure 11B and Figure 11C). Repeat this step until the last digit is entered and press the right button once more.

4. Press the middle button to enter the PIN code (Figure 11D).

Wait until the red indicator light of the InfoCenter illuminates.

Note: If the InfoCenter accepts the PIN code and the protected menu is unlocked, the word “PIN” displays in the upper right corner of the screen.

Note: Rotate the key switch to the OFF position and then to the ON position locks the protected menu.

You have the ability to view and change the settings in the Protected Menu. Once you access the Protected Menu, scroll down to Protect Settings option. Use the right button to change the setting. Setting the Protect Settings to OFF allows you to view and change the settings in the Protected Menu without entering the PIN code. Setting the Protect Settings to ON hides the protected options and requires you to enter the PIN code to change the setting in the Protected Menu. After you set the PIN code, rotate the key switch OFF and back to the ON position to enable and save this feature.

To Set the Counterbalance

- In the Settings Menu, scroll down to Counterbalance.
- Press the right button to select counterbalance and change between the low, medium, and high settings.

To Set the Auto Idle

- In the Settings Menu, scroll down to Auto Idle.
- Press the right button to change the auto idle time between OFF, 8S, 10S, 15S, 20S, & 30S.

Specifications

Note: Specifications and design are subject to change without notice.

Transport Width	226 cm (89 inches)
Width of cut	229 cm (90 inches)
Length	320 cm (126 inches)
Height	218 cm (86 inches)
Fuel tank capacity	51 liters (13.5 US gallons)
Transport speed	0–16 kph (0–10 mph)
Mowing speed	0–13 kph (0–8 mph)
Net weight* * With cutting decks and fluids	1,492 kg (3,289 lb)

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Lower the cutting decks to the ground, set the parking brake and remove the key from the ignition switch before servicing or making adjustments to the machine.

Checking the Engine-Oil Level

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to [Checking the Engine-Oil Level \(page 41\)](#).

Checking the Cooling System

Clean debris off of the screen, oil cooler, and front of the radiator daily and more often if conditions are extremely dusty and dirty. Refer to the section on Removing Debris from the Cooling System in Maintenance.

The cooling system is filled with a 50/50 solution of water and permanent ethylene glycol antifreeze. Check the level of coolant in the expansion tank at the beginning of each day before starting the engine. The capacity of the cooling system is 9.5 liters (10.0 quarts).

⚠ CAUTION

If the engine has been running, the pressurized, hot coolant can escape and cause burns.

- Do not open the radiator cap when the engine is running.
- Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.

1. Check the level of coolant in the expansion tank ([Figure 12](#)).

The coolant level should be between the marks on the side of the tank.

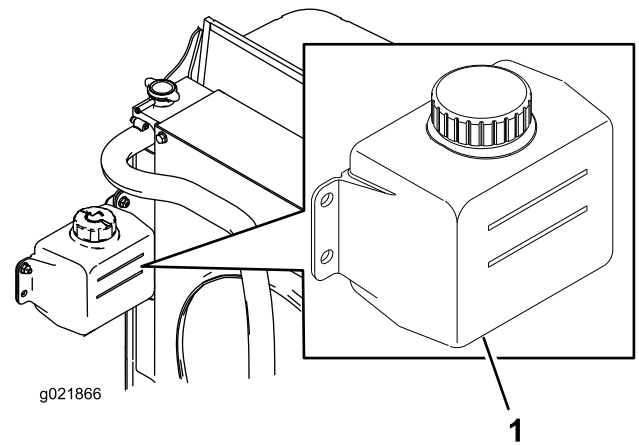


Figure 12

1. Expansion tank

2. If the coolant level is low, remove the expansion tank cap and replenish the system. **Do not overfill.**
3. Install the expansion tank cap.

Filling the Fuel Tank

⚠ WARNING

Fuel is harmful or fatal if swallowed. Long-term exposure to vapors can cause serious injury and illness.

- Avoid prolonged breathing of vapors.
- Keep face away from nozzle and fuel tank or conditioner opening.
- Keep fuel away from eyes and skin.

▲ DANGER

In certain conditions, fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.

- Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any fuel that spills.
- Never fill the fuel tank inside an enclosed trailer.
- Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.
- Store fuel in an approved container and keep it out of the reach of children. Never buy more than a 180-day supply of fuel.
- Do not operate machine without entire exhaust system in place and in proper working condition.

▲ DANGER

In certain conditions during fueling, static electricity can be released causing a spark which can ignite the fuel vapors. A fire or explosion from fuel can burn you and others and can damage property.

- Always place fuel containers on the ground away from your vehicle before filling.
- Do not fill fuel containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, then refuel such equipment on a truck or trailer from a portable container, rather than from a fuel-dispenser nozzle.
- If a fuel-dispenser nozzle must be used, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.

Fuel Tank Capacity

Fuel tank capacity: 53 L (14 US gallons)

Fuel Specification

Important: Use only ultra-low sulphur diesel fuel. Fuel with higher rates of sulfur degrades the diesel oxidation catalyst (DOC), which causes operational problems and shortens the service life of engine components.

Failure to observe the following cautions may damage the engine.

- Never use kerosene or gasoline instead of diesel fuel.
- Never mix kerosene or used engine oil with the diesel fuel.
- Never keep fuel in containers with zinc plating on the inside.
- Do not use fuel additives.

Petroleum Diesel

Cetane rating: 45 or higher

Sulfur content: Ultra-low sulfur (<15 ppm)

Fuel Table

Diesel fuel specification	Location
ASTM D975 No. 1-D S15 No. 2-D S15	USA
EN 590	European Union
ISO 8217 DMX	International
JIS K2204 Grade No. 2	Japan
KSM-2610	Korea

- Use only clean, fresh diesel fuel or biodiesel fuels.
- Purchase fuel in quantities that can be used within 180 days to ensure fuel freshness.

Use summer-grade diesel fuel (No. 2-D) at temperatures above -7°C (20°F) and winter-grade fuel (No. 1-D or No. 1-D/2-D blend) below that temperature.

Note: Use of winter-grade fuel at lower temperatures provides lower flash point and cold flow characteristics which eases starting and reduces fuel filter plugging. Using summer-grade fuel above -7°C (20°F) contributes toward longer fuel pump life and increased power compared to winter-grade fuel.

Biodiesel

This machine can also use a biodiesel blended fuel of up to B20 (20% biodiesel, 80% petroleum diesel).

Sulfur content: Ultra-low sulfur (<15 ppm)

Biodiesel fuel specification: ASTM D6751 or EN14214

Blended fuel specification: ASTM D975, EN590, or JIS K2204

Important: The petroleum diesel portion must be ultra-low sulfur.

Observe the following precautions:

- Biodiesel blends may damage painted surfaces.
- Use B5 (biodiesel content of 5%) or lesser blends in cold weather.
- Monitor seals, hoses, gaskets in contact with fuel as they may be degraded over time.
- Fuel filter plugging may be expected for a time after converting to biodiesel blends.
- Contact your Authorized Toro Distributor if you wish for more information on biodiesel.

Adding Fuel

Fill the tank with diesel fuel until the level reaches the bottom of the filler neck.

1. Park the machine on a level surface.
2. Clean the are around the fuel-tank cap with a clean rag.
3. Remove the cap from the fuel tank (Figure 13).

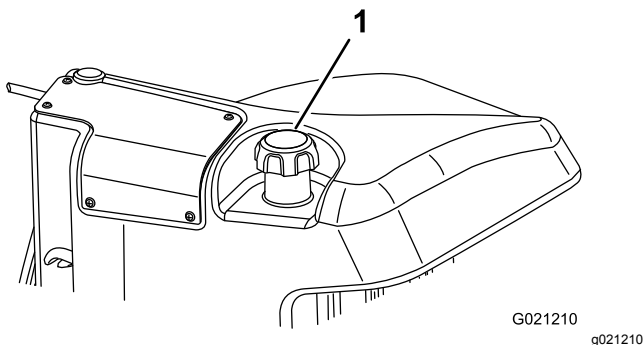


Figure 13

1. Fuel-tank cap

4. Fill the tank with diesel fuel until the level reaches the bottom of the filler neck.
5. Install the fuel-tank cap tightly.

Note: If possible, fill the fuel tank after each use. This minimizes possible buildup of condensation inside the fuel tank.

Note: If possible, fill the fuel tank after each use; this will minimize possible buildup of condensation inside the fuel tank.

Checking the Hydraulic-Fluid Level

Service Interval: Before each use or daily

The hydraulic tank of the machine is filled at the factory with approximately 37.8 L (10 US gallons) of high quality hydraulic fluid. Check the level of the hydraulic fluid before the engine is first started and daily thereafter. The recommended replacement fluid is as follows:

Toro Premium All Season Hydraulic Fluid (Available in 18.9 L (5 US gallon) pails or 208 L (55 US gallon) drums. See the *Parts Catalog* or your Toro Distributor for part numbers.)

Alternate fluids: If the Toro fluid is not available, other fluids may be used provided they meet all the following material properties and industry specifications. We do not recommend the use of synthetic fluid. Consult with your lubricant distributor to identify a satisfactory product.

Note: Toro will not assume responsibility for damage caused by improper substitutions, so use only products from reputable manufacturers who will stand behind their recommendation.

High Viscosity Index/Low Pour Point Anti-wear Hydraulic Fluid, ISO VG 46

Material Properties:

Viscosity, ASTM D445	cSt @ 40°C 44 to 50
	cSt @ 100°C 7.9 to 8.5
Viscosity Index ASTM D2270	140 to 160
Pour Point, ASTM D97	-34°F to -49°F

Industry Specifications: Vickers I-286-S (Quality Level), Vickers M-2950-S (Quality Level), Denison HF-0

Important: The ISO VG 46 Multigrade fluid has been found to offer optimal performance in a wide-range of temperature conditions. For operation in consistently high ambient temperatures, 18°C (65°F) to 49°C (120°F), ISO VG 68 hydraulic fluid may offer improved performance.

Premium Biodegradable Hydraulic Fluid-Mobil EAL EnviroSyn 46H

Important: Mobil EAL EnviroSyn 46H is the only synthetic biodegradable fluid approved by Toro. This fluid is compatible with the elastomers used in Toro hydraulic systems and is suitable for a wide-range of temperature conditions. This fluid is compatible with conventional mineral oils, but for

maximum biodegradability and performance the hydraulic system should be thoroughly flushed of conventional fluid. The oil is available in 19 L (5 US gallons) containers or 55 gallon drums from your Mobil Distributor.

Note: Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system oil is available in 20 ml (2/3 oz) bottles. 1 bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic oil. Order Part Number 44-2500 from your Toro Distributor.

1. Position machine on a level surface, lower the cutting decks and stop the engine.
2. Clean area around filler neck and cap of hydraulic tank (Figure 14).

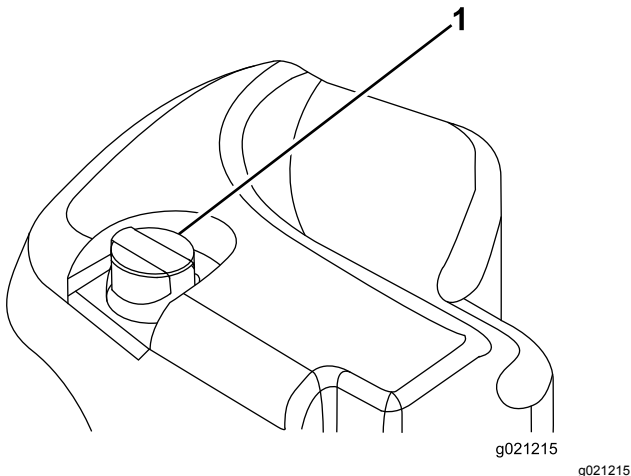


Figure 14

1. Hydraulic tank cap

3. Remove cap/dipstick from filler neck and wipe it with a clean rag. Insert dipstick into filler neck; then remove it and check level of fluid. Fluid level should be within operating range on dipstick. Do not overfill.
4. If level is low, add appropriate fluid to raise level to full mark.
5. Install cap/dipstick onto filler neck.

Check the Torque of the Wheel Nuts

Torque the wheel nuts to 94 to 122 N-m (70 to 90 ft-lb) after **1-4 hours** of operation and again after **10 hours** of operation. Torque every **250 hours** thereafter.

▲ WARNING

Failure to maintain proper torque of the wheel nuts could result in personal injury.

Starting and Stopping the Engine

Important: The fuel system will automatically bleed itself when any of the following situations occur:

- Initial start up of a new machine.
- The engine has ceased running due to lack of fuel.
- Maintenance has been performed upon the fuel system components.

Starting the Engine

1. Sit on the seat, keep your foot off of the traction pedal so that it is in Neutral, engage the parking brake, set the engine speed switch to the Mid position, and ensure that the Enable/Disable switch is in the Disable position.
2. Turn the ignition key to the Run position.
3. When the glow indicator dims, turn the ignition key to the Start position. Release the key immediately when the engine starts and allow it to return to the Run position. Allow engine to warm up (without load), then move the throttle control to the desired position.

Stopping the Engine

1. Move all controls to Neutral, set the parking brake, move the engine speed switch to the low idle position and allow the engine to reach low idle speed.

Important: Allow the engine to idle for 5 minutes before shutting it off after a full load operation. Failure to do so may lead to trouble on a turbo-charged engine.

2. Turn the key to the Off position and remove it from the switch.

Cutting Grass with the Machine

Note: Cutting grass at a rate that loads the engine promotes DPF regeneration.

1. Move the machine to the job site.
2. Whenever possible, set the engine-speed switch to high idle.
3. Engage the PTO switch.
4. Gradually move the traction pedal forward and slowly drive the machine over the mowing area.
5. Once the front of the cutting units are over the mowing area, lower the cutting units.
6. Cut grass so that the blades can cut and discharge clippings at a high rate while producing a good quality of cut.

Note: If the cutting rate is too high, the quality of cut may deteriorate. Reduce the ground speed of the machine or reduce the width of cut to regain high idle engine speed.

7. When the cutting units are over the far edge of the mowing area, lift the cutting units.
8. Perform a tear-shaped turn to quickly line up for your next pass.

Diesel Particulate Filter Regeneration

The diesel particulate filter (DPF) is part of the exhaust system. The diesel-oxidation catalyst of the DPF reduces harmful gasses and the soot filter removes soot from the engine exhaust.

The DPF regeneration process uses heat from the engine exhaust to incinerate the soot accumulated on the soot filter, converting the soot to ash, and clears the channels of the soot filter so that filtered engine exhaust flows out the DPF.

The engine computer monitors the accumulation of soot by measuring the back pressure in the DPF. If the back pressure is too high, soot is not incinerating in the soot filter through normal engine operation. To keep the DPF clear of soot, remember the following:

- Passive regeneration occurs continuously while the engine is running—run the engine at full engine speed when possible to promote DPF regeneration.
- If the back pressure is too high, the engine computer signals you through the InfoCenter when additional processes (assist and reset regeneration) are running.
- Allow the assist and reset regeneration process to complete before shutting off the engine.

Operate and maintain your machine with the function of the DPF in mind. Engine load at high idle engine speed generally produce adequate exhaust temperature for DPF regeneration.

Important: Minimize the amount of time that you idle the engine or operate the engine at low-engine speed to help reduce the accumulation of soot in the soot filter.

⚠ CAUTION

The exhaust temperature is hot (approximately 600°C (1112°F) during DPF parked regeneration or recovery regeneration. Hot exhaust gas can harm you or other people.

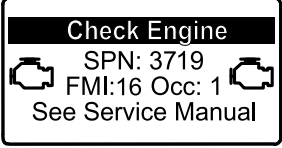
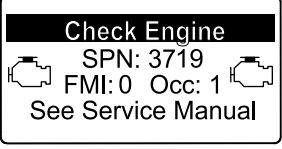
- **Never operate the engine in an enclosed area.**
- **Make sure that there are no flammable materials around the exhaust system.**
- **Never touch a hot exhaust system component.**
- **Never stand near or around the exhaust pipe of the machine.**

DPF Soot Accumulation

- Over time, the DPF accumulates soot in the soot filter. The computer for the engine monitors the soot level in the DPF.
- When enough soot accumulates, the computer informs you that it is time to regenerate the diesel particulate filter.

- DPF regeneration is a process that heats the DPF to convert the soot to ash.
- In addition to the warning messages, the computer reduces the power produced by the engine at different soot-accumulation levels.

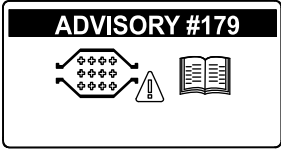

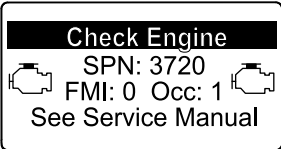
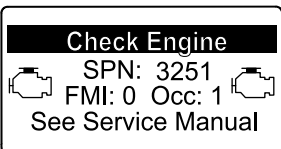
Engine Warning Messages—Soot Accumulation

Indication Level	Fault Code	Engine Power Rating	Recommended Action
<p>Level 1: Engine Warning</p>	 <p style="text-align: center;"><small>g213866</small></p> <p style="text-align: center;">Figure 15</p> <p style="text-align: center;">Check Engine SPN 3719, FMI 16</p>	<p>The computer de-rates the engine power to 85%</p>	<p>Perform a parked regeneration as soon as possible; refer to Parked Regeneration (page 28).</p>
<p>Level 2: Engine Warning</p>	 <p style="text-align: center;"><small>g213867</small></p> <p style="text-align: center;">Figure 16</p> <p style="text-align: center;">Check Engine SPN 3719, FMI 0</p>	<p>The computer de-rates the engine power to 50%</p>	<p>Perform a recovery regeneration as soon as possible; refer to Recovery Regeneration (page 31).</p>

DPF Ash Accumulation


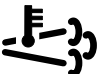
- The lighter ash is discharged through the exhaust system; the heavier ash collects in the soot filter.
- Ash is a residue of the regeneration process. Over time, the diesel particulate filter accumulates ash that does not discharge with the engine exhaust.
- The computer for the engine calculates the amount of ash accumulated in the DPF.
- When enough ash accumulates, the engine computer sends information to the InfoCenter in the form of a system advisory or an engine fault to indicate the accumulation of ash in the DPF.
- The advisory and faults are indications that it is time to service the DPF.
- In addition to the warnings, the computer reduces the power produced by the engine at different ash-accumulation levels.

InfoCenter Advisory and Engine Warning Messages—Ash Accumulation

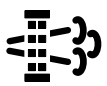
Indication Level	Advisory or Fault Code	Engine Speed Reduction	Engine Power Rating	Recommended Action
Level 1: System Advisory	 <p style="text-align: center;">g213865 Figure 17 Advisory #179</p>	None	100%	Notify your service department that advisory #179 displays in the InfoCenter.
Level 2: Engine Warning	 <p style="text-align: center;">g213863 Figure 18 Check Engine SPN 3720, FMI 16</p>	None	The computer de-rates the engine power to 85%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 42)
Level 3: Engine Warning	 <p style="text-align: center;">g213864 Figure 19 Check Engine SPN 3720, FMI 0</p>	None	The computer de-rates the engine power to 50%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 42)
Level 4: Engine Warning	 <p style="text-align: center;">g214715 Figure 20 Check Engine SPN 3251, FMI 0</p>	Engine speed at max torque + 200 rpm	The computer de-rates the engine power to 50%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 42)

Types of Diesel Particulate Filter Regeneration


Types of diesel particulate filter regeneration that are performed while the machine is operating:

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Passive	Occurs during normal operation of the machine at high-engine speed or high-engine load	<p>The InfoCenter does not display an icon indicating passive regeneration.</p> <p>During passive regeneration, the DPF processes high-heat exhaust gasses; oxidizing harmful emissions and burning soot to ash.</p> <p>Refer to Passive DPF Regeneration (page 27).</p>
Assist	Occurs as a result of low-engine speed, low-engine load, or after the computer detects back pressure in the DPF	<p>When the assist/reset-regeneration icon  is displayed in the InfoCenter, an assist regeneration is in progress.</p> <p>During assist regeneration, the computer controls the intake throttle to increase the exhaust temperature, enabling assist regeneration to occur.</p> <p>Refer to Assist DPF Regeneration (page 27).</p>
Reset	<p>Occurs after assist regeneration only if the computer detects that assist regeneration did not sufficiently reduce the soot level</p> <p>Also occurs every 100 hours to reset baseline sensor readings</p>	<p>When the assist/reset-regeneration icon  is displayed in the InfoCenter, a regeneration is in progress.</p> <p>During reset regeneration, the computer controls the intake throttle and fuel injectors to increase the exhaust temperature during regeneration.</p> <p>Refer to Reset Regeneration (page 28).</p>

Types of diesel particulate filter regeneration that require you to park the machine:

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Parked	<p>Soot buildup occurs as a result of prolonged operation at low-engine speed or low-engine load. May also occur as a result of using incorrect fuel or oil</p> <p>The computer detects back pressure due to soot buildup and requests a parked regeneration</p>	<p>When the parked-regeneration icon  is displayed in the InfoCenter, a regeneration is requested.</p> <ul style="list-style-type: none"> • Perform the parked regeneration as soon as possible to avoid needing a recovery regeneration. • A parked regeneration requires 30 to 60 minutes to complete. • You must have at least a 1/4 tank of fuel in the tank. • You must park the machine to perform a recovery regeneration. <p>Refer to Parked Regeneration (page 28).</p>

Types of diesel particulate filter regeneration that require you to park the machine: (cont'd.)

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Recovery	Occurs as a result of ignoring parked regeneration requests and continuing operation, adding more soot when the DPF is already in need of a parked regeneration	 <p>When the recovery-regeneration icon is displayed in the InfoCenter, a recovery regeneration is requested.</p> <p>Contact your Authorized Toro Distributor to have a service technician perform the recovery regeneration.</p> <ul style="list-style-type: none"> • A recovery regeneration requires up to 4 hours to complete. • You must have at least a 1/2 tank of fuel in the machine. • You must park the machine to perform a recovery regeneration. <p>Refer to Recovery Regeneration (page 31).</p>

Passive DPF Regeneration

- Passive regeneration occurs as part of normal engine operation.
- While operating the machine, run the engine at full-engine speed when possible to promote DPF regeneration.

- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.

Assist DPF Regeneration

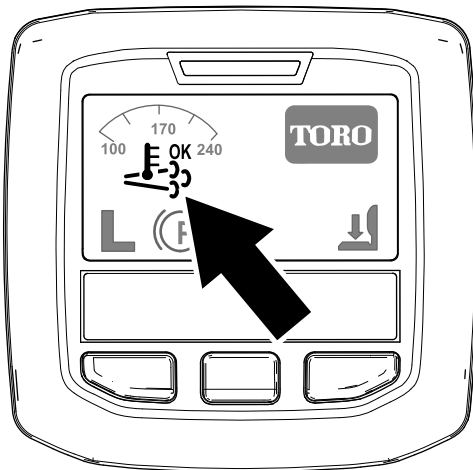




Figure 21

Assist/reset-regeneration icon

- The  icon displays in the InfoCenter while the assist regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the assist regeneration is processing.

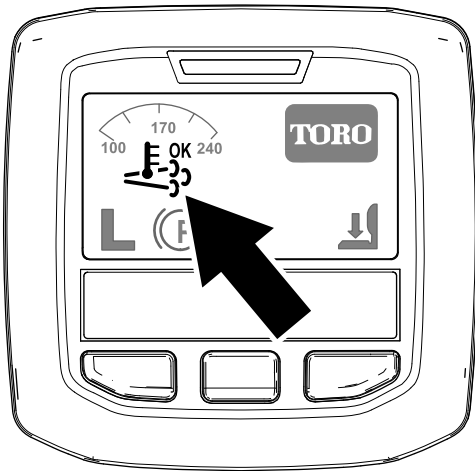
Important: Allow the machine to complete the assist regeneration process before shutting off the engine.

Note: The assist regeneration is finished

processing when the  icon disappears from the InfoCenter.

- The assist/reset-regeneration icon displays in the InfoCenter ([Figure 21](#)).
- The computer takes control of the intake throttle to increase the temperature of the engine exhaust.

Reset Regeneration

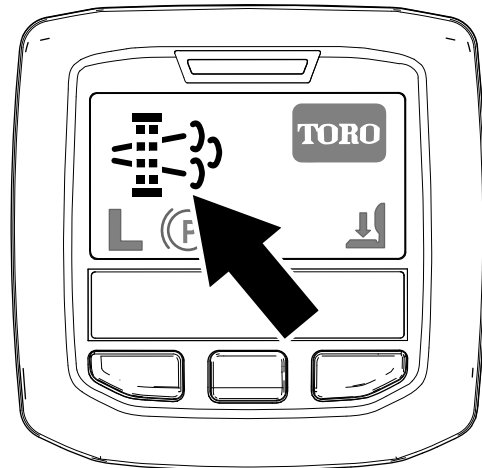


g214711

Figure 22

Assist/reset-regeneration icon

Parked Regeneration



g214713

Figure 23

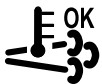
Parked-regeneration request icon

- The assist/reset-regeneration icon displays in the InfoCenter (Figure 22).
- The computer takes control of the intake throttle and changes the fuel injection operation to increase the temperature of the engine exhaust.

Important: The assist/reset-regeneration icon indicates that the exhaust temperature discharged from of your machine may be hotter than during regular operation.


- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.



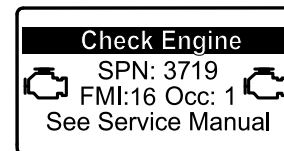
- The  icon displays in the InfoCenter while the reset regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the reset regeneration is processing.

Important: Allow the machine to complete the reset regeneration process before shutting off the engine.

Note: The reset regeneration is finished

processing when the  icon disappears from the InfoCenter.

- The parked-regeneration requested icon displays in the InfoCenter (Figure 23).
- If a parked regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 24) and the engine computer derates engine power to 85%.



g213866

Figure 24

Important: If you do not complete a parked regeneration within 2 hours, the engine computer derates engine power to 50%.

- A parked regeneration requires 30 to 60 minutes to complete.
- If you are authorized by your company, you need the PIN code to perform the parked-regeneration process.

Preparing to Perform a Parked or Recovery Regeneration

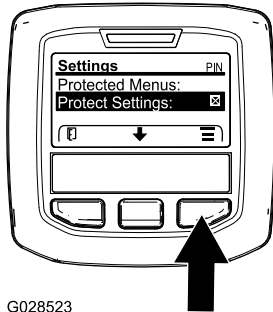
1. Ensure that the machine has at least 1/4 tank of fuel.
2. Move the machine outside to an area away from combustible materials.
3. Park the machine on a level surface.
4. Ensure that the traction control or motion-control levers are in the NEUTRAL position.
5. If applicable, lower the cutting units and shut them off.

6. Engage the parking brake.
7. Set the throttle to the low IDLE position.

Performing a Parked Regeneration

Note: For instructions on unlocking protected menus, refer to [Accessing Protected Menus \(page 17\)](#).

1. Access the protected menu and unlock the protected settings submenu ([Figure 25](#)); refer to [Accessing Protected Menus \(page 17\)](#).



G028523

Figure 25

g028523

2. Navigate to the MAIN MENU, press the center button to scroll down to the SERVICE MENU, and press the right button to select the SERVICE option ([Figure 26](#)).

Note: The InfoCenter should display the PIN indicator in the upper right corner of the display.

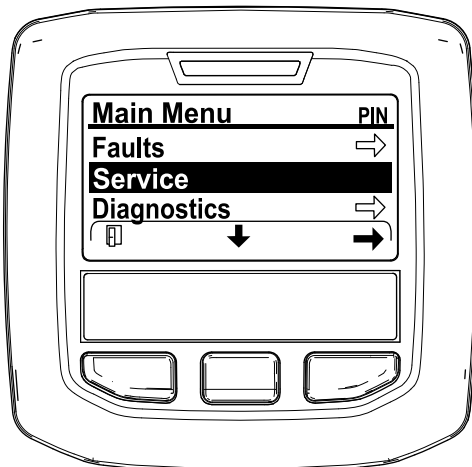


Figure 26

g212371

3. In the SERVICE MENU, press the middle button until the DPF REGENERATION options displays, and press the right button to select the DPF REGENERATION option ([Figure 27](#)).

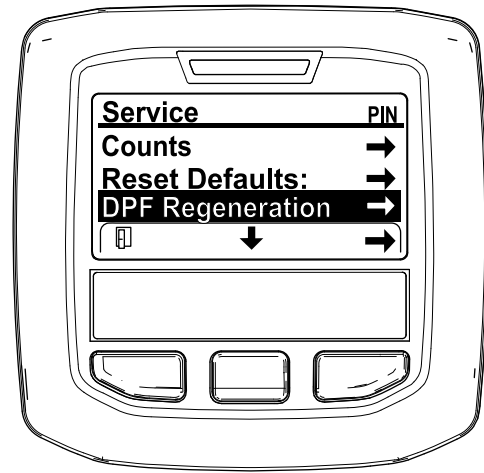


Figure 27

g212138

4. When the "Initiate DPF Regen. Are you sure?" message displays, press the center button ([Figure 28](#)).

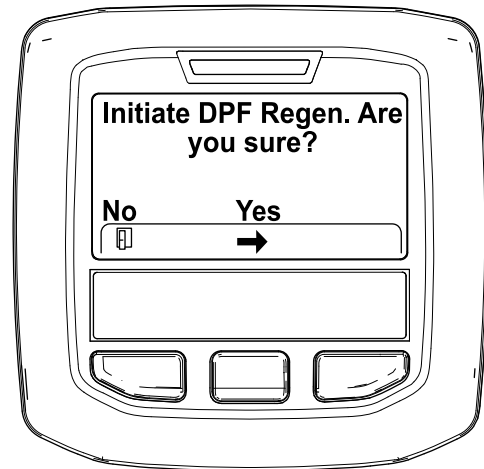



Figure 28

g212125

5. If the coolant temperature is below 60°C (140°F) the "Insure  is running and above 60C/140F" message displays. ([Figure 29](#)).

Observe the temperature in the display, and run the machine at full throttle until the temperature reaches 60°C (140°F), then press the center button.

Note: If the coolant temperature is above 60°C (140°F) this screen is skipped.

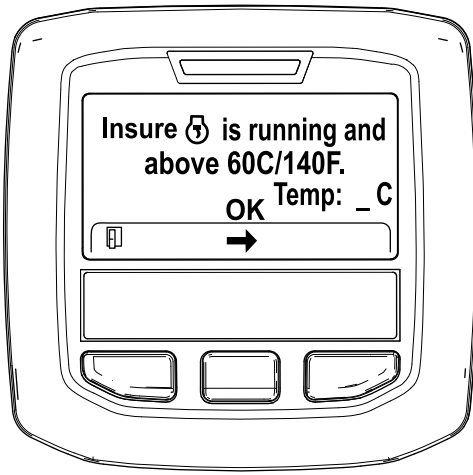


Figure 29

g211986

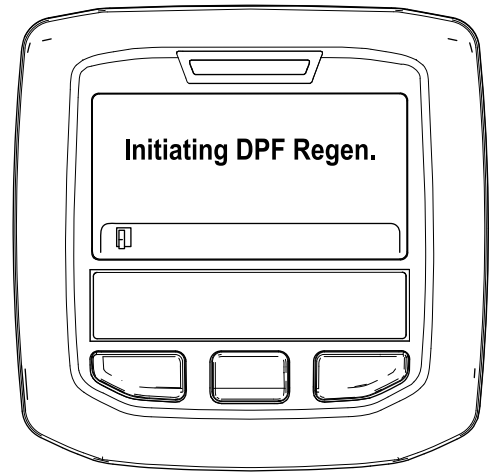


Figure 31

g212405

6. Move the throttle control to LOW IDLE and press the center button (Figure 30).

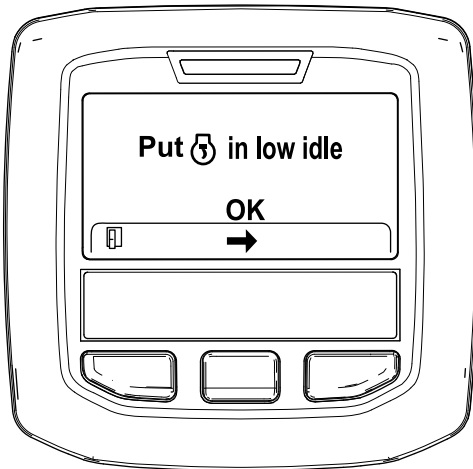


Figure 30

g212372

- B. The “Waiting on [engine icon]” message displays (Figure 32).



Figure 32

g212406

7. The following messages display as the parked regeneration process begins:

- A. The “Initiating DPF Regen.” message displays (Figure 31).

- C. The computer determines whether the regeneration runs. One of the following messages displays in the InfoCenter:
- If the regeneration is allowed, the “Regen Initiated. Allow up to 30 minutes for completion” message displays in the InfoCenter, wait for the machine to complete the parked regeneration process (Figure 33).

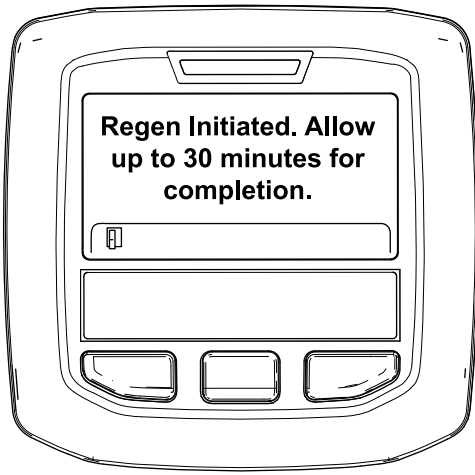
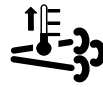


Figure 33

g213424



The engine is cold—wait.



The engine is warm—wait.



30%

The engine hot—regeneration in progress (percent complete).

- The parked regeneration is complete when the “Regen Complete” message displays in the InfoCenter. Press the left button to exit to the home screen (Figure 35).

- If the regeneration process is not allowed by the engine computer, the “DPF Regen Not Allowed” message displays in the InfoCenter (Figure 34). Press the left button to exit to the home screen

Important: If you did not meet all the requirements for regeneration or if less than 50 hours have passed since the last regeneration, the “DPF Regen Not Allowed” message appears.

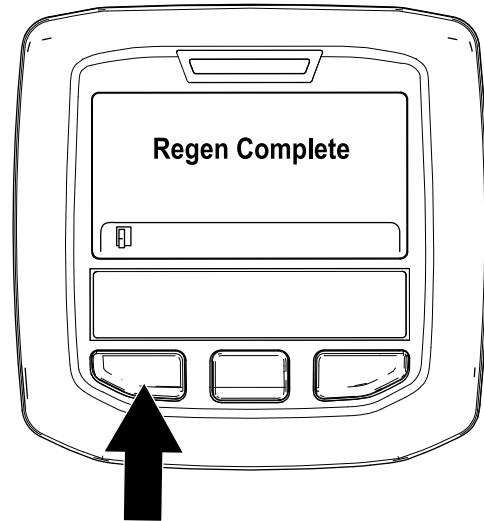


Figure 35

g212404

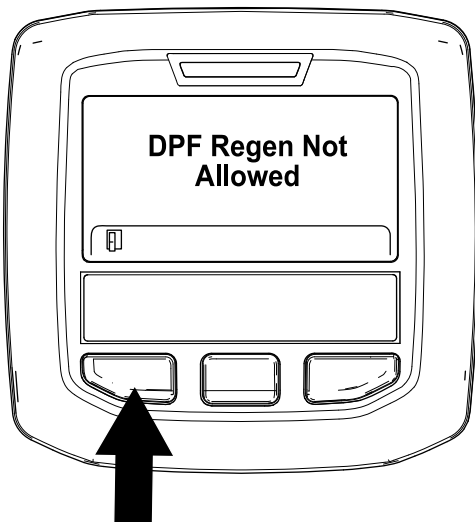


Figure 34

g212410

- While the regeneration is running, the InfoCenter returns to the home screen and shows the following icons:

Recovery Regeneration

- If you ignore the request for a parked regeneration (displayed in the InfoCenter) and continue to operate the machine, a critical amount of soot builds up in the DPF.
- If a recovery regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 36) and the engine computer derates engine power to 85%.

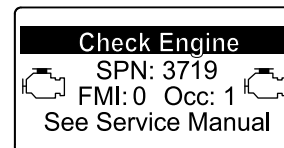


Figure 36

g213867

Important: If you do not complete a recovery regeneration within 15 minutes, the engine computer derates engine power to 50%.

- Perform a recovery-regeneration whenever there is a loss of engine power and a parked regeneration cannot effectively clean the DPF of soot.
- A recovery regeneration requires up to 4 hours to complete.
- You need a distributor technician to perform the recovery regeneration process; contact your Authorized Toro Distributor.

Pushing or Towing the Machine

In an emergency, the machine can be moved by actuating the bypass valve in the variable displacement hydraulic pump and pushing or towing the machine.

Important: Do not push or tow the machine faster than 3-4.8 km/h (2-3 mph) because internal transmission damage may occur. The bypass valve must be open whenever the machine is pushed or towed.

1. The bypass valve is located on the left side of the hydrostat (Figure 37). Rotate the bolt 1-1/2 turns to open and allow oil to bypass internally. Because fluid is bypassed, the machine can be moved slowly without damaging the transmission.

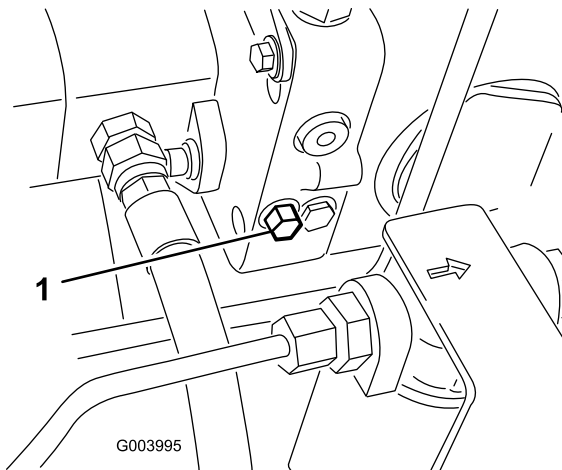


Figure 37

1. Bypass valve

2. Close the bypass valve before starting the engine. However, do not exceed 7-11 N-m (5-8 ft.-lb) torque to close the valve.

Important: Running the engine with the bypass valve open will cause the transmission to overheat.

Jacking Points

Note: Use jack stands to support the machine when required.

- Front—rectangular pad, under the axle tube, inside each front tire (Figure 38).

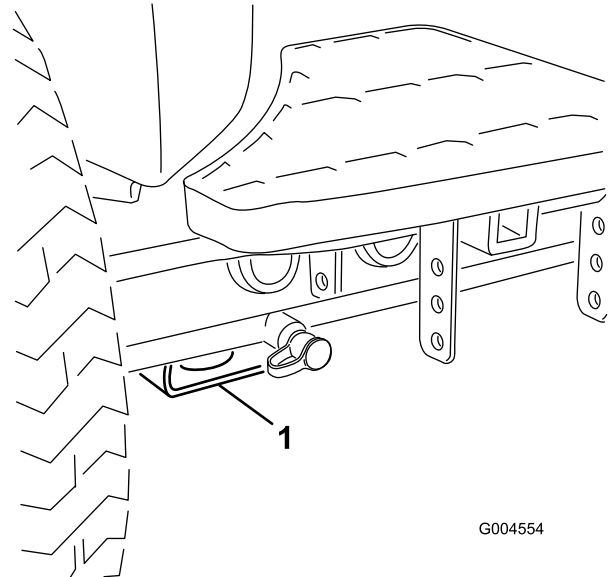


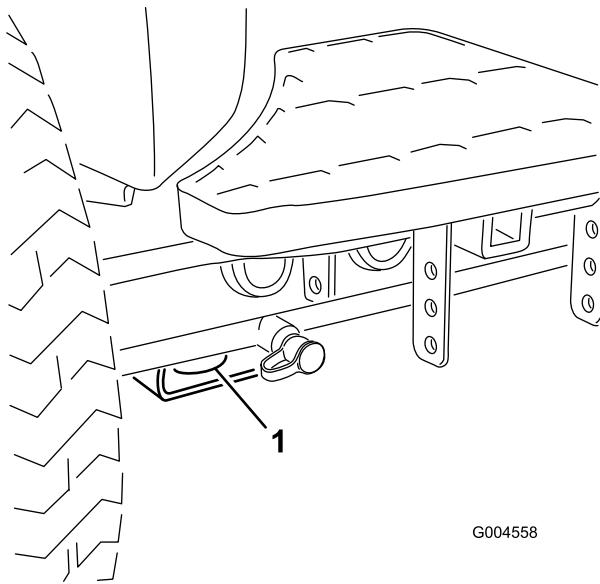
Figure 38

1. Front jacking point

- Rear—rectangular axle tube on the rear axle.

Tie Downs

- Front—the hole in the rectangular pad, under the axle tube, inside each front tire (Figure 39).



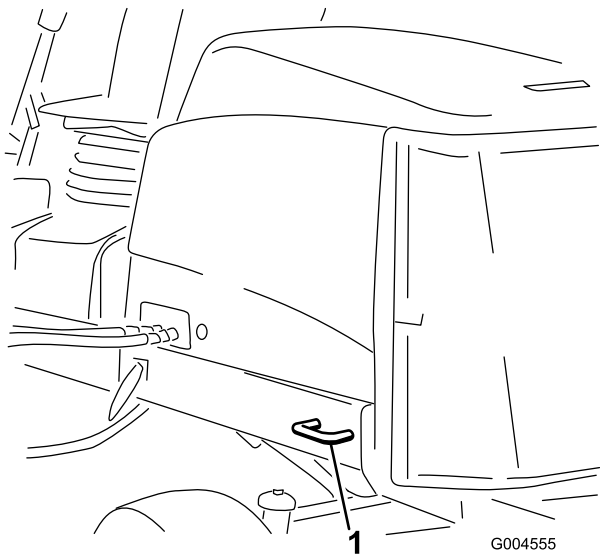
G004558

g004558

Figure 39

1. Front tie down

- Rear—each side of the machine on the rear frame (Figure 40).



G004555

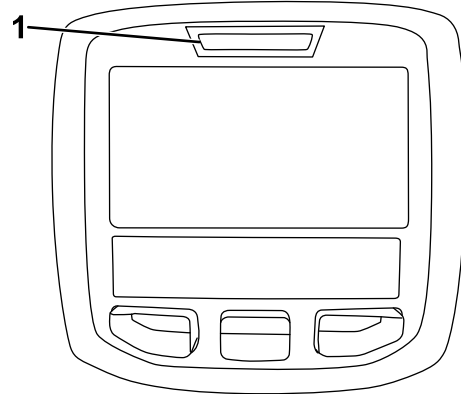
g004555

Figure 40

1. Rear tie down

Understanding the Diagnostic Light

The machine is equipped with a diagnostic light which indicates if the machine detects a malfunction. The diagnostic light is located on the InfoCenter, above the display screen (Figure 41). When the machine is functioning properly and the key switch is moved to the On/Run position, the diagnostic light will turn on briefly to indicate the light is working properly. When a machine advisory message is displayed, the light will illuminate when the message is present. When a fault message is displayed, the light will blink until the fault is resolved.



g021272

g021272

Figure 41

1. Diagnostic light

Changing the Counterbalance Settings

During different times of the mowing season or when turf conditions vary, the amount of counterbalance (upward lift) required on the cutting decks can be changed to meet the conditions.

1. Position the machine on a level surface, lower the cutting decks, stop the engine, engage the parking brake, and remove the key from the ignition switch.
2. In the InfoCenter Settings Menu, scroll down to Counterbalance.
3. Press the right button to select counterbalance and change between the low, medium, and high settings.

Note: Once the adjustment has been completed, move the machine to a test area and operate the machine with the new setting. The new counterbalanced setting may change the effective height of cut.

Checking the Interlock Switches

The purpose of the interlock switches is to prevent the engine from cranking or starting unless the traction pedal is in the Neutral position, the Enable/Disable switch is in the Disable position, and the Lower Mow/Raise control is in the Neutral position. In addition, the engine should stop when the traction pedal is pressed with operator off of the seat or if the parking brake is left engaged.

⚠ CAUTION

If safety interlock switches are disconnected or damaged the machine could operate unexpectedly causing personal injury.

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.

Verifying the Interlock Switch Function

1. Park the machine on a level surface, lower the cutting units, stop the engine, and engage the parking brake.
2. Turn the key switch to the On position, but do not start the machine.
3. Locate the appropriate switch function in the diagnostics menu on the InfoCenter.
4. Individually, change each of the switches from open to closed (i.e., sit on seat, engage traction pedal, etc.), and note that the appropriate state of the switch changes. Repeat this for all switches that you can change by hand.
5. If a switch is closed and the appropriate indicator does not change, check all wiring and connections to the switch and/or check the switches with an ohm meter. Replace any defective switches and repair any defective wiring.

Note: The InfoCenter display also has the ability to detect which output solenoids or relays are turned on. This is a quick way to determine if a machine malfunction is electrical or hydraulic.

Verifying Output Function

1. Park the machine on a level surface, lower the cutting units, stop the engine, and engage the parking brake.
2. Turn the key switch to the On position and start the machine.

3. Locate the appropriate output function in the diagnostics menu on the InfoCenter.
4. Sit on the seat and attempt to operate the desired function of the machine. The appropriate outputs should change state to indicate that the ECM is turning on that function.

Note: If the correct outputs do not illuminate, verify that the required input switches are in the necessary positions to allow that function to occur. Verify correct switch function.

If the output displays are on as specified, but the machine does not function properly, this indicates a non-electrical problem. Repair as necessary.

Hydraulic Valve Solenoid Functions

Use the list below to identify and describe the different functions of the solenoids in the hydraulic manifold. Each solenoid must be energized to allow function to occur.

Solenoid	Function
PRV2	Front mower circuit
PRV1	Rear mower circuit
PRV	Lift/lower cutting decks
S1	Lower cutting decks
S2	Lower cutting decks

Operating Tips

Familiarization

Before mowing grass, practice operating the machine in an open area. Start and stop the engine. Operate in forward and reverse. Lower and raise the cutting decks and engage and disengage the mowers. When you feel familiar with the machine, practice operating up and down slopes at different speeds.

Warning System

If a warning light comes on during operation, stop the machine immediately and correct the problem before continuing operation. Serious damage could occur if you operate the machine with a malfunction.

Mowing

Start the engine and move the throttle to the Fast position. Move the Enable/Disable switch to the Enable position and use the Lower Mow/Raise lever to control the cutting decks. To move forward and cut grass, press the traction pedal forward.

Note: Allow the engine to idle for 5 minutes before shutting it off after a full load operation. Failure to do so may lead to turbo-charger trouble.

Mow when the Grass is Dry

Mow either in the late morning to avoid the dew, which causes grass clumping, or in late afternoon to avoid the damage that can be caused by direct sunlight on the sensitive, freshly mowed grass.

Select the Proper Height-of-Cut Setting to Suit Conditions

Remove approximately one inch or no more than 1/3 of the grass blade when cutting. In exceptionally lush and dense grass you may have to raise the height-of-cut setting.

Always Start Mowing with Sharp Blades

A sharp blade cuts cleanly and without tearing or shredding the grass blades like a dull blade. Tearing and shredding causes the grass to turn brown at the edges which impairs growth and increases susceptibility to diseases. Make sure blade is in good condition and a full sail is present.

Check the Condition of the Decks

Make sure that the cutting chambers are in good condition. Straighten any bends in the chamber components to ensure the correct blade tip/chamber clearance.

After Operating

To ensure optimum performance, clean the underside of mower housing. If you allow residue to build up in mower housing, cutting performance will decrease.

Transport

Move the Enable/Disable switch to the Disable position and raise the cutting decks to the transport position. Move the Mow/Transport lever to the transport position. Be careful when driving between objects so you do not accidentally damage the machine or cutting decks. Use extra care when operating the machine on slopes. Drive slowly and avoid sharp turns on slopes to prevent roll overs. Lower the cutting decks when going downhill for steering control.

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first hour	<ul style="list-style-type: none"> • Torque the wheel lug nuts to 94 to 122 N-m (70 to 90 ft-lb).
After the first 10 hours	<ul style="list-style-type: none"> • Torque the wheel lug nuts to 94 to 122 N-m (70 to 90 ft-lb). • Check the alternator belt tension.
After the first 50 hours	<ul style="list-style-type: none"> • Change the engine oil and filter.
Before each use or daily	<ul style="list-style-type: none"> • Check the cooling system. • Check the hydraulic-fluid level. • Check the operation of the interlock switches. • Check the engine-oil level. • Remove debris from the screen and radiator/oil cooler (more frequently in dirty operating conditions). • Check the hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration.
Every 50 hours	<ul style="list-style-type: none"> • Grease the bearings and bushings. (Grease them immediately after every washing regardless of the interval listed.) • Check the condition of and clean the battery. • Check the battery cable connections.
Every 100 hours	<ul style="list-style-type: none"> • Inspect the cooling system hoses. • Check the alternator belt tension.
Every 250 hours	<ul style="list-style-type: none"> • Torque the wheel lug nuts to 94 to 122 N-m (70 to 90 ft-lb). • Change the engine oil and filter.
Every 400 hours	<ul style="list-style-type: none"> • Service the air cleaner. (Service the air cleaner earlier if the air cleaner indicator shows red. Service it more frequently in extremely dirty or dusty conditions.) • Check the fuel lines and connections for deterioration, damage, or loose connections. • Replace the fuel filter canister. • Replace the engine fuel filter.
Every 800 hours	<ul style="list-style-type: none"> • Drain and clean the fuel tank • Check the rear wheel toe-in. • Change the hydraulic fluid. • Change the hydraulic filters (sooner if the service interval indicator is in the Red zone). • Pack the rear wheel bearings
Every 6,000 hours	<ul style="list-style-type: none"> • Disassemble, clean, and assemble the soot filter of the DPF. or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter.
Before storage	<ul style="list-style-type: none"> • Drain and clean the fuel tank
Every 2 years	<ul style="list-style-type: none"> • Flush and replace the cooling system fluid. • Drain and flush the hydraulic tank. • Replace all moving hoses.

Daily Maintenance Checklist

Duplicate this page for routine use.

Maintenance Check Item	For the week of:						
	Mon.	Tues.	Wed.	Thurs.	Fri.	Sat.	Sun.
Check the safety interlock operation.							
Check the brake operation.							
Check the engine oil and fuel level.							
Drain the water/fuel separator.							
Check the air filter restriction indicator.							
Check the radiator and screen for debris.							
Check unusual engine noises. ¹							
Check unusual operating noises.							
Check the hydraulic system oil level.							
Check the hydraulic filter indicator. ²							
Check hydraulic hoses for damage.							
Check for fluid leaks.							
Check the tire pressure.							
Check the instrument operation.							
Check the Height of Cut adjustment							
Check Condition of Blades							
Check all grease fittings for lubrication. ³							
Touch-up damaged paint.							
<p>1. Check the glow plug and injector nozzles if hard starting, excess smoke, or rough running is noted.</p> <p>2. Check with the engine running and the oil at operating temperature</p> <p>3. Immediately after every washing, regardless of the interval listed</p>							

Notation for Areas of Concern

Inspection performed by:		
Item	Date	Information
1		
2		
3		
4		
5		
6		
7		
8		

Important: Refer to your *Engine Operator's Manual* for additional maintenance procedures.

Service Interval Chart

REELMASTER 5410-D / 5510-D / 5610-D / GM 4300-D
QUICK REFERENCE AID

CHECK/SERVICE (daily)

1. OIL LEVEL, ENGINE	6. BRAKE FUNCTION
2. OIL LEVEL, HYDRAULIC TANK	7. TIRE PRESSURE
3. COOLANT LEVEL, RADIATOR	8. BATTERY
4. PRECLEANER - AIR CLEANER	9. BELTS (FAN, ALT.)
5. RADIATOR SCREEN	10. FUEL / WATER SEPARATOR
	GREASING - SEE OPERATOR'S MANUAL

FLUID SPECIFICATIONS/CHANGE INTERVALS

SEE OPERATOR'S MANUAL FOR INITIAL CHANGES.	FLUID TYPE	CAPACITY	CHANGE INTERVAL		FILTER PART NO.
			FLUID	FILTER	
A. ENGINE OIL	SAE 15W40 CJ-4	5.5 QTS.	250 HRS.	250 HRS.	125-7025
B. HYD. CIRCUIT OIL	ISO VG 46/68	15 GALS.	800 HRS.	SEE INDICATOR 800 HRS.	94-2621 86-3010
C. AIR CLEANER				SEE INDICATOR	108-3810
D. FUEL TANK	NO. 2 DIESEL	14 GALS.	DRAIN AND FLUSH, 2 YRS.		125-8752
E. COOLANT	50/50 ETHYLENE GLYCOL/WATER	7.0 QTS.	DRAIN AND FLUSH, 2 YRS.		
F. WATER SEPARATOR			400 HRS.		125-2915

* INCLUDING FILTER

Figure 42

decal125-2927

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the ignition before you do any maintenance.

Lubrication

Greasing the Bearings and Bushings

If you operate the machine under normal conditions, lubricate all grease fittings for the bearings and bushings after **every 50 hours of operation** with No. 2 General Purpose Lithium Base Grease. Lubricate bearings and bushings **immediately** after every washing, regardless of the interval listed.

The grease fitting locations and quantities are as follows:

- Pump drive shaft U-joint (3) (Figure 43)

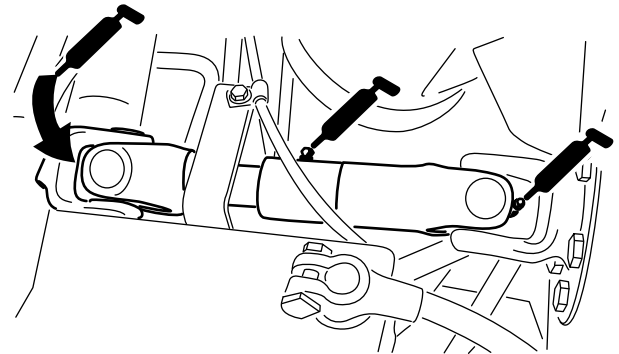


Figure 43

g003962

- Cutting unit lift arm cylinders (2 each) (Figure 44)

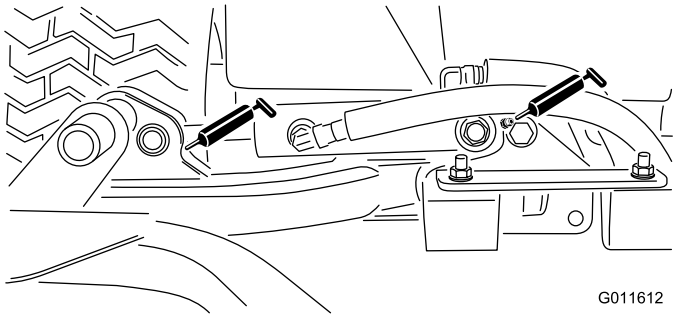


Figure 44

- Lift arm pivots (1 each) (Figure 44)
- Cutting unit carrier frame pivot (1 each) (Figure 45)

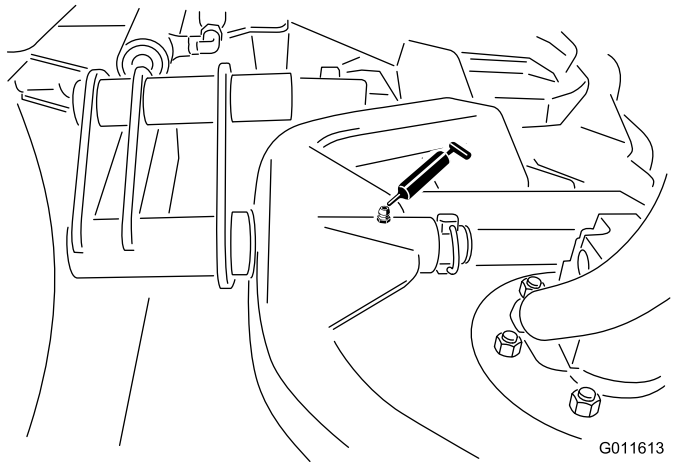


Figure 45

- Lift arm pivot shaft (1 each) (Figure 46)

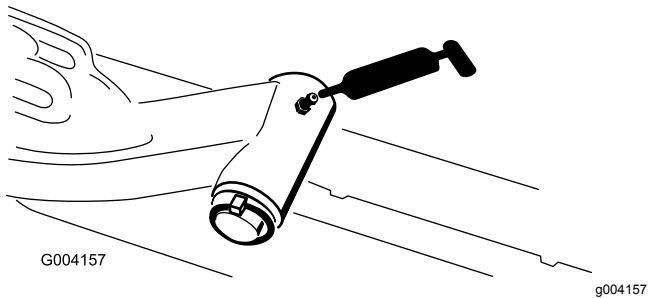


Figure 46

- Rear axle tie rod (2) (Figure 47)

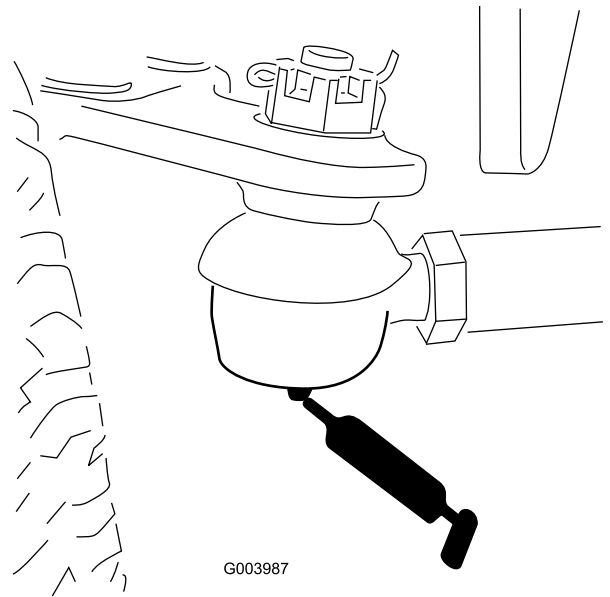


Figure 47

- Axle steering pivot (1) (Figure 48)

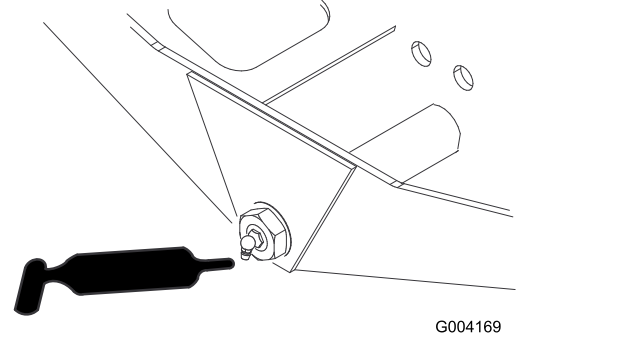


Figure 48

- Steering cylinder ball joints (2) and rear axle (1) (Figure 49)

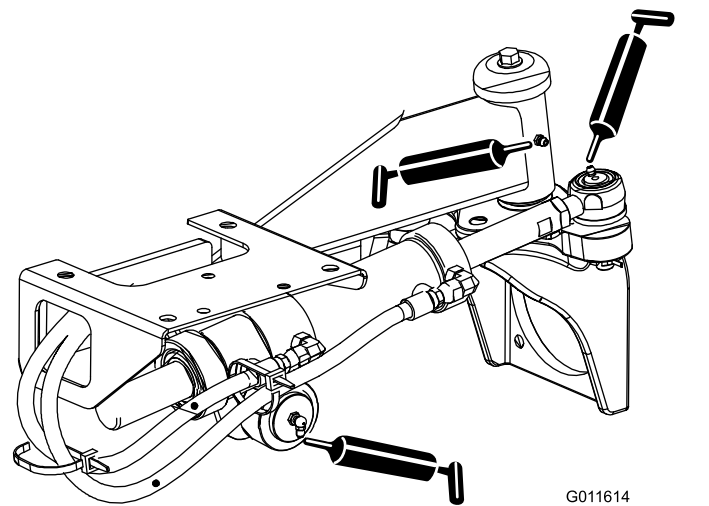


Figure 49

- Brake pedal (1) (Figure 50)

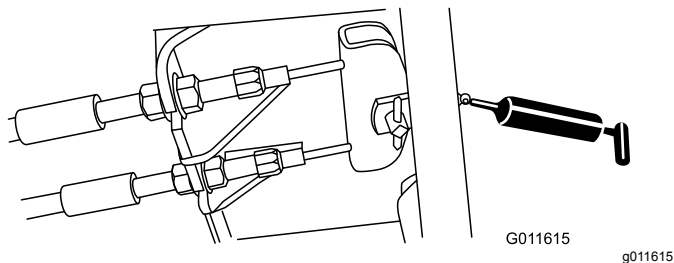


Figure 50

- Cutting unit spindle shaft bearings (2 per cutting unit) (Figure 51)

Note: Either fitting can be used, whichever is more accessible. Pump grease into the fitting until a small amount appears at bottom of the spindle housing (under the deck).

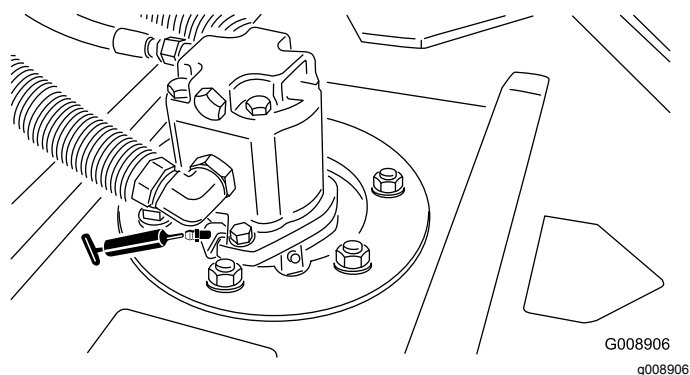


Figure 51

- Rear roller bearings (2 per cutting unit) (Figure 52)

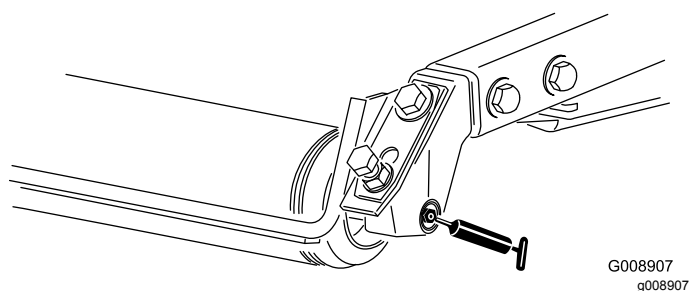


Figure 52

Note: Make sure the grease groove in each roller mount aligns with the grease hole in each end of the roller shaft. To help align the groove and hole, there is also an alignment mark on one end of the roller shaft.

Engine Maintenance

Servicing the Air Cleaner

Check the air cleaner body for damage which could cause an air leak. Replace if damaged. Check the whole intake system for leaks, damage or loose hose clamps.

Service the air cleaner filter only when the service indicator (Figure 53) requires it. Changing the air filter before it is necessary only increases the chance of dirt entering the engine when the filter is removed.

Important: Be sure the cover is seated correctly and seals with the air cleaner body.

1. Release the latches securing the air cleaner cover to the air cleaner body (Figure 53).

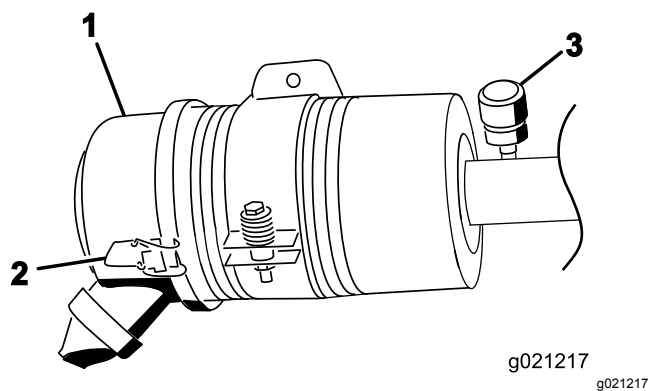


Figure 53

1. Air cleaner cover
2. Air cleaner cover latch
3. Air cleaner service indicator

2. Remove the cover from the air cleaner body. Before removing the filter, use low pressure air (40 psi, clean and dry) to help remove large accumulations of debris packed between outside of the filter and the canister. **Avoid using high pressure air which could force dirt through the filter into the intake tract.**

This cleaning process prevents debris from migrating into the intake when the filter is removed.

3. Remove and replace the filter (Figure 54).

Cleaning of the used element is not recommended due to the possibility of damage to the filter media. Inspect the new filter for shipping damage, checking the sealing end of the filter and the body. **Do not use a damaged element.** Insert the new filter by applying pressure to the outer rim of the element to seat it in the canister. **Do not apply pressure to the flexible center of the filter.**

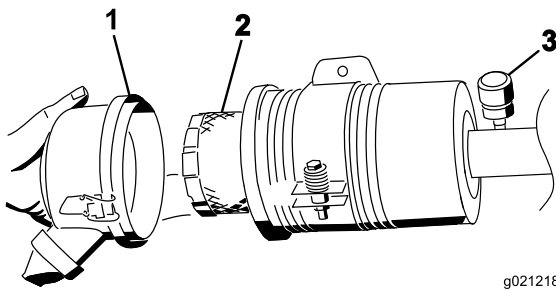


Figure 54

1. Air cleaner cover
2. Air cleaner filter
3. Air cleaner indicator

4. Clean the dirt ejection port located in the removable cover. Remove the rubber outlet valve from the cover, clean the cavity and replace the outlet valve.
5. Install the cover orienting the rubber outlet valve in a downward position—between approximately 5:00 to 7:00 when viewed from the end.
6. Secure the latches.

Servicing the Engine Oil

Oil Specification

Use high-quality, low-ash engine oil that meets or exceeds the following specifications:

- API service category CJ-4 or higher
- ACEA service category E6
- JASO service category DH-2

Important: Using engine oil other than API CJ-4 or higher, ACEA E6, or JASO DH-2 may cause the diesel particulate filter to plug or cause engine damage.

Use the following engine oil viscosity grade:

- Preferred oil: SAE 15W-40 (above 0°F)
- Alternate oil: SAE 10W-30 or 5W-30 (all temperatures)

Toro Premium Engine Oil is available from your Authorized Toro Distributor in either 15W-40 or 10W-30 viscosity grades. See the parts catalog for part numbers.

Checking the Engine-Oil Level

Service Interval: Before each use or daily

The engine is shipped with oil in the crankcase; however, the oil level must be checked before and after the engine is first started.

Important: Check the engine oil daily. If the engine-oil level is above the Full mark on the dipstick, the engine oil may be diluted with fuel; If the engine oil level is above the Full mark, change the engine oil.

The best time to check the engine oil is when the engine is cool before it has been started for the day. If it has already been run, allow the oil to drain back down to the sump for at least 10 minutes before checking. If the oil level is at or below the Add mark on the dipstick, add oil to bring the oil level to the Full mark. **Do not overfill the engine with oil.**

Important: Keep the engine oil level between the upper and lower limits on the dipstick; the engine may fail if you run it with too much or too little oil.

1. Park the machine on a level surface. Unlock the engine cover latches.
2. Open the engine cover.
3. Remove the dipstick, wipe it clean, install the dipstick into the tube, and pull it out again. The oil level should be between the full and add marks (Figure 55).

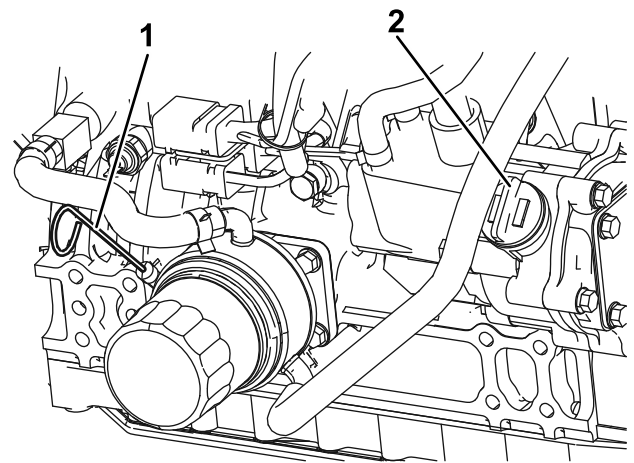


Figure 55

1. Dipstick
2. Oil fill cap

4. If the oil level is low, remove the fill cap (Figure 55) and add oil until it is between the full and add marks. **Do not overfill.**
5. Install the oil fill cap and dipstick.
6. Close the engine cover and secure it with the latches.

Crankcase Oil Capacity

Approximately 5.2 L (5.5 US qt) with the filter.

Changing the Engine Oil and Filter

Service Interval: After the first 50 hours

Every 250 hours

1. Remove the drain plug (Figure 56) and let the oil flow into a drain pan. When all the oil is drained, install the drain plug.

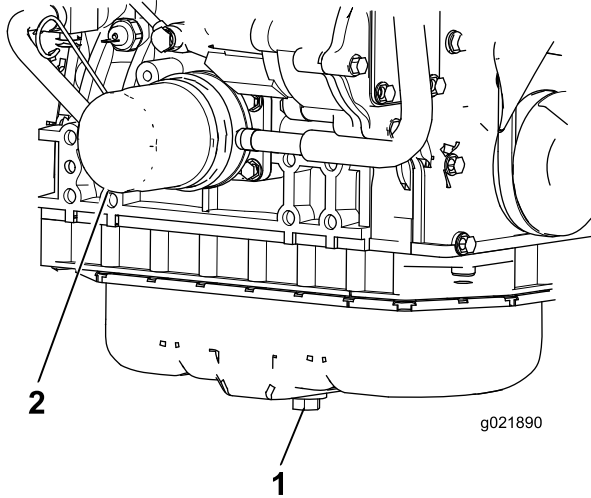


Figure 56

1. Engine oil drain plug
2. Oil filter

2. Remove the oil filter (Figure 56). Apply a light coat of clean oil to the new filter seal before screwing it on. **Do not overtighten.**
3. Add oil to the crankcase; refer to Checking the Engine Oil.

Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter

Service Interval: Every 6,000 hours or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter.

- If advisory message ADVISORY 179 displays in the InfoCenter, the DPF is nearing the recommended point for servicing the diesel-oxidation catalyst and the soot filter.

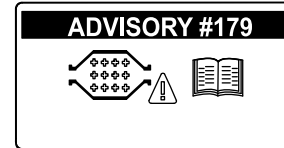


Figure 57

- If engine faults CHECK ENGINE SPN 3251 FMI 0, CHECK ENGINE SPN 3720 FMI 0, or CHECK ENGINE SPN 3720 FMI 16 in the InfoCenter (Figure 58) display in the InfoCenter, clean the soot filter using the steps that follow:

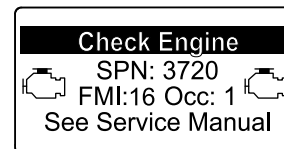
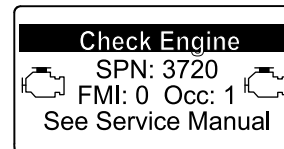
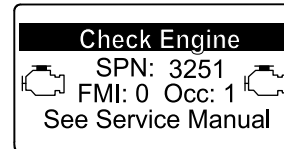


Figure 58

1. Refer to the Engine section in the *Service Manual* for information on disassembling and assembling the diesel-oxidation catalyst and the soot filter of the DPF.
2. Refer to your Authorized Toro Distributor for diesel-oxidation catalyst and the soot filter replacement parts or service.
3. Contact your Authorized Toro Distributor to have them reset the engine ECU after you install a clean DPF.

Fuel System Maintenance

⚠ DANGER

Under certain conditions, diesel fuel and fuel vapors are highly flammable and explosive. A fire or explosion from fuel can burn you and others and can cause property damage.

- Use a funnel and fill the fuel tank outdoors, in an open area, when the engine is off and is cold. Wipe up any fuel that spills.
- Do not fill the fuel tank completely full. Add fuel to the fuel tank until the level is 6 to 13 mm (1/4 to 1/2 inch) below the bottom of the filler neck. This empty space in the tank allows the fuel to expand.
- Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.
- Store fuel in a clean, safety-approved container and keep the cap in place.

Draining the Fuel Tank

Service Interval: Every 800 hours
Before storage

Drain and clean the fuel tank if the fuel system becomes contaminated or if the machine is to be stored for an extended period. Use clean fuel to flush out the tank.

Checking the Fuel Lines and Connections

Check the fuel lines and connections every 400 hours or yearly, whichever comes first. Inspect them for deterioration, damage, or loose connections.

Servicing the Water Separator

Service Interval: Every 400 hours

Drain water or other contaminants from water separator ([Figure 59](#)) daily. Replace filter canister after every 400 hours of operation.

1. Place a clean container under the fuel filter.
2. Loosen the drain plug on the bottom of the filter canister and open the vent on the top of the canister mount.

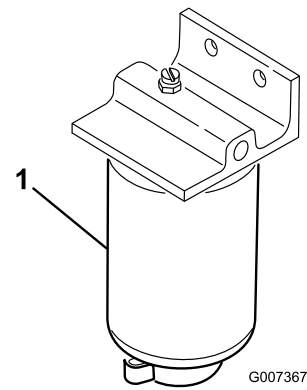


Figure 59

1. Water separator filter canister

3. Clean the area where the filter canister mounts.
4. Remove the filter canister and clean the mounting surface.
5. Lubricate the gasket on the filter canister with clean oil.
6. Install the filter canister by hand until the gasket contacts mounting surface, then rotate it an additional 1/2 turn.
7. Tighten the drain plug on the bottom of the filter canister and close the vent on the top of the canister mount.

Servicing the Engine Fuel Filter

Service Interval: Every 400 hours

The engine fuel filter should be replaced after every 400 hours of operation.

1. Clean the area around the fuel filter head ([Figure 60](#)).

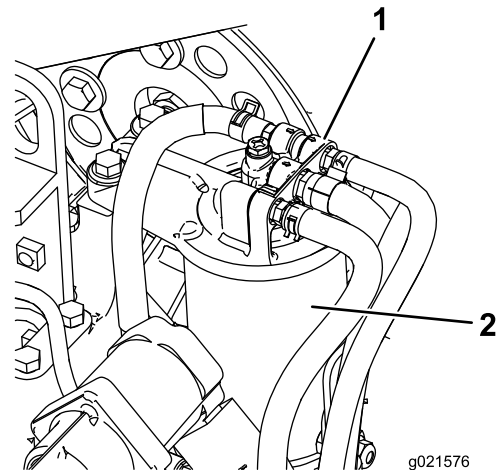


Figure 60

1. Fuel Filter head
2. Fuel Filter

2. Remove the filter and clean the filter head mounting surface (Figure 60).
3. Lubricate the filter gasket with clean lubricating engine oil. Refer to the Engine Operator's Manual, included with the machine, for additional information.
4. Install the dry filter canister, by hand, until the gasket contacts the filter head, then rotate it an additional 1/2 turn.
5. Start the engine and check for fuel leaks around the filter head.

Fuel Pick-up Tube Screen

The fuel pick-up tube, located inside the fuel tank, is equipped with a screen to help prevent debris from entering the fuel system. Remove the fuel pick-up tube and clean screen as required.

Electrical System Maintenance

Important: Before welding on the machine, disconnect both cables from the battery, both wire harness plugs from the electronic control module, and the terminal connector from the alternator to prevent damage to the electrical system.

Servicing the Battery

WARNING

CALIFORNIA

Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

⚠ DANGER

Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- Do not drink electrolyte and avoid contact with skin, eyes, or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.
- Fill the battery where clean water is always available for flushing the skin.

⚠ WARNING

Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from it.

Check the battery condition weekly or after every 50 hours of operation. Keep the terminals and the entire battery case clean because a dirty battery will discharge slowly. To clean the battery, wash the entire case with a solution of baking soda and water. Rinse it with clear water.

Fuses

There are 8 fuses in the electrical system. The fuse block (Figure 61) is located behind the control arm access panel.

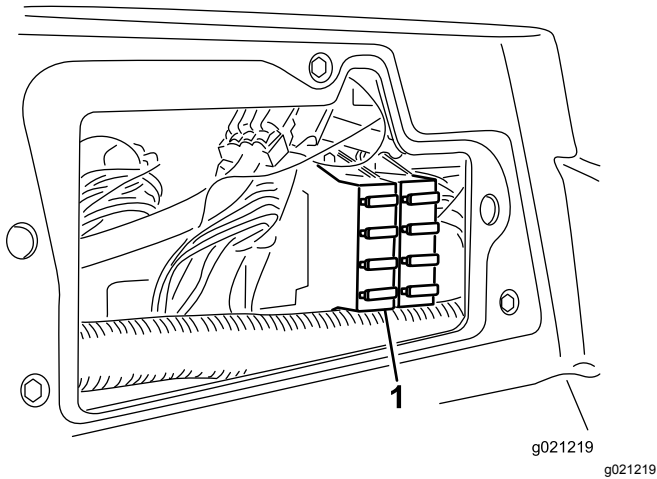


Figure 61

1. Fuse block

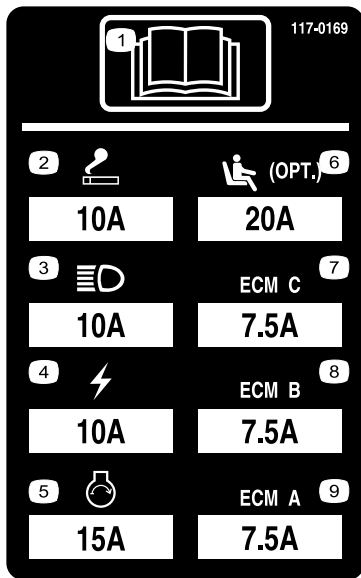


Figure 62

Drive System Maintenance

Adjusting the Traction Drive for Neutral

The machine must not creep when the traction pedal is released. If it does creep, adjust as follows:

1. Park the machine on a level surface, stop the engine, and lower the cutting decks to the floor.
2. Jack up the machine until all the tires are off the shop floor. Support the machine with jack stands to prevent it from falling accidentally.
3. On the right side of the hydrostat, loosen the locknut on the traction adjustment cam (Figure 63).

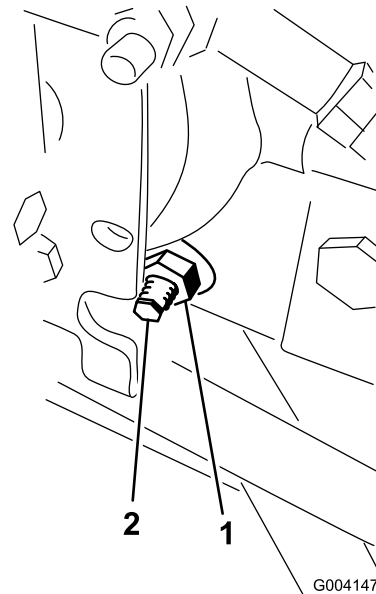


Figure 63

1. Locknut
2. Traction adjustment cam

⚠ WARNING

The engine must be running so the final adjustment of the traction adjustment cam can be performed. This could cause personal injury.

Keep hands, feet, face, and other body parts away from the muffler, other hot parts of the engine, and any rotating parts.

4. Start the engine and rotate the cam hex in either direction until the wheels cease rotation.
5. Tighten the locknut to secure the adjustment.

6. Stop the engine. Remove the jack stands and lower the machine to the shop floor.
7. Test drive the machine to make sure it does not creep.

Adjusting the Rear Wheel Toe-in

1. Rotate the steering wheel so that the rear wheels are straight ahead.
2. Loosen the jam nut on each end of the tie rod (Figure 64).

Note: The end of the tie rod with the external groove is a left hand thread.

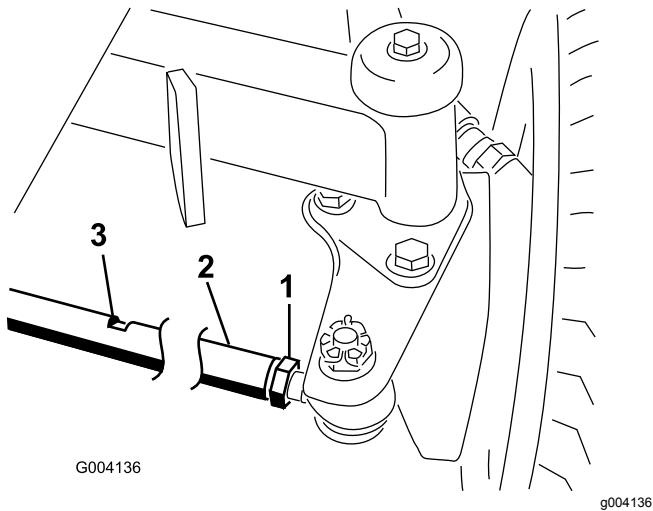


Figure 64

1. Jam nut
2. Tie rod
3. Wrench slot

3. Using the wrench slot, rotate the tie rod
4. Measure the distance at the front and rear of the rear wheels at axle height. The distance at the front of the rear wheels should be less than 6 mm (1/4 inch) of the distance measured at the rear of the wheels.
5. Repeat procedure as required.

Cooling System Maintenance

Removing Debris from the Cooling System

Remove debris from the screen and radiator/oil cooler daily (clean more frequently in dirty conditions).

1. Turn the engine off and remove the key from the ignition switch.
2. Thoroughly clean all debris out of the engine area.
3. Unlatch the clamp and pivot open the rear screen (Figure 65).

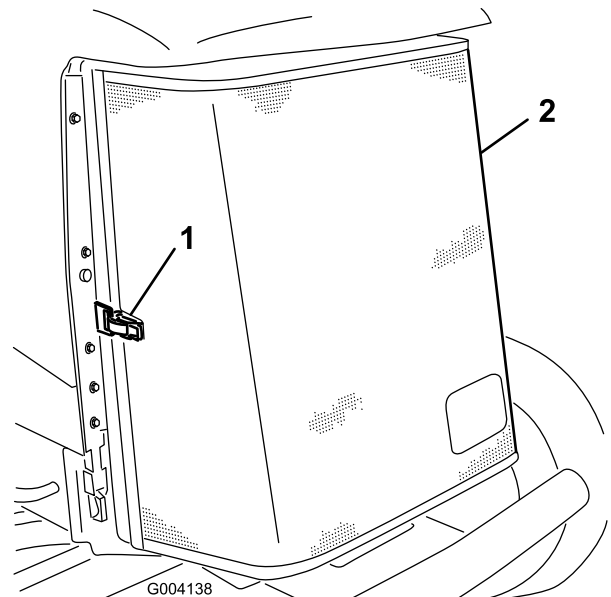


Figure 65

1. Rear screen latch
2. Rear screen

4. Thoroughly clean both sides of the and the radiator/oil cooler (Figure 66) with compressed air.

Brake Maintenance

Adjusting the Service Brakes

Adjust the service brakes when there is more than 2.5 cm (1 inch) of free travel of the brake pedal, or when the brakes do not work effectively. Free travel is the distance the brake pedal moves before you feel braking resistance.

Note: Use the wheel motor backlash to rock the drums back and forth to ensure that the drums are free prior to and after adjustment.

1. To reduce free travel of the brake pedals, tighten the brakes by loosening the front nut on the threaded end of the brake cable (Figure 67).

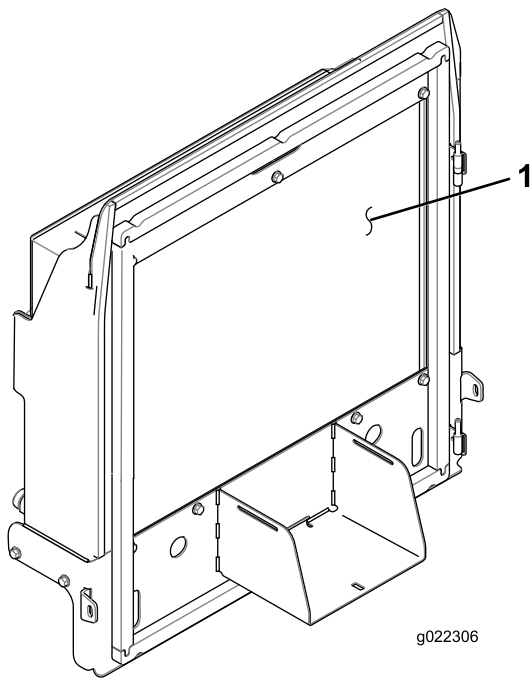


Figure 66

1. Radiator/oil cooler

5. Close the screen and secure the latch.

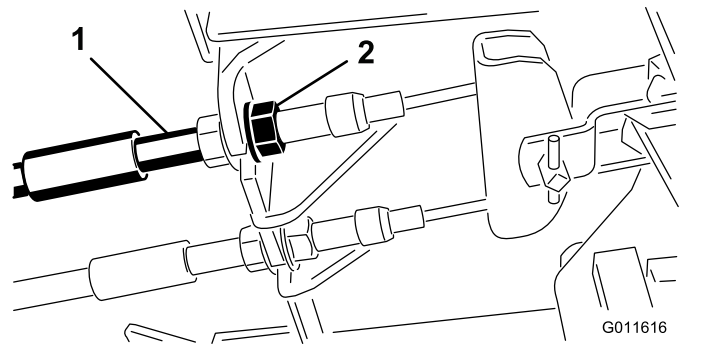


Figure 67

1. Brake cables
2. Front nuts

2. Tighten the rear nut to move the cable backward until brake pedals have 1.27 to 1.9 cm (1/2 to 3/4 inch) of free travel, before wheel lock up is achieved.
3. Tighten the front nuts, ensuring that both cables actuate the brakes simultaneously.

Adjusting the Parking Brake

If the parking brake fails to engage, an adjustment to the brake pawl is required.

1. Loosen the 2 screws securing the parking brake pawl to the frame (Figure 68).

Belt Maintenance

Servicing the Alternator Belt

Service Interval: After the first 10 hours

Every 100 hours

Check the condition and tension of the belt ([Figure 69](#)) after every 100 operating hours.

1. Proper tension will allow 10 mm (3/8 inch) deflection when a force of 44 N (10 lb) is applied on the belt midway between the pulleys.
2. If the deflection is not 10 mm (3/8 inch), loosen the alternator mounting bolts ([Figure 69](#)). Increase or decrease the alternator belt tension and tighten the bolts. Check the deflection of the belt again to ensure that the tension is correct.

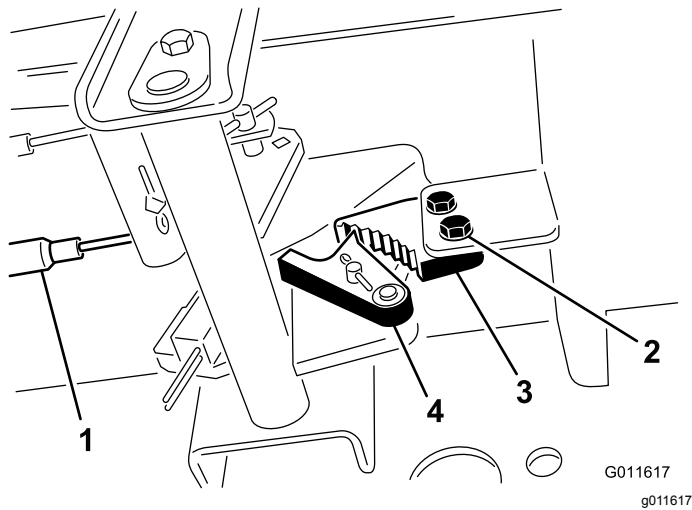


Figure 68

1. Brake cables
2. Screws (2)
3. Parking brake pawl
4. Brake detent

2. Press the parking brake pedal forward until the brake detent completely engages on the brake pawl ([Figure 68](#)).
3. Tighten the 2 screws locking the adjustment.
4. Press the brake pedal to release the parking brake.
5. Check the adjustment and readjust as required.

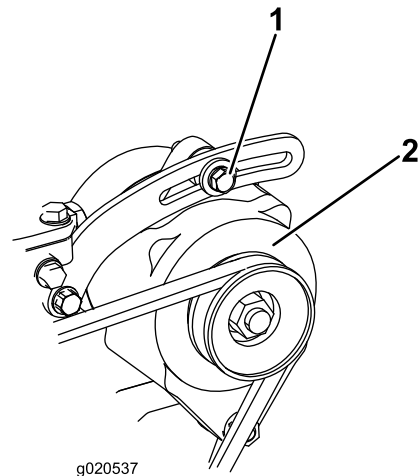


Figure 69

1. Mounting bolt
2. Alternator

Hydraulic System Maintenance

Changing the Hydraulic Fluid

Change hydraulic fluid after every 800 operating hours, in normal conditions. If fluid becomes contaminated, contact your local Toro distributor because the system must be flushed. Contaminated fluid looks milky or black when compared to clean oil.

1. Stop the engine and raise the hood.
2. Place a large drain pan under the fitting secured to the bottom of the hydraulic fluid reservoir (Figure 70).

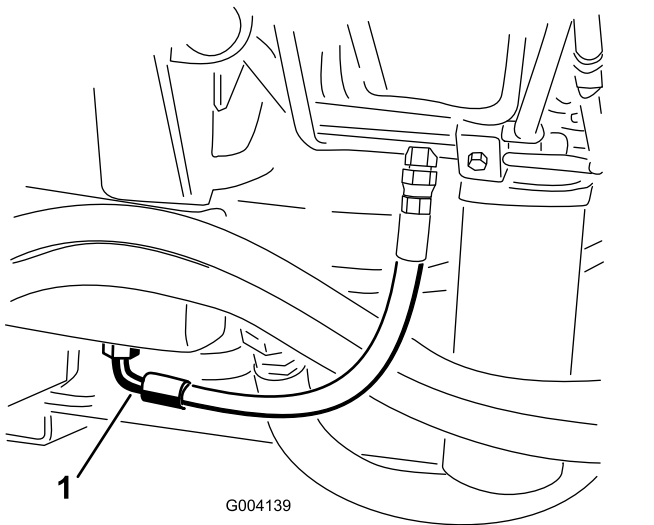


Figure 70

1. Hose

3. Disconnect the hose from the bottom of the fitting and let the hydraulic fluid flow into the drain pan.
4. Install the hose when hydraulic fluid stops draining.
5. Fill the reservoir with approximately 45 liters (12 U.S. gallons) of hydraulic fluid; refer to Checking the Hydraulic Fluid.

Important: Use only hydraulic fluids specified. Other fluids could cause system damage.

6. Install the reservoir cap.
7. Start the engine and use all of the hydraulic controls to distribute hydraulic fluid throughout the system. Also check for leaks.
8. Stop the engine.

9. Check the level of the hydraulic fluid and add enough to raise level to the Full mark on the dipstick.

Important: Do not over-fill.

Replacing the Hydraulic Filters

The hydraulic system is equipped with a service interval indicator (Figure 71). With the engine running, view the indicator, it should be in the Green zone. When the indicator is in the Red zone, change the hydraulic filters.

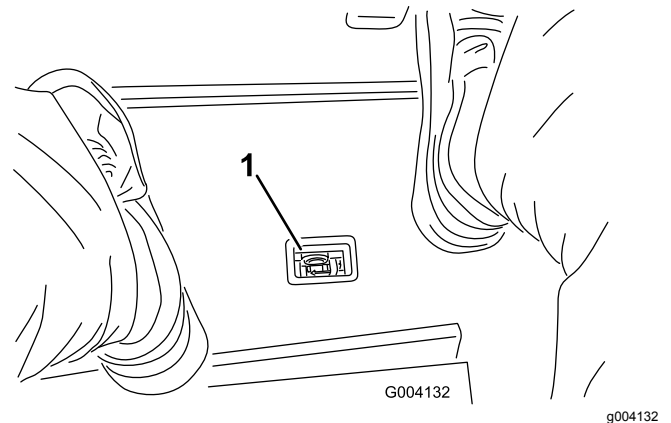


Figure 71

1. Hydraulic filter restriction indicator

Important: Use of any other filters may void the warranty on some components.

1. Position the machine on a level surface, lower the cutting decks, stop the engine, engage the parking brake, and remove the key from the ignition switch.
2. Clean the area around the filter mounting area and place a drain pan under filter (Figure 72) and (Figure 73).

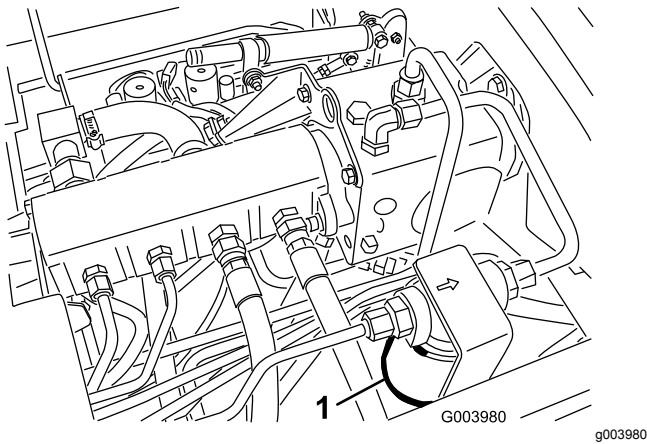


Figure 72

1. Hydraulic filter

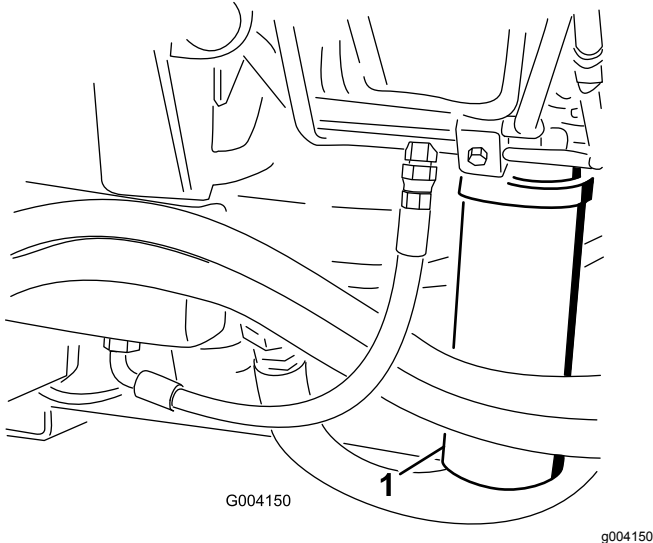


Figure 73

1. Hydraulic filter

3. Remove the filter.
4. Lubricate the gasket on the new filter with hydraulic oil.
5. Ensure that the filter mounting area is clean.
6. Install the filter by hand until the gasket contacts the mounting surface, then rotate it an additional 1/2 turn.
7. Repeat the procedure on the other filter.
8. Start the engine and let it run for about two minutes to purge air from the system.
9. Stop the engine and check for leaks.

Checking the Hydraulic Lines and Hoses

Daily, check hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration. Make all necessary repairs before operating.

⚠ WARNING

Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

- **Make sure all hydraulic fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.**
- **Keep your body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.**
- **Use cardboard or paper to find hydraulic leaks.**
- **Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.**
- **Get immediate medical help if fluid is injected into skin.**

Hydraulic System Test Ports

Use the hydraulic system test ports to test the pressure in the hydraulic circuits. Contact your local Toro distributor for assistance.

Storage

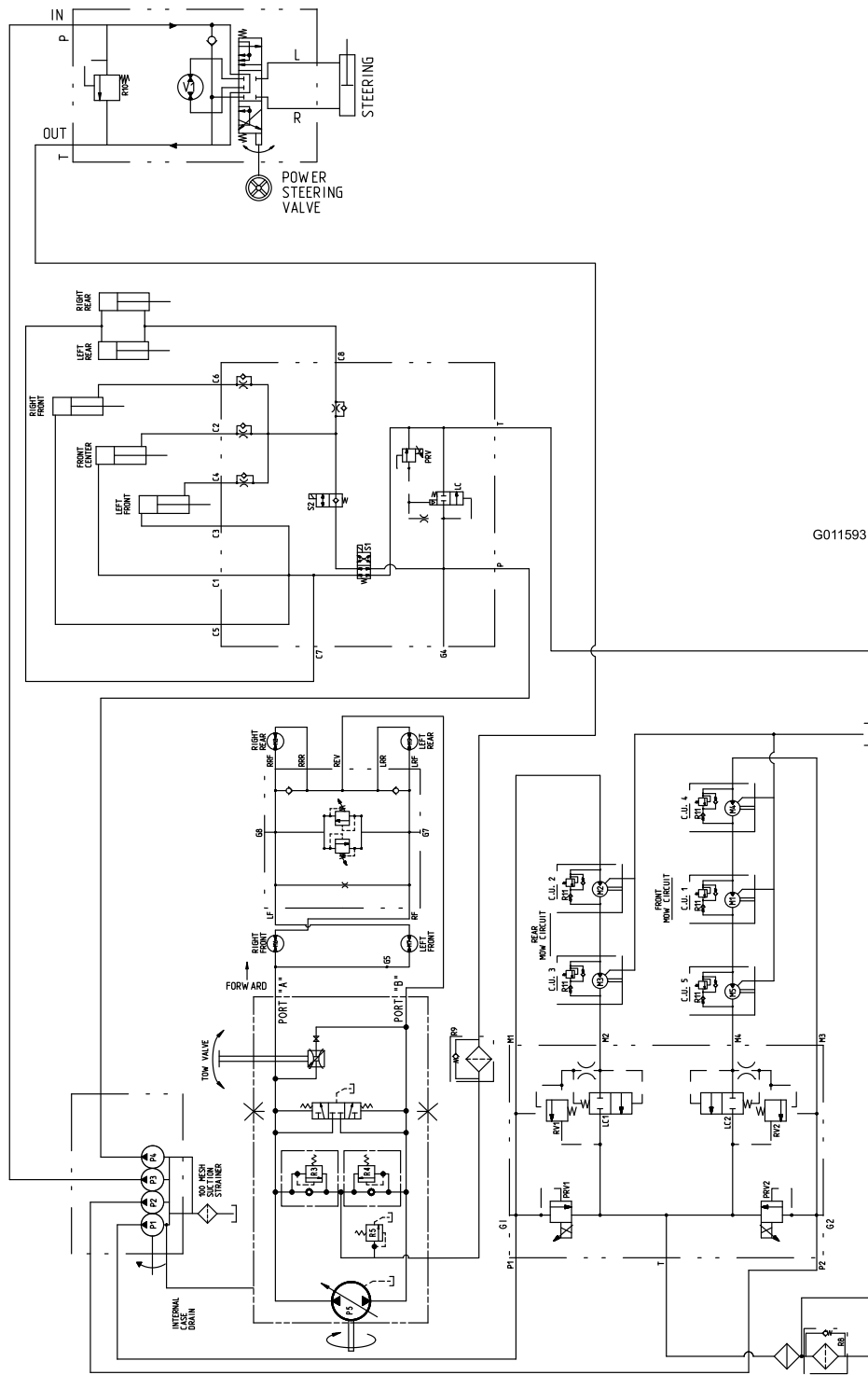
Preparing the Traction Unit

1. Thoroughly clean the traction unit, cutting decks, and engine.
2. Check the tire pressure. Inflate all traction unit tires to 83 to 103 kPa (12 to 15 psi).
3. Check all fasteners for looseness and tighten them as necessary.
4. Grease all grease fittings and pivot points. Wipe up any excess lubricant.
5. Lightly sand and use touch-up paint on painted areas that are scratched, chipped, or rusted. Repair any dents in the metal body.
6. Service the battery and cables as follows:
 - A. Remove the battery terminals from the battery posts.
 - B. Clean the battery, terminals, and posts with a wire brush and baking soda solution.
 - C. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.
 - D. Slowly recharge the battery every 60 days for 24 hours to prevent lead sulfation of the battery.

Preparing the Engine

1. Drain the engine oil from the oil pan and replace the drain plug.
2. Remove and discard the oil filter. Install a new oil filter.
3. Refill the oil pan with designated quantity of motor oil.
4. Start the engine and run it at idle speed for approximately two minutes.
5. Stop the engine.
6. Thoroughly drain all fuel from the fuel tank, lines, and the fuel filter/water separator assembly.
7. Flush the fuel tank with fresh, clean diesel fuel.
8. Secure all fuel system fittings.
9. Thoroughly clean and service the air cleaner assembly.
10. Seal the air cleaner inlet and the exhaust outlet with weatherproof tape.
11. Check the antifreeze protection and add as needed for expected minimum temperature in your area.

Schematics



G011593

Hydraulic Schematic (Rev. A)

g011593

Notes:

Notes:

Notes:



The Toro Total Coverage Guarantee

A Limited Warranty

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly warrant your Toro Commercial product ("Product") to be free from defects in materials or workmanship for two years or 1500 operational hours*, whichever occurs first. This warranty is applicable to all products with the exception of Aerators (refer to separate warranty statements for these products). Where a warrantable condition exists, we will repair the Product at no cost to you including diagnostics, labor, parts, and transportation. This warranty begins on the date the Product is delivered to the original retail purchaser.

* Product equipped with an hour meter.

Instructions for Obtaining Warranty Service

You are responsible for notifying the Commercial Products Distributor or Authorized Commercial Products Dealer from whom you purchased the Product as soon as you believe a warrantable condition exists. If you need help locating a Commercial Products Distributor or Authorized Dealer, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Toro Commercial Products Service Department
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196
952-888-8801 or 800-952-2740
E-mail: commercial.warranty@toro.com

Owner Responsibilities

As the Product owner, you are responsible for required maintenance and adjustments stated in your *Operator's Manual*. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, or modified non-Toro branded accessories and products. A separate warranty may be provided by the manufacturer of these items.
- Product failures which result from failure to perform recommended maintenance and/or adjustments. Failure to properly maintain your Toro product per the Recommended Maintenance listed in the *Operator's Manual* can result in claims for warranty being denied.
- Product failures which result from operating the Product in an abusive, negligent, or reckless manner.
- Parts subject to consumption through use unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, brake pads and linings, clutch linings, blades, reels, rollers and bearings (sealed or greasable), bed knives, spark plugs, castor wheels and bearings, tires, filters, belts, and certain sprayer components such as diaphragms, nozzles, and check valves, etc.
- Failures caused by outside influence. Conditions considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved fuels, coolants, lubricants, additives, fertilizers, water, or chemicals, etc.
- Failure or performance issues due to the use of fuels (e.g. gasoline, diesel, or biodiesel) that do not conform to their respective industry standards.

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer.

- Normal noise, vibration, wear and tear, and deterioration.
- Normal "wear and tear" includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows, etc.

Parts

Parts scheduled for replacement as required maintenance are warranted for the period of time up to the scheduled replacement time for that part. Parts replaced under this warranty are covered for the duration of the original product warranty and become the property of Toro. Toro will make the final decision whether to repair any existing part or assembly or replace it. Toro may use remanufactured parts for warranty repairs.

Deep Cycle and Lithium-Ion Battery Warranty:

Deep cycle and Lithium-Ion batteries have a specified total number of kilowatt-hours they can deliver during their lifetime. Operating, recharging, and maintenance techniques can extend or reduce total battery life. As the batteries in this product are consumed, the amount of useful work between charging intervals will slowly decrease until the battery is completely worn out. Replacement of worn out batteries, due to normal consumption, is the responsibility of the product owner. Battery replacement may be required during the normal product warranty period at owner's expense. Note: (Lithium-Ion battery only): A Lithium-Ion battery has a part only prorated warranty beginning year 3 through year 5 based on the time in service and kilowatt hours used. Refer to the *Operator's Manual* for additional information.

Maintenance is at Owner's Expense

Engine tune-up, lubrication, cleaning and polishing, replacement of filters, coolant, and completing recommended maintenance are some of the normal services Toro products require that are at the owner's expense.

General Conditions

Repair by an Authorized Toro Distributor or Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Except for the Emissions warranty referenced below, if applicable, there is no other express warranty. All implied warranties of merchantability and fitness for use are limited to the duration of this express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note regarding engine warranty:

The Emissions Control System on your Product may be covered by a separate warranty meeting requirements established by the U.S. Environmental Protection Agency (EPA) and/or the California Air Resources Board (CARB). The hour limitations set forth above do not apply to the Emissions Control System Warranty. Refer to the Engine Emission Control Warranty Statement supplied with your product or contained in the engine manufacturer's documentation for details